



We strive to ensure that our products are of the highest quality and free of manufacturing defects or missing parts. However, if you have any problems with your new product,

DO NOT RETURN IT TO THE STORE,

please contact us toll free @:

1-888-996-2729

FAX: 1-866-873-3531

gameroom@escaladesports.com

Mailing Address: (Correspondence Only)

Escalade Sports
PO Box 889
Evansville, Indiana 47706-0889

Physical Location:

Escalade Sports
817 Maxwell Ave.
Evansville, Indiana 47711

Please visit our Web site at:

www.escaladesports.com

Please have your model number when inquiring about parts.

When contacting Escalade Sports please provide your model number, date code (if applicable) and part number if requesting a replacement part. These numbers are located on the product, packaging, and this owners manual.

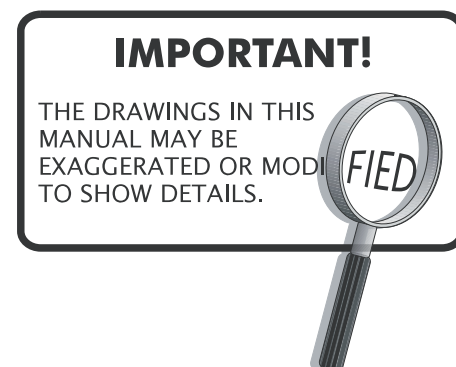
Your Model Number AL3300W/F

Date Code 2 - AL3300F- - SY

Purchase Date _____

PLEASE RETAIN THIS INSTRUCTION MANUAL FOR FUTURE REFERENCE

**IMPORTANT! READ EACH STEP
IN THIS MANUAL BEFORE YOU
BEGIN THE ASSEMBLY.**



TWO ADULTS ARE REQUIRED TO ASSEMBLE THIS 84 INCH X-LEG BILLIARD TABLE

Tools Required:

- Socket Head Wrench (Included)
- Furniture Polish and Cloth
- A Carpenters Level
- A Phillips Screw Driver
- A Rubber Hammer

An electric screwdriver is helpful in assembly. However, please set at low torque and use extreme caution with an electric screwdriver because you could overtighten the hardware and strip the screws.

Assembly Tips

Make sure you understand the following tips before you begin to assemble your game table.

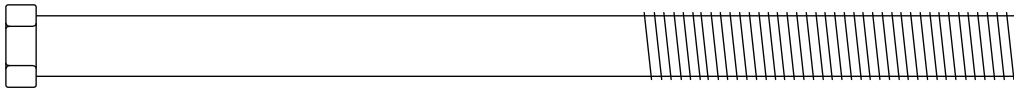
1. Start all bolts by hand before tightening.
2. Some drawings or images in this manual may not look exactly like your product. Please read and understand the text before starting each assembly step.
3. Assembly can be made both simpler and less timely by first unpacking all parts , and matching and organizing them to the Parts Identifier . This will greatly help you become familiar with the parts before and during assembly .
4. Some of this assembly can be made easier – by placing the parts and building the assembly on a pair of saw horses . A table can be used also as long as the top is well protected from any scratches that could occur. The table or saw horses would need to be structurally strong enough to support this weight.

NOTICE :

**READ AND FOLLOW ALL ASSEMBLY, OPERATION, AND
SAFETY INSTRUCTIONS CAREFULLY. AT LEAST TWO CAPABLE
ADULTS ARE REQUIRED TO ASSEMBLE THIS GAME TABLE.**

HARDWARE IDENTIFIER

(To Scale)

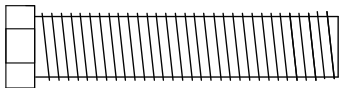


H1 - 8mm x 130mm Hex Head Bolt
(4 pcs)

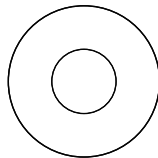


(Not to Scale)

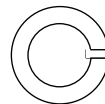
T1 - Socket Head Wrench
(1 pc)



H2 - 8mm x 40mm Hex Head Bolt
(12 pcs)



H3 - M8 Flat Washer
(16 pcs)



