



TRIUMPH

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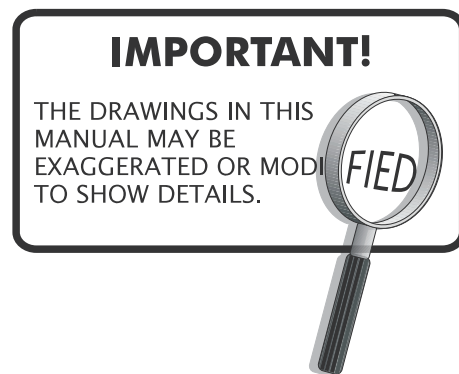
Your Model Number: **45-6799**

Date Code: **2-45-6799W/F- -HL**

Purchase Date: _____

PLEASE RETAIN THIS INSTRUCTION MANUAL FOR FUTURE REFERENCE

**IMPORTANT! READ EACH STEP
IN THIS MANUAL BEFORE YOU
BEGIN THE ASSEMBLY.**



TWO ADULTS ARE REQUIRED TO ASSEMBLE THIS 54" 4-IN-1 SWIVEL TABLE

Tools Required:

Allen Wrench (Included)
Phillips Screwdriver
Furniture Polish and Cloth

An electric screwdriver is helpful in assembly. However, please set at low torque and use extreme caution with an electric screwdriver because you could overtighten the hardware and strip the screws.

Assembly Tips

Make sure you understand the following tips before you begin to assemble your game table.

1. Start all bolts by hand before tightening.
2. Some drawings or images in this manual may not look exactly like your product. Please read and understand the text before starting each assembly step.



WARNING:

**READ AND FOLLOW ALL ASSEMBLY, OPERATION, AND
SAFETY INSTRUCTIONS CAREFULLY. AT LEAST TWO
ADULTS ARE REQUIRED TO ASSEMBLE THIS GAME TABLE.**

HARDWARE IDENTIFIER

(To Scale)



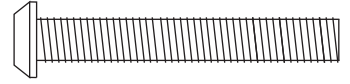
H1 = 8 pcs
4 mm x 22 mm
Phillips Head Bolt



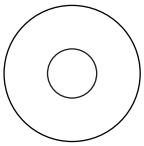
H2 = 8 pcs
4.5 mm x 10 mm
Flat Washer



H3 = 8 pcs
M4 Nylock Nut



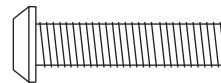
H4 = 8 pcs
6 mm x 40 mm
Allen Head Bolt



H5 = 24 pcs
6.5 mm x 16 mm
Flat Washer



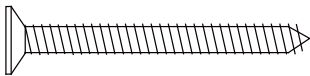
H6 = 4 pcs
4 mm x 40 mm
Phillips Round
Head Screw



H7 = 16 pcs
6 mm x 25 mm
Allen Head Bolt

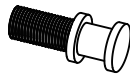


H8 = 16 pcs
3.5 mm x 14 mm
Phillips Round
Head Screw



H9 = 8 pcs
4 mm x 40 mm
Phillips Flat
Head Screw

(Not to Scale)



H10 = 2 pcs
Plastic Pivot Bolt

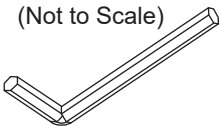


H11 = 12 pcs
3.5 mm x 33 mm
Phillips Round
Head Screw



H12 = 16 pcs
3.5 mm x 28 mm
Phillips Round
Head Screw

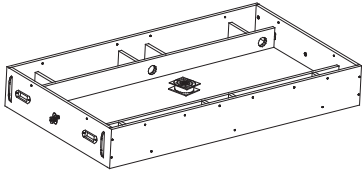
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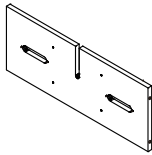
T1 = 1 pc
Allen Wrench

PARTS IDENTIFIER

(Not to Scale)



P1 - Main Cabinet
(1 pc)



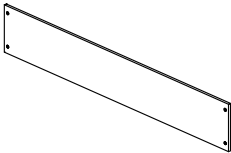
P2 - Leg Top
End Apron
(2 pcs)



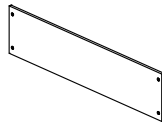
P3 -Right Leg
(2 pcs)



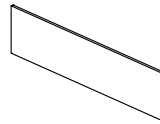
P4 - Left Leg
(2 pcs)



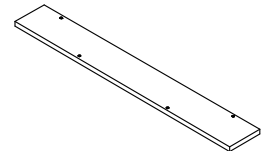
P5 - Side Leg Panel
(2 pcs)



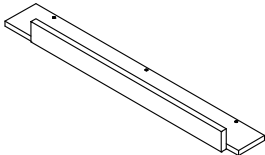
P6 - End Leg Panel
(2 pcs)



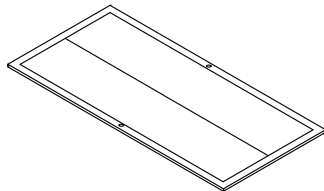
P7 - Center Frame Support
(2 pcs)



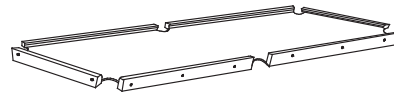
P8 - Top Side End Panel
(2 pcs)



P9 - Ball Storage
Board-Lower
(2 pcs)



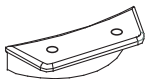
P10 - Football, Basketball
and Table Tennis Board
(1 pc)



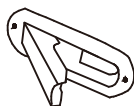
P11 - Billiard Playfield
(1 pc)



P12 - Cornet Pocket Cap
(4 pcs)



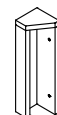
P13 - Side Pocket Cap
(2 pcs)



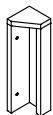
P14 - Lock Latch
(4 pcs)



P15 - Leg Leveler
(4 pcs)

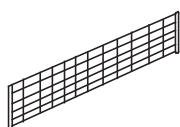


P16 - Archery Board
Bracket - Left
(1 pc)



P17 - Archery Board
Bracket - Right
(1 pc)

ACCESSORIES IDENTIFIER (Not to Scale)



A1- Table Tennis Net
(1 pc)



A2 - Table Tennis Paddle
(2 pcs)



A3 - Table Tennis Ball
(2 pcs)



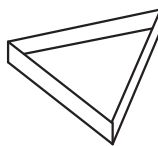
A4- Table Tennis Net Post
(2 pcs)



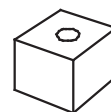
A5 - Cue Stick
(2 pcs)



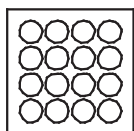
A6 - Billiards Playfield Brush
(1 pc)



A7 - Triangle
(1 pc)



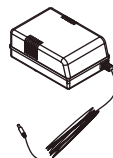
A8- Cue Tip Chalk
(2 pcs)



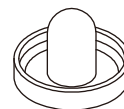
A9 - Billiard Balls
(1 set)



A10 - Cue Stick Holder
(2 pcs)



A11 - A/C Adapter
(1 pc)



A12 - Striker
(with Felt attached)
(2 pcs)



A13 - Puck
(2 pcs)



A14 - Archery Set
(1set)

PARTS REQUIRED:

1 pc - **P1** Main Cabinet

2 pcs - **H10** Plastic Pivot Bolt

1 pc - **P11** Billiard Playfield

Step 1

Please inspect table tops and playing surface before putting the game together.

Remove all the contents from inside the carton and verify that you have all listed parts as shown on the part list.

NOTE: Parts are packed inside the table cabinet. Remove the billiards playfield **P11** from Main Cabinet **P1**.

Inside the table cabinet you will find all the parts needed to assemble your table.

