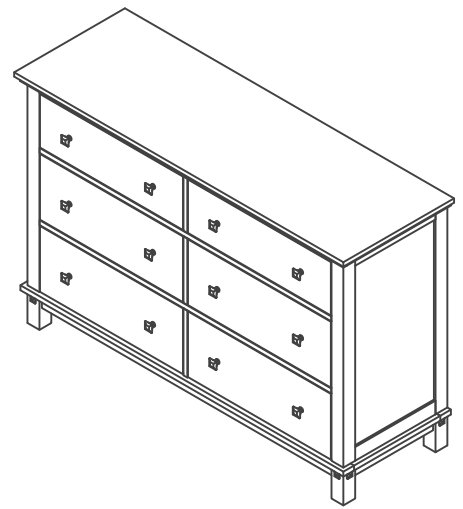
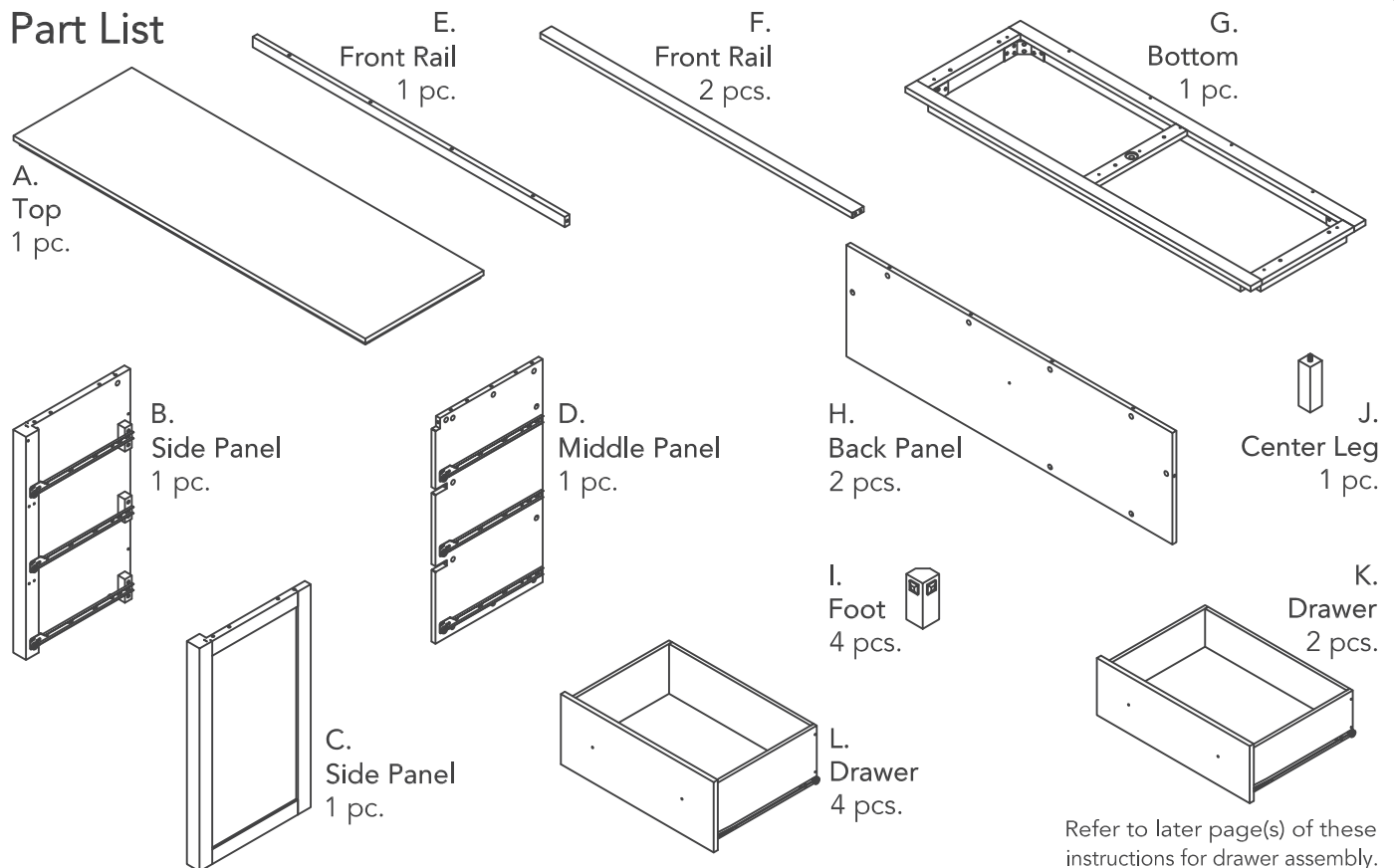


IMPORTANT

Carefully remove all the parts from the carton and place them individually on a soft cloth to prevent scratches or other damage.

Carefully and strictly follow these assembly instructions to ensure a completed product as designed.

Do not use power tools above 8 volts to assemble.

**Part List****Hardware List**

Cam Lock Screw
49 pcs. (+4 extra)



Cam Lock
49 pcs. (+4 extra)



M6x30
Head Cap Bolt
8 pcs. (+1 extra)



Spring Washer
8 pcs. (+1 extra)



Flat Washer
8 pcs. (+1 extra)



Hex Wrench
1 pc.



Small Hex Wrench
1 pc.



M3x32
1 1/4" Flat Head Screw
66 pcs. (+1 extra)



M3x19
3/4" Flat Head Screw
36 pcs. (+1 extra)



Dowel
12 pcs. (+1 extra)



5/32" x 1"
Machine Screw
12 pcs.



Knob
12 pcs.

Tool(s) required for assembly: Phillips screwdriver, Level, Pencil, Drill (8 volts or less), 3/8" Drill Bit

