3M Science. Applied to Life.™

3M™ Cloth Belt 767F

Versatility and value: get the best of both worlds.



Designed to help lower your abrasive spend.

Powered by 3M™ Precision Shaped Ceramic Grain (PSG), 3M™ Cloth Belt 767F is designed for versatility, productivity, and long life — at an affordable price for everyday use.

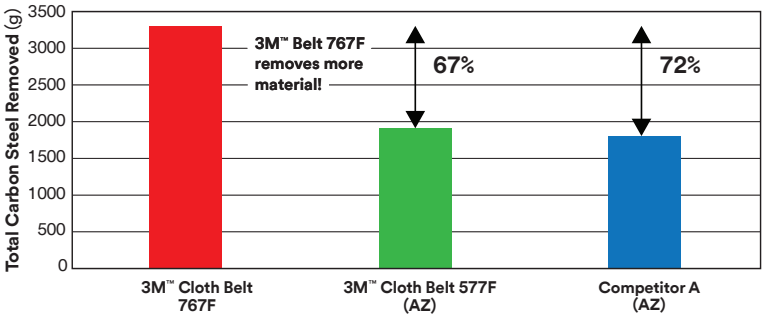
- **Designed for use on carbon steel and stainless steel**

Designed to tackle tough jobs like:

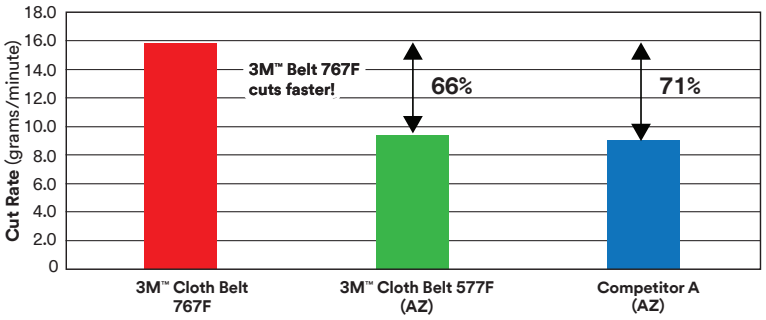
- Stock removal
- Weld removal
- Off-hand grinding
- Centreless grinding
- Flat finishing

Performance and versatility — at an affordable price for everyday use.

Total Material Removed*
Medium-High Pressure Testing on Carbon Steel



Cut Rate (grams/minute)*
Medium-High Pressure Testing on Carbon Steel



* Results based on an automated, 54 minute grinding time backstand test on 1045 steel using 36 long belts, grade 36″ and grade 36+.

Get more mileage out of your abrasive belt.

- Provides long life on carbon and stainless steel
- Faster cut and longer life than traditional alumina zirconia and aluminum oxide abrasives, thanks to a proprietary blend containing 3M Precision-Shaped Grain
- Can be used wet or dry; includes a grinding aid to keep things cool
- Tough Y-weight polyester cloth backing stands up to the stress of aggressive grinding
- Available in grades 36+, 60+, 80+, 120+

3M™ Cloth Belt 767F

Belt size (in)	Grades	UPC
½ × 18	60+	06-38060-89810-9
	80+	06-38060-89811-6
	120+	06-38060-89781-2
½ × 24	36+	06-38060-89779-9
	80+	06-38060-89817-8
¾ × 20 ½	36+	06-38060-89806-2
¾ × 20 ½	60+	06-38060-89813-0
1 × 42	120+	06-38060-89801-7
2 × 132	120+	06-38060-89777-5
3 × 132	60+	06-38060-89814-7
	80+	06-38060-89818-5
3 × 79	60+	06-38060-89802-4
3 ½ × 15 ½	80+	06-38060-89808-6
4 × 132	80+	06-38060-89819-2
	120+	06-38060-89807-9
4 × 168	80+	06-38060-89804-8
6 × 48	80+	06-3806-089812-3
6 × 90	120+	06-38060-89805-5
6 × 132	80+	06-38060-89803-1
6 × 264	60+	06-38060-89785-0
36 × 75	120+	06-38060-89809-3
37 × 60	60+	06-38060-89815-4
	80+	06-38060-89822-2
37 × 75	60+	06-38060-89816-1
	120+	06-38060-89820-8
43 × 75	36+	06-38060-89782-9
44 × 75	120+	06-38060-89776-8
52 × 75	60+	06-38060-89787-4
52 × 75	120+	06-38060-89821-5
52 × 103	36+	06-38060-89783-6
Made-to-order	36+	06-38060-89355-5
	60+	06-38060-89397-5
	80+	06-38060-89398-2
	120+	06-38060-89399-9

Great go-to option when using:

- Benchtop grinders
- Backstand grinders
- File belt sanders
- Wide belt sanders

Warranty, Limited Remedy, and Disclaimer: Unless a different warranty is specifically stated on the applicable 3M product packaging or product literature (in which case such warranty governs), 3M warrants that each 3M product meets the applicable 3M product specification at the time 3M ships the product. **3M MAKES NO OTHER WARRANTIES OR CONDITIONS, EXPRESS OR IMPLIED, INCLUDING, BUT NOT LIMITED TO, ANY IMPLIED WARRANTY OR CONDITION OF MERCHANTABILITY, FITNESS FOR A PARTICULAR PURPOSE, OR ARISING OUT OF A COURSE OF DEALING, CUSTOM, OR USAGE OF TRADE.** If a 3M product does not conform to this warranty, then the sole and exclusive remedy is, at 3M's option, replacement of the 3M product or refund of the purchase price.
Limitation of Liability: Except for the limited remedy stated above, and except to the extent prohibited by law, 3M will not be liable for any loss or damage arising from or related to the 3M product, whether direct, indirect, special, incidental, or consequential (including, but not limited to, lost profits or business opportunity), regardless of the legal or equitable theory asserted, including, but not limited to, warranty, contract, negligence, or strict liability.

3M Abrasive Systems Division
3M Canada
P.O. Box 5757
London, ON N6A 4T1
1-800-364-3577
3M.ca/Abrasives

3M and 3M Science. Applied to Life. are trademarks of 3M. Used under license in Canada.
© 2022, 3M. All rights reserved. 2202-23268 E