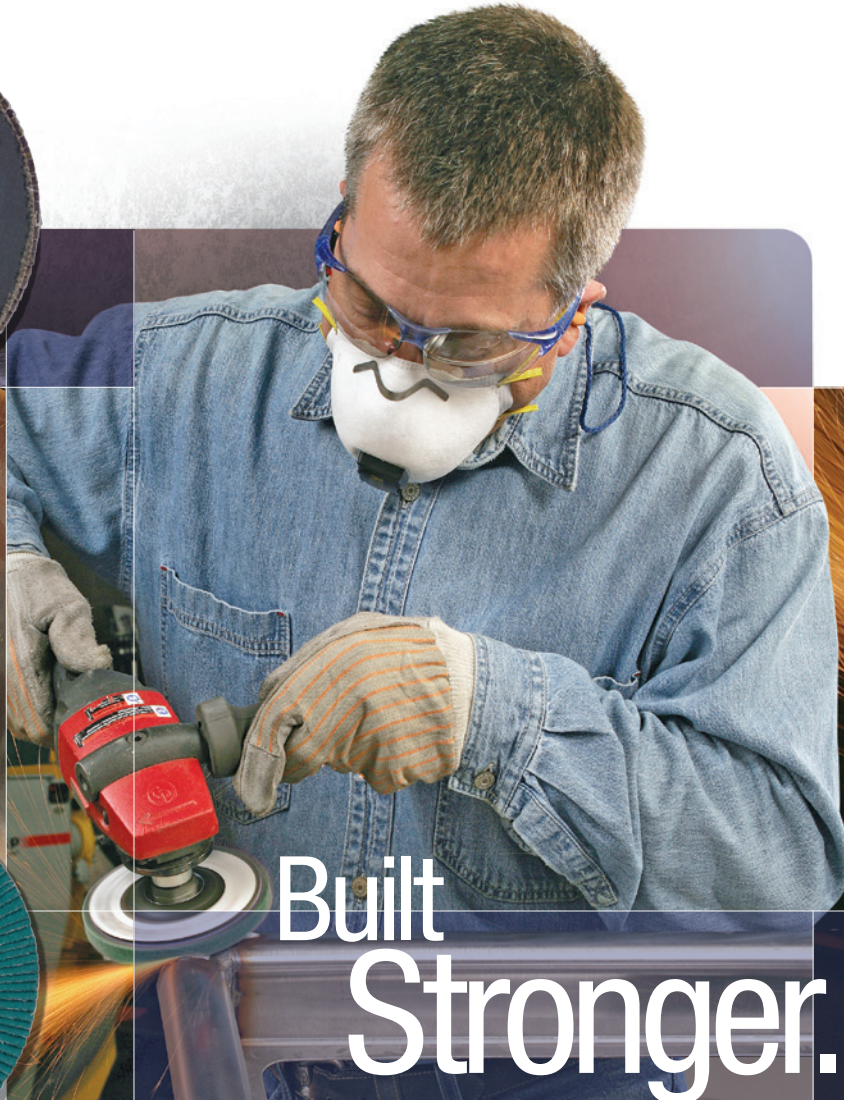


# 3M™ Flap Discs 577F

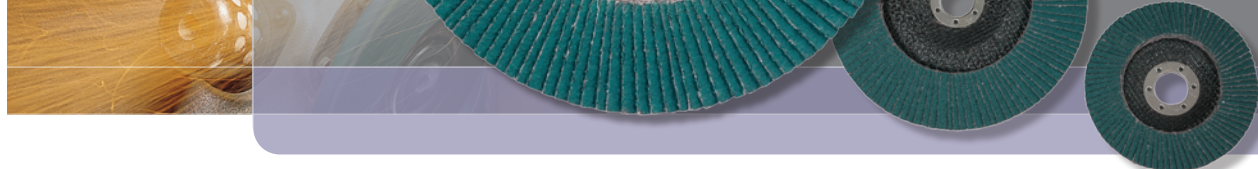


Built  
Stronger.  
Lasts Longer.

