

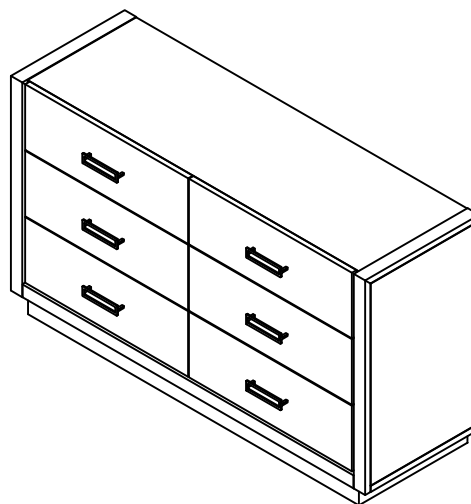
## Dresser

## IMPORTANT

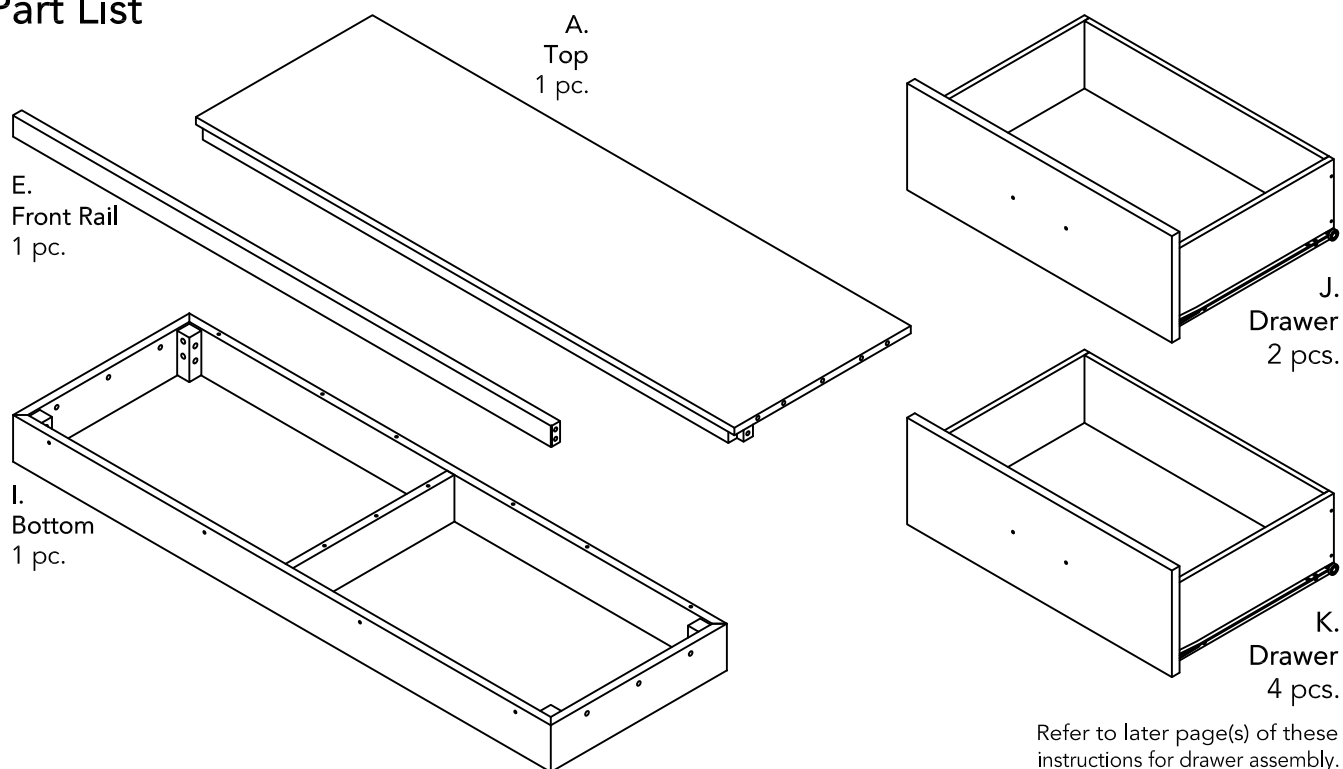
Carefully remove all the parts from the carton and place them individually on a soft cloth to prevent scratches or other damage.

Carefully and strictly follow these assembly instructions to ensure a completed product as designed.

Do not use power tools above 8 volts to assemble.



## Part List



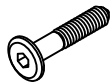
## Hardware List



Cam Lock Screw  
50 pcs. (+4 extra)



Cam Lock  
50 pcs. (+4 extra)



M6x40  
Head Cap Bolt  
6 pcs. (+1 extra)



Spring Washer  
6 pcs. (+1 extra)



Flat Washer  
6 pcs. (+1 extra)



Hex Wrench  
1 pc.



Hex Wrench (small)  
1 pc.



M4x25  
1" Round Head  
Screw  
4 pcs. (+1 extra)



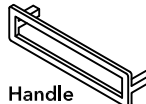
M3x32  
1 1/4" Flat Head  
Screw  
66 pcs. (+1 extra)



M3x19  
3/4" Flat Head  
Screw  
36 pcs. (+1 extra)



5/32"x1"  
Machine Screw  
12 pcs.



Handle  
6 pcs.



Dowel  
4 pcs. (+1 extra)

Carton 20 05506 0432 is also needed for assembly.

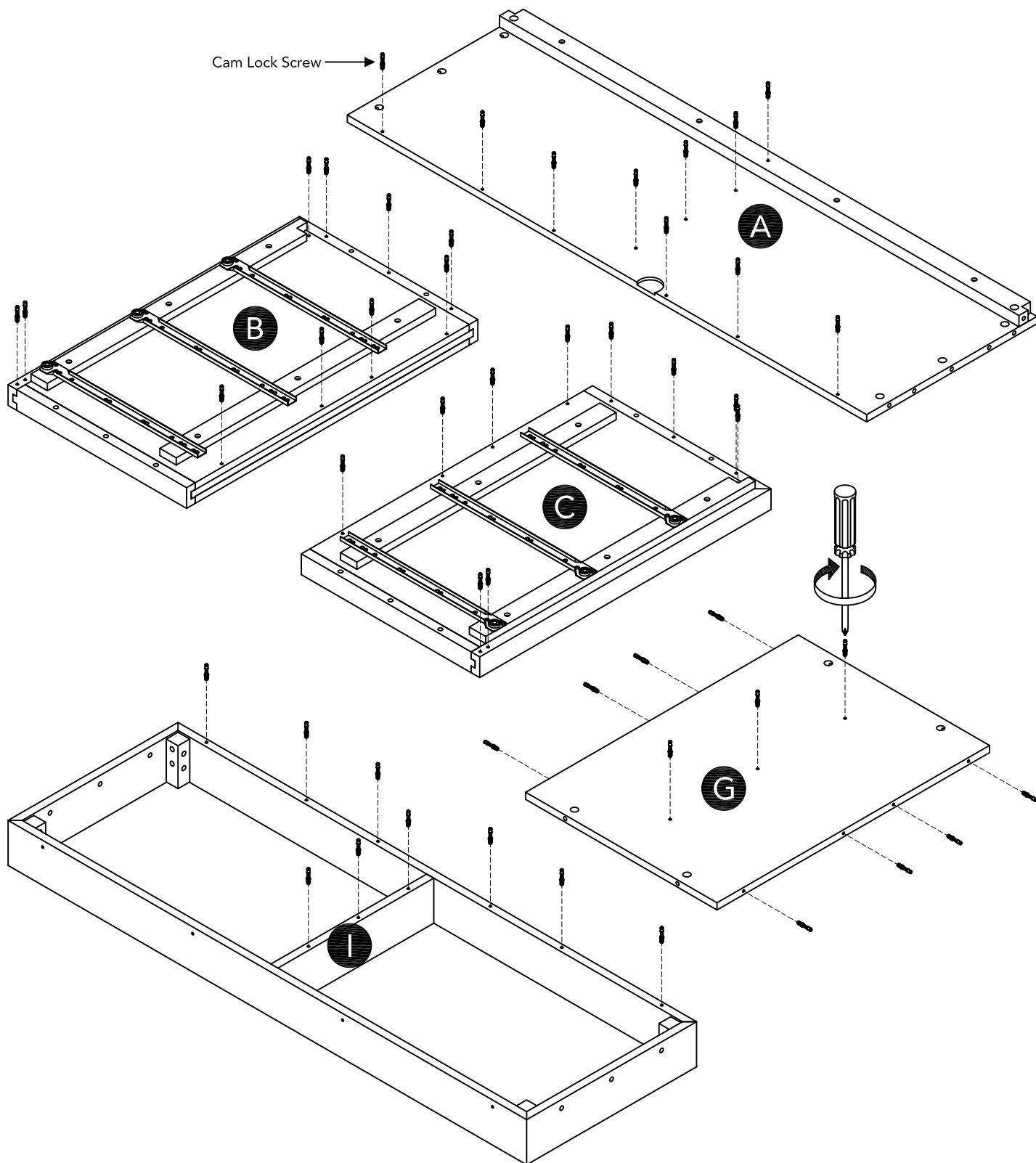
Tool(s) required for assembly: Phillips screwdriver, Level, Pencil, Drill (8 volts or less), 3/8" Drill Bit

