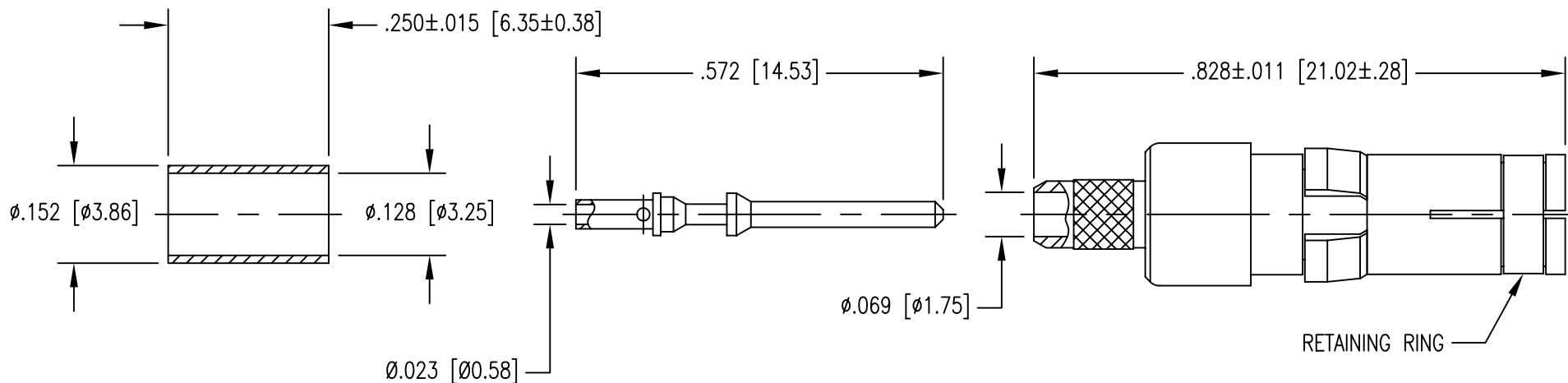


DWG. NO. 311-910-0634G

REV	DESCRIPTION	BY DATE	APPD
C	ECR 8576	PSM 06/15/05	DCam



NOTES:

1. MATERIALS:

BODY AND CONTACT: BRASS PER ASTM B16
 INSULATOR: TEFLON PER ASTM D1710
 RETAINING RING AND CLIP RING: BERYLLIUM COPPER PER ASTM B194
 FERRULE: COPPER ALLOY

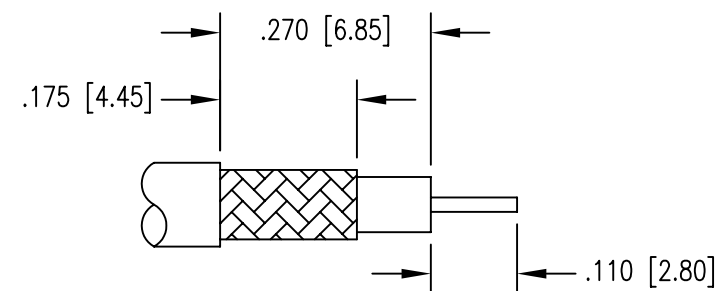
2. FINISH:

BODY AND CONTACT: .000030 MIN. GOLD PER MIL-G-45204 OVER
 .000050 MIN. NICKEL PER QQ-N-290
 RETAINING RING AND CLIP RING: .000100 MIN. NICKEL PER QQ-N-290 OVER
 COPPER FLASH
 FERRULE: .000005 MIN. GOLD PER MIL-G-45204 OVER
 .000050 MIN. NICKEL PER QQ-N-290

3. DESIGNED FOR USE WITH RG-316 CABLE OR EQUIVALENT

4. FOR CABLING PROCEDURES USE CAP 9-15 WITH TRIMMING DIMENSIONS SHOWN.

5. CRIMP FERRULE USING .128 HEX. DIE.



CABLE TRIMMING DIMENSIONS

PER ASME Y14.5M-1994 UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN INCHES (MM) TOLERANCES: DECIMALS .XX ± .01/0.254 .XXX ± .005/0.127 ANGLES ± 2° SCALE: 4:1				NORTHROP GRUMMAN Winchester Electronics 400 Park Road Watertown, CT 06795			
CUSTOMER DRAWING				31 SERIES STRAIGHT RECEPTACLE WITH RETAINING RING			
DRAWN KJT	DATE 01/23/02	CHECKED JWH	DATE 1/29/02	TITLE 31 SERIES STRAIGHT RECEPTACLE WITH RETAINING RING	A	311-910-0634G	SHT. 1 OF 1
APPROVED JEM	DATE 1/29/02	APPROVED JED	DATE 1/29/02	REV. C			