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Quick Reference Guide
Revision 2, September 2026

3M™ Versaflo™ M-400 Series Respiratory Helmets with Shrouds

Parts and Accessories



3M™ Versaflo™ M-405 Respiratory Helmet with Standard Visor and Shroud



3M™ Versaflo™ M-407 Respiratory Helmet with Premium Visor and Flame Resistant Shroud



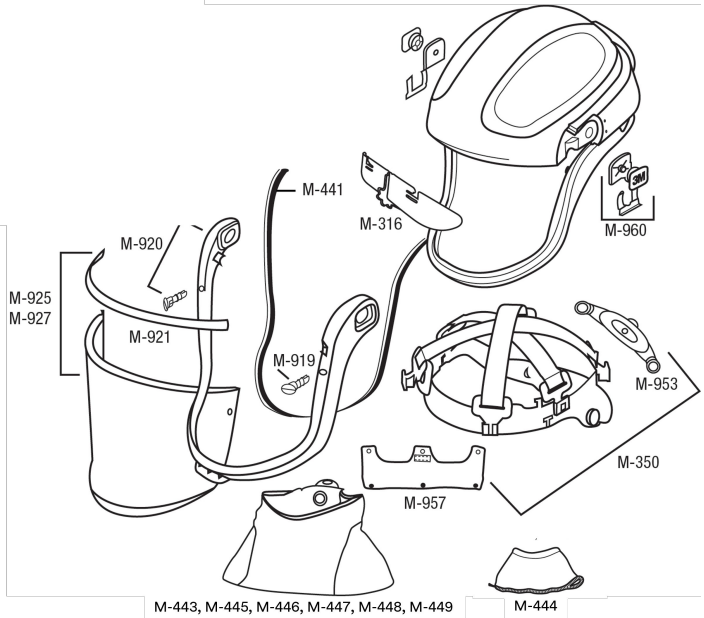
3M™ Versaflo™ M-407SG Respiratory Helmet with 3M™ Speedglas™ Welding Shield



3M™ Versaflo™ M-409SG Respiratory Helmet with Leather Shroud and 3M™ Speedglas™ Welding Shield



3M™ Versaflo™ Radiant Heat Cover, M-975N



M-926 / M-928



M-923 / M-924



BT-922



BT-926



M-940



M-930



M-972



M-978

If you discover any signs of wear and/or damage, remove headgear from use and service or replace as appropriate. 3M recommends a maximum life (shelf life plus in use life) of 5 years from the date of manufacture. See the M-Series User Instructions for details on inspection and replacement. Always read and follow all User Instructions.

3M™ Versaflo™ M-400 Series Components and Accessories

Part Number	Description	3M ID #
Headgear Assemblies		
M-401	Respiratory Helmet, without visor and shrouds	7000127681
M-405	Respiratory Helmet Assembly: includes standard visor (M-925), inner collar (M-444), outer shroud (M-445) size reducing comfort pad (M-956), and peel off (M-926)	7100009447
M-407	Respiratory Helmet Assembly: includes premium visor (M-927), inner collar (M-444), flame resistant outer shroud (M-447) size reducing comfort pad (M-956), and peel off (M-926)	7000002395
M-407SG	Respiratory Helmet Assembly with Welding Shield: includes premium visor (M-927), inner collar (M-444), flame resistant outer shroud (M-447), welding knob and pivot kit (M-146SG) and welding shield (M-153SG). 9100 Series ADF Not Included	7100168651
M-409SG	Respiratory Helmet Assembly with Welding Shield: includes premium visor (M-927), inner collar (M-444), leather outer shroud (M-449), flame resistant helmet cover (M-978), welding knob and pivot kit (M-146SG) and welding shield (M-153SG). 9100 Series ADF Not Included	7100168650
Replacement Parts		
M-316	Airflow Deflector	7000127678
M-350	Head Suspension	7000127679
M-441	Jaw Gasket	7000127682
M-444	Inner Collar	7100289936
M-443	Flame Resistant Plus Outer Shroud	100413669
M-445	Standard Outer Shroud	7100289903
M-446	Comfort Outer Shroud	7100289957
M-447	Flame Resistant Outer Shroud	7100289958
M-448	High Durability Outer Shroud	7100289940
M-449	Leather Outer Shroud	7100289614
M-920	Visor Frame Assembly: includes 2 visor frame buttons (Visor not included)	7000127687
M-921	Visor Gasket (5 per case)	7000127688
M-925	Standard Visor (5 per case)	7000127690
M-927	Premium Visor (5 per case)	7000052876
M-953	Headband Ratchet 06-0400-54/M-953	7000127137
M-957	Forehead Comfort Pad/Sweat Pad (10 per bag)	7100043088
M-960	Visor Pivot Kit: includes 2 pivots, 2 springs, and 2 back plates	7000127694
M-919	Visor Frame Buttons (10 per bag)	7000127686
Accessories		
M-923-25	Tinted Peel-Off Visor Covers for M-925 Standard Visor (25 per case)	7100286571
M-924-25	Tinted Peel-Off Visor Covers for M-927 Premium Visor (25 per case)	7100288242

Part Number	Description	3M ID #
M-926	Peel-Off Visor Covers for M-925 Standard Visor (40 per case)	7000127689
M-928	Peel-Off Visor Covers for M-927 Premium Visor (40 per case)	7100138631
M-930	Visor Lock (5 per bag)	7100198700
M-940	Mining Lamp Bracket Kit M-940	7100265324
M-956	Size Reducing Ratchet Comfort Pad (10 per case)	7000127693
M-972	Flame Resistant Headgear Cover (black and orange)	7100289612
M-978	Flame Resistant Helmet Cover (black)	7100168652
BT-922	Breathing Tube Cover (polyethylene, 10 per case)	7100077588
BT-926	High Temperature Breathing Tube Cover	7000052729
06-0500-65	Speedglas™ Protective Bag	7000128219
Welding Accessories for Select M-Series Headgear		
M-146SG	M-Series Helmet Welding Knob and Pivot Kit	7100168648
M-153SG	M-Series Helmet Assembly with Speedglas™ Welding Shield (9100 Series ADF Not Included)	7100168249
Radiant Heat Accessories for Select M-Series Headgear		
M-975N	Radiant Heat Cover for M-407 Respiratory Helmet	7100154130
BT-927N	Breathing Tube Radiant Heat Cover	7100154106
M-961N	Over-visor Frame	7100154127
M-967N	Gold Coated Tinted Over-Visor with UV/ IR Protection	7100154128

⚠ WARNING



These respirators help protect against certain airborne contaminants. Before use, the wearer must read and understand the User Instructions provided as a part of the product packaging. A written respiratory protection program must be implemented meeting all the requirements of OSHA 1910.134 including training, fit testing and medical evaluation. In Canada, CSA standards Z94.4 requirements must be met and/or requirements of the applicable jurisdiction, as appropriate. **Improper use may result in injury, sickness or death.** For correct use, consult supervisor and User Instructions, or call 3M PSD Technical Service in USA at 1-800-243-4630 and in Canada at 1-800-267-4414.

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3M PSD products are occupational use only.

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3M.ca/Safety

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