



We strive to ensure that our products are of the highest quality and free of manufacturing defects or missing parts. However, if you have any problems with your new product,

DO NOT RETURN IT TO THE STORE,

please contact us toll free @:

1-888-996-2729

FAX: 1-866-873-3531

gameroom@escaladesports.com

Or write to:

Escalade Sports

Customer Service Department

P.O. Box 889

Evansville, IN 47706

Please visit our Web site at:

www.escaladesports.com

Please have your date code when inquiring about parts.

When contacting Escalade Sports please provide your model number, date code (if applicable), and part number if requesting a replacement part. These numbers are located on the product, packaging, and in this owners manual.

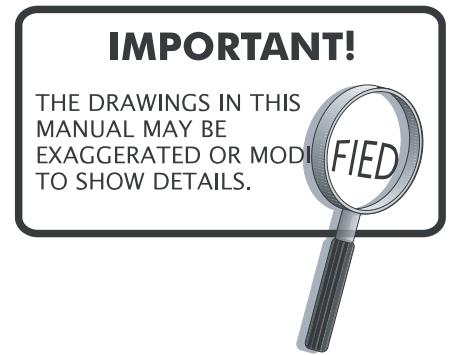
Your Model Number **G05204AW/AF**

Date Code: **2-G05204AW/AF- -WJ**

Purchase Date: _____

PLEASE RETAIN THIS INSTRUCTION MANUAL FOR FUTURE REFERENCE

IMPORTANT! READ EACH STEP
IN THIS MANUAL BEFORE YOU
BEGIN THE ASSEMBLY.



TWO ADULTS ARE REQUIRED TO ASSEMBLE THIS GAME TABLE

Tools Required:

Wrench T 1 included with the table
Phillips Screwdriver
Furniture Polish and Cloth

An electric screwdriver is helpful in assembly. However, please set at low torque and use extreme caution with an electric screwdriver because you could overtighten the hardware and strip the screws.

Assembly Tips

Make sure you understand the following tips before you begin to assemble your flip table.

1. Start all bolts by hand before tightening.
2. Some drawings or images in this manual may not look exactly like your product. Please read and understand the text before starting each assembly step.

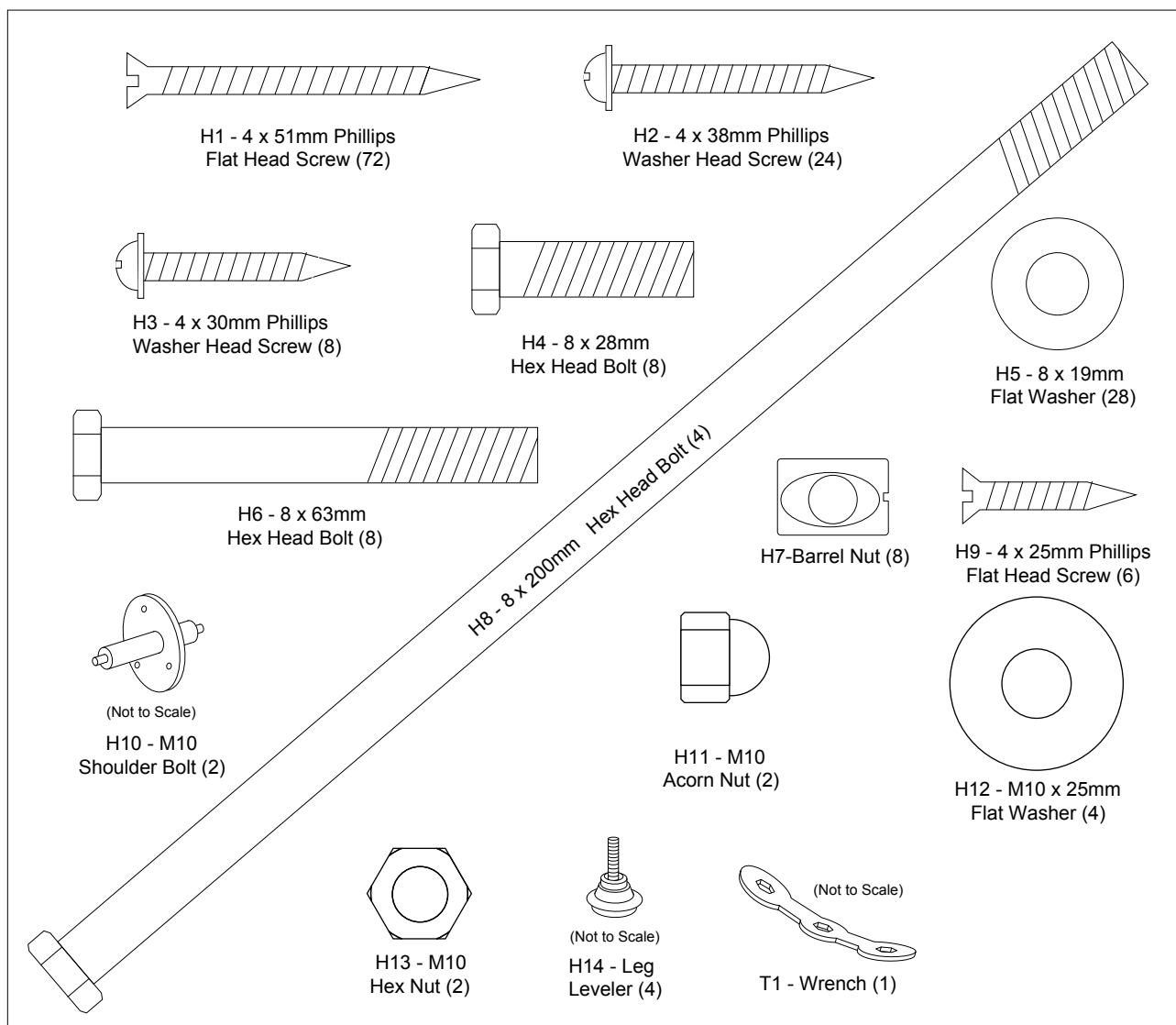


WARNING:

READ AND FOLLOW ALL ASSEMBLY, OPERATION, AND
SAFETY INSTRUCTIONS CAREFULLY. AT LEAST TWO
ADULTS ARE NEEDED TO PUT THIS GAME TABLE
TOGETHER.

