



We strive to ensure that our products are of the highest quality and free of manufacturing defects or missing parts. However, if you have any problems with your new product,

DO NOT RETURN IT TO THE STORE,

please contact us toll free @:

1-888-996-2729

FAX: 1-866-873-3531

gameroom@escaladesports.com

Mailing Address: (Correspondence Only)

Escalade Sports
PO Box 889
Evansville, Indiana 47706-0889

Physical Location:

Escalade Sports
817 Maxwell Ave.
Evansville, Indiana 47711

Please visit our Web site at:

www.escaladesports.com

Please have your model number when inquiring about parts.

When contacting Escalade Sports please provide your model number, date code (if applicable) and part number if requesting a replacement part. These numbers are located on the product, packaging, and this owners manual.

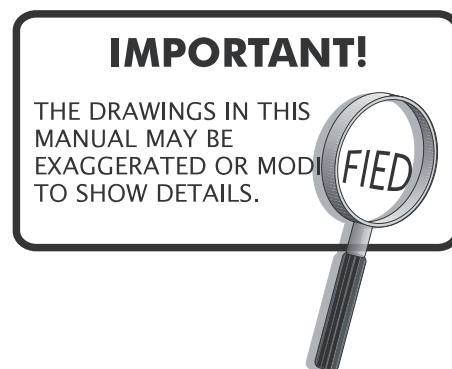
Your Model Number **G02000**

Date Code: **2 - G02000 - - HO**

Purchase Date: _____

PLEASE RETAIN THIS INSTRUCTION MANUAL FOR FUTURE REFERENCE

**IMPORTANT! READ EACH STEP
IN THIS MANUAL BEFORE YOU
BEGIN THE ASSEMBLY.**



TWO ADULTS ARE REQUIRED TO ASSEMBLE THIS ATOMIC COBALT FOOSBALL TABLE

Featuring: LED Side Playfield Lights

Tools Required:

- T1 - Allen Wrench (Included)
- Phillips Screwdriver
- Furniture Polish and Soft Cotton Cloth
- Carpenters Level

An electric screwdriver is helpful in assembly. However, please set at low torque and use extreme caution with an electric screwdriver because you could overtighten the hardware and strip the screws.

Assembly Tips

Make sure you understand the following tips before you begin to assemble your game table.

1. Start all bolts by hand before tightening.
2. Some drawings or images in this manual may not look exactly like your product. Please read and understand the text before starting each assembly step.

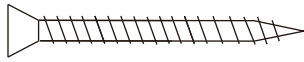


ATTENTION:

**READ AND FOLLOW ALL ASSEMBLY, OPERATION, AND
SAFETY INSTRUCTIONS CAREFULLY. AT LEAST TWO
ADULTS ARE REQUIRED TO ASSEMBLE THIS GAME TABLE.**

HARDWARE IDENTIFIER

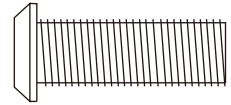
(To Scale)



H1 - 3.5 mm x 35 mm
Phillips Flat
Head Screw
(36 pcs)



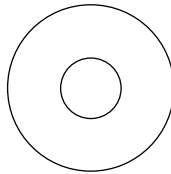
H2 - 3.5 mm x 12 mm
Phillips Round
Head Screw
(16 pcs)



H3 - 8 mm x 25 mm
Allen Head Bolt
(16 pcs)



H4 - M4 x 27 mm Phillips
Round Head Bolt
(26 pcs)



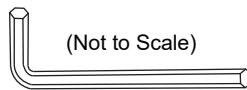
H5 - 8.5 mm x 22 mm
Flat Washer
(16 pcs)



H6 - M4 Nylock Locknut
(26 pcs)



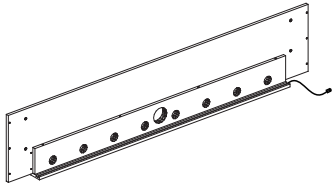
H7 - M8 Lock Washer
(16 pcs)



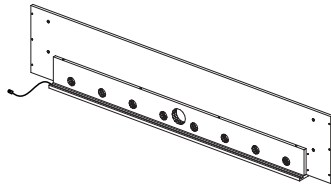
(Not to Scale)
T1 - M4 Allen Wrench
(1 pc)

PARTS IDENTIFIER

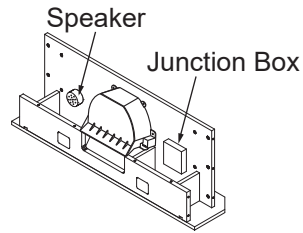
(Not to Scale)



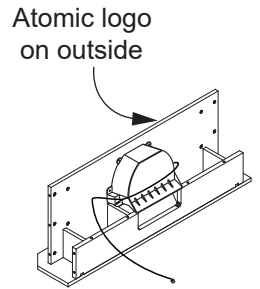
P1 - Side Apron-A
(1 pc)



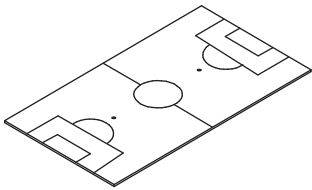
P2 - Side Apron-B
(1 pc)



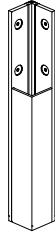
P3 - End Apron with
Junction Box and Speaker
(1 pc)



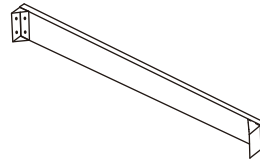
P4 - End Apron with
Atomic Logo
(1 pc)



P5 - Playfield
(1 pc)



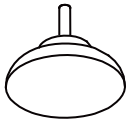
P6 - Leg
(4 pcs)



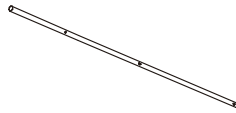
P7 - Playfield Support Brace
with Brackets attached
(2 pcs)



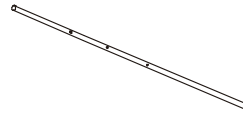
P8 - Player Rod
End Cap
(8 pcs)



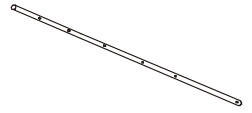
P9 - Leg Leveler
(4 pcs)



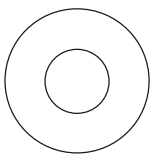
P10 - 2-Hole
Players Rod
(2 pcs)



