

3M Science. Applied to Life.™

3M™ Body Repair Solutions Guide

Trusted Collision Repair Products

August 2026

3M has the products and equipment to make your body repair jobs look great in less time.

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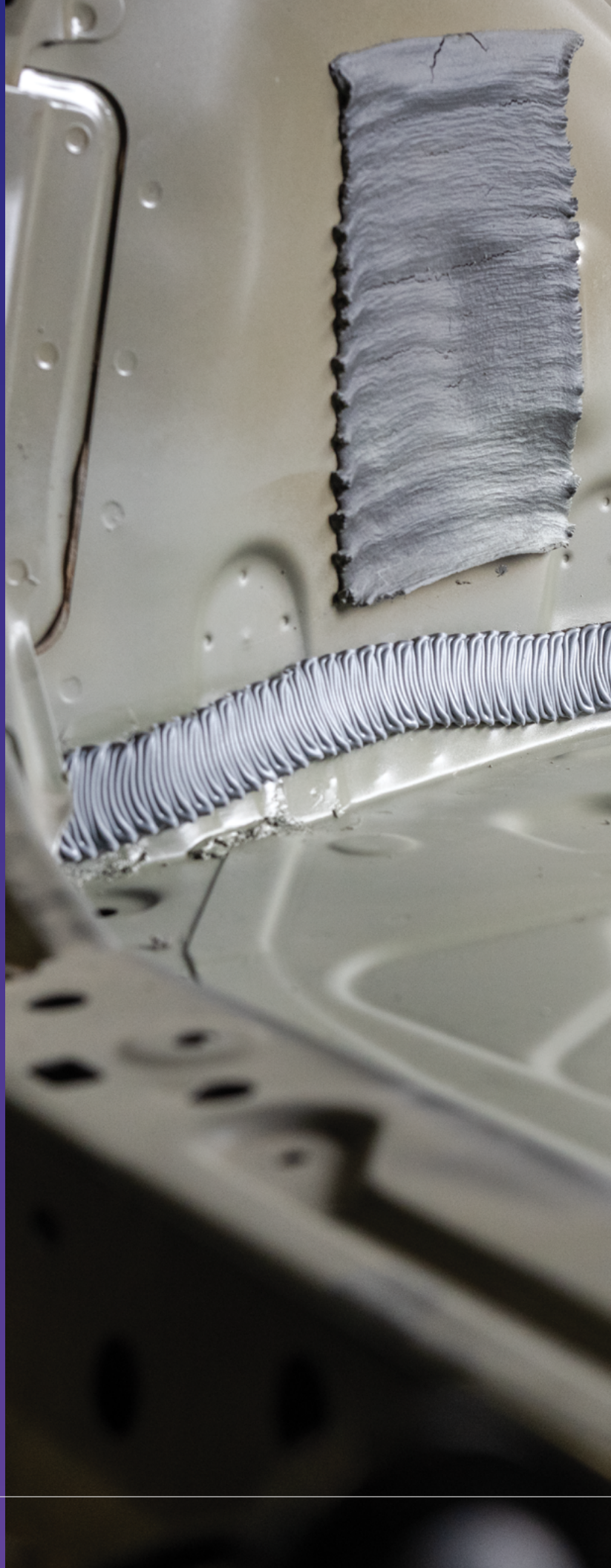
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Reputable Brands. Total Solutions.

At 3M, the art and science of automotive collision repair is a crucial part of our longstanding connection to our customers. For decades we have crafted abrasives, adhesives and coatings to help solve the latest auto body repair demands. Every product, every solution, is backed by our expert technical team to guide you and your body shop every step of the way.



★★★★★

"3M™ RepairStack™ has provided me [the ability] to track materials much more efficiently. Ordering has improved, and we now stay on top of back ordered items."

— Body Shop Owner

Automate your day-to-day body shop processes.

Help advance your collision repair business with 3M™ RepairStack™ Performance Solutions. This integrated and automated hardware and software system is designed to help optimize your day-to-day operations, from material management and invoicing to analyzing your overall business performance.

3M™ RepairStack™ Performance Solutions
Engineered with body shop profitability in mind.



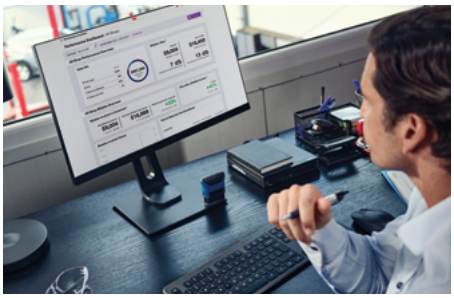
Universal Inventory Management

Accurately track and organize all your 3M and non-3M materials, automate re-ordering from your preferred distributors, and help improve efficiency by eliminating manual inventory management.



Integrated Invoicing

Our two-way integrated software helps capture precise inventory usage by repair order, technician, and vehicle, and streamline blueprinting and billing for material costs you never knew were recoverable.



Real-time Performance Analysis

Keep close record of your business performance to be on track for success. Our advanced Performance Analysis Tool monitors all-important KPIs and offers real-time opportunities for operational improvement.

Precise material usage report

2-way integration with body shop management system

End-to-end installation

On-demand training and tutorials

Automatic re-orders

Optimized inventory management

Actionable and real-time business insights

Maximized product margins

Keep track to be on track.

Learn more at repairstack.com

3M™ Skills Development Center

3M is committed to helping the industry meet its growing challenges. We provide training that helps shops, managers, front office professionals, and technicians deliver quality repairs while maximizing efficiency, productivity, and the bottom line.

Our state-of-the-art training facility allows our industry experts to deliver more hands-on training to more people. We are dedicated to teaching body shop staff the most updated processes from real-world experts, OEMs, and accredited partners.

Attract, develop, and help retain a new generation of technicians.

Earn credits toward knowledge areas and training requirements for the I-CAR Gold Class® Shop and Platinum® Individual designation programs.





3M Body Repair Training

Journeyman/Apprentice Body Technician training focusing on foundational body repair processes which underpin OEM repair procedures.

3M Front Office Collision Repair Training

Front office personnel training focusing on the foundational processes in the body repair and paint shop areas, which will promote accurate estimate writing and insurance communication, resulting in higher quality repairs.

Develop the skill to stay ahead.

We can deliver hands-on customized training that meets your team's needs.



34%

of shop owners say finding qualified technicians is the biggest challenge they face.

2022 Fender Bender Industry Survey



3M Paint Prep & Refinish Training

Experienced apprentice/entry-level technician training focusing on foundational paint preparation and refinish processes.



3M Collision Repair Instructor Training

Instructor training focusing on foundational body repair processes which underpin OEM repair procedures supported by classroom theory and discussion in the “WHY” behind modern repair methods and technique.

For more information, to explore training opportunities, or to register please visit 3MCollision.com/Learn

Choose the right abrasive for your repair application.

We feature world-class brands such as 3M™ Cubitron™ II, 3M™ Cubitron™ 3, Trizact™ and Scotch-Brite™ in a full abrasive range to quickly match our solutions with your repair jobs. It's all part of a complete 3M solution of abrasive discs, abrasive sheet rolls, cut-off wheels, belts and much more for increased efficiency at every stage of body repair.

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Spot Weld Removal 17

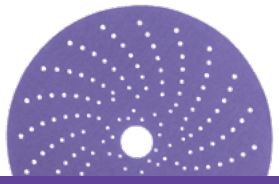
Weld Grinding 18

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Get underway with the right abrasive.



3M™ Cubitron™ II

Cut Rate

●●●●●

Disc Life

●●●●●

Dust Extraction

●●●●

Grades

40+, 80+, 120+, 150+, 180+, 220+, 240+, 320+, 400+, 500+, 600+, 800+, 1000+

Sizes

3 in., 5 in., 6 in., 8 in.

Technology

3M™ Precision Shaped Grain

Material

Paper
(Multi-hole)

Attachment Type

Hookit™



Blue

Cut Rate

●●●●

Disc Life

●●●●

Dust Extraction

●●●●

Grades

36E, 40E, 40, 80, 80E, 120, 150, 180, 220, 240, 320, 400, 500, 600, 800

Sizes

3 in., 5 in., 6 in., 8 in.

Technology

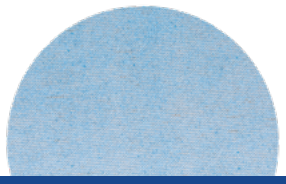
Engineered Ceramic Mineral Blend

Material

Paper
(Multi-hole and No Hole)

Attachment Type

Hookit™ and Stikit™



Blue Net
New and Improved

Cut Rate

●●●●

Disc Life

●●●

Dust Extraction

●●●●●

Grades

80, 120, 150, 180, 220, 240, 320, 400

Sizes

3 in., 5 in., 6 in., 8 in.

Technology

Engineered Ceramic Mineral Blend

Material

Net

Attachment Type

Hookit™



Gold

Cut Rate

●●●

Disc Life

●●●

Dust Extraction

●●●

Grades

40D, 80D, 120, 150, 180, 220, 240, 320, 400, 500, 600, 800

Sizes

3 in., 5 in., 6 in., 8 in.

Technology

Aluminum Oxide Mineral Blend

Material

Paper
(Multi-hole and No Hole)

Attachment Type

Hookit™ and Stikit™

3M | CUBITRON™ II
Abrasive Discs

5 Reasons to switch to 3M™ Cubitron™ II Abrasives:

1

3M™ Cubitron™ II Abrasives feature at least 30% faster cut.

2

Features at least 30% longer life than other traditional ceramic abrasives.

3

Runs cooler — lower chance of warping/degrading the metal.

4

Delivers a finer, more uniform finish.

5

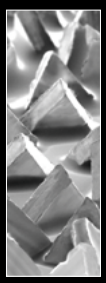
Improves productivity to help save time and money.

3M technologies applied to 3M™ Cubitron™ II abrasives

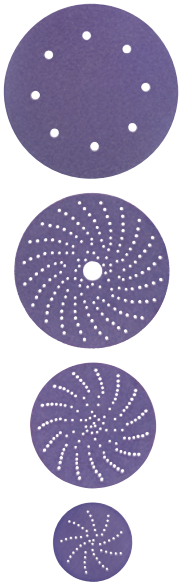
Ce Ceramics
3M has decades of experience creating minerals that match hardness and toughness of the mineral to the application.

Mr Micro-replication
Microreplication allows the same mineral structure to be repeated for all 3M Precision-Shaped Grains.

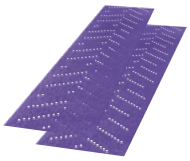
Pp Precision Processing
Precision processing deposits uniform mineral structures on the right locations, regardless of the product substrate.

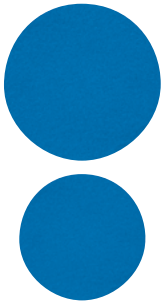


Surface Preparation
Paint Stripping | Body Filler Sanding

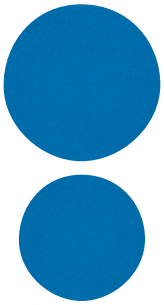
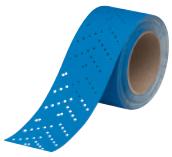
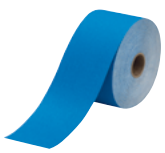
Sanding Abrasives	Part #	Grade	UPC	Size	Qty/Case	Description
Premium						
 **3M™ Cubitron™ II Hookit™ Clean Sanding Abrasive Discs**	**31375**	40+	00051131313750	8 in.	25 Discs/Box 4 Boxes/Case	Use for paint stripping, body filler sanding and feather edging. 3M Precision-Shaped Grain (PSG) slices through paint and body filler, wears evenly, and provides long life and consistency. Discs utilize the 3M™ Hookit™ Attachment System for simple application and easy reuse. Anti-loading coating helps prevent dust and debris from clogging the cutting surface. 3M™ Hookit™ attachment can help reduce waste. Multi-hole pattern reduces loading, extends disc life.
	31376	80+	00051131313767			
	31370	40+	00051131313705	6 in.	50 Discs/Box 4 Boxes/Case	
	31371	80+	00051131313712			
	31372	120+	00051131313729			
	31373	150+	00051131313736			
	31374	180+	00051131313743			
	31481	220+	00051131314818			
	31482	240+	00051131314825			
	31483	320+	00051131314832			
	31484	400+	00051131314849			
	31485	500+	00068060061072			
	31486	600+	00068060061065			
	31487	800+	00068060061058			
	31491	1000+	00068060060969			
	31366	80+	00051131313668	5 in.		
	31367	120+	00051131313675			
	31368	150+	00051131313682			
	31369	180+	00051131313699			
	31471	220+	00051131314719			
	31472	240+	00051131314726			
	31473	320+	00051131314733			
	31474	400+	00051131314740			
	31475	500+	00068060060990			
	31476	600+	00068060060983			
	31477	800+	00068060060976			
	31478	1000+	00068060060945			
	31361	80+	00051131313613	3 in.		
	31362	120+	00051131313620			
	31363	150+	00051131313637			
	31364	180+	00051131313644			
	31461	220+	00051131314610			
	31462	240+	00051131314627			
	31463	320+	00051131314634			
	31464	400+	00051131314641			
	31465	500+	00068060061041			
	31466	600+	00068060061034			
	31467	800+	00068060061010			
	31468	1000+	00068060060952			
 **3M™ Cubitron™ II Hookit™ Clean Sanding Sheet Rolls**	**34440**	40	00051131344402	2.75 in. x 8.75 yd.	5 Rolls/Case	These sheet roll abrasives feature a unique "kiss cut" technology that allows easy sizing to common sanding block and inline sander lengths. Chevron hole pattern aids dust capture for clean sanding. Can be used with any 2.75 in. wide 3M™ Hookit™ Sanding Block — use with dust-extraction for better abrasive performance.
	34442	80	00051131344426	2.75 in. x 13 yd.		
	34444	120	00051131344440			
	34445	150	00051131344457			
	34446	180	00051131344464			
	34447	220	00051131344471			
	34448	240	00051131344488			
	34449	320	00051131344495			
	34450	400	00051131344501			
	34451	500	068060061157			
	34452	600	068060061140			
	34453	800	068060061133			
	34454	1000	068060061126			
	34471	500	068060061119	4.5 in. x 13 yd.		
	34472	600	068060061102			
	34473	800	068060061096			
	34474	1000	068060061089			

See page 38 for Tools and Accessories.

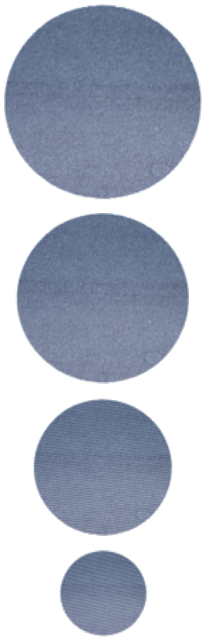
Sanding Abrasives	Part #	Grade	UPC	Size	Qty/Case	Description
Premium						
 **3M™ Cubitron™ II Hookit™ File Sheets**	**34490**	40	00051131344907	2.75 in. x 16.5 in.	25 Sheets/Box 4 Boxes/Case	Like all 3M™ Cubitron™ II Abrasives, the file sheets cut faster and last longer, helping users spend less time changing abrasives and less time sanding.
	34492	80	00051131344921			
	34494	120	00051131344945			
	34495	150	00051131344952			
	34496	180	00051131344969			
	34497	220	00051131344907			

Sanding Abrasives	Part #	Grade	UPC	Size	Qty/Case	Description
Advanced						
 **3M™ Hookit™ Blue Abrasive Discs** Multi-hole	**36170**	40	00051131361706	6 in.	50/Carton 4 Cartons/Case	Complete offering of advanced tier abrasives that can be used from body to paint prep. Engineered ceramic mineral blend is balanced for maximum abrasive performance. Anti-loading coating helps prevent dust and debris from clogging the cutting surface. 3M™ Hookit™ attachment can help reduce waste. Universal hole pattern reduces loading, extends disc life and aligns with most backup pads.
	36172	80	00051131361720			
	36174	120	00051131361744			
	36175	150	00051131361751			
	36176	180	00051131361768			
	36177	220	00051131361775			
	36178	240	00051131361782			
	36180	320	00051131361805			
	36181	400	00051131361812			
	36182	500	00051131361829			
	36183	600	00051131361836			
	36184	800	00051131361843			
	36156	40	00051131361560	5 in.		
	36157	80	00051131361577			
	36159	120	00051131361591			
	36160	150	00051131361607			
	36161	180	00051131361614			
	36162	220	00051131361621			
	36163	240	00051131361638			
	36165	320	00051131361652			
	36166	400	00051131361669			
	36167	500	00051131361676			
	36168	600	00051131361683			
	36169	800	00051131361690			
	36142	80	00051131361423	3 in.		Complete offering of advanced tier abrasives that can be used from body to paint prep. Engineered ceramic mineral blend is balanced for maximum abrasive performance. Anti-loading coating helps prevent dust and debris from clogging the cutting surface. 3M™ Hookit™ attachment can help reduce waste. Universal hole pattern reduces loading, extends disc life and aligns with most backup pads.
	36144	120	00051131361447			
	36145	150	00051131361454			
	36146	180	00051131361461			
	36147	220	00051131361478			
	36148	240	00051131361485			
	36150	320	00051131361508			
	36151	400	00051131361515			
	36152	500	00051131361522			
	36153	600	00051131361539			
	36154	800	00051131361546			
 **3M™ Hookit™ Blue Abrasive Disc** No Hole	**36241**	80	00051131362413	6 in.	50/Carton 4 Cartons/Case	Complete offering of advanced tier abrasives that can be used from body to paint prep. Engineered ceramic mineral blend is balanced for maximum abrasive performance. Anti-loading coating helps prevent dust and debris from clogging the cutting surface. 3M™ Hookit™ attachment makes disc changes easy and helps reduce waste. No-hole design is compatible with most dual-action sanders when using a 3M™ Hookit™ sanding pad.
	36242	120	00051131362420			
	36243	150	00051131362437			
	36244	180	00051131362444			
	36245	220	00051131362451			
	36246	240	00051131362468			
	36247	320	00051131362475			
	36248	400	00051131362482			
	36249	500	00051131362499			
	36250	600	00051131362505			
	36251	800	00051131362512			

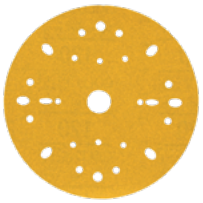
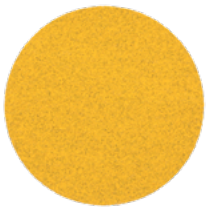
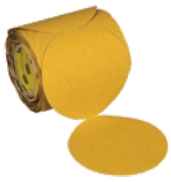
See page 38 for Tools and Accessories.