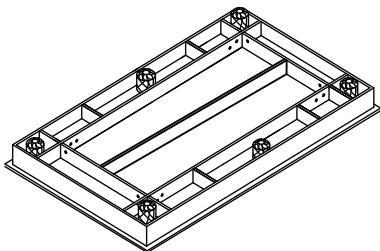
H4 - M8 Lock Washer
(16 pcs)



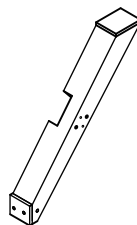
H5 - 3.5mm x 35mm Phillips Flat Head Screw
(14 pcs)

PARTS IDENTIFIER

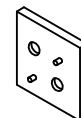
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P1 - Main Cabinet With Pockets
(Factory Installed)
(1 PC)

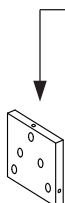


P2 -Universal Leg
(4 pcs)

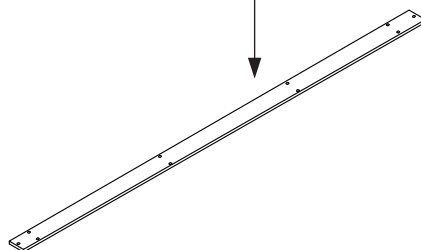


P3 - Decorative Leg Wooden Block
(2 pcs)

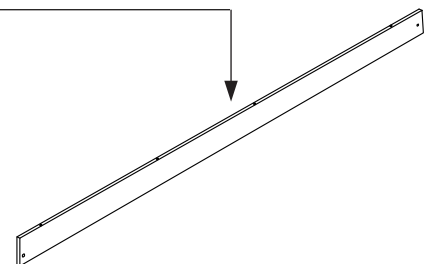
Will assemble together



P4-Wooden End Block
(2 pcs)

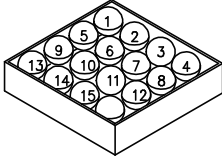


P5 -Top Panel of Lower Center Support Beam
(1pc)

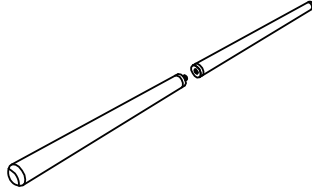


P6 -Side Panel of Lower Center Support Beam
(2pcs)

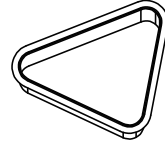
ACCESSORIES IDENTIFIER (Not to Scale)



A1 - Billiard Ball Set
(1 pc)



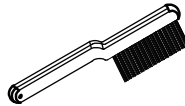
A2 -Pool Cue
(2 pcs)



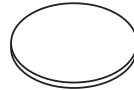
A3 - Triangle
(1 pc)



A4 - Cue Chalk
(2 pcs)



A5 - Playfield Brush
(1 pc)



A6 - Table Leveling Shim
(4 pcs)

PARTS REQUIRED (For Step 1 & Step 2)

