



We strive to ensure that our products are of the highest quality and free of manufacturing defects or missing parts. However, if you have any problems with your new product,

DO NOT RETURN IT TO THE STORE,

please contact us toll free @:

1-888-996-2729

FAX: 1-866-873-3531

gameroom@escaladesports.com

Or write to:

Escalade Sports

Customer Service Department

P.O. Box 889

Evansville, IN 47706

Please visit our Web site at:

www.escaladesports.com

Please have your date code when inquiring about parts.

When contacting Escalade Sports please provide your model number, date code (if applicable), and part number if requesting a replacement part. These numbers are located on the product, packaging, and in this owners manual.

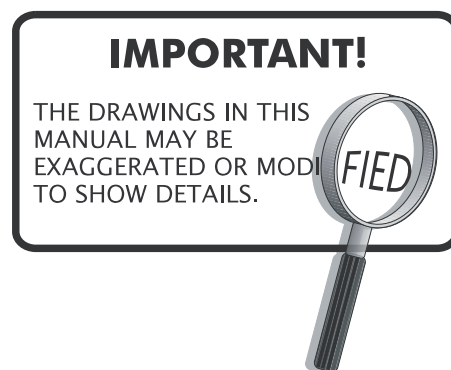
Your Model Number **45-6073W/F**

Date Code: **2 - 45-6073W/F - HL**

Purchase Date: _____

PLEASE RETAIN THIS INSTRUCTION MANUAL FOR FUTURE REFERENCE

**IMPORTANT! READ EACH STEP
IN THIS MANUAL BEFORE YOU
BEGIN THE ASSEMBLY.**



TWO ADULTS ARE REQUIRED TO ASSEMBLE THIS MEDFORD SOCCER TABLE

FEATURING:

**This design is Quick Connect Player Rod Assembly.
This design is customer friendly and will greatly reduce assembly time.**

Tools Required:

T1 - Allen Wrench (Included)
Phillips Screwdriver
Furniture Polish and Cloth

An electric screwdriver is helpful in assembly. However, please set at low torque and use extreme caution with an electric screwdriver because you could overtighten the hardware and strip the screws.

Assembly Tips

Make sure you understand the following tips before you begin to assemble your soccer table.

1. Start all bolts by hand before tightening.
2. Some drawings or images in this manual may not look exactly like your product. Please read and understand the text before starting each assembly step.



ATTENTION:

**READ AND FOLLOW ALL ASSEMBLY, OPERATION, AND
SAFETY INSTRUCTIONS CAREFULLY. AT LEAST TWO
ADULTS ARE NEEDED TO ASSEMBLE THIS SOCCER
TABLE.**

HARDWARE IDENTIFIER

(To Scale)



H1 - 3.5 mm x 35 mm
Phillips Flat
Head Screw
(8 pcs)



H2 - 3.5 mm x 18 mm
Phillips Flat
Head Screw
(4 pcs)



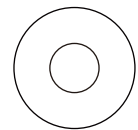
H3 - 3.5 mm x 12 mm
Phillips Round
Head Screw
(12 pcs)



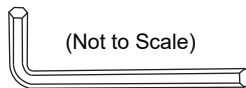
H4 - 3.5 mm x 28 mm
Phillips Round
Head Screw
(16 pcs)



H5 - 6 mm x 40 mm
Allen Head Bolt
(16 pcs)



H6 - 6.5 mm x 18mm
Flat Washer
(16 pcs)



(Not to Scale)
T1 - Allen Wrench
(1 pc)

ACCESSORIES IDENTIFIER

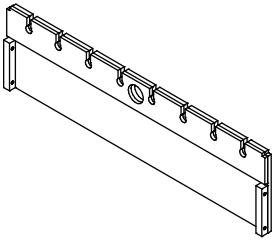
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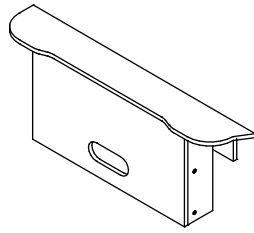
A1- Soccer Ball (2 pcs)

PARTS IDENTIFIER

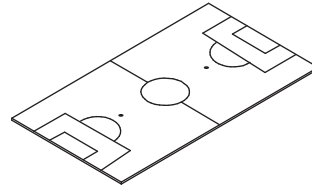
(Not to Scale)



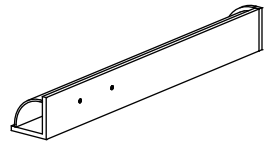
P1 - Side Apron
With Female Bushings Attached (2 pcs)



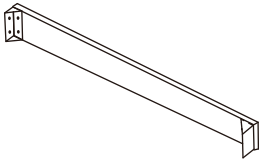
P2 - End Apron
With Ball Catcher Attached (2 pcs)



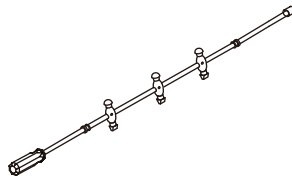
P3 - Playfield
(1 pc)



