



TRIUMPH

We strive to ensure that our products are of the highest quality and free of manufacturing defects or missing parts. However, if you have any problems with your new product,

DO NOT RETURN IT TO THE STORE,

please contact us toll free @:

1-888-996-2729

FAX: 1-866-873-3531

gameroom@escaladesports.com

Or write to:

Escalade Sports

Customer Service Department

P.O. Box 889

Evansville, IN 47706

Please visit our Web site at:

www.escaladesports.com

Please have your date code when inquiring about parts.

When contacting Escalade Sports please provide your model number, date code (if applicable), and part number if requesting a replacement part. These numbers are located on the product, packaging, and in this owners manual.

Your Model Number **45-6754W/F**

Date Code: **2 - 45-6754W/F -** **- HL**

Purchase Date: _____

PLEASE RETAIN THIS INSTRUCTION MANUAL FOR FUTURE REFERENCE

**IMPORTANT! READ EACH STEP
IN THIS MANUAL BEFORE YOU
BEGIN THE ASSEMBLY.**

IMPORTANT!

THE DRAWINGS IN THIS
MANUAL MAY BE
EXAGGERATED OR MODIFIED
TO SHOW DETAILS.



TWO ADULTS ARE REQUIRED TO ASSEMBLE THIS FOLDABLE AIR HOCKEY TABLE

Tools Required:

- Small and Large Allen Wrenches (included)
- Phillips Screwdriver
- Furniture Polish and Cloth
- Pliers or Adjustable Wrench

An electric screwdriver is helpful in assembly. However, please set at low torque and use extreme caution with an electric screwdriver because you could overtighten the hardware and strip the screws.

Assembly Tips

Make sure you understand the following tips before you begin to assemble your hockey table.

1. Start all bolts by hand before tightening.
2. Some drawings or images in this manual may not look exactly like your product. Please read and understand the text before starting each assembly step.



ATTENTION:

**READ AND FOLLOW ALL ASSEMBLY, OPERATION, AND
SAFETY INSTRUCTIONS CAREFULLY. AT LEAST TWO
ADULTS ARE NEEDED TO PUT THIS HOCKEY TABLE
TOGETHER.**

IMPORTANT SAFETY INSTRUCTIONS

READ ALL INSTRUCTIONS

1. Read all instructions-All the safety and operating instructions should be read carefully before the hockey game is played.
2. **Caution**-This is not a toy and is intended for use by or under the supervision of adults. Adults should review safety guidelines with children to avoid possible risk of electric shock or other injuries.
3. **Power sources**-This hockey game should be operated only from 110-120V A.C., 60 cycle current as indicated on the identification label. If you are not sure of the type of power supply to your home, consult your appliance dealer or local power company.
4. **Power cord protection**-Power cord should be routed so that it is not likely to be walked on or pinched by items placed upon or against it. Pay particular attention to cords at plugs, convenience receptacles, and the point of exit from the game.
5. **Overloading**-Do not overload wall outlets and extension cords as this can result in a risk of fire or electric shock.
6. **Object and liquid entry**-Never push objects of any kind into this game through openings as they may touch dangerous voltage points or short-out parts which could result in a fire or electric shock. Never spill liquid of any kind on the game.
7. **Ventilation**-Openings in the game are provided for the exhaust air to create a cushion effect. The openings on the air blower are for the intake air. Keep clear of the air blower when it is on. Do not put hand or other objects near the intake openings. To ensure reliable operation of the game and protect it from overheating these openings must not be blocked or covered.
8. **Damage requiring service**-Unplug the game from the wall outlet.
Do not attempt to service the blower yourself as opening or removing covers may expose you to dangerous voltage or other hazards. Refer servicing to qualified service personnel under the following conditions.
A. When the power supply cord or plug is damaged.
B. If liquid has spilled, or objects have fallen into the blower.
C. When the air blower exhibits a distinct change in performance e.g. abnormal noise, this indicates a need for service.
9. **CAUTION-ELECTRICALLY OPERATED PRODUCT**-Not recommended for children under 8 years of age. As with all electrical products, precautions should be observed during handling and use to reduce the risk of electric shock.
10. We recommend that the game be periodically examined for conditions that may result in the risk of fire, electrical shock, or injury to persons. In the event such conditions exist, the game should not be used until properly repaired.
11. **RISK OF FIRE, ELECTRIC SHOCK, OR INJURY TO PERSONS**
WARNING-When using electric appliances, basic precautions should always be followed, including the following:
A) Read all the instructions before using the appliances.
B) To reduce the risk of injury, close supervision is necessary when an appliance is used near children.
C) Do not contact moving parts.
D) Only use attachment recommended or sold by the manufacturer.
E) Do not use outdoors.
F) For a cord-connected appliance, the following shall be included:
-To disconnect, turn all controls to the off position, then remove plug from outlet.
-Do not unplug by pulling on cord. To unplug, grasp the plug, not the cord.
-Unplug from outlet when not in use and before servicing or cleaning.
-Do not operate any appliance with a damaged cord or plug, or after the appliance malfunctions or is dropped or damaged in any manner. Return appliance to the nearest authorized service facility for examination, repair, or electrical or mechanical adjustment.

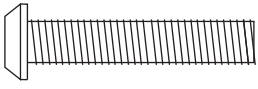
SAVE THESE INSTRUCTIONS

WARNING: To Reduce The Risk Of Fire Or Electric Shock, Do Not Use This Fan With Any Solid-State Speed Control Device.

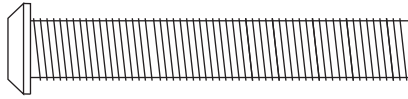
For Household use only.

