



TRIUMPH

We strive to ensure that our products are of the highest quality and free of manufacturing defects or missing parts. However, if you have any problems with your new product,

DO NOT RETURN IT TO THE STORE,

please contact us toll free @:

1-888-996-2729

FAX: 1-866-873-3531

gameroom@escaladesports.com

Mailing Address: (Correspondence Only)

Escalade Sports
PO Box 889
Evansville, Indiana 47706-0889

Physical Location:

Escalade Sports
817 Maxwell Ave.
Evansville, Indiana 47711

Please visit our Web site at:

www.escaladesports.com

Please have your model number when inquiring about parts.

When contacting Escalade Sports please provide your model number, date code (if applicable) and part number if requesting a replacement part. These numbers are located on the product, packaging, and this owners manual.

Your Model Number 45-6031W/F

Date Code 2 - 45-6031F- - HL

Purchase Date _____

PLEASE RETAIN THIS INSTRUCTION MANUAL FOR FUTURE REFERENCE

**IMPORTANT! READ EACH STEP
IN THIS MANUAL BEFORE YOU
BEGIN THE ASSEMBLY.**

IMPORTANT!

THE DRAWINGS IN THIS
MANUAL MAY BE
EXAGGERATED OR MODIFIED
TO SHOW DETAILS.



TWO ADULTS ARE REQUIRED TO ASSEMBLE THIS 20 INCH LIGHT-UP FOOSBALL TABLE

Tools Required:

Allen Wrench (Included)
Phillips Screw Driver

An electric screwdriver is helpful in assembly. However, please set at low torque and use extreme caution with an electric screwdriver because you could overtighten the hardware and strip the screws.

Assembly Tips

Make sure you understand the following tips before you begin to assemble your soccer table.

1. Start all bolts by hand before tightening.
2. Some drawings or images in this manual may not look exactly like your product. Please read and understand the text before starting each assembly step.

NOTICE :

**READ AND FOLLOW ALL ASSEMBLY, OPERATION,
AND SAFETY INSTRUCTIONS CAREFULLY. ONE ADULT
IS REQUIRED TO ASSEMBLE THIS GAME TABLE.**

! WARNING:

CHOKING HAZARD

Toy contains a small ball.

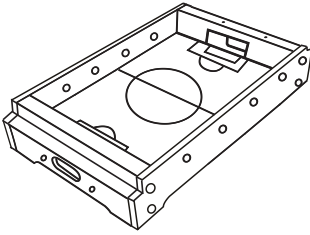
Not for children under 3 yrs.

! WARNING:

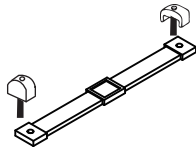
ADULT ASSEMBLY REQUIRED.

Assembly kit contains small parts
that present choking hazards to children.

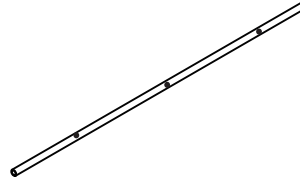
PARTS IDENTIFIER (Not to Scale)



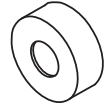
P1 - Main Cabinet
With LED Light
(1 pc)



P2 - Slide Scorer set
(2 pcs)



P3 - Player Rod
(4 pcs)



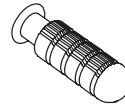
P4 - Rod Foam Bumper
(8 pcs)



P5 - Purple Player
(6 pcs)



P6 - Green Player
(6 pcs)



P7 - Rod Handle
(4 pcs)



P8 - Rod End Cap
(4 pcs)

HARDWARE IDENTIFIER (To Scale)



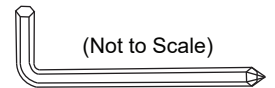
H1 - M3 x 18 mm
Phillips Round
Head Screw
(12 pcs)



H2 - M3 nut
(12 pcs)



H3 - 3 x 12 mm
Phillips Round
Head Screw
(4 pcs)



T1 - M5 Allen Wrench
(1 pc)

ACCESSORIES IDENTIFIER (Not to Scale)



A1- Soccer Ball
(2 pcs)

PARTS REQUIRED (For Step 1 & Step 2)

1pc - **P1** Main Cabinet with LED Light
 2pcs - **P2** Slide Scorer set
 4pcs - **P3** Player Rod
 6pcs - **P2** Purple Player
 6pcs - **P3** Green Player