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## Assembly Instructions 2/10

### IMPORTANT

- Use a soft cloth between these parts and the floor.
- Do not use power tools above 8 volts to assemble.
- Do not tighten all the screws until each part is properly assembled.
- The unit must be level to work properly. Use the included adjustable levelers to level.
- Keep Hex Wrench as the bolts may need to be tightened in the future.



### STEP 1

Insert Cam Lock Screws into pre-drilled holes in Top (A), Side Panels (B), (C), Back Panel (G) and Bottom (I), then tighten.

## STEP 2

Attach Back Panels (F) and (H) to Back Panel (G) with Cam Locks.  
(See Figure 1)

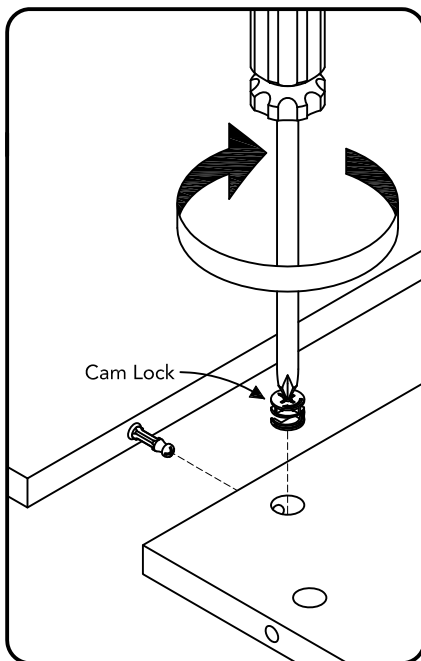
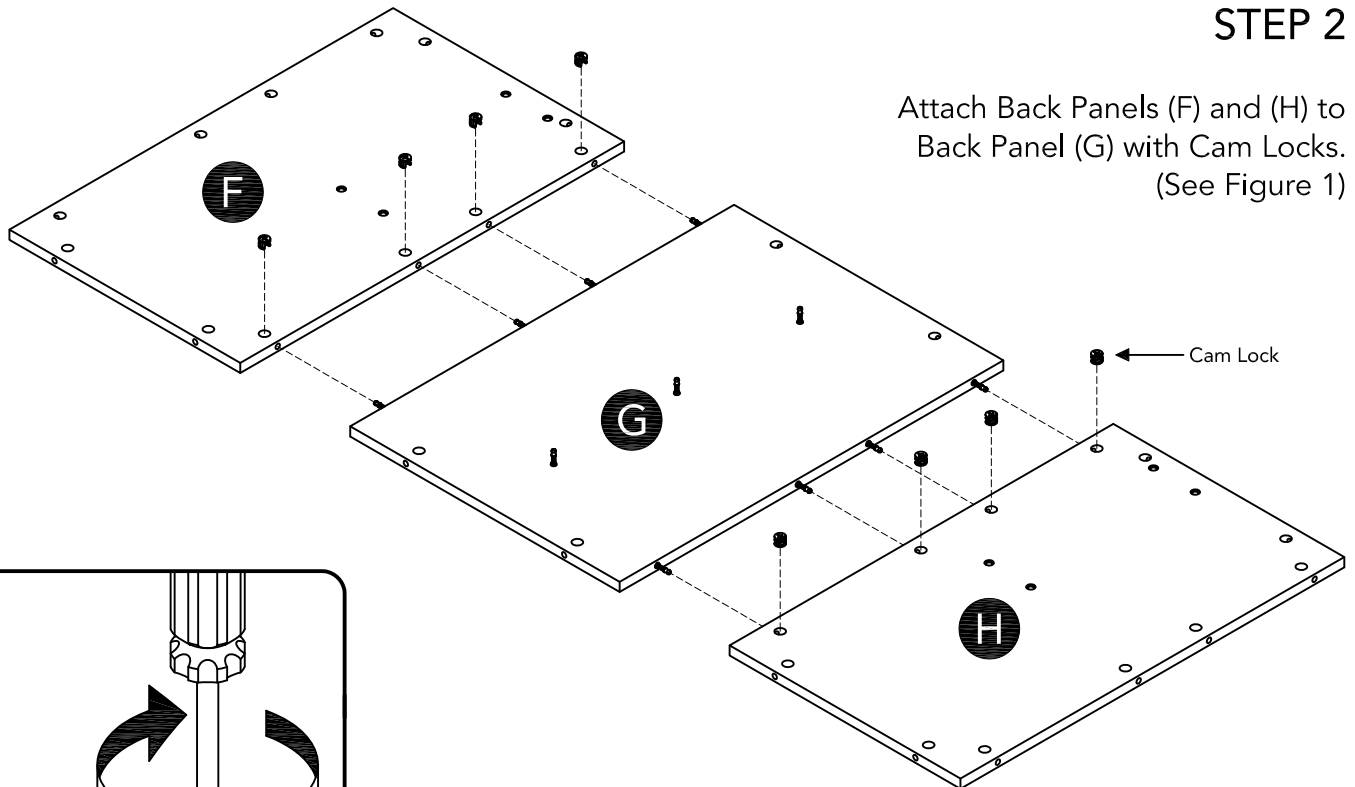
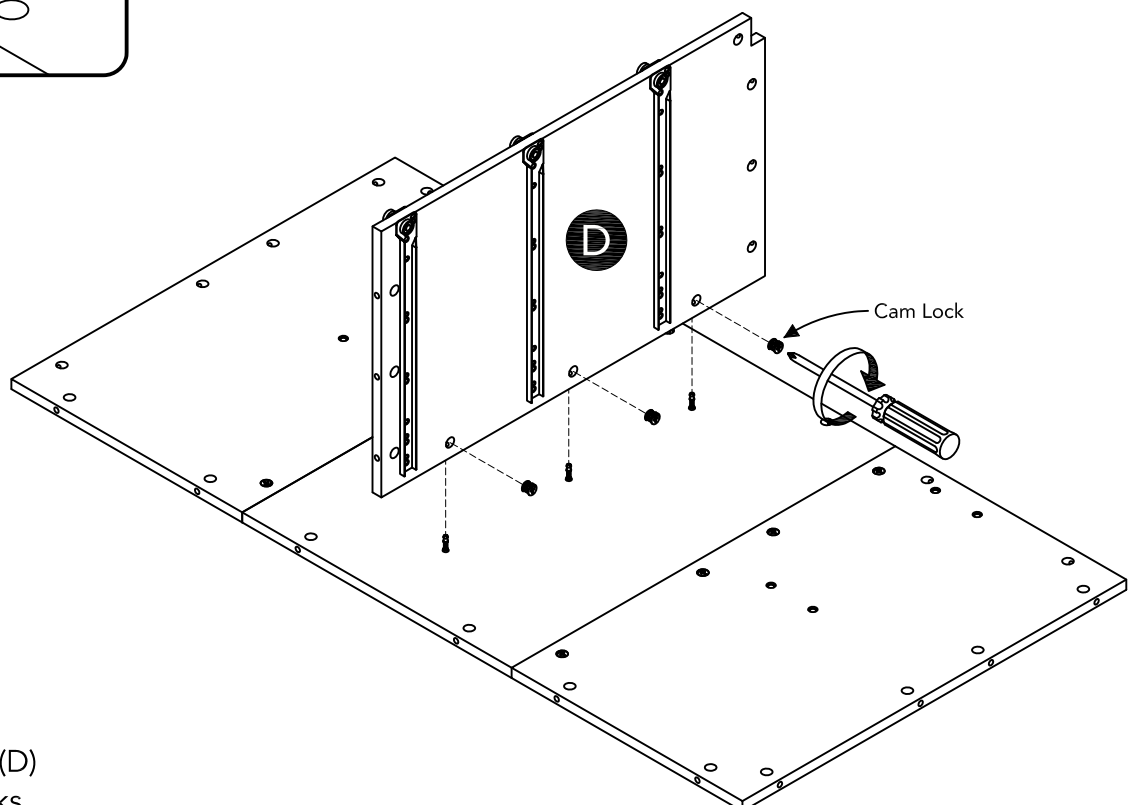