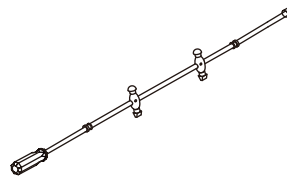
P4 - Leg
(4 pcs)



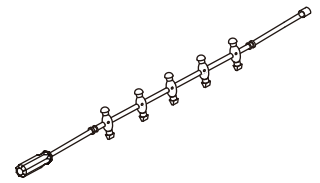
P5 - Playfield Support
Brace (2 pcs)



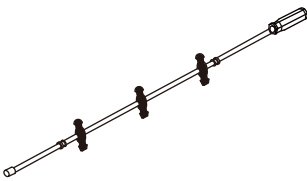
P6 - 3-white Player
Rod Assembly
With Rod Washers,
Rod Bumpers, Rod
End Cap, Rod Handle
(2 pcs)



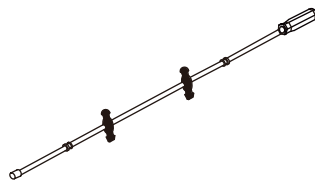
P7 - 2-white Player
Rod Assembly
With Rod Washers,
Rod Bumpers, Rod
End Cap, Rod Handle
(1 pc)



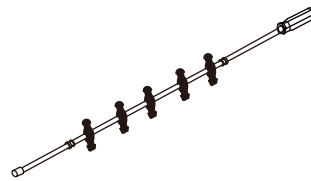
P8 - 5-white Player
Rod Assembly
With Rod Washers,
Rod Bumpers, Rod
End Cap, Rod Handle
(1 pc)



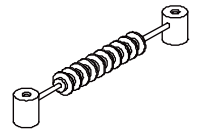
P9 - 3-Blue Player
Rod Assembly
With Rod Washers,
Rod Bumpers, Rod
End Cap, Rod Handle
(2 pcs)



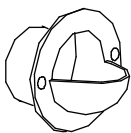
P10 - 2-Blue Player
Rod Assembly
With Rod Washers,
Rod Bumpers, Rod
End Cap, Rod Handle
(1 pc)



P11 - 5-Blue Player
Rod Assembly
With Rod Washers,
Rod Bumpers, Rod
End Cap, Rod Handle
(1 pc)



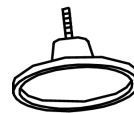
P12 - Manual Scorer
(2 pcs)



P13 - Ball Entry Cup
(2 pcs)



P14 - Quick Connect
Bushing - male plug
(16 pcs)



P15 - Leg Leveler
(4 pcs)

PARTS REQUIRED

- 4 pcs - **H1** Phillips Flat Head Screw
- 2 pcs - **P1** Side Apron With Female Bushings Attached
- 1 pc - **P2** End Apron With Ball Catcher Attached

STEP 1:

Find a clean, level place to begin the assembly of your soccer table. We recomend building the table on the box top to protect the parts during assembly. It is important to assemble the table on a level and flat surface. This will keep the end aprons and side aprons "FLUSH" on the top and bottom edges.

Attach the Side Aprons **P1** onto the End Apron **P2** using Phillips Flat Head Screws **H1** as shown in the **FIGURE 1**.

Tighten, but **DO NOT** strip out the Screws **H1**.

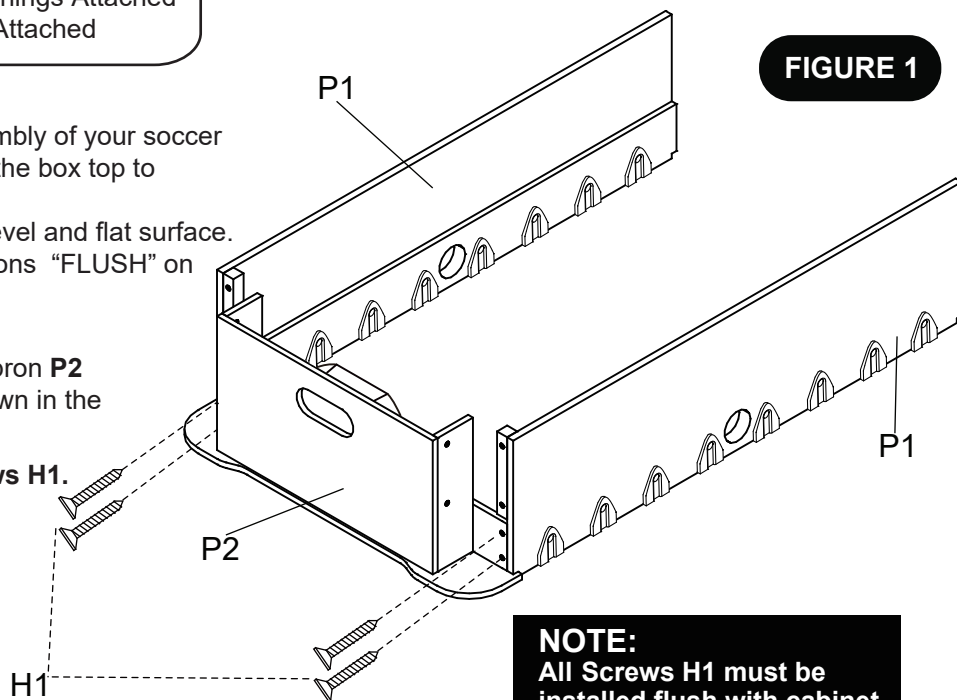


FIGURE 1

NOTE:
All Screws **H1** must be installed flush with cabinet.