Sanding Abrasives	Part #	Grade	UPC	Size	Qty/Case	Description
Advanced						
 **3M™ Hookit™ Blue Abrasive Disc** No Hole	**36252**	40	00051131362529	5 in.	50/Carton 4 Cartons/Case	Complete offering of advanced tier abrasives that can be used from body to paint prep. Engineered ceramic mineral blend is balanced for maximum abrasive performance. Anti-loading coating helps prevent dust and debris from clogging the cutting surface. 3M™ Hookit™ attachment makes disc changes easy and helps reduce waste. No-hole design is compatible with most dual-action sanders when using a 3M™ Hookit™ sanding pad.
	36253	80	00051131362536			
	36254	120	00051131362543			
	36255	150	00051131362550			
	36256	180	00051131362567			
	36257	220	00051131362574			
	36258	240	00051131362581			
	36259	320	00051131362598			
	36260	400	00051131362604			
	36261	500	00051131362611			
	36262	600	00051131362628			
	36263	800	00051131362635			
 **3M™ Hookit™ Blue Abrasive Sheet Roll** Multi-hole	**36187**	80	00051131361874	2.75 in. x 13 yd.	4 Rolls/Case	Complete offering of advanced tier abrasives that can be used from body to paint prep. Engineered ceramic mineral blend is balanced for maximum abrasive performance. Anti-loading coating helps prevent dust and debris from clogging the cutting surface. 3M™ Hookit™ attachment makes disc changes easy and helps reduce waste. Can be used with any 2.75 in. wide 3M™ Hookit™ Sanding Block — use with dust-extraction for better abrasive performance.
	36189	120	00051131361898			
	36190	150	00051131361904			
	36191	180	00051131361911			
	36192	220	00051131361928			
	36193	240	00051131361935			
	36195	320	00051131361959			
	36196	400	00051131361966			
	36197	500	00051131361973			
	36198	600	00051131361980			
 **3M™ Stikit™ Blue Abrasive Disc Roll**	**36200**	40	00051131362000	6 in.	25 Discs/Roll 5 Rolls/Case	Engineered for best-in-class cut, life and efficiency across your entire shop. Adhesive-backed 3M™ Stikit™ discs are easy to attach and remove. Discs tear off conveniently one at a time without liners for added cost savings.
	36202	80	00051131362024		50 Discs/Roll 5 Rolls/Case	
	36204	120	00051131362048		100 Discs/Roll 5 Rolls/Case	
	36205	150	00051131362055			
	36206	180	00051131362062			
	36207	220	00051131362079			
	36208	240	00051131362086			
	36210	320	00051131362109			
	36211	400	00051131362116			
	36212	500	00051131362123			
	36213	600	00051131362130			
	36214	800	00051131362147			
	36264	40	00051131362642	5 in.	25 Discs/Roll 5 Rolls/Case	
	36265	80	00051131362659		50 Discs/Roll 5 Rolls/Case	
	36266	120	00051131362666		100 Discs/Roll 5 Rolls/Case	
	36267	150	00051131362673			
	36268	180	00051131362680			
	36269	220	00051131362697			
	36270	240	00051131362703			
	36271	320	00051131362710			
	36272	400	00051131362727			
	36273	500	00051131362734			
	36274	600	00051131362741			
	36275	800	00051131362758			
 **3M™ Stikit™ Blue Abrasive Sheet Roll**	**36215**	40	00051131362154	2.75 in. x 10 yd.	5 Rolls/Case	Engineered for best-in-class performance at every stage of paint prep. Adhesive-backed 3M™ Stikit™ sheets are easy to attach and remove. Roll easily tears off at desired sheet length for use with various block sizes.
	36217	80	00051131362178	2.75 in. x 20 yd.		
	36219	120	00051131362192	2.75 in. x 30 yd.		
	36220	150	00051131362208			
	36221	180	00051131362215			
	36222	220	00051131362222			
	36223	240	00051131362239			
	36225	320	00051131362253	2.75 in. x 45 yd.		
	36226	400	00051131362260			
	36227	500	00051131362277			
	36228	600	00051131362284			

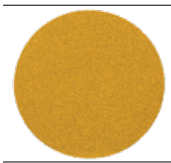
See page 38 for Tools and Accessories.

Sanding Abrasives	Part #	Grade	UPC	Size	Qty/Case	Description
Advanced						
 **3M™ Hookit™ Blue Net Abrasive Discs**	**36420**	80	00068060065964	6 in.	50 Discs/Carton 4 Cartons/Case	3M™ Hookit™ Blue Net Abrasive Disc is a fast-cutting and long-lasting net abrasive disc with an increased edge retention strength and excellent wrinkling resistance. Its mineral abrasive blend is designed for improved durability and delivering a consistent, high quality finish. When used with dust extraction systems, 3M™ Hookit™ Blue Net Abrasive Disc delivers excellent dust removal, helping minimize dust on the work surface or in the environment.
	36421	120	00068060065926			
	36422	150	00068060065940			
	36423	180	00068060065988			
	36424	220	00068060066008			
	36425	240	00068060066022			
	36426	320	00068060066046			
	36427	400	00068060066060			
	36435	80	00068060065605	5 in.		
	36436	120	00068060065629			
	36437	150	00068060065643			
	36438	180	00068060065667			
	36439	220	00068060065681			
	36440	240	00068060065704			
	36441	320	00068060065728			
	36442	400	00068060065742			
	36449	80	00068060065469	3 in.		
	36450	120	00068060065445			
	36451	150	00068060065483			
	36452	180	00068060065506			
	36453	220	00068060065520			
	36454	240	00068060065544			
	36455	320	00068060065568			
	36456	400	00068060065582			
	36411	80	00068060066084	8 in.	25 Discs/Carton 6 Cartons/Case	
	36412	120	00068060066107			
	36413	150	00068060066121			
	36414	180	00068060066145			
	36415	220	00068060066169			
	36416	240	00068060066183			
	36417	320	00068060066206			
	36418	400	00068060066220			
 **3M™ Hookit™ Blue Net Abrasive Sheet Rolls**	**36462**	80	00068060065759	2.75 in. x 10.9 yd	5 Rolls/Case	3M™ Hookit™ Blue Net Abrasive Sheet Roll is a fast-cutting and long-lasting net abrasive sheet roll with an increased edge retention strength and excellent wrinkling resistance. Its mineral abrasive blend is designed for improved durability and delivering a consistent, high quality finish. When used with dust extraction systems, 3M™ Hookit™ Blue Net Abrasive Sheet Roll delivers excellent dust removal, helping minimize dust on the work surface or in the environment.
	36463	120	00068060065766			
	36464	150	00068060065773			
	36465	180	00068060065780			
	36466	220	00068060065797			
	36467	240	00068060065803			
	36468	320	00068060065810			
	36469	400	00068060065827			
	36470	80	00068060065834	4.5 in. x 10.9 yd	3 Rolls/Case	
	36471	120	00068060065841			
	36472	150	00068060065858			
	36473	180	00068060065865			
	36474	220	00068060065872			
	36475	240	00068060065889			
	36476	320	00068060065896			
	36477	400	00068060065902			

See page 38 for Tools and Accessories.

Sanding Abrasives	Part #	Grade	UPC	Size	Qty/Case	Description
Standard						
 **3M™ Hookit™ Gold Abrasive Discs** Multi-hole	**09280**	40D	00068060063960	6 in.	50 Discs/Carton 4 Cartons/Case	3M™ Hookit™ Gold Abrasive Disc 288U is a paper-backed abrasive disc designed for use in repair. It is available in a range of sizes, grades, and hole patterns. Its durable construction and anti-loading coating help reduce loading for longer disc life and provide a smooth consistent finish.
	09281	80D	00068060063205		100 Discs/Carton 4 Cartons/Case	
	09282	120	00068060063182			
	09283	150	00068060063168			
	09284	180	00068060063144			
	09285	220	00068060063120			
	09286	240	00068060063106			
	09287	320	00068060063083			
	09288	400	00068060063069			
	09289	500	00068060063045			
	09290	600	00068060063021			
	09291	800	00068060062949			
   **3M™ Hookit™ Gold Abrasive Discs** No Hole	**09210**	80D	00068060062147	3 in.	50 Discs/Carton 4 Cartons/Case	Use the 3M™ Hookit™ Gold Abrasive Disc 288U for sanding repair substrates like paint, primer, metal and composites. It is a paper-backed disc with high-quality minerals for a long lasting cut and has a load-resistance coating to help reduce clogging and extend the abrasive life. The Hookit™ system features hook-and-loop attachment for easy, reusable application. With 3M™ Hookit™ Gold Abrasive Disc 288U, you can achieve a uniform consistent finish, making it a valuable addition to any repair toolkit.
	09211	120	00068060062161			
	09212	150	00068060062185			
	09213	180	00068060062208			
	09214	220	00068060062222			
	09215	240	00068060062246			
	09216	320	00068060062260			
	09217	400	00068060062284			
	09218	500	00068060062307			
	09219	600	00068060062321			
	09220	800	00068060062345			
	09250	40D	00068060062604	6 in.		
	09251	80D	00068060062628			
	09252	120	00068060062642			
	09253	150	00068060062666			
	09254	180	00068060062680			
	09255	220	00068060062703			
	09256	240	00068060062727			
	09257	320	00068060062741			
	09258	400	00068060062765			
	09259	500	00068060062789			
	09260	600	00068060062802			
	09261	800	00068060062826			
	09270	40D	00068060062840	8 in.		
	09271	80D	00068060062864			
 **3M™ Stikit™ Gold Abrasive Discs Rolls**	**09310**	40D	00068060061959	6 in.	100 Discs/Roll 6 Rolls/Case	3M™ Stikit™ Gold Abrasive Disc 288U is a paper-backed abrasive disc roll designed for use in repair. It is available in a range of sizes, grades, and hole patterns. A durable high-quality construction and anti-loading coating reduce loading for longer disc life and provide a smooth consistent finish.
	09311	80D	00068060061966			
	09312	120	00068060061973			
	09313	150	00068060061980			
	09314	180	00068060061997			
	09315	220	00068060062000			
	09316	240	00068060062017			
	09317	320	00068060062024			
	09318	400	00068060062031			
	09319	500	00068060062048			
	09320	600	00068060062055			
	09321	800	00068060062062			

See page 38 for Tools and Accessories.

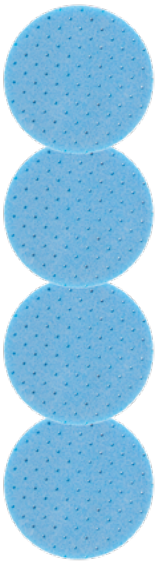
Sanding Abrasives	Part #	Grade	UPC	Size	Qty/Case	Description
Standard						
 **3M™ Stikit™ Gold Abrasive Discs Rolls**	**09350**	80D	00068060062079	8 in	100 Discs/Roll 6 Rolls/Case	3M™ Stikit™ Gold Abrasive Disc 288U is a paper-backed abrasive disc roll designed for use in repair. It is available in a range of sizes, grades, and hole patterns. A durable high-quality construction and anti-loading coating reduce loading for longer disc life and provide a smooth consistent finish.
	09351	120	00068060062086			
	09352	150	00068060062093			
	09353	180	00068060062109			
	09354	220	00068060062116			
	09355	240	00068060062123			
	09359	320	00068060067784			
Advanced						
 **3M™ Stikit™ Gold Abrasive Disc Rolls** 6-Hole	**61645**	80D	00068060067791	6 in.	100 Discs/Roll 6 Rolls/Case	3M™ Stikit™ Gold Abrasive Disc 288U is a paper-backed abrasive disc roll designed for use in repair. It is available in a range of sizes, grades, and hole patterns. A durable high-quality construction and anti-loading coating reduce loading for longer disc life and provide a smooth consistent finish.
	61644	120	00068060067722			
	61643	150	00068060067739			
	61642	180	00068060067746			
	61641	220	00068060067753			
	61640	320	00068060067760			
	61639	500	00068060067777			
 **3M™ Stikit™ Gold Abrasive Discs**	**09356**	40D	00068060062925	8 in.	100 Discs/Carton 4 Cartons/Case	
	09357	80D	00068060062888			
 **3M™ Stikit™ Gold Abrasive Discs** 8-Hole	**09358**	80D	00068060062901			
 **3M™ Hookit™ Gold Abrasive Sheet Rolls (Dust-Free)**	**32777**	40D	00068060070715	2-3/4 in. x 8-7/10 yd.	5 Rolls/Case	Use the 3M™ Hookit™ Gold Abrasive Sheet Roll 288U for sanding repair substrates like paint, primer, metal and composites. It is a paper-backed sheet roll with high-quality minerals for a long lasting cut and has a load-resistance coating to help reduce clogging and extend abrasive life. The Hookit™ system features hook-and-loop attachment for easy, reusable application, fitting standard hand blocks and orbital sanders. With 3M™ Gold Abrasive Sheet Roll 288U, you can achieve a uniform consistent finish, making it a valuable addition to any repair toolkit.
	32778	80D	00068060070692	2-3/4 in. x 13-1/10 yd.		
	32779	120	00068060070746			
	32780	150	00068060070760			
	32781	180	00068060070784			
	32782	220	00068060070807			
	32783	240	00068060070814			
	32784	320	00068060070838			
 **3M™ Hookit™ Gold Abrasive Sheet Rolls**	**02767**	40D	00068060066336	2-3/4 in. x 8-7/10 yd.		
	02768	80D	00068060066275	2-3/4 in. x 13-1/10 yd.		
	02769	120	00068060066480			
	02770	150	00068060066282			
	02771	180	00068060066305			
	02772	220	00068060066299			
	02773	240	00068060066312			
	02774	320	00068060066329			

See page 38 for Tools and Accessories.