Figure 1



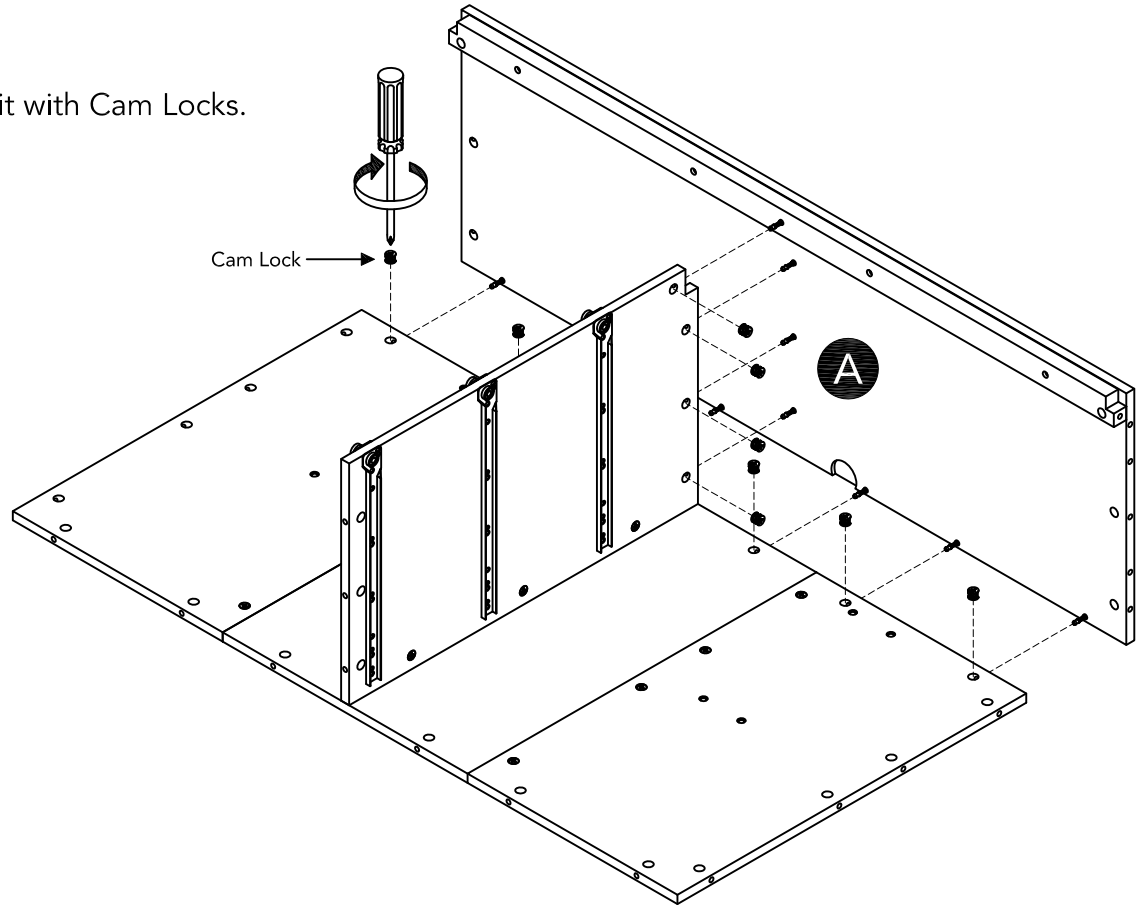
## STEP 3

Attach Middle Panel (D) to unit with Cam Locks.

