
3M
Speedglas™
Welding Safety
3M™ Speedglas™ G5-03 Welding Helmet Series
Versatility to upgrade your performance.
3M Science. Applied to life.™

Farewell to compromises.

Are you a professional welder who performs a variety of welding and grinding tasks?

You need a welding helmet versatile enough so that you do not have to compromise on function, performance OR safety.

That’s why we have designed the 3M™ Speedglas™ G5-03 Pro Welding Helmet Series.

Versatility to upgrade your performance!

This welding helmet series is designed for the welder who may need...

...filtered air[1)]	...an excellent view
...protection against arc welding radiation[2)]	...to perform grinding tasks
...a comfortable and well-balanced helmet	...safety helmet compatibility[3)]

The helmet features an option of three different auto darkening filters and 4 shade options in a passive welding filter[4)]:



Variable color 46-0000-30VC | Light state 2.5 + Tack welding 46-0000-30TW | Natural color 46-0000-20 | Passive 46-0000-P10

1) G5-03 Pro Air only
2) Protection against radiation caused by welding light (UV, IR and visible radiation)
3) G5-03 Pro only
4) Availability may vary between model and area

One great design...

Designed for the professional welder, 3M™ Speedglas™ G5-03 Pro welding helmet series offers modularity through multiple accessories.

G5-03 Pro Air



Ergonomic headband

Designed for adjustable air distribution
(Pro Air)
Read more on page 10

External adjustment of air distribution
(Pro Air)
Read more on page 10

Selection of extended coverage available
Read more on page 15

Task light option
Read more on page 13

...two versatile helmets.

G5-03 Pro

TAP function for grind and cut
Read more on page 9

Large coverage area



Side windows

Safety helmet adaptor
(Pro)
Read more on page 11

Anti-fog treated inner protection plate option

Multiple welding filter choices
Read more on page 6–7





Common parts with G5-01
Accessories, welding filters, protection plates



Great clarity before, during and after welding.

With 3M™ Speedglas™ Natural Color Technology colors appear brighter and more realistic in both the light and dark states. A more realistic view may enable:

Accuracy

Recognize color and contrast and see more details when using the welding filter.

Productivity

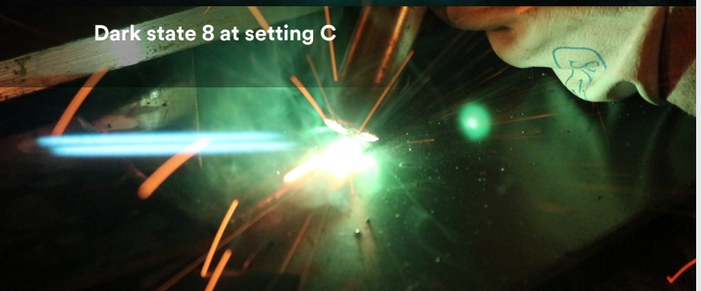
Better focus on the welding setup, welding technique and inspection of just-completed welds.

Quality

May help to increase the quality and precision of the welds.







Variable Dark State Colors.

Customize the filter color.

To provide even better view and control of your weld puddle, joint and arc choose our filter with the 3M™ Speedglas™ Variable Color Technology. It changes the colors seen through the welding filter in the dark state.

When not welding, the filter displays colors as they appear naturally (Natural Color Technology).

You can switch between three different filter colors depending on welding method and work piece material.

Choose the welding filter most suitable for your work and preference.

3M offers a range of updated* auto-darkening filters and passive-lens alternatives. For maximum benefit, 3M™ Speedglas™ G5-01 filters also fit the G5-03 helmets and vice versa.



G5VC (variable color)

Part No: 46-0000-30VC

- Variable color technology with three selectable colors in dark state
- TAP function
- Shade 14 settings for higher amp welding
- Four arc-detection sensors
- Bluetooth connection



G5TW (tack welding)

Part No: 46-0000-30TW

- Light state 2.5
- TAP function
- Four arc-detection sensors
- Bluetooth connection



G5NC

Part No: 46-0000-20

- Locks manually in light state for grinding
- Locks manually in shade 5 for cutting
- 3 arc-detection sensors



G5 Passive

Part No: 46-0000-P10

- Shade 10 (also available shade 11, 12, 13)

*** Launch date may vary between model and area**

Enhance your grinding.