HARDWARE IDENTIFIER

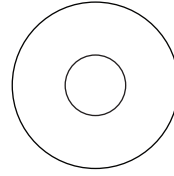
(To Scale)



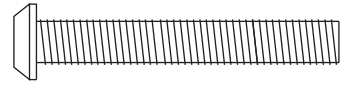
H1 - 6 mm x 30 mm
Allen Head Bolt
6 pcs



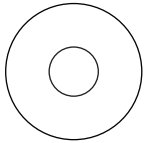
H2 - 8 mm x 50 mm
Allen Head Bolt
4 pcs



H3 - 8 mm x 22 mm
Flat Washer
8 pcs



H4 - 6 mm x 40 mm
Allen Head Bolt
8 pcs



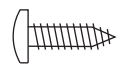
H5 - 6.5 mm x 18 mm
Flat Washer
14 pcs



H6 - 3.5 mm x 25 mm
Phillips Flat Head Screw
4 pcs



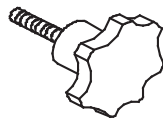
H7 - M8 Lock Nut
6 pcs



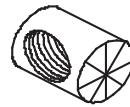
H8 - 3.5 mm x 11.5 mm
Phillips Round Head Screw
12 pcs



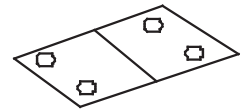
H9 - 3.5 mm x 28 mm
Phillips Round
Head Screw
12 pcs



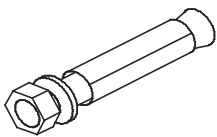
H10 - 8 mm x 35 mm
Knob Bolt
4 pcs



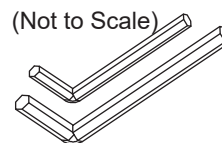
H11 - M6 Barrel Nut
8 pcs



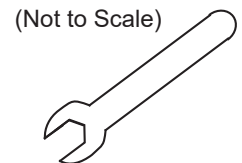
H12 - 50 mm x 40 mm
Hinge
3 pcs



H13 - Expansion Anchor Bolt
2 pcs

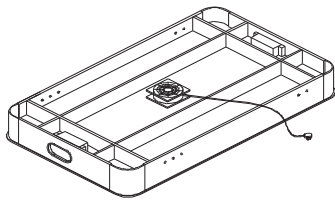


T1 - Small Allen Wrench 1pc
T1 - Large Allen Wrench 1pc



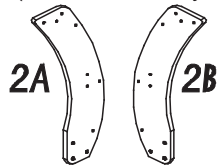
T2 - Wrench
1pc

PARTS IDENTIFIER (Not to Scale)



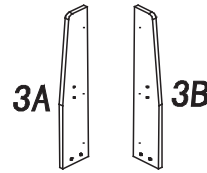
P1 - Air Hockey Cabinet
with Fan Motor
1 pc

(Packed under Playfield)



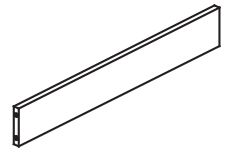
P2 - 2A Leg 1 pc
2B Leg 1 pc

(Packed under Playfield)

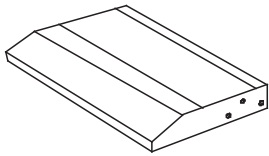


P3 - 3A Leg 1pc
3B Leg 1pc

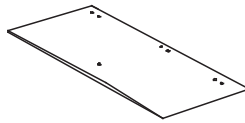
(Packed under Playfield)



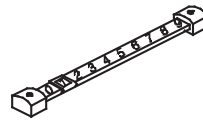
P4 - End Leg Panel
2 pcs



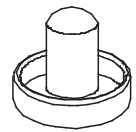
P5 - Storage Box
1 pc



P6 - Cover Board
(For storage box)
1 pc



P7 - Mannual Scorer
2 pcs



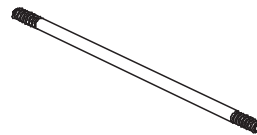
P8 - Pusher Red
2 pcs



P9 - Puck-Red
2 pcs



P10 - Felt Pad
Pre-installed
2 pcs



P11 - Axle Rod
1 pc



P12 - Wheel
2 pcs



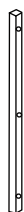
P13 - Knob Set
1 pc



P14 - Safety Strap
2 pcs



P15 - Curved Steel Tube
2 pcs



P16 - Straight Steel
Tube
2pcs

Assembly Tips

Attention: If you are using an electric screwdriver in the assembly, please set at low torque and do not over tighten the hardware. When assembling individual parts, loosely tighten screws until all screws are inserted, then tighten completely. DO NOT strip out screws.

Assembly Instructions

NOTE: We recommend that two adults work together to assemble this game table.