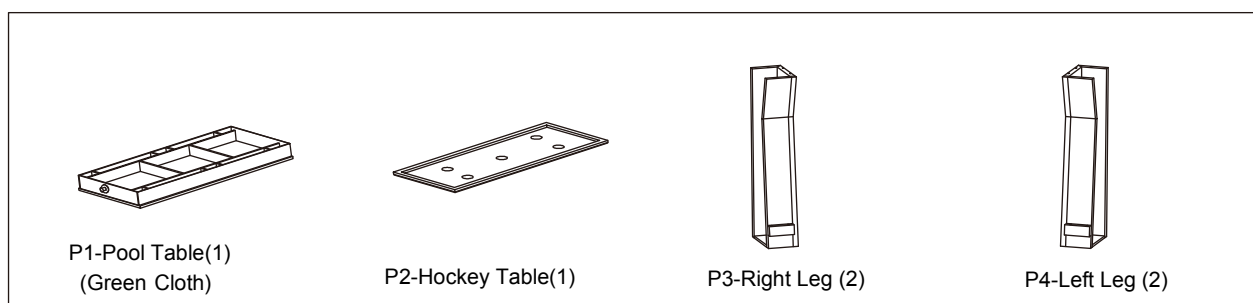
HARDWARE IDENTIFIER

(To Scale)



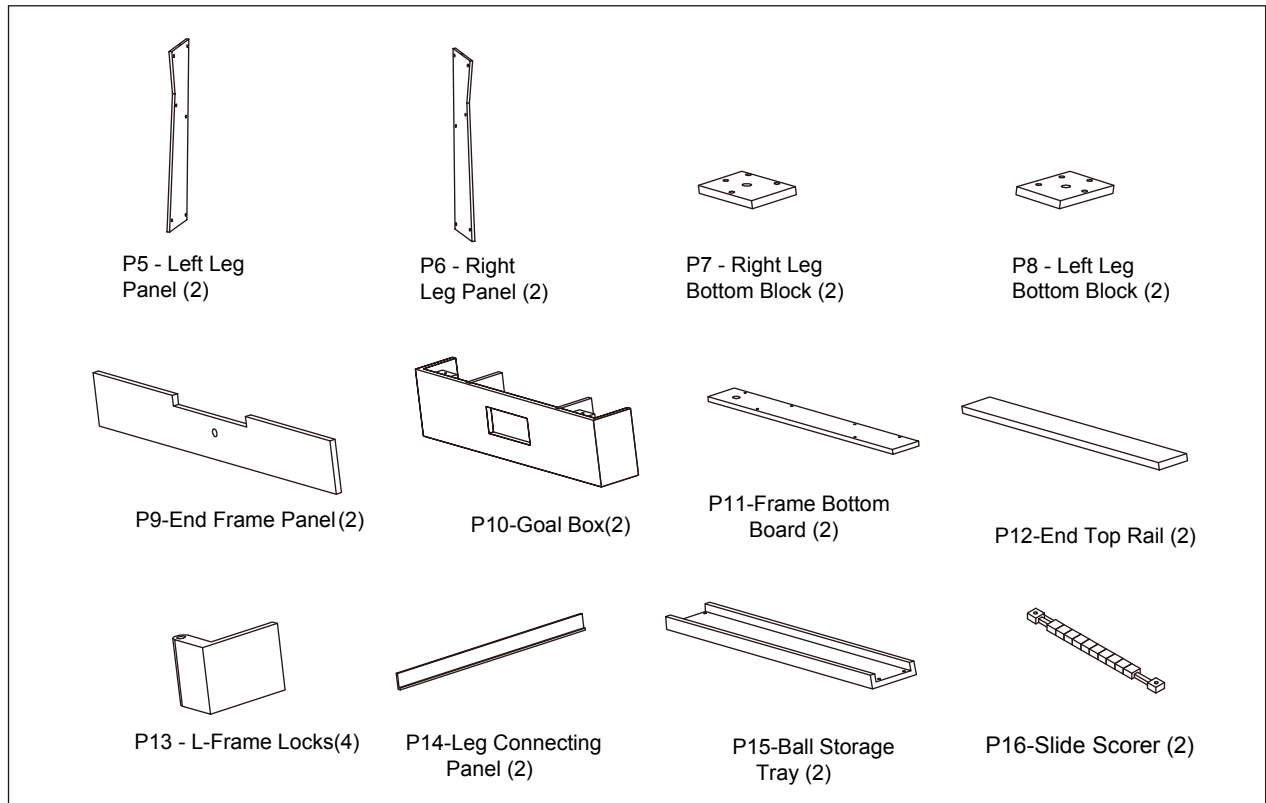
PARTS IDENTIFIER

(Not To Scale)



