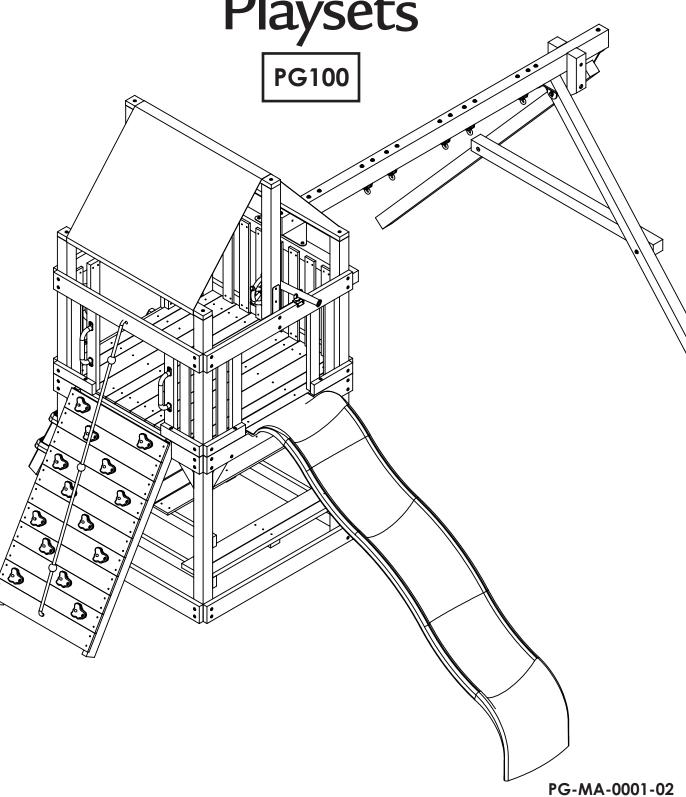
Child Life Playsets PG100



0010 5 H A 0001 02

INTRODUCTION

Welcome to our family of ready-to-build backyard play equipment. CHILDLIFE playsets are designed with ease of assembly in mind and we provide these step-by-step installation instructions.

fAfter reading the information below, locate your structure site and carefully unpack parts. As you unpack your playset, keep the parts identification sheet handy and become familiar with each part before beginning assembly. Remember that a little extra time spent familiarizing yourself with the parts and instructions before you begin will help you avoid mistakes and save you time later.

Choosing A Location For Your Playset

When selecting your structure site, always keep the child's safety in mind. Here are some recommendations to help you create a safe play area.

A. The playset should be located on level ground. The stationary components such as ladders and slides are REQUIRED to be a minimum of six feet from any structure or obstruction such as a fence, garage, house, tree or overhanging branches, electrical wires or clotheslines. Any swinging equipment is also REQUIRED to be a minimum distance twice the height of the swing beam away from these obstructions or structures as well. We also recommend that you do not install your playset near a lake, river, swimming pool or other water hazard.

B. The U.S. Consumer Product Safety Commission (CPSC) recommends that you install and maintain a resilient surface under your play equipment. The CPSC's Consumer Information Sheet for Playground Surfacing Materials at the end of this manual. A resilient surface, should be installed after the equipment has been completely assembled according to these instructions. The equipment must rest on solid ground. Please note that this product has a maximum fall height of 8'.

Do not install home playground equipment indoors, or over concrete, asphalt, packed earth, grass, carpet or any other hard surface. A fall onto a hard surface can result in serious or fatal injury.

Responsible on-site adult supervision is one of the most important contributions to children's safety that you can make. CHILDLIFE strongly recommends on-site adult supervision of children of all ages. Safe swinging and climbing skills need to be taught to children, just like any other physical activity.

The weight limit for any single user on CHILDLIFE play equipment is 200 pounds. Limit the number of users to one on each swing. The tower portion of the play system will accommodate four (4) additional users.

When the time comes to disassemble and dispose of the play equipment, do so in such a way that no hazards will exist at the time the equipment is discarded.

Maintaining Your Playset

Here are some maintenance tips required to insure safe enjoyment of your equipment for years to come.

- A. At the beginning of each usage season and every two weeks during, check: nuts and bolts and tighten as needed, swing seats, chains, ladders, slides, rope and wood components for signs of deterioration and replace if necessary.
- B. On a yearly basis, we recommend that you coat your playset with a sealant or preservative. You may also want to spot sand any areas prior to sealing. Be sure that the sealant you select is non-toxic and child safe.
- C. Do not use line trimmers or "weed eaters" around your play equipment. The line will remove both stain and wood from uprights and base pieces. Any damage resulting from this type of abuse is not covered under our limited warranty.
- D. Remove plastic swing seats and take indoors or do not use when the temperature drops below 0° F.

If you have any questions about your playset, or are in need of replacement parts, call 1-800-GO-SWING.

Please keep these instructions for future reference.

SAFETY INSTRUCTIONS

Teach Children:

- Not to walk close to, in front of, behind, or between moving items.
- Not to twist the swing ropes, or loop them over the top support bar, since this may reduce the strength of the rope.
- · Not to swing empty swing seats.
- Not to swing sideways into the path of adjacent swings.
- Not to use the equipment in a manner other than that for which it is intended.
- Not to get off the equipment while it is in motion.
- Not to jump off the tower.
- Not to climb or swing when they are wet or when the equipment is wet.
- To sit in the center of the swings with their full weight on the seats.
- To hold on to swings and climbers with both hands.

- Not to stand in the swing seats.
- Not to ride or leave bicycles or other toys in the swing area.
- Not to use hammers, saws, nails, or wrenches on the equipment.
- Not to swing so high that chains become slack, or above the height of the swing support.
- Not to jump on a slide.
- Not to climb on top of the swing support.
- Not to attach to the playground equipment any item that is not specifically designed for use with the equipment, such as (but not limited to) jump ropes, clotheslines, pet leashes, cables, and chains. These may become strangulation hazards.
- To slide feet first, never head first.
- To watch for other children while swinging or playing near the equipment.

In Addition, Adults Must:

- Limit climbing and swinging heights to each child's ability.
- Verify that suspended climbing ropes are secured at both ends.
- Verify that suspended climbing ropes cannot be looped back on themselves.
- Dress children appropriately for play. Use well-fitting shoes that do not have slippery soles.
- Avoid ponchos, scarves, hoods, loose-fitting clothing, neckties, and any clothing with a drawstring. Serious injury could result should any part of the children's clothing become entangled in the equipment.
- · Do not allow children to play wearing helmets.
- Remember that children are inventive. When they
 develop games that are unsafe, be alert and change
 the rules.