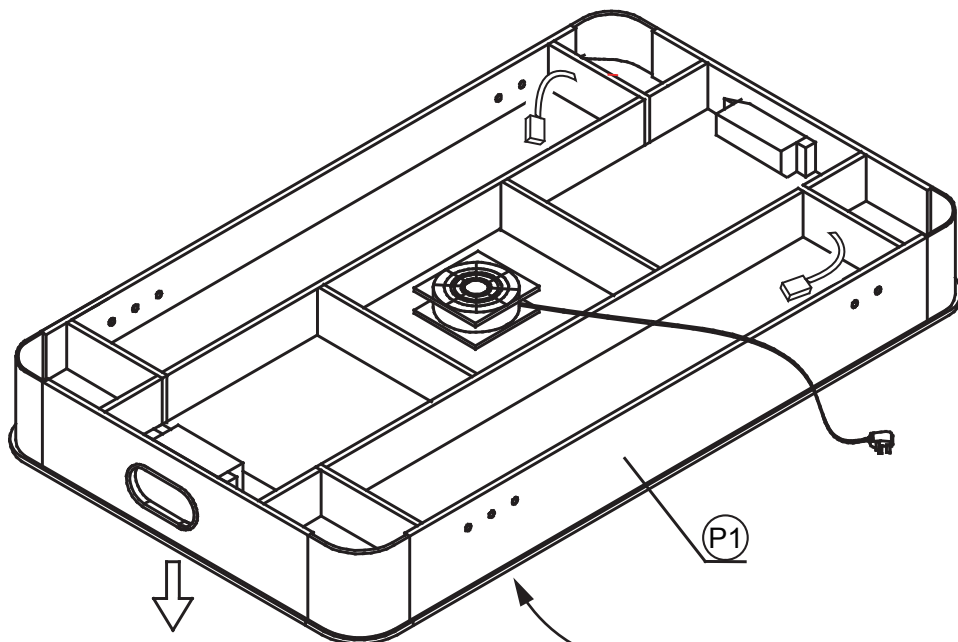
STEP 1

Find a clean, level place to begin the assembly of your Hockey Table. The table will be assembled upside down and then turned over on its legs once the assembly is completed.

STEP 2 Remove all the parts from the box and verify that you have all of the parts as shown on the parts list. Carefully cut or tear the four corners of the box so that the bottom of the box can be used as your work surface.

STEP 3

Place the pre-assembled Hockey Table Cabinet (**P1**) face down in your work area.



Note: Some parts are packed underneath table, see parts list.

PART REQUIRED

1 pc - **P1** Hockey Cabinet
1 pc - **P2-2A** Leg
1 pc - **P2-2B** Leg
1 pc - **P3-3A** Leg
1 pc - **P3-3B** Leg

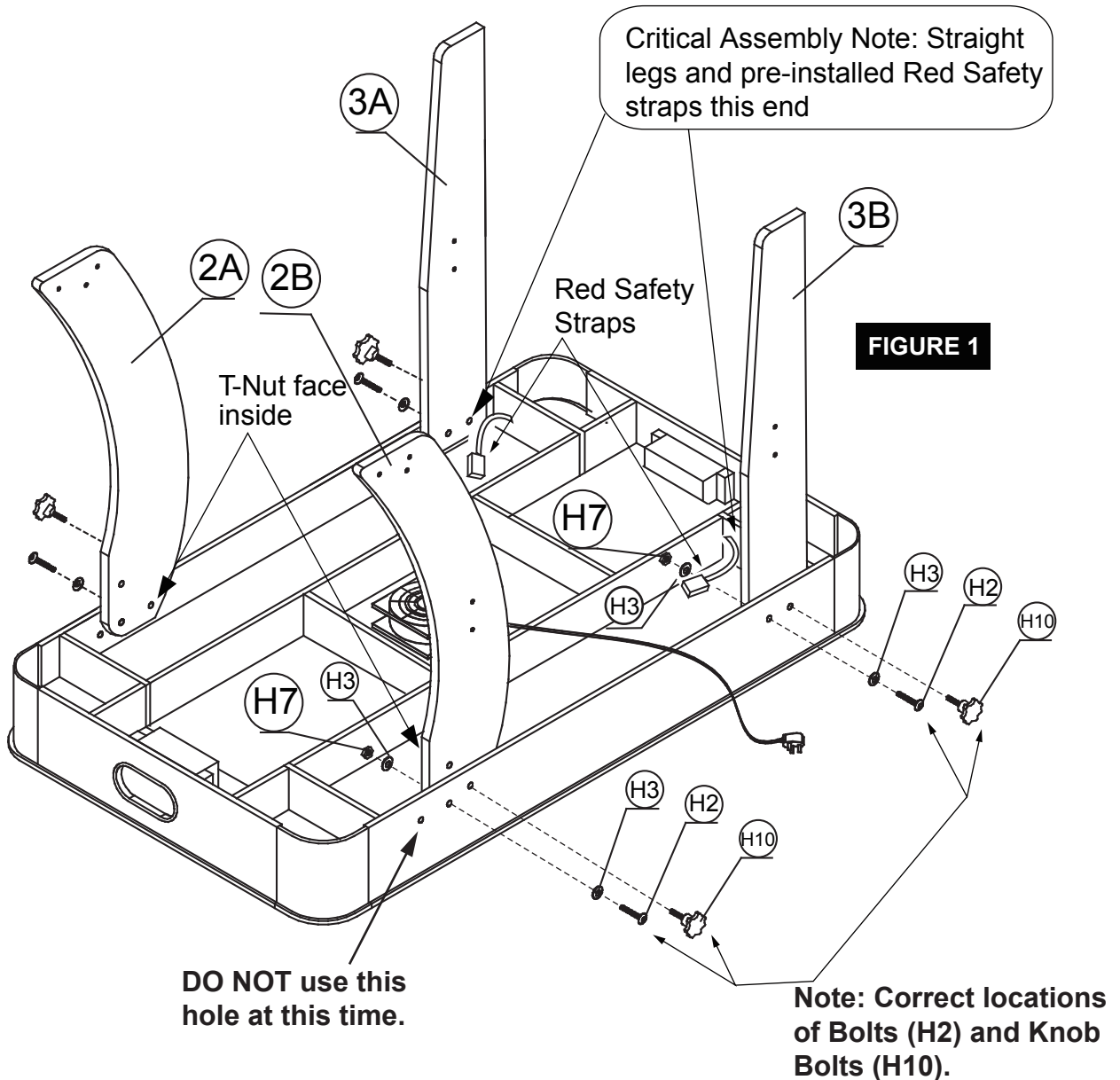
4 pcs - **H2** 8 mm x 50 mm Allen Head Bolt
8 pcs - **H3** 8 mm x 22 mm Flat Washer
4 pcs - **H7** M8 Lock Nut
4 pcs - **H10** 8 mm x 35 mm Knob Bolt
1 pc - **T1** Large Allen Wrench