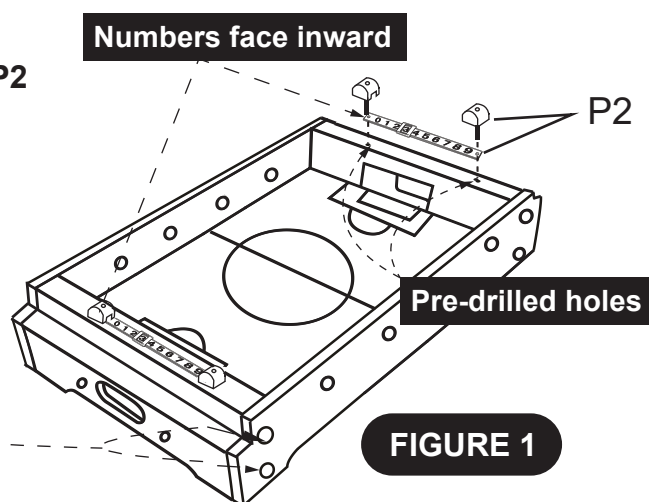
12pcs - **H1** Phillips Round Head Screw
 12pcs - **H2** Nut
 1pc - **T1** Allen Wrench

Step 1

Find a clean, level place to begin the assembly of your Soccer Table. Attach the Slide Scorers **P2** to the top of each End Apron as shown in **FIGURE 1**.

Note: Double check tightness of pre-assembled cabinet bolts using the T1 Allen Wrench.

Tighten snugly, but DO NOT over tighten.



Step 2

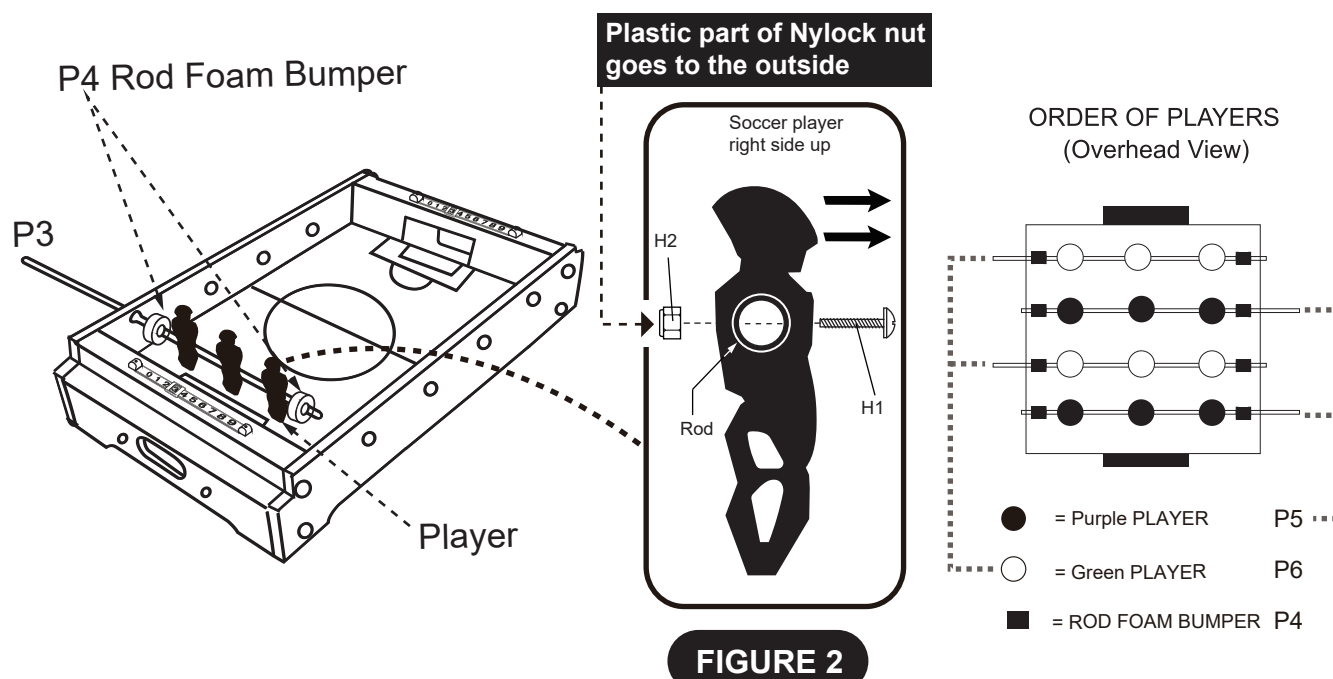
Player Rod Assembly:

- Slide the Player Rods **P3** through the bushing holes of one Side Apron in the order shown.
- Place one Rod Foam Bumper **P4** onto the rod.
- Place the Players (**P5 and P6**) onto the rods as shown **FIGURE 2**.
- Place a second Rod Foam Bumper **P4** onto the rod.

Then slide the player rod through the bushing hole of the other side apron.

- Attach the Players (**P5 and P6**) to the Player Rods **P3** using Bolts **H1** and Nuts **H2** as shown in **FIGURE 2**.