Attach the Plastic Pivot Bolts **H10** to the Plastic Pivot Nuts **C2** to each end of Main Cabinet.

Hand tighten the Plastic Pivot Bolts **H10**.

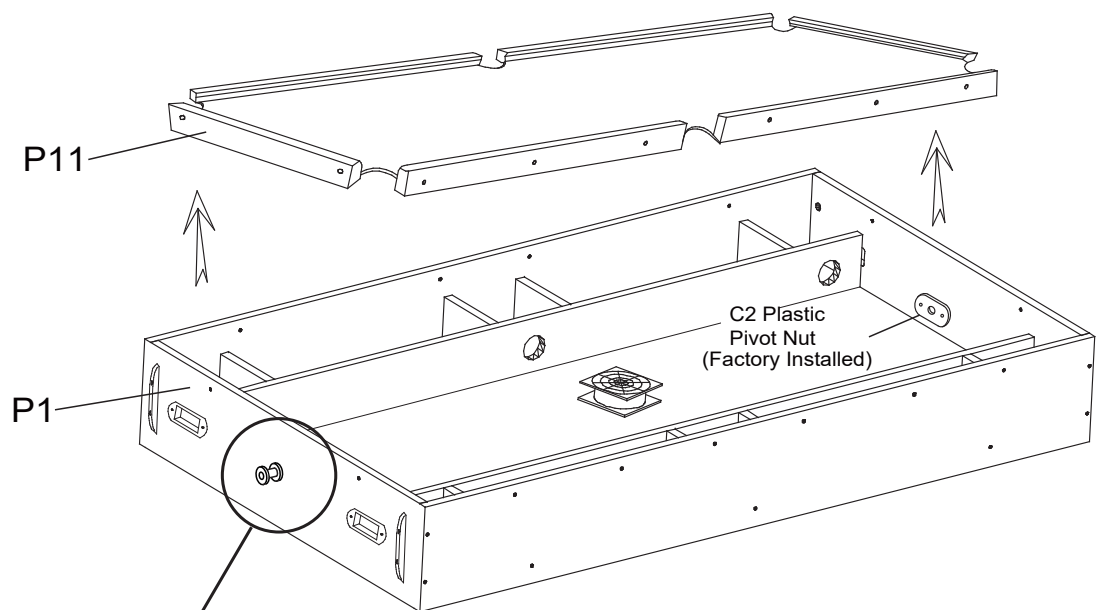
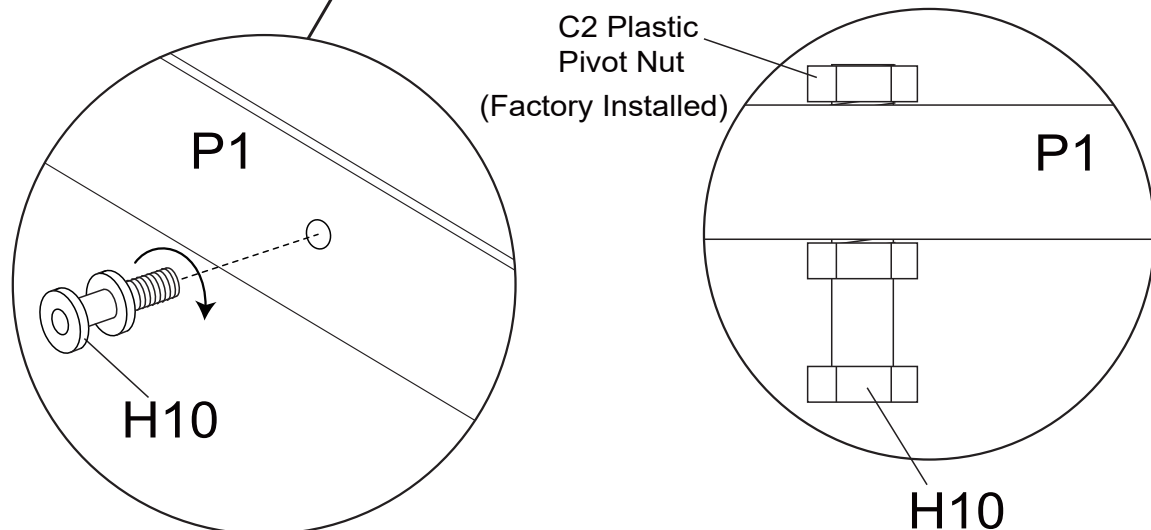


FIGURE 1



PARTS REQUIRED:

12 pcs - **H8** 3.5 x 14mm Phillips Round Head Screw
16 pcs - **H12** 3.5 x 28mm Phillips Round Head Screw

4 pcs - **P12** Corner Pocket Shield
2 pcs - **P13** Side Pocket Shield

Step 2 Before Starting Step 2, Double Check That All Loose Table Components Are Removed From The Air Hockey Table Cabinet.

When all the parts are out of the Air Hockey Table Cabinet **P1**, replace the Billiards Playfield **P11**.

Attach the Billiards Playfield **P11** by using screws **H12**.

Tighten, but do not strip out Screws H12

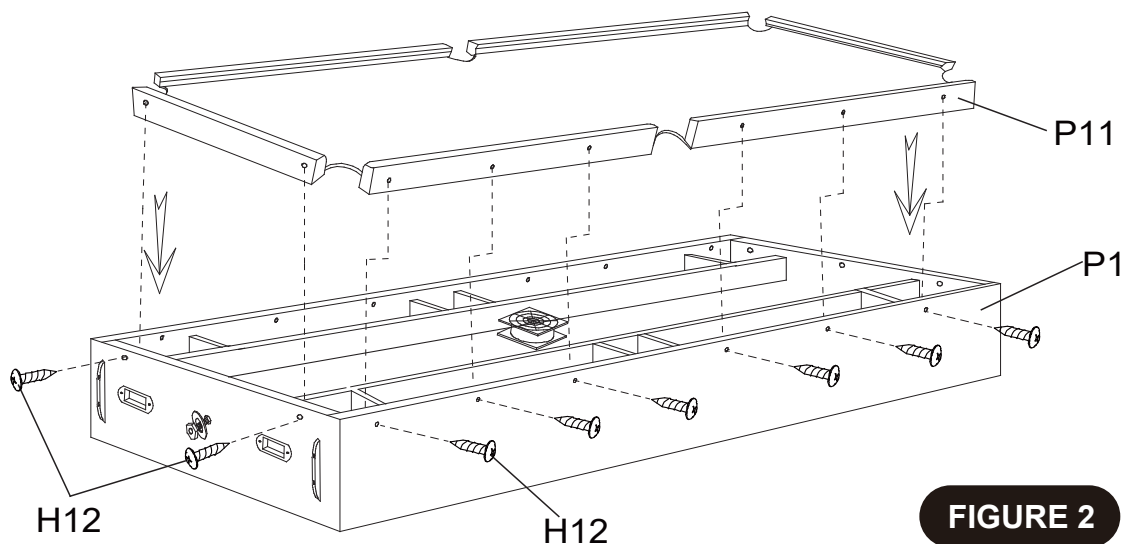


FIGURE 2

Step 3

Insert Corner Pockets Shields **P12** and Side Pocket Shields **P13** into the the cabinet pockets using Screws **H8**.

Tighten, but do not strip out Screws H8

NOTE: Carefully pull back and hold each Pocket Shield tight into the pocket for correct screw installation.