STEP 4

Attach each leg (**P2A**), (**P2B**), (**P3A**) and (**P3B**) to the air hockey cabinet (**P1**) using four Leg Bolts (**H2**), eight Washers (**H3**), four Lock Nuts (**H7**) and four Knob Bolts (**H10**) as shown in **FIGURE 1**.

Use Large Allen Wrench (**T1**) and Wrench (**T2**) to tighten all Bolts (**H2**)

Note: All legs attach to inside of side aprons.



PART REQUIRED

2 pcs - **P4** End Leg Panel

8 pcs - **H11** M6 Barrel Nut

2 pcs - **P16** Straight Steel Tube

8 pcs - **H4** 6 mm x 40 mm Allen Head Bolt

1 pc - **T1** Small Allen Wrench

12 pcs - **H9** 3.5 x 28mm Round Head Phillips Screw

8 pcs - **H5** 6.5 mm x 18 mm Flat Washer

2 pcs - **P15** Curved Steel Tube

STEP 5

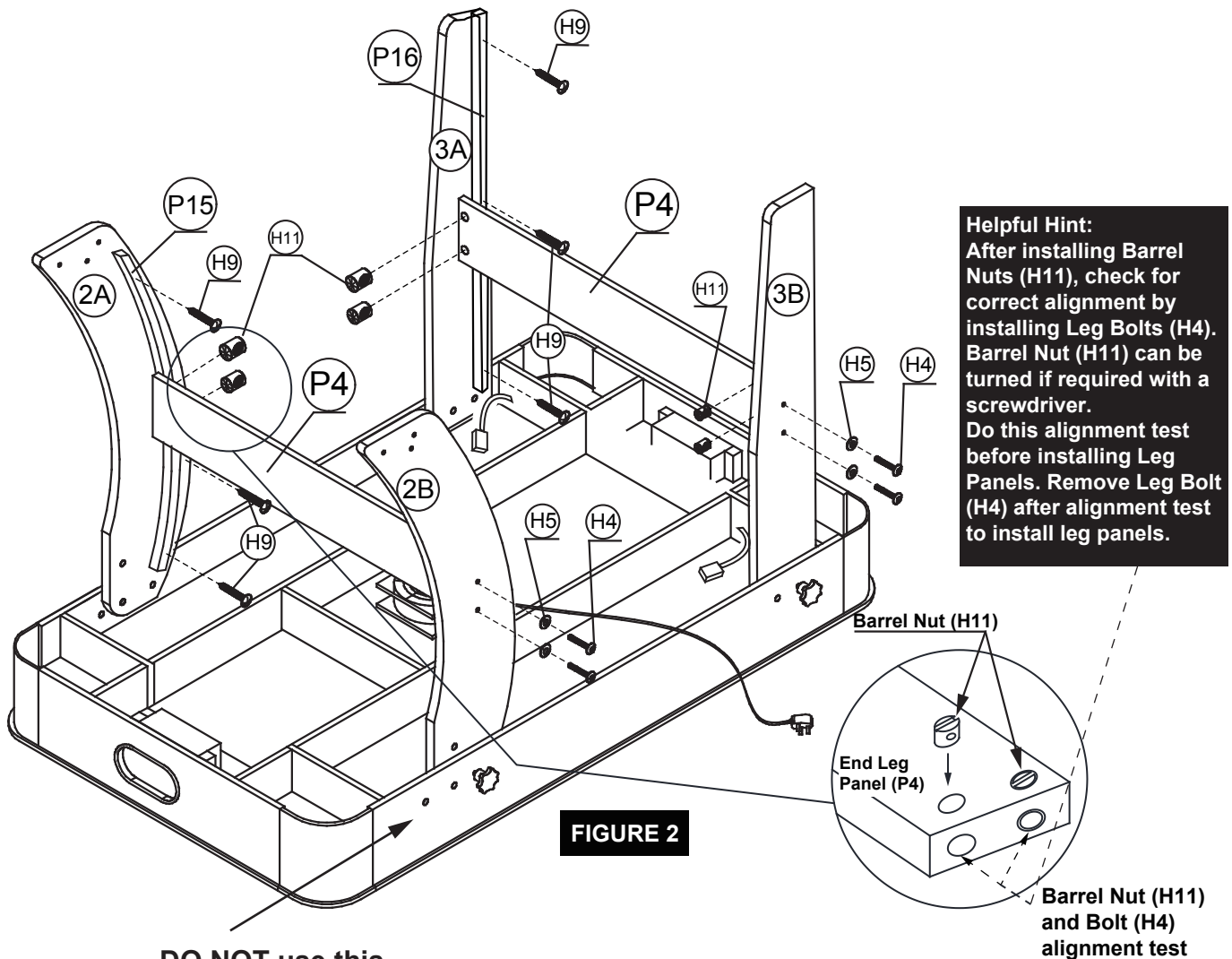
Attach Curved Steel Tubes (**P15**) to inside of Legs (**P2A** and **P2B**) using Pilot Holes and Screws (**H9**) as shown in **FIGURE 2**.