Sanding Abrasives	Part #	Grade	UPC	Size	Qty/Case	Description
Standard						
 **3M™ Hookit™ Gold Abrasive Sheet Rolls (Dust-Free)**	**32777**	40D	00068060070715	2-3/4 in. x 8-7/10 yd.	5 Rolls/Case	Use the 3M™ Hookit™ Gold Abrasive Sheet Roll 288U for sanding repair substrates like paint, primer, metal and composites. It is a paper-backed sheet roll with high-quality minerals for a long lasting cut and has a load-resistance coating to help reduce clogging and extend abrasive life. The Hookit™ system features hook-and-loop attachment for easy, reusable application, fitting standard hand blocks and orbital sanders. With 3M™ Gold Abrasive Sheet Roll 288U, you can achieve a uniform consistent finish, making it a valuable addition to any repair toolkit.
	32778	80D	00068060070692	2-3/4 in. x 13-1/10 yd.		
	32779	120	00068060070746			
	32780	150	00068060070760			
	32781	180	00068060070784			
	32782	220	00068060070807			
	32783	240	00068060070814			
	32784	320	00068060070838			
 **3M™ Hookit™ Gold Abrasive Sheet Rolls**	**02767**	40D	00068060066336	2-3/4 in. x 8-7/10 yd.		
	02768	80D	00068060066275	2-3/4 in. x 13-1/10 yd.		
	02769	120	00068060066480			
	02770	150	00068060066282			
	02771	180	00068060066305			
	02772	220	00068060066299			
	02773	240	00068060066312			
	02774	320	00068060066329			
 **3M™ Stikit™ Gold Abrasive Sheet Rolls**	**02780**	40D	00068060063502	2-3/4 in. x 25 yd.	10 Rolls/Case	Use the 3M™ Stikit™ Gold Abrasive Sheet Roll 288U for sanding on repair substrates like paint, primer, metal and composites. It is a paper-backed sheet with high-quality minerals for a long lasting cut and has a load-resistance coating to help reduce clogging and extend the abrasive life. The Stikit™ system features a pressure-sensitive adhesive coating for easy attachment. It can be used on power or hand sanding equipment & can be cut to fit standard hand blocks and orbital sanders. With 3M™ Stikit™ Gold Abrasive Sheet Roll 288U, you can achieve a uniform consistent finish, making it a valuable addition to any repair toolkit.
	02781	80D	00068060063519			
	02782	120	00068060063649	2-3/4 in. x 30 yd.		
	02783	150	00068060063526	2-3/4 in. x 45 yd.		
	02784	180	00068060063540			
	02785	220	00068060063533			
	02786	240	00068060063557			
	02787	320	00068060063564			
	02788	400	00068060063571			
	02789	500	00068060063588			
	**02775**	80D	00068060063595	4-1/2 in. x 25 yd.	6 Rolls/Case	
	02776	120	00068060063601	4-1/2 in. x 30 yd.		
	02777	150	00068060063618	4-1/2 in. x 45 yd.		
	02778	180	00068060063625			
	02790	220	00068060064677			
	02791	320	00068060064660			
	02779	400	00068060063632			
 **3M™ Stikit™ Gold Abrasive Sheets**	**02799**	40D	00068060063885	2-3/4 in. x 16-1/2 in.	25 Sheets/ Carton 5 Cartons/Case	
	02798	80D	00068060063908			

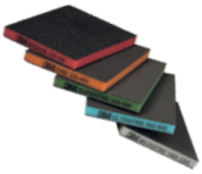
See page 38 for Tools and Accessories.

Sanding Abrasives	Part #	Grade	UPC	Size	Qty/Case	Description
Standard						
 **3M™ Gold Abrasive Sheets**	**12552**	40D	00068060064691	9 in. x 11 in.	50 Sheets/Pack 5 Packs/Case	3M™ Gold Abrasive Sheet 288U is a durable abrasive sheet with long lasting, consistent sanding performance. The sheet is suitable for a wide variety of applications in the repair process. Its durable construction and anti-loading coating help reduce loading for longer sheet life and provide a smooth consistent finish.
	12549	80D	00068060064752			
	12547	120	00068060064776			
	12546	150	00068060064714			
	12545	180	00068060064790			
	12544	220	00068060064813			
	12543	240	00068060064837			
	12541	320	00068060064851			
	12539	400	00068060064875			
	12538	500	00068060064899			
	12537	600	00068060064905			
	12536	800	00068060064936			

Foam Abrasives	Part #	Grade	UPC	Size	Qty/Case	Description
Advanced						
 **3M™ Hookit™ Flexible Foam Abrasive Discs**	**33538**	P400	00068060067487	6 in.	20 Discs/Carton 4 Cartons/Case	The 3M™ Hookit™ Flexible Foam Abrasive Disc is used for blending applications, highly contoured sanding applications, primer finishing, and scuffing, suitable for wet or dry use, by hand or with a machine. The soft foam construction conforms to irregular surfaces which helps deliver a uniform and consistent finish with excellent cut particularly around panel edges or corners, helping to reduce the risk of burn through. The disc ensures a clean working environment and provides a precise cut and finish.
	33539	P600	00068060067470			
	33540	P800	00068060067463			
	33541	P1000	00068060067456			
	33542	P1200	00068060067449			
	33543	P1500	00068060067630			
	33544	P2000	00068060067432			
	33555	P400	00068060067555	5 in.	20 Discs/Carton 4 Cartons/Case	
	33556	P600	00068060067548			
	33545	P800	00068060067531			
	33546	P1000	00068060067524			
	33547	P1200	00068060067517			
	33548	P1500	00068060067500			
	33549	P2000	00068060067494			
	33557	P400	00068060067623	3 in.	20 Discs/Carton 4 Cartons/Case	
	33558	P600	00068060067616			
	33550	P800	00068060067609			
	33551	P1000	00068060067593			
	33552	P1200	00068060067586			
	33553	P1500	00068060067579			
	33554	P2000	00068060067562			

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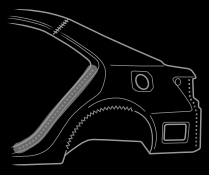
Foam Abrasives	Part #	Grade	UPC	Size	Qty/Case	Description
Advanced						
 **3M™ Hookit™ Flexible Foam Abrasive Sheets**	**33531**	P400	00068060067364	5.5 in. x 6.8 in.	10 Sheets/Carton 6 Cartons/Case	Use 3M™ Hookit™ Flexible Foam Abrasive Sheet for versatility in sanding applications, suitable for both wet and dry use. This innovative sanding sheet can be used by hand or also with a sheet sander, making it adaptable to various tasks, such as blending, primer finishing and scuffing. The soft foam construction conforms to irregular surfaces which helps deliver a uniform and consistent finish with excellent cut particularly around panel edges or corners, helping to reduce the risk of burn through. The 3M™ Hookit™ Flexible Foam Abrasive Sheet features laser-perforated holes that offer excellent dust and water control, helping maintain a cleaner working environment. Whether you are working on a small project by hand or a larger task by machine, this sanding sheet helps to achieve excellent performance and results.
	33532	P600	00068060067371			
	33533	P800	00068060067388			
	33534	P1000	00068060067395			
	33535	P1200	00068060067401			
	33536	P1500	00068060067418			
	33537	P2000	00068060067425			

Foam Abrasives	Part #	Grade	Color	UPC	Size	Qty/Case	Description
Standard							
 **3M™ Two-Sided Sanding Sponges**	**23808**	Medium 120-180	Red	00068060070340	4.8 in. x 3.8 in.	20 Sponges/ Carton 9 Cartons/ Case	Use 3M™ Two-Sided Sanding Sponge for wet or dry sanding on a variety of surface materials. The low-density, soft foam construction provides flexibility for hand sanding on shapes and contours. The two-sided abrasive feature of the sponge allows for extended use, effectively doubling the product's life compared to a single-sided abrasive. The color-coded grade range simplifies the process of selecting the right sponge for each task, helping to enhance workflow efficiency. This product is engineered to meet the rigorous demands of professionals in the automotive repair and marine industries.
	23809	Fine 320-400	Orange	00068060070364			
	23810	Superfine 500-600	Green	00068060070548			
	23811	Ultrafine 600-800	Blue	00068060070388			
	23812	Microfine 1000-1200	Gray	00068060070401			
	23813	Multi-Pack, Assorted	Assorted, 4x Each	00068060070425			
	23814	Medium 120-180	Red	00068060070432	4.8 in. x 3.8 in.	100 Sponges/ Case	
	23815	Fine 320-400	Orange	00068060070456			
	23816	Superfine 500-600	Green	00068060070470			
	23817	Ultrafine 600-800	Blue	00068060070494			
	23818	Microfine 1000-1200	Gray	00068060070517			
 **3M™ Softback Sanding Sponge**	**02600**	Microfine	Green	00051131026001	4-1/2 in. x 5-1/2 in.	20 Sponges/ Carton 6 Cartons/ Case	Foam backing adapts to unique contours and helps you access hard-to-reach areas. Aluminum oxide abrasive offers a long life and fast cut. Versatile hand sanding sponges work on many surface materials. Waterproof bonding system allows for either wet or dry sanding applications.
	02601	Ultrafine	Blue	00051131026018			
	02602	Superfine	Red	00051131026025			
	02604	Fine	Red	00051131026049			
	02606	Medium	Red	00051131026063			

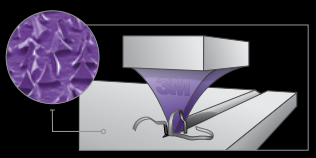
Dry Coat	Part #	UPC	Type	Qty/Case	Description
 **3M™ Dry Guide Coat**	**05860**	00051131058606	Cartridge	10/Case	An important step in any repair to ensure superior results. Helps reduce possible costly rework. When sanding with 3M™ Dry Guide Coat on body filler, glaze and primer applications it can highlight the highs and lows ensuring body work is straight. 3M™ Dry Guide Coat also highlights difficult to see sand scratches reducing or eliminating the possibility of shrinkage or die back in subsequent coatings.
	05861	00051131058613	Kit	6/Case	

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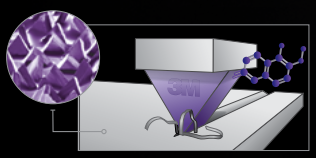
Spot Weld Removal
Metal Grinding



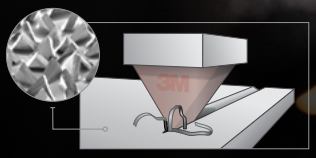
The Evolution of Precision-Shaped Grains



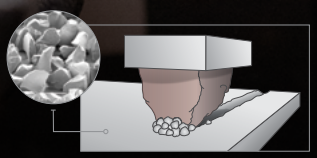
Our latest development of 3M™ Cubitron™ 3 Precision-Shaped Grain
Re-engineered precision-shaped ceramic grain using a proprietary breakthrough in grain shape with curved sides. This helps increase productivity and lower overall grinding costs.



Re-engineered Precision-Shaped Grain
Cut-Off Wheels are built with the re-engineered 3M™ Cubitron™ 3 Precision-Shaped Grain paired with proprietary molecular bonding technology to further enhance performance.



3M Precision-Shaped Grain
3M pioneered the first precision-shaped grain using 3M microreplication technology to form consistent sharp peaks that easily "slice" through metal—cutting cooler, faster, and lasting longer than conventional abrasive grain.

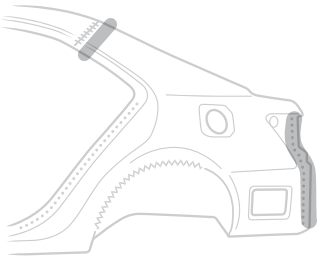


Conventional Ceramic Abrasive
Conventional ceramic abrasive grain tends to "plow" through metal, causing heat to build up in the workpiece and abrasive, resulting in a slower cut and shorter abrasive life compared to our latest precision-shaped grain.

File Belts	Part #	Grade	UPC	W x L	Qty/Case	Description
Premium						
 **3M™ Cubitron™ 3 File Belts**	**33479**	40+	00068060066886	3/8 in. x 13 in.	10 Belts / Carton 5 Cartons / Case	Use 3M™ Cubitron™ 3 Abrasive File Belt for enhanced productivity and efficiency in your workshop. This upgraded file belt features re-engineered precision-shaped ceramic grains with a proprietary breakthrough in grain shape, including curved sides, offering faster cutting and longer-lasting performance compared to predecessors* and also select leading global competitors**. Ideal for tough detail work such as cleaning, deburring, blending, and finishing, it excels in small, confined spaces. The 3M™ Cubitron™ 3 File Belt is available in various coarse grades, widths, and lengths, making it compatible with a wide range of file belt tools. Its extended life and reduced need for changeouts help decrease waste and lower overall grinding costs, contributing to maximize productivity in the workshop.
	33480	60+	00068060066947			
	33481	80+	00068060067005			
	33469	40+	00068060066862	1/2 in. x 18 in.		
	33473	60+	00068060066923			
	33478	80+	00068060066985			
	33484	40+	00068060066909	3/4 in. x 20-1/2 in.		
	33485	60+	00068060066961			
	33486	80+	00068060067029			
Advanced						
 **Scotch-Brite™ Durable Flex Belt**	**77257**	A CRS ● Brown	00076308772574	3/8 in. x 13 in.	40/Case	Aggressive and long-lasting non-woven belt is reinforced with low stretch backing for durability. Produces a fine and consistent finish. Great for general surface prep for welding, adhesive and seam sealer removal, and coatings removal. Cleans welds and hot spots. Feathers edges for plastic repair.
	77256	A MED ● Red	00076308772567			
	77255	A FIN ● Green	00076308772550			
	64475	A CRS ● Brown	00048011644752	1/2 in. x 18 in.	20/Case	
	64458	A MED ● Red	00048011644585			
	64467	A FIN ● Green	00048011644677			

*Based upon 3M internal automated testing against 3M™ Cubitron™ II in 2025. **Based upon 3M internal automated testing against leading global competitors in 2025.

Weld Grinding
Heavy Duty Metalworking | Cleanup



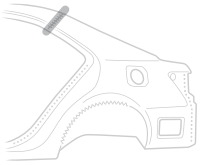
3M™ Roloc™ Discs	Part #	Grade	UPC	Diameter	Max. RPM	Qty/Case	Type	Description
Premium								
 **3M™ Cubitron™ 3 Roloc™ Fiber Disc**	**33489**	36+	00068060067906	2 in.	30,000	15 Discs/ Carton 6 Cartons/ Case	Roloc TR (Plastic Button)	Use 3M™ Cubitron™ 3 Roloc™ Abrasive Fiber Disc for grinding, weld blending, deburring, and other demanding metal finishing jobs. This upgraded disc features re-engineered precision-shaped ceramic grains with a proprietary breakthrough in grain shape, including curved sides, which result in less heat development when cutting, increases material removal rates, and reduces the need for frequent changeouts. The enhanced mineral orientationenables a high sustained cut rate, helping to maximize throughput and productivity. The 3M™ Roloc™ Attachment System allows for quick change outs of discs, making it ideal for applications requiring frequent grade or disc size changes. The 3M™ Cubitron™ 3 Roloc™ Abrasive Fiber Disc is engineered to last longer than its predecessors* and select leading global competitors**, it is ideal for grinding, weld finishing, deburring, and other tough metal finishing jobs, making it a valuable tool for body shops.
	33490	60+	00068060067944					
	33491	80+	00068060067982					
	33493	36+	00068060067920	3 in.	30,000			
	33494	60+	00068060067968					
	33495	80+	00068060068002					
Advanced								
 **Scotch-Brite™ Roloc™+ Clean and Strip XT Pro Extra Cut Disc**	**21543**	A XCS ● Green	00638060215432	2 in. x NH	18,000	60/Case (10/Inner)	Roloc TR (Plastic Button)	Features aluminum oxide abrasive mineral incorporated into an open nylon web. Designed to remove heavy rust, thick paint and corrosion while also scratching the base material underneath.
	21544		00638060215449	3 in. x NH	15,000	10/Case		
	21555		00638060215548	4 in. x 1/2 in.	12,000			
 **Scotch-Brite™ Roloc™+ Clean and Strip XT Pro Disc**	**21538**	S XCS ● Purple	00638060215388	2 in. x NH	18,000	60/Case (10/Inner)	Roloc TR (Plastic Button)	Features silicon carbide abrasive mineral incorporated into an open nylon web. It effectively removes rust, paint, mill scale, coatings and adhesives from surfaces without significantly altering the base material.
	21540		00638060215401	3 in. x NH	15,000	10/Case		
	21552		00638060215524	4 in. x 1/2 in.	12,000			

*Based upon 3M internal automated testing against Cubitron™ II in 2025 // **Based upon 3M internal automated testing against leading global competitors in 2025.

See page 38 for Precision Scotch-Brite™ Tools and Accessories.