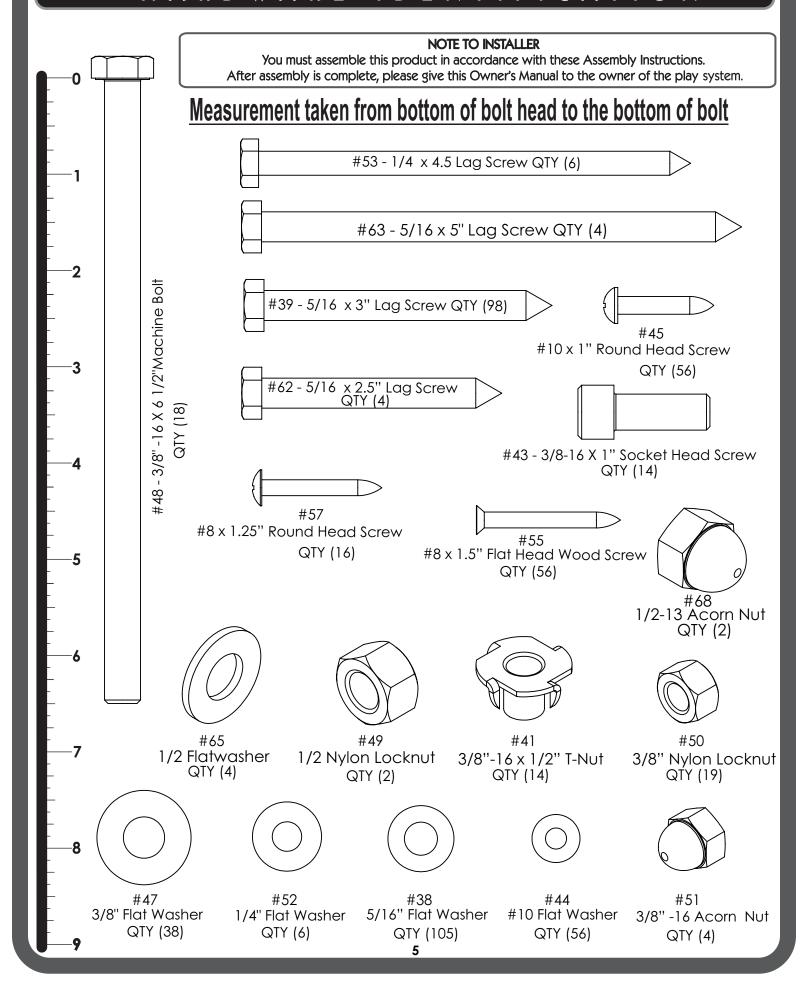
STANDARDPARTSLIST

ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	PG-44-0024	93" CORNER UPRIGHT	2
2	PG-26-0015	52" 4 HOLE FACIA BOARD WITH ROPE HOLE	1
2	PG-26-0014	52" 4 HOLE FACIA BOARD	
4	PG-44-0016	93" CORNER UPRIGHT WITH TOP JOIST HOLE	6 2 2
4 5 6	PG-26-0017	52" 6 HOLE FACIA BOARD	2
	PG-44-0013	52" TOP JOIST WITH SWING HOLES	1
7 8	PG-26-0018	52" MAIN BEAM	4
8	PG-44-0018	ANGLED BRACE	8
9	PG-24-0020	52" 2 HOLE FACIA BOARD	8
10	PG-24-0027	45 1/4" SHORT SEAT BOARD	2
]]	PG-26-0016	50" LONG SEAT BOARD	2
12 13	PG-24-0029 PG-16-0002	8" SEAT RUNNER 47 1/2" TABLE BOARD	2 1
14	PG-24-0028	20" TABLE RUNNER	1
15	PG-14-0018	45 1/4" SHORT DECK BOARD	2
16	PG-14-0019	52" THIN DECK BOARD	4 8 8 2 2 4 1 2 4 6 2
17	PG-16-0001	52" WIDE DECK BOARD	6
18	PG-24-0030	52" DECK JOIST	
19	PG-24-0026	13 3/4" CORNER FACIA BOARD	6 13
20	PG-14-0020	27 1/2" RAIL UPRIGHT SLAT	
21	PG-24-0019	27 1/2" RAIL UPRIGHT FOR HANDLES	6
22	PG-24-0032	59 3/8" ROCKWALL SUPPORT	2
23	PG-16-0005	34 1/2" ROCK WALL BOARD WITH ROPE HOLE	1
24	PG-16-0003	34 1/2" 4 HOLE ROCK WALL BOARD	4 6 2 2
25 26	PG-16-0004 PG-44-0028	34 1/2" 2 HOLE ROCK WALL BOARD 44" VERTICAL ROOF SUPPORT	0
27	PG-24-0031	55 3/8" LADDER SIDE	2
28	PG-AC-0001	LADDER TREAD	4
29	PG-AC-0002	SMALL HANDLE	4 4 1 2
30	PG-46-0001	116 1/2" 3 POSITION HEAD BEAM	1
31	PG-HW-M003	ANGLE BRACKET	
32	PG-44-0005		1 2 2
33	PG-44-0006	112" A-FRAME LEG	2
34	PG-44-0007	U-JOINT OUTSIDE	2

STANDARD PARTS LIST

ITEM #	PART NUMBER	DESCRIPTION	QTY.
35	PG-44-0008	U-JOINT CENTER SPACE BLOCK	1 6
36 37	PG-HW-M002 PG-HW-M004	DUCTILE SWING HANGER TRIANGLE SWING BEAM PLATE	0 1
38	PG-HW-W003	5/16" FLAT WASHER	105
39	PG-HW-L004	5/16" x 3" LAG SCREW	98
40 41	PG-HW-\$004 PG-HW-N002	#8X2" FLAT HEAD WOOD SCREW 3/8"-16 X 1/2" T-NUT	162 14
42	PG-AC-0003	CLIMBING ROCK	14
43	PG-HW-B008	3/8"- 16 x 1" SOCKET HEAD SCREW	14
44 45	PG-HW-W001 PG-HW-S001	#10 FLAT WASHER #10 X 1" ROUND HEAD SCREW	56 56
46	PG-HW-S005	#8X3" FLAT HEAD WOOD SCREW	8
47	PG-HW-W004	3/8" FLAT WASHER	38
48 49	PG-HW-B001 PG-HW-N004	3/8"-16 x 6.5" HEX BOLT 1/2" NYLON LOCKNUT	18 2
50	PG-HW-N001	3/8" NYLON LOCKNUT	19
51	PG-HW-N003	3/8"-16 ACORN NUT	4 6 6
52 53	PG-HW-W002 PG-HW-L002	1/4" FLAT WASHER 1/4" x 4.5" LAG SCREW	6
55	PG-HW-S003	#8 X 1.5" FLAT HEAD WOOD SCREW	56
56	PG-HW-M007	T-BRACKET	2
57 58	PG-HW-\$002 PG-AC-0007	#8 X 1.25" ROUND HEAD SCREW VINYL ROOF	16
59	PG-AC-0007 PG-AC-0006	ROPE	1
60	PG-AC-0004	TELESCOPE	1
61	PG-AC-0005 PG-HW-L003	SHIPS WHEEL 5/16" X 2.5" LAG SCREW]
62 63	PG-HW-L003	5/16" x 5" LAG SCREW	4 4 1
64	PG-HW-B003	3/8"-16 x 9.5" HEX BOLT	į
65 44	PG-HW-W005 PG-HW-B004	1/2" FLAT WASHER 1/2"-13 x 10" HEX BOLT	4
66 67	PG-HW-B005	1/2"-13 x 10 HEX BOLT 1/2"-13 x 12" HEX BOLT	1
68	PG-HW-N005	1/2"-13 ACORN NUT	2 1
69	PG-HW-W007	3/8" STANDARD WASHER	1

HARDWARE IDENTIFICATION



HARDWARE IDENTIFICATION

NOTE TO INSTALLER

You must assemble this product in accordance with these Assembly Instructions. After assembly is complete, please give this Owner's Manual to the owner of the play system.

#67 1/2"-13 X 12" HEX BOLT QTY (1) #66 1/2"-13 X 10" HEX BOLT QTY (1) #64 3/8"-16 X 9.5" HEX BOLT QTY (1) #46 Ductile Swing Hanger #8 x 3" Pan Head Flat Head Wood Screw

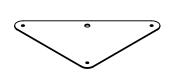
QTY: (8)



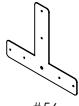


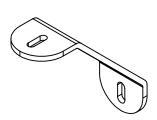
#40 #8 x 2" Pan Head Flat Head Wood Screw QTY: (162)

#69 3/8" STANDARD WASHER (1)



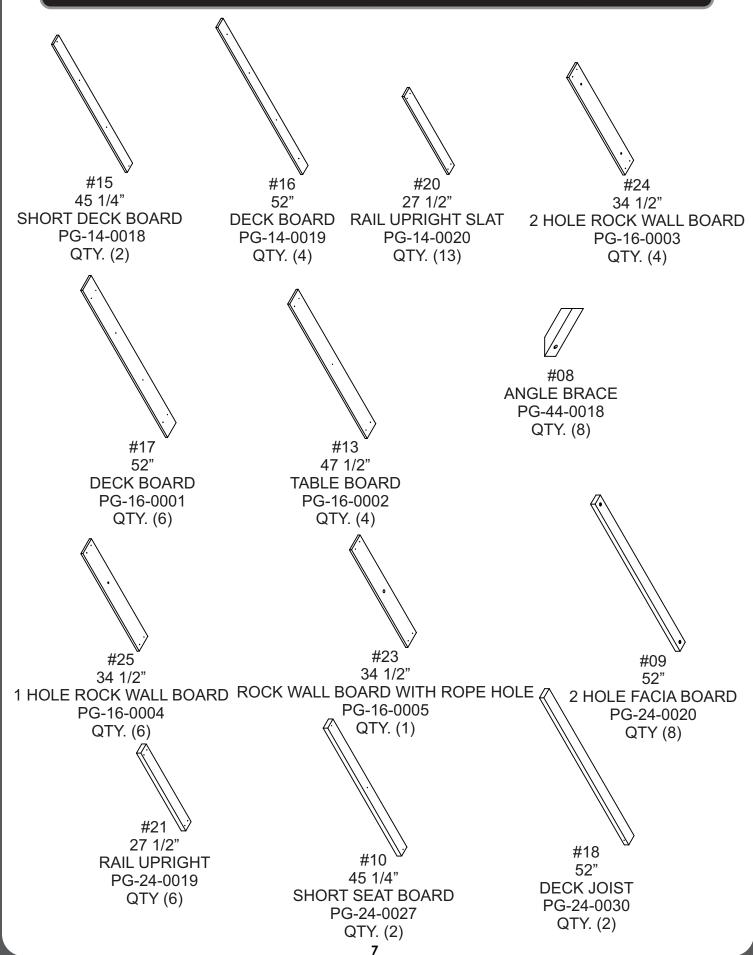
#37 Triangle Swing Beam Plate QTY (1)



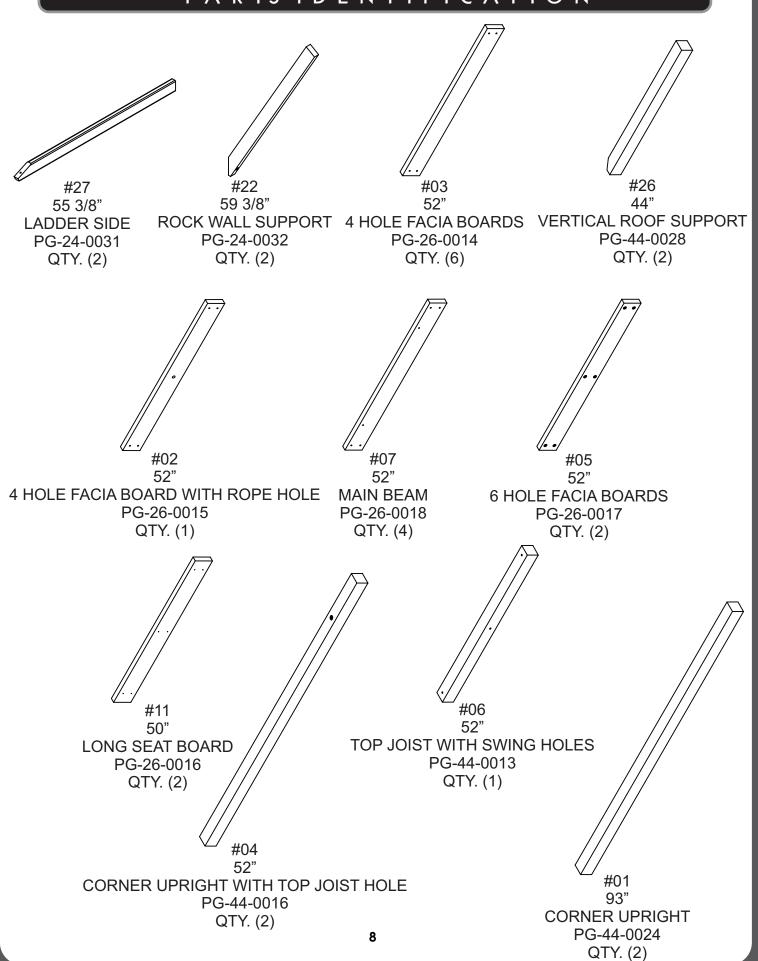


#31 Angle Bracket QTY (2)