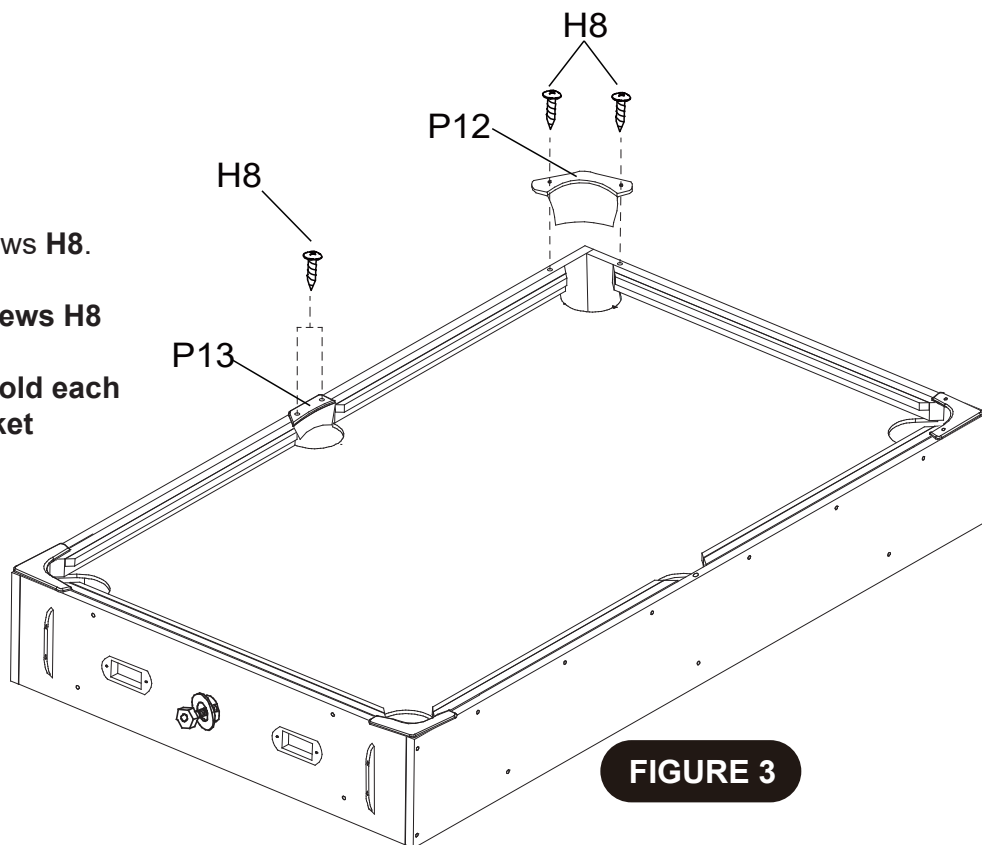


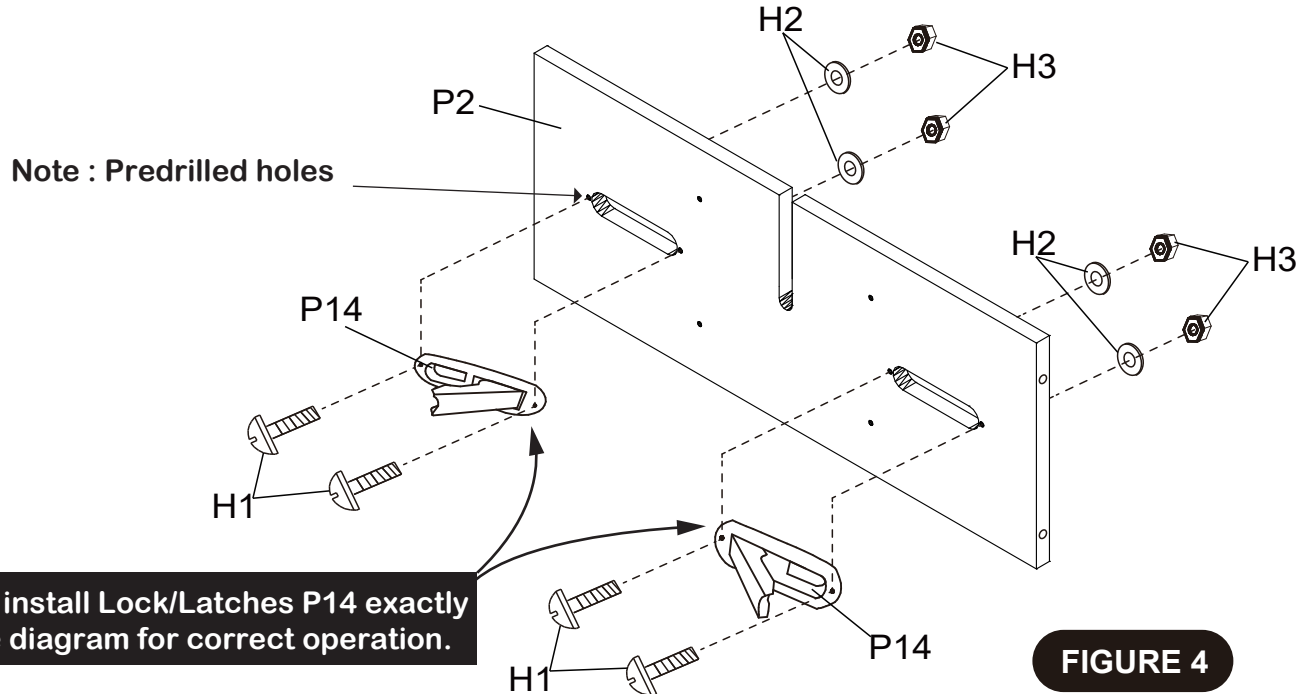
FIGURE 3

PARTS REQUIRED:

2 pcs - P2 Leg Top End Apron	2 pcs - P3 Right Leg	2 pcs - P4 Left Leg	4 pcs - P14 Lock / Latch
8 pcs - H1 4 x 22mm Phillips Head Bolt	8 pcs - H2 4.5 x 10mm Flat Washer		
8 pcs - H4 6 x 40mm Allen Head Bolt	8 pcs - H5 6.5 x 16mm Flat Washer		8 pcs - H3 M4 Nylock Nut

Step 4 (Build 2 Identical Assemblies)

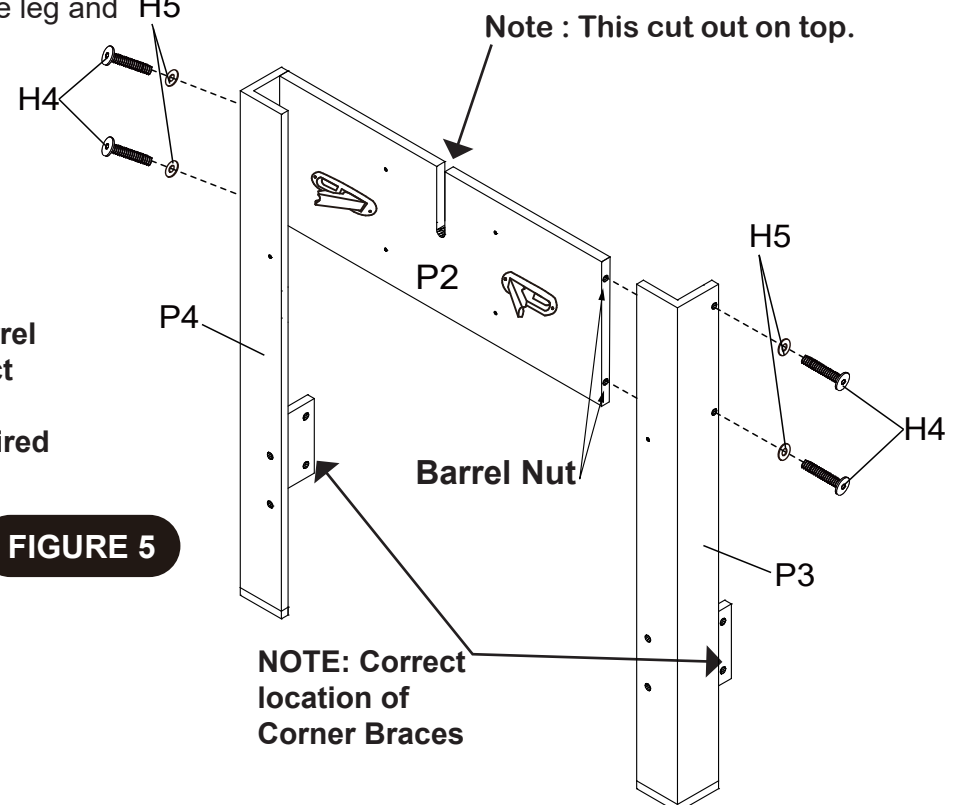
Attach 2 pieces Lock / Latches **P14** into the cut outs on Leg Top End Apron **P2** with Bolts **H1**, Washer **H2** and Nuts **H3**.



