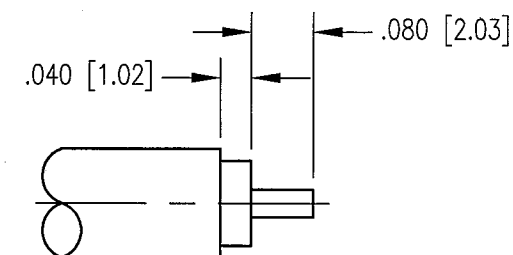
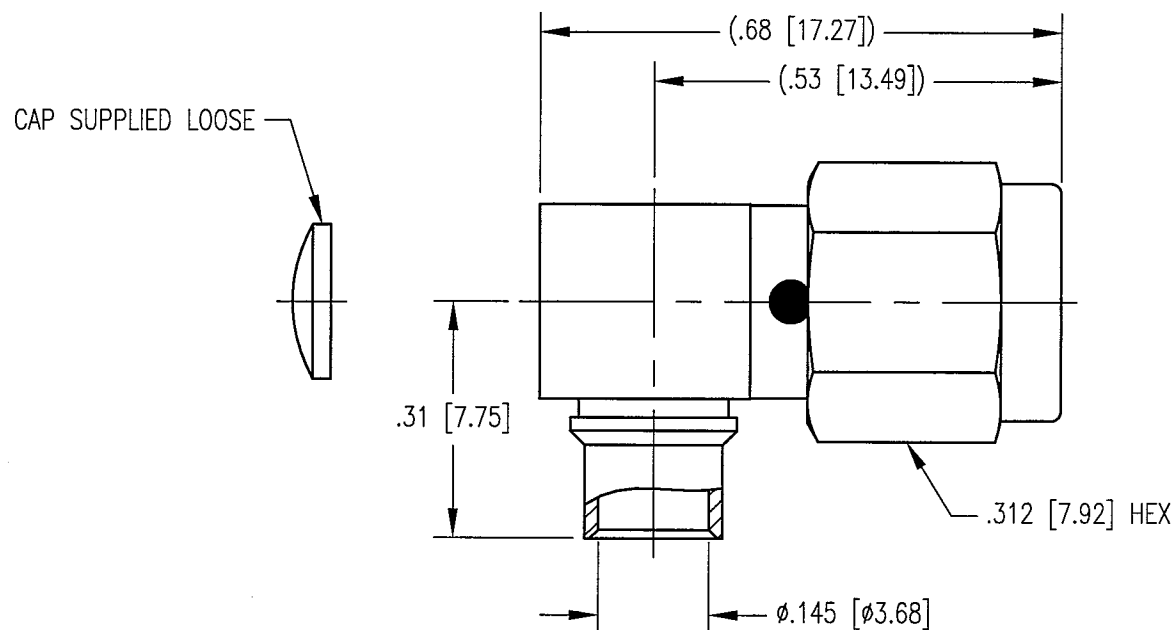


DWG. NO.		252-500-1410G	
REV	DESCRIPTION	BY DATE	APPRO
F	ECR 7358	JMM 5/28/02	9379



CABLE TRIMMING DIMENSIONS

NOTES:

1. MATERIALS:

RETAINING RING: BERYLLIUM COPPER PER ASTM B194
 INSULATOR: TEFLON PER ASTM D1710
 GASKET: SILICONE RUBBER PER ZZ-R-765
 CONTACT AND CAP: BRASS PER ASTM B16
 BODY & COUPLING NUT: STAINLESS STEEL PER ASTM A582

2. FINISH:

CONTACT: .000030 MIN GOLD PER MIL-G-45204 OVER
 .000050 MIN NICKEL PER QQ-N-290
 BODY: .000015 MIN GOLD PER MIL-G-45204 OVER
 .000050 MIN NICKEL PER QQ-N-290
 CAP AND COUPLING NUT: .000005 MIN. GOLD PER MIL-G-45204 OVER
 .000050 MIN. NICKEL PER QQ-N-290

3. ELECTRICAL:

IMPEDANCE: 50 OHMS
 FREQUENCY RANGE: 0 - 18.0 GHz

4. FOR USE WITH .141 DIA. SEMI-RIGID CABLE OR EQUIVALENT.

5. FOR CABLING PROCEDURE USE CAP 5-03 WITH TRIMMING DIMENSIONS SHOWN.

PER ASME Y14.5M-1994 UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN INCHES (MM)		<i>NORTHROP GRUMMAN</i>	
TOLERANCES: DECIMALS .xx ± .01 [0.254] .xxx ± .005 [0.127] ANGLES ± 2°		Winchester Electronics 400 Park Road Watertown, CT 06795	
SCALE: 4:1		TITLE	
CUSTOMER DRAWING			
DRAWN JMC		DATE 2/3/99	
CHECKED KJT		DATE 2/3/99	
APPROVED RRR		DATE 2/3/99	
APPROVED RRR		DATE 2/3/99	
A		252-500-1410G	
SHT.		OF	
1		1	
REV.		F	