



# Technical Data Sheet

## 3M™ Repulpable Single-Coated Tape 9960



[Product Details](#)



[Regulatory Info/SDS](#)

### Product Description

3M™ Repulpable Tape 9960 is a single-sided paper tape coated with a patented, permanent repulpable adhesive on one side and provided on an easy release repulpable liner.

### Product Features

- These tapes can be used in the splicing of many coated and uncoated papers used in Offset & Rotogravure printing.
- It also can be used in many other finished splice applications, even with “alkaline coatings” and with stearate sizing.
- Packing in sealed plastic bags helps assure the moisture content of unused tape.
- Water and alkali dispersability are excellent and eliminate danger of contaminating the paper mill broke with non-repulpable material. (Poor quality paper and plugged Fourdrinier screens often can be caused by typical non-repulpable, rubber base splicing media.)
- The kraft backing is untreated and readily accepts most inks and coatings.
- All components of the adhesive and backing meet the requirements of indirect food additive regulations as described under 21 CFR 176.170 (Components of paper and paperboard in contact with aqueous and fatty food) and 21 CFR 176.180 (Components of paper and paperboard in contact with dry foods).

### Technical Information Note

The following technical information and data should be considered representative or typical only and should not be used for specification purposes.

### Typical Physical Properties

| Attribute Name         | Test Method               | Value                                                  |
|------------------------|---------------------------|--------------------------------------------------------|
| Color                  |                           | Blue<br>White                                          |
| Total Tape Thickness   | ASTM D3652                | 0.06 mm (2.5 mil)                                      |
| Repulpability          | TAPPI UM-213, Procedure A | Tape - Completely<br>Liner - Completely                |
| Temperature Resistance |                           | Excellent to 204 °C (Excellent to 400 °F) <sup>1</sup> |

<sup>1</sup> Web temperature: As tested in laboratory, results may vary depending on machine and web tensions, nature of paper surface, application pressure, etc. which are outside of 3M control.

### Typical Performance Characteristics

| Attribute Name                    | Value                        |
|-----------------------------------|------------------------------|
| Short Term Temperature Resistance | 204 °C (400 °F) <sup>1</sup> |

<sup>1</sup> Short Term (minutes, hour)

### Handling/Application Information

#### Application Examples

- Butt splicing in both coated and uncoated papers and cellulosic materials.
- Cover tape for safety splices and perfect splices.
- Hole patching.

## Application Techniques

For optimum results, firm even rub down pressure must be applied to the taped area to create the best possible adhesion between the tape and paper surface. A plastic squeegee (i.e., 3M™ Hand Applicator PA1-B) or similar tool can help achieve the proper uniform pressure.

## Industry Specifications

21 CFR 176.170  
21 CFR 176.180

## FDA Statement

This product might be suitable for use in indirect food contact applications. Please see the applicable Regulatory Data Sheet for more information relating to FDA compliance.

## Storage and Shelf Life

Store under normal conditions of 60° to 80°F (16° to 27°C) and 40 to 50% R.H. in the original carton. To obtain best performance, use this product within 18 months from date of manufacture.

## Available Sizes

| Attribute Name       | Value        |
|----------------------|--------------|
| Standard Roll Length | 55 m (60 yd) |

## Information

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## ISO Statement

This Industrial Adhesives and Tapes Division product was manufactured under a 3M quality system registered to ISO 9001 standards.

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