## Assembly Instructions 4/10

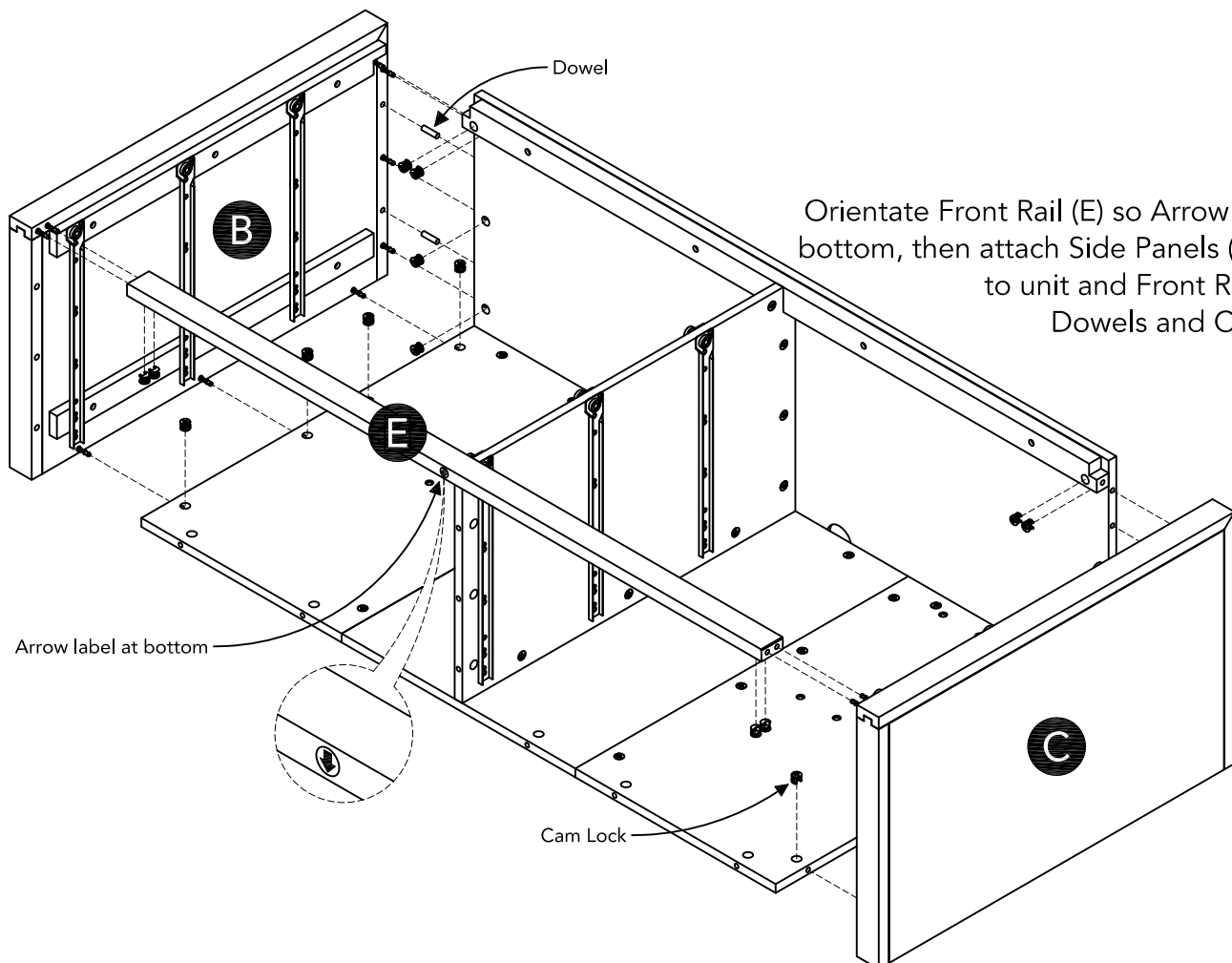
### STEP 4

Attach Top (A) to unit with Cam Locks.



### STEP 5

Orientate Front Rail (E) so Arrow label is at bottom, then attach Side Panels (B) and (C) to unit and Front Rail (E) with Dowels and Cam Locks.



## STEP 6

Attach Bottom (I) to unit with Cam Locks, Head Cap Bolts, Spring Washers, Flat Washers and 1" Round Head Screws.

Tighten Head Cap Bolts with Hex Wrench.  
(See Figure 2)

1" Round Head Screw

Cam Lock

Flat Washer  
Spring Washer  
Head Cap Bolt

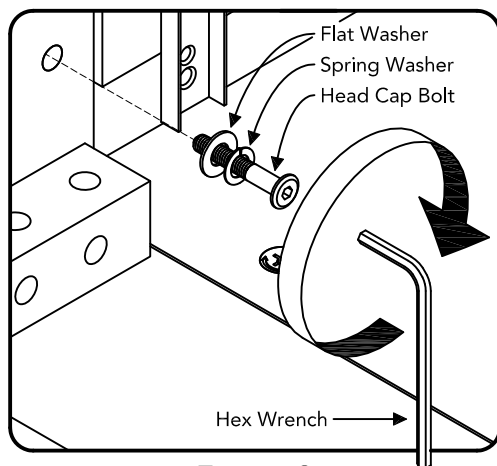
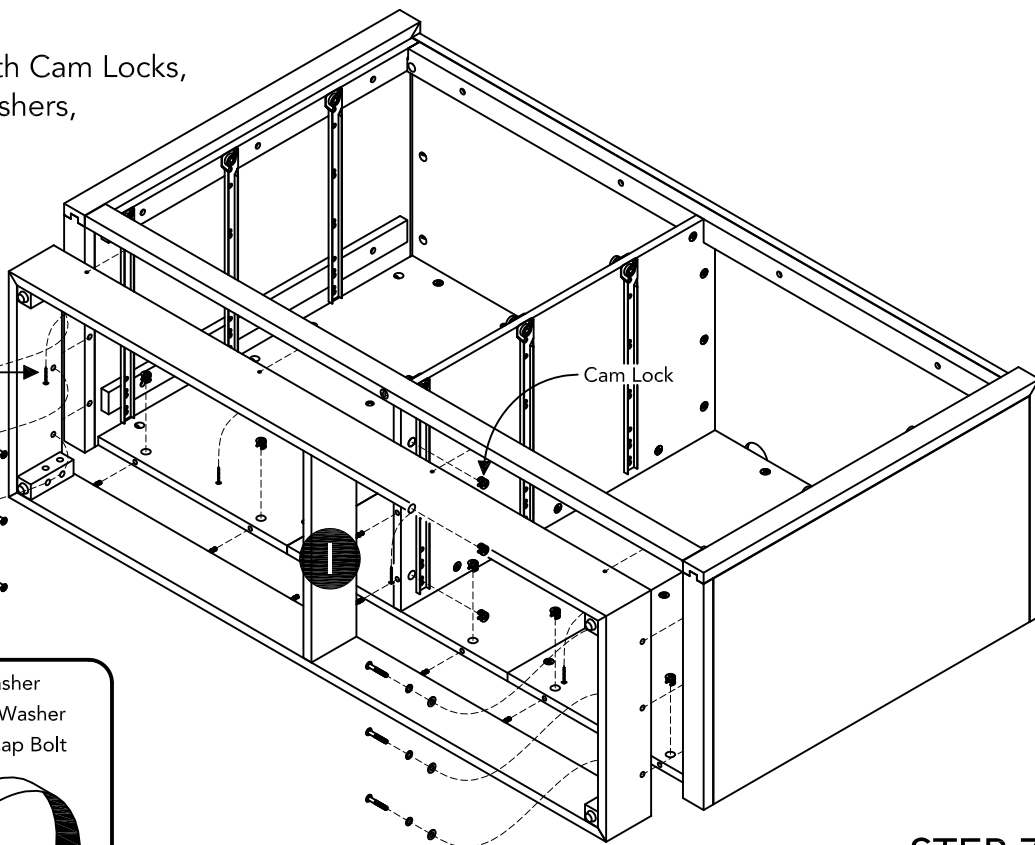


Figure 2



## STEP 7

Turn unit to its upright position.

Level unit by adjusting the adjustable levelers on bottom of unit.  
(See Figure 3)

Note: Unit must be level to work properly.