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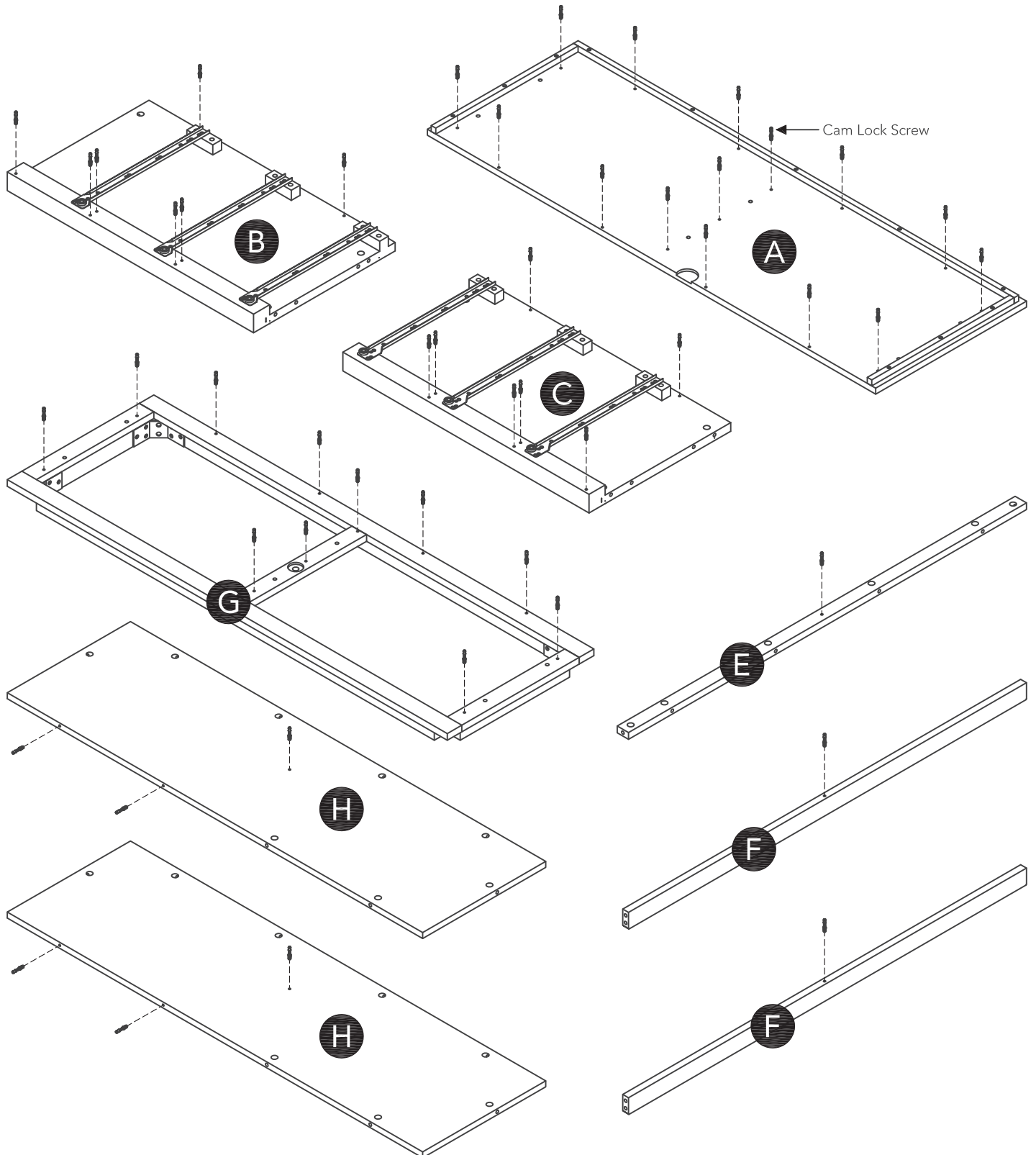
Assembly Instructions 2/11

IMPORTANT

- Use a soft cloth between these parts and the floor.
- Do not use power tools above 8 volts to assemble.
- Do not tighten all the screws until each part is properly assembled.
- The unit must be level to work properly. Use the included adjustable levelers to level.

STEP 1

Insert Cam Lock Screws into pre-drilled holes in Top (A), Side Panels (B), (C), Front Rails (E), (F), Bottom (G) and Back Panels (H), then tighten.



STEP 2

Assemble Back Panels (H) with Cam Locks. (See Figure 1)

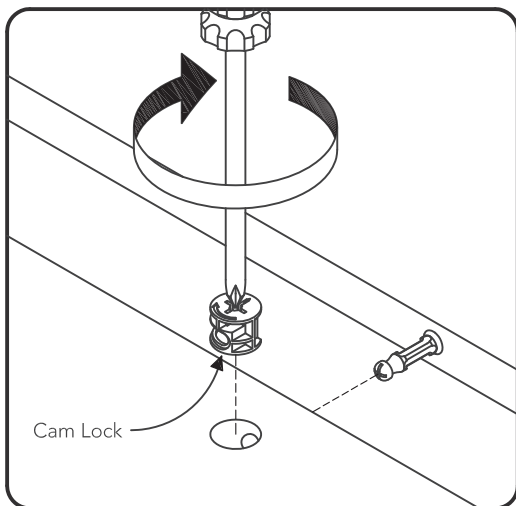
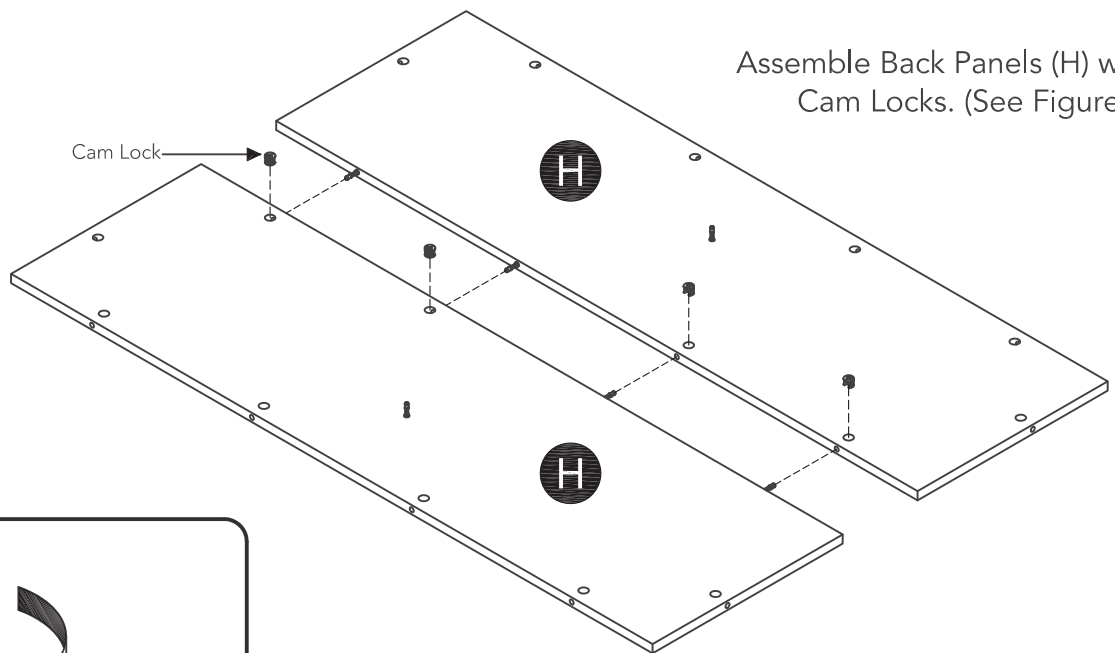
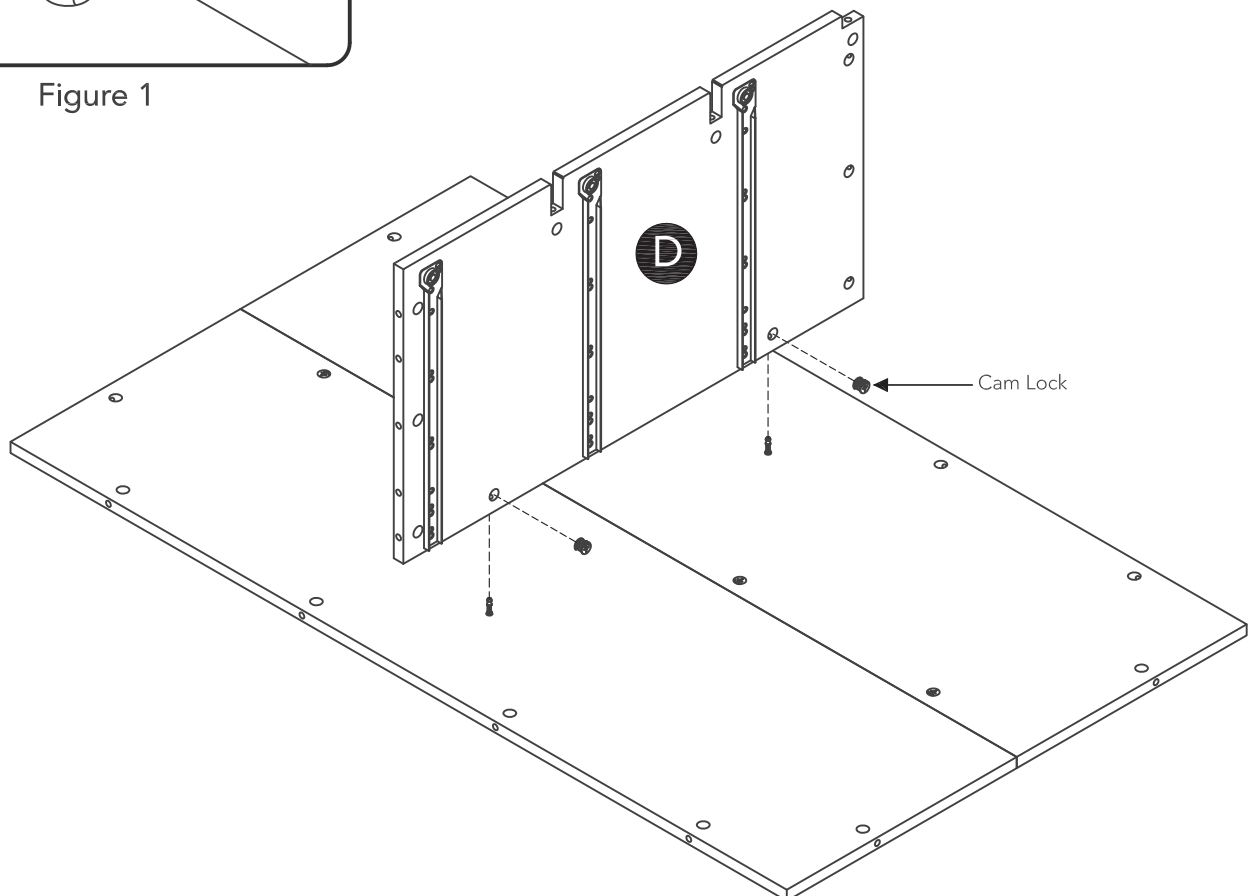