P11 - 3-Hole
Players Rod
(4 pcs)



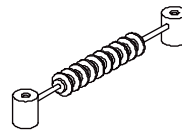
P12 - 5-Hole
Players Rod
(2 pcs)



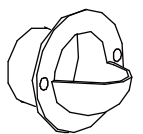
P13 - Plastic Rod Washer
(16 pcs)



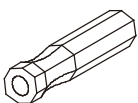
P14 - Rubber Rod Bumper
(16 pcs)



P15 - Manual
Scorer (2 pcs)



P16 - Ball Entry
Cup (2 pcs)



P17 - Player Rod Handle
(8 pcs)



P18 - Blue Player
(13 pcs)



P19 - Gray Player
(13 pcs)

ACCESSORIES IDENTIFIER (Not to Scale)

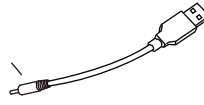


A1- Soccer Ball
(2 pcs)



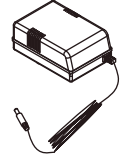
**A2- Rechargeable
LED Soccer Ball**
(1 pc)

A3 plugs in here.



(Used to charge A2
LED Soccer Ball only)

A3 - USB Cable
(Packed with A2 LED Soccer Ball)
(1 pc)



**A4 - A/C Adapter with
ON/OFF Switch**
(1 pc)

PARTS REQUIRED

1pc - **P1** Side Apron-A
1pc - **P2** Side Apron-B

1pc - **P3** End Apron with Junction Box and Speaker

STEP 1

Place the **P1/P2** Side Aprons onto the **P3** End Apron as shown in the **FIGURE 1**.

NOTE: This assembly must be made on a flat, smooth, non-abrasive surface.

NOTE:

This assembly is upside down.

Hole for wire:

Carefully place both LED wires through the hole (one each side) of the P3 end apron as shown in **DETAIL A**.

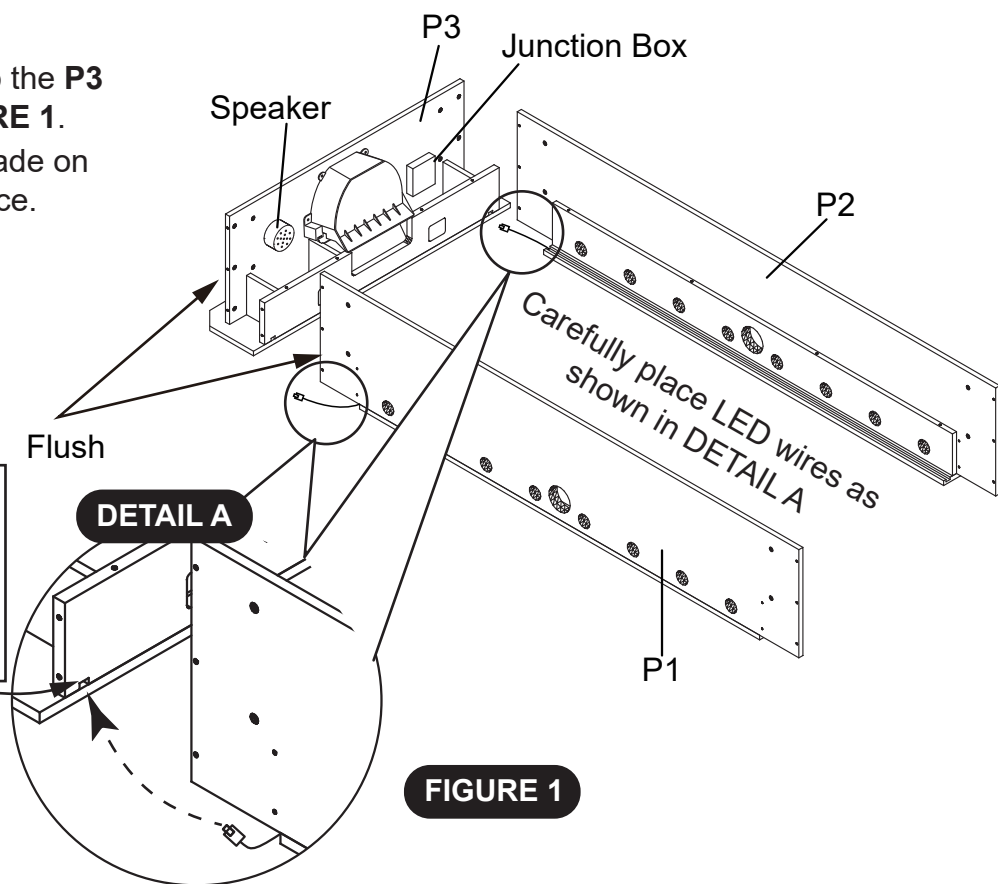


FIGURE 1

PARTS REQUIRED

1pc - **P5** Playfield

10pcs - **H1** Phillips Flat Head Screw

STEP 2

Attach the **P1/P2** Side Aprons onto the **P3** End Apron using the **H1** Phillips Flat Head Screws as shown in **FIGURE 2**.

Tighten, but do not strip out the H1 screws.

With the help of another adult, install the **P5** Playfield with the graphic facing down onto the main cabinet as shown in **FIGURE 2**.