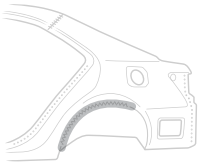
3M™ Roloc™ Discs	Part #	Grade	UPC	Diameter	Max. RPM	Qty/Case	Type	Description
Advanced								
 **Scotch-Brite™ Roloc™ Surface Conditioning Disc**	**PN-DR**	Extra Coarse	00638060892992	2 in. x NH	25,000	50/Carton, 200 ea/ Case	 Roloc TR (Plastic Button)	A new standard in surface conditioning performance. These reformulated general-purpose discs feature 3M™ Precision-Shaped Grain technology incorporated into the nonwoven web, bringing a new level of productivity and abrasive life to the Scotch-Brite™ lineup. This new addition to the Scotch-Brite™ lineup promises the consistency you've come to expect with increased cutting speed and longer abrasive life. By combining two flagship 3M technologies — nonwoven fiber and ceramic 3M™ Precision-Shaped Grain — you can get the ideal finish, faster.
	PN-DR	Coarse	00638060893005					
	PN-DR	Medium	00638060893012					
	PN-DR	Fine	00638060893029					
	PN-DR	Very Fine	00638060893036					
	PN-DR	Extra Coarse	00638060892893	3 in. x NH	20,000	25/Carton, 100 ea/ Case		
	PN-DR	Coarse	00638060892909					
	PN-DR	Medium	00638060892916					
	PN-DR	Fine	00638060892923					
	PN-DR	Very Fine	00638060892930					

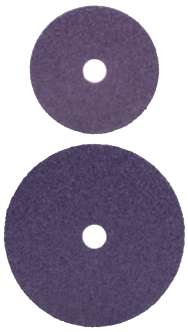
Sectioning
Cutting | Stock Removal



3M™ Cubitron™ 3 Cut-off Wheels	Part #	UPC	Size	Max. RPM	Qty/Case	Description
Premium						
 **3M™ Cubitron™ 3 Cut-Off Wheel** **CAUTION: Do not use without guard**	**33457**	04064035174231	3 in. x 1/16 in. x 3/8 in.	25,465	5 Wheels/Pack 6 Packs/Case	Cut metals faster with less heat and fewer changeouts with 3M™ Cubitron™ 3 Cut-Off Wheels for collision repair. 3M has engineered these cut-off wheels to continuously fracture to form sharp points, run cool and optimize mineral breakdown to allow 40% more life and remove up to 40% more material than 3M™ Cubitron™ II Cut-Off Wheels.
	33458	04064035174262	3 in. x 1/25 in. x 3/8 in.			
	33459	04064035174316	4 in. x 1/25 in. x 3/8 in.	13,300		
	33463	04064035174156	4.5 in. x 1/25 in. x 7/8 in.	19,100		

Hem Flange Removal
Weld Removal | Door Skin Removal



3M™ Cubitron™ 3 Discs	Part #	Grade	UPC	Dia. X Ctr.	Max. RPM	Qty/Case	Description
Premium							
 **3M™ Cubitron™ 3 Abrasive Fiber Discs**	**33499**	36+	00068060066725	5 in. x 7/8 in.	12,000	5 Discs/Carton 5 Cartons/Case	This upgraded disc features re-engineered precision-shaped ceramic grains with a proprietary breakthrough in grain shape, including curved sides, which increases material removal rates and reduces the need for frequent changeouts. The enhanced mineral orientation enables a high sustained cut rate, helping to maximize throughput and productivity. Designed to reduce operator fatigue, this disc requires less pressure on the tool, promoting workplace wellbeing. The reduced vibration exposure helps improve workplace safety without compromising productivity.*** Engineered to last longer than its predecessors* and select leading global competitors**. Designed for grinding, weld finishing, deburring, and other tough metal finishing jobs.
	33503	60+	00068060066763				
	33505	80+	00068060066800				
	33496	36+	00068060066749	7 in. x 7/8 in.	8,600		
	33497	60+	00068060066787				
	33498	80+	00068060066824				

*Based upon 3M internal automated testing against Cubitron™ II in 2025. / **Based upon 3M internal automated testing against leading global competitors in 2025.
***externally validated by Fraunhofer Institute in 2024

See page 38 for Tools and Accessories.

Adhesives, Sealants and Coatings

3M adhesives, coatings and sealers help ensure that your OEM-quality collision repairs will stay that way long after the vehicles leave your shop. They perform in areas that make all the difference: plastic and glass repair, panel and structural bonding, seam sealing, corrosion protection and more. 3M also supplies the equipment and resources you need to use them quickly and cost-effectively.

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Sound Deadening 29

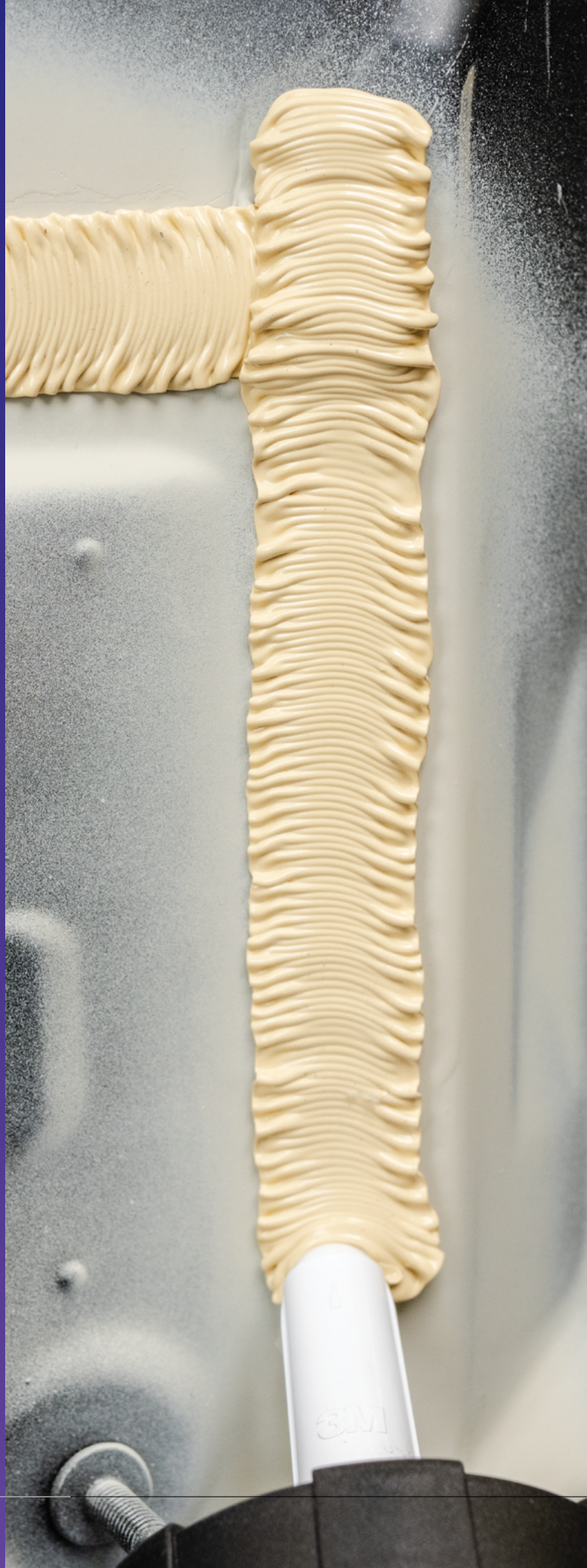
Coatings 30

3M™ Dynamic Mixing System (DMS)

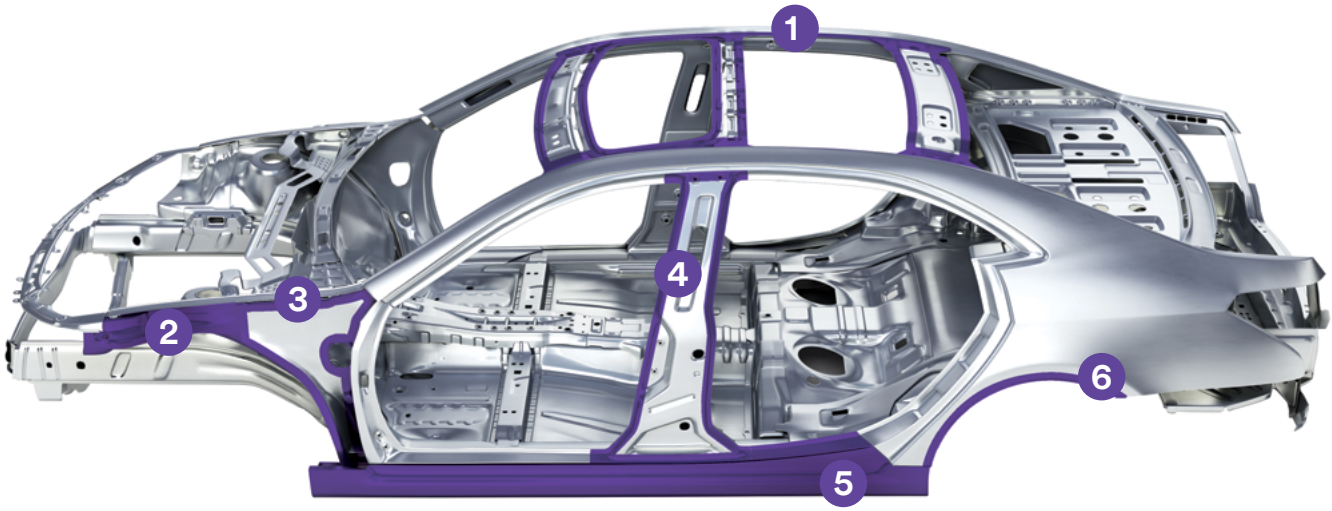
Automatically mix and dispense the perfect amount of adhesives, sealers and body filler products. Designed to maximize productivity, reduce waste and increase profit potential.

DMS

Look for this icon on products available for the 3M™ Dynamic Mixing System!



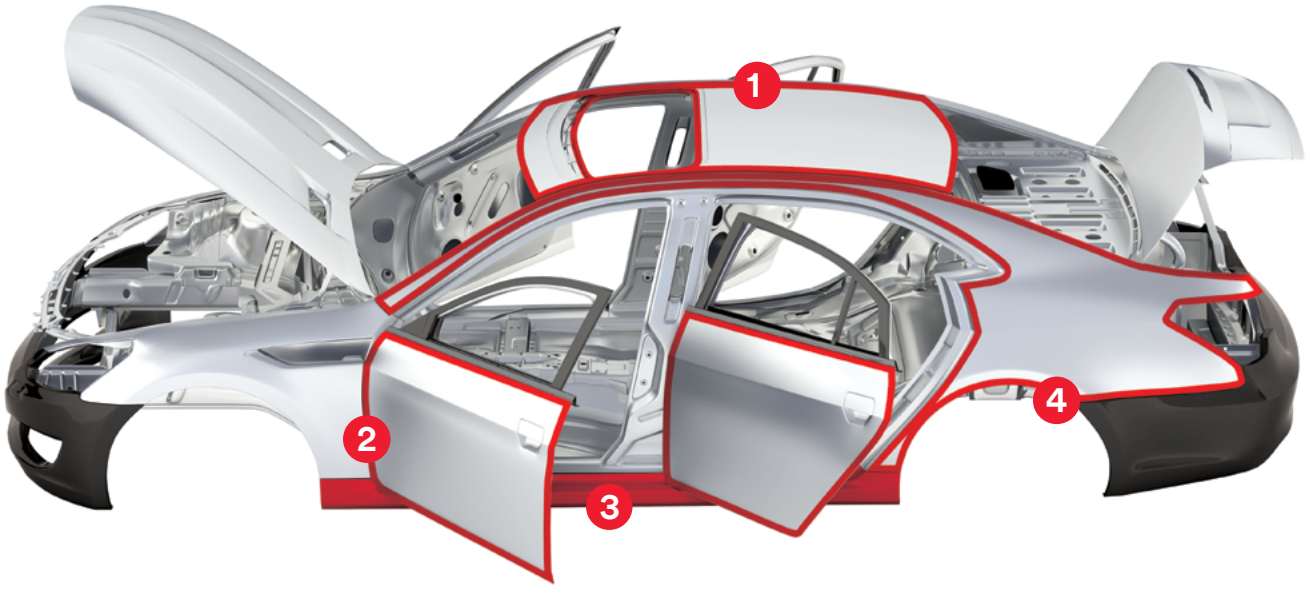
The hidden heroes of collision repair.



Quick Reference: Areas where 3M™ Impact Resistant Structural Adhesive may be used.

1 **Roof Skin**	3 **Body Side**	5 **Rocker Panel**
2 **Front Upper/Lower Rail**	4 **B Pillar/Uniside**	6 **Rear Unibody/Wheel Opening**

Please reference OEM Repair Procedures.



Quick Reference: Areas where 3M™ Panel Bonding Adhesive may be used.

1 **Roof Skin**	2 **Door Skin**	3 **Rocker Panel**	4 **Quarter Panel/Truck Box/Van Side**

Please reference OEM Repair Procedures.

Adhesives

Adhesives	Part #	Size	UPC	Color	Chemistry	Qty/Case	Description
 **3M™ Panel Bonding Adhesive**	**08115**	200mL	00051135081150	● Black	Epoxy	6/Case	2 hr Work Time* 70°F; 4-6 hr Clamp Time; 24 hr Cure Time** Designed to meet specific strength requirements for outer sheet metal panel replacement. Can be used in conjunction with welding, rivets or hem flange joints. Panel bonding adhesives do not offer the same level of impact resistance as impact resistant structural adhesives and should not be used for structural repairs unless recommended by the specific automotive manufacturer.
	08116	200mL	00051135081167				
	58115	450mL DMS	00076308581152			4/Case	
 **3M™ Impact Resistant Structural Adhesive**	**07333**	200mL	00051131073333	Dispenses ● Silver Cures ● Purple	Epoxy	6/Case	1 hr Work Time; 8 hr Clamp Time; 24 hr Cure Time Meets specific strength requirements for parts such as frame rails, strut towers, rocker panels, pillars and other members where impact resistance is important. Possesses a much greater ability than traditional bonding adhesives to absorb and manage energy under a variety of forces, especially peel and cleavage stresses in extreme temperature conditions. Use in conjunction with rivets, spot welds or mechanical fasteners.
	57333	450mL DMS	00076308573331			2/Case	
 **3M™ Composite and Metal Bonding Adhesive** Approved for Direct to Bare Metal	**08219**	200mL	00076308573331	● Green	Urethane	6/Case	35 min Work Time; 90 min Clamp Time; 3 hr Cure Time Approved for bonding door skins. Two-part urethane adhesive that is used to bond SMC and FRP (traditional fiberglass) body panels to each other and to metal. Designed to bond composite and metal to each other, along with metal to metal applications.

*45 minute work time @ 90°F.
**May be accelerated with heat.



3M™ Impact Resistant Structural Adhesive Color Change Feature

Curing process has begun, as indicated by silver to purple color change (30 min at 175°F)

See page 47 for Applicators and Accessories.

DMS **3M™ Dynamic Mixing System (DMS)** Automatically mix and dispense the perfect amount of adhesives, sealers and body filler products. Work/Handling/Cure times may differ for DMS products.

Adhesives	Part #	Size	UPC	Color	Chemistry	Qty/Case	Description
 **3M™ Quick Fix Adhesive Kit with Accelerator**	**08224**	0.7 oz. Adhesive/ 2 oz. Accelerator	00051135082249	⊘ Clear	Cyan-acrylate	6/Case	1 min Work Time; 2 min Clamp Time; 1 hr Cure Time Bonds rubber, plastic and metal almost instantly. Ideal when you need a quick repair with secure holding power. Versatile glue bonds rubber weather-stripping, vinyl, metal, glass, side moldings, emblems, trim pieces and most plastics.
 **3M™ Universal Adhesive**	**08217**	200mL	00051135082171	⊘ Clear	Urethane	6/Case	3 min Work Time; 60 min Clamp Time; 4 hr Cure Time Two-part, urethane adhesive designed to bond metal, glass and plastic substrates to each other and themselves. This high-viscosity adhesive provides exceptional gap filling and works on many substrates. Fast work time for shop efficiency.
	08223	200mL	00051131082236	● Black	Urethane		
	08214	200mL	00051135082140				
 **3M™ Channel Bonding and Sidelite Adhesive**	**08641**	50mL	00051135086414	● Black	Epoxy	6/Case	10 min Work Time; 60 min Clamp Time; 24 hr Cure Time Securely bonds glass in both stationary and movable applications on automobiles. High-performance, two-component black epoxy adhesive is both flexible and durable when bonding impervious surfaces such as glass to metal or plastic.

Windshield Adhesives and Primers

Windshield Adhesives and Primers	Part #	Size	UPC	Color	Chemistry	Qty/Case	Description
 **3M™ Windo-Weld™ Super Fast Urethane**	**08609**	10.5 fl. oz. Cartridge	00051135086094	● Black	Urethane	12/Case	10-20 min Work Time; 24 hrs Paint Time; 24 hrs Cure Time Specialty adhesive bonds windshields securely to auto bodies. One-part urethane adhesive requires no mixing.
 **3M™ Auto Glass Urethane Windshield Adhesive**	**08693**	10.5 fl. oz. Cartridge	00051131086937	● Black	Urethane	12/Case	10 min Dry Time; 10-15 min Handling Time; 24 hrs Cure Time • **Fast-Curing:** Adhesive produces rapid results, curing in just 24 hours. • **Medium-Viscosity Formula:** Non-sag urethane formula makes for clean and easy application. • **High-Bond Strength:** Designed for permanent windshield bonding and stationary glass attachment.