PARTS REQUIRED

- 1 pc - **P3** Playfield

ATTENTION:

THIS STEP REQUIRES TWO OR MORE ADULTS. VERY CAREFULLY SLIDE THE PLAYFIELD P3 INTO THE GROOVES IN THE SIDE APRONS P1.

STEP 2:

Slide the Playfield **P3** into the grooves in the Side Aprons **P1** and **P2** as shown in the **FIGURE 2**.

NOTE: Playfield Graphic on the underside facing the floor

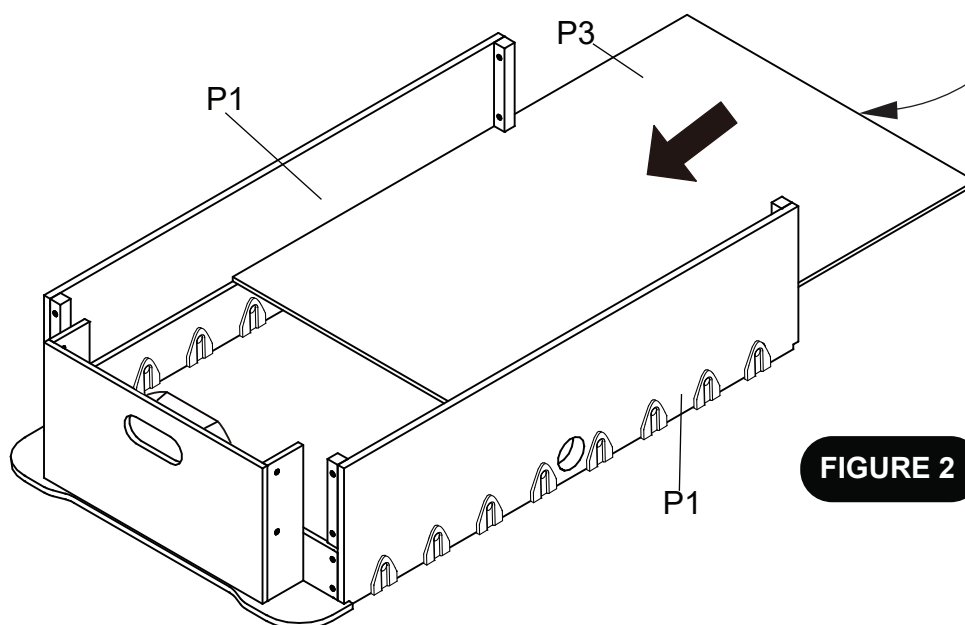


FIGURE 2

STEP 3:

Attach the End Aprons **P2** onto the Side Aprons **P1** using the Phillips Round Head Screws **H1** as shown in the **FIGURE 3**.

Tighten, but Do Not strip out Screws.

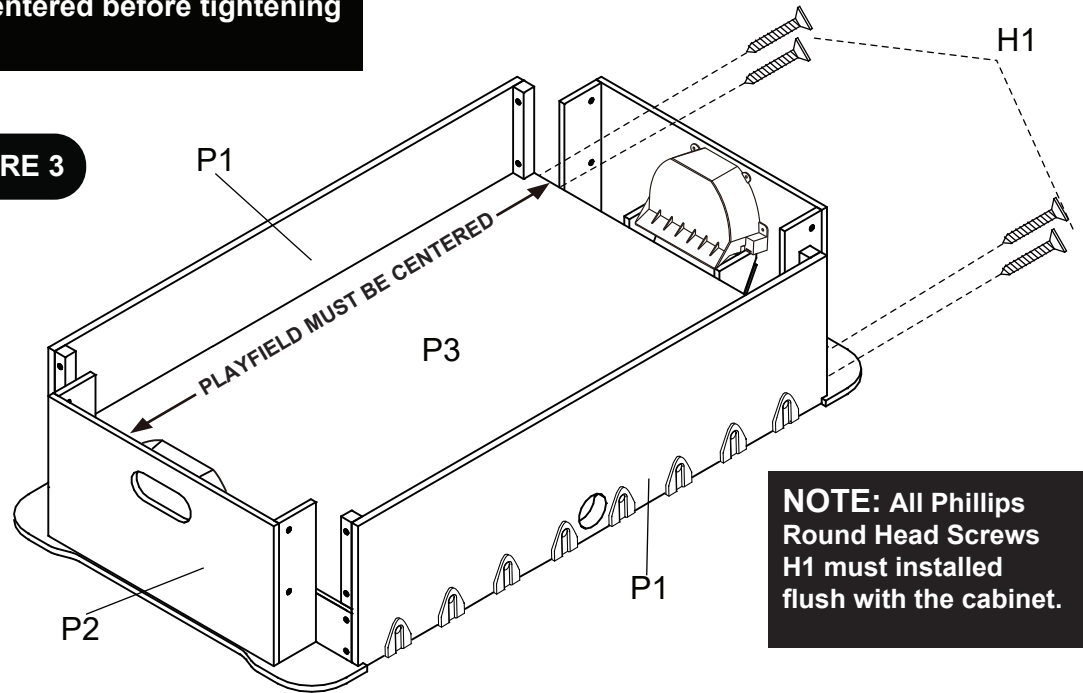
IMPORTANT NOTE:

Be sure Playfield **P3** is centered before tightening screws **H1**.