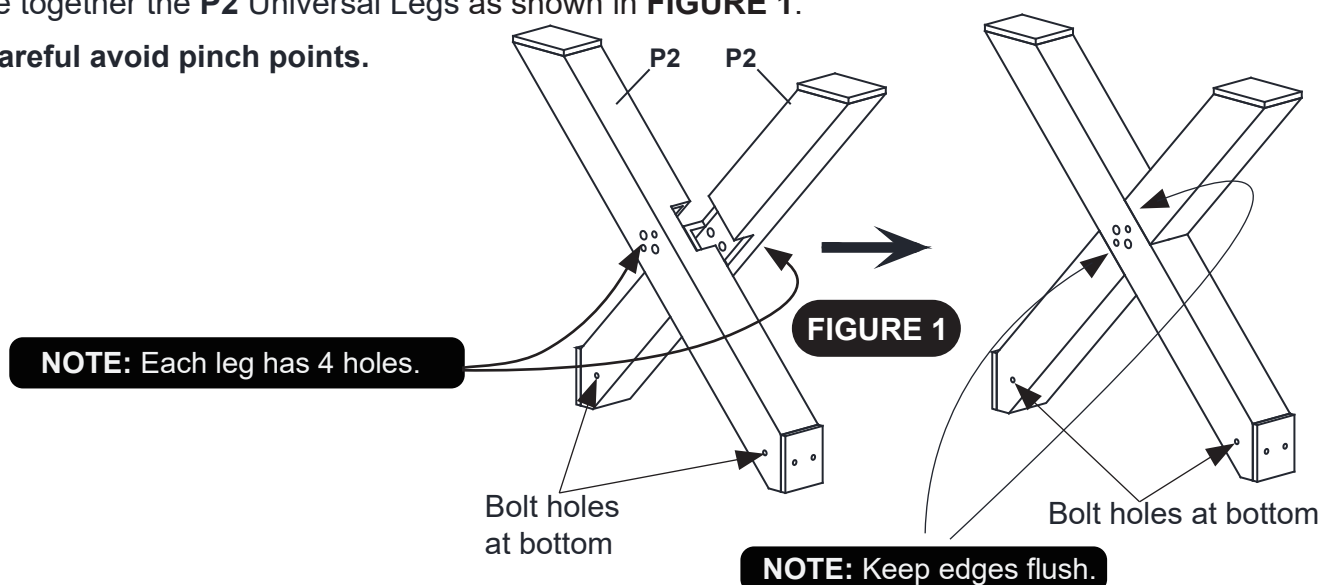
1pc - **P1** Main Cabinet
4pcs - **P2** Universal Leg

12pcs - **H2** 8mm x 40mm Hex Head Bolt
12pcs - **H3** Flat Washer
12pcs - **H4** Lock Washer

STEP 1

Place together the **P2** Universal Legs as shown in **FIGURE 1**.

Be careful avoid pinch points.

