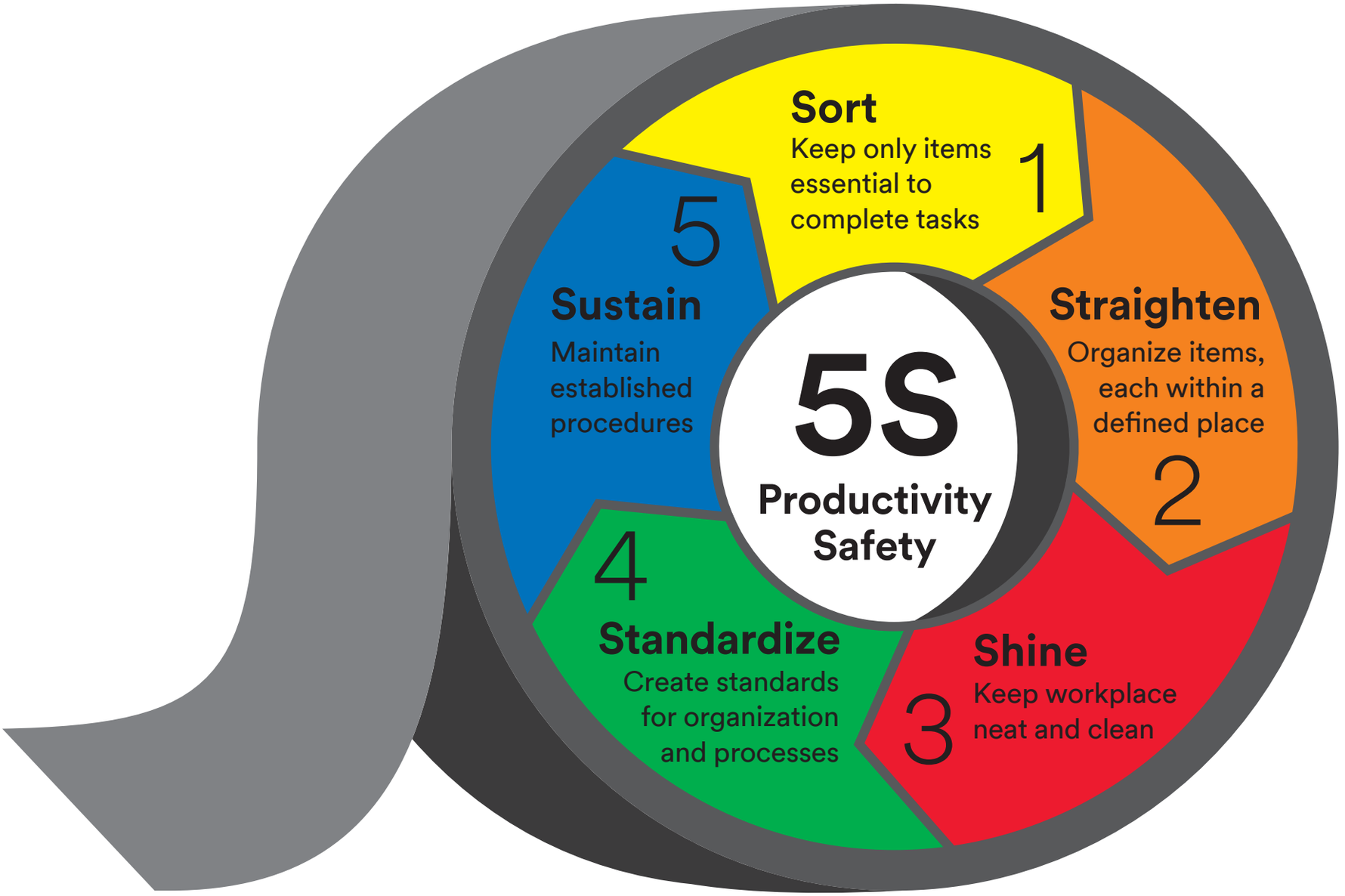

Sort
Keep only items essential to complete tasks
1
Straighten
Organize items, each within a defined place
2
Shine
Keep workplace neat and clean
3
Standardize
Create standards for organization and processes
4
Sustain
Maintain established procedures
5
5S
Productivity
Safety