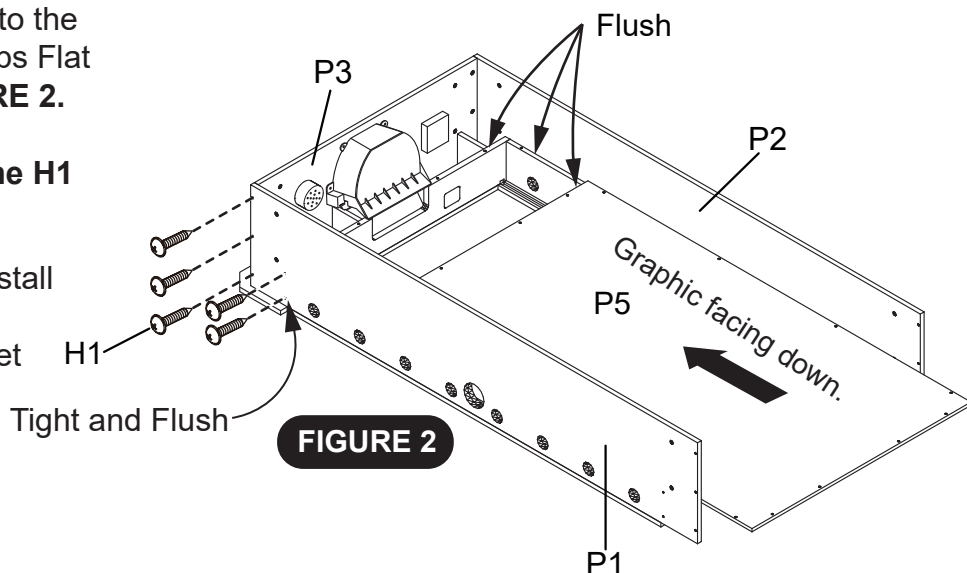


FIGURE 2

PARTS REQUIRED

2pcs - **P7** Playfield Support Brace
with Brackets attached
1pc - **P4** End Apron with Atomic Logo

26pcs - **H1** Phillips Flat Head Screw
8pcs - **H2** Phillips Round Head Screw

STEP 3

STEP 3-1

Attach the **P4** End Apron onto the **P1/P2** Side Aprons using the **H1** Phillips Flat Head Screws as shown in **FIGURE 3**. **DO NOT strip out the H1 screws.**

STEP 3-2

Attach the **P5** Playfield into the Main Cabinet using the **H1** Phillips Flat Head Screws as shown in **FIGURE 3**.

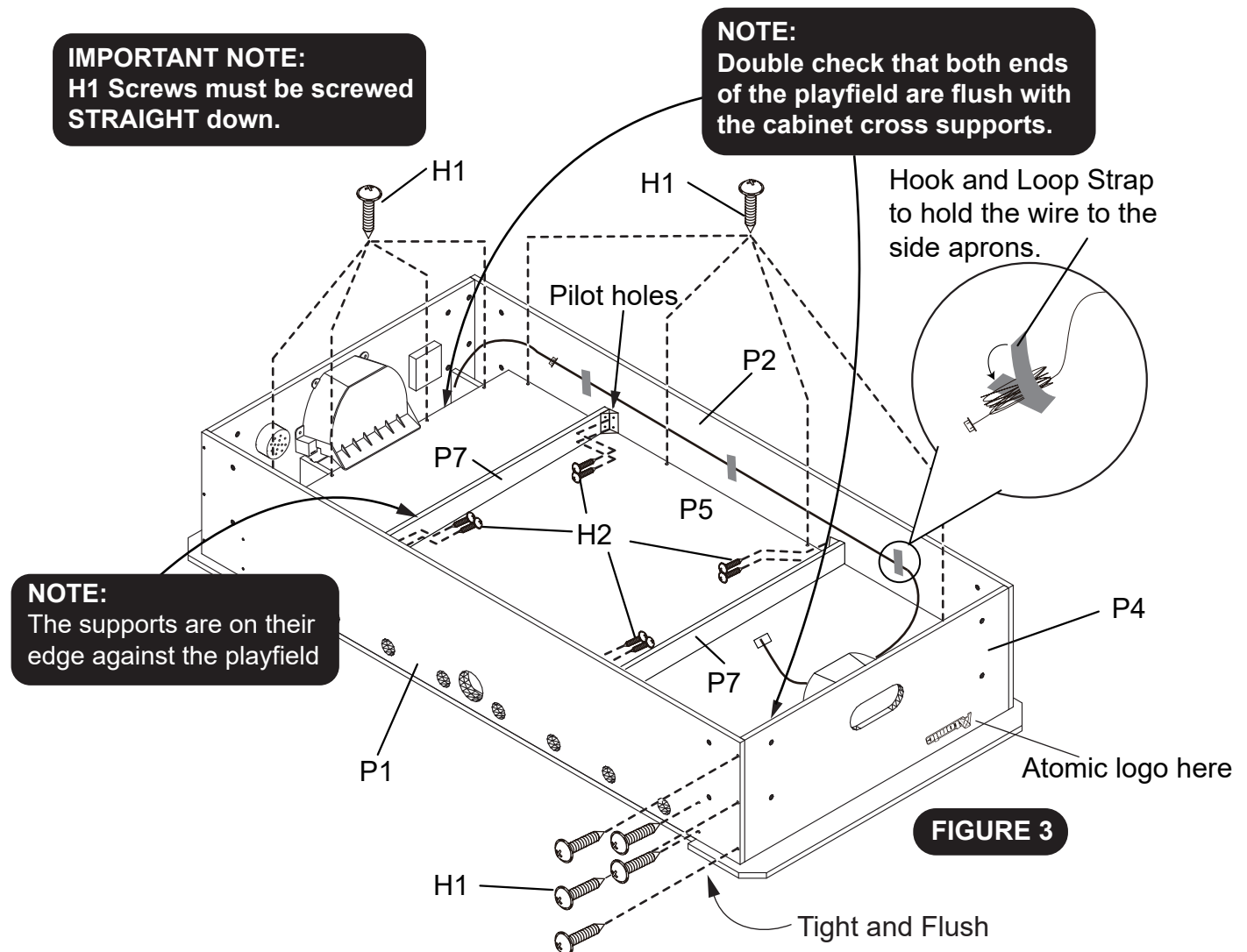
DO NOT strip out the H1 screws.

Before tightening the **H1** Screws, be sure to center the playfield on the End Aprons. Also- **DO NOT** allow any gaps between the Side Aprons and the edge of the playfield.