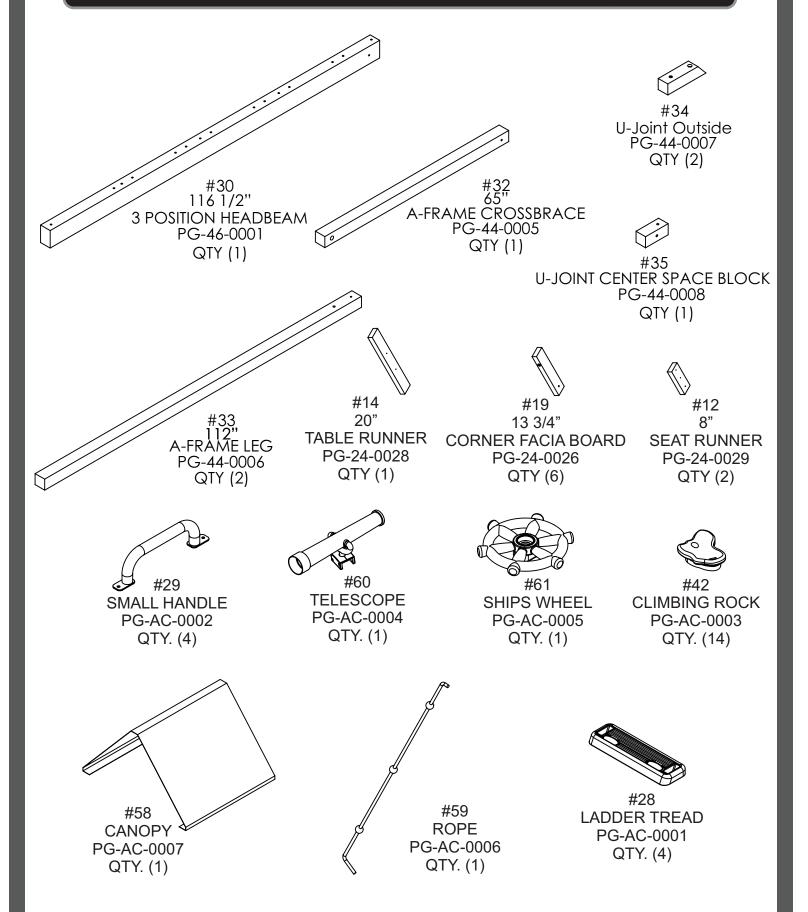
PARTS IDENTIFICATION



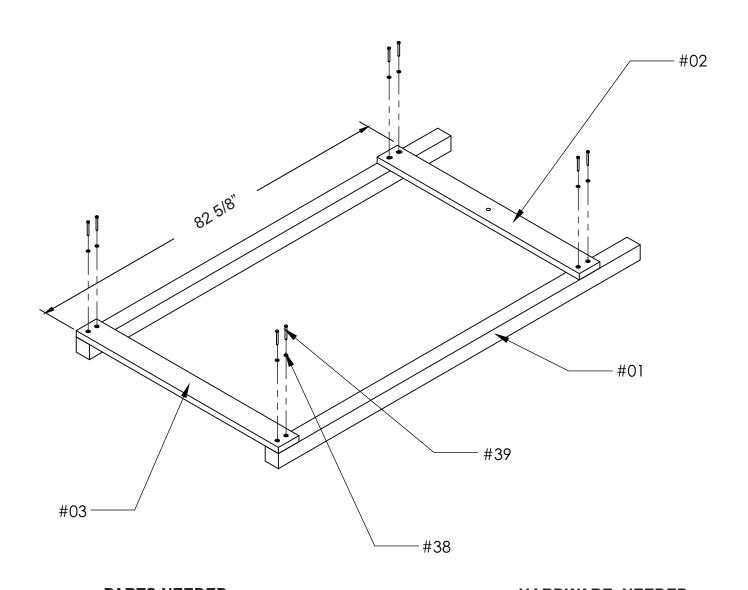
PARTS IDENTIFICATION



PARTSIDENTIFICATION



CORNER-UPRIGHT-ASSEMBLY"A"



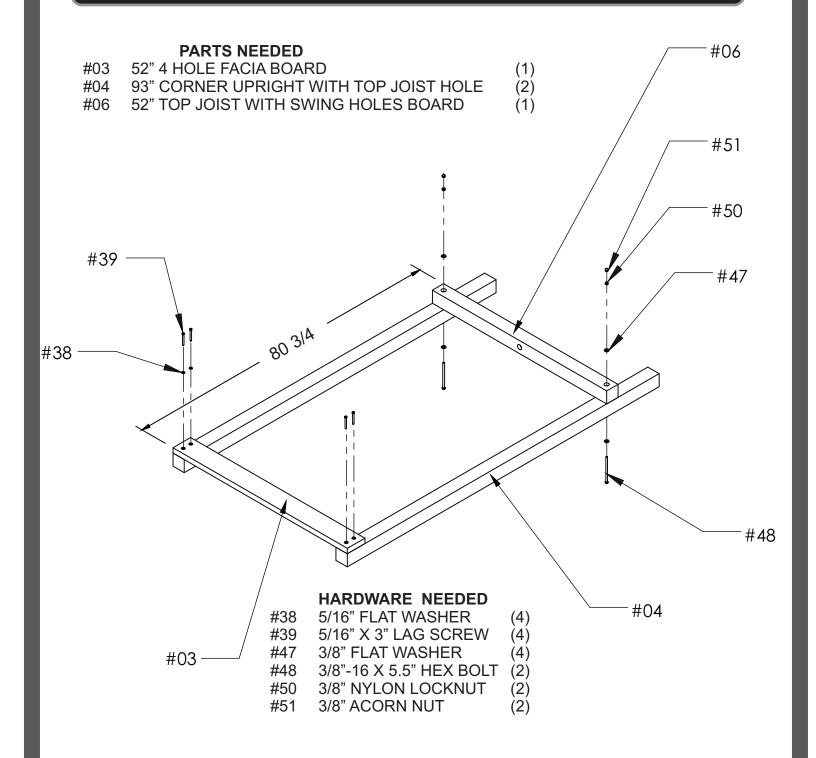
	PARIS NEEDED		HARDWARE NEEDED	
#01	93" CORNER UPRIGHT	(2) #38	5/16" FLAT WASHER	(8)
#02	52" 4 HOLE FACIA BOARD WITH ROPE HOLE	(1) #39	5/16" X 3" LAG SCREW	(8)
#03	52" 4 HOLE FACIA BOARD	(1)		` ,

1. Lay Corner Uprights #01 on the ground and attach 4 Hole Facia Board #03 flush w/bottom and sides of corner uprights using Lag Bolt #39, and Flat Washer #38.

NOTE: Make sure parts are flush and square.

2. From bottom of 4 Hole Facia Board #03 measure up 82 5/8" and attach 4 Hole Facia Board W/Rope #02 Hole using Lag Bolt #39 and Flat Washer #38.

CORNER-UPRIGHT-ASSEMBLY"B"



1. Lay Corner Uprights #04 on the ground and attach 4 Hole Facia Board #03 flush w/bottom and sides of Corner Uprights #04 using Lag Bolt #39 and Flat Washer #38.