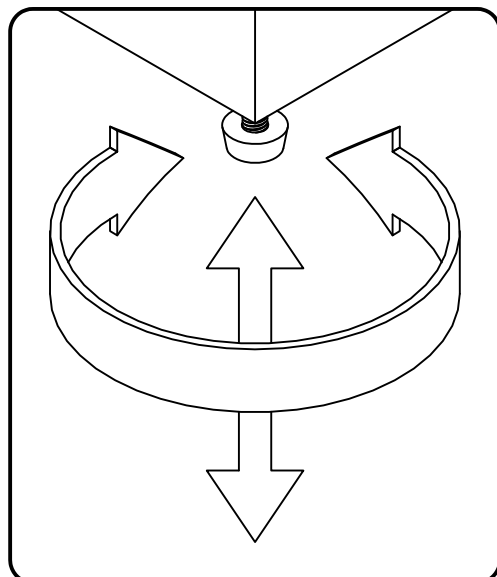
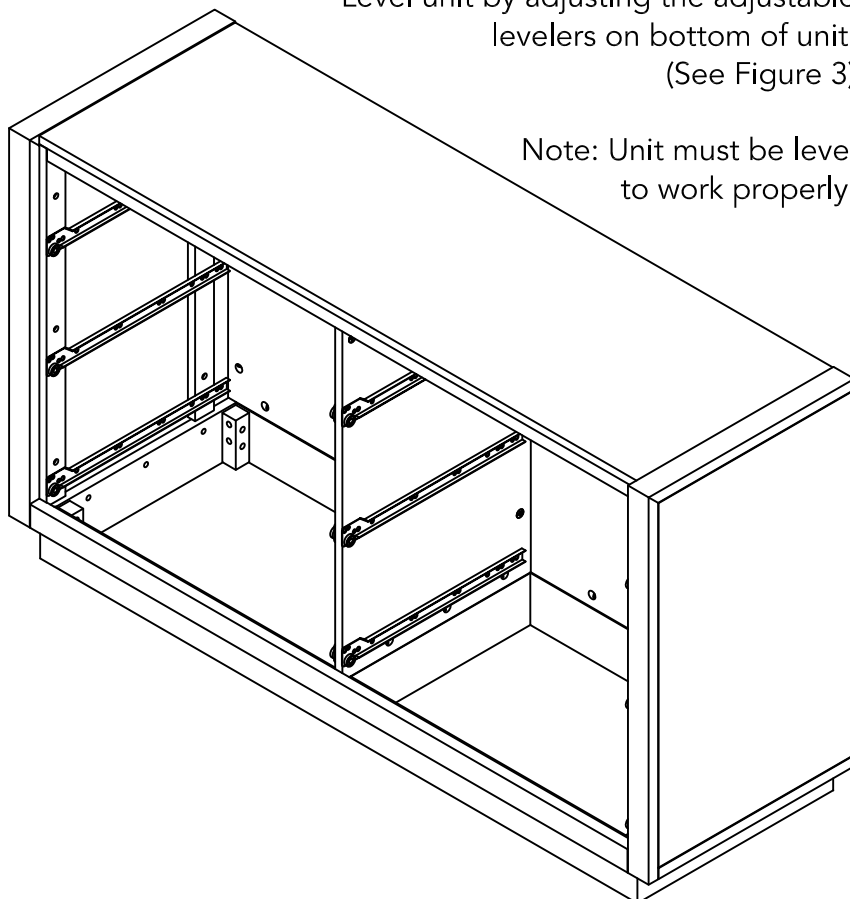


Figure 3



# Assembly Instructions 6/10

## IMPORTANT

- To help reduce the risk of the unit tipping over, the Tipover Restraint must be installed following these instructions exactly.

## STEP 8

Place unit at desired location.

Mark wall with pencil just above and in-line with hole in Top (A). (See Figure 4)

Move unit.

Drill a 3/8" hole in wall 1 1/2" below mark.

Insert Anchor into the wall hole and attach Tipover Restraint to Anchor with 1 1/2" Round Head Screw and Flat Washer. (See Figure 5)

Move unit back into place and insert Tipover Restraint into unit through hole in Top (A). (See Figure 6)

Attach Tipover Restraint to unit with 1/2" Round Head Screw and Flat Washer. (See Figure 7)

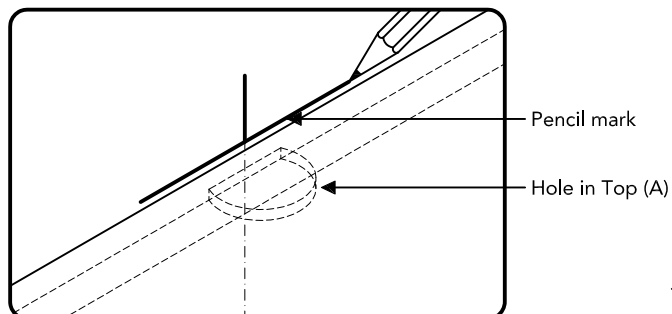
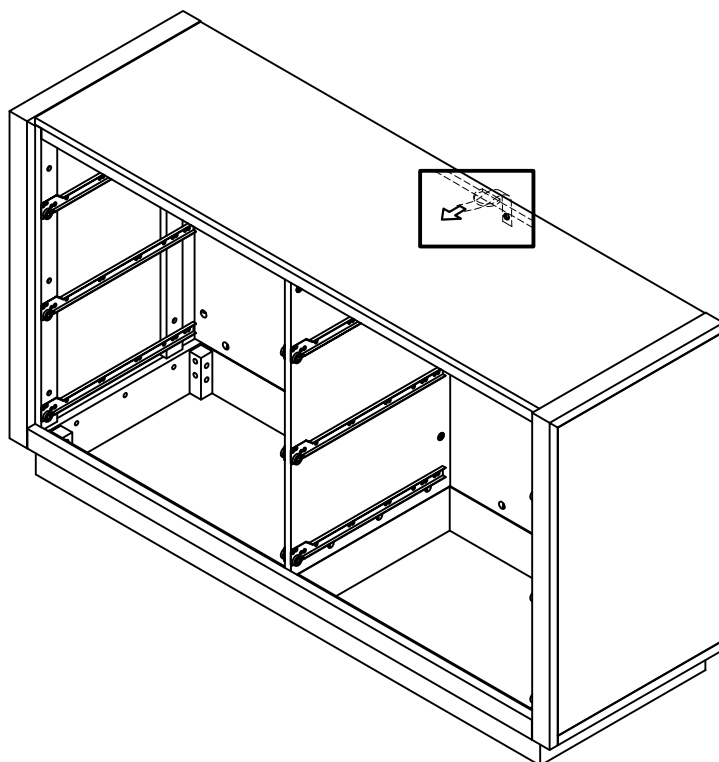


Figure 4

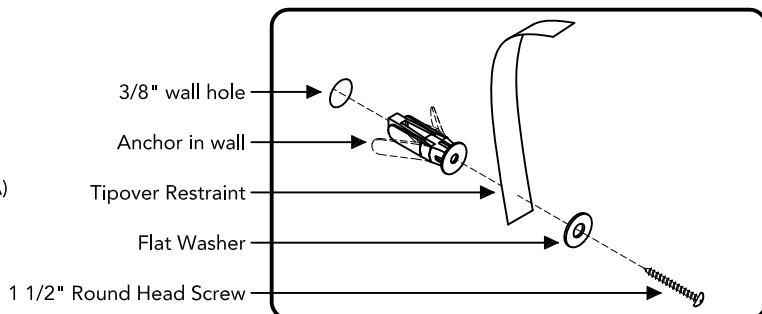


Figure 5

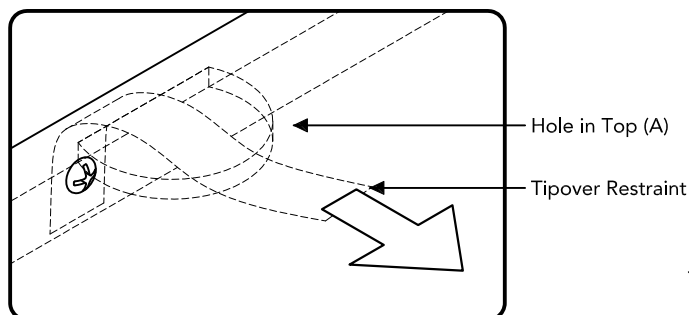


Figure 6

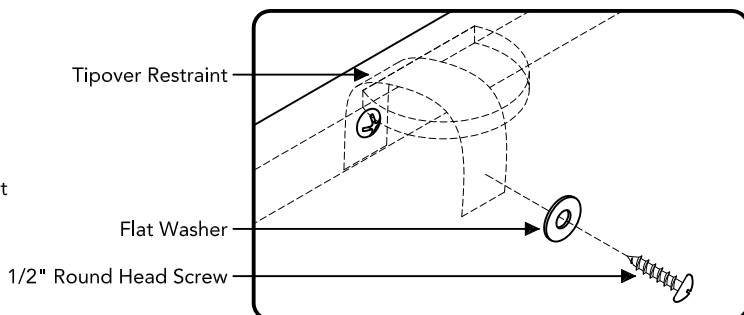
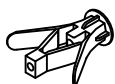