Attach Straight Steel Tubes (**P16**) to inside of Legs (**P3A** and **P3B**) using Pilot Holes and Screws (**H9**) as shown in **FIGURE 2**.

Tighten, DO NOT strip out Screws.

Attach End Leg Panels (**P4**) into Legs using Leg Bolts (**H4**), Washers (**H5**) and Barrel Nuts (**H11**) as shown in **FIGURE 2**.

Use Small Allen Wrench (**T1**) to tighten all Bolts (**H4**).



PART REQUIRED:

1 pc - P5 Storage Box	1 pc - P11 Axel Rod	1 pc - P13 Knob Set
1 pc - P6 Cover Board	2 pcs - P12 Wheel	1 pc - T2 Wrench
12 pcs - H8 3.5 x 11.5mm Round Head Phillips Screw	2 pcs - H7 M8 Lock Nut	

STEP 6

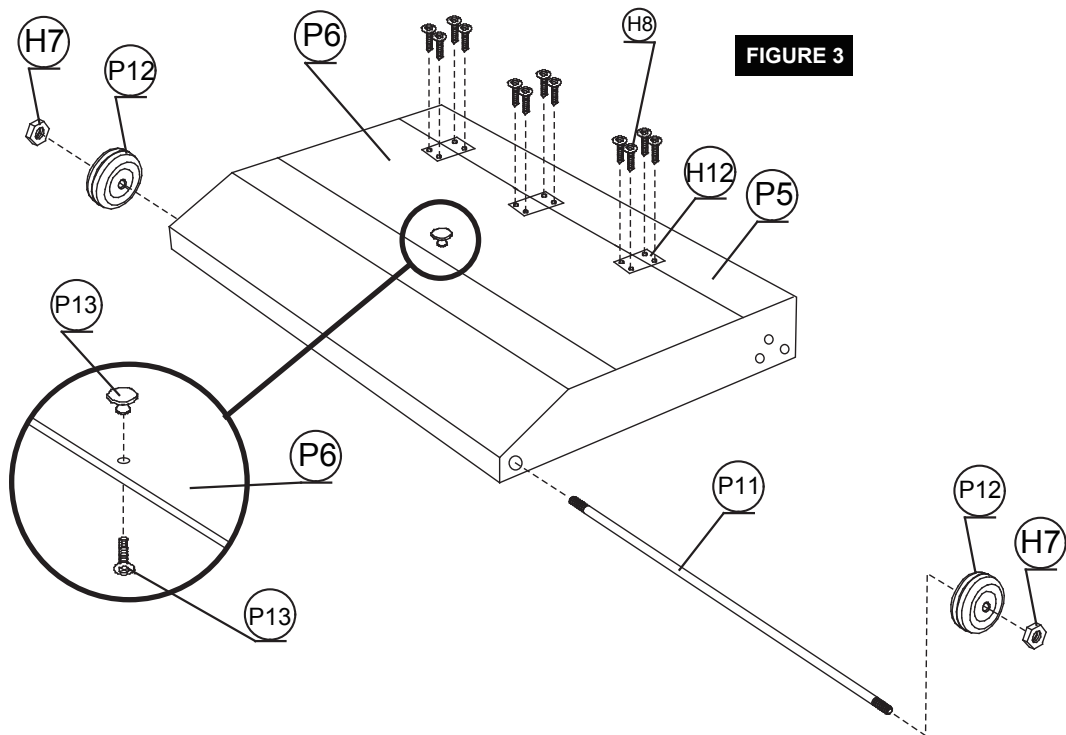
Install Knob (**P13**) into the Cover Board (**P6**) using Bolt as shown in **FIGURE 3**. Tighten Bolt.

Attach Cover Board (**P6**) to the Storage Box (**P5**) using Hinges (**H12**) with 12 Screws (**H8**) as shown in **FIGURE 3**.

Tighten, DO NOT strip out Screws.

Insert Axel Rod (**P11**) into the side of the Storage Box (**P5**) and attach Wheels (**P12**) to Axel Rod (**P11**) with Lock Nuts (**H7**) as shown in **FIGURE 3**. Use Wrench (**T2**) to snug tighten Lock Nuts (**H7**) .

IMPORTANT NOTE: DO NOT OVERTIGHTEN NUTS, WHEELS MUST ROTATE FREELY.



Note: to snug tighten (H7) Lock Nuts , use (T2) Wrench (included) and Pliers or Adjustable Wrench on the other end. Equally snug tighten (H7) Lock Nuts.

THIS STEP REQUIRES TWO OR MORE ADULTS.
VERY CAREFULLY TURN THE TABLE OVER AND SET IT ON ITS LEGS. BE CAREFUL. THE TABLE IS VERY HEAVY.