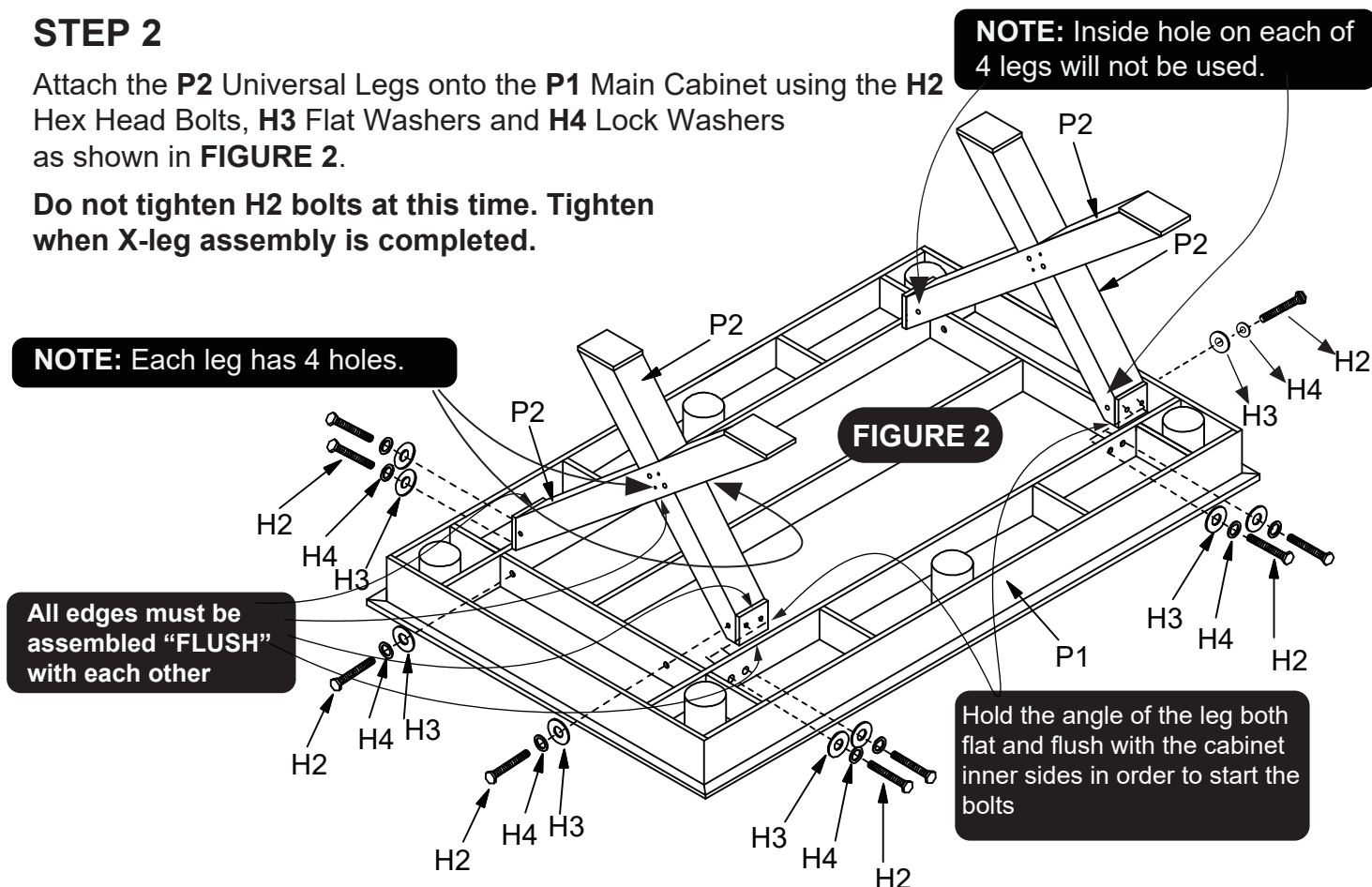


IMPORTANT NOTE: When “Starting” any bolts within this table - use only minimal pressure as to not “Push out” the inner “T” Nut.

STEP 2

Attach the **P2** Universal Legs onto the **P1** Main Cabinet using the **H2** Hex Head Bolts, **H3** Flat Washers and **H4** Lock Washers as shown in **FIGURE 2**.

Do not tighten H2 bolts at this time. Tighten when X-leg assembly is completed.



PARTS REQUIRED

2pcs - **P4** Wooden End Block

1pc - **P5** Top Panel of Lower Center Support Beam

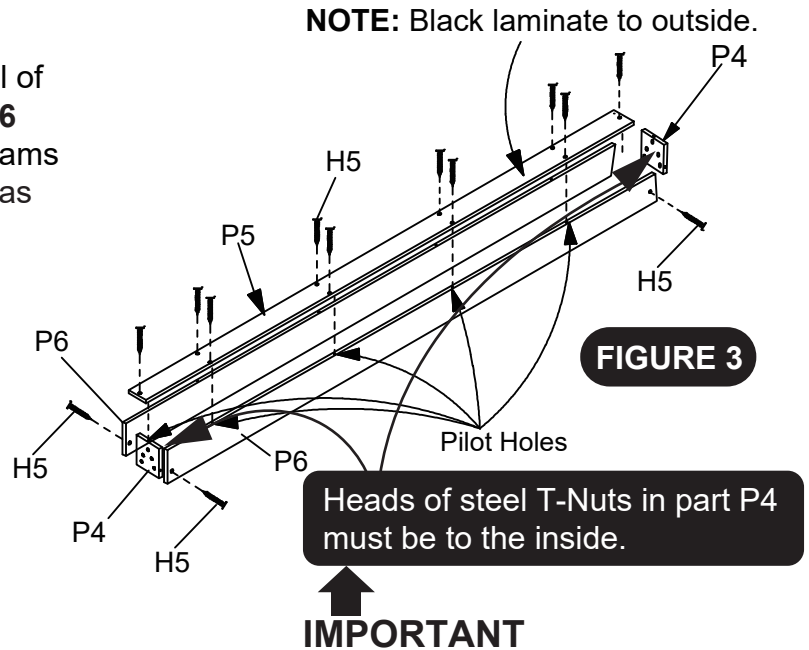
2pcs - **P6** Side Panel of Lower Center Support Beam

14pcs - **H5** Phillips Flat Head Screw

STEP 3

Attach the **P4** End Blocks, **P5** Top Panel of Lower Center Support Beam onto the **P6** Side Panel of Lower Center Support Beams using the **H5** Phillips Flat Head Screws as shown in **FIGURE 3**.

