3M Science. Applied to Life.™

OEM Match Made Easy

Help save time and effort with the 3M OEM Match Family of seam sealer solutions







The 3M OEM Match Family of seam sealing products are engineered to help technicians of all skill levels more easily replicate the appearance and function of a vehicle's original factory seam sealer.

The system includes our line of seam sealer matching tips and the 2K 3M™ OEM Match Epoxy Seam Sealer in 4 colors – allowing you to replicate the most common OEM seams with one simple application.

Whether you are a novice or seasoned expert, the 3M OEM Match Family is designed to make replicating OEM seam sealer easy.

3M™ OEM Match Wing Tip



Helps technicians quickly replicate OEM seams on door skins and hem flanges.

Tip and wing can be trimmed to adjust the size and position of the seam sealer.

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	Part No.	Product Name	Fitting	Packed As
	33992	3M™ OEM Match Wing Nozzle 1K Tip	1K Seam Sealer Cartridges (MSP or Urethane)	10 Nozzles / Pack 5 Packages / Case
	33997	3M™ OEM Match Wing Nozzle 2K Tip	3M™ Static Mixing Nozzles for 2K products (PN 08193, 08194) 3M™ OEM Seam Sealer Tip Adapter for 1K Flexpack Sealers (PN 08206)	10 Nozzles / Pack 5 Packages / Case

3M™ OEM Match Ripple Tip



Helps technicians quickly replicate OEM seam sealer textures including caterpillar and lasagna beads.

Width, texture, and height can be controlled by angling nozzle and adjusting air pressure during application.

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	Part No.	Product Name	Fitting	Packed As
	33994	3M™ OEM Match Ripple 1K Tip	1K Seam Sealer Cartridges (MSP or Urethane)	10 Nozzles / Pack 5 Packages / Case
	33995	3M™ OEM Match Adjustable Ripple 2K Tip	3M™ Static Mixing Nozzles for 2K products (PN 08193, 08194) 3M™ OEM Seam Sealer Tip Adapter for 1K Flexpack Sealers (PN 08206)	10 Nozzles / Pack 5 Packages / Case

3M™ OEM Match Wide Stream Tip



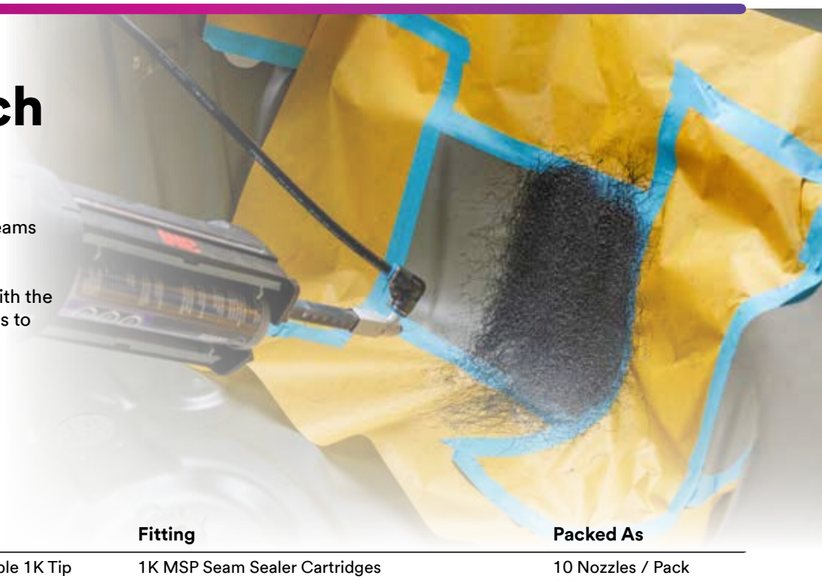
Helps technicians quickly match OEM seams for smooth or wide applications.

Tip can be trimmed to the required size to match the look of factory-applied materials.