PART REQUIRED:

6 pcs - **H1** 6 mm x 30 mm Allen Head Bolt 1 pc - **T1** Small Allen Wrench
6 pcs - **H5** 6.5 mm x 18 mm Flat Washer 2 pcs - **P7** Manual Scorer
4 pcs - **H6** 3.5 mm x 25 mm Phillips Flat Head Screw

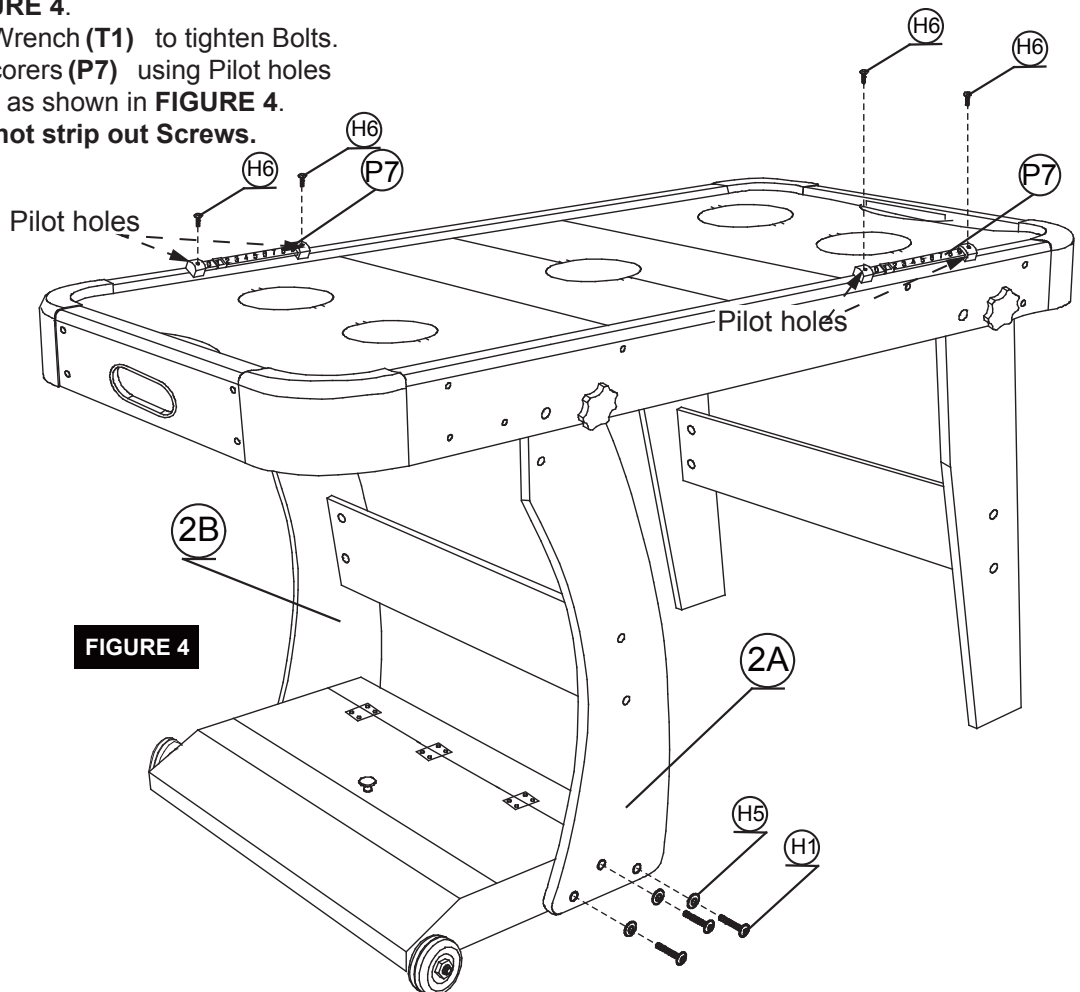
STEP 7

Attach Storage Box assembly from **STEP 6** into Leg (**P2A** and **P2B**) using Leg Bolts (**H1**) and Washers (**H5**) as shown in **FIGURE 4**.

Use Small Allen Wrench (**T1**) to tighten Bolts.

Attach Manual Scorers (**P7**) using Pilot holes and Screws (**H6**) as shown in **FIGURE 4**.

Tighten, but do not strip out Screws.



STEP 8

To fold the table, remove all the Knob Bolts (H10) on both sides of the table, fold the legs into the cabinet, as it is being lifted.

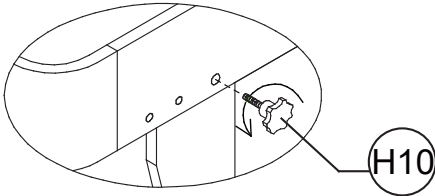
IMPORTANT: REPLACE AND TIGHTEN THE KNOB BOLTS AFTER THE TABLE IS IN THE UPRIGHT POSITION.



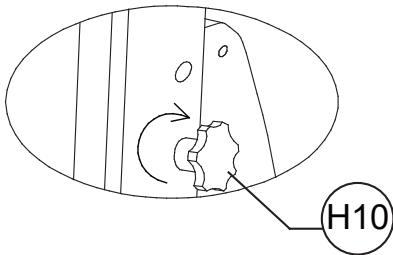
WARNING:

KEEP YOUR DISTANCE FROM THE HOCKEY TABLE WHILE FOLDING IT UP!

REMOVE ALL FOUR KNOB BOLTS

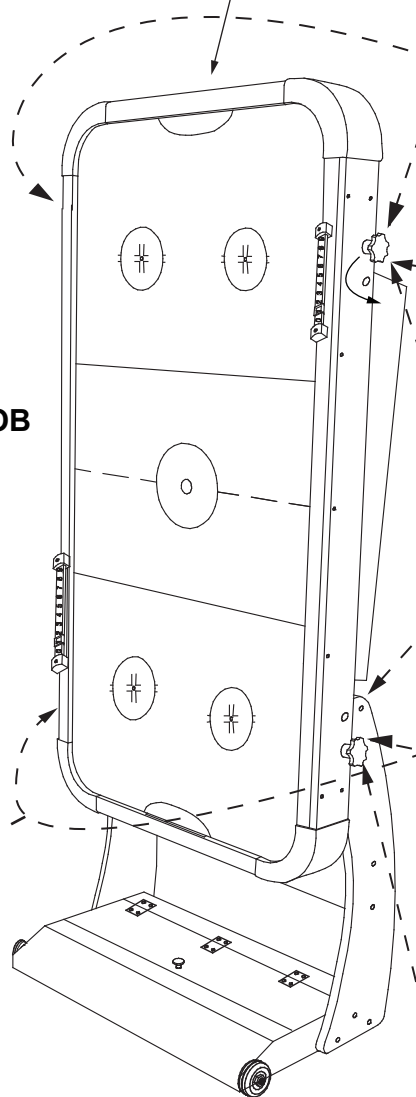


REPLACE AND TIGHTEN KNOB BOLTS AFTER THE TABLE IS IN UPRIGHT POSITION



Note: These lower two knob bolts “lock” the table into the upright position.