Figure 1

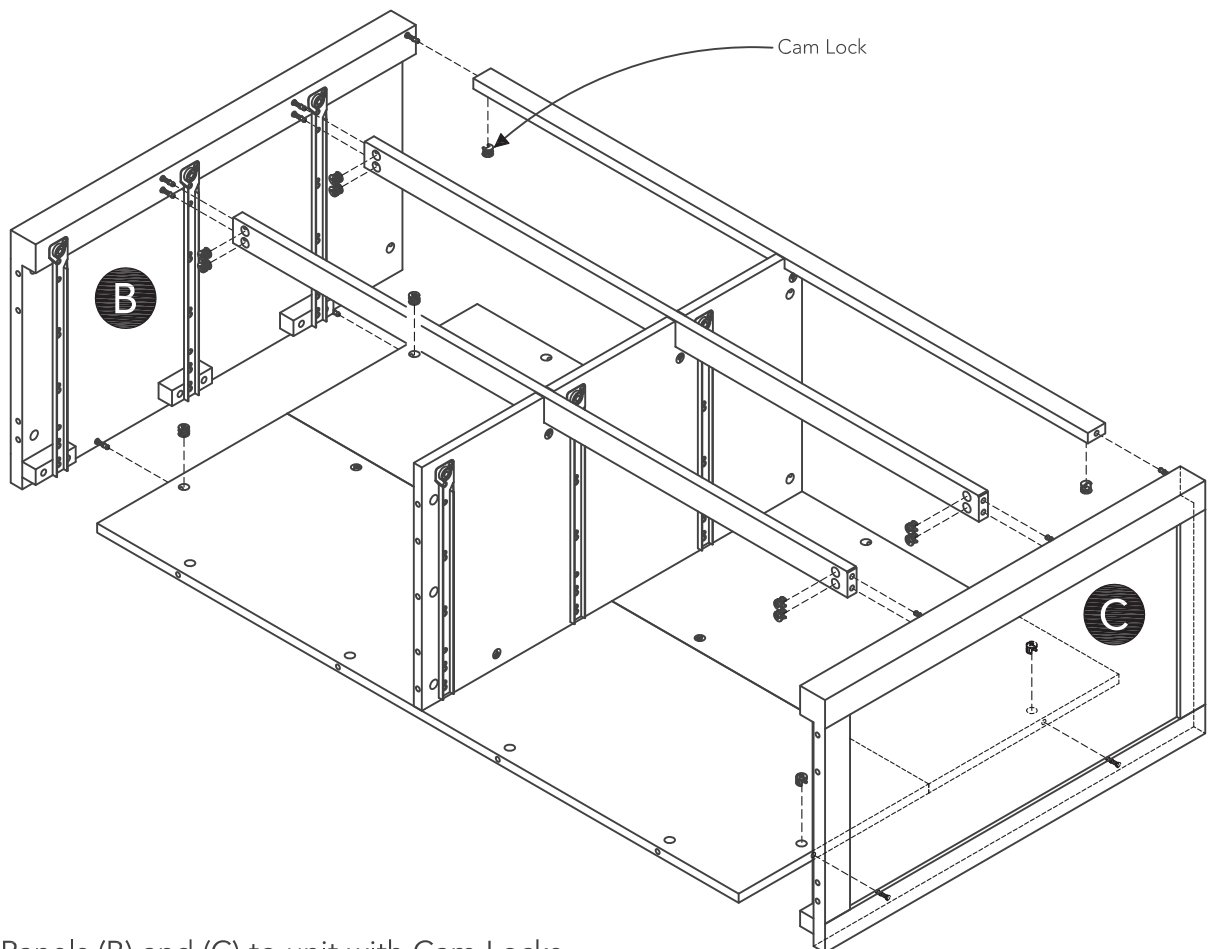
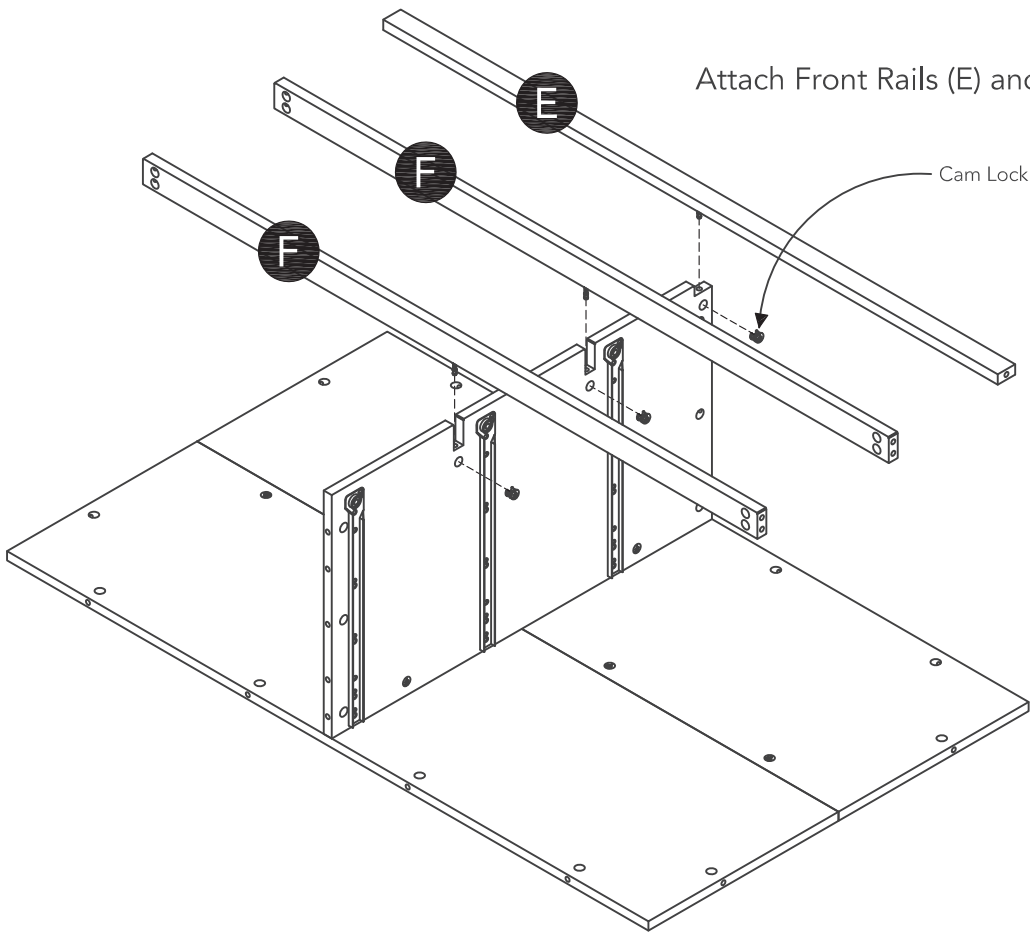


STEP 3

Attach Middle Panel (D) to unit with Cam Locks.