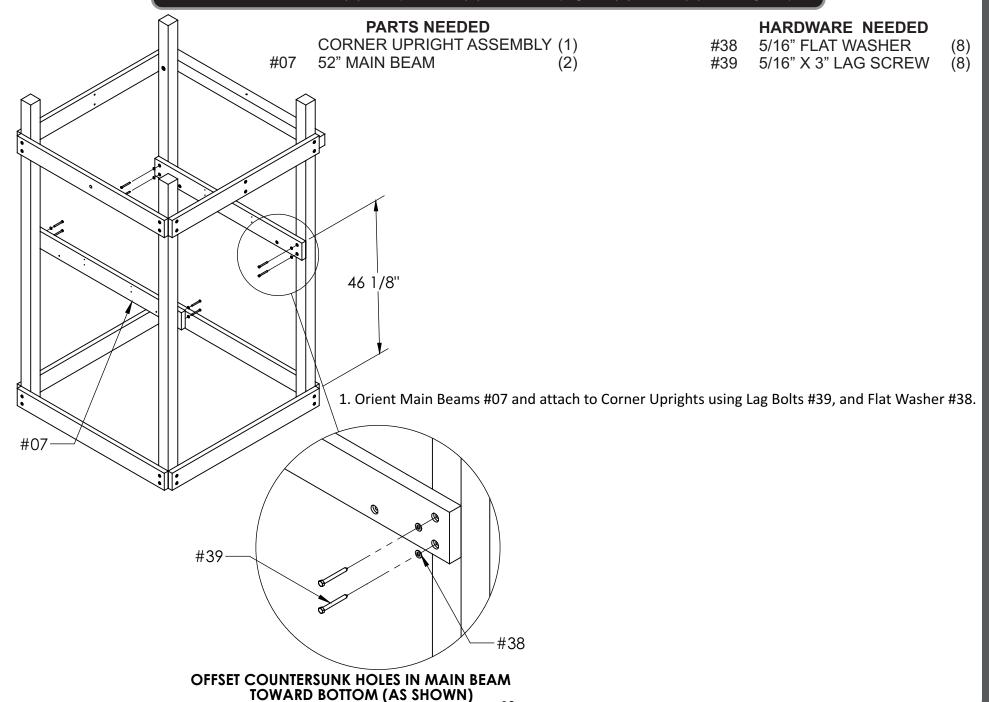
Note: Make sure parts are flush and square.

2. From bottom of 4 Hole Facia Board #03 measure up 80 3/4" and attach Top Joist W/Swing Holes Board #06 using Bolt #48, Flat Washer #47, Hex Nut #50, and Acorn Nut #51.

UPRIGHT-ASSEMBLY #39 **PARTS NEEDED** #38 **CORNER UPRIGHT ASSEMBLIES** (2)52" 4 HOLE FACIA BOARD (2) #03 #05 #05 52" 6 HOLE FACIA BOARD HARDWARE NEEDED TOM-#38 5/16" FLAT WASHER (16)**FLUSH** #39 5/16" X 3" LAG SCREW (16)-#05 80 5/8 " **FLUSH FLUSH** #03

- 1. Stand up each Assembly from steps 1, and 2 and attach 4 Hole Facia Board #03 and 6 Hole Facia Boards #05 to Corner Uprights using Lag Bolt #39, and Flat Washer #38.
- 2.Bottoms of 6 Hole Facia Boards #05 should be flush with the bottoms of 4 Hole Facia Board w/Rope Hole #02. As shown.
- 3. 4 Hole Facia Boards #03 must be flush w/Bottoms of and Sides of Corner Uprights and they must be oriented as shown.
- 4. Check that assembly is square $\ensuremath{\text{w/carpenters}}$ square .
- 5. Tighten all hardware.

MAIN-BEAM-INSTALLATION



13

PICNIC-TABLE-ASSEMBLY"A"

PARTS NEEDED

#09	52" 2 HOLE FACIA BOARD
#10	45 1/4"" SHORT SEAT BOARD
#11	50" LONG SEAT BOARD
#12	8" SEAT RUNNER

(2) HARDWARE NEEDED

(2)	#30	3/10 FLAT WASHER	(4)
(2)	#39	5/16" X 3" LAG SCREW	(4)
(2)	#40	#8 X 2" FLAT HEAD WOOD SCREW	(18)

#11 #10-#40-#04-#38 #39 -#12 #09 - #11 3 1/4" #10

- 1. Attach 2 Hole Facia Boards #09 to inside of Corner Uprights #01, and # 04 using Lag Screw #39, and Flat Washer #38.
- 2. Center and attach Seat Boards #10, and #11 to 2 Hole Facia Boards #09 using Phillips Flat Head Woodscrew #40.
- 3. Center and attach Seat Runners #12 to the under side of Seat Boards #10, and #11 using Phillips Flat Head Woodscrew #40.

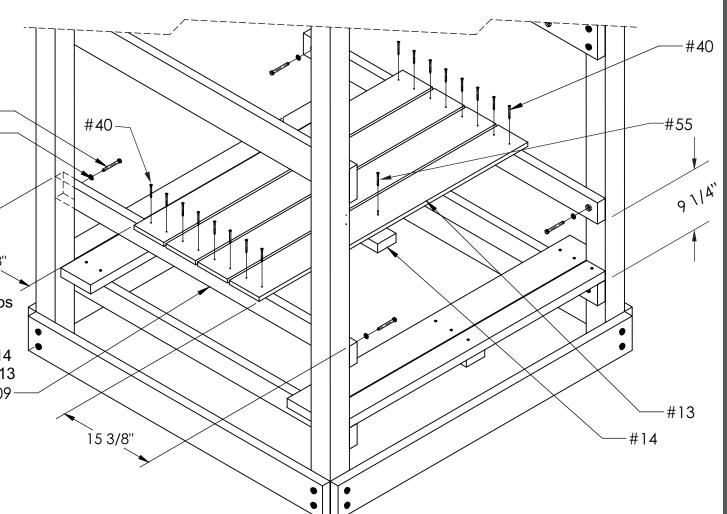
PICNIC-TABLE-ASSEMBLY"B"



2. Attach 2 Table Boards #13
to 2 Hole Facia Boards #09,
15 3/8" from of each side as
shown using Phillips Flat Head
Woodscrew #40.

3. Evenly space the remaining Table Boards #13 15 3/8" between the 2 attached Table Boards #13 and attach using Phillips Flat Head Woodscrew #40.

4. Center and attach Table Runner #14 to the underside of Table Boards #13 using Phillips Flat Head #09-Woodscrew #55.



PARTS NEEDED

#39-

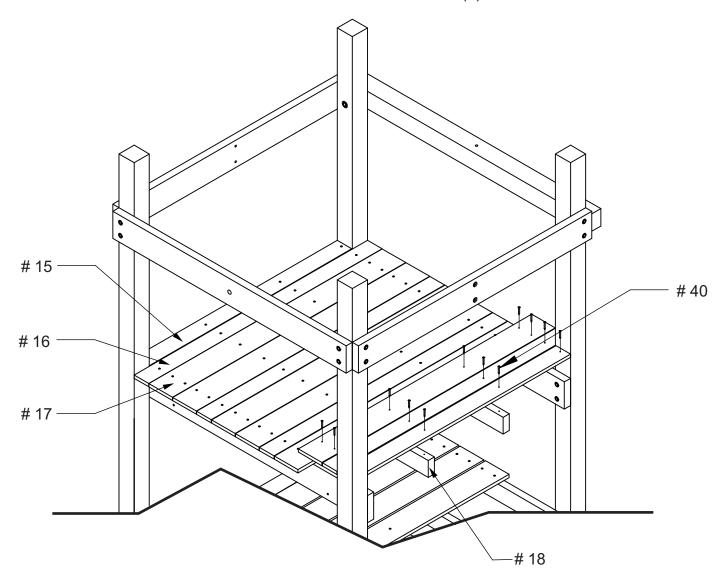
#09	52" 2 HOLE FACIA BOARD	(2)		HARDWARE NEEDED	
	47 1/2" TABLE BOARD	(4)	#38	5/16" FLAT WASHER	(4)
	20" TABLE RUNNER	(1)	#39	5/16" X 3" LAG SCREW	(4)
// 17	20 IABLE ROTTER	(')	#40	#8 X 2" FLAT HEAD WOOD SCREW	(16)
			#55	#8 X 1.5" FLAT HEAD WOOD SCREW	(4)

DECK-ASSEMBLY

PARTS NEEDED

#15	45 1/4" SHORT DECK BOARD	(2)
#16	52" THIN DECK BOARD	(4)
#17	52" WIDE DECK BOARD	(6)

#18 52" DECK JOIST (2)



HARDWARE NEEDED#40 #8 X 2" FLAT HEAD WOOD SCREW (60)

1. Center and evenly space Deck Boards #16, and #17 between Corner Uprights #01, and #04 and attach Deck Boards #16, and #17 to Main Beams #07 using Phillips Flat Head Woodscrews #40.

NOTE: Deck Boards must be evenly spaced.

2. Center and attach Deck Joist #18 to the underside of Deck Boards #16, and #17 using Phillips Flat Head Woodscrew #40.

ANGLED-BRACE-INSTALLATION

PARTS NEEDED #08 ANGLED BRACE (8) #07 #01

DECK BOARDS NOT SHOWN FOR CLARITY

#38 5/16" FLAT WASHER (12) #39 5/16" X 3" LAG SCREW (12)