Carefully Lift From This End



NOTE:

Remove Knob Bolts (H10) and fold the legs into the cabinet. Tighten Knob Bolts (H10) after the table is in upright position.

Replace Knob Bolt into leg.



WARNING

Avoid Pinch points!
Keep hands and fingers away from all hinges when folding and opening legs.

Keep hands and fingers away from all hinges when folding and opening legs.

NOTE:

Remove Knob Bolts (H10), while table is in horizontal position.

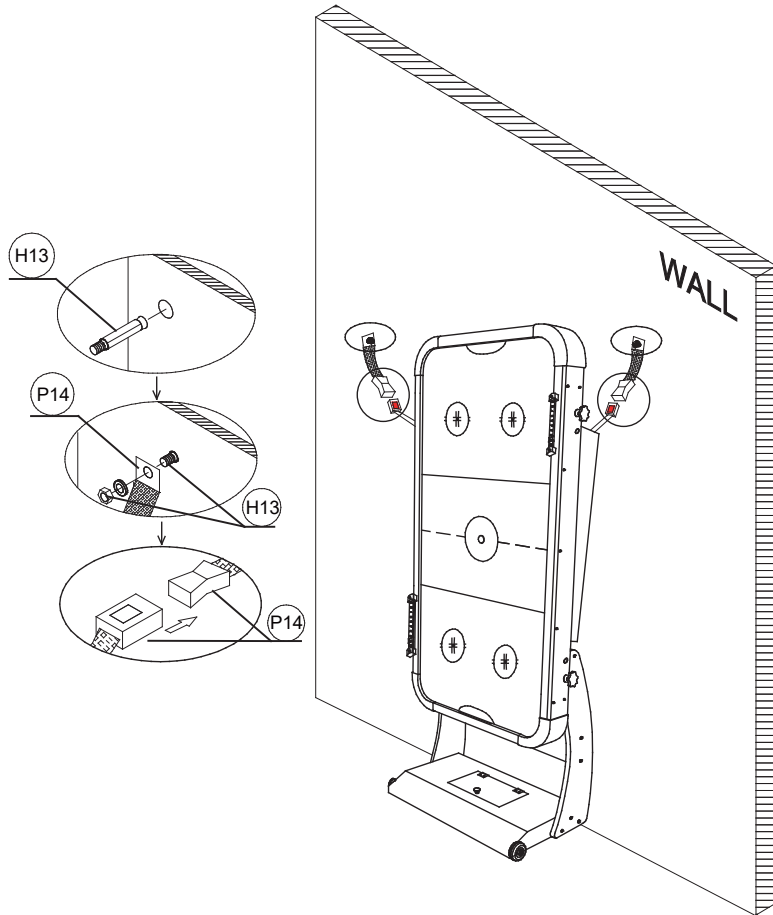
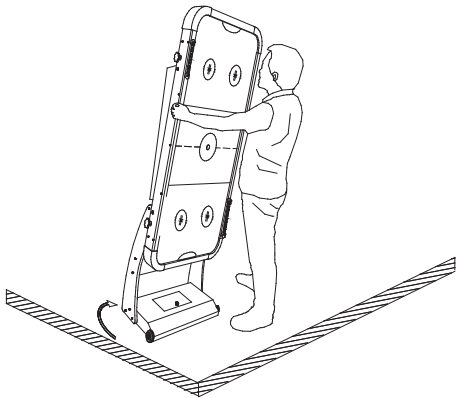
Replace Knob Bolt into unused hole shown on Page P6 and Page H1, when table is placed into upright position. Tighten Knob Bolt.

Determine where you would like to store this Foldable Air Hockey Table in the upright position. 2 pcs Anchor Bolts (**H13**) are included, and should only be installed by an experienced contractor.

STEP 9

Attach the folded table to the wall with Expansion Anchor Bolts (**H13**) and use Safety Straps (**P14**) to support the table to the wall.

CAUTION: When the table is put into the upright position, it must be stowed and secured properly to the wall using the safety straps as shown. Failure to properly secure the table to the wall when in the upright position can cause serious harm.



STEP 10

Moving your Foldable game table from the storage position or to stow away should always be done by a strong adult. Check to be sure the knob bolts are still in the tightened position. Unlatch the safety straps. Slightly tip the table until you engage the wheels. Roll the table on the wheels to the desired location. Remove the knob bolts on all sides of the table, unfold the legs and gently lower the table into the playing position. Now reinstall the knob bolts and you are ready to play.



WARNING:

**EXERCISE EXTREME CAUTION WHEN MOVING
YOUR PLAY N STOW GAME TABLE!
THE TABLE SHOULD ONLY BE MOVED BY
A STRONG ADULT WHEN IN THE UPRIGHT POSITION.
MOVING TABLE WITH ADULT SUPERVISION.**

Congratulations! You have now assembled your Hockey Table. Please note the instructions below to ensure many years of trouble free use of your Hockey Table.