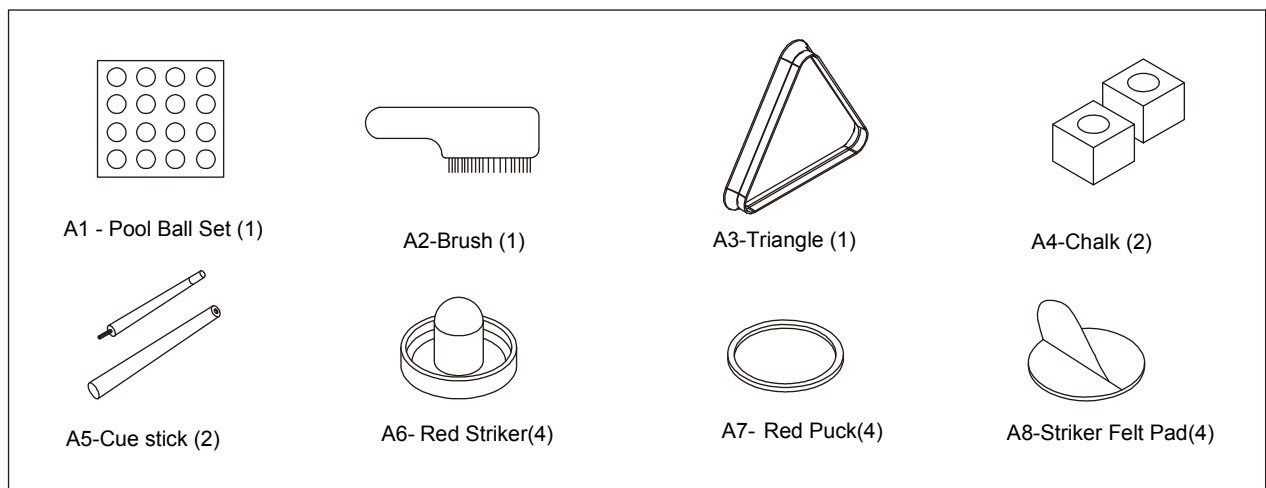
PARTS IDENTIFIER

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ACCESSORY IDENTIFIER

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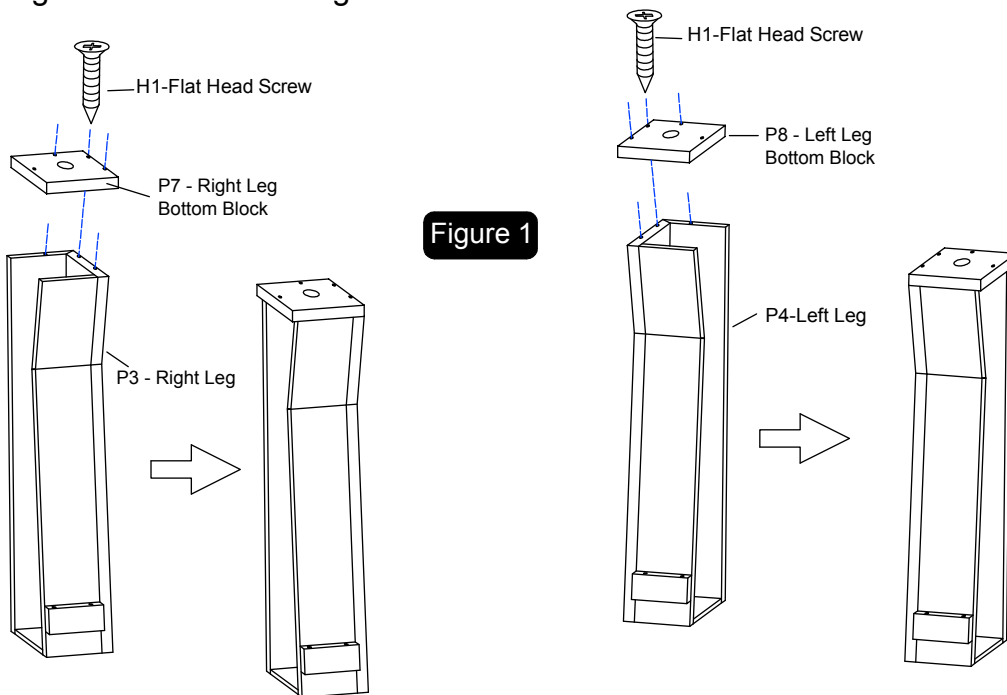


Parts Required:

- 12 pcs - **H1** Flat Head Screw
- 2 pcs - **P3** Right Leg
- 2 pcs - **P4** Left Leg
- 2 pcs - **P7** Right Leg Bottom Block
- 2 pcs - **P8** Left Leg Bottom Block

Step 1:

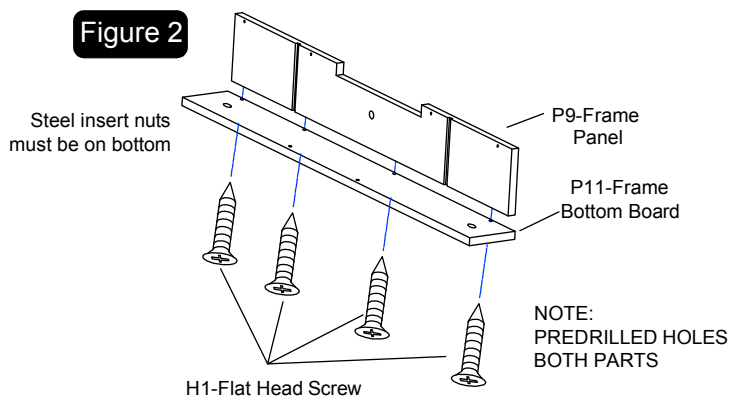
Per **Figure 1**, attach **P7** Right Leg Block to **P3** Right Leg using Flat Head Screws **H1**. Be sure to align pre-drilled holes in block and leg. Repeat these steps to attach **P8** Left Leg Block to **P4** Left Leg.

**Figure 1****Parts Required:**

- 8 pcs - **H1** Flat Head Screw
- 2 pcs - **P9** Frame Panel
- 2 pcs - **P11** Frame Bottom Board

Step 2:

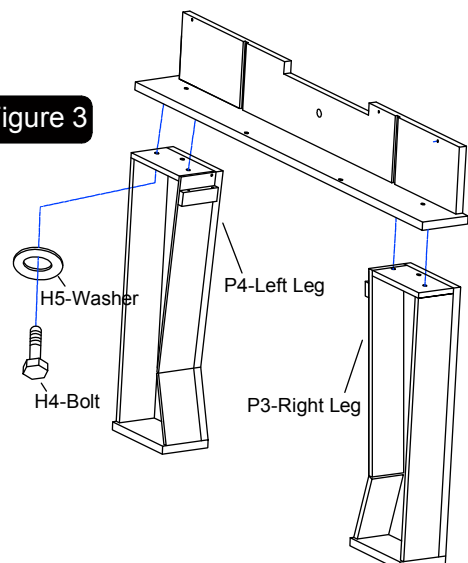
Secure **P9** Frame Panel to **P11** Frame Bottom Board using **H1** Flat Head Screws.

Figure 2**Parts Required:**

- 8 pcs - **H4** Bolt
- 8 pcs - **H5** Washer

Step 3:

As **Figure 3** shows, attach the assembly from **Figure 2** to **P3** Right Leg and **P4** Left Leg using **H4** Bolts with **H5** Washers. Repeat with other set of legs. Insert bolts and washers from inside of leg.