PARTS REQUIRED

- 4 pcs - H1 Phillips Round Head Screw
- 1 pc - P2 End Apron With Ball Catcher Attached

FIGURE 3



STEP 4:

Center and attach the playfield **P3** into the cabinet using the pre-drilled holes with Phillips Round Head Screw Aprons **H4** as shown in the **FIGURE 4**.

Tighten, but Do Not strip out Screws.

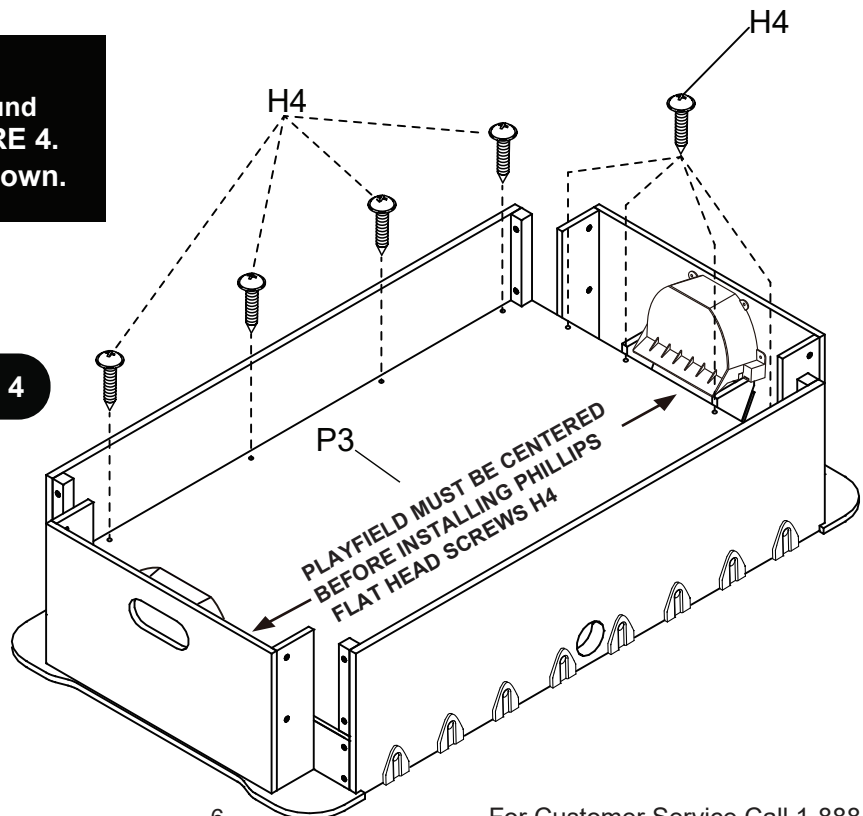
IMPORTANT NOTE:

Please be sure to install Phillips Round Head Screw **H4** exactly as per **FIGURE 4**. Screws must be screwed straight down.

PARTS REQUIRED

- 16 pcs - H4 Phillips Round Head Screw

FIGURE 4



PARTS REQUIRED

8 pcs - **H3** Phillips Round Head Screw
2 pcs - **P5** Playfield Support Brace

NOTE: Pilot holes in Side Aprons

STEP 5:

Attach the Playfield Support Braces **P5** onto the Side Aprons using pilot holes with Phillips Round Head Screws **H3** as shown in the **FIGURE 5**.

Tighten, but Do Not strip out H3 Screws.