See page 47 for Applicators and Accessories.

Windshield Adhesives and Primers	Part #	Size	UPC	Color	Chemistry	Qty/Case	Description
  **3M™ Primer, Single Step**	**08681**	125 mL	00051135086810	● Black	Urethane	6/Case	10 min Dry Time
	08682	30 mL	00051135086827	● Black	Urethane	6/Case	Designed specifically to promote urethane adhesion, ideal for auto windshield replacement. Can be used to inhibit corrosion on pinchwelds. Easy to use; fast-drying and requires no activator.
 **3M™ Urethane Primer Daubers**	**08688**	N/A	00051135086889	○ White	Wool	500 Daubers/ Pack, 1 Pack/ Case	Designed specifically for application of urethane windshield primers. Wool application surface won't leave fibers or dyes that can contaminate primer. Thin metal handle provides flexibility and firmness.

Plastic Repair

Plastic Repair	Part #	Size	UPC	Color	Qty/Case	Description
 **3M™ EZ Sand Multi Purpose Repair Material** Approved as Seam Sealer	**05887**	200mL	00051131058873	● Gray	6/Case	5 min Work Time; 15 min Sand Time; 24 hr Cure Time
	55887	600mL DMS	00076308558871		4/Case	Two-part epoxy used to repair most flexible parts. May also be used as a seam sealer where a rounded edge seam is required. This semi-flowable material creates the perfect bead matching many OEM applications.
 **3M™ Super Fast Plastic Repair Adhesive**	**04248**	200mL	00051131042483	● Black	6/Case	20 sec Work Time; 5 min Sand Time; 60 min Cure Time
	04247		00051131042476	⊘ Clear		Super fast-setting adhesive which does not require a separate accelerator like cyanoacrylate adhesives. Has excellent wide gap filling capabilities and withstands a wide range of temperatures. Will not run or sag.

See page 47 for Applicators and Accessories.

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Plastic Repair	Part #	Size	UPC	Color	Qty/Case	Description
 **3M™ Semi-Rigid Plastic Repair**	**04240**	200mL	00051131042407	● Black	6/Case	50 sec Work Time; 15 min Sand Time; 60 min Cure Time Effectively repairs both one-sided and two-sided damage on a variety of automotive plastic components. This adhesive is commonly used for backside reinforcement repair, as well as general bonding. We recommend our high-performance, two-component urethane adhesive for repairing damaged bumpers and re-building tabs.
 **3M™ Semi-Rigid Parts Repair – 1**	**08235**	200mL	00051131082359	● Black	6/Case	50 sec Work Time; 30 min Sand Time; 60 min Cure Time Use for small repairs and reinforcements such as patching nicks or gouges. Fast-curing urethane chemistry. Reinforcement strips, patch bonding, small bonding apps. Fix Xenoy, RRIM, GTX, PPO, ABS and other semi-rigid plastics and bumper covers.
 **3M™ Semi-Rigid Parts Repair – 3**	**08237**	200mL	00051131082373	● Black	6/Case	3 min Work Time; 30 min Sand Time; 4 hr Cure Time Use for medium-sized repairs and reinforcements. Fast-curing urethane chemistry . Reinforcement strips, patch bonding, small bonding apps. Fix Xenoy, RRIM, GTX, PPO, ABS and other semi-rigid plastics and bumper covers.

Filler Reinforcement	Part #	Size	UPC	Qty/Case	Description
 **3M™ Plastic Contour Sheet**	**04903**	5 in. x 12 ft. Roll	00051131049031	6 Rolls/Case	Contour sheet to be used while creating new plastic tabs.
 **3M™ Reinforcement Patch**	**04904**	5 in. x 12 ft. Roll	00051131049048	6 Rolls/Case	Use for reinforcing the backside of plastic repairs.

Adhesion Promoter	Part #	Size	UPC	Qty/Case	Description
 **3M™ Polyolefin Adhesion Promoter**	**05907**	12 oz. Aerosol	00051135081877	6/Case	Provides excellent adhesion of filler materials to TPO type substrates (Type II); compatible with all 3M Flexible, Semi-Rigid and TPO repair products.

See page 47 for Applicators and Accessories.

Two-Part Seam Sealers

Two-Part Seam Sealers	Part #	Size	UPC	Color	Chemistry	Qty/Case	Description
 **3M™ OEM Match Epoxy Seam Sealer** Approved for Direct to Bare Metal	**08522**	200mL	068060060211	Beige	Two-Part Epoxy	6/Case	6 min Work Time; 15 min Paint Time; 1 hr Cure Time. Tough yet flexible material for sealing seams and joints on properly prepared bare metal, as well as primed or painted substrates. They can be used to replicate a variety of factory seam sealer beads. Formulated for matching OEM Seam Sealer appearances.
	08524	200mL	068060060235	White			
	08526	200mL	068060060228	Gray			
	08528	200mL	068060060204	Black			
 **3M™ EZ Sand Multi Purpose Repair Material** Approved as Seam Sealer	**05887**	200mL	00051131058873	Gray	Two-Part Epoxy	6/Case	5 min Work Time; 15 min Paint Time; 24 hr Cure Time. Two-part epoxy used to repair most flexible parts. May also be used as a seam sealer where a rounded edge seam is required. This semi-flowable material creates the perfect bead matching many OEM applications.
	55887	600mL DMS	00076308558871				

See page 47 for Applicators and Accessories.

DMS **3M™ Dynamic Mixing System (DMS)** Automatically mix and dispense the correct amount of adhesives, sealers and body filler products. Work/Handling/Cure times may differ for DMS products.



OEM Match Made Easy

Help save time and effort with the 3M OEM Match Family of seam sealer solutions.

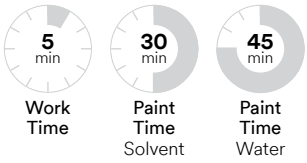
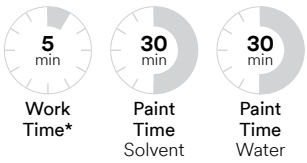
For additional system tips and applicators, see pages 47 to 50.

Two-Part Seam Sealers	Part #	Size	UPC	Color	Chemistry	Qty/Case	Description
 **3M™ Heavy-Bodied Seam Sealer**	**08308**	200mL	00051131168084	● Black	Two-Part Epoxy	6/Case	6 min Work Time; 15 min Paint Time; 1 hr Cure Time Two-part seam sealer for all general purpose automotive sealing needs. Cures quickly to a tough, strong bead for lasting seam sealing protection. This includes door skins, floor pans, trunk floors, roof seams and many other applications.
	58308	600mL DMS	00076308583088			4/Case	
 **3M™ Self-Leveling Seam Sealer**	**08307**	200mL	00051131083073	⊘ Clear	Two-Part Epoxy	6/Case	6 min Work Time; 15 min Paint Time; 60 min Cure Time Two-part epoxy designed for roof ditches (door skin hem flanges) and rear body panels, including tail light areas, wheel well flanges, etc. Quick curing properties enhance automotive body shop productivity.
 **3M™ Factory Match Seam Sealer**	**08323**	200mL	00051135083239	● Black	Two-Part Urethane	6/Case	10 min Work Time; 45 min Paint Time; 4 hr Cure Time Two-part urethane provides a tough flexible material for the sealing of joints on primed or painted substrates such as steel or aluminum enclosures. Flows slightly, softens on edges without tooling (rounded appearance). Use to duplicate factory door skin seams.
 **3M™ Controlled Flow Seam Sealer**	**08329**	200mL	00051135083291	● Black	Two-Part Urethane	6/Case	3 min Work Time; 40 min Paint Time; 2 hr Cure Time Offers considerable strength, flexes under torsional stress from vibration and withstands extreme weather. Contains no solvents and will not shrink or crack. Ideal choice for automotive applications where motion and exposure to weather are a constant factor. Excellent for sloped areas.

DMS **3M™ Dynamic Mixing System (DMS)** Automatically mix and dispense the correct amount of adhesives, sealers and body filler products. Work/Handling/Cure times may differ for DMS products.

See page 47 for Applicators and Accessories.

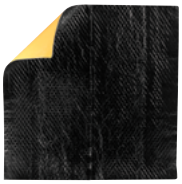
One-Part Seam Sealers

One-Part Seam Sealers	Part #	Size	UPC	Color	Chemistry	Qty/Case	Description
 **3M™ Urethane Seam Sealer** Approved for Direct to Bare Metal	**08365**	310mL Cartridge	00051135083659	Beige	Urethane	50/Carton 4 Cartons/Case	 A high performance seam sealer ideal for sealing interior and exterior automotive and RV seams and joints. Adheres well to properly prepared bare metal, primer and e-coat surfaces. May be welded through using STRSW equipment. Can be smoothed to a featheredge and/or brushed. Reduces the risk of re-dos associated with the use of solvent-based seam sealers.
	08367		00051135083673	Black			
	08360	310mL Foil Pack	00051131168305	White	Urethane	6/Case	
	08361		00051131168312	Gray			
 **3M™ MSP Seam Sealer** Approved for Direct to Bare Metal	**08370**	310mL Flexpack	00051135837030	Gray	MSP	6/Case	 One-part formula is ready to use without any mixing. High quality, heavy-bodied, general purpose, moisture-curing seam sealer for interior and exterior body joints. Adheres well to properly prepared primer, paint, and bare metal surfaces. Tack free in 30 minutes and is immediately paintable.

*5–10 minute work time. Varies based on temperature and humidity.

See page 47 for Applicators and Accessories.

Sound Deadening

Sound Deadening Material	Part #	Size	UPC	Color	Chemistry	Qty/Case	Description
 **3M™ Sound Deadening Pad**	**08840**	19 in. x 19 in.	03134375385435	● Black	Pad	10/Case	Conformable, self-adhesive sheets that can be easily custom cut and applied to vehicle floor pans, engine compartments, hoods, deck lids, inside doors and on body panels. They work to suppress noise and vibration in panels. Self adhesive and paintable, featuring an OEM-matching diamond emboss. Center perforation for easy door panel installation. May be used in direct metal to aluminum applications.
 **3M™ NVH Dampening Material** (Noise, Vibration, Harshness)	**04274**	200mL	00051131042742	● Black	Two-Part Urethane	6/Case	20 min Dwell Time; 1 hr Work Time; 24 hr Cure Time Soft, sturdy, non-shrink formula stops vibration and reduces noise between panels, braces and intrusion beams. This two-part material can be used to coat existing foams before reinstallation of outer body panels, or to fill thin gaps where foam cannot be used. Great for overhead or vertical surfaces.
 **3M™ Flexible Foam**	**08463**	200mL	00051131084636	● Gray	Two-Part Urethane	6/Case	10 sec Dwell Time; 40 sec Work Time Fast, easy and effective replacement of OEM flexible foams in automotive applications. Material expands to 10 times its liquid volume, creating a closed-cell foam that won't shrink and closely mimics OEM foam properties for insulation, sound-deadening and temperature resistance.
 **3M™ Rigid Pillar Foam**	**08458**	200mL	00051135084588	● Tan	Two-Part Urethane	6/Case	1 min Dwell Time; 1 min Work Time High-performance, two-component rigid urethane closed-cell foam offers delayed reaction time Foams in place to fill posts, pillars, and automotive body cavities with exceptional ease and consistent quality.

See page 47 for Applicators and Accessories.

Coatings

Spray Coatings	Part #	Size	UPC	Color	Qty/Case	Description
 **3M™ Cavity Wax Plus**	**08852**	18 oz. aerosol	00051135088524	○ White (Opaque)	4/Case	Non-hardening, self-healing corrosion protection coating for internal auto body panels and structural enclosures, as well as new replacement parts. It is designed to cover and seal internal joints, hem flanges and other areas where OEM e-coat may be compromised. It will not chip, peel or crack. Use the 3M™ Cavity Wax Plus Wand Kit for 360° coverage and hard-to-reach places such as internal door skins and frame rails. Kit includes: 24 in. and 34 in. wands with built-in 360-degree spray nozzles, and an 8 in. wand for flooding seams.
	38854	18 oz. aerosol	00051131388543	● Amber	4/Case	
	08851	Wand Kit: 8 in., 24 in. and 34 in. tubes	00051135088517	—	12/Case	
 **3M™ Weld-Thru Coating II**	**05917**	12.75 oz. aerosol	00051131059177	● Gray	6/Case	Aerosol coating designed to prevent corrosion between welded metal surfaces. Featuring a zinc base that draws corrosion away from bare metals, it helps prevent costly comebacks due to corrosion at welds. Spray coating applies fast, resists weld spatter common to some weldable primers and dries in as little as 5 minutes.



Without corrosion protection treatment



3M™ Cavity Wax Plus 08852 (3 coats)

Tested for long-term corrosion protection.

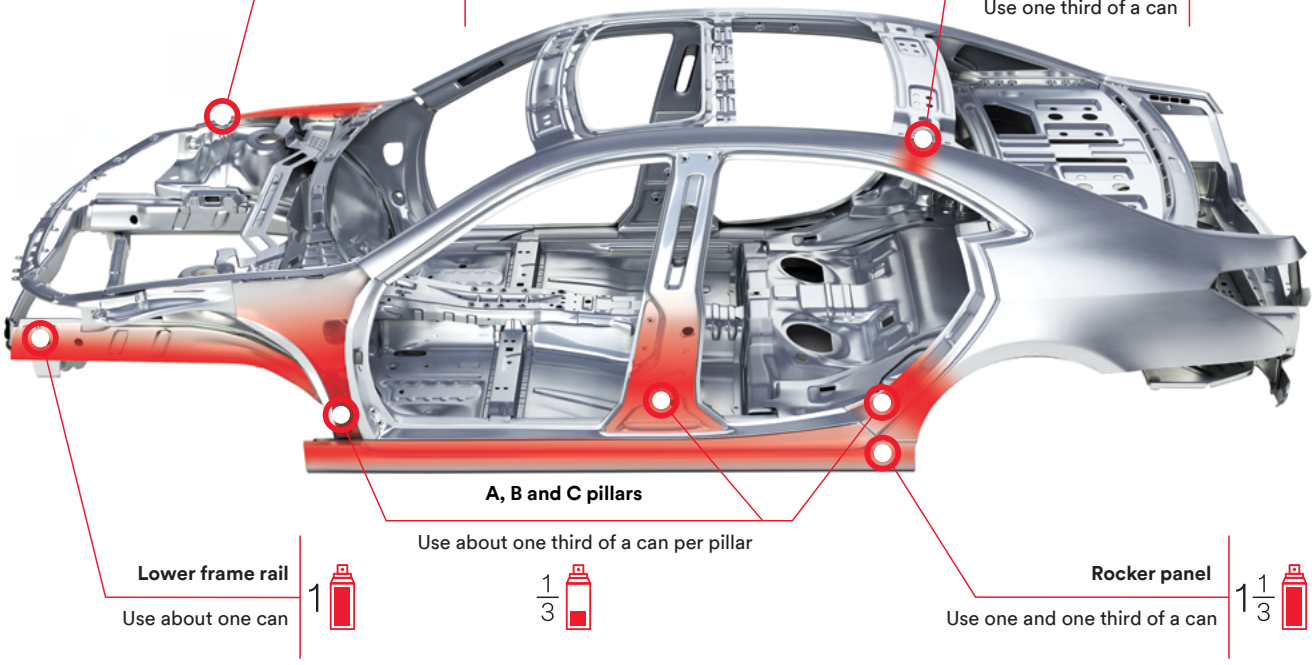
Actual test panel results after 1,500 hour salt fog exposure (ASTM B117-97*).