Do not strip out the H5 screws.



PARTS REQUIRED

2pcs - **P3** Decorative Leg Wooden Block

1pc - **T1** Socket Head Wrench

4pcs - **H1** 8mm x 130mm Hex Head Bolt

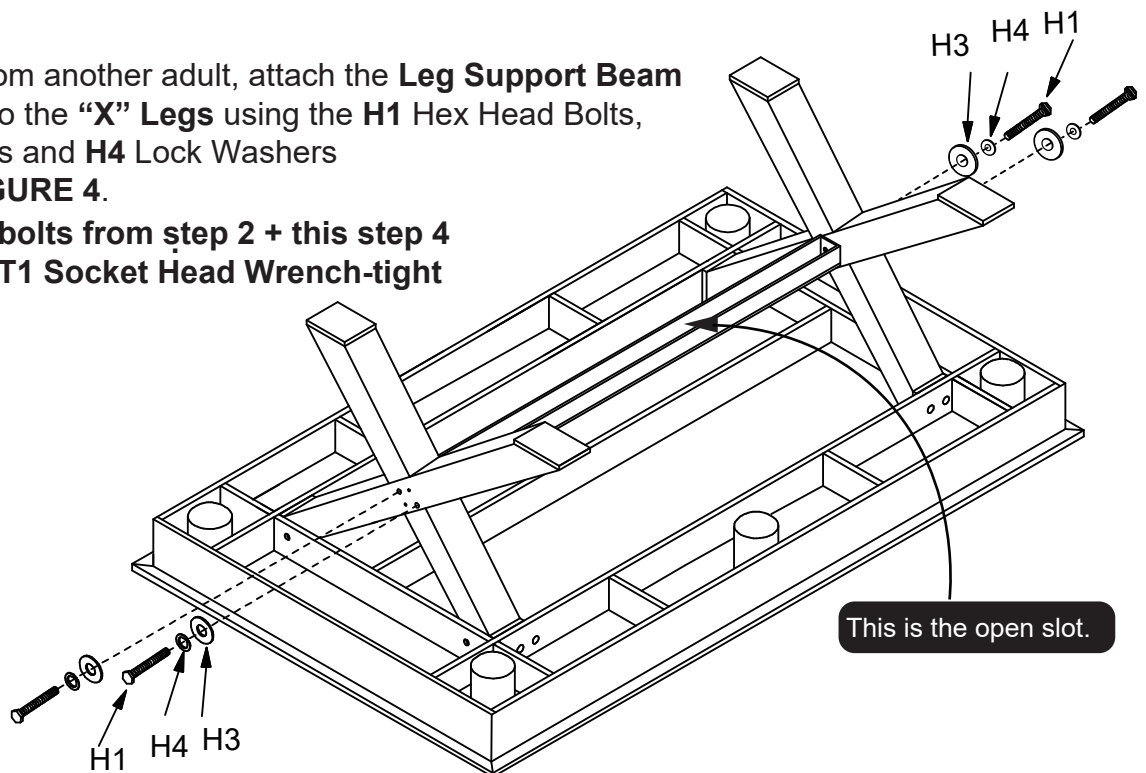
4pcs - **H3** Flat Washer

4pcs - **H4** Lock Washer

STEP 4

With the help from another adult, attach the **Leg Support Beam** from **Step 3** onto the **“X” Legs** using the **H1** Hex Head Bolts, **H3** Flat Washers and **H4** Lock Washers as shown in **FIGURE 4**.