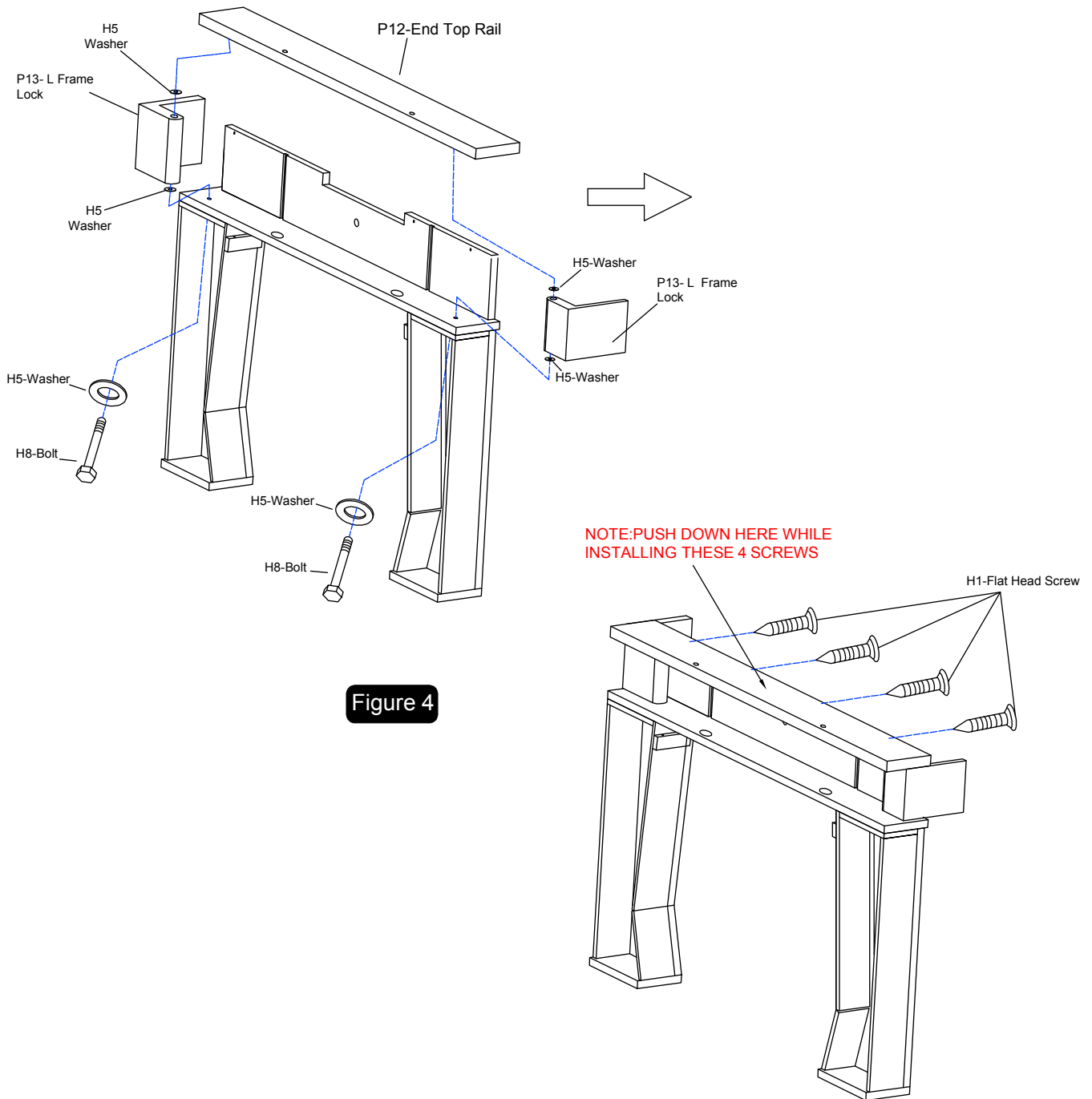
Figure 3

Parts Required:

- 8 pcs - **H1** Flat Head Screw
- 12 pcs - **H5** Washer
- 4 pcs - **H8** Bolt
- 2 pcs - **P12** End Top Rail
- 4 pcs - **P13** L-Frame Lock

Step 4:

Attach **P13** L-Frame Locks to each (2) leg assembly. As shown, place **H5** Washer on **H8** Bolt, insert bolt and washer upward through leg assembly, through **H5** Washer, through **P13** L-Frame Lock, through **H5** Washer, and finally thread into bottom side of **P12** End Top Rail. **Do not over tighten H8 Bolts as P13 Frame Locks must be free to pivot.** Repeat with other leg. Secure the **P12** End Top Rail using **H1** Flat Head Screws as shown below in **Figure 4**. Repeat this procedure on other leg assembly.



Parts Required:

- 24 pcs - **H2** Screw
- 6 pcs - **H9** Flat Head Screw
- 2 pcs - **H10** Shoulder Bolt
- 2 pcs - **H12** Washer
- 2 pcs - **H13** Nut
- 1 pc - **P1** Pool Table
- 1 pc - **P2** Hockey Table
- 1 pc - **T1** Wrench

Step 5:

Attach **H10** Shoulder Bolts to each end apron as shown using **H9** Flat Head Screws. Secure each **H10** Shoulder Bolt with an **H12** washer and **H13** Nut.

Use **T1** Wrench to tighten each nut, see **Inset**.

IMPORTANT, be sure to feed the plug end from the fan motor through the hole in the side apron. Next, with the help of another adult carefully install the **P2** Hockey Table into **P1** Pool Table and secure as shown using **H2** Screws.