STEP 4

Attach Front Rails (E) and (F) to unit with Cam Locks.

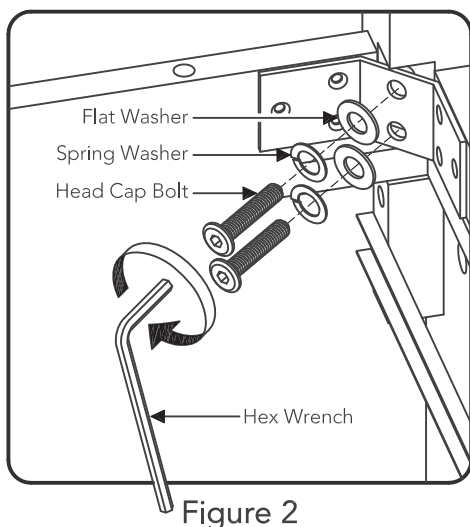
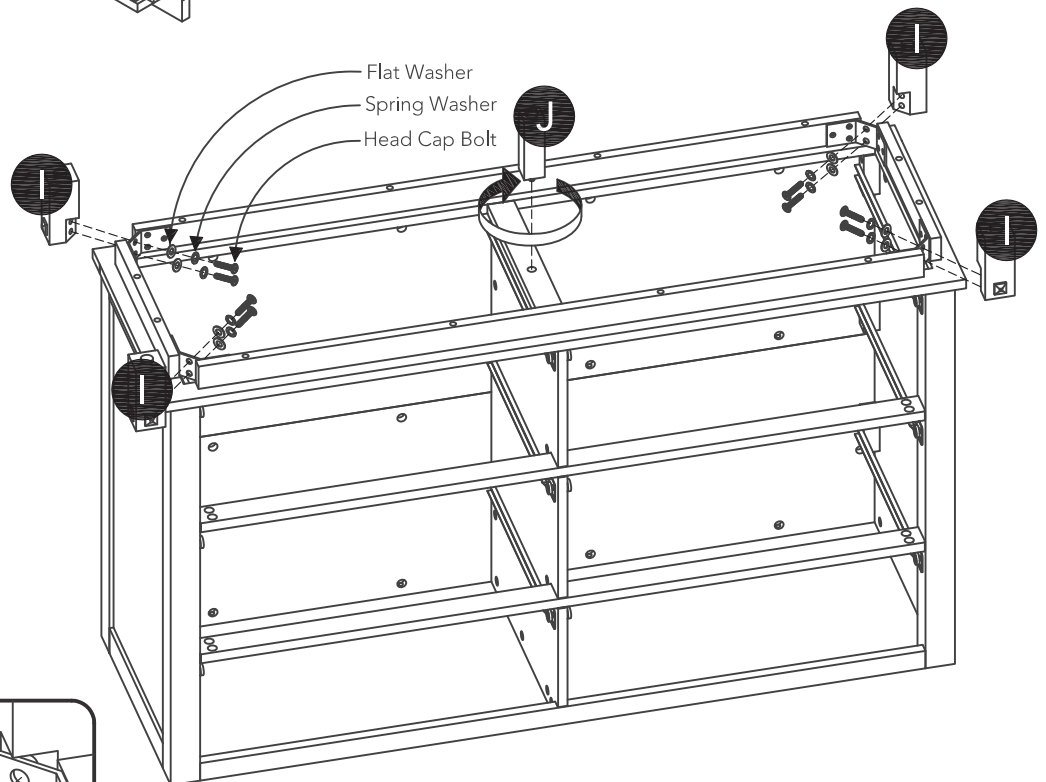
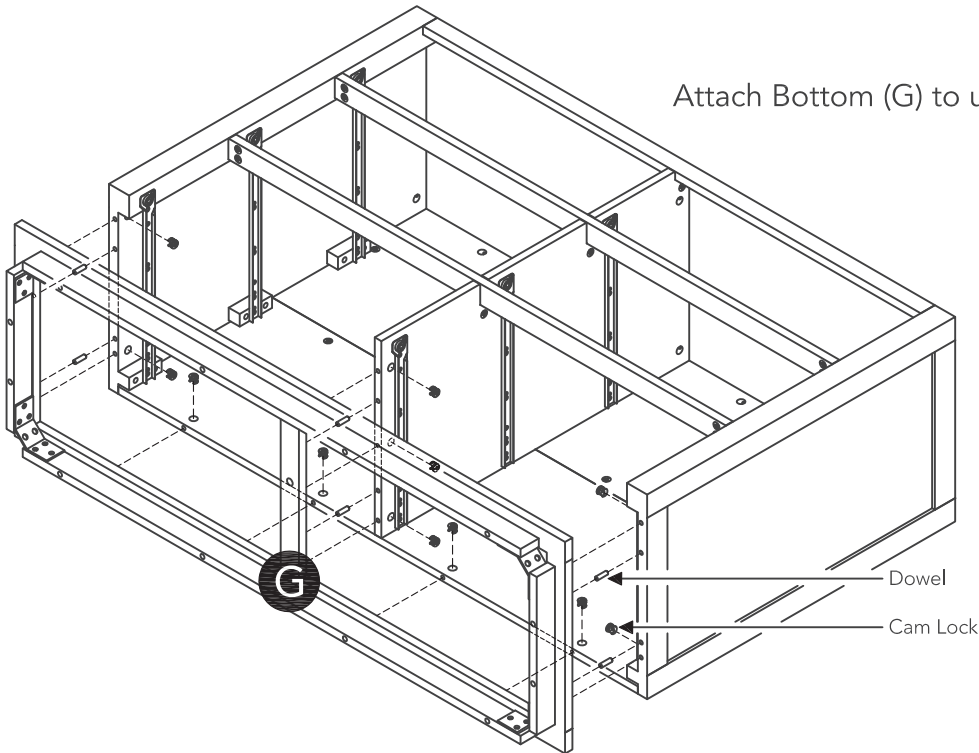


STEP 5

Attach Side Panels (B) and (C) to unit with Cam Locks.

STEP 6

Attach Bottom (G) to unit with Cam Locks and Dowels.



STEP 7

Attach Feet (I), to unit with Head Cap Bolts, Spring Washers and Flat Washers.

Tighten Head Cap Bolts with Hex Wrench. (See Figure 2)

Attach Center Leg (J) to unit.

STEP 8

Turn unit to its upright position.

Attach Top (A) to unit with Cam Locks and Dowels.

Level unit by adjusting the adjustable levelers on bottom of unit. (See Figure 3)

Note: Unit must be level to proceed.