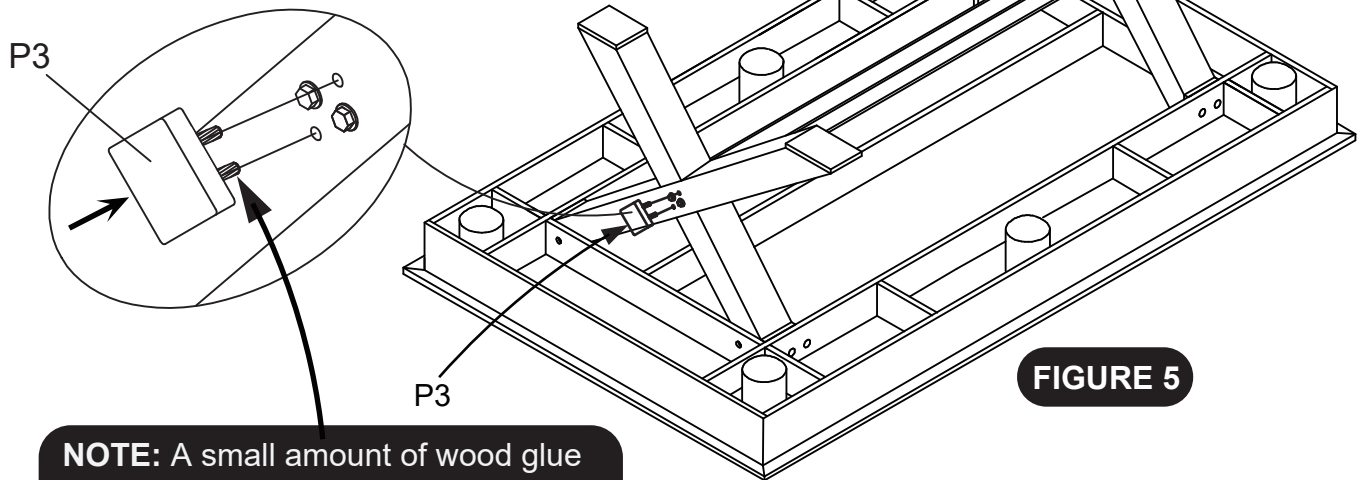
Tighten all leg bolts from step 2 + this step 4 now using the T1 Socket Head Wrench



STEP 5

Insert the **P3** Decorative Leg Wooden Blocks onto the “X” Legs as shown in **FIGURE 5**.

Gently tap with a rubber hammer if necessary



NOTE: A small amount of wood glue (not included) can be placed on the dowel pins before assembly.

LIFT + ROTATE THE TABLE

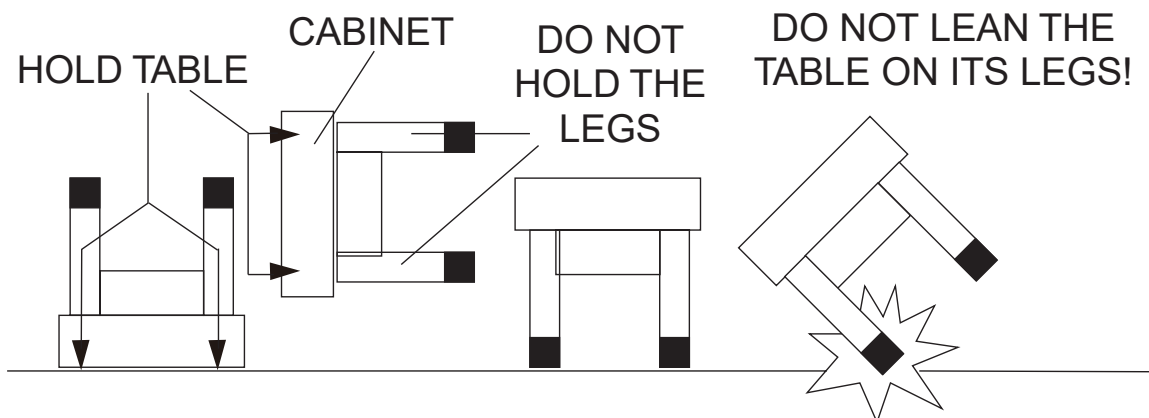
Always use proper lifting techniques

⚠ CAUTION :

AT LEAST FOUR OR MORE CAPABLE ADULTS ARE REQUIRED TO LIFT AND ROTATE THIS GAME TABLE INTO PLAYING POSITION. DO NOT LEAN THE TABLE ON ITS LEGS AS THIS COULD DAMAGE THEM.