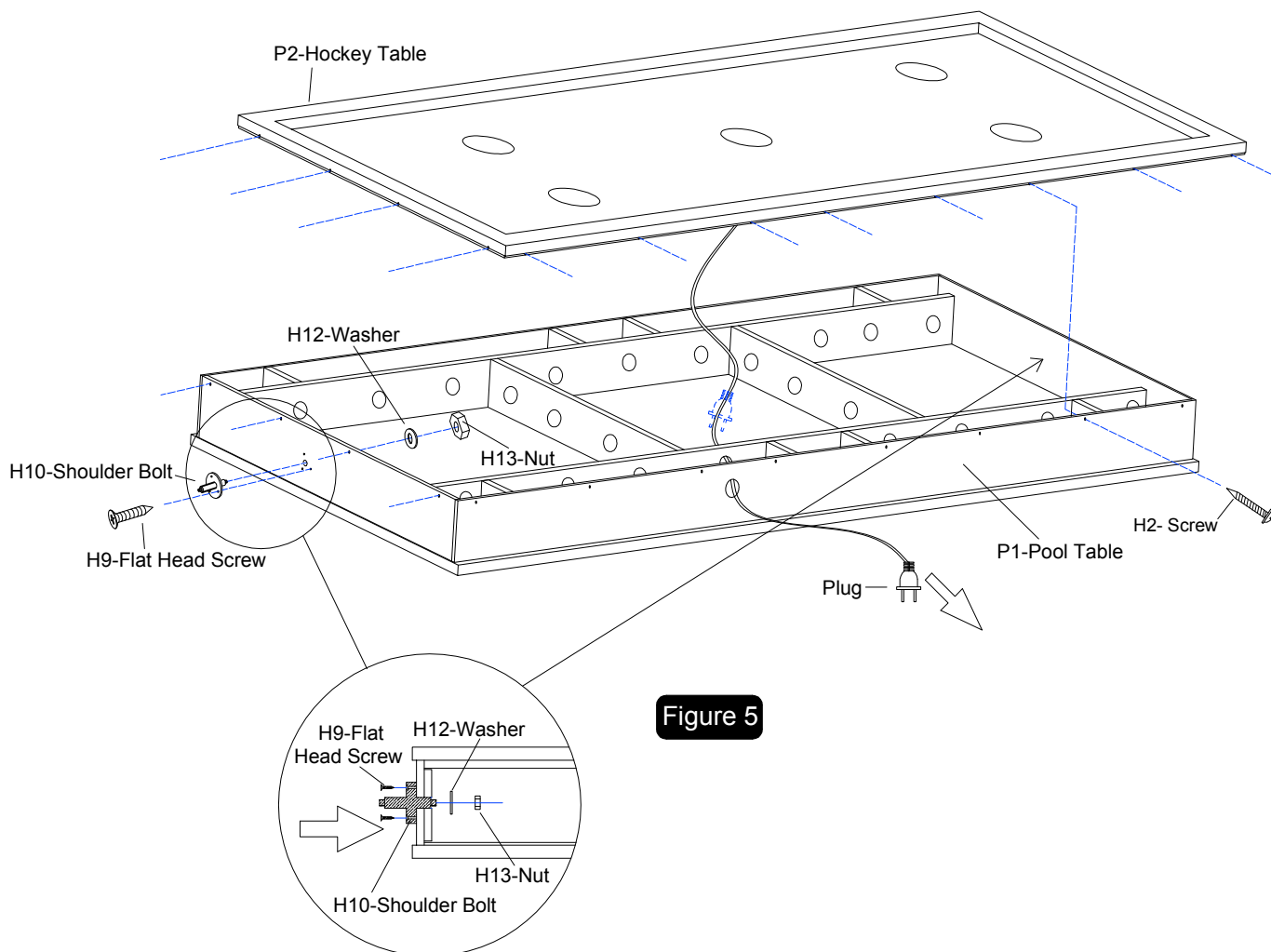


Figure 5

Parts Required:

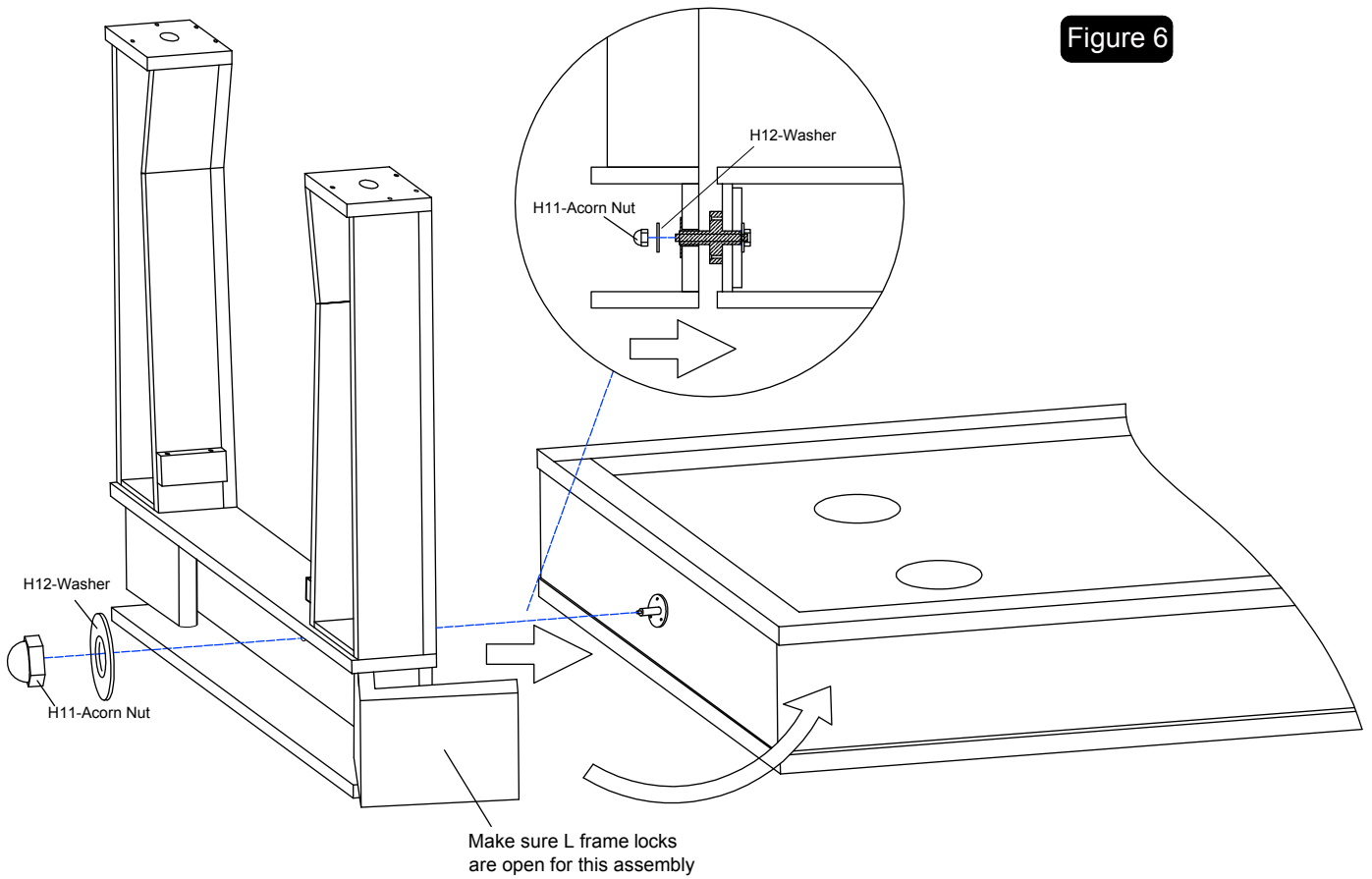
2 pcs - **H11** Acorn Nut

2 pcs - **H12** Washer

Step 6:

To attach the Leg Assembly, slip Leg Assembly onto Shoulder Bolt and secure using **H12** Washer with **H11** Acorn Nut.