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	Part No.	Product Name	Fitting	Packed
	33993	3M™ OEM Match Wide Stream 1K Tip	1K Seam Sealer Cartridges (MSP or Urethane)	10 Nozzles / Pack 5 Packages / Case
	33998	3M™ OEM Match Wide Stream 2K Tip	3M™ Static Mixing Nozzles for 2K products (PN 08193, 08194) 3M™ OEM Seam Sealer Tip Adapter for 1K Flexpack Sealers (PN 08206)	10 Nozzles / Pack 5 Packages / Case

3M™ OEM Match Spray Tip



Spray multiple patterns to help match OEM seams with simple applicator adjustments.

The 3M™ OEM Match Air Supply Kit, paired with the OEM Match Sprayable Tips, allows technicians to convert pneumatic applicators to spray many 1K and 2K seam sealer products.

go.3M.com/**spraytip** go.3M.com/**airkit**

	Part No.	Product Name	Fitting	Packed As
	33991	3M™ OEM Match Sprayable 1K Tip	1K MSP Seam Sealer Cartridges	10 Nozzles / Pack 5 Packages / Case
	33996	3M™ OEM Match Sprayable 2K Tip	3M™ Static Mixing Nozzles for 2K products (PN 08193, 08194) 3M™ OEM Seam Sealer Tip Adapter for 1K Flexpack Sealers (PN 08206)	10 Nozzles / Pack 5 Packages / Case
	33999	3M™ OEM Match Air Supply Kit	Can be fitted to all 3M™ Pneumatic Applicators to allow spray application of seam sealers	10 Kits / Case

3M OEM Match Family Overview

3M offers professional grade seam sealers, nozzles, tips and applicators to allow technicians of all skill levels to easily replicate OEM seams. The OEM Match family joins the full line of 3M™ Seam Sealers to give shops a full toolset to meet the demands of OEM procedures.

And as an additional benefit for you: All of the nozzles and seam sealers are recoverable items when using the 3M™ RepairStack™ and billable materials invoicing software.

	Part No.	Product Name	Quantity	Use with/for
Nozzles and Applicators	PN09930	3M™ Performance Pneumatic Applicator	1 per case	Pneumatic Applicator for 200 ml 2K material cartridges
	PN08399	3M™ Flexible Package Applicator - Pneumatic	1 per case	Pneumatic Applicator 1K material flexpacks
	PN39000	3M™ Single Cartridge Applicator with Regulator	1 per case	Pneumatic Applicator 1K aluminum cartridges
	PN08193	3M™ Static Mixing Nozzle	6 Nozzles/Bag, 6 Bags/Case	Static Mixing Nozzle for 200 ml 2K materials
	PN08194	3M™ Static Mixing Nozzle	50 Nozzles/Carton, 6 Cartons/Case	Static Mixing Nozzle for 200 ml 2K materials
	PN08206	3M™ OEM Seam Sealer Tip Adapter	6 Tips/Bag, 6 Bags /Carton	1K Material flexpack adapter
2K Sealers	PN08524	3M™ OEM Match Epoxy Seam Sealer, White, 200 ml Cartridge	6 per case	• Used in combination with OEM Match tips to help replicate some robotically applied OEM seam sealers at the factory • Caulkable, toolable, brushable, and sprayable • Non-sagging formula designed for easy to manipulate tooling and texture on vertical and horizontal surfaces • Adheres to properly prepared bare metal and primed surfaces • Set and ready to paint after 15 minutes. Fast curing seam sealers reduce potential for rework and allow greater throughput in the body shop
	PN08526	3M™ OEM Match Epoxy Seam Sealer, Gray, 200 ml Cartridge	6 per case	
	PN08522	3M™ OEM Match Epoxy Seam Sealer, Beige, 200 ml Cartridge	6 per case	
	PN08528	3M™ OEM Match Epoxy Seam Sealer, Black, 200 ml Cartridge	6 per case	
	PN04274	3M™ NVH Dampening Material, 200 ml Cartridge	6 per case	Noise, Vibration & Harshness urethane adhesive-type material to complement flexible foams and factory dampening materials
	PN05887	3M™ EZ Sand Multi Purpose Repair Material, 200 ml	6 per case	2-part flexible epoxy material used for matching OEM seam sealers
	PN08323	3M™ Factory-Match Seam Sealer, 200 ml	6 per case	2-part urethane flexible material for the sealing of joints on primed or painted substrates with slight flow-out after application
	PN08307	3M™ Self-leveling Seam Sealer, 200 ml Cartridge	6 per case	2-part flexible epoxy material used for properly prepared metal with self-leveling flow-out
	PN08329	3M™ Controlled Flow Seam Sealer, 200 ml Cartridge	6 per case	2-part urethane flexible material for sealing joints on primed or painted substrates with leveling flow-out
1K Urethane Sealers	PN08360	3M™ Urethane Seam Sealer, White, 310 ml Flexpack	6 per case	• 1-part high solids urethane material ideal for sealing seams and joints • Adheres well to bare metal, primed metal and painted surfaces • Can be smoothed to a featheredge and/or brushed • Tack free and paintable after 30-45 minutes • Permanently flexible
	PN08361	3M™ Urethane Seam Sealer, Gray, 310 ml Flexpack	6 per case	
	PN08364	3M™ Urethane Seam Sealer, Beige, 310 ml Flexpack	6 per case	
	PN08362	3M™ Urethane Seam Sealer, Gray, 310 ml Cartridge	12 per case	
	PN08365	3M™ Urethane Seam Sealer, Beige 310 ml Cartridge	12 per case	
	PN08367	3M™ Urethane Seam Sealer, Black, 310 ml Cartridge	12 per case	
	PN08368	3M™ Urethane Seam Sealer, White, 310 ml Cartridge	12 per case	
1K MSP Sealers	PN08374	3M™ MSP Sprayable Seam Sealer, Gray, 310 ml Cartridge	6 per case	• Heavy-bodied, general purpose, moisture-curing seam sealer for interior and exterior body joints • Adheres well to properly prepared primer, paint, and bare metal surfaces (except acrylic lacquer) • Can be caulked or sprayed, allows for painting almost immediately after being applied (wet-on-wet)
	PN08369	3M™ MSP Seam Sealer, White, 310 ml Flexpack	6 per case	
	PN08370	3M™ MSP Seam Sealer, Gray, 310 ml Flexpack	6 per case	

