English

## Technical Data Sheet

## Scotch® High Temperature Fine Line Tape 4735



Product Details


Regulatory Info/SDS

## Product Description

Scotch ${ }^{\circledR}$ High Temperature Fine Line Tape 4735 is a highly conformable vinyl fine line paint masking tape for fascia, rocker panels, two-tone and other multiple color applications where critical paint break lines are required.

## Product Features

- Highly Conformable to allow ease of application in areas of tight curves and surface contours
- The adhesive and backing are designed to hold in tight curves, depressions, and surface contours.
- Outstanding fine line color separation.
- Functions with high temperature paint bake cycles.
- Translucent backing allows visual confirmation of adhesive wet out on substrate.
- Designed for indoor use.
- Available with release liner, as 4735L


## Technical Information Note

The following technical information and data should be considered representative or typical only and should not be used for specification purposes.

## Typical Physical Properties

| Attribute Name | Test Method | Value |
| :--- | :--- | :--- |
| Color |  | Orange (Translucent) |
| Adhesive Type |  | Rubber |
| Backing |  | Vinyl |
| Total Tape Thickness | ASTM D3652 | $0.137 \mathrm{~mm}(5.4 \mathrm{mil})$ |

## Typical Performance Characteristics

| Attribute Name | Test Method | Temperature | Test Condition | Value |
| :--- | :--- | :--- | :--- | :--- |
| $180^{\circ}$ Peel Adhesion | ASTM D3330 | $22^{\circ} \mathrm{C}\left(72^{\circ} \mathrm{F}\right)$ |  | $1 \mathrm{~N} / \mathrm{cm} \mathrm{(9.5} \mathrm{oz/in)}{ }^{1}$ |
| Elongation at Break | ASTM D3759 |  |  | $130 \%$ |
| Tensile Strength | ASTM D3759 |  |  | $24.5 \mathrm{~N} / \mathrm{cm} \mathrm{(14} \mathrm{lb/in)}$ |
| Temperature Use <br> Range |  |  | Removable Application | $149^{\circ} \mathrm{C}\left(300^{\circ} \mathrm{F}\right)$ |

$1 \quad 12 \mathrm{in} / \mathrm{min}(300 \mathrm{~mm} / \mathrm{min})$

## Handling/Application Information

## Application Examples

Ideal for the transportation OEM industry for paint masking of metal and plastic surfaces.

## Storage and Shelf Life

Store under normal conditions of $70^{\circ} \mathrm{F}\left(21^{\circ} \mathrm{C}\right)$ and $50 \%$ R.H. in the original carton.
To obtain best performance, use within 18 months from date of manufacture.

## Available Sizes

| Attribute Name | Value |
| :--- | :--- |
| Standard Roll Length | $32.9 \mathrm{~m} \mathrm{(36} \mathrm{yd)}$ |

## Information

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## ISO Statement

This Closure and Masking Systems Division product was manufactured under a 3M quality system registered to ISO 9001 standards.

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