#38

#39

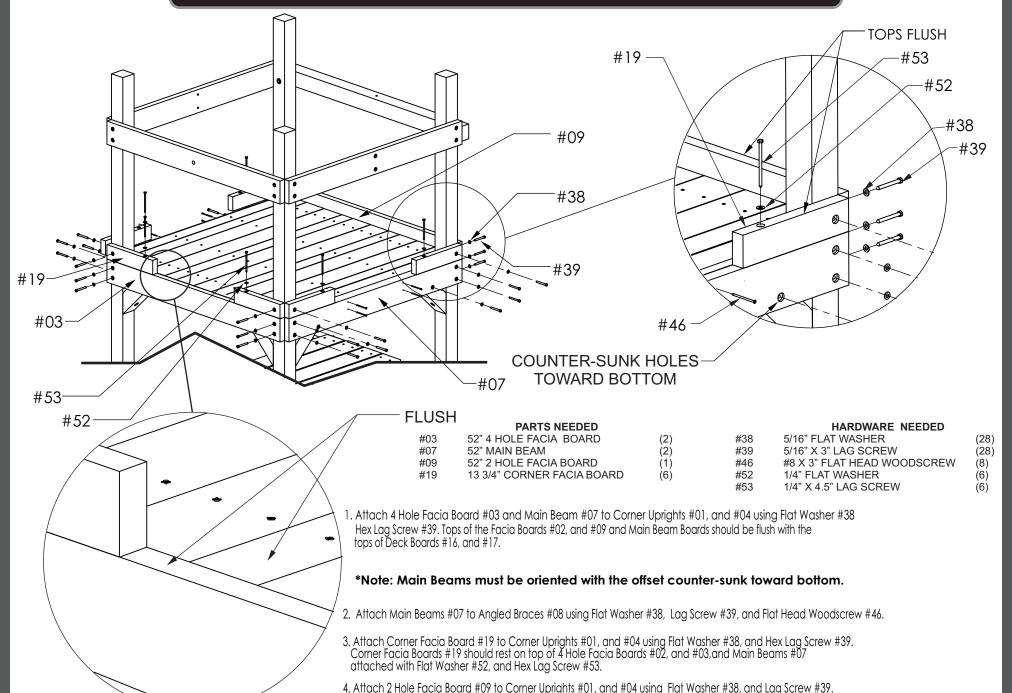
#08

1. Attach Angled Braces #08 to Corner Uprights #01, and 04 using Lag Screw #39, and Flat Washer #38.

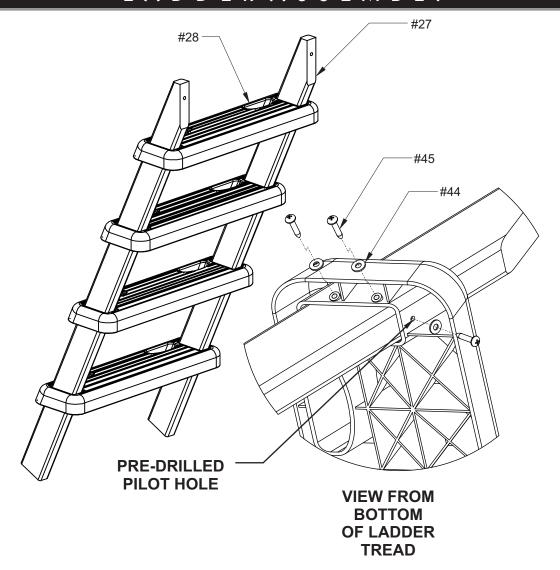
NOTE: Tops of Angled Braces should be touching the bottom of the Deck Boards

2. Attach Angled Braces #08 to Main Beams #07 using Lag Screw #39, and Flat Washer #38.

FACIA-BOARD-INSTALLATION



LADDER-ASSEMBLY



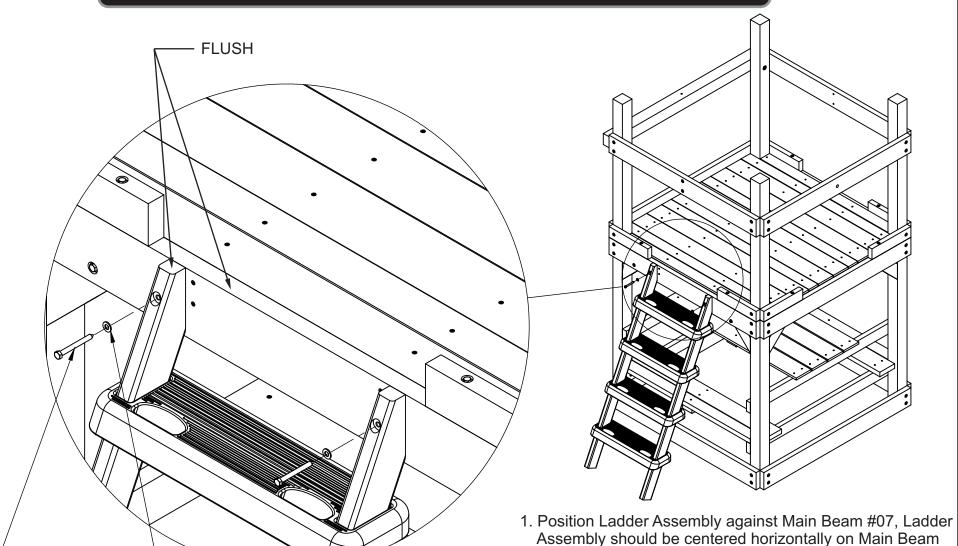
	PARTS NEEDED			HARDWARE NEEDED	
#27	55 3/8" LADDER SIDES	(2)	#44	#10 FLAT WASHER	(24)
#28	LADDER TREADS	(4)	#45	#10 X 1" ROUND HEAD SCREW	(24)

- 1. Lay Ladder Sides #27 on a flat surface with angled cut facing down.
- 2. Slide Ladder Treads #28 over end of Ladder Sides #27 orienting handle holds in Ladder Tread #28 to the front of the Ladder sides #27.
- 3. Align Hole in front of Ladder Tread #28 with pre-drilled pilot holes in front of Ladder Sides #27 and attach using Flat Washer #44, and Round Head Screw #45.

ATTACH ALL LADDER TREADS #28 AT THIS TIME USING ONLY THE PRE-DRILLED PILOT HOLES

4. After aligning and attaching Ladder Tread #28 with pre-drilled pilot holes go back and finish attaching Ladder Tread #28 on each side using Flat Washer #44, and Round Head Screw #45.

LADDER-ASSEMBLY-INSTALLATION



#39 **PARTS NEEDED** LADDER ASSEMBLY

-#38

(1)

HARDWARE NEEDED

5/16" FLAT WASHER (2)#38 #39 (2)

5/16" X 3" LAG SCREW

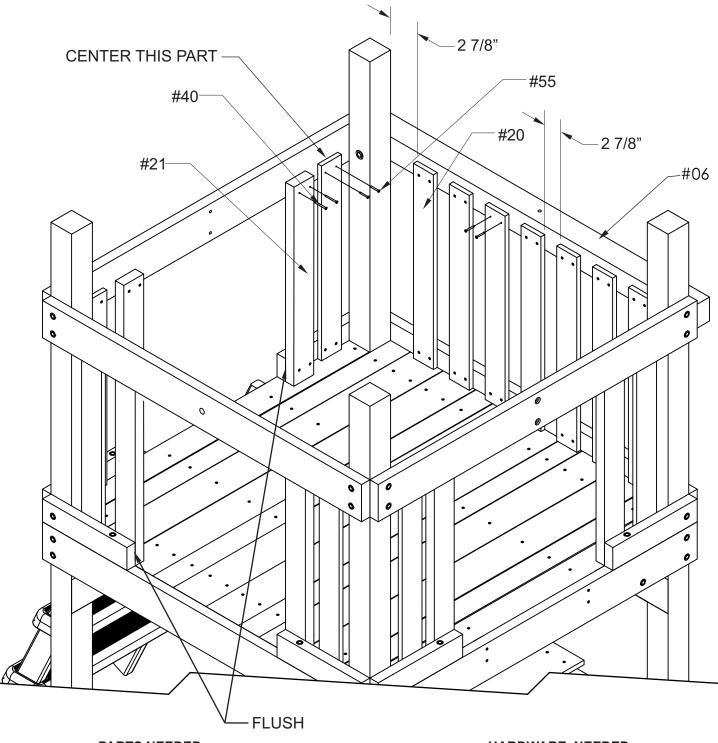
Beam #07.

2. Tops of Ladder Sides #27 should be flush with top of Main

3. Attach Ladder Assembly using Flat Washer #38, and Lag Screw #39.

#07.

RAIL-UPRIGHTS-INSTALLATION



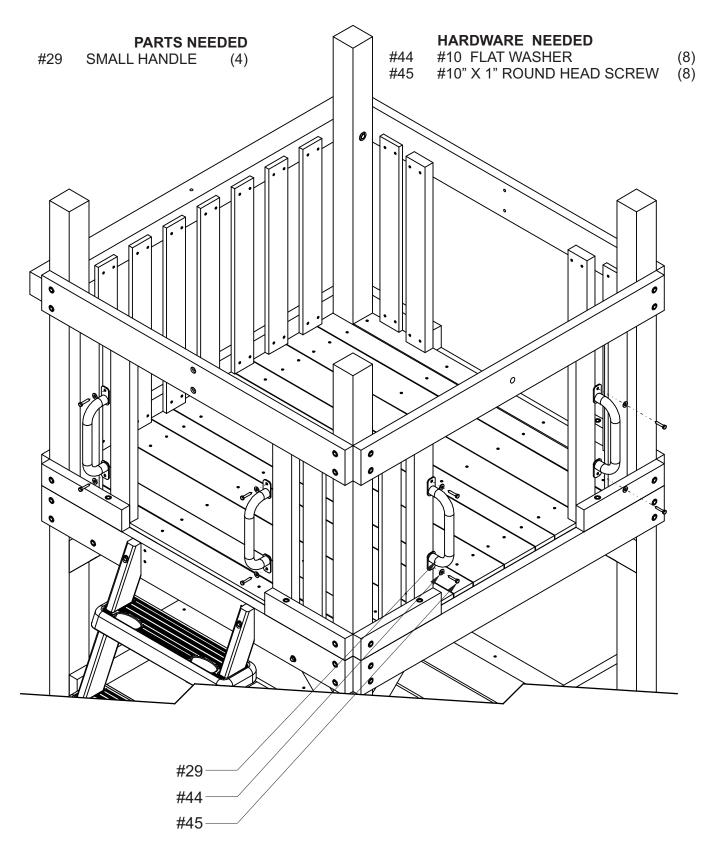
PARTS NEEDED

#20 27 1/2" RAIL UPRIGHT SLAT (13) #40 #21 27 1/2" RAIL UPRIGHT FOR HANDLES (6) #55

HARDWARE NEEDED

- #8 X 2" FLAT HEAD WOODSCREW (24)
- #8 X 1.5" FLAT HEAD WOODSCREW (52)
- 1. Enclose side with Top Joist w/Swing Hole #06 by attaching Rail Upright Slat #20 with 2 7/8" space between each Upright Rail.
- 2. Attach a Rail Upright for Handles #21 to end of each Corner Facia Board #19 (6 places) using Woodscrews #55. Rail Upright should be flush with end of Corner Facia.
- 3. Attach a Rail Upright Slat #20 centered in between each Rail Upright for Hnadles #21 and Corner Posts using Woodscrews #55.