The 2.5* light state in combination with an optional task light will allow you to grind with increased visibility. The TAP function allows for quick and easy switching between welding and GRIND (or CUT) mode.



Light state 2.5



TAP function



Task light



*2.5 state is only on the TW ADF



Tap on the side of the welding helmet, with or without a glove, to easily switch between grind (or cut) mode and weld mode.

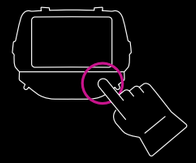
Easy switching is just a tap away.

Switch quickly between modes (GRIND/CUT and WELD) by simply tapping the side of the helmet with your hand – even when wearing gloves.

The TAP function is robust and intuitive, and can be inactivated whenever needed by simply pressing the ADF buttons.

Built into the G5TW and G5VC welding filters, the TAP function may help to improve productivity with button-less control.

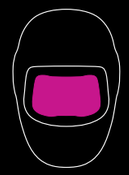




1
Use the interface on the filter to set if you want to use TAP function with grind or cut mode.



2
TAP on the side of the welding helmet to switch between GRIND and WELD mode or CUT and WELD mode.



3
The filter will switch to desired setting.

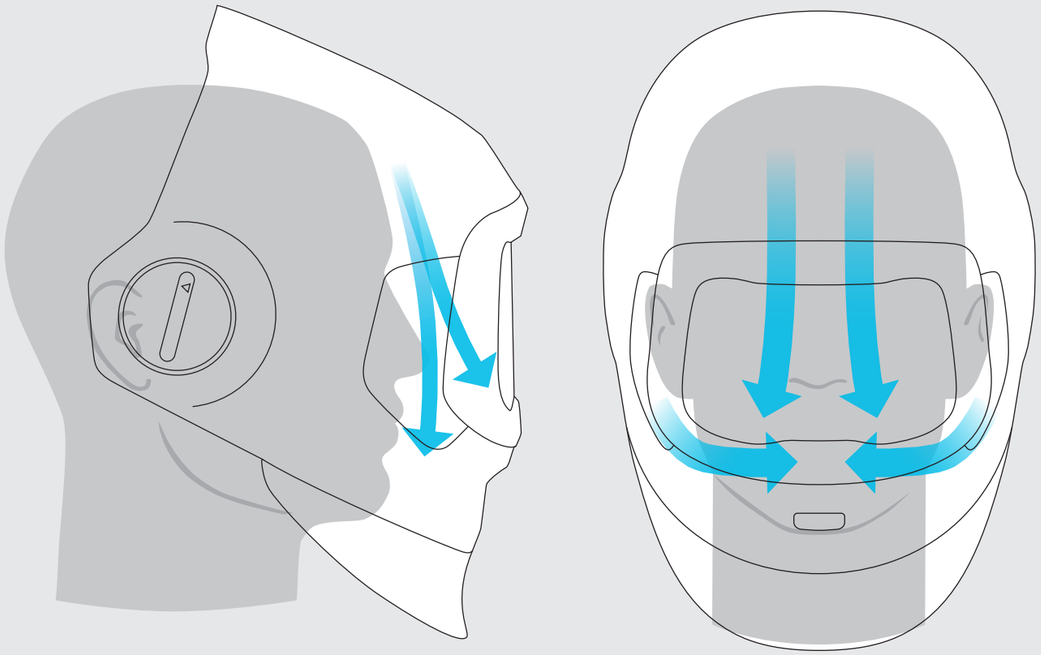


4
Tap again and the filter switches back to welding mode.

3M™ Speedglas™ G5-03 Pro Welding Helmet Series Pro Air

Adjustable air distribution and air flow control.

Direct the air flow over your face, head, or both. Optimized air distribution and air flow-control can help prevent your eyes from drying out. All this leads to increased comfort in your helmet.