	Part No.	Product Name	Quantity	Fitting
OEM Match Nozzles	PN33992	3M™ OEM Match Wing Nozzle 1K Tip	10 Nozzles / Pack 5 Packs / Case	1K MSP or Urethane Seam Sealer in Cartridge
	PN33993	3M™ OEM Match Wide Stream 1K Tip	10 Nozzles / Pack 5 Packs / Case	1K MSP or Urethane Seam Sealer in Cartridge
	PN33994	3M™ OEM Match Ripple 1K Tip	10 Nozzles / Pack 5 Packs / Case	1K MSP or Urethane Seam Sealer in Cartridge
	PN33991	3M™ OEM Match Sprayable 1K Tip	10 Nozzles / Pack 5 Packs / Case	1K MSP Seam Sealer in Cartridge
	PN33997	3M™ OEM Match Wing Nozzle 2K Tip	10 Nozzles / Pack 5 Packs / Case	3M™ Static Mixing Nozzles for 2K products (PN 08193, 08194) 3M™ OEM Seam Sealer Tip Adapter for 1K Flexpack Sealers (PN 08206)
	PN33998	3M™ OEM Match Wide Stream 2K Tip	10 Nozzles / Pack 5 Packs / Case	3M™ Static Mixing Nozzles for 2K products (PN 08193, 08194) 3M™ OEM Seam Sealer Tip Adapter for 1K Flexpack Sealers (PN 08206)
	PN33995	3M™ OEM Match Adjustable Ripple Tip 2K	10 Nozzles / Pack 5 Packs / Case	3M™ Static Mixing Nozzles for 2K products (PN 08193, 08194) 3M™ OEM Seam Sealer Tip Adapter for 1K Flexpack Sealers (PN 08206)
	PN33996	3M™ OEM Match Sprayable 2K Tip	10 Nozzles / Pack 5 Packs / Case	3M™ Static Mixing Nozzles for 2K products (PN 08193, 08194) 3M™ OEM Seam Sealer Tip Adapter for 1K Flexpack Sealers (PN 08206)
	PN33999	3M™ OEM Match Air Supply Kit	10 Kits / Case	Fits to all 3M™ Pneumatic Applicators to allow spray application of seam sealers

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Find out more about 3M OEM Match Family

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