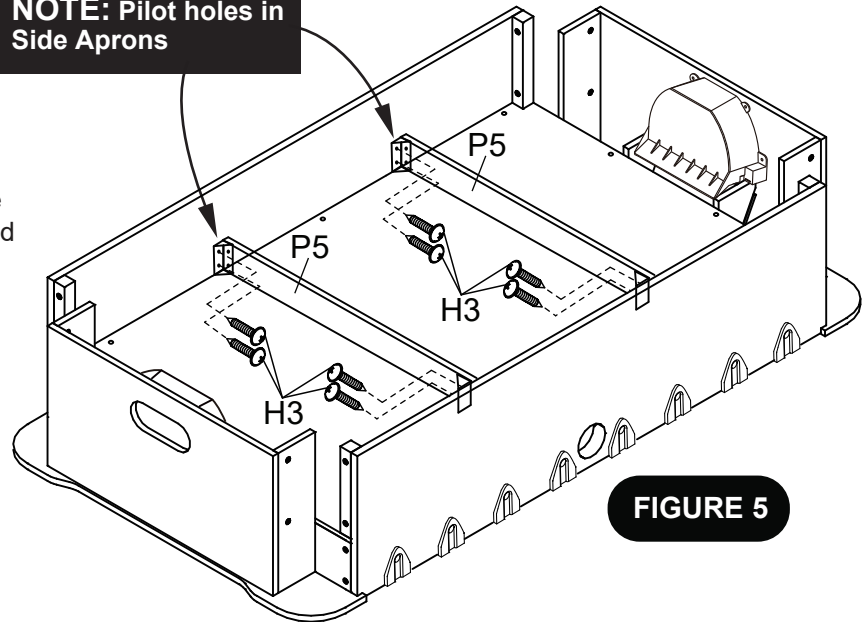


FIGURE 5

PARTS REQUIRED

16 pcs - **H5** Allen Head Bolts 1 pc - **T1** Allen Wrench
4 pcs - **P4** Leg 16 pcs - **H6** Flat Washer
4 pcs - **P15** Leg Leveler

STEP 6:

Attach the Legs **P4** onto the Side Aprons **P1** and the End Apron **P2** with Allen Head Bolts **H5**, and Flat Washer **H6** as shown in the **FIGURE 6**.

Use Allen Wrench T1 to tighten all Allen Head Bolts H5.

CAUTION:

**THIS STEP REQUIRES TWO OR MORE ADULTS.
VERY CAREFULLY TURN THE TABLE OVER AND SET IT ON
ITS LEGS. BE CAREFUL. THE TABLE IS VERY HEAVY.**

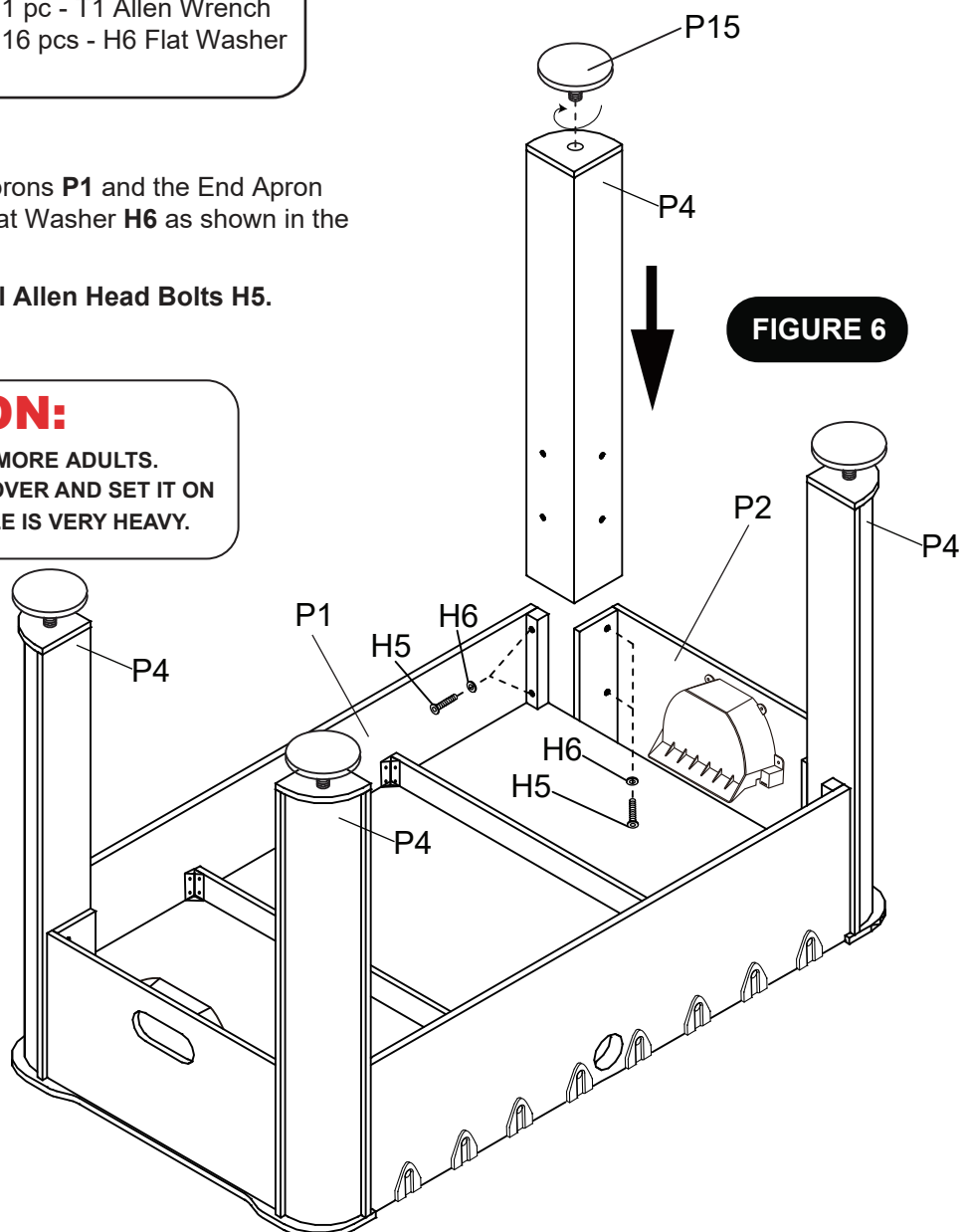


FIGURE 6

PARTS REQUIRED:

2 pcs - **P6** 3-White Player Rod Assembly
 1 pc - **P8** 5-White Player Rod Assembly
 1 pc - **P10** 2-Blue Player Rod Assembly
 2 pcs - **P12** Manual Scorer
 2 pcs - **P13** Ball Entry Cup
 16 pcs - **P14** Quick Connect Bushing - male plug

1 pc - **P7** 2-White Player Rod Assembly
 2 pcs - **P9** 3-Blue Player Rod Assembly
 1 pc - **P11** 5-Blue Player Rod Assembly
 4 pcs - **H2** Phillips Flat Head Screw
 4 pcs - **H3** Phillips Round Head Screw

FOR "EASE OF ASSEMBLY", YOU WILL NOW EXPERIENCE THE TECHNOLOGY OF THE "QUICK CONNECT ROD ASSEMBLY".

STEP 7:

Place the Player Rods into the cabinet bushings as per the player placement diagram below.

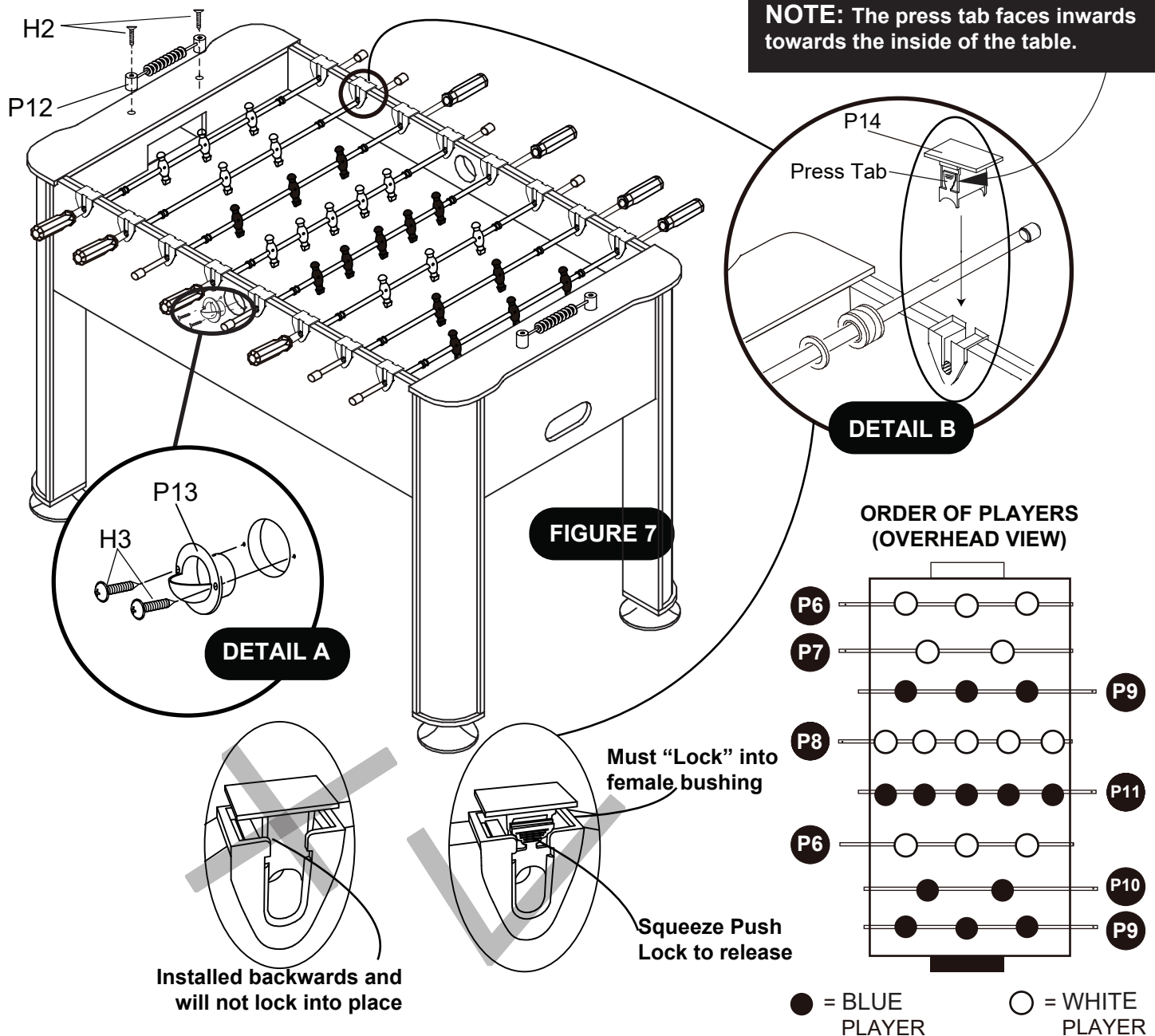
Snap Quick Connect Bushing - male plugs **P14** into the female bushing as shown in **DETAIL B**.