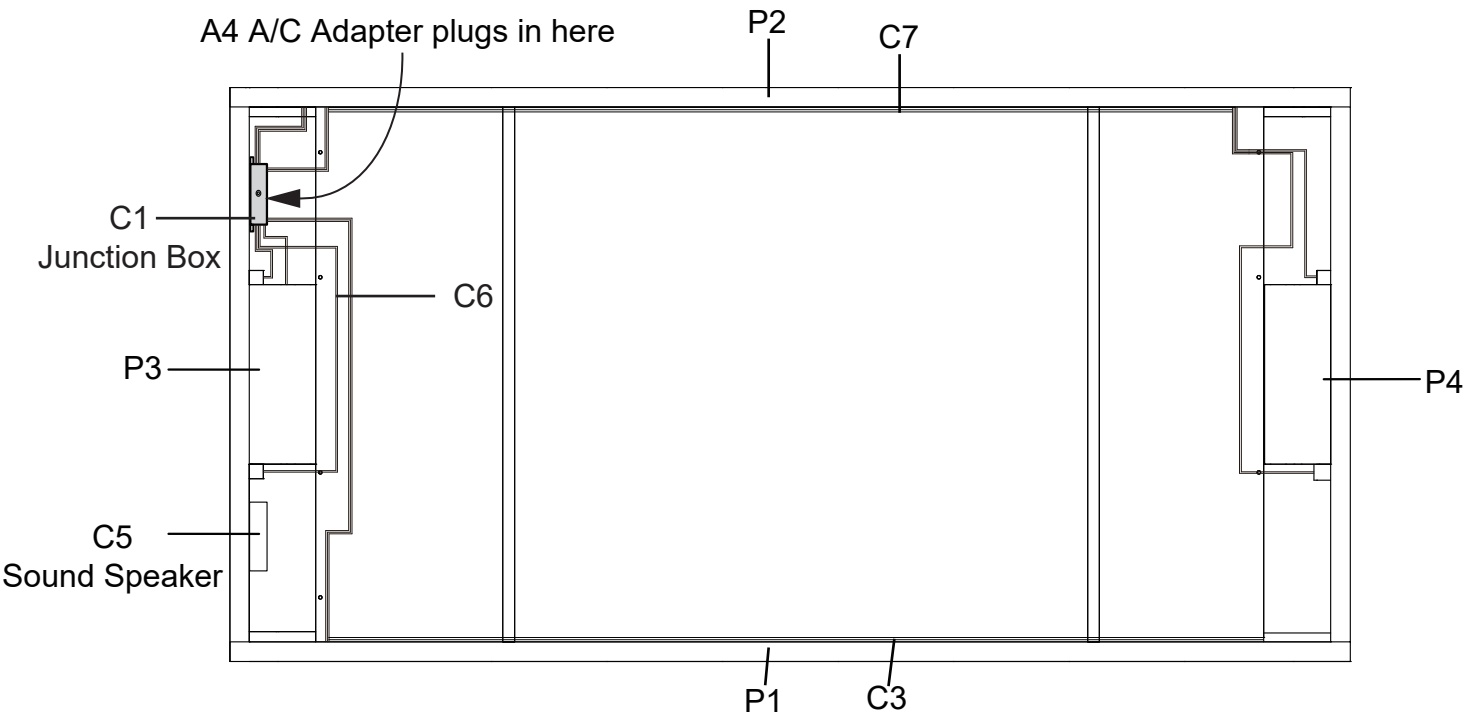
STEP 3-3

Attach the **P7** Playfield Support Braces to the **P1/P2** Side Aprons using the **H2** Phillips Round Head Screws as shown in **FIGURE 3**.

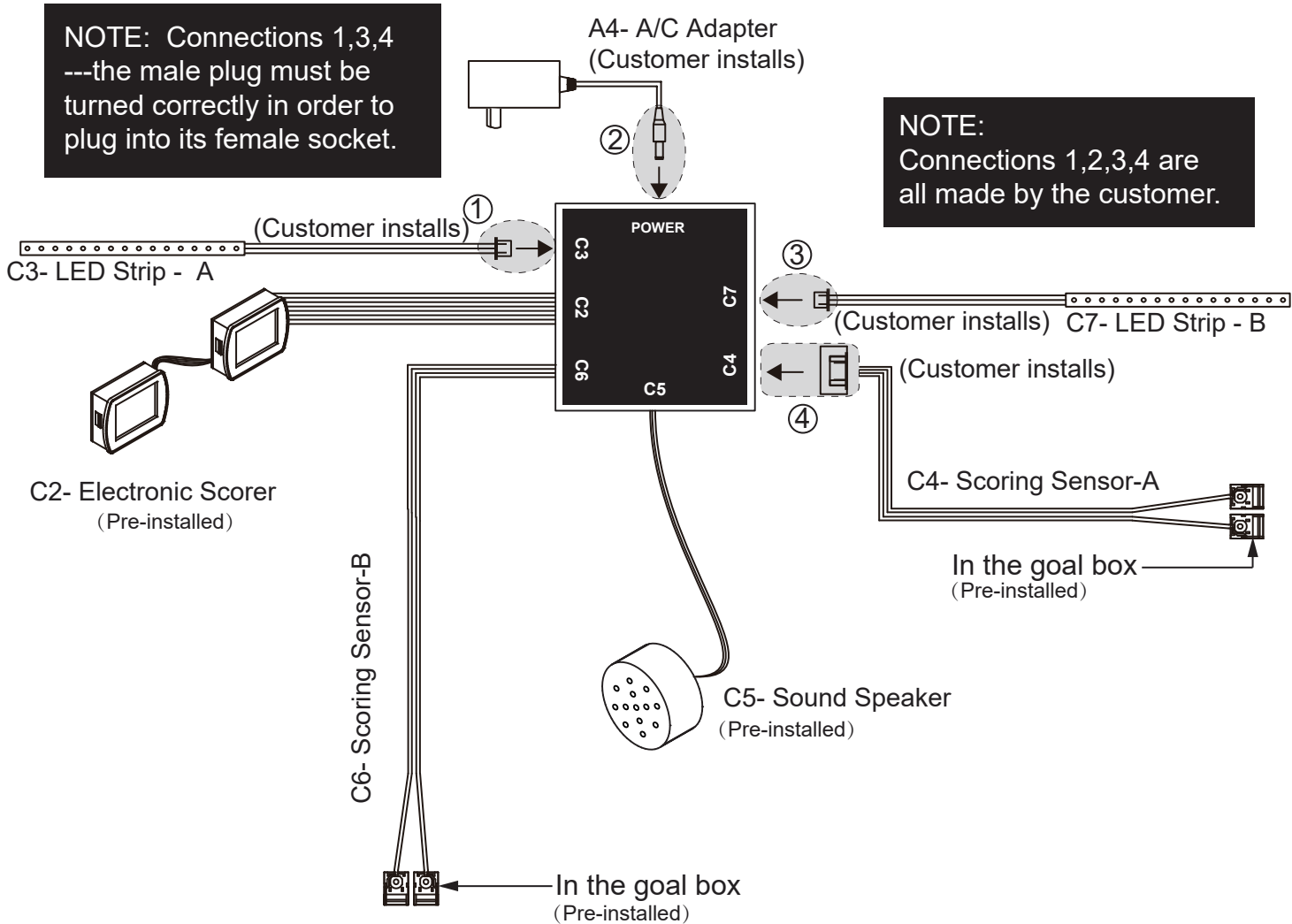
DO NOT strip out the H2 screws.