Alumina Zirconia Discs  
Optimized For:

- Consolidating grinding and blending
- Edge work and beveling
- Longer-lasting performance





## 3M™ Flap Discs 577F – Tough enough and big enough.

You use flap discs because final finish is important. You choose alumina zirconia over aluminum oxide because you value the extra cutting power and versatile performance on all metal types. Select 3M Flap Discs 577F because you want the best of all that and more.

### Choose 3M™ Flap Disc 577F

- Durable polyester-backed product provides longer life on high-pressure applications
- Is available in both Type 27 and Type 29
- Blend and remove welds
- Tackle tough sharp-edge work and beveling
- Combine grinding and blending in one step

The alumina zirconia YF-weight backing wears away evenly to expose fresh, sharp mineral, for stronger and longer-lasting performance.

3M Flap Disc 577F				Regular Flap Count	
Diameter	Center Hole	Quantity	Grade	T27	T29
4.5	7/8	10/case	36	051141 – 30955 – 2	051141 – 30987 – 3
			40	051141 – 30956 – 9	051141 – 30988 – 0
			60	051141 – 30957 – 6	051141 – 30989 – 7
			80	051141 – 30958 – 3	051141 – 30990 – 3
4.5	5/8-11	10/case	36	051141 – 30951 – 4	051141 – 30983 – 5
			40	051141 – 30952 – 1	051141 – 30984 – 2
			60	051141 – 30953 – 8	051141 – 30985 – 9
			80	051141 – 30954 – 5	051141 – 30986 – 6
7	7/8	5/case	36	051141 – 30959 – 0	051141 – 30995 – 8
			40	051141 – 30960 – 6	051141 – 30996 – 5
			60	051141 – 30961 – 3	051141 – 30997 – 2
			80	051141 – 30962 – 0	051141 – 30998 – 9
7	5/8-11	5/case	36	051141 – 30963 – 7	051141 – 30991 – 0
			40	051141 – 30964 – 4	051141 – 30992 – 7
			60	051141 – 30965 – 1	051141 – 30993 – 4
			80	051141 – 30966 – 8	051141 – 30994 – 1

## When you need more cutting power – go with the giant!

Don't let the big jobs intimidate you. Put extra-thick 3M Giant Flap Discs 577F on the job, and get the performance you need for your toughest high-pressure metalworking applications. These giant-sized discs pack the power you need.

- Giants offer 25% more thickness for aggressive cut and durability

For more information visit our website at

[3M.com/Abrasives](http://3M.com/Abrasives)

3M Flap Disc 577F				Giant Flap Count	
Diameter	Center Hole	Quantity	Grade	T27	T29
4.5	7/8	10/case	36	051141 – 30971 – 2	051141 – 31003 – 9
			40	051141 – 30972 – 9	051141 – 31004 – 6
			60	051141 – 30973 – 6	051141 – 31005 – 3
			80	051141 – 30974 – 3	051141 – 31006 – 0
4.5	5/8-11	10/case	36	051141 – 30967 – 5	051141 – 30999 – 6
			40	051141 – 30968 – 2	051141 – 31000 – 8
			60	051141 – 30969 – 9	051141 – 31001 – 5
			80	051141 – 30970 – 5	051141 – 31002 – 2
7	7/8	5/case	36	051141 – 30975 – 0	051141 – 31007 – 7
			40	051141 – 30976 – 7	051141 – 31008 – 4
			60	051141 – 30977 – 4	051141 – 31009 – 1
			80	051141 – 30978 – 1	051141 – 31010 – 7
7	5/8-11	5/case	36	051141 – 30979 – 8	051141 – 31011 – 4
			40	051141 – 30980 – 4	051141 – 31012 – 1
			60	051141 – 30981 – 1	051141 – 31013 – 8
			80	051141 – 30982 – 8	051141 – 31014 – 5



**GIANT cut.  
GIANT durability.  
GIANT life.**



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