Step 5 (Build 2 Identical Assemblies)

Attach the Right legs **P3** and Left Legs **P4** to the Leg Top End Apron **P2** by inserting Bolts **H4** with washers **H5** into the predrilled holes of the leg and **H5** into the Barrel Nuts, then tighten, but DO NOT over tighten.

NOTE: Study diagram closely for correct assembly. Check each Barrel Nut with a Bolt H4 to insure correct alignment between Barrel Nut and Bolt H4. Adjust Barrel Nut as required using a screwdriver.



PARTS REQUIRED:

2 pcs - **P9** Ball Storage Board-Lower

4 pcs - **H6** 4 x 40mm Phillips Round Head Screw

2 pcs - **P5** Side Leg Panel

2 pcs - **P6** End Leg Panel

4 pcs - **P15** Leg Leveler

4 pcs - **H11** 3.5 x 33mm Phillips Round Head Screw

16 pcs - **H5** 6.5 x 16mm Flat Washer

16 pcs - **H7** 6 x 25mm Allen Head Bolt

Step 6 (Build 2 Identical Assemblies)

Screw the Ball Storage Board-Lower **P9** to the Leg Top End Apron **P2** using screws **H6** and **H11** into predrilled holes.

Install leg levelers **P15** to the bottom of each Leg **P3** & **P4**.

Tighten, but do not strip out screws **H6** and **H11**.

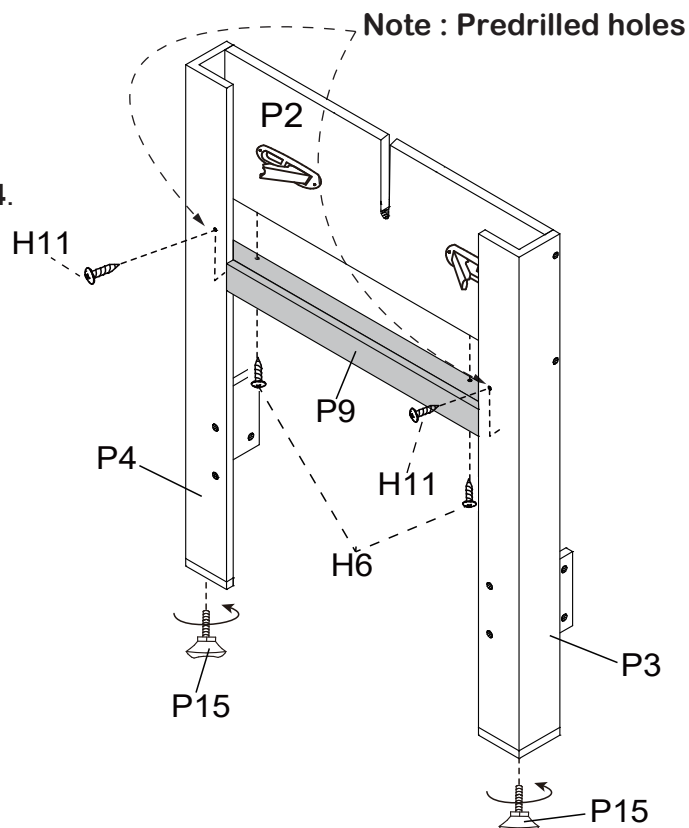


FIGURE 6

Step 7

With the help of another adult, attach the Side Leg Aprons **P5** and End Leg Aprons **P6** to the assembled leg pedestals by aligning the holes in the corner braces on the leg pedestal with the predrilled holes in the Leg Aprons **P5** & **P6** using bolts **H7** and washers **H5**.

Tighten all **H7** Bolts using the Allen wrench **T1** at this time.

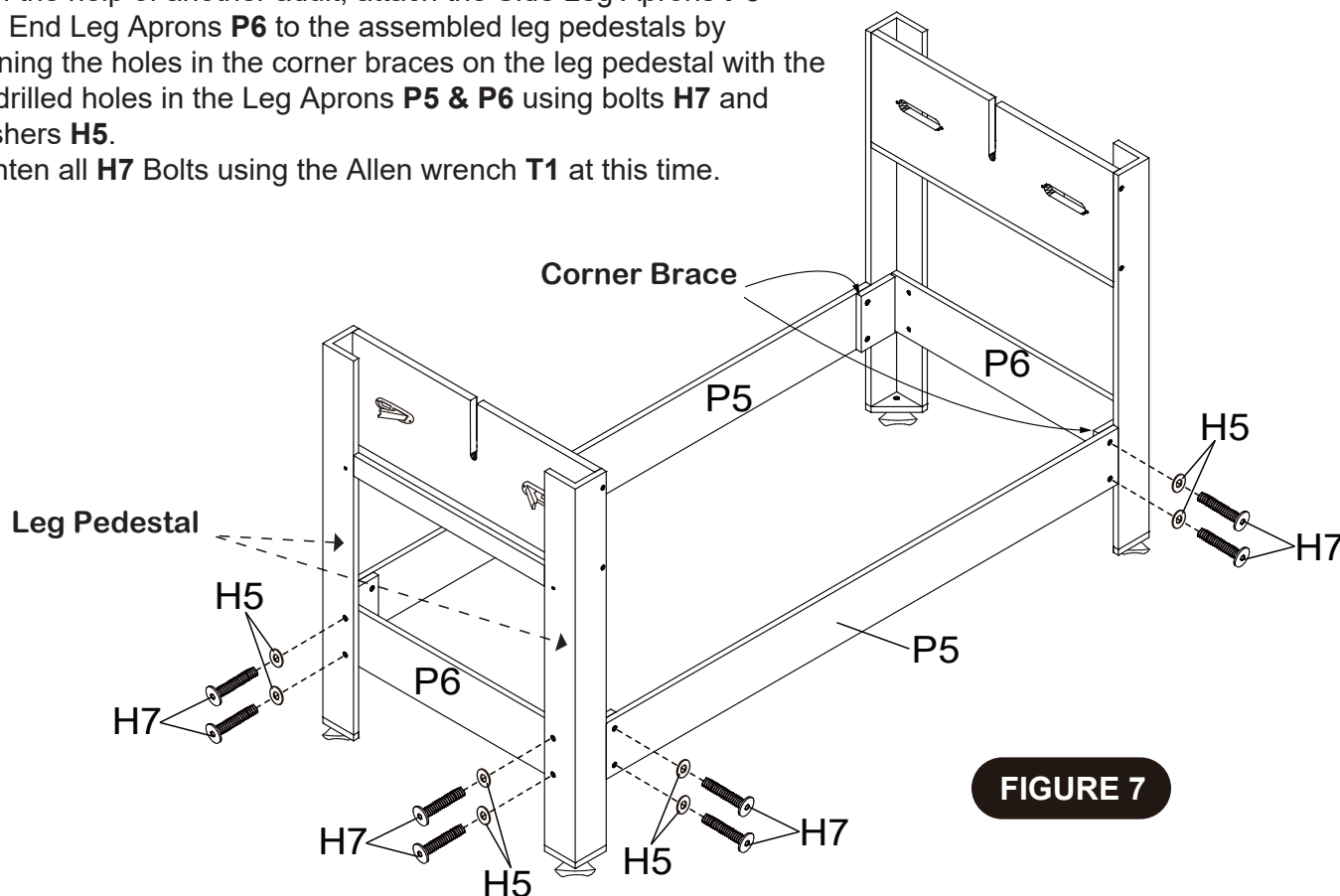


FIGURE 7

PARTS REQUIRED:

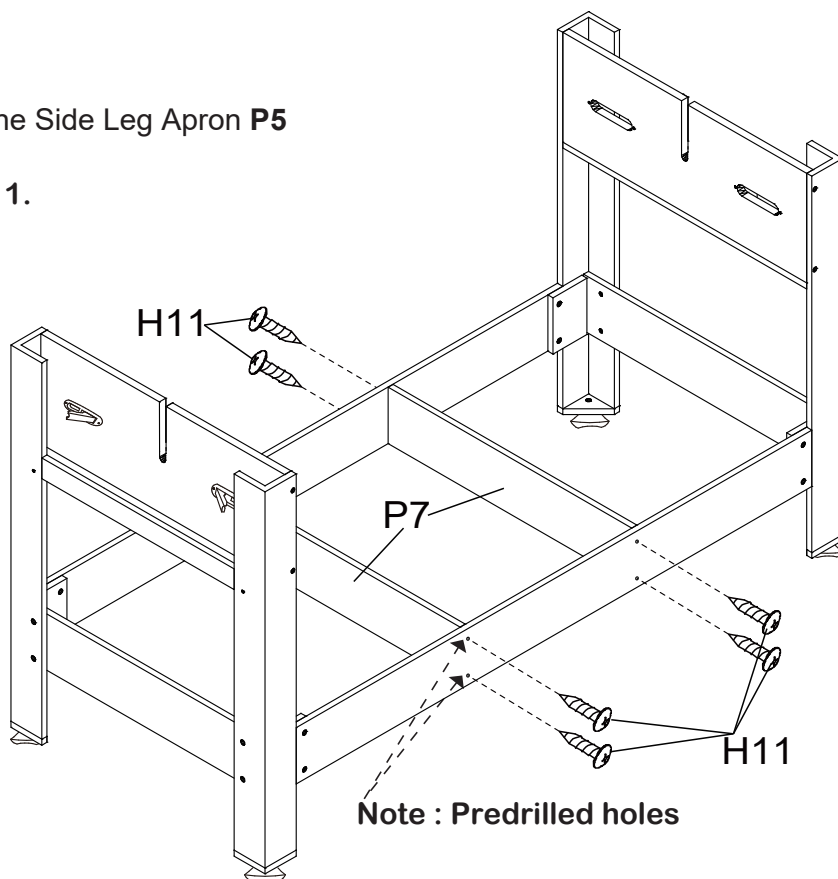
2 pcs - **P7** Center Frame Support

8 pcs - **H11** 3.5 x 33mm Phillips Round Head Screw

Step 8

Attach the Center Frame Supports **P7** to the Side Leg Apron **P5** using predrilled holes with Screws **H11**

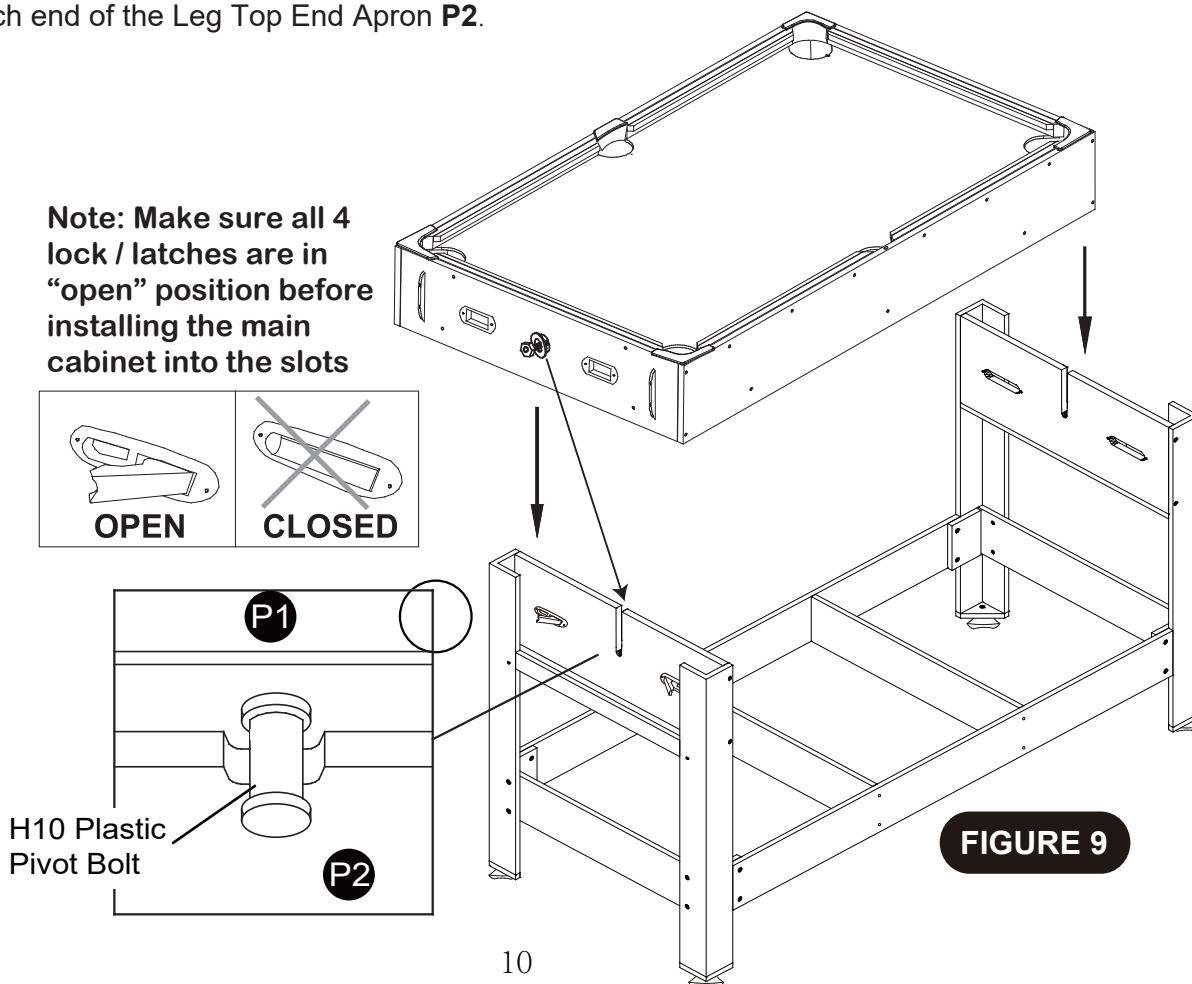
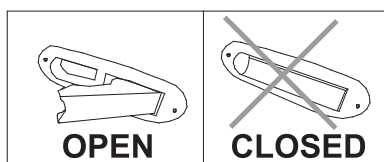
Tighten, but do not strip out screws H11.