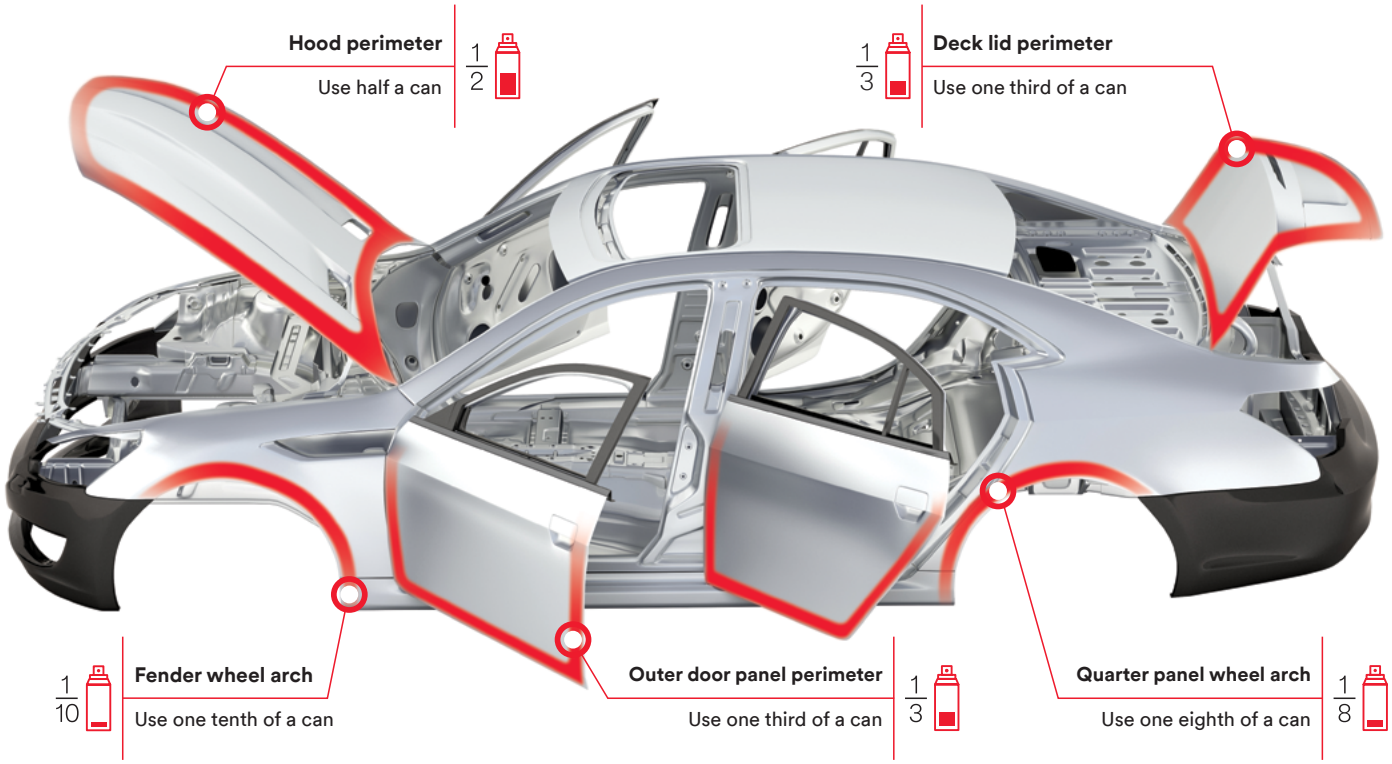
*ASTM.org/cgi-bin/resolver.cgi?B117-97

Spray Coatings	Part #	Size	UPC	Color	Qty/Case	Description
 **3M™ Rubberized Undercoating**	**08883**	19.7 oz.	00051131088832	● Black	6/Case	Helps protect the undercarriage of cars, trucks, vans and recreational vehicles from both corrosion and abrasion. Produces a textured finish which resists chipping, abrasion, exterior rusting and weathering. Provides one-coat build-up with no dripping, running or sagging.
 **3M™ Rocker Panel Coating**	**08889**	21 oz.	00051135088890	● Gray	6/Case	A resilient coating designed to protect vehicle surfaces where they are vulnerable — on rocker panels, and other lower auto body panels and parts exposed to impact from gravel and stones. Formulated to match coarser OEM textures, this coating forms an extra layer over primer and under paint. The light gray coating is compatible with many common automotive paints.

For industrial/occupational use only. Not for consumer sale or use.

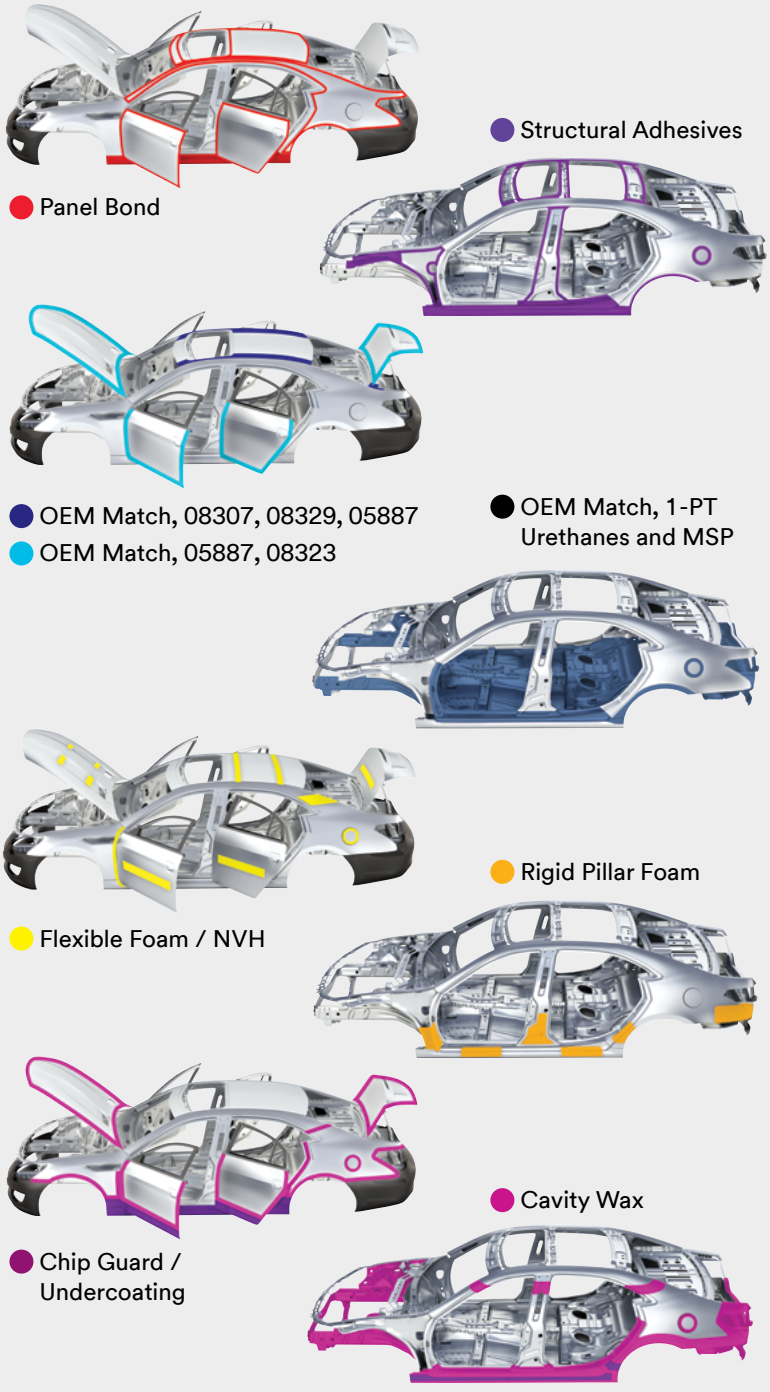
3M™ Cavity Wax Plus usage example in a typical sedan





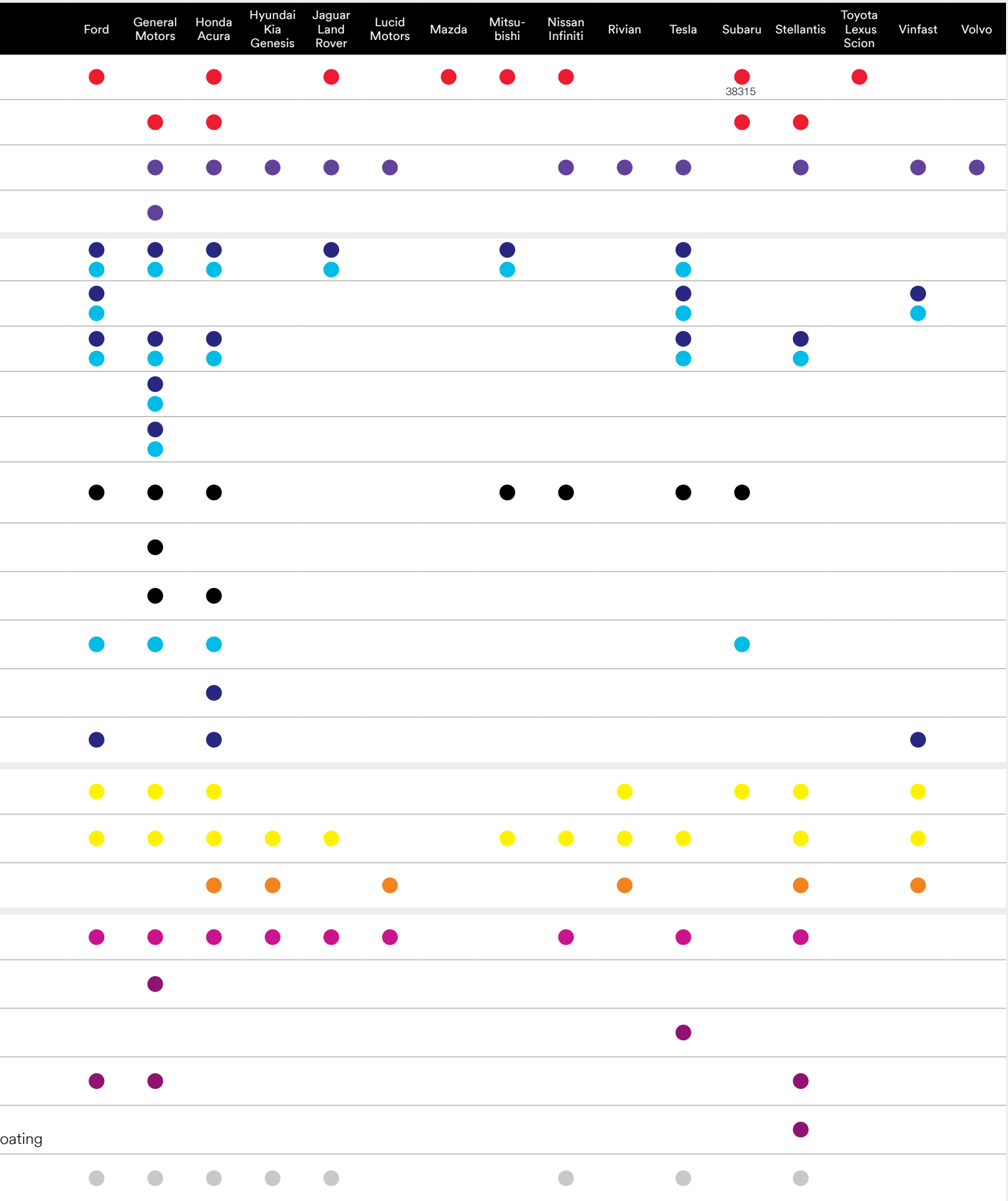
The information contained in this document is intended for industrial/occupational use by persons with the knowledge and technical skills to use such information. For additional information, including important safety and warranty information, regarding 3M Automotive Aftermarket products, visit **3MCollision.com.**

OEM Recommendations
for Aftermarket Body Repair



Access the most current chart here.
(Scan to download PDF)

	3M Product Description
Adhesives	08115 3M™ Panel Bonding Adhesive
	08116 3M™ Panel Bonding Adhesive
	07333 3M™ Impact Resistant Structural Adhesive
	08219 3M™ SMC/ Fiberglass Repair Adhesive
Seam Sealers	**05887** 3M™ EZ Sand Multi-Purpose Repair Material
	08308 3M™ Heavy-Bodied Seam Sealer
	08522, 08524, 08526, 08528 3M™ OEM Match Epoxy Seam Sealer
	33995, 33996, 33997, 33998 3M™ OEM Match 2K Tip
	33991, 33992, 33993, 33994 3M™ OEM Match Epoxy 1K Tip
	08362, 08365, 08367, 08368, 08360, 08361, 08364 3M™ Urethane Seam Sealers
	08369, 08370 3M™ MSP Seam Sealers
	08374 3M™ Ultra-pro MSP Seam Sealer
	08323 3M™ Factory Match Seam Sealer
	08329 3M™ Controlled Flow Seam Sealer
	08307 3M™ Self-Leveling Seam Sealer
Foams	**04274** 3M™ NVH Dampening Material
	08463 3M™ Flexible Foam
	08458 3M™ Rigid Pillar Foam
Corrosion Protection Coatings	08852 3M™ Cavity Wax Plus
	08883 3M™ Rubberized Undercoating
	08889 3M™ Rocker Panel Coating
	08804 3M™ No Cleanup Water-based Undercoating
	544 Dynatron™ Dyna-Pro™ Paintable Rubberized Underc
	05917 3M™ Weld-Thru Coating II



Please reference OEM Repair Procedures: Collision repair shops should follow OEM recommendations. Always follow the OEM repair procedure. Updated May 2026.

Body Fillers and Glazes

Our selection of 3M body fillers, glazes, reinforced fillers and self-leveling glazes can take you a long way toward smooth, permanent, absolutely consistent body repairs on a full range of substrates.

Body Fillers 35

Glazes 37



Body Fillers

Help achieve a flawless auto panel repair.

Fillers	Part #	Size	UPC	Color	Qty/Case	Description
 **3M™ Platinum™ Select Filler**	**31131**	1 Gallon	00051131311312	Grey	4/Case	4 min Work Time; 20 min Sand Time; 45 min Paint Time. Premium body filler that offers fast surface adhesion to properly prepared aluminum, steel, galvanized steel, e-coat, fiberglass, SMC and silicone bronze MIG brazed joints. It reduces the amount of primer used to cover micro pinholes over traditional filler. It's stain-free and is perfect for use under all base coat/clear coat, including water-borne. Excellent corrosion-resistant properties.
	31130	3 Gallon	00051131311305		1/Case	
	35863	276mL DMS	00051131358638		6/Case	
 **3M™ Platinum™ Plus Body Filler**	**01131**	1 Gallon	00051593011317	Gold	4/Case	5 min Work Time; 20 min Sand Time; 45 min Paint Time. Super creamy formula that achieves extreme adhesion to properly prepared galvanized steel, aluminum, e-coat, Fiberglass, SMC, cured epoxy, urethane primers and silicon bronze MIG brazed joints. Platinum Plus filler is manufactured with only the highest quality ingredients, including our proprietary adhesion promoter.
	01130	3 Gallon	00051131311251		1/Case	
	05863	276mL DMS	00051131058637		6/Case	
 **3M™ Quick Grip Filler**	**33181**	1 Gallon	00051131331815	Beige	4/Case	5 min Work Time; 13 min Sand Time; 45 min Paint Time. Reduces the time to shape and sand, and delivers rapid adhesion to multiple surfaces. Vacuum processed to reduce pinholes. Stain-free/tack-free finish helps avoid extreme loading of sandpaper. Easy to sand and bonds rapidly to galvanized steel, aluminum, e-coat, fiberglass, SMC, cured epoxy and urethane primers. Adheres to all substrates quickly and creates a great featheredge.
 **3M™ Lightweight Body Filler**	**05801**	1 Gallon	00051131058019	Grey	4/Case	4 min Work Time; 20 min Sand Time; 45 min Paint Time. Repairs dents, dings, and other cosmetic imperfections on bare steel, aluminum and fiberglass reinforced polyester (FRP). 3M™ Lightweight Body Filler comes in a creamy formula that is easy to mix, spread and sand. Manufactured with only the highest quality ingredients, our auto body filler is vacuum processed to minimize pinholes. The filler cures tack free in 20 min with good handling characteristics. It resists loading sandpaper, so sanding is easier and you can use less abrasives. This is a two-component product that includes both filler and cream hardener.

DMS **3M™ Dynamic Mixing System (DMS)** Automatically mix and dispense the perfect amount of adhesives, sealers and body filler products. Designed to maximize productivity, reduce waste and increase profit potential. See page 40 for DMS Applicators.

Fillers	Part #	Size	UPC	Color	Qty/Case	Description
 **3M™ Milled Fiberglass Body Filler**	**05816**	1 Gallon	00051131058163	Red	4/Case	4 min Work Time; 20 min Sand Time; 45 min Paint Time Features short-strand chopped and milled fiberglass, making it an excellent reinforcement for repairing holes, cracks and tears in fiberglass as well as metal and SMC. Ideal for automotive and marine repair, this waterproof fiberglass body filler features a 2-part high-resin formula that delivers smooth spreading, excellent sag resistance and bond gapping.
 **3M™ Short Strand Reinforced Filler**	**01160**	1 Gallon	00051593011607	Green	4/Case	4 min Work Time; 20 min Sand Time; 45 min Paint Time Reinforced with short strand fiberglass to create water resistant repairs that are twice the strength of ordinary body fillers. It is a great solution for removing rust on metal and fiberglass.
 **3M™ Reinforced Body Filler**	**05877**	276mL DMS	00051131058774	Green	6/Case	4 min Work Time; 20 min Sand Time; 45 min Paint Time Milled fiberglass reinforced polyester filler that can create water resistant repairs to holes and remove rust in a two-component cartridge. More than twice the strength of ordinary body fillers. Can be used in conjunction with fiberglass tape, cloth or mat to repair and rebuild fiberglass materials.