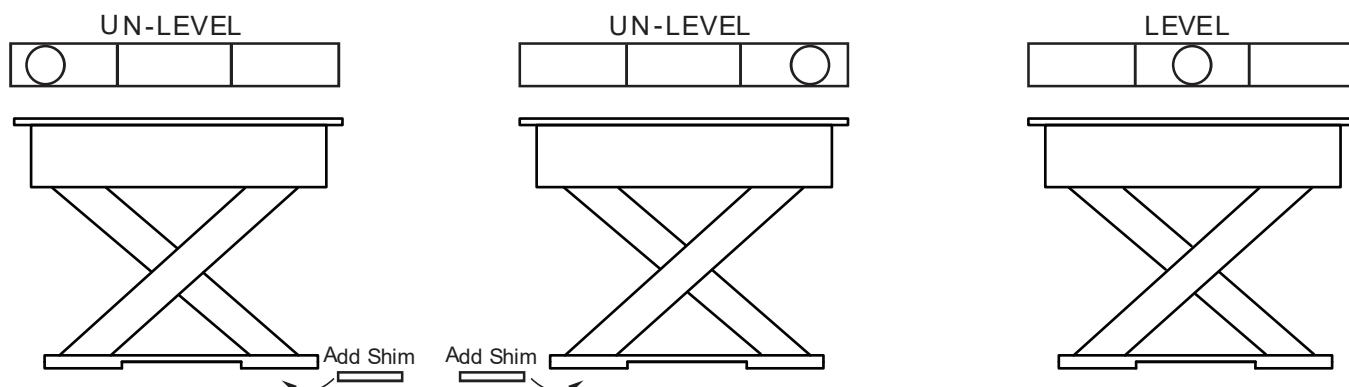
⚠ CAUTION :

VERY CAREFULLY TURN THE TABLE OVER AND SET IT ON ITS LEGS. BE CAREFUL. THE TABLE IS VERY HEAVY.



INSTRUCTIONS FOR LEVELING A POOL TABLE

- Assemble pool table according to the instructions, and place in it's desired location.
- Any type of level would be sufficient to perform this procedure. However, a two-foot level is recommended.
- Before leveling, make sure level is placed on the playing surface, not the rails.
- Level the ends between the corner pockets: Place the level on the playing surface between the two corner pockets and adjust the height by placing shims (#A6) underneath the leg opposite of which the bubble in the level favors until the bubble rests in the middle of the level.



- Repeat the step above to the opposite corner pockets.
- Next, level the length of the table. Place the level next to the side pocket and adjust the height to position the bubble in the middle of the level, using the shims beneath the leg opposite of which the bubble in the level favors.
- Repeat the step above to the opposite length of the table.
- Recheck both short ends to ensure bubble is in the middle on the level.
- Depending on the surface the pool table sits, especially deep pile carpeting and pad, the pool table may need to settle for 24 hours. Recheck the level on each side of the table after 24 hours.

Congratulations! You have now assembled your table. Please note the Care and Use instructions below to insure many years of trouble free use of your game table.

CARE AND USE OF YOUR TABLE

1. Use spray furniture polish to clean all exterior surfaces of your table.
2. Use the table brush provided to clean the cloth on the table.
3. This product is intended for **INDOOR** use only.
4. **DO NOT** sit, climb or lean on the table.
5. **DO NOT** drag the table when moving it. This will damage the legs.
6. **DO NOT** set drinks on the table.
7. The purchase of a table cover will both protect and help keep clean the entire top of the table.
8. Use a carpenters level to properly level the table using the enclosed A6 leveling shims.