ELECTRICAL CONNECTIONS & SPARE PARTS DRAWINGS



NOTE: Connections 1,3,4 ---the male plug must be turned correctly in order to plug into its female socket.



PARTS LIST

4pcs - **P9** Leg Leveler

4pcs - **P6** Leg

16pcs - **H3** Allen Head Bolt

16pcs - **H5** Flat Washer

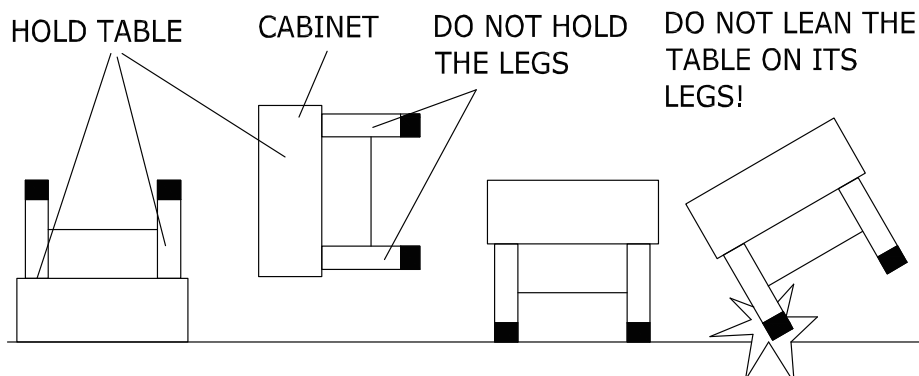
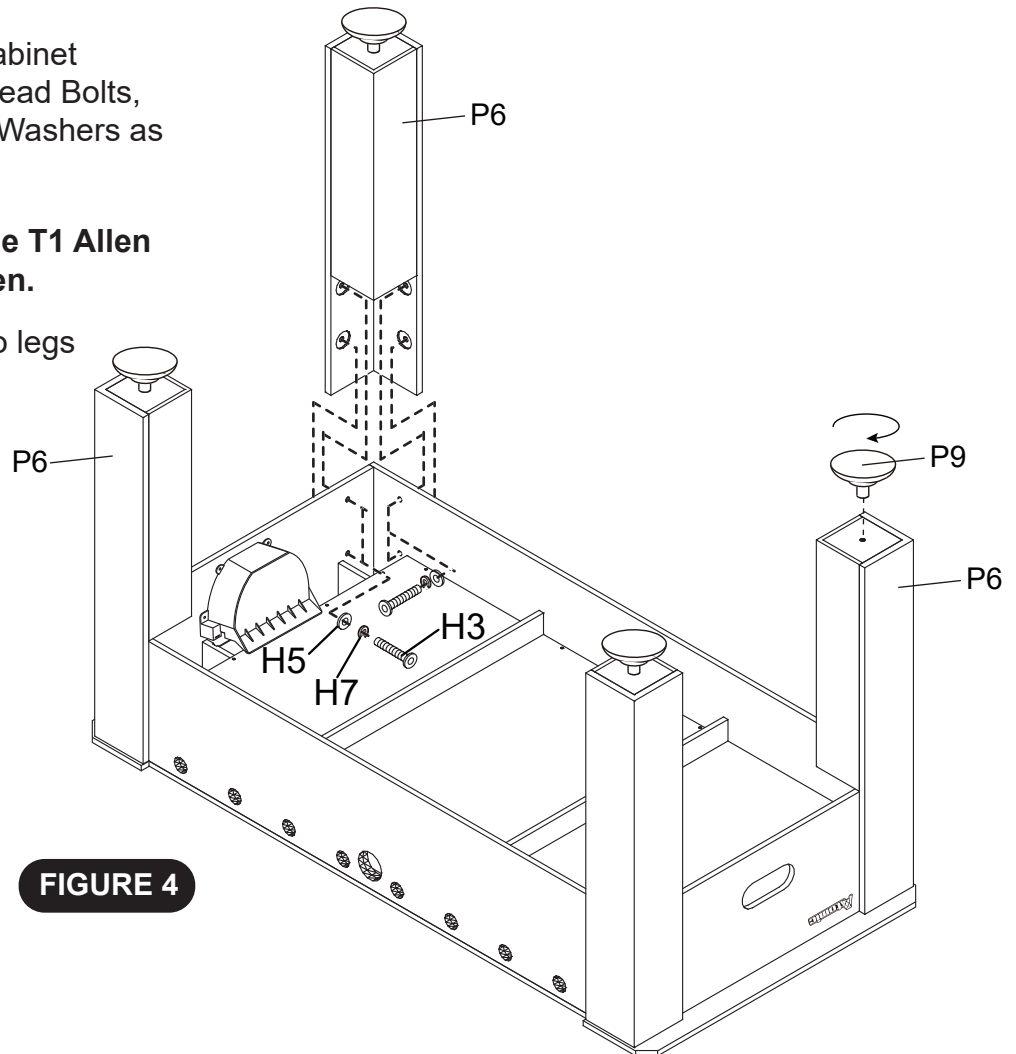
16pcs - **H7** Lock Washers

STEP 4

Attach the **P6** Legs onto the cabinet **Assembly** using the **H3** Hex Head Bolts, **H7** Lock Washers and **H5** Flat Washers as shown in **FIGURE 4**.

Tighten the H3 bolts using the T1 Allen Wrench--- DO NOT overtighten.

Thread the **P9** Leg levelers into legs as shown in **FIGURE 4**.



CAUTION: Two strong adults are recommended to flip the table as shown.

1. Carefully pick up the table on the floor.
2. Turn the table over.
3. Place it on all four legs at the same time onto the floor.