Figure 7

## Hardware List



Tipover Restraint  
1 pc.



Anchor  
1 pc. (+1 extra)



M3x38  
1 1/2" Round Head Screw  
1 pc. (+1 extra)

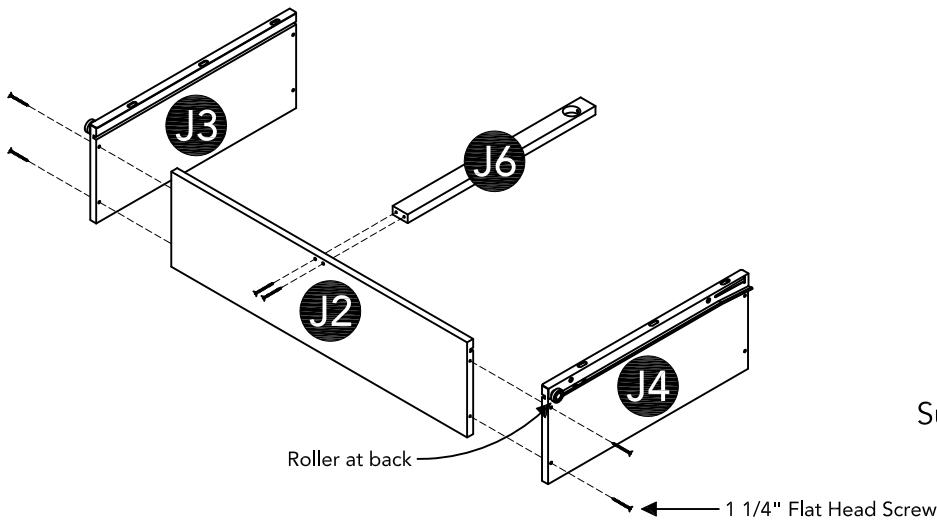


M3x13  
1/2" Round Head Screw  
1 pc. (+1 extra)



Flat Washer  
2 pcs. (+1 extra)

## Drawer (J)



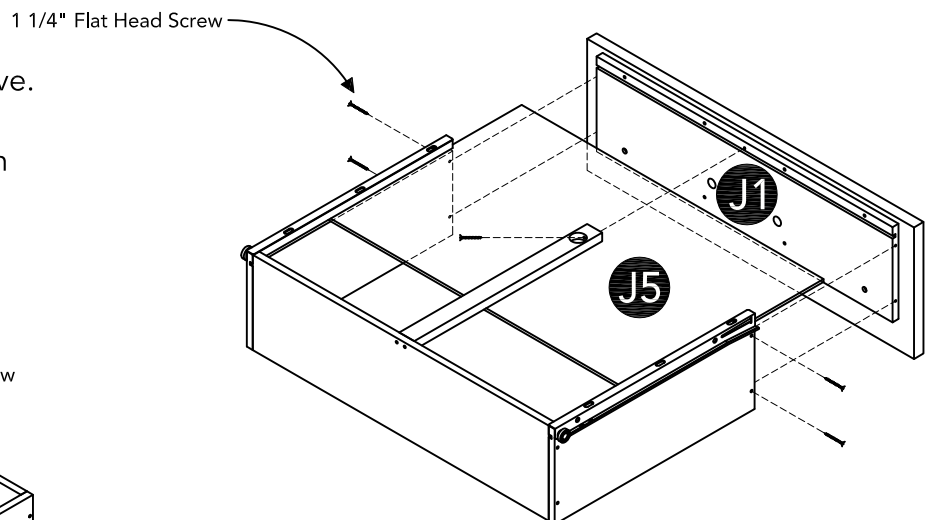
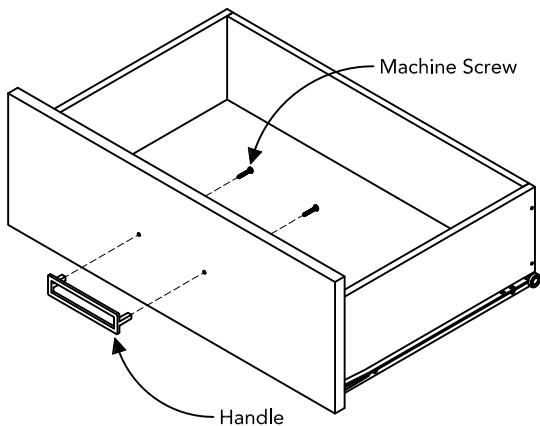
### STEP 9

Attach Drawer Sides (J3), (J4) and Support (J6) to Drawer Back (J2) with 1 1/4" Flat Head Screws.

### STEP 10

Insert Drawer Bottom (J5) into groove.

Attach Drawer Front (J1) to unit with 1 1/4" Flat Head Screws.

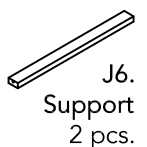
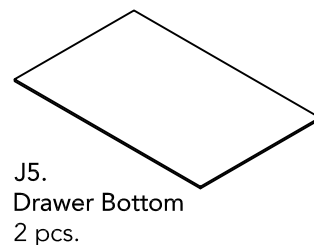
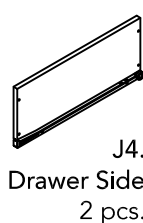
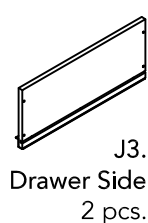
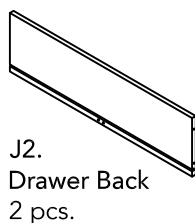
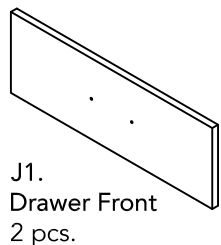


### STEP 11

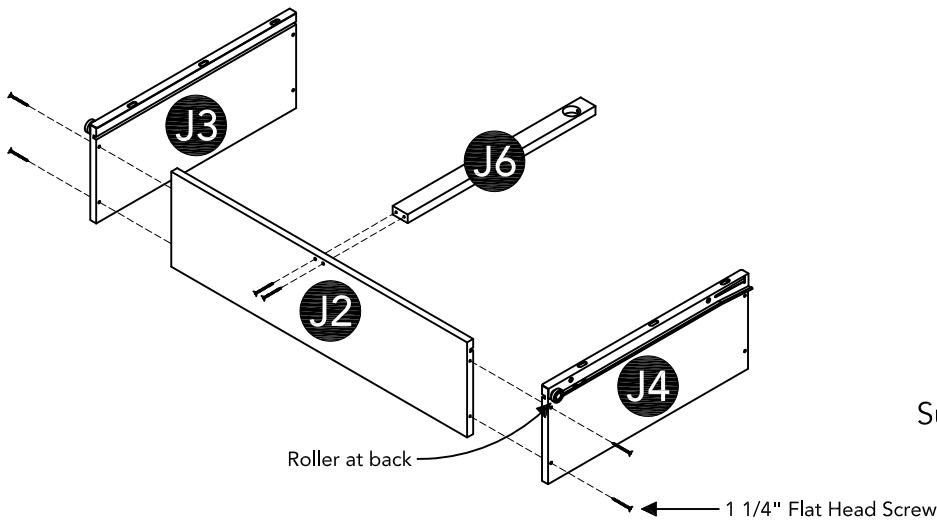
Attach Handle with Machine Screws.