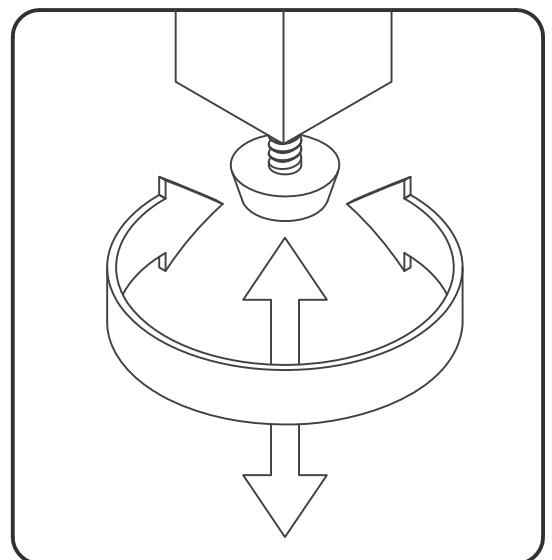
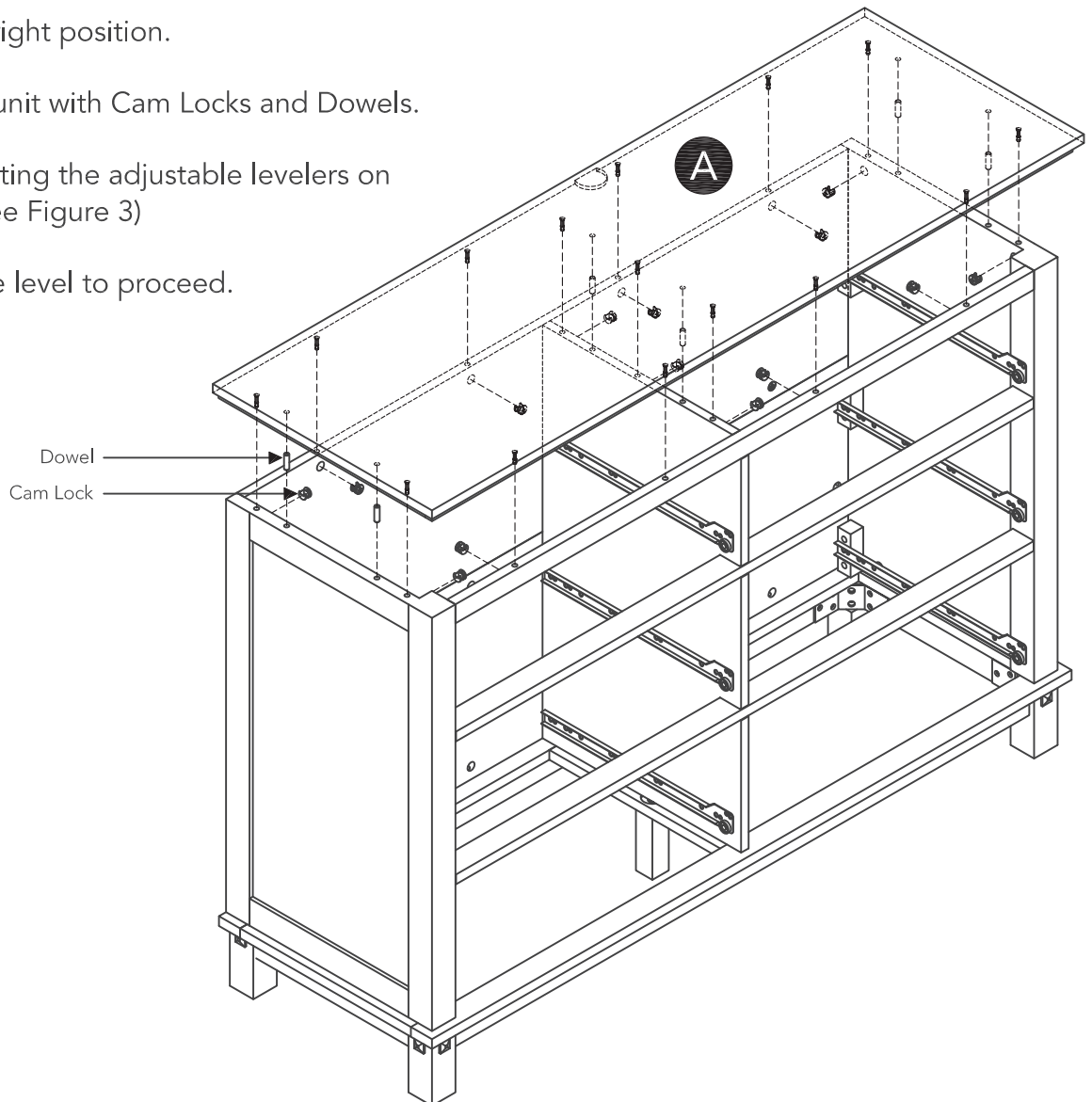


Figure 3

Assembly Instructions 7/11

IMPORTANT

- To help reduce the risk of the unit tipping over, the Tipover Restraint must be installed following these instructions exactly.

STEP 9

Place unit at desired location.

Mark wall with pencil just above and in-line with hole in Top (A). (See Figure 4)

Move unit.

Drill a 3/8" hole in wall 1 1/2" below mark.

Insert Anchor into the wall hole and attach Tipover Restraint to Anchor with 1 1/2" Round Head Screw and Flat Washer. (See Figure 5)

Move unit back into place and insert Tipover Restraint into unit through hole in Top (A). (See Figure 6)

Attach Tipover Restraint to unit with 1/2" Round Head Screw and Flat Washer. (See Figure 7)

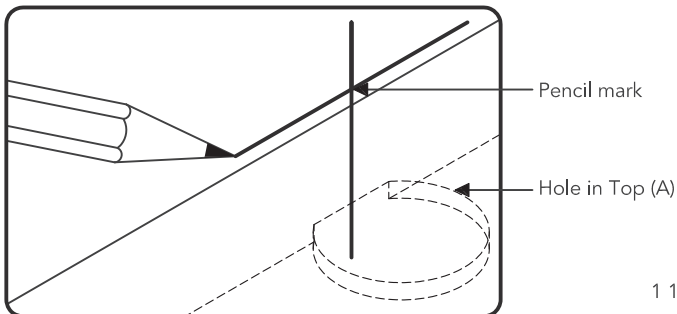
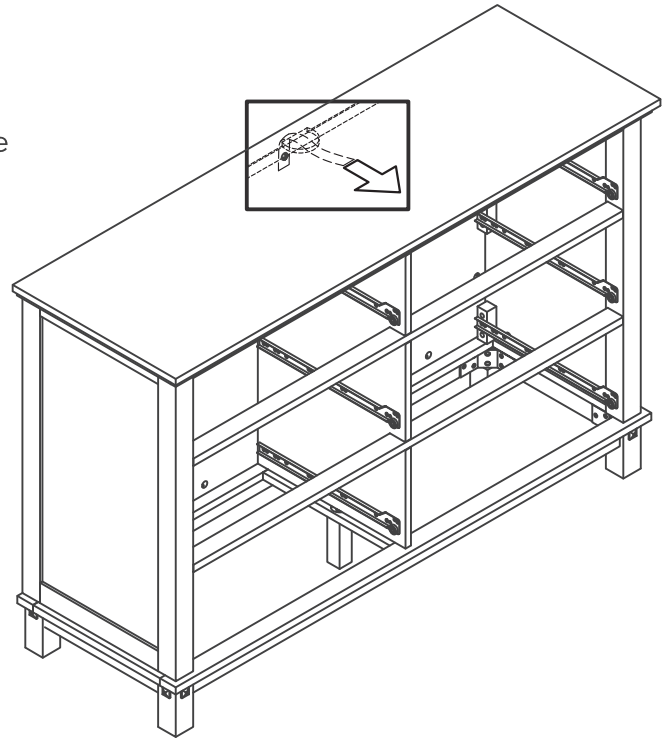