Right side control

Direct the airflow to either your face, your visor, or some combination of both.

Left side control

Adjust the amount of air coming from the top outlet vs. the two side outlets, or choose a blend of both.

Your choice of powered or supplied air.

The G5-03 Pro Air welding helmet connects to the 3M™ Adflo™ Powered Air Purifying Respirator (PAPR) to provide APF 25 and APF 1000 (with additional accessories) rated respiratory protection. The robust Adflo respirator provides all of the features you would expect in a premium system, including easy-to-use functionality. The G5-03 Pro Air welding helmet also readily connects to various 3M™ Versaflo™ PAPR and supplied air systems.

Learn more about powered and supplied air choices on page 19





3M™ Speedglas™ G5-03 Pro Welding Helmet Series Pro

We have you covered.

Sometimes you weld in a location that requires you to wear a safety helmet. Using a quick release system, the G5-03 Pro helmet must be utilized with an adaptor to securely and easily attach the welding helmet to various 3M safety helmets.



The adjustable adaptors let you attach your welding helmet to 3M selected safety helmets.

Learn more about safety helmet choices on page 20.



3M™ Speedglas™ Heavy Duty Backpack

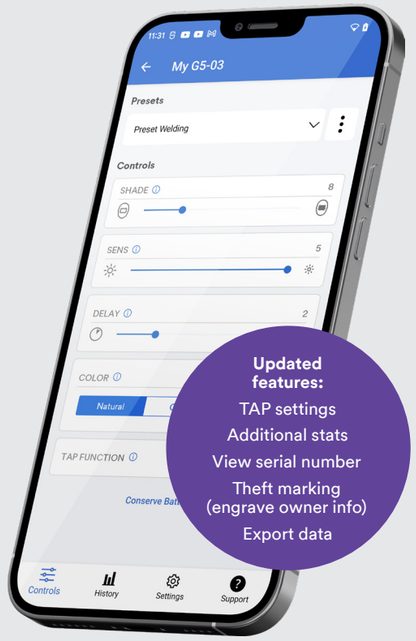
Helping to improve performance and life for welders.



Some welders prefer to wear a heavy duty PAPR Backpack, which holds the Powered Air Purifying Respirator (PAPR) flat against your back and can make it easier to move around some workspaces.

The heavy duty backpack is designed for welding applications and the 3M™ Adflo PAPR aims to provide comfort, light weight, robustness, stability and good perceived balance.





Updated features:
TAP settings
Additional stats
View serial number
Theft marking (engrave owner info)
Export data

3M™ Connected Equipment App

Get the most from your G5-03 welding helmet by connecting it to the 3M equipment app.

- Set up your equipment
- Get reminders for maintenance
- Have instant access to user manuals
- Program memory modes for dark shades, sensitivity, delay and more
- Log ADF activity like hours on, hours in dark state, or number of on/off cycles

Bluetooth®

The Bluetooth connection to the welding helmet gives you the ability to:

- Extract usage data
- Update firmware
- Review helmet maintenance logs



Designed to provide a uniform light at welding working distance.

Light up your workspace.

The optional helmet-mounted task light may help welders stay productive in poorly lit areas. It delivers a better view of the work area before and after welding, which may help to reduce fatigue.

3M™ Speedglas™ Task Light is designed to be low profile and lightweight, helping welders in low light environments.

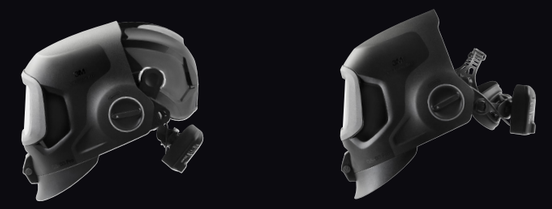
For welders requiring air delivery, the task light can be connected to 3M™ G5-03 Pro Air and is powered by the 3M™ Adflo™ powered air respirator, reducing the need for an additional battery and enabling extended run times.

For welders using the G5-03 Pro or the G5-03 Pro Air with an approved 3M PAPR or Supplied Air respirator, a battery pack is available which connects to the rear of the welding helmet for a balanced fit.