HANDLE-INSTALLATION

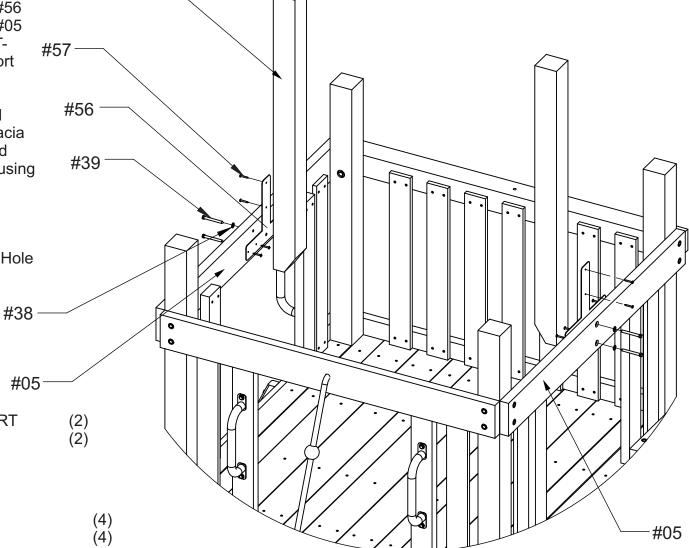


1. Center vertically and horizontally and attach Small Handle #29 to Rail Uprights for Handles #21 using Flat Washer #44, and Round Head Screw #45.

VERTICALROOFSUPPORT&T-BRACKETINSTALLATION

#26

- 1. Line up center hole on T-Bracket #56 with top hole on 6 Hole Facia Board #05 and attach 6 Hole Facia Board #05, T-Bracket #56, and Vertical Roof Support #26 using Round Head Screw #57.
- 2. Ensure T-Bracket #56, and Vertical Roof Support are square to 6 Hole Facia Board and secure T-Bracket #56, and Vertical Roof Support #26 into place using hardware Lag Screw #39, and Flat Washer #38.
- 3. Make sure bottom of Vertical Roof Support #26 is flush with bottom of 6 Hole Facia Board #05.



PARTS NEEDED

#26 44" VERTICAL ROOF SUPPORT

#56 T-BRACKET

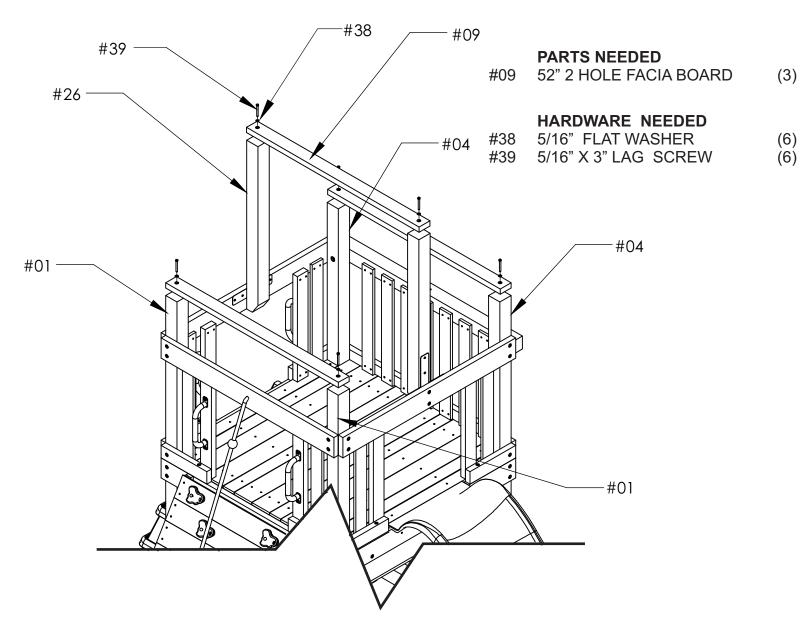
HARDWARE NEEDED

#38 5/16" FLAT WASHER (4

#39 5/16" X 3" LAG SCREW (4

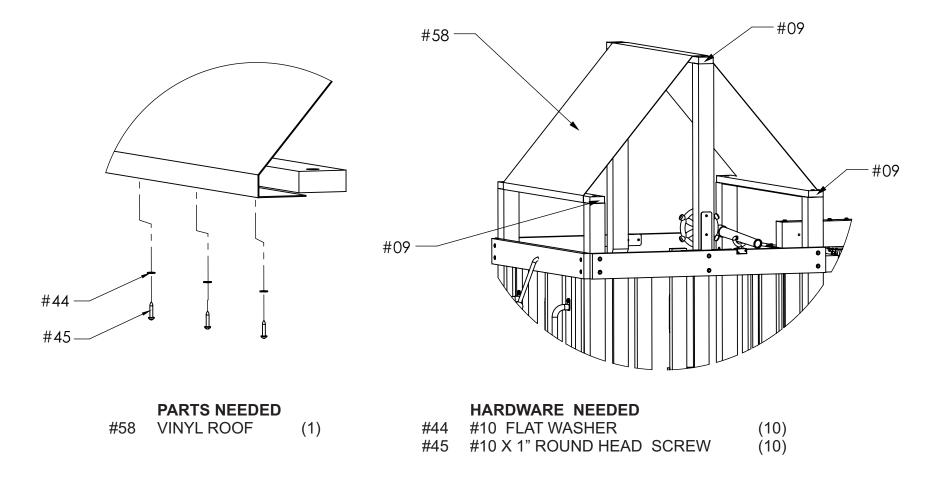
#57 #8 X 1.25" ROUND HEAD SCREW (12)

CANOPYBOARDINSTALLATION



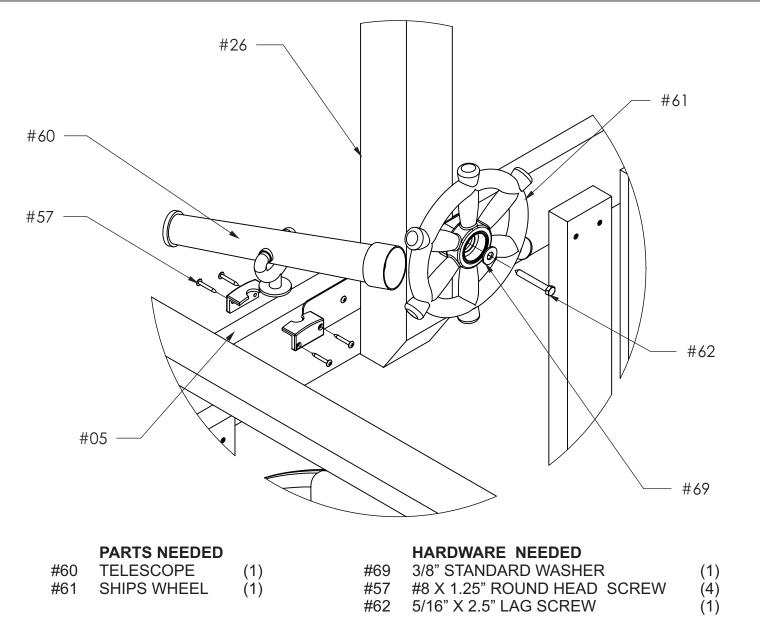
1. Position 2 Hole Facia #09 to Corner Uprights, and Vertical Roof Supports #26 as shown and attach using hardware Flat Washer #38, and Lag Screw #39.