NOTE: There will be four rod handles on each side of the table. It is critical that you set the rods as shown below so the players will be correctly placed.

Attach Manual Scorers **P12** to End Aprons **P2** using Phillips Flat Head Screws **H2** as shown in **FIGURE 7**.

Attach Ball Entry Cups **P13** to Side Aprons **P1** using Phillips Round Head Screws **H3** as shown in **DETAIL A**.

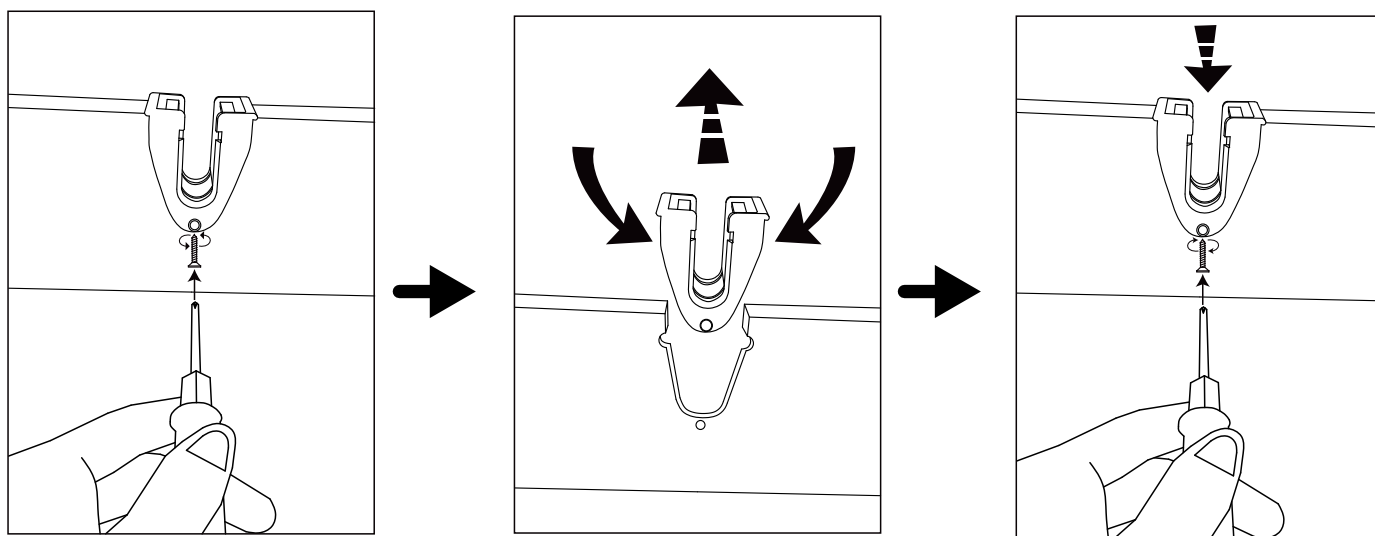
Tighten, but Do Not strip out screws.



Female Bushing Replacement

In the remote chance that the female rod bushing may need to be replaced , please follow these replacement directions.

1. Call our Customer Service Department at 1-888 on the front of your assembly manual and request the bushing replacement.
2. Locate and remove the Philips screw in the bushing , as per the diagram.
3. Pinch the bushing together and pull the bushing up and out of it's slot , per the diagram.
4. Install the new bushing , and replace the screw. Tighten , but do not strip out the screw.



Congratulations! You have now assembled your soccer table. Please note the Care and Use instructions below to insure many years of trouble free use of your soccer table.

CARE AND USE OF YOUR MEDFORD SOCCER TABLE

1. **Apply a few drops of lubricant (not provided) to the rods and the bushings.**
Rotate rods to make sure you spread lubricant evenly.
2. Use spray furniture polish to clean all exterior surfaces of your soccer table.
3. Use a carpenters level to properly level the table using the leg levelers.
4. This product is intended for **INDOOR** use only.
5. **DO NOT** sit, climb or lean on the table.
6. **DO NOT** drag the table when moving it. This will damage the legs.
7. **DO NOT** set drinks on the table.