Powered by the Adflo



Separate rechargeable battery







Welding safety in focus.

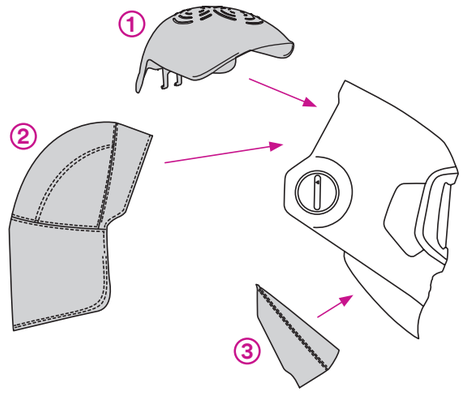
3M™ Speedglas™ Welding Helmet G5-03 Pro Air is NIOSH certified with options to provide the highest exposure reduction available in a powered air respiratory system (APF 1000). This level of protection significantly reduces exposure to welding respiratory hazards when the helmet is used full time.

3M Speedglas Welding helmet G5-03 Pro with Safety helmet adaptors is designed and tested to be used with selected 3M Safety helmets series X5000 and H700.

Feel the safety of a certified protection system!

Extend your protection.

Do you require additional protection from heat, radiation, spatter and sparks? There is a range of extended coverage options available to give you a more comfortable and protective environment.



① Scrape guard

Helps to protect the welder against head scrapes.

② Head cover

Increase coverage of your head by adding a fabric head cover.

③ Neck protection

Interchangeable lower part of the welding helmet (plow) allows welders to customize neck protection according to their welding situation depending on head size, working position, and working application.

Spark protection

Flame-retardant fabrics protect the welder from sparks and spatter.



Learn more about our range of extended head and neck protection on page 19



To maximize coverage from sparks and spatter, add the fabric shroud and the larger extended fabric head cover.

3M™ Speedglas™ Welding Helmet G5-03 E

Designed for affordability.

If you are looking for a versatile, cost-effective welding helmet featuring 3M™ Speedglas™ brand quality, consider the 3M™ Speedglas™ Welding Helmet G5-03 E. This unique model in the G5-03 series offers grinding and cutting modes and good coverage, all in a slim form factor with low weight.



Lightweight and well balanced

Easy to adjust

3 arc-detection sensors

Grinding and cutting mode

Slim and smooth sides with no protruding parts

Task light option
Read more on page 13

Multiple welding filter choices
Read more on page 6–7





G5-03 E

9000 Series

Better coverage

Over 11% increased coverage than our previous helmets in the same price range.

Technical Specifications

3M™ Speedglas™ Auto-darkening Welding Filter Series G5-01/03	 G5VC	 G5TW	 G5NC
MMAW (Electrode)	✓	✓	✓
MIG/MAG	✓	✓	✓
TIG (>20A)	✓	✓	✓
TIG (1A-20A)	✓	✓	✓
Plasma (welding and cutting)	✓	✓	✓
Risk for hidden arc	✓	✓	✓
Tack welding		✓	
Grinding	✓	✓	✓
Viewing area (welding filter)	109 × 73 mm (2.9" x 4.3")	109 × 73 mm (2.9" x 4.3")	109 × 54 mm (2.1" x 4.3")
3M™ Speedglas™ Natural Color Technology	✓	✓	✓
Variable color modes (A-B-C)	✓		
TAP function	✓	✓	
Bluetooth enabled	✓	✓	
Battery lifetime	1500–2000 hours	1500–2000 hours	2000 hours
Classification (ISO)	V2	V2	V2
Dark state	Shade 8–14	Shade 8–13	Shade 8–12
CUT mode	Yes shade 5	Yes shade 5	Yes shade 5
Tack welding mode		✓	
Light state	Shade 3	Shade 2.5	Shade 3
UV/IR Protection	Shade 14 (permanent)	Shade 13 (permanent)	Shade 12 (permanent)
Auto ON	✓	✓	
Switching time, light-dark	0.1 ms (+73°F; +23°C)	0.1 ms (+73°F; +23°C)	0.1 ms (+73°F; +23°C)
Memory mode	Yes, via mobile device app	Yes, via mobile device app	
Delay (switching time, dark-light)	50 – 1300 ms	50 – 1300 ms	40–470 ms
Number of sensors (arc detection)	4	4	3