PARTS REQUIRED:

2 pcs - **P10** 2-Player Rod

4 pcs - **P11** 3-Player Rod

2 pcs - **P12** 5-Player Rod

16 pcs - **P13** Plastic Rod Washer

16 pcs - **P14** Rubber Rod Bumper

13 pcs - **P18** Blue Player

13 pcs - **P19** Gray Player

26 pcs - **H4** M4 x 27 mm Bolt

26 pcs - **H6** M4 Nylock Locknut

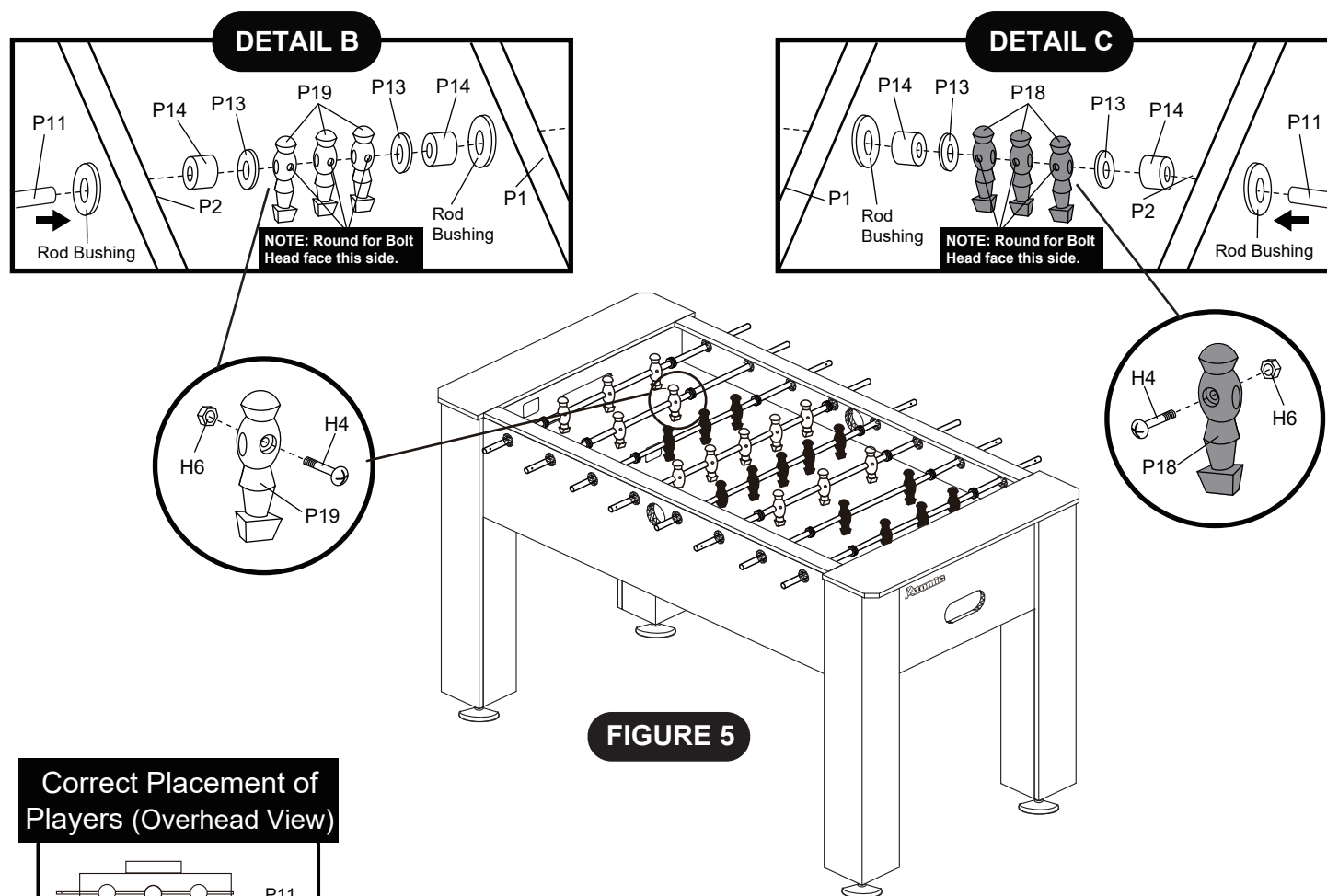
NOTE: STUDY DIAGRAM CLOSELY FOR CORRECT PLAYER PLACEMENT

STEP 5

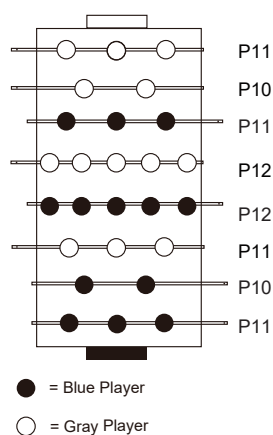
Slide the **P10** 2-Player Rods, **P11** 3-Player Rods and **P12** 5-Player Rods through the Rod Bushings of the **P2** Side Apron-B, **P14** Rod Bumper, **P13** Plastic Rod Washer, **P18** Blue Players or **P19** Gray Players, **P13** Rod Washer, **P14** Rubber Rod Bumper and **P1** Side Apron-A as shown in **FIGURE 5, DETAIL B** and **DETAIL C**.

NOTE: Please note the location of the hole or indentation that is near one end of each rod. This is the handle end of the rod.

Secure **P18** Blue Players and **P19** Gray Players onto rods using **H4** Bolts and **H6** Locknuts as shown. **Tighten, but do not strip out H4 Bolts.**



Correct Placement of Players (Overhead View)



NOTE: Install players onto Player Rods exactly as per this diagram for correct soccer play.