Step 9

Attach the Main Cabinet **P1** by sliding the Plastic Pivot Bolts **H10**, already attached to the end's of the cabinet, into the 2 slots on each Leg Top End Apron **P2**. Make sure the plastic pivot bolts **H10** rests in the slots on each end of the Leg Top End Apron **P2**.

Note: Make sure all 4 lock / latches are in "open" position before installing the main cabinet into the slots



PARTS REQUIRED:

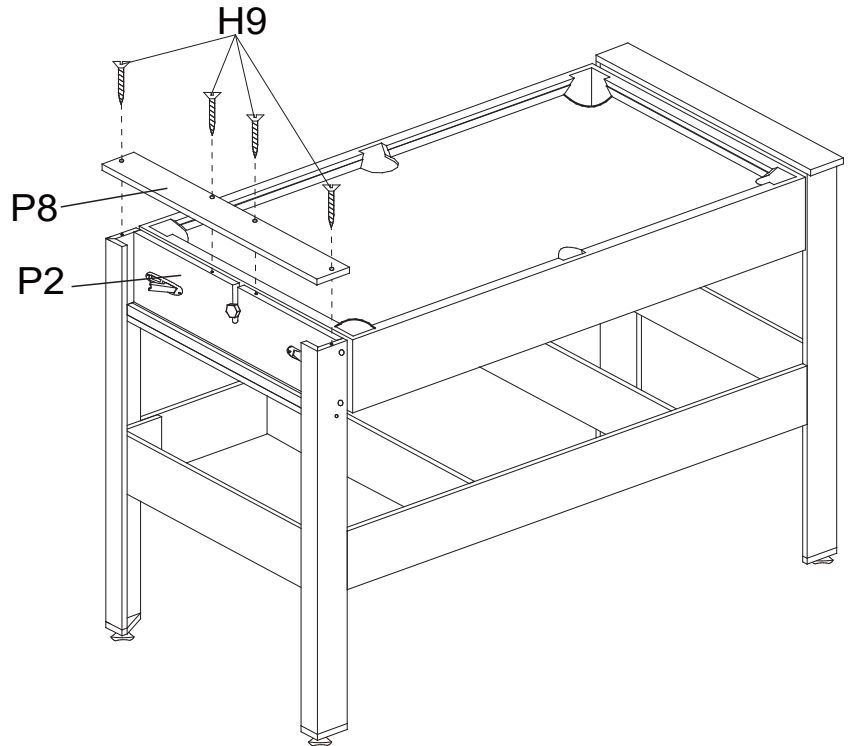
2 pcs - **P8** Top Side End Panel

8 pcs - **H9** 4 x 40 mm Phillips Flat Head Screw

Step 10

Attach Top Side End Panels **P8** to the assembled leg pedestals by aligning the holes in the Top Side End Panels **P8** with the predrilled holes in the top of the Leg Top End Apron **P2**, and attach with screws **H9**.

Tighten, but do not strip out screws H9.



Step 11

Make sure all four Lock /Latches **P14** are in the “open” position.

With the help of the other adult, rotate the table and lock the 4 Lock /Latches **P14** to play the Billiards Game.

Game table should be rotated by an Adult or with Adult Supervision only.

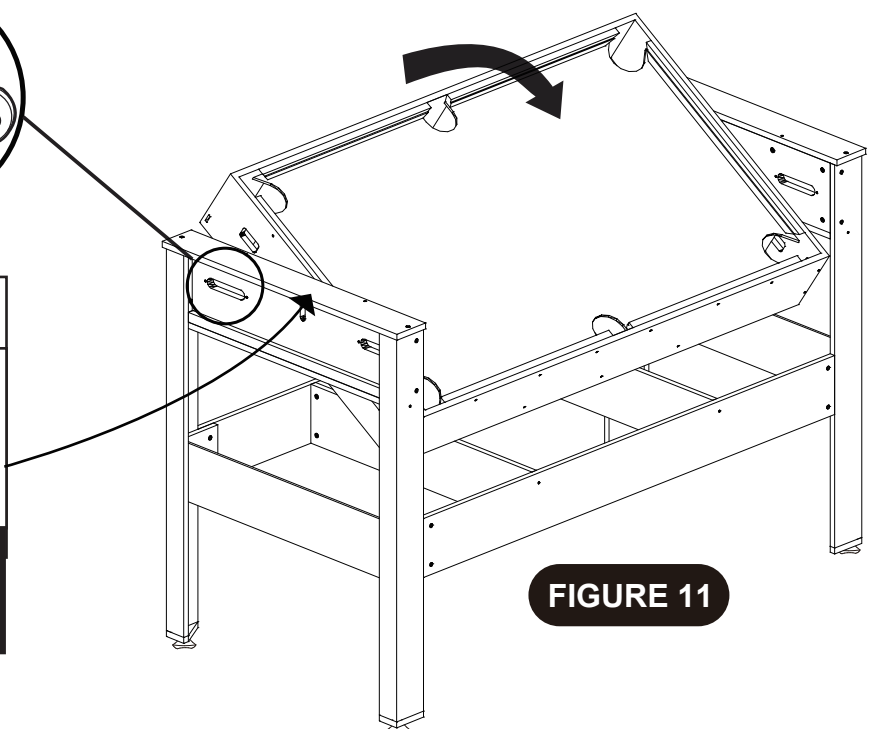
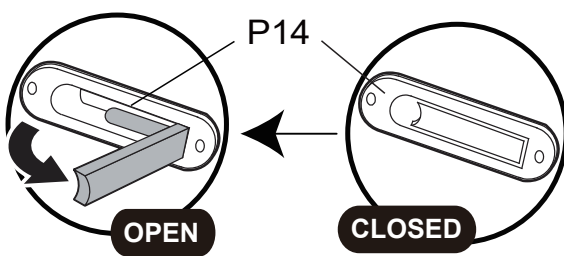


FIGURE 11

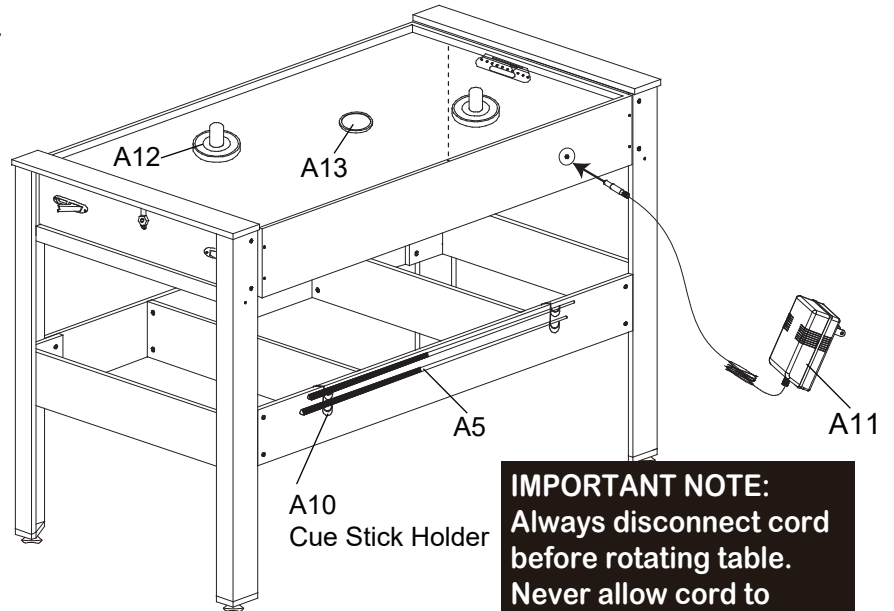
PARTS REQUIRED:

2 pcs - **A5** Cue Stick
2 pcs - **A10** Cue Stick Holder
2 pcs - **A4** Table Tennis Net Post

1 pc - **A11** A/C Adapter
1 pc - **A1** Table Tennis Net

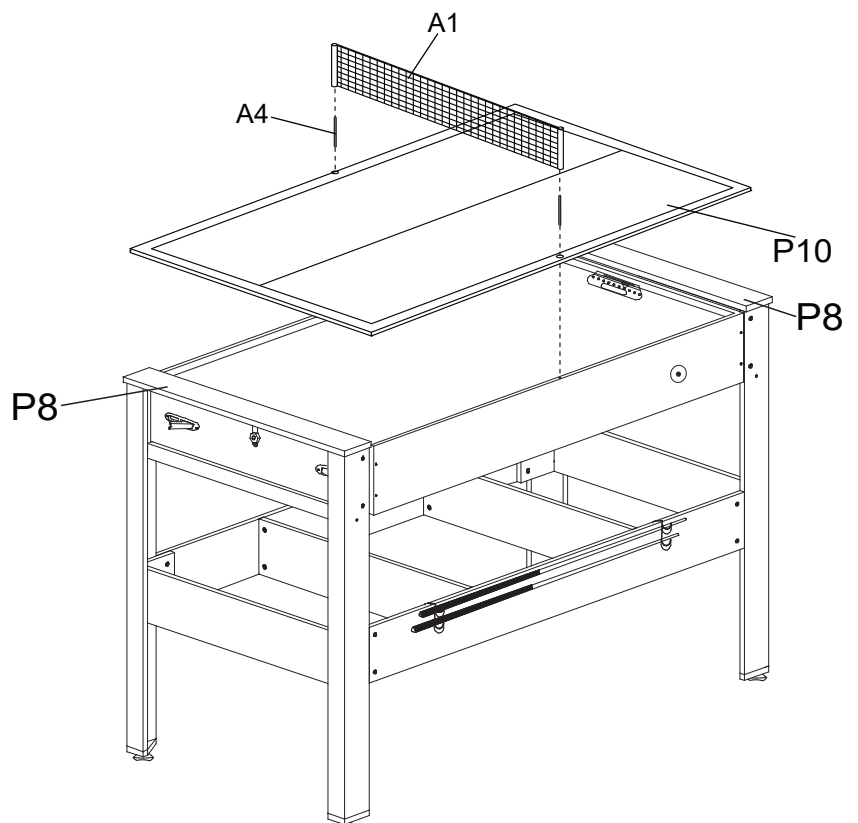
Step 12

Store the Cue Sticks **A5** on the Cue Stick Holders **A10**.
Insert the male plug of A/C Adapter **A11** into the female plug of Air Motor on the Side Apron of the Main Cabinet **P1** to play Air Hockey.



Step 13

Place the Table Tennis Board **P10** onto the Top Side End Panels **P8** and insert the net posts **A4** and net **A1** to play the Table Tennis Game.



PARTS REQUIRED:

1pc - **P16** Archery Board Bracket- Left
1pc - **P17** Archery Board Bracket- Right

4pcs - **H8** Phillips Round Head Screw

Step 14

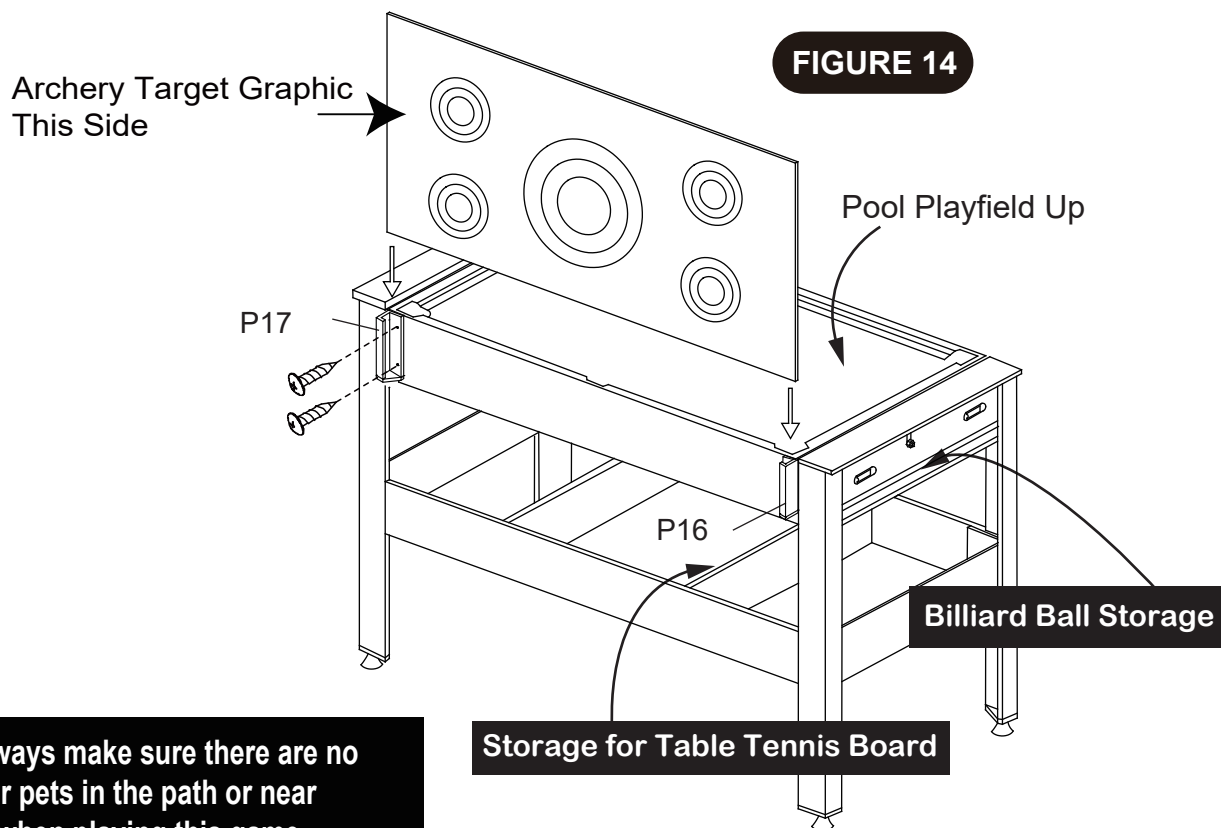
Secure the **P16 & P17** Archery Board Brackets to the long side of the **P1** Main Cabinet using pilot holes and **H8** Phillips Round Head Screws as shown in **FIGURE 14**.

Tighten, but DO NOT strip out the H8 Screws.

In order to achieve an open and safe shooting lane for archery, it is recommended to double check all background objects that could become damaged.

Remove the Table Tennis Net and posts and install Archery Target Board into the Plastic Archery Target Board Holders **P16 & P17**.

To play archery, players will take turns shooting 3 arrows at the targets per turn. The player with the most points after 3 rounds is the winner.



WARNING: Always make sure there are no other people or pets in the path or near surroundings when playing this game because the arrows could cause physical harm or injury.

Shooting arrows should only be at the target. Adult supervision is highly recommended. Should the suction cup on any arrow come off, or if the arrow in any way becomes damaged or broken, do not use this arrow and discard this arrow immediately.

NOTE: Slightly dampen the suction cup on the arrow to help make it "Stick".



CAUTION ATTENTION

This is not a toy and is intended for use by or under the supervision of adults.