Fillers	Part #	Size	UPC	Color	Qty/Case	Description
 **Dynatron™ Fiberglass Mat**	**688**	8 ft.²	00076308006884	White	6/Case	Use to reinforce repair areas where extra reinforcement is needed. Allows for repainting to match original surface. Excellent for large repairs. Easy to cut to size and shape for customized repairs on automobiles.
Dynatron™ Fiberglass Cloth	**699**		00076308006990			
 **Dynatron™ Fiberglass Resin**	**00694**	1 Gallon	00076308006945	Amber	4/Case	10 min Work Time A durable, professional-quality polyester resin for repairing and restoring a range of materials including metal, wood and fiberglass in auto body repair. This resin accepts most auto paints, including gel coats. With Dynatron™ Fiberglass Mat and Fiberglass Cloth, it is ideal for removing rust in metal and repairing fiberglass parts.

DMS **3M™ Dynamic Mixing System (DMS)** Automatically mix and dispense the perfect amount of adhesives, sealers and body filler products. Designed to maximize productivity, reduce waste and increase profit potential. See page 40 for DMS Applicators.

Glazes
The key to achieving a great surface finish.

Glazes	Part #	Size	UPC	Color	Qty/Case	Description
 **3M™ Platinum™ Plus Glaze**	**31180**	24 oz.	00068060065261	○ White	6/Case	3 min Work Time; 15-20 min Sand Time; 45 min Dry Time 3M™ Platinum Plus Glaze is two-part premium selfleveling finishing glaze that can repair minor imperfections on properly prepared substrates such as galvanized steel, steel, aluminum, fiberglass, wood, SMC, E-coat, OEM topcoats, cured/sanded epoxy and urethane primers. This finishing glaze cuts the sanding time to as little as 15 minutes. 3M™ Platinum Plus Glaze includes: Hardener
	**03180**	16 oz.	00068060065254	○ White	6/Case	
 **3M™ Platinum™ Glaze**	**05862**	276mL DMS	00051131058620	● Blue ○ White	6/Case	4 min Work Time; 20 min Sand Time; 45 min Paint Time Ideal for small dent repair. Achieves extreme adhesion to galvanized steel, aluminum, e-coat, fiberglass, SMC, cured epoxy, and urethane primers. Cuts the sanding time to as little as 15 minutes.
 **3M™ Dent Finishing Glaze**	**05857**	276mL DMS	00051131058576	● Beige	6/Case	4 min Work Time; 20 min Sand Time; 45 min Paint Time Cartridge-based, two-component, self-leveling glaze designed for use as a “skin coat” over sheet metal and dent repair compound.

DMS **3M™ Dynamic Mixing System (DMS)** Automatically mix and dispense the perfect amount of adhesives, sealers and body filler products. Designed to maximize productivity, reduce waste and increase profit potential. See page 40 for DMS Applicators.

Tools and Accessories

Choosing the right abrasives for your automotive repair project is critical — and so is using the right tool. 3M offers full systems of high-quality metal grinding and dual action sander, disc backup pads and accessories to help optimize abrasive performance and help maximize productivity. Whether your job calls for an angle grinder, or a sanding tool, 3M has you covered with the power tools, accessories and service you need.

3M™ Clean Sanding System 39

3M™ Body Repair Tools 42

Sanding Accessories 44

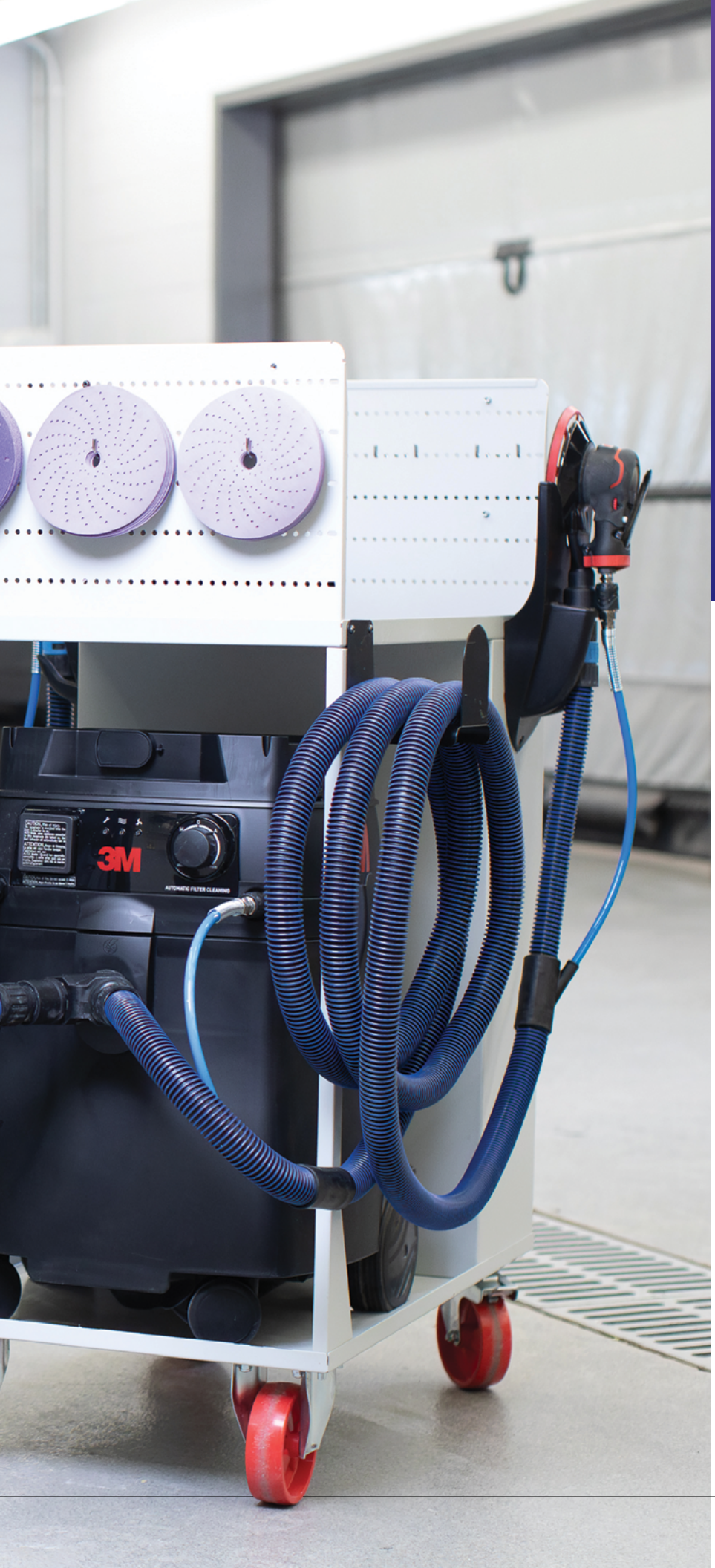
Adhesives | Sealers Applicators and Accessories 47

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3M™ PPS™ Series 2.0 System 52

Masking Tapes 55





3M™ Clean Sanding System

Designed with technicians and shop owners in mind.

A complete sanding solution for efficiently moving through your essential surface preparation and finishing work. The system includes our dust extractor, pneumatic and/or electric random orbital sanders, mobile workstation and accessories.

Designed to reduce dust in the air from sanding for a cleaner workspace

Helps shops boost productivity and efficiency by helping to reduce rework and cleanup time

Compact and mobile — designed for easy, flexible use around the shop

Compatible with pneumatic and/or electric sanders

Tech-friendly design including auto on/off, antistatic hose, rubber wheels, brake locks, and LED indicator lights

For Industrial/Occupational use only.

3M™ Clean Sanding System

3M™ Clean Sanding System Dust Extractor	Part #	Size	UPC	Qty/Case	Description
 **3M™ Clean Sanding System Dust Extractor**	**33774**	45L	00051131337749	1/Case	120V, Plug Type B Compact and lightweight. Designed to help reduce dust in the air from sanding for a cleaner workspace. Less dust can mean less rework and less cleanup time, helping to improve overall efficiency. Can be set up for either pneumatic or electric sanders. Dust Extractor includes: 5m pneumatic hose, y-connector, filter and filter bag.

3M™ Clean Sanding System Random Orbital Sanders	Part #	Size	Orbit	UPC	Max RPM	Qty/Case	Description
  **3M™ Clean Sanding System Random Orbital Sanders**	**38505**	3 in.	3/16 in.	06940544232113	12,000	1/Case	Pneumatic Designed to deliver high-quality surface preparation and finishing results while helping to improve the performance of your 3M™ Abrasives. Vacuum-ready.
	33632	6 in.	3/32 in.	06940544232588			
	33633		3/16 in.	06940544232571			
	33634		5/16 in.	00068060061171			
	33797	3 in.	3/32 in.	00068060061324			
 **3M™ Electric Random Orbital Sander**	**33804**	3 in.	3/32 in. (2.5 mm)	00068060061362	10,000	1/Case	Electric Designed to help deliver high-quality surface preparation and finishing results while helping to improve the performance of your 3M Abrasives. A multihole back-up pad and shroud offer effective dust extraction, and the brushless motor requires less maintenance, no brushes to replace.
	33798	6 in.	3/32 in. (2.5 mm)	00068060061447			
	33779		3/16 in. (5 mm)	00051131337794			

Orbital Sheet Sanders	Part #	Size	Orbit	UPC	Max RPM	Qty/Case	Description
 **3M™ Clean Sanding System Orbital Sheet Sanders**	**33796**	70 mm x 198 mm	1/8 in. (3 mm)	00068060061454	12,000	1/Case	Pneumatic Efficiently sand, paint, filler and primer for automotive collision repair. Designed for technicians who need reliable and effective tools for surface preparation and finishing work. The 3M™ Precision Orbital Sheet Sander features a durable composite cover with soft grip material, providing comfort and durability during use.

3M™ Clean Sanding System Workstation and Organization	Part #	UPC	Qty/Case	Description
 **3M™ Clean Sanding System Workstation**	**33653**	00051131336537	1/Case	3M™ Clean Sanding System Workstation adds storage, portability and organization to the 3M™ Clean Sanding System. The steel cart is built to hold one 45-liter 3M Dust Extractor base. The unit includes two repositionable tool hangers and two repositionable hose hangers; a two-shelf locking cabinet; waste compartment; large smooth-riding rubber wheels, and a rubberized work surface.

Workstation and Organization	Part #	UPC	Qty/Case	Description
 **3M™ Clean Sanding System Workstation Extension**	**33654**	00051131336544	1/Case	Adds customizable storage and organization to the 3M™ Clean Sanding System Workstation. The extension's three panels allow customization of storage using the 15 included hooks. The extension provides additional mounting locations for the Workstation's tool holder and hose hooks.
 **3M™ Abrasives Organizer Box**	**33784**	00068060061317	1/Case	The 3M™ Abrasives Organizer Box is a robust black plastic container designed to neatly hold abrasives. It features three drawers and can be fitted onto a 3M™ Dust Extractor.
 **3M™ Dust Extractor Handle Extension**	**33765**	00051131337657	1/Case	Adds an extra level of convenience to the 3M™ Clean Sanding System 45-liter dust extractor. The handle is built from durable steel tubing and is coated with a tough black soft-grip material. The handle helps to facilitate easy transport of the extractor base from a standing position. Attaches easily to the extractor unit.

3M™ Clean Sanding System Dust Extractor Hoses	Part #	Size	UPC	Qty/Case	Description
 **3M™ Antistatic Pneumatic Hose**	**33645**	5 m	00051131336452	1/Case	Works with the 3M™ Clean Sanding System. The built-in air regulator collar allows the operator to adjust suction. The air hose is built into the vacuum hose to help reduce snagging, clutter and tangling.
	33783	8 m	00051131337831		
	33790	10 m	00068060061263		
 **3M™ Antistatic Electric Hose**	**33646**	5 m	00051131336469	1/Case	Designed for use with the 3M™ Clean Sanding System when using electric sanders or hand blocks. The built-in air regulator collar allows the operator easily to adjust suction. Its quick-connection couplings allow easy attachment to tools and the 3M dust extractor.
 **3M™ Clean Sanding System Electric Hose Sleeve**	**33747**	4.5 m	00068060070654	1/Case	Secures your electric sander power cable to your dust extraction hose, keeping bodyshop work areas tidy and protecting your repair, protecting hoses and cables from abrasion and wear. Made of flexible woven plastic mesh, it features a dust-protected zip for full opening and a secure end closure, helping keep bodyshop work areas organized.

3M™ Clean Sanding System Block Hoses	Part #	Size	UPC	Qty/Case	Description
 **3M™ Dust Free Hose Extension Kit**	**05215**	6 m (20 ft.)	00051131052154	1/Case	Works with the 3M™ Clean Sanding System. The built-in air regulator collar allows the operator to adjust suction. The air hose is built into the vacuum hose to help reduce snagging, clutter and tangling.
 **3M™ Clean Sanding System Antistatic Hand Block Hose**	**33748**	6 m (20 ft.)	00068060071880	1/Case	Help achieve a dust free and cleaner sanding environment. The antistatic hose connects a manual hand block to the 3M™ Clean Sanding System Dust Extractor. Paired with a suitable dust-free hand sheet on the block, the hand block hose facilitates dust extraction and its length allows for a larger radius of movement.

3M™ Clean Sanding System Accessories and Maintenance	Part #	Size	UPC	Qty/Case	Description
 **3M™ Dust Extractor Filter Bag**	**33648**	Large Gray	00051131336483	5/Pack	Designed to maximize the dust collection capacity of 3M™ Dust Extractors. Tough, flexible non-woven plastic material. Easy close plastic closure cap helps prevent leakage during disposal.
 **3M™ Dust Extractor Filter**	**33647**	—	00051131336476	2/Pack	Two pack of polyester replacement filters for the 3M™ Dust Extractors. Helps protect the motor unit of the extractor and filter the unit's exhaust air.
 **3M™ Dust Extractor Y-Connector**	**33652**	—	00051131336520	1/Case	Allows a 3M™ Dust Extractor to support two vacuum tools at the same time. The user can connect two tools simultaneously.
 **3M™ Random Orbital Sander Adaptor for Hose Assembly**	**33770**	57mm	00051131337701	4/Case	Connect select 3M™ Random Orbital Sanders and hose assemblies to existing central vacuum systems.
 **3M™ Dust Extractor Straight Adaptor**	**33771**	38mm	00051131337718	4/Case	Securely attaches a hose of selected electric random orbital sanders to the 3M™ Dust Extractor.
 **3M™ Dust Extractor Adaptor**	**33772**	29mm	00051131337725	4/Case	

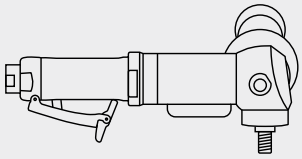
Sanding Blocks	Part #	Size	UPC	Qty/Case	Description
 **3M™ Hookit™ Dust Extraction Flexible Sanding Block**	**35825**	133 mm x 67 mm	00051131358256	24/Case	These 3M™ Hookit™ blocks combine the lightweight flexibility of traditional foam blocks with the dust extraction power and control of rigid dust-free sanding blocks. They feature a convex face which can help you easily restore contours and bodylines, while still providing a firm backing for abrasives. They include a vacuum regulator that lets the operator adjust suction for easier block control when sanding.
	35826	178 mm x 67 mm	00051131358263		
	35827	273 mm x 67 mm	00051131358270	12/Case	
	35828	406 mm x 67 mm	00051131358287	8/Case	
	35289	Kit – 133 mm, 187 mm, 273 mm	00051131358294	10/Case	
 **3M™ Hookit™ Dust Extraction Flexible Radius Sanding Block**	**35830**	133 mm x 66 mm	00051131358300	24/Case	These blocks combine the lightweight flexibility of traditional foam blocks with the dust extraction power and control of dust-free sanding blocks. The blocks flex to help easily restore contours and bodylines, while providing a firm backing for abrasives. Features 3M™ Hookit™ attachment system. They include a vacuum regulator that lets the operator adjust suction for easier block control when sanding.
	35831	178 mm x 66 mm	00051131358317		
	35832	273 mm x 66 mm	00051131358324	12/Case	
	35833	Kit – 3 sizes	00051131358331	10/Case	

