

S-D

KTH-2082

REVISIONS

ISSUE	CHANGES
2	CN 27545C SD 7 NOV 85

S-D

SCALE: 2:1

USED ON:

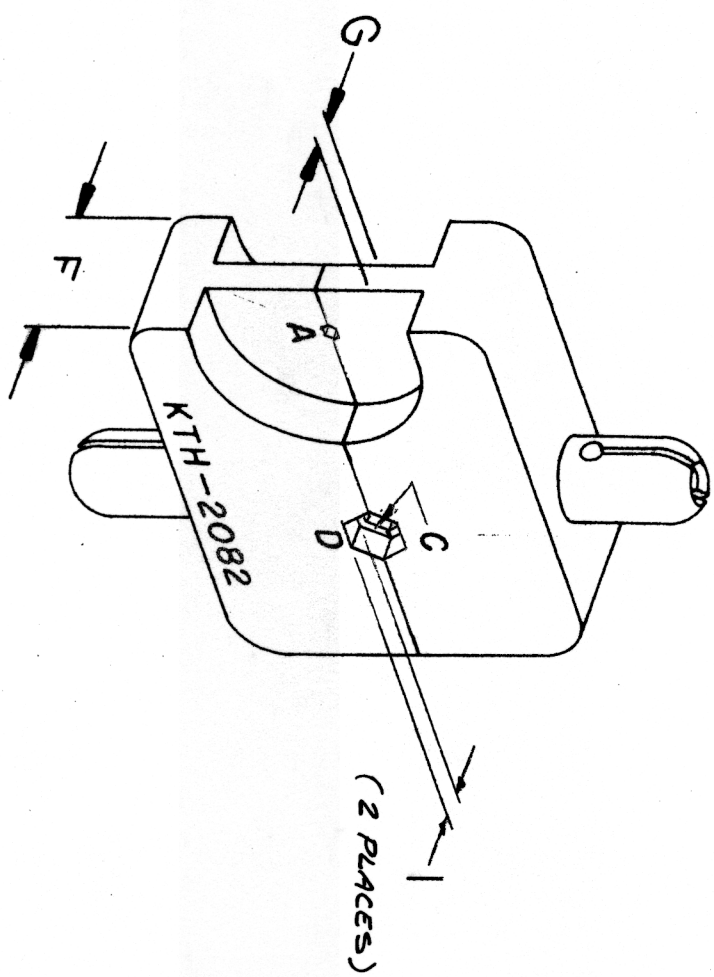
REF:

CRIMP DIE

DRAWN GL	DATE 15 FEB 84
APPR MJB	DATE 5 MAR 84

WINKINGS
ELECTRONICS CO., INC.
TUCKAHOE, NEW YORK 10707

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NOTES:

1. FOR USE WITH RG-174, 179, 187, 188, RAYCHEM 5024A-1312, 5026A-1018 & 5026A-1318 CABLE GROUPS.

HEX SIZES (ACROSS FLATS)				DIE WIDTH		DIE WIDTH	
A	B	C	D	F	G	H	I
.051	—	.128	.155	.400	.080	—	.065

UNLESS OTHERWISE SPECIFIED:

1. TOLERANCES: FRACTIONS & 2 PLACE DECIMALS $\pm .010$
2. REMOVE ALL BURRS, BREAK SHARP EDGES .005 MAX.
3. PLACE DECIMALS $\pm .004$
3. NO FILETS PERMITTED.
4. SURFACE ROUGHNESS 63 MICROINCHES RMS MAX.
5. ALL DIMENSIONS PRIOR TO PLATING.
6. ALL PLATING IN ACCORDANCE WITH KER 10004.
7. 1. R. CONCENTRICITY OF ANY 2 DIAMETERS MAY NOT EXCEED HALF THE SUM OF THEIR TOLERANCES.
8. ANGLES $\pm 0^\circ 30'$