AIR POWERED HOCKEY:

1. This game is designed to be played with two (2) players, one at each end.
2. Play begins when the puck is placed on the playing surface. Players must hit the puck with the hand-held pushers and attempt to shoot into the opponent's goal.
3. One point is given when a puck is shot into the opponent's goal.
4. Winning: the winning goal is accomplished by being the first player to reach a predetermined score or by being the player to score the most points within a given period.

BILLIARDS:

In the course of play, a player must call each shot in advance, by indicating the ball to be made and the pocket into which it will be made. It is not necessary to indicate details such as cushions, banks, caroms, etc. Failure to make the shot as called results in a loss of turn. If the shot is made as called, then any other balls pocketed remain pocketed. However, if the called shot is not made and any other balls are pocketed, then the shooter's ball(s) that were pocketed would be spotted and any of the opponent's balls would remain pocketed.

In order to execute a Legal Shot, the first ball hit must be one of the balls in the shooter's group (stripes or solids) and the object ball must be pocketed or the cue ball or any object ball must come into contact with a rail. (Note: It is legal for the shooter to bank the cue ball off a rail before hitting the object ball.) A player who legally pockets a ball continues play until missing or committing a Foul. Once a player's ball group (stripes or solids) is pocketed, the player may play the 8 ball. Again, the player must clearly indicate the intended pocket, even if it appears obvious. A player who legally pockets all of his ball group and the 8 ball is the winner.

FOULS

1. Failure to execute a legal shot as defined above.
2. A scratch shot (shooting the cue ball into a pocket or off the table)
3. Moving or touching any ball by means other than legal play.
4. Shooting an intentional jump shot over another ball by scooping the cue stick under the cue ball. (A jump shot executed by striking the cue ball above center is legal.)
5. Using the 8 ball first in a combination shot when the table is not open.

TABLE TENNIS:

In singles, the server first makes a good service and then the receiver makes a good return. Thereafter, server and receiver alternately each make a good return. In doubles, the server first makes a good service and the receiver returns the ball. Then the partner of the server makes a good return, followed by the partner of the receiver returning the ball. Thereafter, each player alternately in that sequence makes a good return.

ARCHERY:

Players will take turns shooting 3 arrows at the targets per turn. The player with the most points after 3 rounds is the winner.

Congratulations! You have now assembled your Swivel Table. Please note the Care and Use instructions below to ensure many years of trouble free use of your Swivel Table.

CARE AND USE OF YOUR SWIVEL TABLE

1. Use only a suitable 120v AC household outlet, and insure the cord is not a trip hazard.
2. For long life and best play from your air hockey table, apply spray furniture polish to clean cloth and wipe down the playfield with air motor running to make the pucks slide faster before first play and frequently thereafter.
3. Use spray furniture polish to clean all exterior surfaces of your billiards table.
4. Use the Billiards Playfield brush provided to clean the cloth on the billiards table.
5. Use a carpenters level to properly level table using the leg levelers.
6. This product is intended for **INDOOR** use only.
7. **DO NOT** operate the motor if the cord is damaged in any way.
8. **DO NOT** sit, climb or lean on the table.
9. **DO NOT** drag the table when moving it. This will damage the legs.
10. **DO NOT** set drinks on the table.
11. It is suggested that this table be placed close to wall thus allowing the air motor cord to **NOT** be a trip hazard. Always turn air motor off when table is not in use.
12. If possible, cover table with a pool table cover or sheet when not used to keep playfield clean preventing any dust build up.

PRODUCT PARTS LIST FOR MODEL # 45-6799

Part #	Description	Qty	Part #	Description	Qty
45-6799HLH1	4 x 22 mm Phillips Head Bolt	8	45-6799HLP16	Archery Board Bracket-Left	1
45-6799HLH2	4.5 x 10 mm Flat Washer	8	45-6799HLP17	Archery Board Bracket-Right	1
45-6799HLH3	M4 Nylock Nut	8	45-6799HLA1	Table Tennis Net	1
45-6799HLH4	6 x 40 mm Allen Head Bolt	8	45-6799HLA2	Table Tennis Paddle	2
45-6799HLH5	6.5 x 16 mm Flat Washer	24	45-6799HLA3	Table Tennis Ball	2
45-6799HLH6	4 x 40 mm Phillips Round Head Screw	4	45-6799HLA4	Table Tennis Net Post	2
45-6799HLH7	6 x 25 mm Allen Head Bolt	16	45-6799HLA5	Cue Stick	2
45-6799HLH8	3.5 x 14 mm Phillips Round Head Screw	16	45-6799HLA6	Billiards Playfield Brush	1
45-6799HLH9	4 x 40 mm Phillips Flat Head Screw	8	45-6799HLA7	Triangle	1
45-6799HLH10	Plastic Pivot Bolt	2	45-6799HLA8	Cue Tip Chalk	2
45-6799HLH11	3.5 x 33 mm Phillips Round Head Screw	12	45-6799HLA9	Billiard Balls	1
45-6799HLH12	3.5 x 28 mm Phillips Round Head Screw	16	45-6799HLA10	Cue Stick Holder	2
45-6799HLT1	Allen Wrench	1	45-6799HLA11	A/C Adapter	1
45-6799HLP1	Main Cabinet	1	45-6799HLA12	Striker	2
45-6799HLP2	Leg Top End Apron	2	45-6799HLA13	Puck	2
45-6799HLP3	Right Leg	2	45-6799HLA14	Archery Set	1
45-6799HLP4	Left Leg	2	45-6799HLC1	Plastic puck catcher (Factory Installed)	2
45-6799HLP5	Side Leg Panel	2	45-6799HLC2	Plastic Pivot Nut (Factory Installed)	2
45-6799HLP6	End Leg Panel	2	45-6799HLC3	Air Motor (Factory Installed)	1
45-6799HLP7	Center Frame Support	2			
45-6799HLP8	Top Side End Panel	2			
45-6799HLP9	Ball Storage Board-Lower	2			
45-6799HLP10	Football, Basketball and Table Tennis Board	1			
45-6799HLP11	Billiard Playfield	1			
45-6799HLP12	Corner Pocket Shield	4			
45-6799HLP13	Side Pocket Shield	2			
45-6799HLP14	Lock Latch	4			
45-6799HLP15	Leg Leveler	4			

90 DAY LIMITED WARRANTY

This consumer warranty extends to the original consumer purchase of any ESCALADESPORTS Product (hereinafter referred as the "Product").

WARRANTY DURATION: This Product is warranted to the original consumer purchase of a period of 90 days from the original purchase.

WARRANTY COVERAGE: ESCALADE SPORTS warrants to the original Consumer Purchaser that any Product of its manufacture is free from defects in material and workmanship when used for the intended purpose under normal use and conditions. THIS WARRANTY IS VOID IF THE PRODUCT HAS BEEN DAMAGED BY ACCIDENT, UNREASONABLE USE, NEGLIGENCE, IMPROPER SERVICE, FAILURE TO FOLLOW INSTRUCTIONS PROVIDED WITH THE PRODUCT OR OTHER CAUSES NOT ARISING OUT OF DEFECTS IN MATERIAL AND WORKMANSHIP.

WARRANTY PERFORMANCE: During the above 90 day warranty period, ESCALADESPORTS shall repair or replace with a comparable model, and Product, or component thereof, which may prove defective under normal use and proper care, and which our examination shall disclose to our satisfaction to be thus defective, please contact our Warranty Dept.

1-888-996-2729 / Warranty Dept.

Or Write us at:

Escalade® Sports, Inc. - P.O. Box 889, Evansville, IN 47706

Attn: Warranty Dept.

Or E-mail us at:

gameroom@escaladesports.com

Other than shipping requirements no charge will be made for such repair or replacement of in-warranty Products. ESCALADE SPORTS strongly recommends that the Product is insured for value prior to mailing.

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