PRODUCT PARTS LIST FOR MODEL # 45-6073

Key #	Part #	Description	Qty.
H1	45-6073HLH1	3.5 mm x 35 mm Phillips Flat Head Screw	8
H2	45-6073HLH2	3.5 mm x 18 mm Phillips Flat Head Screw	4
H3	45-6073HLH3	3.5 mm x 12 mm Phillips Round Head Screw	12
H4	45-6073HLH4	3.5 mm x 28 mm Phillips Round Head Screw	16
H5	45-6073HLH5	6 mm x 40 mm Allen Head Bolt	16
H6	45-6073HLH6	6.5 mm x 18 mm Flat Washer	16
T1	45-6073HLT1	Allen Wrench	1
P1	45-6073HLP1	Side Apron With Female Bushings Attached	2
P2	45-6073HLP2	End Apron Witn Ball Catcher Attached	2
P3	45-6073HLP3	Playfield	1
P4	45-6073HLP4	Leg	4
P5	45-6073HLP5	Playfield Support Brace	2
P6	45-6073HLP6	3-white PlayerRod Assembly With Rod Washers, Rod Bumpers,Rod End Cap,Rod Handle	2
P7	45-6073HLP7	2-white PlayerRod Assembly With Rod Washers, Rod Bumpers,Rod End Cap,Rod Handle	1
P8	45-6073HLP8	5-white PlayerRod Assembly With Rod Washers, Rod Bumpers,Rod End Cap,Rod Handle	1
P9	45-6073HLP9	3-Blue Player Rod Assembly With Rod Washers, Rod Bumpers,Rod End Cap,Rod Handle	2
P10	45-6073HLP10	2-Blue Player Rod Assembly With Rod Washers, Rod Bumpers,Rod End Cap,Rod Handle	1
P11	45-6073HLP11	5-Blue Player Rod Assembly With Rod Washers, Rod Bumpers,Rod End Cap,Rod Handle	1
P12	45-6073HLP12	Manual Scorer	2
P13	45-6073HLP13	Ball Entry Cup	2
P14	45-6073HLP14	Quick Connect Bushing - male plug	16
P15	45-6073HLP15	Leg Leveler	4
A1	45-6073HLA1	Soccer Ball	2
K1	45-6073HLK1	Hardware Kit	1
M1	45-6073HLM1	Owner's Manual	1

90 DAY LIMITED WARRANTY

This consumer warranty extends to the original consumer purchase of any ESCALADESPORTS Product (hereinafter referred as the "Product").

WARRANTY DURATION: This Product is warranted to the original consumer purchase of a period of 90 days from the original purchase.

WARRANTY COVERAGE: ESCALADE SPORTS warrants to the original Consumer Purchaser that any Product of its manufacture is free from defects in material and workmanship when used for the intended purpose under normal use and conditions. THIS WARRANTY IS VOID IF THE PRODUCT HAS BEEN DAMAGED BY ACCIDENT, UNREASONABLE USE, NEGLIGENCE, IMPROPER SERVICE, FAILURE TO FOLLOW INSTRUCTIONS PROVIDED WITH THE PRODUCT OR OTHER CAUSES NOT ARISING OUT OF DEFECTS IN MATERIAL AND WORKMANSHIP.

WARRANTY PERFORMANCE: During the above 90 day warranty period, ESCALADESPORTS shall repair or replace with a comparable model, and Product, or component thereof, which may prove defective under normal use and proper care, and which our examination shall disclose to our satisfaction to be thus defective, please contact our Warranty Dept.

1-888-996-2729 / Warranty Dept.

Or Write us at:

Escalade® Sports, Inc. - P.O. Box 889, Evansville, IN 47706

Attn: Warranty Dept.

Or E-mail us at:

gameroom@escaladesports.com

Other than shipping requirements no charge will be made for such repair or replacement of in-warranty Products. ESCALADE SPORTS strongly recommends that the Product is insured for value prior to mailing.

WARRANTY DISCLAIMERS: ANY IMPLIED WARRANTIES ARISING OUT OF THIS SALE, INCLUDING BUT NOT LIMITED TO THE IMPLIED WARRANTIES OF MERCHANTABILITY AND FITNESS FOR A PARTICULAR PURPOSE, ARE LIMITED IN DURATION TO THE ABOVE 90 DAY PERIOD. ESCALADE SPORTS SHALL NOT BE LIABLE FOR LOSS OF USE OF THE PRODUCT OR OTHER CONSEQUENTIAL OR INCIDENTAL COSTS, EXPENSES OR DAMAGES INCURRED BY THE CONSUMER OF ANY OTHER USE.

Some states do not allow the exclusion or limitation of implied warranties or consequential or incidental damages, so the above limitations or exclusions may not apply to you.

LEGAL REMEDIES: This warranty gives you specific legal rights and you may also have other rights which may vary from state to state.

Congratulations!

We hope you will enjoy many hours of competition and fun from your new Foosball Table!

Please Carefully read all safety instructions, all assembly directions, and all care and maintenance suggestions before proceeding.

- 1) The foosball table is heavy. Two or more people are required for assembly, flipping the table right side up during assembly, and placing the table into it's final location.
- 2) This foosball table shall only be used for its intended purpose.
- 3) This foosball table is designed and intended for indoor use only in a climate controlled environment. Damage to the table can occur if it is exposed to water, dampness, high humidity, freezing temperatures, etc.
- 4) Damaged or worn parts may be dangerous for players as well as the integrity of the foosball table. Replace damaged and or worn parts immediately and do not use the product until these issues have been resolved. Please call the Customer Service number on the front page of the owner assembly manual for parts questions and for any assistance needed for this product.
- 5) Unauthorized repairs or altering the tables design or functions may be dangerous and will void the warranty.
- 6) Periodically, check all screws, bolts, etc. to insure the foosball table is in good working condition and nothing has worked loose over time.
- 7) Please keep the soccer balls, player rod lubricant and any other small parts out of the reach of children and pets.
- 8) This product is not a toy. Adult supervision is recommended when being used by children.
- 9) Always use care when pushing or pulling the rods so people or objects do not get injured or damaged.