Figure 6

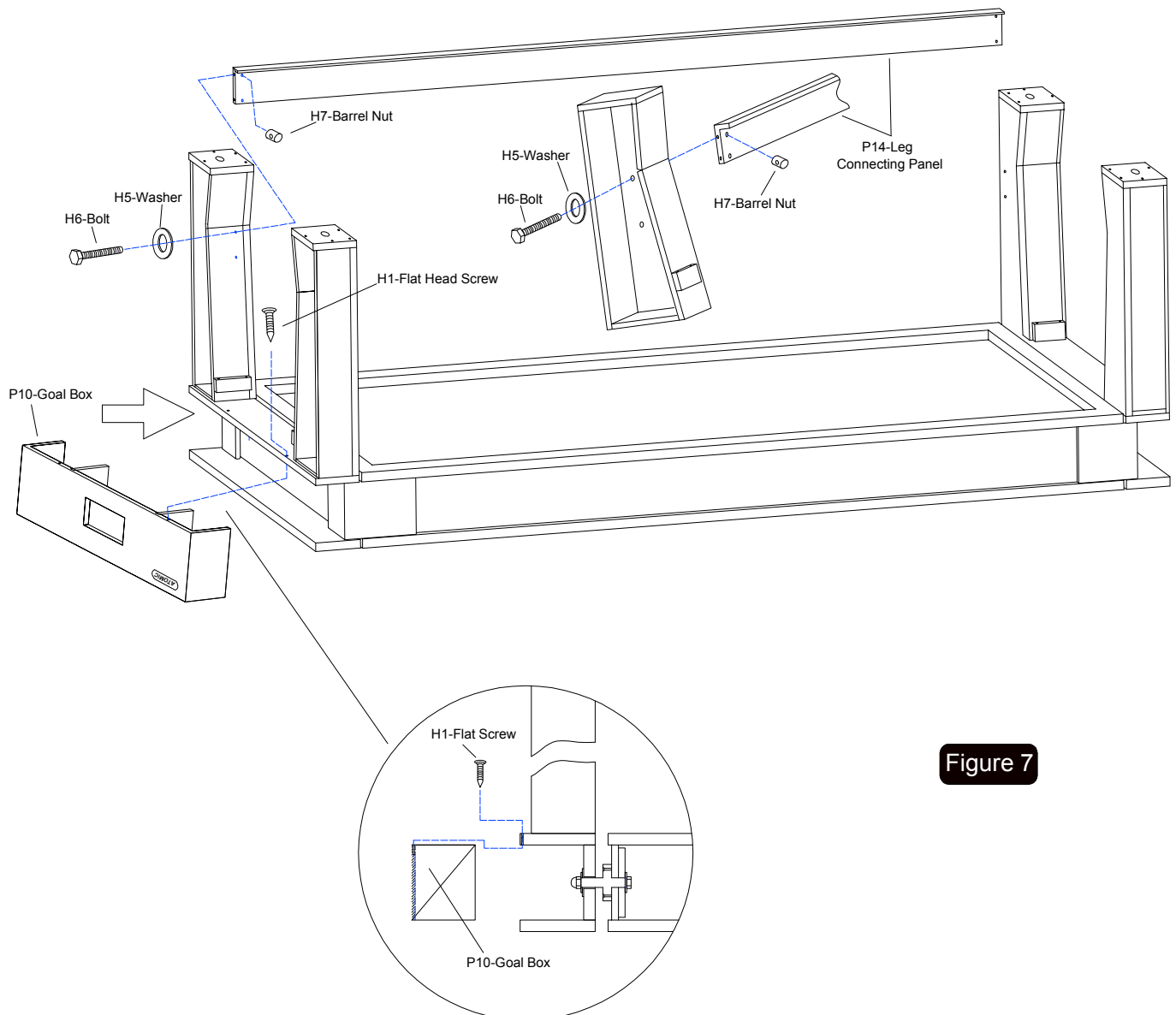


Parts Required:

- 4 pcs - **H1** Flat Head Screw
- 8 pcs - **H5** Washer
- 8 pcs - **H6** Bolt
- 8 pcs - **H7** Barrel Nut
- 2 pcs - **P10** Goal Box
- 2 pcs - **P14** Leg Connecting Panel

Step 7:

With the help of another adult, install the **P14** Leg Connecting Panel as shown. Insert **H7** Barrel Nuts into **P14** Leg Connecting Panel as shown, secure Panel between Legs using **H6** Bolts and **H5** Washers. Repeat on opposite side. Next, attach a **P10** Goal Box in each leg assembly as shown with **H1** Flat Head Screws.

**Figure 7**

Parts Required:

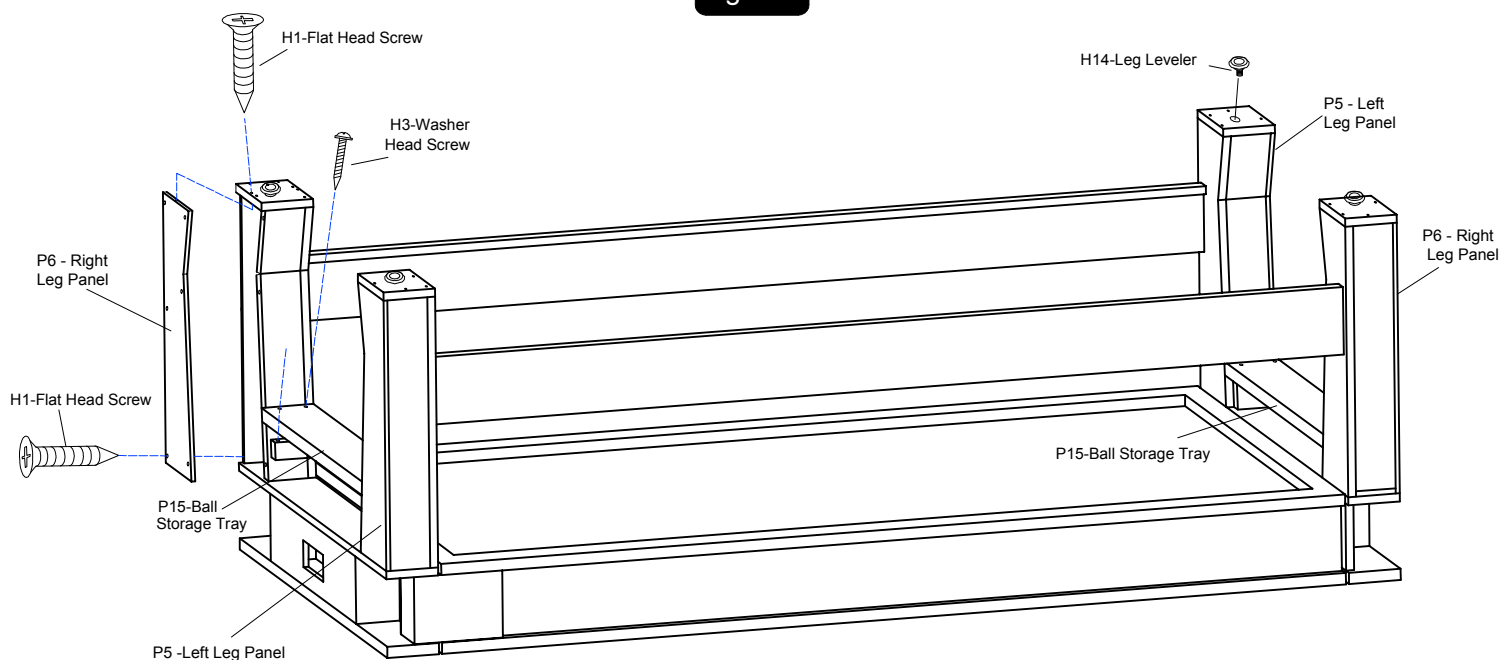
- 28 pcs - **H1** Flat Head Screw
- 8 pcs - **H3** Washer Head Screw
- 4 pcs - **H14** Leg Leveler
- 2 pcs - **P5** Left Leg Panel
- 2 pcs - **P6** Right Leg Panel
- 2 pcs - **P15** Ball Storage Tray

Step 8:

Install **P5** Left Leg Panel and **P6** Right Leg Panel as shown using **H1** Flat Head Screws. Repeat at opposite end of table. Next, attach **P15** Ball Storage Tray at each table end using **H3** Washer Head Screws. Thread **H14** Leg Levelers into each leg.

THIS TABLE IS READY TO TURN UPRIGHT, PLACE ALL L-FRAME BLOCKS INTO CLOSED POSITION TO LOCK TABLE.

Figure 8





WARNING:

THIS STEP REQUIRES TWO OR MORE ADULTS.

VERY CAREFULLY TURN THE TABLE OVER AND SET IT ON ITS LEGS. BE CAREFUL, THE TABLE IS VERY HEAVY.

REMINDER, before turning this table over be sure P13 L-Frame Blocks are closed. With the help of several adults carefully lift and turn this table upright.

Parts Required:

12 pcs - H1 Flat Head Screw

Step 9:

Once this table is upright, open L-Frame Blocks to release table, rotate table approximately 45 degrees, as shown. With the help of another adult hold the table in this position to install **H1** Head Flat Screws as shown.

Next, use a level to confirm if the table is level. To adjust, use the leg levelers.