Figure 4

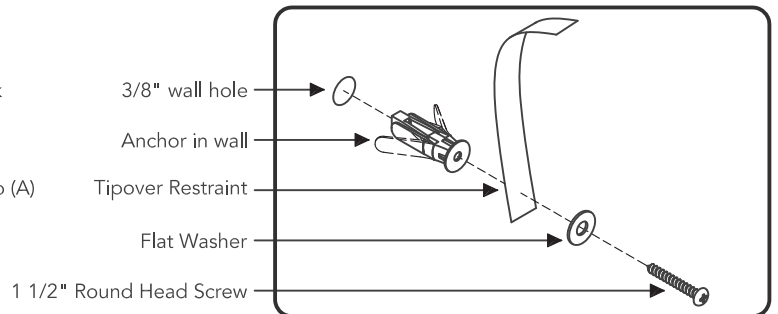


Figure 5

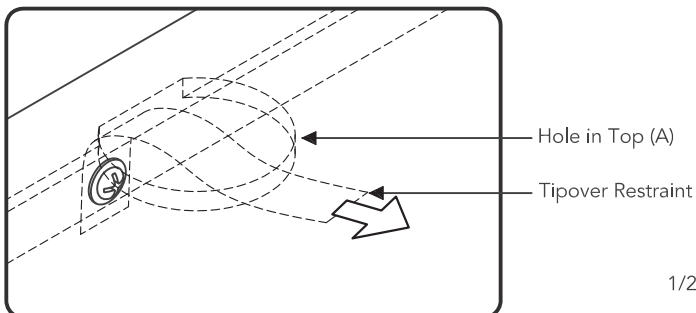


Figure 6

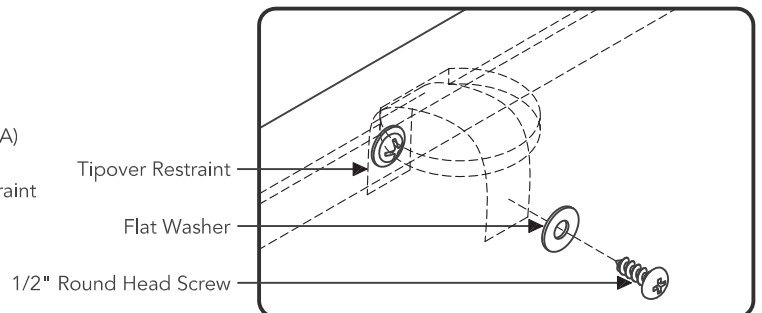
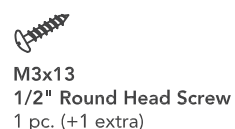
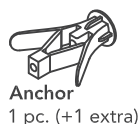


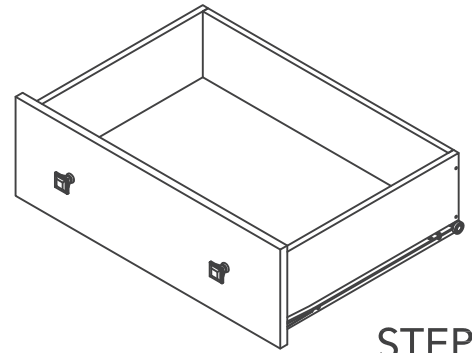
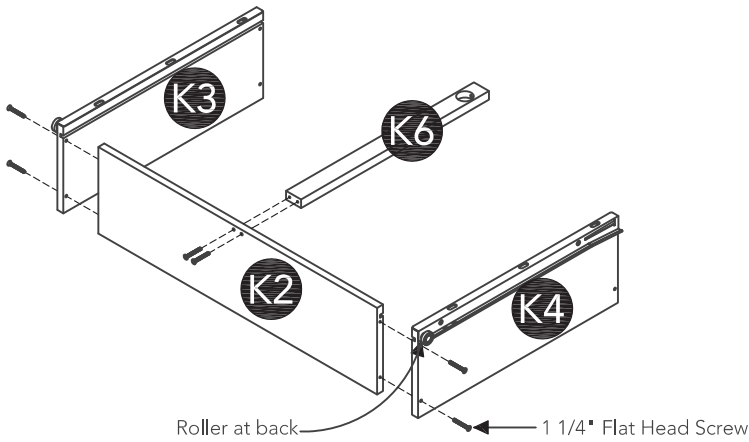
Figure 7

Hardware List



Assembly Instructions 8/11

Drawer (K)



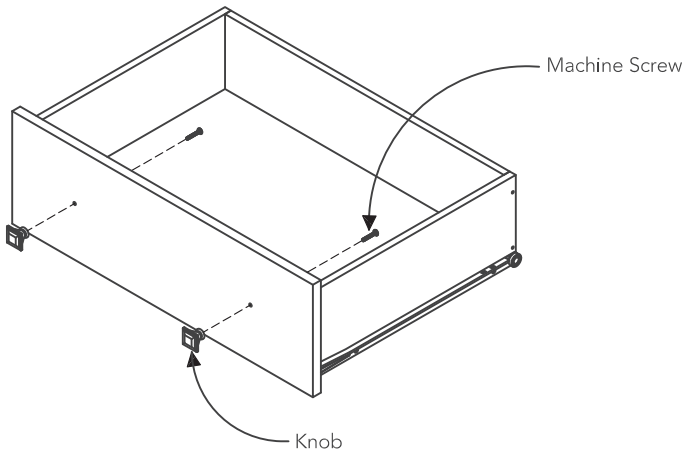
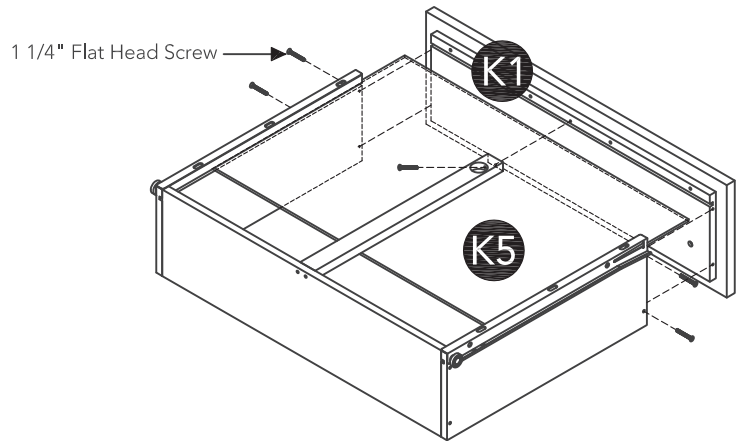
STEP 10

Attach Drawer Sides (K3), (K4) and Drawer Support (K6) to Drawer Back (K2) with 1 1/4" Flat Head Screws.

STEP 11

Insert Drawer Bottom (K5) into groove.

Attach Drawer Front (K1) to unit with 1 1/4" Flat Head Screws.

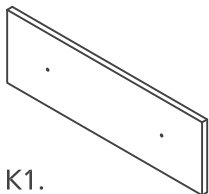


STEP 12

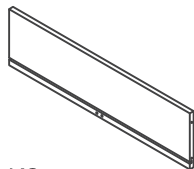
Attach Knobs with Machine Screws.

Note: Drawer assembly is not complete until 3/4" Flat Head Screws are used in a later step.

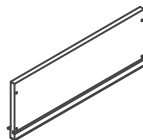
Part List



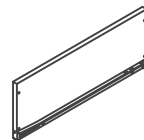
K1.
Drawer Front
2 pcs.