PARTS REQUIRED:

8 pcs - **P8** Rod End Cap
2 pcs - **P15** Manual Scorer
2 pcs - **P16** Ball Entry Cup

8 pcs - **P17** Player Rod Handle
8 pcs - **H2** Phillips Flat Head Screw

STEP 6

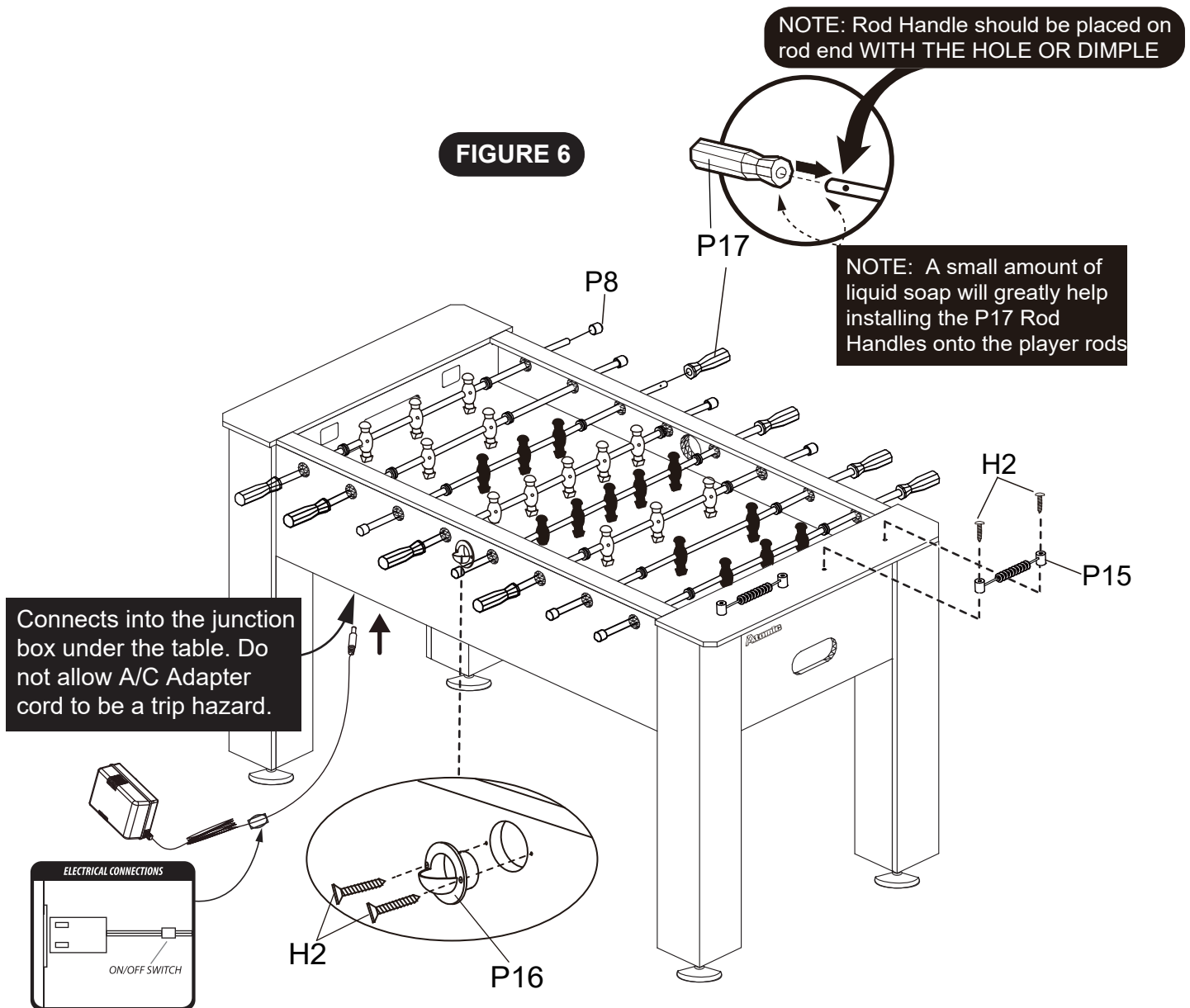
Install the **P17** Rod Handles onto the rod end with the hole or Dimple.

Attach **P8** Rod End Caps to the rods as shown in **FIGURE 6**.

Attach **P16** Ball Entry Cups on the Side Aprons using pilot holes with **H2** Screws.

Tighten, but do not strip out H2 Screws.

Connect the **A4** A/C Adapter to the **C1** Junction box attached inside of the **P4** End Apron - B. You can see the **ELECTRICAL CONNECTIONS & SPARE PARTS DRAWINGS** in Page 8 for reference.



Note : All LED components of this table have been factory tested. Should some or all of the LED components and scoring not operate properly, carefully inspect that all connections are made into the correct port - and lightly push in on all connections to insure a good connection. Also , make sure the A/C adaptor is plugged into the C1 junction box correctly and the switch on the adapter cord is turned on. Also , make sure your wall outlet is a live socket .

Congratulations! You have now assembled your game table. Please note the Care and Use instructions below to insure many years of trouble free use of your soccer table.

CARE AND USE OF YOUR LED AZURE SOCCER TABLE

1. **Apply a few drops of lubricant (not provided) to the rods and the bushings. Rotate rods to make sure you spread lubricant evenly.**
2. Use spray furniture polish to clean all exterior surfaces of your soccer table.
3. Use a carpenters level to properly level table using the leg levelers.
4. This product is intended for **INDOOR** use only.
5. **DO NOT** sit, climb or lean on the table.
6. **DO NOT** drag the table when moving it. This will damage the legs.
7. **DO NOT** set drinks on the table.
8. The purchase of a table cover will both protect and help keep clean the entire top of the table.