CAUTION! PINCH POINTS

ROTATE TABLE ONLY WITH ADULT SUPERVISION

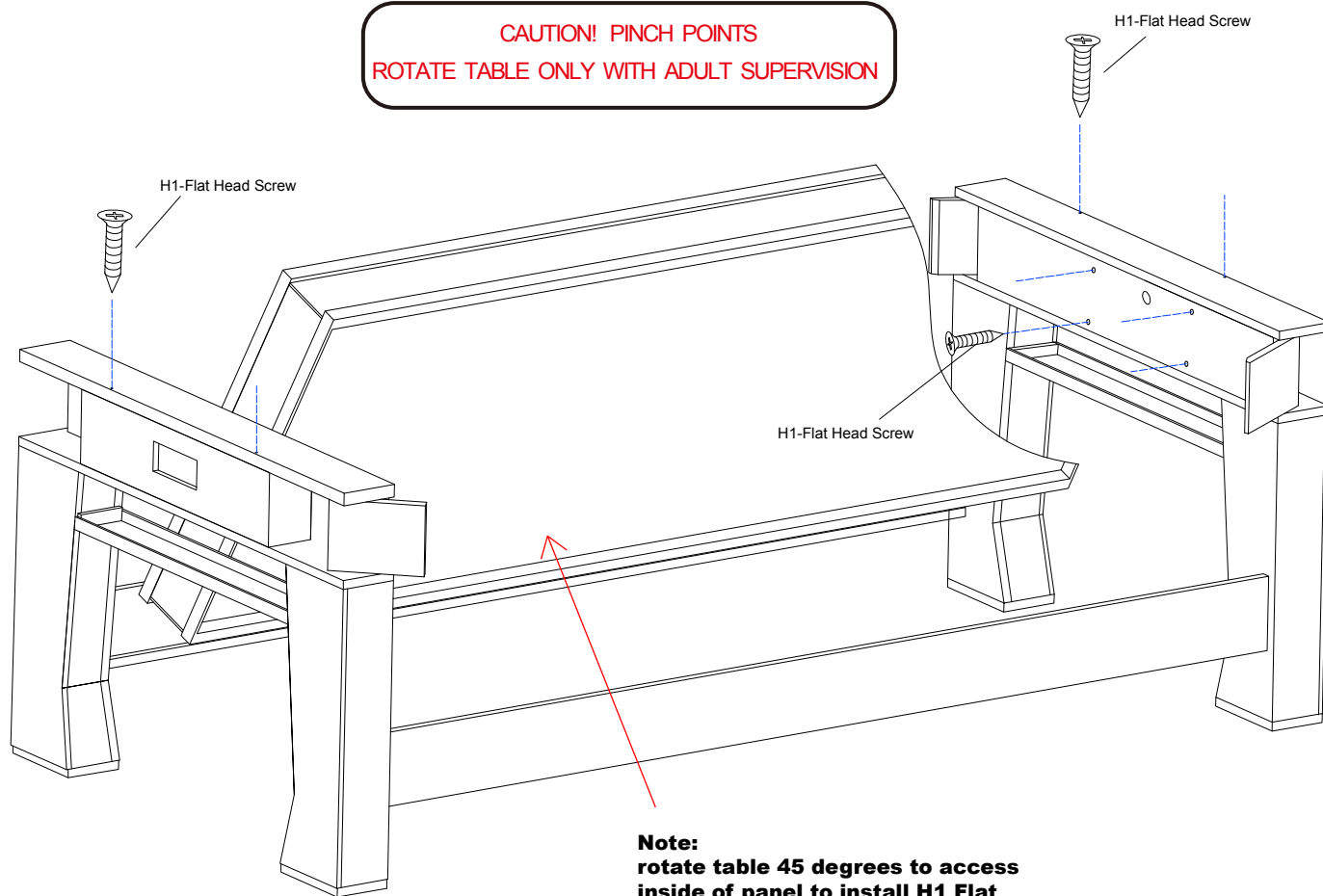


Figure 9

CAUTION: ROTATING YOUR TABLE

DO NOT ALLOW CHILDREN TO ROTATE THIS TABLE

This table should be rotated by ADULTS only. To release the table bed, open the frame locks at each corner. Be sure no one is in the way, then SLOWLY rotate the bed. After rotating the bed, close the frame locks to lock the table.

Congratulations! You have now assembled your game table. Please note the Care and Use instructions below to insure many years of trouble free use of your game table.

CARE AND USE OF YOUR TABLE

1. Use spray furniture polish to clean all exterior surfaces of your game table.
2. Use the table brush provided to clean the cloth on the table.
3. You may use a vacuum cleaner with the brush attachment to clean the cloth on the pool table should it become necessary.
4. This product is intended for INDOOR use only.
5. DO NOT sit, climb or lean on the table.
6. DO NOT drag the table when moving it. This will damage the legs.
7. DO NOT set drinks on the table.

PRODUCT PARTS LISTS

Model # G05204AW / AF

Part#	Key#	Description	Qty
05204WJH1	H1	4x51mm Flat Head Screw	72
05204WJH2	H2	4x38mm Washer Head Screw	24
05204WJH3	H3	4x30mm Washer Head Screw	8
05204WJH4	H4	8X28mm Hex Head Bolt	8
05204WJH5	H5	8x19mm Washer	28
05204WJH6	H6	8X63mm Hex Head Bolt	8
05204WJH7	H7	Barrel Nut	8
05204WJH8	H8	8x200mm Hex Head Bolt	4
05204WJH9	H9	4x25mm Flat Head Screw	6
05204WJH10	H10	M10 Shoulder Bolt	2
05204WJH11	H11	M10 Acorn Nut	2
05204WJH12	H12	M10x25mm Washer	4
05204WJH13	H13	M10 Hex Nut	2
05204WJH14	H14	Leg Leveler	4
05204WJP1	P1	Pool Table (Green Cloth)	1
05204WJP2	P2	Hockey Table (NO MOTOR)	1
05204WJP3	P3	Right Leg	2
05204WJP4	P4	Left Leg	2
05204WJP5	P5	Left Leg Panel	2
05204WJP6	P6	Right Leg Panel	2
05204WJP7	P7	Right Leg Bottom Block	2
05204WJP8	P8	Left Leg Bottom Block	2
05204WJP9	P9	End Frame Panel	2
05204WJP10	P10	Goal Box	2
05204WJP11	P11	Frame Bottom Board	2
05204WJP12	P12	End Top Rail	2
05204WJP13	P13	L-Frame Locks	4
05204WJP14	P14	Leg Connecting Panel	2
05204WJP15	P15	Ball Storage Tray	2
05204WJP16	P16	Slide Scorer	2
05204WJA1	A1	Pool Ball Set	1
05204WJA2	A2	Brush	1
05204WJA3	A3	Triangle	1
05204WJA4	A4	Chalk	2
05204WJA5	A5	Cue Stick	2
05204WJA6	A6	Red Striker	4
05204WJA7	A7	Red Puck	4
05204WJA8	A8	Striker Felt Pad	4
05204WJC1	C1	Blower Motor	1
05204WJM1	M1	Manual	1
05204WJT1	T1	Allen Wrench	1

90 DAY LIMITED WARRANTY

This customer warranty extends to the original owner, on the purchase of any ESCALADESPORTS Product (hereinafter referred as the "Product").

WARRANTY DURATION: This Product is warranted to the original owner, for a period of 90 days from the original purchase.

WARRANTY COVERAGE: ESCALADE SPORTS warrants to the original owner, this product to be free from defects in material and workmanship when used for the intended purpose under normal use and conditions. THIS WARRANTY IS VOID IF THE PRODUCT HAS BEEN DAMAGED BY ACCIDENT, UNREASONABLE USE, NEGLIGENCE, IMPROPER SERVICE, FAILURE TO FOLLOW INSTRUCTIONS PROVIDED WITH THE PRODUCT OR OTHER CAUSES NOT ARISING OUT OF DEFECTS IN MATERIAL AND WORKMANSHIP.

WARRANTY REPLACEMENT: During the above 90 day warranty period, ESCALADESPORTS shall provide replacement components or replace with a comparable product at our choosing. If product is defective under normal use and proper care, please contact our Customer Service Dept.

1-888-996-2729 / Customer Service Dept.

Or Write us at:

Escalade® Sports, Inc. - P.O. Box 889, Evansville, IN 47706

Attn: Customer Service Dept.

Or E-mail us at:

gameroom@escaladesports.com

Other than shipping requirements no charge will be made for such replacement of in-warranty Products.

WARRANTY DISCLAIMERS: ANY IMPLIED WARRANTIES ARISING OUT OF THIS SALE, INCLUDING BUT NOT LIMITED TO THE IMPLIED WARRANTIES OF MERCHANTABILITY AND FITNESS FOR A PARTICULAR PURPOSE, ARE LIMITED IN DURATION TO THE ABOVE 90 DAY PERIOD. ESCALADE SPORTS SHALL NOT BE LIABLE FOR LOSS OF USE OF THE PRODUCT OR OTHER CONSEQUENTIAL OR INCIDENTAL COSTS, EXPENSES OR DAMAGES INCURRED BY THE CONSUMER OF ANY OTHER USE.

Some states do not allow the exclusion or limitation of implied warranties or consequential or incidental damages, so the above limitations or exclusions may not apply to you.

LEGAL REMEDIES: This warranty gives you specific legal rights and you may also have other rights which