NOTE: The players of each team should be right-side up, facing their opponent's goal.



PARTS REQUIRED

4pcs - **P7** Rod Handle
4pcs - **P8** Rod End Cap

4pcs - **H3** Phillips Round Head Screw

Step 3

Slip and twist the **P7** Rod Handles onto the rods using **H3** Phillips Round Head Screws as Shown in **FIGURE 3**.

Attach the Rod End Caps **P8** onto the opposite end of the Rods as Shown in **FIGURE 3**.

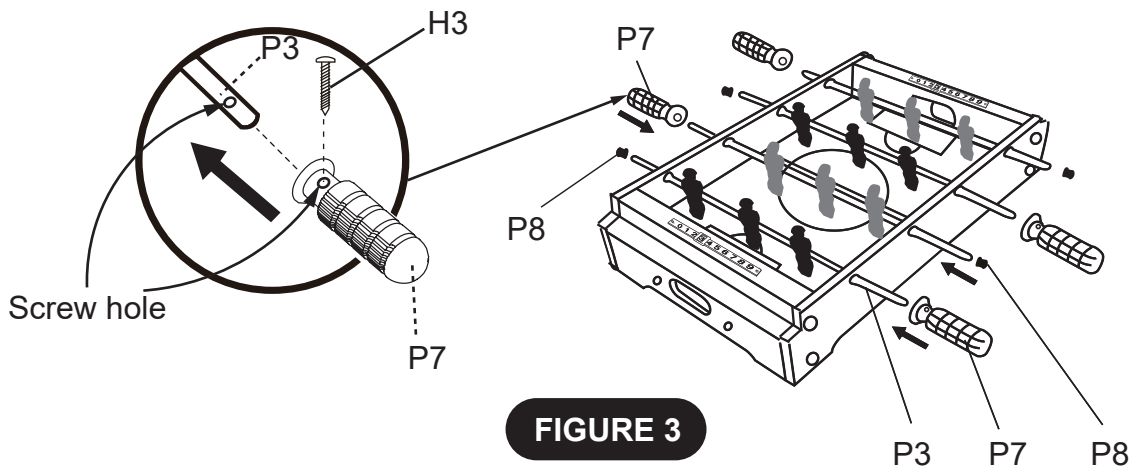


FIGURE 3

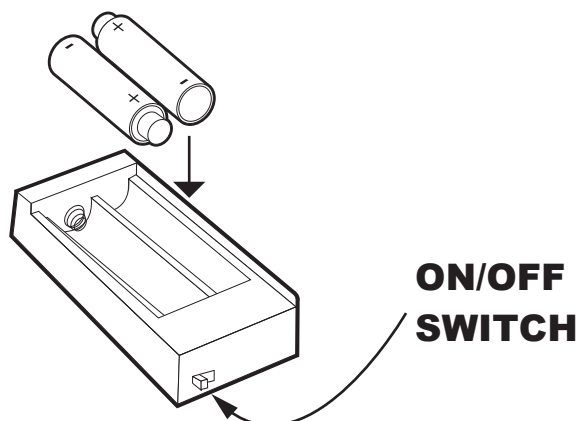
Step 4

Open the battery box underneath the soccer cabinet, and insert 2 pcs 1.5V AA batteries (not included) in the correct order of polarity as shown on the inside of the battery box.

Turn on the power by pushing the on/off switch on the battery box to the "ON" position.

(If the game will not be used for a long period of the time, we recommend that the batteries be removed)

See "FIRST TIME BATTERY INSTALLATION AND NOTICE", before installing batteries, located on page 7.



Note: Clean entire product and player rods using a soft cloth and furniture polish.

Congratulations! You have now assembled your game table. Please note the Care and Use instructions below to insure many years of trouble free use of your game table.

PRODUCT PARTS LIST FOR MODEL # 45-6031F

Key #	Part #	Description	Qty.
1	45-6031JRP1	Main Cabinet	1
2	45-6031JRP2	Slide Scorer set	2
3	45-6031JRP3	Player Rod	4
4	45-6031JRP4	Rod Foam Bumper	8
5	45-6031JRP5	Purple Player	6
6	45-6031JRP6	Green Player	6
7	45-6031JRP7	Rod Handle	4
8	45-6031JRP8	Rod End Cap	4
9	45-6031JRT1	Allen Wrench with Phillips Driver	1
10	45-6031JRH1	M3 x 18 mm Phillips Round Head Screw	12
11	45-6031JRH2	M3 Nut	12
12	45-6031JRH3	H3 Phillips Round Head Screw	4
12	45-6031JRA1	Soccer Ball	2
13	45-6031JRK1	Hardware Kit	1
14	45-6031JRM1	Instruction Manual	1

First Time Battery Installation:

Locate battery compartment for this product .