3M™ Speedglas™ Passive Filter G5

Size	2.9" x 4.3" 110 × 90 mm
Shade	10, 11, 12, 13

Common parts between G5-01 and G5-03 Pro



For ease of flexibility on-site, many G5-01 spare parts are also compatible with G5-03 Pro. This allows you to hold less spare inventory, while retaining the flexibility you need to customize your equipment.

All parts common with G5-01 are marked with a dot (•) after the parts number.

Example: **46-0099-87** • large neck shroud



3M™ Speedglas™ Welding Helmet G5-03 Pro

G5-03 Pro helmet with no welding filter
Part No 10-0100-00

G5-03 Pro helmet with welding filter G5TW
Part No 10-0100-30TW

G5-03 Pro helmet with welding filter G5VC
Part No 10-0100-30VC

G5-03 Pro helmet with X5000 series safety helmet, No ADF
Part No 10-0100-00SH

G5-03 Pro helmet with H-700 series hard hat, No ADF
Part No 10-0100-00HH



3M™ Speedglas™ Welding Helmet G5-03 Pro Air

G5-03 Pro Air helmet with no welding filter
Part No 45-0099-35

G5-03 Pro Air helmet with no welding filter, 3M™ Adflo™ Powered air Respirator and carry bag
Part No 45-1101-00

G5-03 Pro Air helmet with no welding filter, 3M™ V-100 Vortex Cooling Valve and carry bag
Part No 45-5702-00

G5-03 Pro Air helmet with welding filter G5TW, 3M™ Adflo™ Powered air Respirator and carry bag
Part No 45-1101-30TW

G5-03 Pro Air helmet with welding filter G5VC, 3M™ Adflo™ Powered air Respirator and carry bag
Part No 45-1101-30VC

Accessories

Common for G5-03 Pro and G5-03 Pro Air


46-0700-84 •


46-0700-67 •


46-0700-00


46-0700-80 •


46-0700-66 •


46-0700-82 •


46-0700-81 •


46-0700-83 •

46-1000-00 •


46-0099-87 •


06-0700-83 •

Part No		Description	Part No		Description	Part No		Description
06-0700-83	•	Welding full hood	**46-0700-66**	•	Large fabric neck cover	**46-0700-83**	•	Large high-visibility head cover
46-0099-87	•	Large neck shroud	**46-0700-67**	•	Leather neck cover			
46-0700-00		Head cover holder	**46-0700-80**	•	Fabric head cover	**46-0700-84**	•	Leather head cover
46-0700-65	•	Rigid neck cover (not shown)	**46-0700-81**	•	Large fabric head cover	**46-1000-00**	•	1000 APF kit
			46-0700-82	•	Scrape guard			

(•) A purple dot marks common parts with G5-01.

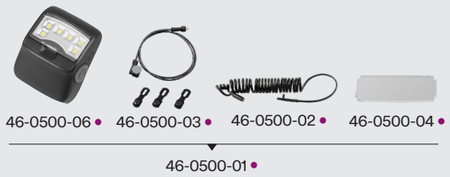
Accessories
Common for G5-03 Pro and G5-03 Pro Air



Accessories
G5-03 Pro only



Accessories
G5-03 Pro Air only







3M™ Speedglas™ Vortex Cooling Assembly





Part No	Description
V-150 •	Vortex Cooling Tube, 1/CS
V-112 •	Premium Holder 1/CS
TR-326 •	High Durability Belt, 1/CS
V-199 •	V-199/37069 (ADD) Adepter, 1/CS

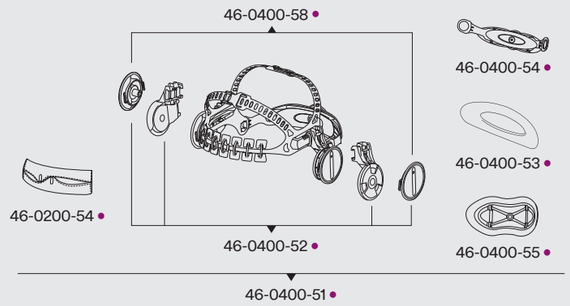
For further details to buy a complete supplied air system please reference the 3M Welding Safety Catalogue.