VINYLROOFINSTALLATION



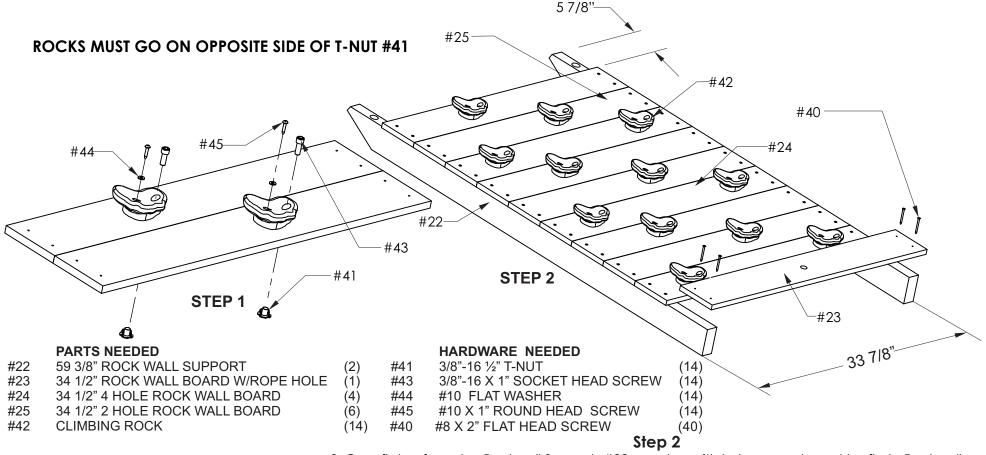
- 1. With a helper, center the Vinyl Roof #58 over 2 Hole Facia #09 (left, right and center).
- 2. Wrap Vinyl Roof #58 over right side 2 Hole Facia #09 attach using 5, #45 Round Head Screw and #44 Flat Washer(Screws #45 should be evenly spaced from side to side)
- 3. Wrap Vinyl Roof #58 and pull it tight over left side 2 Hole Facia #09 attach using 5, #45 Round Head Screw and #44 Flat Washer(They should be evenly spaced from side to side)

SHIPS WHEEL AND TELES COPEINS TALLATION



- 1. Attach Telescope #60 to 6 Hole Facia #05 using Round Head Screw #57 as shown.
- 2.Attach Ships Wheel #61 to Vertical Roof Support #26 using Lag Screw #62 and Flat Washer #69.

ROCK-WALL-ASSEMBLY



3. On a flat surface, lay Rockwall Supports #22 on edge with hole up, ends must be flush. Rockwall Supports #22 should be positioned so they measure 33 7/8" apart from outside face to outside face.

Step 1

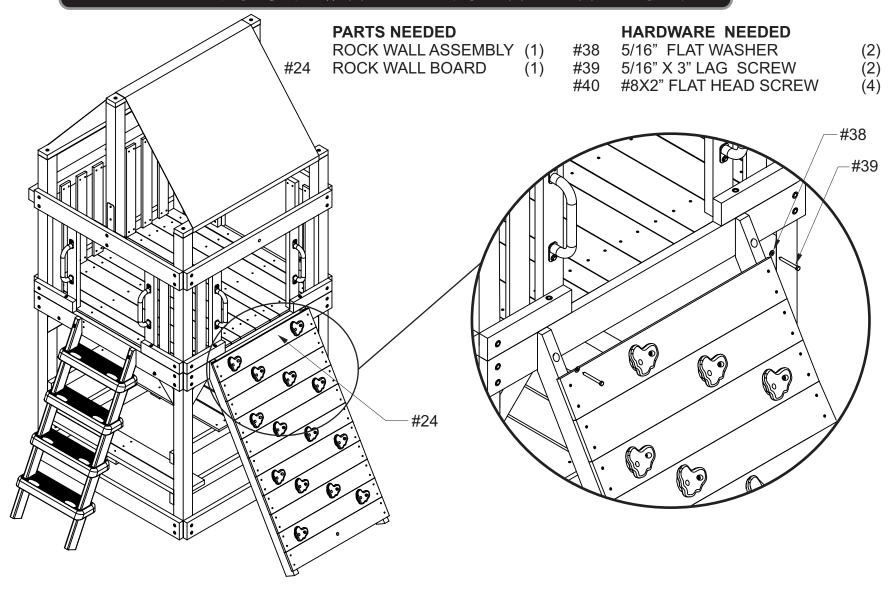
- 1. Lay 2 Hole Rock Wall Board #25, and 4 Hole Rock Wall Board #24 on a flat surface using a hammer pound in T-Nut #4 into pre drilled holes on back side of boards.
- 2. Attach Climbing Rock #42 to front side of 2 Hole Rock Wall Board #25, and 4 Hole Rock Wall Board #24 using Socket Head Screw #43, Round Head Screw #45, and Flat Washer #44.

4.Center and attach 2 Hole Rock Wall Board #25 to Rock Wall Supports #22, 5 7/8" down from the top of the Rock Wall Supports #22 using Phillips Head Flat Head Woodscrew #40.

NOTE: There should be a 5/16" overhang on both sides of board.

- 5. Position the remaining Rock Wall Boards #24, and #25 along the Rock Wall Supports #22 in the order shown. Positioned Rock Wall Boards should be tight against each other and should not have agos between boards.
- Wall Board #24 using Socket Head Screw #43, 7. Secure each Rock Wall Board using (4) Wood Screws #40 per board. Make sure the Assembly Round Head Screw #45, and Flat Washer #44. remains square and the Rock Wall supports remain 33 7/8" apart.

ROCK-WALL-INSTALLATION



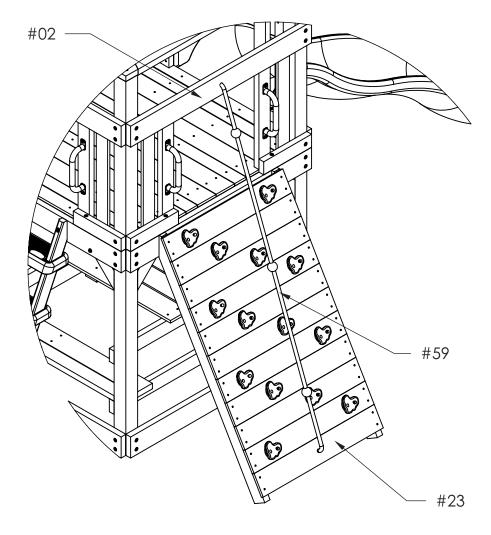
- 1. Center assembled Rock Wall against 4 Hole Facia #03. The top edge of Rock Wall Supports #22 should be flush with top edge of 4 Hole Facia #03.
- 2. Using Lag Screw #39, and Flat Washer #38 attach Rockwall to 4 Hole Facia #03.
- 3. Attach the remaining Rock Wall Board #24 to the Rock Wall Supports using Phillips Head Flat Head Woodscrew #40.

ROPEINSTALLATION

PARTS NEEDED

#59 ROPE (1)

WARNING: TO PREVENT THE RISK OF STRANGULATION ROPE MUST BE SECURED AT BOTH ENDS.
ROPE MUST BE TIGHT ENOUGH THAT IT CANNOT BE LOOPED BACK ON ITSELF.



- 1. Insert Rope #59 into hole in 4 Hole Facia with Rope Hole #02 and tie a double knot on the back side of 4 Hole Facia with Rope Hole #02.
- 2. Tie three single knots evenly along the remaining Rope #59.
- 3. Insert end of Rope #59 into hole in Rock Wall Board with Rope Hole #23 and tie a double knot on the back side of Rock Wall Board with Rope Hole #23.

SWING-HANGER-ASSEMBLY

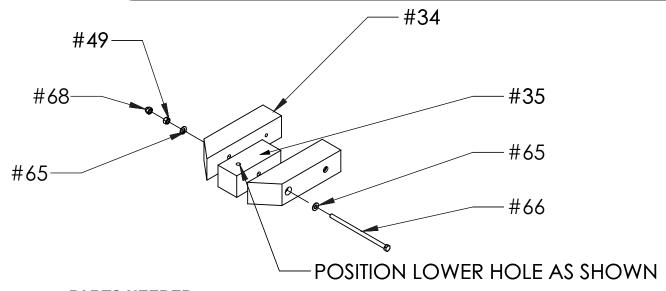
BIGGER GAP IS AT NO A-FRANKE END 1. With the 3 Position Head Beam #30 lying on the ground attach Ductile Swing Hangers #36, using Hex Bolt #48, Flat Washer #47, and Hex Nut #50 as shown. #30 #48 **PARTS NEEDED** #30 116 1/2" 3 POSITION HEAD BEAM (1) (6) #36 **DUCTILE SWING HANGER** #36 #47 HARDWARE NEEDED #47 3/8" FLAT WASHER (24)#50 (12)#50 3/8" NYLON LOCKNUT

#48

3/8-16 X 6.5" HEX BOLT

(12)

U-SHAPEDBRACKET-ASSEMBLY



PARTS NEEDED

#31 #33	ANGLE BRACKET 112" A-FRAME LEG	(2) (2)	#33—	U -SHAPED BRACKET ASSEMBLY
#34 #35	U-JOINT OUTSIDE U-JOINT CENTER SPACE BLOCK	(2) (1)		/ #65
	HARDWARE NEEDED			

#68

#49

#31

#65	½" FLAT WASHER	(4)
#66	1/2"-13 X 10" HEX BOLT	(1)
#67	1/2"-13 X 12" HEX BOLT	(1)

1/2"-13 ACORN NUT #68

#49 ½"-13 NYLON LOCKNUT (2)

Arrange U-Shaped Bracket using U-Joint Outside # 34, and U-Joint Center Space Block #35 as shown.