CARE AND USE OF YOUR HOCKEY TABLE

1. Use only a suitable 120v AC household outlet, and insure the cord is not a trip hazard.
2. Spray furniture polish is recommended to both protect the play field and increase the puck speed. Apply and wipe off with the air motor on.
3. This product is intended for **INDOOR** use only.
4. **DO NOT** operate the motor if the cord is damaged in any way.
5. **DO NOT** sit, climb or lean on the table.
6. **DO NOT** drag the table when moving it. This will damage the legs.
7. **DO NOT** set drinks on the table.
8. It is suggested that this table be placed close to a wall thus allowing the air motor cord to **NOT** be a trip hazard. Always turn air motor off when table is **NOT** in use.

PRODUCT PARTS LIST FOR MODEL # 45-6754

KEY	PART#	DESCRIPTION	QTY.
P1	45-6754HL P1	Table Cabinet (no motor)	1
2A	45-6754HL2A	Leg-2A	1
2B	45-6754HL2B	Leg-2B	1
3A	45-6754HL3A	Leg-3A	1
3B	45-6754HL3B	Leg-3B	1
P4	45-6754HL P4	Eng Leg Panel	2
P5	45-6754HL P5	Storage Box	1
P6	45-6754HL P6	Cover Board	1
P7	45-6754HL P7	Manual Scorer	2
P8	45-6754HL P8	Pusher-Red	2
P9	45-6754HL P9	Puck-Red	2
P10	45-6754HL P10	Felt Pad (Pre-Installed)	2
P11	45-6754HL P11	Axle Rod	1
P12	45-6754HL P12	Wheel	2
P13	45-6754HL P13	Knob Set	1
P14	45-6754HL P14	Safety Strap	2
P15	45-6754HL P15	Curved Steel Tube	2
P16	45-6754HL P16	Straight Steel Tube	2
H1	45-6754HL H1	6 mm x 30 mm Allen Head Bolt	6
H2	45-6754HL H2	8 mm x 50 mm Allen Head Bolt	4
H3	45-6754HL H3	8 mm x 22 mm Flat Washer	8
H4	45-6754HL H4	6 mm x 40 mm Allen Head Bolt	8
H5	45-6754HL H5	6.5 mm x 18 mm Flat Washer	14
H6	45-6754HL H6	3.5 mm x 25 mm Phillips Flat Head Screw	4
H7	45-6754HL H7	M8 Lock Nut	6
H8	45-6754HL H8	3.5 mm x 11.5 mm Phillips Round Head Screw	12
H9	45-6754HL H9	3.5 mm x 28 mm Phillips Round Head Screw	12
H10	45-6754HL H10	8 mm x 35 mm Knob Bolt	4
H11	45-6754HL H11	M6 Barrel Nut	8
H12	45-6754HL H12	50 mm x 40 mm Hinge	3
H13	45-6754HL H13	Expansion Anchor Bolt	2
T1	45-6754HL T1	Small Allen Wrench and Big Allen Wrench	2
T2	45-6754HL T2	Wrench	1
C1	45-6754HL C1	Motor	1
K1	45-6754HL K1	Hardware Kit	1
M1	45-6754HL M1	Owner's Manual	1

90 DAY LIMITED WARRANTY

This customer warranty extends to the original owner, on the purchase of any ESCALADE SPORTS Product (hereinafter referred as the "Product").

WARRANTY DURATION: This Product is warranted to the original owner, for a period of 90 days from the original purchase.

WARRANTY COVERAGE: ESCALADE SPORTS warrants to the original owner, this product to be free from defects in material and workmanship when used for the intended purpose under normal use and conditions. THIS WARRANTY IS VOID IF THE PRODUCT HAS BEEN DAMAGED BY ACCIDENT, UNREASONABLE USE, NEGLIGENCE, IMPROPER SERVICE, FAILURE TO FOLLOW INSTRUCTIONS PROVIDED WITH THE PRODUCT OR OTHER CAUSES NOT ARISING OUT OF DEFECTS IN MATERIAL AND WORKMANSHIP.

WARRANTY REPLACEMENT: During the above 90 day warranty period, ESCALADESPORTS shall provide replacement components or replace with a comparable product at our choosing. If product is defective under normal use and proper care, please contact our Customer Service Dept.

1-888-996-2729 / Customer Service Dept.

Or Write us at:

Escalade® Sports, Inc. - P.O. Box 889, Evansville, IN 47706

Attn: Customer Service Dept.

Or E-mail us at:

gamerom@escaladesports.com

Other than shipping requirements, no charge will be made for such replacement of in-warranty products.

WARRANTY DISCLAIMERS: ANY IMPLIED WARRANTIES ARISING OUT OF THIS SALE, INCLUDING BUT NOT LIMITED TO THE IMPLIED WARRANTIES OF MERCHANTABILITY AND FITNESS FOR A PARTICULAR PURPOSE, ARE LIMITED IN DURATION TO THE ABOVE 90 DAY PERIOD. ESCALADE SPORTS SHALL NOT BE LIABLE FOR LOSS OF USE OF THE PRODUCT OR OTHER CONSEQUENTIAL OR INCIDENTAL COSTS, EXPENSES OR DAMAGES INCURRED BY THE CONSUMER OF ANY OTHER USE.

Some states do not allow the exclusion or limitation of implied warranties or consequential or incidental damages, so the above limitations or exclusions may not apply to you.

LEGAL REMEDIES: This warranty gives you specific legal rights and you may also have other rights which may vary from state to state.