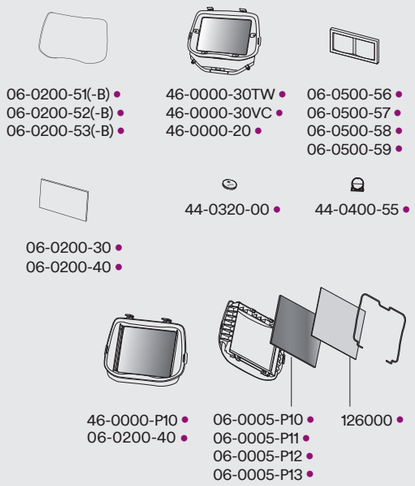
Part No		Description
10-0500-01	•	Task light kit (light, cable, holder with cable and battery)
10-0500-03	•	Welding Helmet Task light holder for battery with attachment parts
10-5014-00		Hard Hat Adaptor G5-03 Pro for X series helmets
10-0714-00		Hard Hat Adaptor G5-03 Pro for H series hard hats
15-0099-17		Suspenders for Adflo belt
15-0009-99X02	•	Spark Arrestor, 2/Bag
15-0099-99X06	•	Prefilter, 6/Bag
15-0099-99X12	•	Prefilter, 12/Bag
15-0299-99X02	•	HEPA Filter, 2/Pack, 16/Case
15-0299-99X20	•	HEPA Filter, 20/Case
15-0299-99X80	•	HEPA Filter, 80/Case
15-0499-99X02	•	Adflo OV/AG cartridge, 2/CS
15-0499-99X06	•	Adflo OV/AG cartridge, 6/CS

Part No		Description
35-0699-99×01	•	Nuisance odor pad assembly
35-0799-99×01	•	Nuisance odor pad, pkg of 1
35-0799-99×10	•	Nuisance odor pad, pkg of 10
46-0500-01	•	Task light kit for Adflo systems
46-0500-02	•	Task light long replacement cable for Adflo systems
46-0500-03	•	Task light short replacement cable for Adflo systems
46-0500-04	•	Protection plate for task light, pkg of 5
46-0500-06	•	Replacement task light
ACK081B		Rechargeable Battery
AL2AI/S		Battery Charging cable for ACK081B
BPK-HD	•	High durability PAPR backpack
SG-15	•	Flame resistant breathing tube cover (recommended when using the task light).

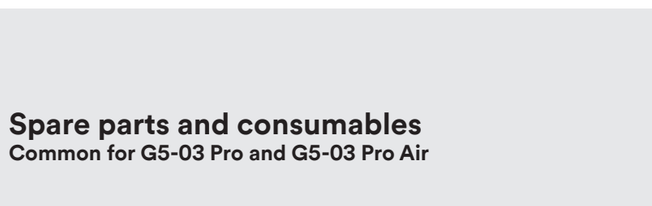
(•) A purple dot marks common parts with G5-01.
*Suggested task light kit for G5-03 Pro Air helmet when using supplied air.