2. Using Nylon Locknut #49, Flat Washer #65, Hex Bolt #66. and Acorn Nut # 68 assemble U-Shaped Bracket.

3. Lay A-Frame Legs #33 on flat surface.

4. Arrange U shaped Bracket Assembly and A-Frame Leg #33 as shown.

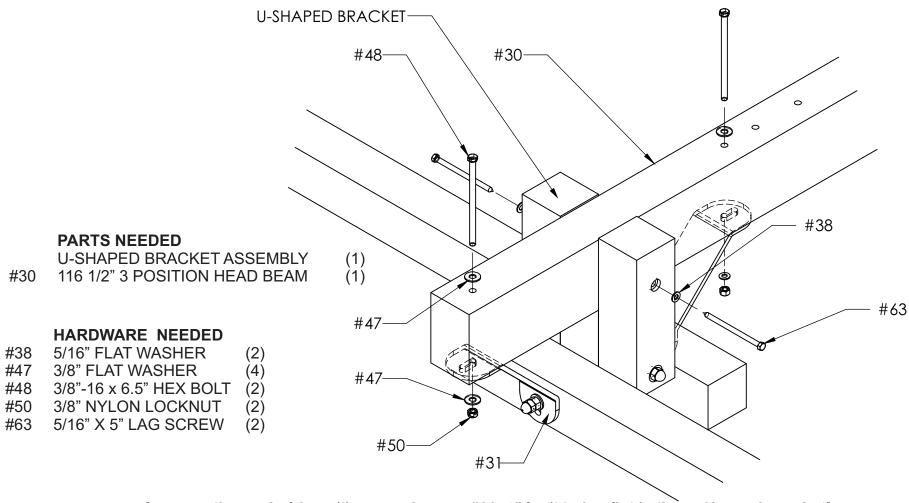
5. Bolt Angle Bracket #31, U shaped Bracket Assembly, and Items A-Frame Leg #33 together as shown. Using hardware Nylon Locknut #49,Flat Washer #65, and Hex Bolt #67.

#65

#67



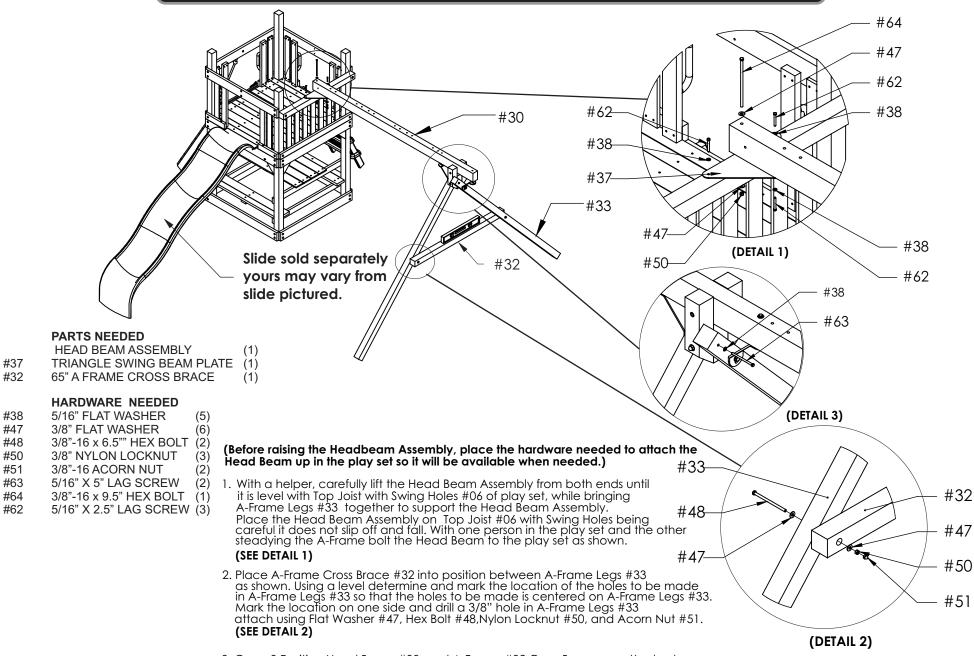
HEADBEAMTO-A-FRAME-ASSEMBLY



(Prop up the end of 3 Position Head Beam #30, 6" for it to lay flat in the U-Shaped Bracket)

- 1. Place 3 Position Head Beam #30 into the U-Shaped Bracket and line up Angle Bracket #31 to the two single holes in the end of item 3 Position Head Beam #30 and attach using Flat Washer #47, Hex Bolt #48 and Nylon Locknut #50.
- 2. When item 3 Position Head Beam #30 is sitting flat in the U-Shaped Bracket, attach with Flat Washer #38, and Lag Screw #63 into item 3 Position Head Beam #30 from each side.

RAISE HEADBEAM & ATTACH TOPLAYSET



3. Once 3 Position Head Beam #30, and A-Frame #32 Cross Brace are attached Flat Washer #38, and Lag Screw #63 at the top of A-Frame Leg #33 as shown.

(SEE DETAIL 3)

#37

#38

#47

#48

#50

#51 #63

#64

Consumer Information Sheet for Playground Surfacing Materials¹

The U.S. Consumer Product Safety Commission (CPSC) estimates that about 100,000 playground equipment-related injuries resulting from falls to the ground surface are treated annually in the U.S. hospital emergency rooms. Injuries involving this hazard pattern tend to be among the most serious of all playground injuries, and have the potential to be fatal, particularly when the injury is to the head.

The surface under and around playground equipment can be a major factor in determining the injury-causing potential of a fall. It is self evident that a fall onto a shock absorbing surface is less likely to cause a serious injury than a fall onto a hard surface. Playground equipment should never be placed on hard surfaces such as concrete or asphalt and while grass may appear to be acceptable it may quickly turn to hard packed earth in areas of high traffic. Shredded bark mulch, wood chips, fine sand or fine gravel are considered to be acceptable shock absorbing surfaces when installed and maintained at a sufficient depth under and around playground equipment.

The following table lists the maximum height from which a child would not be expected to sustain a life-threatening head injury in a fall onto four different loose-fill surfacing materials if they are installed and

maintained at depths of 6", 9", and 12". However, it should be recognized that all injuries due to falls cannot be prevented no matter what surfacing material is used.

It is recommended that a shock absorbing material should extend a minimum of 6' in all directions from the perimeter of stationary equipment such as climbers and slides. However, because children may deliberately jump from a moving swing, the shock absorbing material should extend in the front and rear of a swing a minimum distance of 2 times the height of the pivot point measured from a point directly beneath the pivot point supporting structure.

This information is intended to assist in comparing the relative shock-absorbing properties of various materials. No particular material is recommended over another. However, each material is only effective when properly maintained. Materials should be checked periodically and replenished to maintain correct depth as determined necessary for your equipment. The choice of a material depends on the type and height of the playground equipment, the availability of the material in your area, and its cost.

FALL HEIGHT IN FEET FROM WHICH A LIFE THREATENING HEAD INJURY WOULD NOT BE EXPECTED

TYPE OF MATERIAL	6" рертн	9" рертн	12" рертн
Double Shredded Bark Mulch	6'	10'	11'
Wood Chips	6'	7'	12'
Fine Sand	5'	5'	9'
Fine Gravel	6'	7'	10'
Fine Gravel	6'	7'	10'

¹This information has been extracted from the CPSC publications "Playground Surfacing—Technical Information Guide" and "Handbook for Public Playground Safety." Copies of these reports can be obtained by sending a postcard to the Office of Public Affairs, U.S. Consumer Product Safety Commission, Washington, D.C. 20207. Or call the toll-free hotline: 1-800-638-2772.

Child Life Playsets

Limited Two and Ten Year Warranties

Subject to proper installation and normal residential use, Escalade Sports warrants, subject to the limitations stated below, to the original retail purchaser, all chain, seats, swing hangers, hardware, metal braces and accessories to be free from defects in material and workmanship for a period of two years from date of purchase. In addition, Escalade Sports warrants all ropes for a period of one year. Cracks in non-functional plastic components are not considered defects in materials and workmanship if they do not affect the functionality of the playset. Merchandise covered under this limited two-year warranty will, at our option, be repaired or replaced, excluding any freight or labor fees that may be required.

In addition, for a period of ten years, which the original purchaser owns the playset, Escalade Sports warrants, to the original retail purchaser, all wooden components against structural failure due to corrosion, wood rot, or insect infestation. Seasonal checks and surface cracks, knotholes and knots, natural characteristics of all wooden play equipment, not resulting in structural failure, are not covered under this warranty.

Components covered under this limited ten year warranty will be replaced free of charge excluding freight and labor fees.

Non-residential use of the playset is prohibited and voids the warranty as the playsets are designed for residential use only.

Escalade Sports reserves the right to examine photographs and/or physical evidence of merchandise claimed to be defective, and to recover said merchandise, prior to disposition of warranty claims. Merchandise returned to our factory for examination or recovery must be shipped freight prepaid, unless a Return Authorization Number is issued.

No warranty is offered on equipment subjected to abuse, negligence, improper installation, vandalism, acts of God, unauthorized alteration or attachment to equipment other than our own, or improper use, service or repair by customer or any third party. Escalade Sports assumes no responsibility for incidental or consequential damages which may arise from the purchase or use of our equipment. Please supervise your children's play activity and maintain your play equipment periodically.

THIS WARRANTY IS EXPRESSLY IN LIEU OF ALL OTHER WARRANTIES, EXPRESSED OR IMPLIED, INCLUDING WARRANTIES OF MERCHANTABILITY OR FITNESS FOR USE. OASIS PLAYSETS DOES NOT ASSUME, OR AUTHORIZE ANY PERSON TO ASSUME FOR US, ANY OTHER LIABILITY IN CONNECTION WITH THE SALE OF OUR PRODUCTS.

For warranty service, contact:

Childlife Playsets Escalade Sports P.O. Box 889 Evansville, IN 47706 1-800-GO-SWING

Or E-Mail us at: playgroundcs@escaladesports.com