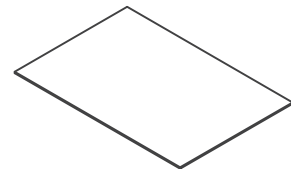
K2.
Drawer Back
2 pcs.



K3.
Drawer Side
2 pcs.



K4.
Drawer Side
2 pcs.



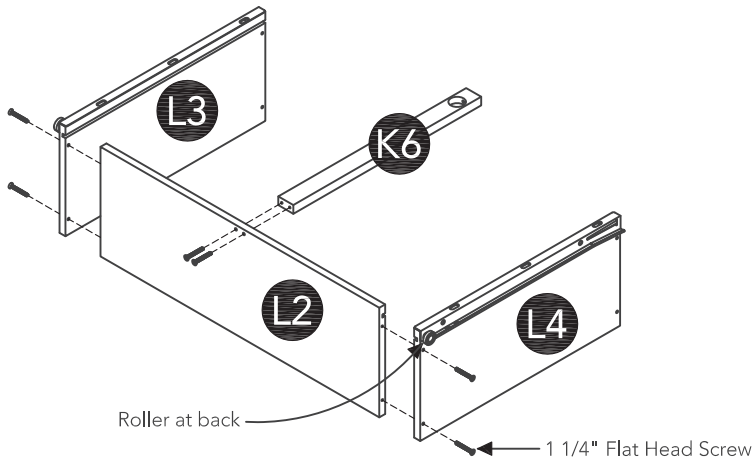
K5.
Drawer Bottom
2 pcs.



K6.
Drawer Support
2 pcs.

Assembly Instructions 9/11

Drawer (L)



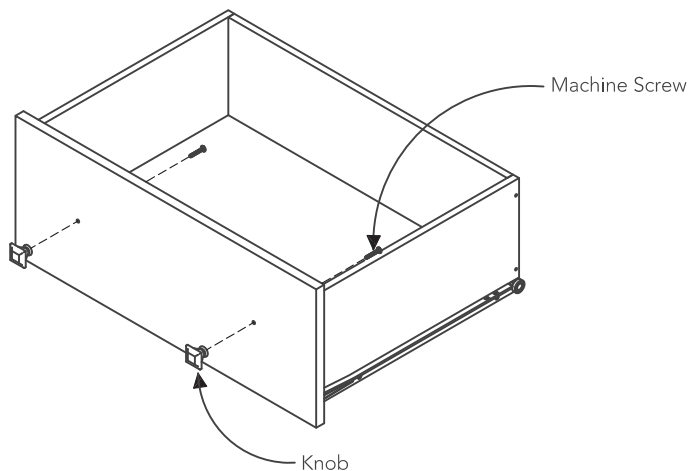
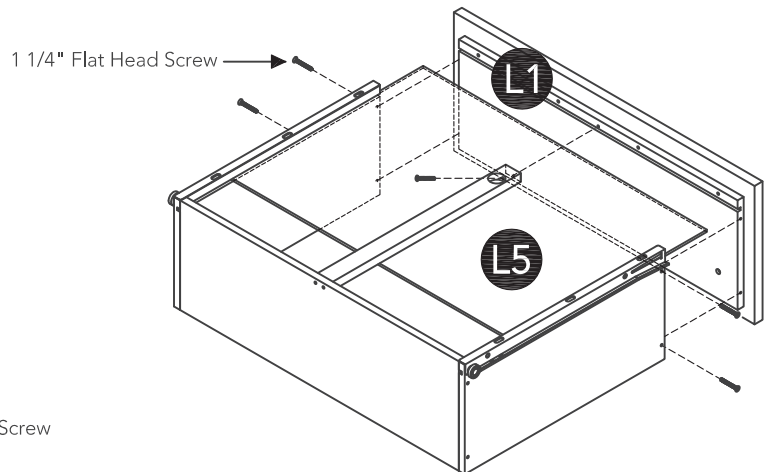
STEP 13

Attach Drawer Sides (L3), (L4) and Drawer Support (K6) to Drawer Back (L2) with 1 1/4" Flat Head Screws.

STEP 14

Insert Drawer Bottom (L5) into groove.

Attach Drawer Front (L1) to unit with 1 1/4" Flat Head Screws.

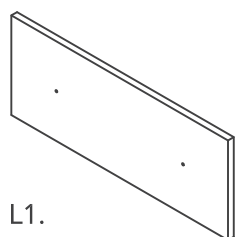


STEP 15

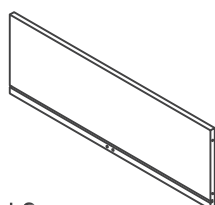
Attach Knobs with Machine Screws.

Note: Drawer assembly is not complete until 3/4" Flat Head Screws are used in a later step.

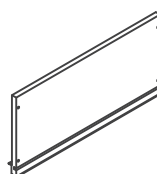
Part List



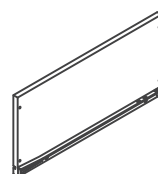
L1.
Drawer Front
4 pcs.



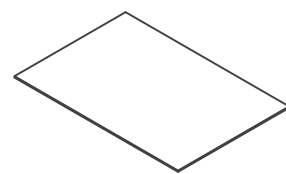
L2.
Drawer Back
4 pcs.



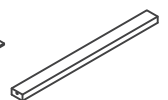
L3.
Drawer Side
4 pcs.



L4.
Drawer Side
4 pcs.



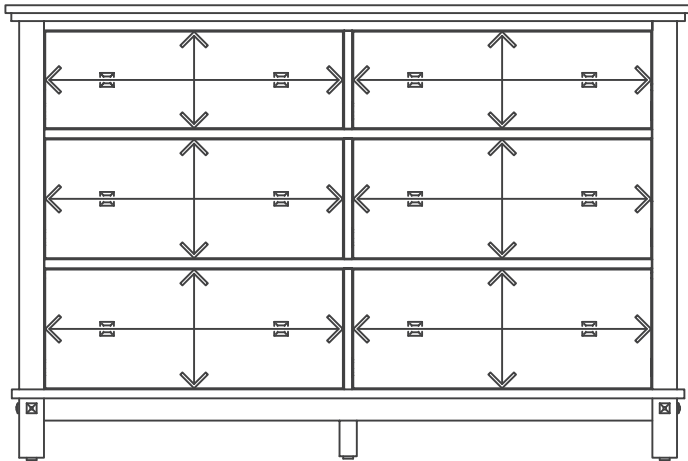
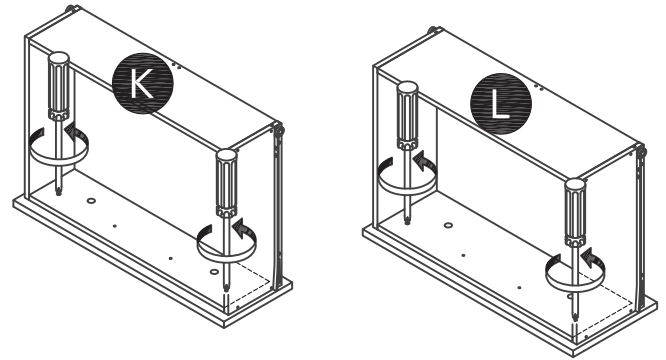
L5.
Drawer Bottom
4 pcs.



K6.
Drawer Support
4 pcs.

STEP 16

Loosen slightly screws pre-installed on back of drawer fronts.