Spare parts and consumables
Common for G5-03 Pro and G5-03 Pro Air





Spare parts and consumables
G5-03 Pro Air only



Spare parts and consumables
G5-03 Pro only

Part No		Description
06-0005-P10	•	Passive welding filter lens shade 10 2/CS
06-0005-P11	•	Passive welding filter lens shade 11 2/CS
06-0005-P12	•	Passive welding filter lens shade 12 2/CS
06-0005-P13	•	Passive welding filter lens shade 13 2/CS
06-0200-30	•	Inner protection plate, standard
06-0200-40	•	Inner protection plate, anti fog
06-0200-51	•	Outer protection plate (standard), pkg of 10
06-0200-51-B	•	Outer protection plates (standard), pkg of 50
06-0200-52	•	Outer protection plate (scratch), pkg of 10
06-0200-52-B	•	Outer protection plates (scratch), pkg of 50
06-0200-53	•	Outer protection plate (heat), pkg of 10
06-0200-53-B	•	Outer protection plates (heat), pkg of 50
06-0500-56	•	Magnifying lens 1.5X
06-0500-57	•	Magnifying lens 2.0X
06-0500-58	•	Magnifying lens 2.5X
06-0500-59	•	Magnifying lens 3.0X
06-0500-65		Helmet Bag
10-0300-52		Helmet shell G5-03 Pro, no suspension
10-0500-53		Side window cover plates

Part No		Description
44-0320-00	•	Battery CR2450
126000	•	Inner cover plate for passive filter
44-0400-55	•	Battery holder
46-0000-P10	•	Speedglas passive welding filter kit G5 (shade 10)
46-0000-20	•	Speedglas welding filter G5NC
46-0000-30TW	•	Speedglas welding filter G5TW
46-0000-30VC	•	Speedglas welding filter G5VC
46-0099-28	•	Face seal
46-0400-51	•	Head suspension assembly
46-0400-52	•	Pivot and sliding mechanism
46-0400-54	•	Head suspension ratchet assembly
46-0400-55	•	Large head rest
46-0400-57	•	Air duct breathing tube (short) incl. holder
46-0400-58	•	Pivot knobs
46-0700-00		Head cover holder
46-0700-63	•	Front frame G5
46-0700-65	•	Neck protection rigid
48-0200-54	•	Sweatband, pkg of 3
SG-95	•	Carry Bag
46-0400-53	•	Standard head rest

(•) A purple dot marks common parts with G5-01





3M™ Speedglas™ Welding Helmet G5-03 E

G5-03 E Helmet without welding filter
Part No 09-0100-00

G5-03 E Helmet with welding filter G5NC
Part No 09-0100-20

G5-03 E Helmet with passive welding filter
Part No 09-0100-P10

Getting too close to your arc?

Start with the easiest solution first: replace your welding filter's outer protection plates more frequently!

If you can't see the detail you need, try one of our magnifying lenses. They come in x1.5, x2.0, x2.5 and x3.0 strengths. For details, see the Accessories and Spare Parts section for each helmet.





The 3M™ Speedglas™ Welding Helmet G5-03 E uses multiple parts and components from our other welding helmets.

