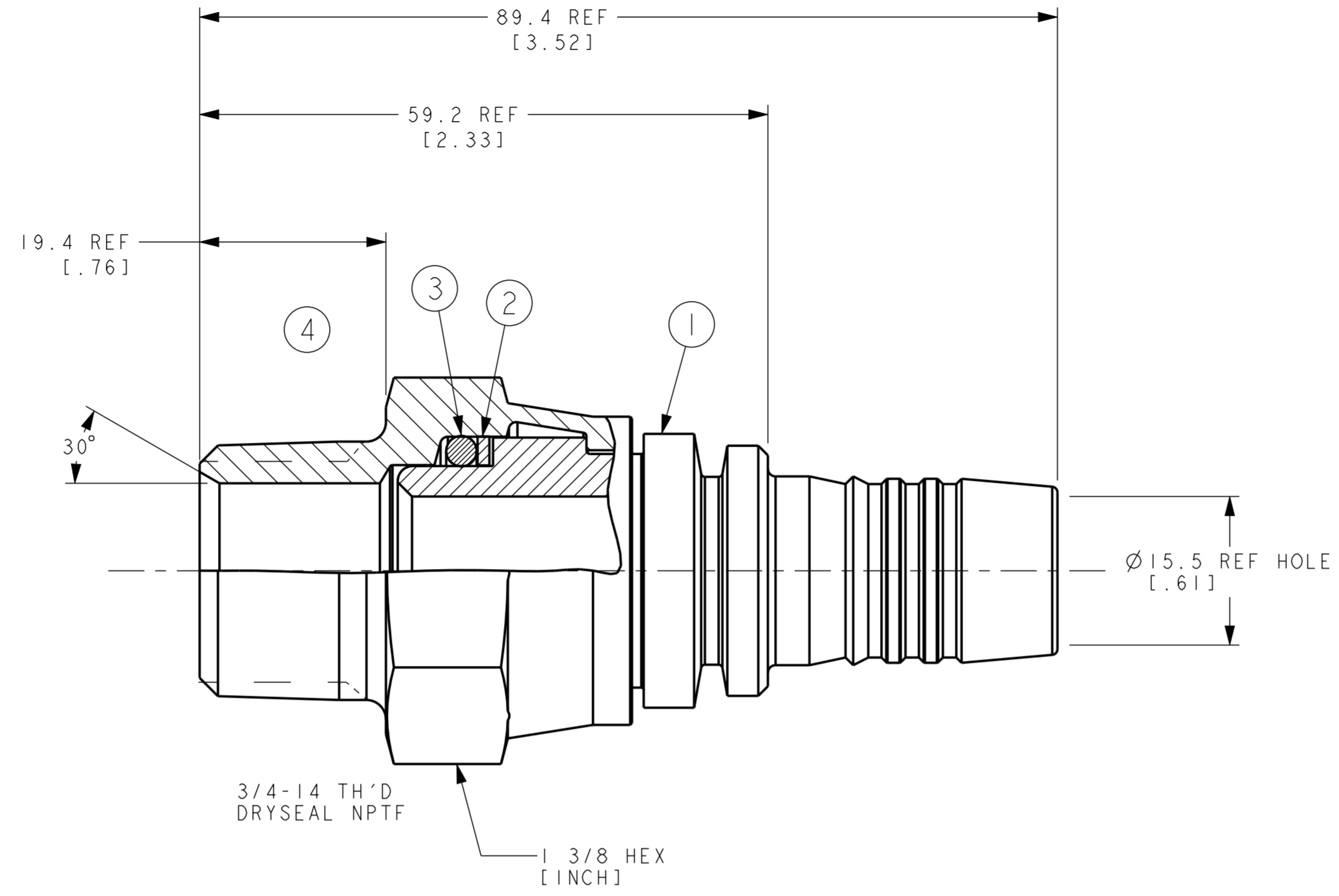



REVISIONS			
REV	DESCRIPTION	DATE	APPROVED
E	REDRAWN AND REDESIGNED UPDATED IN LATEST FORMAT & DIMENSION STYLE. 1) WAS "IF40005-1212-S", 2) WAS "221033-12-12S". 3) "ACES 2813" WAS "ACES 2409P5".	2009-03-13 AGV/SRH	0023875-ECO DP-1299
F	1) UPDATED TITLE BLOCK	2024-06-10 PCP	CO-0235316



2. ASSEMBLE NUT PER ACES 2813 AND 100% INSPECT TO INSURE NUT SWIVELS. (E3)

1. DIMENSIONS ARE IN MILLIMETERS [INCHES].

METRIC

(E1)	ISAI2PS12	IF40134-1212-S	22049-212	22550-212	FWI764-1212S	(E2)
PART NUMBER	(1) NIPPLE	(2) BACK-UP RING	(3) O-RING	(4) NUT		
LIST OF MATERIALS						
ITEM NO.	MATERIAL	FLUID CONVEYANCE DIVISION MAUMEE, OHIO U.S.A.		DRAWN A. VARANKAR CHECKED S. HASABE APPROVED R. RUTSCHILLING RELEASE DATE 2009-03-13 DRAWING INTERPRETATION PER ES 10 DRAWING TITLE		
1	STEEL			NIPPLE ASSEMBLY (F1) MALE PIPE SWIVEL 2781 HOSE		
2	TEFLON					
3	NITRILE (BUNA-N)					
4	STEEL					
		0023875-ECO DP-1299	CAGE CODE 01276	THIRD ANGLE PROJECTION	SIZE A2 SCALE 2/1 SHEET 1	DRAWING NUMBER ISAI2PS12
		THE REPRODUCTION, DISTRIBUTION, AND UTILIZATION OF THIS DOCUMENT AS WELL AS THE COMMUNICATION OF ITS CONTENTS TO OTHERS WITHOUT EXPLICIT AUTHORIZATION IS PROHIBITED. OFFENDERS WILL BE HELD LIABLE FOR THE PAYMENT OF DAMAGES. ALL RIGHTS RESERVED IN THE EVENT OF THE GRANT OF A PATENT, UTILITY MODEL OR DESIGN. (PER ISO 16016)			REV F	