PRODUCT PARTS LIST FOR MODEL # AL3300W/F

Key #	Part #	Description	Qty.
H1	AL3300SYH1	8mm x 130mm Hex Head Bolt	4
H2	AL3300SYH2	8 mm x 40 mm Hex Head Bolt	12
H3	AL3300SYH3	M8 Flat Washer	16
H4	AL3300SYH4	M8 Lock Washer	16
H5	AL3300SYH5	3.5mm x 35mm Phillips Flat Head Screw	14
T1	AL3300SYT1	Socket Head Wrench	1
P1	AL3300SYP1	Main Cabinet	1
P2	AL3300SYP2	Leg	4
P3	AL3300SYP3	Decorative Leg Wooden Block	2
P4	AL3300SYP4	Wooden End Block	2
P5	AL3300SYP5	Top Panel of Lower Center Support Beam	1
P6	AL3300SYP6	Side Panel of Lower Center Support Beam	2
A1	AL3300SYA1	Billiard Ball Set	1
A2	AL3300SYA2	Pool Cue	2
A3	AL3300SYA3	Triangle	1
A4	AL3300SYA4	Cue Chalk	2
A5	AL3300SYA5	Playfield Brush	1
A6	AL3300SYA6	Table Leveling Shim	4
C1	AL3300SYC1	Pocket(pre-installed)	6
C2	AL3300SYC3	Metal Corner Cap(pre-installed)	4
K1	AL3300SYK1	Hardware Kit	1
M1	AL3300SYM1	Owner's Manual	1

90 DAY LIMITED WARRANTY

This consumer warranty extends to the original consumer purchase of any ESCALADE SPORTS Product (hereinafter referred as the "Product").

WARRANTY DURATION: This Product is warranted to the original consumer purchase of a period of 90 days from the original purchase.

WARRANTY COVERAGE: ESCALADE SPORTS warrants to the original Consumer Purchaser that any Product of its manufacture is free from defects in material and workmanship when used for the intended purpose under normal use and conditions. THIS WARRANTY IS VOID IF THE PRODUCT HAS BEEN DAMAGED BY ACCIDENT, UNREASONABLE USE, NEGLIGENCE, IMPROPER SERVICE, FAILURE TO FOLLOW INSTRUCTIONS PROVIDED WITH THE PRODUCT OR OTHER CAUSES NOT ARISING OUT OF DEFECTS IN MATERIAL AND WORKMANSHIP.

WARRANTY PERFORMANCE: During the above 90 day warranty period, ESCALADE SPORTS shall repair or replace with a comparable model, and Product, or component thereof, which may prove defective under normal use and proper care, and which our examination shall disclose to our satisfaction to be thus defective, please contact our Warranty Dept.

1-888-996-2729 / Warranty Dept.

Or Write us at:

Escalade® Sports, Inc. - P.O. Box 889, Evansville, IN 47706

Attn: Warranty Dept.

Or E-mail us at:

gameroom@escaladesports.com

Other than shipping requirements no charge will be made for such repair or replacement of in-warranty Products. ESCALADE SPORTS strongly recommends that the Product is insured for value prior to mailing.

WARRANTY DISCLAIMERS: ANY IMPLIED WARRANTIES ARISING OUT OF THIS SALE, INCLUDING BUT NOT LIMITED TO THE IMPLIED WARRANTIES OF MERCHANTABILITY AND FITNESS FOR A PARTICULAR PURPOSE, ARE LIMITED IN DURATION TO THE ABOVE 90 DAY PERIOD. ESCALADE SPORTS SHALL NOT BE LIABLE FOR LOSS OF USE OF THE PRODUCT OR OTHER CONSEQUENTIAL OR INCIDENTAL COSTS, EXPENSES OR DAMAGES INCURRED BY THE CONSUMER OF ANY OTHER USE.

Some states do not allow the exclusion or limitation of implied warranties or consequential or incidental damages, so the above limitations or exclusions may not apply to you.

LEGAL REMEDIES: This warranty gives you specific legal rights and you may also have other rights which may vary from state to state.

NOT COVERED BY THIS WARRANTY

- Product not intended to be in places of public assembly, such as, but not limited to, schools, parks, public or private recreational facilities
- Any product subjected to Non-residential abuse, negligence, improper installation, vandalism, acts of God, alteration of product, or any other events beyond the control of ESCALADE SPORTS.