Accessories
G5-03 E


06-0700-83 •


06-0500-51


18-0099-68



06-0500-65


46-0500-06 •

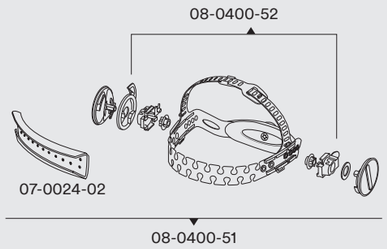

ACK081B



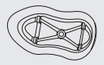

46-0500-04 •


AL2AI/SP

Spare parts and consumables
G5-03 E




46-0400-53 •


46-0400-55 •


09-0300-52


46-0700-63 •

G5VC and G5TW


46-0000-30VC •
46-0000-30TW •


06-0200-30 •
06-0200-40 •

44-0400-55 •

44-0320-00 •

G5NC


46-0000-20 •


06-0200-20
06-0200-21


05-0370-00

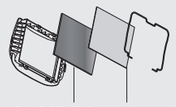

04-0320-00


06-0200-51(-B) •
06-0200-52(-B) •
06-0200-53(-B) •


06-0500-56 •
06-0500-57 •
06-0500-58 •
06-0500-59 •

G5 Passive


46-0000-P10 •


06-0005-P10 •
06-0005-P11 •
06-0005-P12 •
06-0005-P13 •
126000 •

Part No	Description
06-0005-P10	• Passive welding filter lens shade 10, 2/CS
06-0005-P11	• Passive welding filter lens shade 11, 2/CS
06-0005-P12	• Passive welding filter lens shade 12, 2/CS
06-0005-P13	• Passive welding filter lens shade 13, 2/CS
126000	• Inner cover plate for passive filter
06-0500-56	• Magnifying lens 1.5X
06-0500-57	• Magnifying lens 2.0X
06-0500-58	• Magnifying lens 2.5X
06-0500-59	• Magnifying lens 3.0X
18-0099-68	Throat and Side Protector in leather (3 parts)
07-0024-02	Sweatband, fleece, pkg of 2
06-0500-51	Large fabric head cover
06-0700-83	• Hood black/gray
46-0500-04	• Protection plate for task light, pkg of 5
10-0500-01	• Task light kit (light, cable, holder with cable and battery)

Part No	Description
10-0500-03	• Welding Helmet Task light holder for battery with attachment parts
46-0500-06	• Replacement task light
04-0320-00	Battery CR2032 Lithium 3V, pkg of 2
06-0200-51	• Outer protection plate (standard), pkg of 10
06-0200-51-B	• Outer protection plates (standard), pkg of 50
06-0200-52	• Outer protection plate (scratch), pkg of 10
06-0200-52-B	• Outer protection plates (scratch), pkg of 50
06-0200-53	• Outer protection plate (heat), pkg of 10
06-0200-53-B	• Outer protection plates (heat), pkg of 50
06-0200-30	• Inner protection plate, standard
06-0200-40	• Inner protection plate, anti fog
06-0200-20	Inner protection plate, standard
06-0200-21	Inner protection plate, anti fog

Part No	Description
46-0400-53	• Standard head rest
46-0400-55	• Large head rest
44-0400-55	• Battery holder
09-0300-52	Helmet shell G5-03 E, no headband
44-0320-00	• Battery CR2450
46-0000-P10	• Speedglas passive welding filter kit G5 (shade 10)
46-0000-30TW	• Speedglas welding filter G5TW
46-0000-30VC	• Speedglas welding filter G5VC
46-0700-63	• Front frame G5
46-0000-20	• Speedglas welding filter G5NC
08-0400-51	Headband with assembly parts and sweatband
08-0400-52	Assembly parts (pivots) for headband
05-0370-00	Battery holder
ACK081B	• Rechargeable Battery
AL2AI/SP	• Battery Charging cable for ACK081B
06-0500-65	Helmet Bag

(•) A purple dot marks common parts with G5-01/03 Pro/Pro Air

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The right equipment for each job.



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⚠ WARNING

These products meet the requirements of certain industrial eye wear standards and with some models certain industrial head protection standards. They do not provide complete head, eye and face protection from severe impact and penetration and are not a substitute for good safety practices and engineering controls. Misuse may result in serious injury or death. For correct use, see supervisor and User Instructions, or call 3M or call 3M PSD Technical Service.

⚠ WARNING

This product is designed to help protect the wearer's eyes and face from harmful radiation including visible light, ultra-violet radiation (UV), infra-red radiation (IR), sparks and spatter resulting from welding processes. These products must be used only by qualified persons who are properly trained in their use and maintenance. Misuse may result in permanent eye injury and vision loss. Always wear ANSI Z87.1 compliant safety spectacles in addition to any welding helmet. For correct use, see supervisor and User Instructions, or call 3M PSD Technical Service in USA at 1-800-243-4630 and in Canada at 1-800-267-4414.



⚠ WARNING

These respirators help protect against certain airborne contaminants. Before use, the wearer must read and understand the User Instructions provided as a part of the product packaging. A written respiratory protection program must be implemented meeting all the requirements of OSHA 1910.134 including training, testing and medical evaluation. In Canada, CSA standards Z94.4 requirements must be met and/or requirements of the applicable jurisdiction, as appropriate. Improper use may result in injury, illness or death. For correct use, see supervisor or User Instructions, or call 3M PSD Technical Service in USA at 1-800-243-4630 and in Canada at 1-800-267-4414.

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