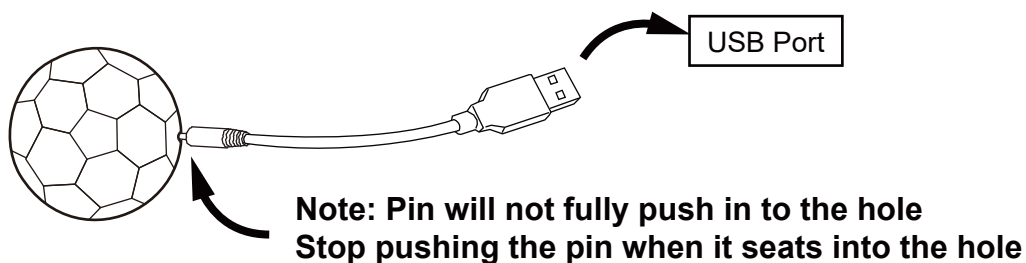
PRODUCT PARTS LIST FOR MODEL

G02000

Key #	Part #	Description	Qty.
H1	G02000HOH1	3.5 mm x 35 mm Phillips Flat Head Screw	36
H2	G02000HOH2	3.5 mm x 12 mm Phillips Round Head Screw	16
H3	G02000HOH3	8 mm x 25 mm Allen Head Bolt	16
H4	G02000HOH4	M4 x 27 mm Phillips Round Head Bolt	26
H5	G02000HOH5	8.5 mm x 22 mm Flat Washer	16
H6	G02000HOH6	M4 Nylock Locknut	26
H7	G02000HOH7	M8 Lock Washer	16
T1	G02000HOT1	M4 Allen Wrench	1
P1	G02000HOP1	Side Apron- A	1
P2	G02000HOP2	Side Apron- B	1
P3	G02000HOP3	End Apron with Junction Box and Speaker	1
P4	G02000HOP4	End Apron with Atomic Logo	1
P5	G02000HOP5	Playfield	1
P6	G02000HOP6	Leg	4
P7	G02000HOP7	Playfield Support Brace with Brackets attached	2
P8	G02000HOP8	Player Rod End Cap	8
P9	G02000HOP9	Leg Leveler	4
P10	G02000HOP10	2-Hole Players Rod	2
P11	G02000HOP11	3-Hole Players Rod	4
P12	G02000HOP12	5-Hole Players Rod	2
P13	G02000HOP13	Plastic Rod Washer	16
P14	G02000HOP14	Rubber Rod Bumper	16
P15	G02000HOP15	Manual Scorer	2
P16	G02000HOP16	Ball Entry Cup	2
P17	G02000HOP17	Player Rod Handle	8
P18	G02000HOP18	Blue Player	13
P19	G02000HOP19	Grey Player	13
A1	G02000HOA1	Soccer Ball	2
A2	G02000HOA2	Rechargeable LED Soccer Ball	1
A3	G02000HOA3	USB Cable	1
A4	G02000HOC4	A/C Adapter with ON/OFF Switch	1
C1	G02000HOC1	Junction Box	2
C2	G02000HOC2	Electronic Scorer	1
C3	G02000HOC3	LED Strip - A	1
C4	G02000HOC4	Scoring Sensor - A	1
C5	G02000HOC5	Sound Speaker	1
C6	G02000HOC6	Scoring Sensor - B	1
C7	G02000HOC7	LED Strip - B	1
K1	G02000HOK1	Hardware Kit	1
M1	G02000HOM1	Instruction Manual	1

LED BALL BATTERY CHARGE INSTRUCTION

Push charge pin straight and gently in the LED ball charge hole, DO NOT push hard.



1. Please charge the ball before **First use**. Red LED indicator will light up during charging and will turn off when it is fully charged.
2. You can tap the LED ball on the playfield to turn on the LED light inside the LED ball, and it will turn off automatically when it remains motionless for 60 seconds.

90 DAY LIMITED WARRANTY

This consumer warranty extends to the original consumer purchase of any ESCALADESPORTS Product (hereinafter referred as the "Product").

WARRANTY DURATION: This Product is warranted to the original consumer purchase of a period of 90 days from the original purchase.

WARRANTY COVERAGE: ESCALADE SPORTS warrants to the original Consumer Purchaser that any Product of its manufacture is free from defects in material and workmanship when used for the intended purpose under normal use and conditions. THIS WARRANTY IS VOID IF THE PRODUCT HAS BEEN DAMAGED BY ACCIDENT, UNREASONABLE USE, NEGLIGENCE, IMPROPER SERVICE, FAILURE TO FOLLOW INSTRUCTIONS PROVIDED WITH THE PRODUCT OR OTHER CAUSES NOT ARISING OUT OF DEFECTS IN MATERIAL AND WORKMANSHIP.

WARRANTY PERFORMANCE: During the above 90 day warranty period, ESCALADESPORTS shall repair or replace with a comparable model, and Product, or component thereof, which may prove defective under normal use and proper care, and which our examination shall disclose to our satisfaction to be thus defective, please contact our Warranty Dept.

1-888-996-2729 / Warranty Dept.

Or Write us at:

Escalade® Sports, Inc. - P.O. Box 889, Evansville, IN 47706

Attn: Warranty Dept.

Or E-mail us at:

gameroom@escaladesports.com

Other than shipping requirements no charge will be made for such repair or replacement of in-warranty Products. ESCALADE SPORTS strongly recommends that the Product is insured for value prior to mailing.

WARRANTY DISCLAIMERS: ANY IMPLIED WARRANTIES ARISING OUT OF THIS SALE, INCLUDING BUT NOT LIMITED TO THE IMPLIED WARRANTIES OF MERCHANTABILITY AND FITNESS FOR A PARTICULAR PURPOSE, ARE LIMITED IN DURATION TO THE ABOVE 90 DAY PERIOD. ESCALADE SPORTS SHALL NOT BE LIABLE FOR LOSS OF USE OF THE PRODUCT OR OTHER CONSEQUENTIAL OR INCIDENTAL COSTS, EXPENSES OR DAMAGES INCURRED BY THE CONSUMER OF ANY OTHER USE.

Some states do not allow the exclusion or limitation of implied warranties or consequential or incidental damages, so the above limitations or exclusions may not apply to you.

LEGAL REMEDIES: This warranty gives you specific legal rights and you may also have other rights which may vary from state to state.

Congratulations!

We hope you will enjoy many hours of competition and fun from your new Foosball Table!

Please Carefully read all safety instructions, all assembly directions, and all care and maintenance suggestions before proceeding.

- 1) The foosball table is heavy. Two or more people are required for assembly, flipping the table right side up during assembly, and placing the table into it's final location.
- 2) This foosball table shall only be used for its intended purpose.
- 3) This foosball table is designed and intended for indoor use only in a climate controlled environment. Damage to the table can occur if it is exposed to water, dampness, high humidity, freezing temperatures, etc.
- 4) Damaged or worn parts may be dangerous for players as well as the integrity of the foosball table. Replace damaged and or worn parts immediately and do not use the product until these issues have been resolved. Please call the Customer Service number on the front page of the owner assembly manual for parts questions and for any assistance needed for this product.
- 5) Unauthorized repairs or altering the tables design or functions may be dangerous and will void the warranty.
- 6) Periodically, check all screws, bolts, etc. to insure the foosball table is in good working condition and nothing has worked loose over time.
- 7) Please keep the soccer balls, player rod lubricant and any other small parts out of the reach of children and pets.
- 8) This product is not a toy. Adult supervision is recommended when being used by children.
- 9) Always use care when pushing or pulling the rods so people or objects do not get injured or damaged.