Note: Drawer assembly is not complete until 3/4" Flat Head Screws are installed in a later step.

## Part List



## Drawer (K)



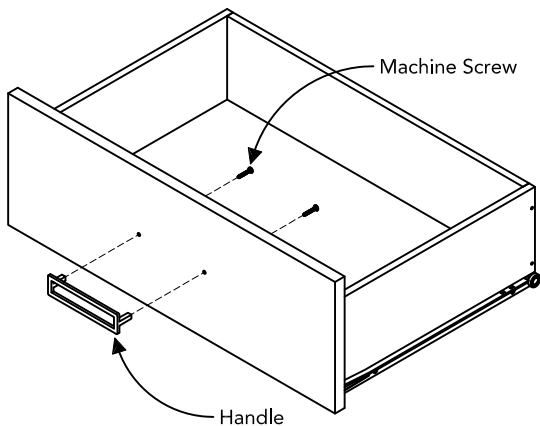
### STEP 12

Attach Drawer Sides (J3), (J4) and Support (J6) to Drawer Back (J2) with 1 1/4" Flat Head Screws.

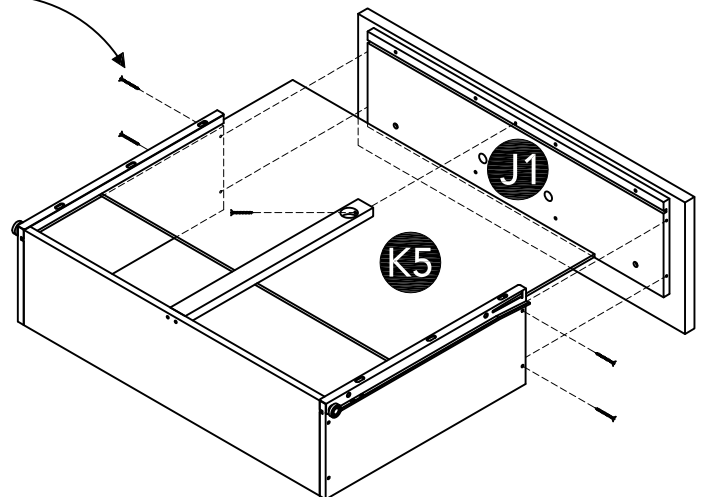
### STEP 13

Insert Drawer Bottom (K5) into groove.

Attach Drawer Front (J1) to unit with 1 1/4" Flat Head Screws.



1 1/4" Flat Head Screw

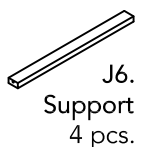
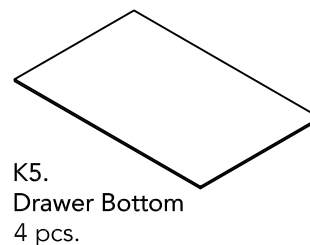
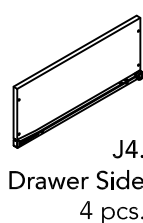
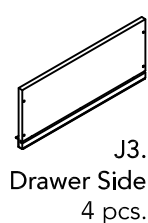
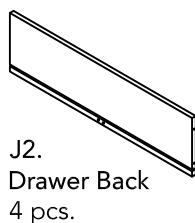
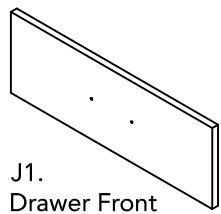


### STEP 14

Attach Handle with Machine Screws.

Note: Drawer assembly is not complete until 3/4" Flat Head Screws are installed in a later step.

## Part List

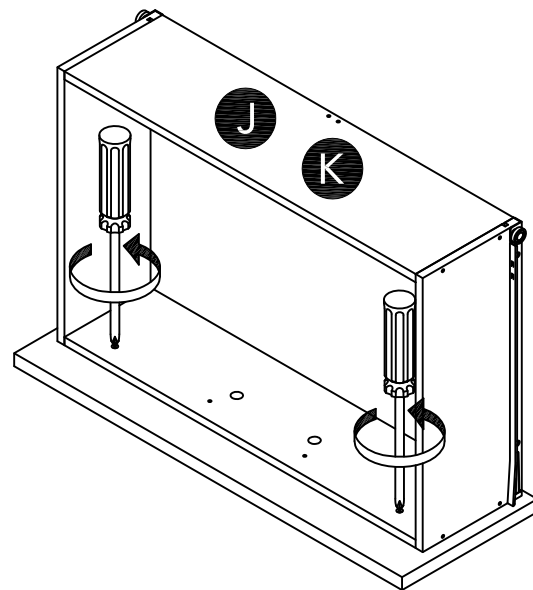
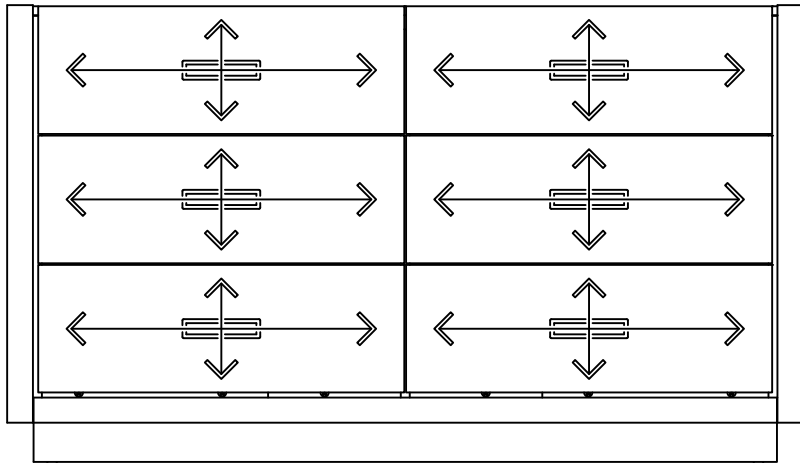




## Assembly Instructions 9/10

### STEP 15

Loosen slightly the screws pre-installed on back of drawer fronts.