STEP 17

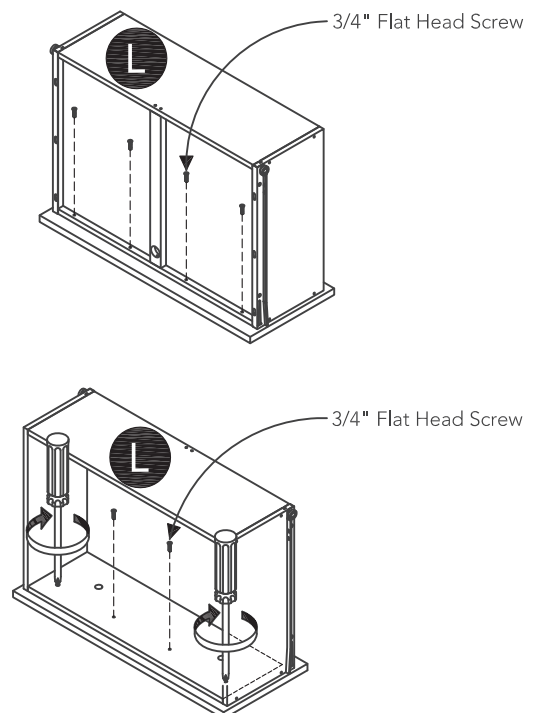
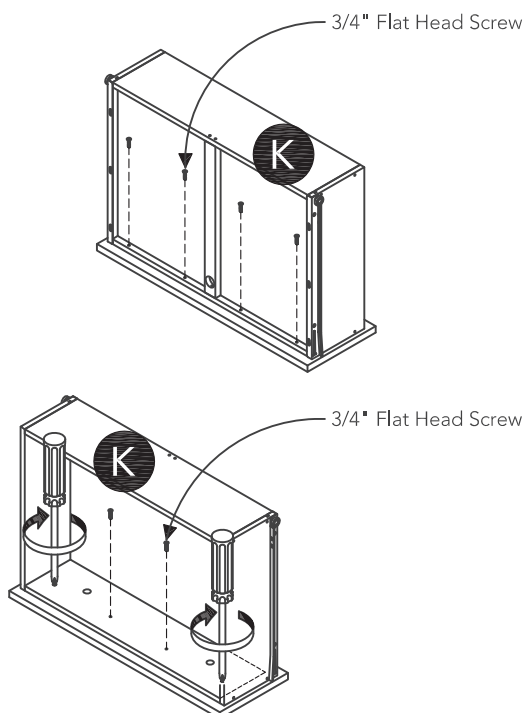
Insert drawers into unit, then adjust drawer front panels left or right and up or down until drawer gaps look proportional.

STEP 18

Pull each drawer open slowly, then re-tighten screws from Step 16.

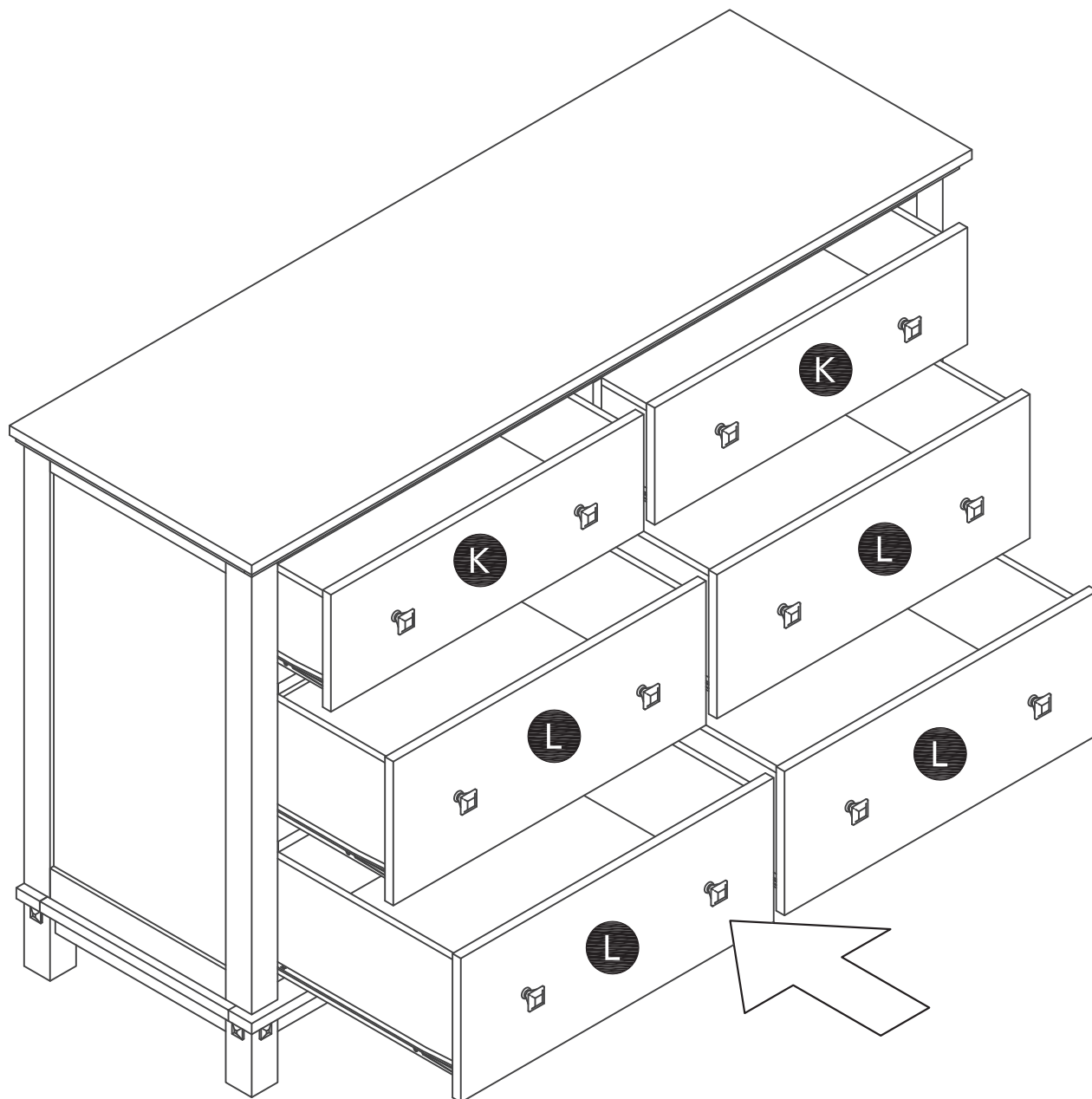
Make sure drawer front panels do not move and lock drawer front panels into position with 3/4" Flat Head Screws.

Note: These 3/4" Flat Head Screws must be installed to complete the drawer assembly.



STEP 19

Slide Drawers (K) and (L) into position.



CARE INSTRUCTIONS

NEVER

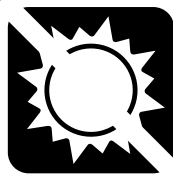
allow liquids to remain on furniture.
Absorption causes parts to warp
and split and finishes to delaminate.

NEVER

use glass cleaners on
finished furniture. Ammonia
chemically attacks the finish.



Do not use power tools
above 8 volts to assemble.
**PREVENT
CRACKING**



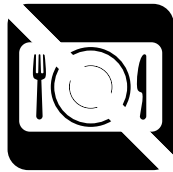
Do not place
in direct sunlight.
**PREVENT
FADING**



Do not write
directly on surface.
**PREVENT
MARKING**



Do not place hot
objects on surface.
**PREVENT
FINISH DAMAGE**



Do not use rubber
based placemats.
**PREVENT
DISCOLORING**



Do not use commercial
waxes and polishes.
**PREVENT
YELLOWING**

CLEAN

with a soft cloth moistened
in lukewarm soap and water.
Buff with a dry clean cloth.



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