Use alkaline batteries for maximum performance .

Remove battery compartment cover .

Install new batteries only after reading the “ Battery Information NOTICE“ !

Replace compartment cover.

IMPORTANT: BATTERY INFORMATION

Please retain this information for future reference. Batteries must be installed / replaced by an adult .

Notice:

1. Remove and replace batteries when the electrical features of this product work slowly or are not functional .
2. Do not mix old and new batteries .
3. Do not mix different types of batteries : Alkaline , Standard (Carbon-Zinc) , or rechargeable (Nickel-Cadmium batteries) .
4. Use Alkaline Batteries for maximum performance .
5. Do not use damaged batteries .
6. Use only batteries of the same or equivalent type as recommended.
7. Install new batteries as per matching the battery polarity guide (+ & - , positive and negative) inside of the battery compartment . Correct battery polarity installation is critical as to not damage the internal electrical components as well as insuring the correct functionality of the product .
8. Do not short circuit the battery terminals .
9. Always remove exhausted , leaking, weak , and batteries from long periods of nonuse from the product . Battery leakage and corrosion can cause damage .
10. Check the battery terminals are clean and bright before installing new batteries.
11. Dispose of old batteries safely and per local battery disposal codes .
12. Do not dispose of batteries into a fire as they may explode or leak.
13. If removable rechargeable batteries are used , they are to be charged under adult supervision .
14. Rechargeable batteries are to removed from the product before they are charged .
15. If you use a battery charger, it should be examined regularly for damage to the cord , plug, enclosure, and other parts. Do not use a damaged or malfunctioning charger until it is properly repaired.
16. Non rechargeable batteries must not be recharged .
17. Always remove batteries from this product for extended storage and or non-use .
18. Should this product cause , or be affected by, local electrical interference , move it away from other electrical equipment . Reset (switching off and back on again and or removing and reinserting the batteries) if necessary .

90 DAY LIMITED WARRANTY

This consumer warranty extends to the original consumer purchase of any ESCALADE SPORTS Product (hereinafter referred as the "Product").

WARRANTY DURATION: This Product is warranted to the original consumer purchase of a period of 90 days from the original purchase.

WARRANTY COVERAGE: ESCALADE SPORTS warrants to the original Consumer Purchaser that any Product of its manufacture is free from defects in material and workmanship when used for the intended purpose under normal use and conditions. THIS WARRANTY IS VOID IF THE PRODUCT HAS BEEN DAMAGED BY ACCIDENT, UNREASONABLE USE, NEGLIGENCE, IMPROPER SERVICE, FAILURE TO FOLLOW INSTRUCTIONS PROVIDED WITH THE PRODUCT OR OTHER CAUSES NOT ARISING OUT OF DEFECTS IN MATERIAL AND WORKMANSHIP.

WARRANTY PERFORMANCE: During the above 90 day warranty period, ESCALADE SPORTS shall repair or replace with a comparable model, and Product, or component thereof, which may prove defective under normal use and proper care, and which our examination shall disclose to our satisfaction to be thus defective, please contact our Warranty Dept.

1-888-996-2729 / Warranty Dept.

Or Write us at:

Escalade® Sports, Inc. - P.O. Box 889, Evansville, IN 47706

Attn: Warranty Dept.

Or E-mail us at:

gameroom@escaladesports.com

Other than shipping requirements no charge will be made for such repair or replacement of in-warranty Products. ESCALADE SPORTS strongly recommends that the Product is insured for value prior to mailing.

WARRANTY DISCLAIMERS: ANY IMPLIED WARRANTIES ARISING OUT OF THIS SALE, INCLUDING BUT NOT LIMITED TO THE IMPLIED WARRANTIES OF MERCHANTABILITY AND FITNESS FOR A PARTICULAR PURPOSE, ARE LIMITED IN DURATION TO THE ABOVE 90 DAY PERIOD. ESCALADE SPORTS SHALL NOT BE LIABLE FOR LOSS OF USE OF THE PRODUCT OR OTHER CONSEQUENTIAL OR INCIDENTAL COSTS, EXPENSES OR DAMAGES INCURRED BY THE CONSUMER OF ANY OTHER USE.

Some states do not allow the exclusion or limitation of implied warranties or consequential or incidental damages, so the above limitations or exclusions may not apply to you.

LEGAL REMEDIES: This warranty gives you specific legal rights and you may also have other rights which may vary from state to state.

NOT COVERED BY THIS WARRANTY

- Product not intended to be in places of public assembly, such as, but not limited to, schools, parks, public or private recreational facilities
- Any product subjected to Non-residential abuse, negligence, improper installation, vandalism, acts of God, alteration of product, or any other events beyond the control of ESCALADE SPORTS.