### STEP 16

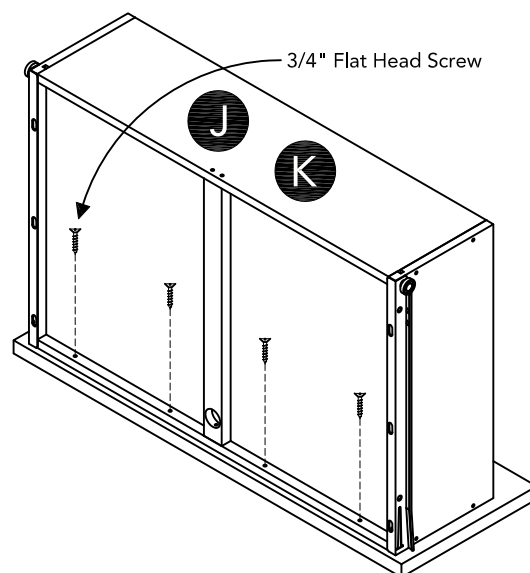
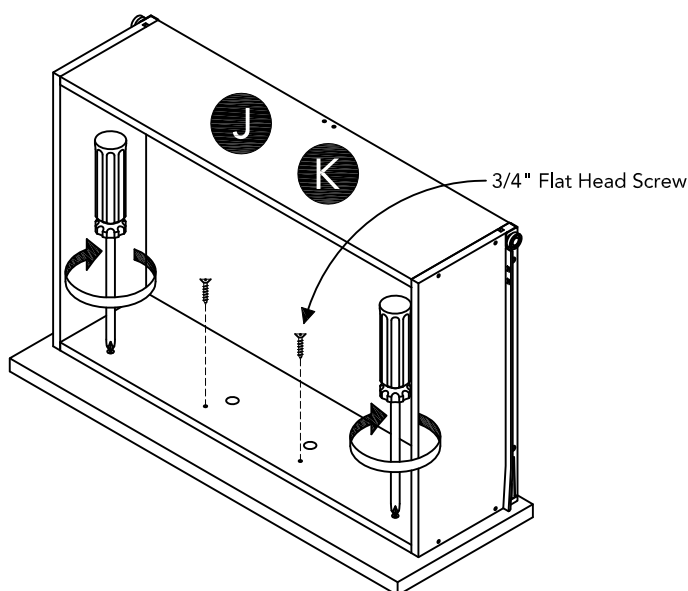
Insert drawers into unit, then adjust drawer front panels left or right and up or down until drawer gaps look proportional.

### STEP 17

Pull each drawer open slowly, then re-tighten screws from Step 15.

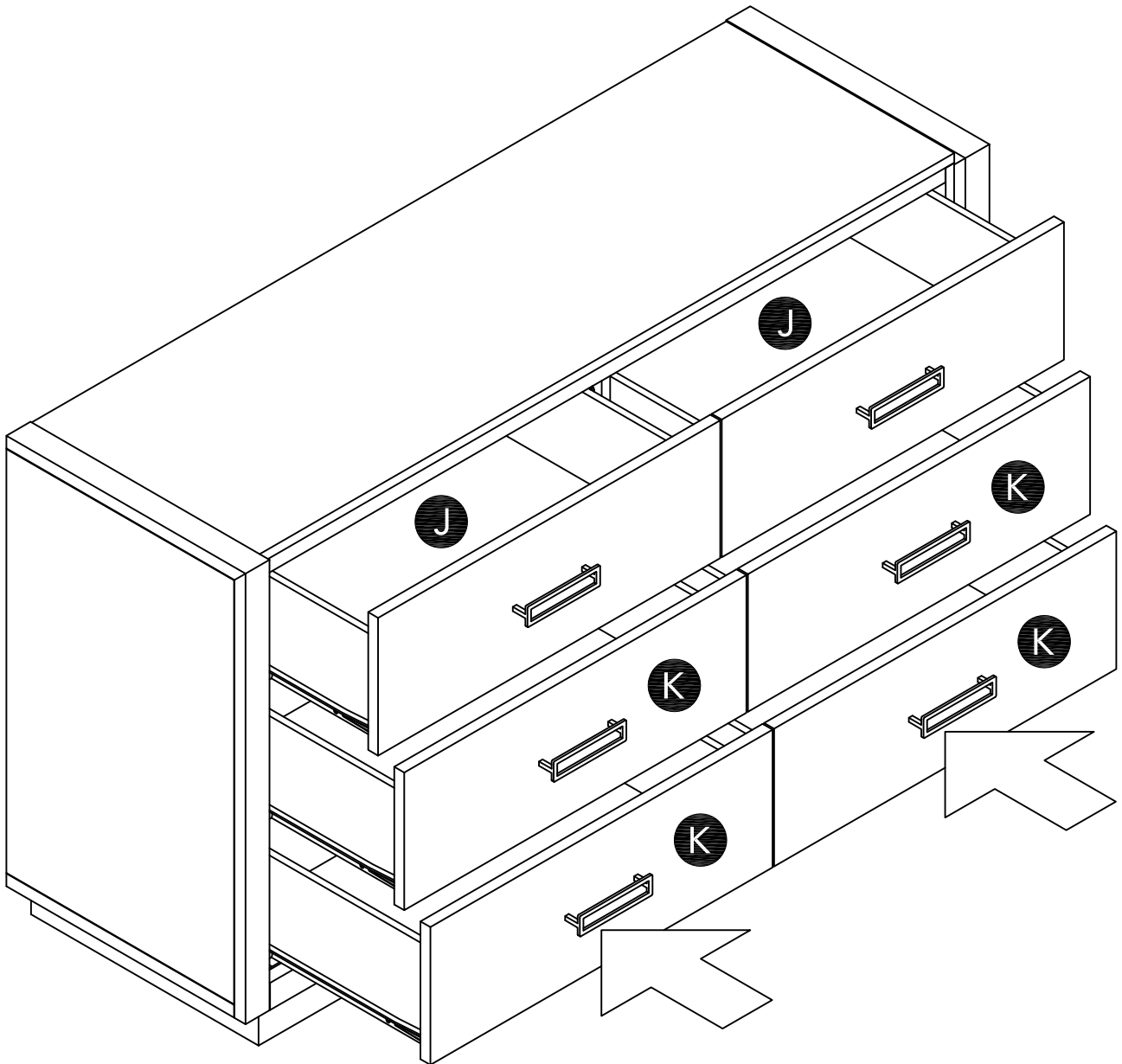
Make sure drawer front panels do not move and lock drawer front panels into position with 3/4" Flat Head Screws.

Note: These 3/4" Flat Head Screws must be installed to complete the drawer assembly.



## STEP 18

Slide Drawers (J) and (K) into position.



# CARE INSTRUCTIONS

## NEVER

allow liquids to remain on furniture.  
Absorption causes parts to warp  
and split and finishes to delaminate.

## NEVER

use glass cleaners on  
finished furniture. Ammonia  
chemically attacks the finish.



Do not use power tools  
above 8 volts to assemble.

**PREVENT  
CRACKING**



Do not place  
in direct sunlight.

**PREVENT  
FADING**



Do not write  
directly on surface.

**PREVENT  
MARKING**



Do not place hot  
objects on surface.

**PREVENT  
FINISH DAMAGE**



Do not use rubber  
based placemats.

**PREVENT  
DISCOLORING**

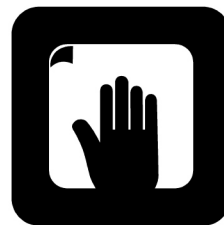


Do not use commercial  
waxes and polishes.

**PREVENT  
YELLOWING**

## CLEAN

with a soft cloth moistened  
in lukewarm soap and water.  
Buff with a dry clean cloth.



Home Styles will provide replacements free of charge for missing or damaged hardware or parts within 30 days of purchase. Digital images of the defective parts may be required. If the product was not purchased from an authorized retail affiliate, Home Styles is under no obligation to provide replacement parts. Parts are not available for fully assembled items nor are parts available for sale. Replacements for missing or damaged hardware or parts may be requested at:

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