3M™ Body Repair Tools

Power Tools	Part #	Size	UPC	Max RPM	Motor HP (W)	Qty/Case	Description
 **3M™ File Belt Sander**	**33575**	H: 2.87 in. L: 15.15 in.	00051131335752	17,000	0.65 (485)	1/Box	Lightweight file belt sander is ideal for cutting and finishing repair work. Rotatable housing allows for use in a versatile range of tight spaces.
 **3M™ Mini File Belt Sander**	**33573**	H: 2.87 in. L: 12.5 in.	00051131335738				
 **3M™ Pistol Grip Disc Sander**	**33577**	H: 2.05 in. L: 7.50 in.	00051131335776	18,000	0.45 (336)	1/Box	Lightweight for versatility and ease of use in tight spaces. Variable speed control at the trigger increases operator precision to help reduce rework.
 **3M™ Cut-Off Wheel Tool**	**33579**	3 in.	00051131335790	20,000	0.70 (522)	1/Case	Compact design with built-in safety features for easy handling. Featuring a light-weight composite body for greater user comfort. Slice through high-strength steel and aluminum with clean, straight lines and minimal effort.
	28771	4 in.	00051141287713	19,000	1 (744)		
 **3M™ Disc Sander**	**28408**	4 in.–5 in. x 5/8 in. –11 EXT	00051141284088	12,000	1 (744)	1/Case	Lightweight and rugged, designed with a high power-to-weight ratio. 3M™ Gripping Material and a 97-degree angle head allow more comfort and control. Great for grinding, blending, weld leveling, metal prep and more.
 **3M™ Non-Vacuum Orbital Sander — Original Series**	**20331**	3 in. x 4 in. 1/8 in. Orbit	00051141203317	10,000	0.24 (179)	1/Case	Ideal for sanding in tight areas or on vertical surfaces. Non-Vac 3M™ Hookit™ 20433

Tool + Accessories + 3M Abrasive + Optimized System

Right Angle System



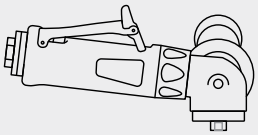
3M™ Disc Pad Hub

3M™ Disc Pad Face Plate

Abrasive Disc with 7/8 Center Hole

3M™ Disc Retainer Nut

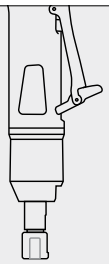
3M™ Roloc™ System



Sander Adapter

3M™ Roloc™ Disc Pad

Abrasive Disc

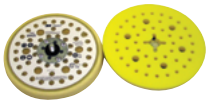
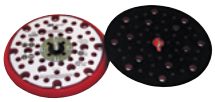


3M™ Roloc™ + Holder

Abrasive Disc Wheel

Power Tool Accessories	Part #	Size	UPC	Feature	Qty/Case	Description
Right Angle System						
 **3M™ Disc Pads**	45205	2-1/2 in. x 5/8 –11 INT	00051141286266	Use with all 4 in.– 9 in. face plates	10/Case	Has a threaded metal insert and can be used on most 5/8–11 shafts.
	45190	4-1/2 in. x 5/8 –11 INT	00051144451906	Use with 7 in., 8 in., 9 in. face plates		
 **3M™ Disc Pad Face Plates — Ribbed**	81733	5 in.	00051144817337	Hard Black	10/Case	Use with 3M™ Fiber Discs and Disc Pad Hubs for heavy metal removal, large welds, etc. 3M™ Disc Pad Face Plates can be easily changed without removing the hub.
	80515	7 in.	00051144805150			
	81729	9 in.	00051144817290			
 **3M™ Disc Retainer Nuts**	02618	5/16 in. x 5/8 –11 INT	00051111510476	1/4 in. Hole	10/Case	Use with 3M™ Disc Pad Face Plates, Disc Pad Hubs and Fiber Disc Holders. Has 1/4 in. diameter holes for use with a spanner wrench.
	05622	3/8 in. x 5/8 –11 INT	00051144056224			
3M™ Roloc™ System						
 **3M™ Roloc™ Disc Pad Assembly**	05539	2 in.	00051144055395	Max RPM 25,000	10/Case	Hard rubber backup pad provides firm support for 3M™ Roloc™ Abrasive Discs. A 1/4–20 INT thread allows pad to be mounted directly to tools with 1/4–20 EXT threaded shafts. Assembly includes a 3M™ Roloc™ Disc Pad, shaft and adapter.
	05540	3 in.	00051144055401			
 **3M™ Roloc™ + Holder**	07500	2 in. 1/4 in. shank	00051144055401	Max RPM 25,000	10/Case	Allows use of Scotch-Brite™ Roloc™ + Clean and Strip Disc on your tool. The 1/4 in. shank fits into any recommended standard tool with 1/4 in. collet. Quick and easy to use.

Sanding Accessories

Sanding Discs and Blocks	Part #	UPC	Size	Qty/Box	Description
 **3M™ Hookit™ Clean Sanding Multi-Connection Disc Pad**	**30062**	00068060060051	6 in. (150 mm) Diameter .0472 in. Thick	5/Case	A replacement backup pad that provides a stronger, more reliable attachment for net, paper, and film backed abrasives to 6-inch dual-action sanders. Connects to 3M and most other dual-action sanders. Its versatile multi-hole design works seamlessly with dust-extraction abrasives, helping reduce the need for hole alignment.
 **3M™ Hookit™ Clean Sanding Low Profile Finishing Disc Pad**	**20425**	00051141204253	6 in. (150 mm) Diameter 11/16 in. Thick	10/Case	Multi-hole pattern maximizes dust extraction. Soft density foam provides flexibility for reduced edge cutting and increased conformability. Loading is significantly reduced to prolong life of abrasive. 3M™ Hookit™ for quick disc changeouts. 10 degree blunt tapered edge.
	20290	00051141202907	5 in. Diameter 11/16 in. Thick		
 **3M™ Hookit™ Clean Sanding Low Profile Disc Pad**	**20465**	00051141204659	6 in. (150 mm) Diameter 3/8 in. Thick	10/Case	Constructed of soft density foam with a 10 degree blunt tapered edge and is recommended for finishing applications on flat or contoured surfaces where dust evacuation is needed.
 **3M™ Hookit™ Soft Interface Pad**	**05771**	00051131057777	3 in. x 1/2 in. x 3/4 in.	10/Case	Adds support to disc pad for improved abrasive cut and closer edge sanding. Soft foam construction conforms to contours for a finer finish. Hole configurations help clear dust from the work surface. Reduces vibration from orbital sanding tool. 3M™ Hookit™ for quick disc changeouts.
	05777	00051131057715	6 in. x 1/2 in. x 3/4 in.		
 **3M™ Hookit™ Flexible Abrasive Interface Foam Pad**	**34350**	00051131343504	3 in. x 5 in.	10/Case	Interface foam pad provides flexibility to sand curves and contours and hard-to-reach locations. Use for sanding primer, blending and paint finishing. Use with 3M™ Orbital Sander, PN 20331 and 3M™ Hookit™ Flexible Abrasive Hand Sheets.
3M™ Hookit™ Sanding Block Dust Free 	**05216**	00051131052161	4.5 in. x 11.5 in.	3/Case	Has small holes for use with a vacuum system to limit dust and loading. Helps reduce hand fatigue and make sanding challenging locations easier. Sanding blocks deliver more consistent and effective hand sanding results.
	05209	00051131052093	2.75 in. x 15.59 in.	1/Case	
	05208	00051131052086	2.75 in. x 7.5 in.	5/Case	
	05207	00051131052079	2.75 in. x 5 in.		

Hand Sanding Accessories	Part #	Size	UPC	Qty/Case	Description
 **3M™ Hookit™ Hand Sanding Blocks**	**05688**	Rectangle 1-1/2 in. x 2-5/8 in. x 16 in.	00051131056886	8/Case	Helps make sanding more comfortable and more productive in hard-to-sand locations. Range of sizes increases capabilities for precision hand sanding. Bright yellow design helps to stand out in dusty shop conditions.
	05687	Rectangle 1-1/2 in. x 2-5/8 in. x 10-3/4 in.	00051131056879	12/Case	
	05686	Rectangle 1-1/2 in. x 2-5/8 in. x 5-1/4 in.	00051131056862	24/Case	
	05685	Rectangle 7/8 in. x 1-3/8 in. x 10-3/4 in.	00051131056855		
	05690	Rectangle 5/8 in. x 2-1/2 in. x 5-3/8 in.	00051131056909		
	05689	Round 1-1/4 in. x 10-3/4 in.	00051131056893		
	05691	Teardrop 2-1/8 in. x 10-3/4 in.	00051131056916	12/Case	
	05684	Various Shapes 6 Block Sizes	00051131056848	6 Kits/Case	
 **3M™ Stikit™ Hand Sanding Blocks**	**05692**	Various Shapes 6 Block Sizes	00051131056923	6 Kits/Case	



Hard Goods	Part #	UPC	Color	Qty/Case	Description
 **3M™ Bumper Stand**	**30180**	00051131301801	● Red	1/Case	Securely holds plastic bumper fascias or bumper covers in place while being repaired and painted. System rotates 90° and locks in five (5) positions. Locking casters allow for easy mobility in the shop. Automotive technicians can achieve better results by positioning the bumper at the optimal height and angle.
 **3M™ Parts Cart**	**30132**	00051131301320	● Red	1/Case	Mobile storage rack designed for the collision repair industry. Convenient cart makes it easy to load, unload, and store parts with less risk of damage.
 **3M™ Padded Stand**	**30134**	00051131301344	● Red	1/Case	Securely holds a variety of automotive parts for repair, prep, paint or storage. Can be adjusted both horizontally and vertically accommodating parts of any size at any height. Thick padding helps protect fragile parts. Locking casters make this stand as mobile or stationary as needed.
 **3M™ Abrasive Organizer**	**02500**	00051131025004	● Red	1/Case	Helps automotive repair professionals keep 3M abrasives and other sanding supplies clean, organized and always within reach. Size is: 33 in. x 31 in.. Suitable for hanging on walls or placement on shelves.
 **3M™ Sealers, Coatings, and Adhesives Organizer**	**02508**	30-1/8 in. High 14-1/8 in. Wide 12-1/8 in. Deep	● Red	1/Case	Sturdy metal cabinet with shelves inside, making it the ideal place to store sealers, coatings and other materials needed by automotive body shop workers. Lockable door. Wall mount or set on shelf. 26 lbs.

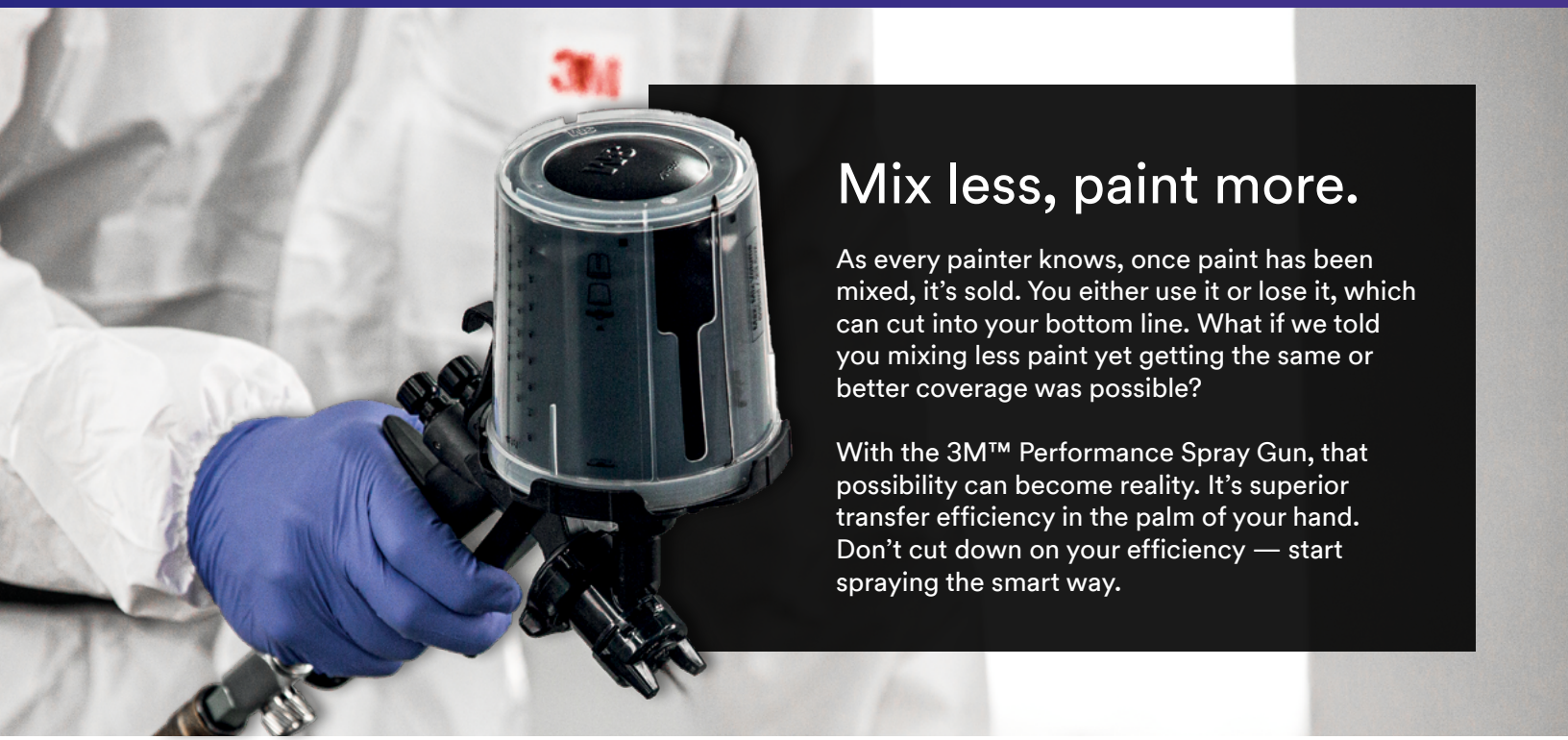
Adhesives | Sealers
Applicators and Accessories

Adhesives | Sealers Applicators	Part #	Size	UPC	Qty/Case	Description
 **3M™ Single Cartridge Applicator Gun with Regulator**	**39000**	290mL 310mL	00068060060150	1/Case	Smooth dispensing for sealing voids, gaps and seams in vehicle panels. Pneumatic — For 290mL and 310mL cartridges.
 **3M™ Performance Pneumatic Applicator**	**09930**	200mL	50051131099307	1/Case	Pneumatic — For 200mL product.
 **3M™ Performance Manual Applicator**	**08117**	200mL	50051135081179	1/Case	Manual — For 200mL product.
 **3M™ Standard Manual Cartridge Applicator**	**08571**	200mL	00051135085714	1/Case	Manual — For smaller cartridges up to 400mL. Economy Line Applicator with heavy duty construction.
 **3M™ Performance Manual Applicator**	**08190**	50mL	00051135081907	1/Case	Manual — For 1:1 and 2:1 50mL products.
 **3M™ Flexible Package Pneumatic Applicator**	**08399**	310mL	00051135083994	1/Case	Pneumatic — For smooth application of 310mL foil pack seam sealers. Fully enclosed.
 **3M™ Flexible Package Applicator**	**08398**	310mL	00051135083987	1/Case	A fully enclosed, all metal, rod driven, friction feed applicator gun for use with all 310mL or smaller foil flexible packages. Available in both pneumatic or manual options.

Dynamic Mixing System (DMS)	Part #	Size	UPC	Qty/Case	Description
 **3M™ Dynamic Mixing Applicator** DMS	**05846**	All DMS Products	00051131058460	1/Case	Pneumatic — For DMS product.
 **3M™ Dynamic Mixing Nozzles** DMS	**05847**	50:1	00051131058477	300/Case	DMS nozzle for filler and related products.
	55847	2:1 1:1	00076308558475		DMS nozzle for adhesives, sealers and plastic repair products.
3M™ Dynamic Mixing Nozzle Extension DMS	**58207**	50:1 2:1 1:1	00076308582074	72/Case	Use with DMS nozzles to provide a thinner bead and to get into hard to reach areas.

Adhesives | Sealers Accessories	Part #	Description	UPC	Qty/Case	Description
 **3M™ OEM Match Ripple Tips**	**33994**	1K Ripple	068060553720	50/Case	Helps replicate the appearance of textured OEM seam sealers that were robotically applied at the factory. Available in two styles. Fits wide variety of 1-part (1K) and 2-part (2K) seam sealers.
	33995	2K Ripple	051131339958		
 **3M™ OEM Match Wing Nozzles**	**33992**	1K Wing	068060553683	50/Case	Helps replicate the appearance of OEM seam sealers that were robotically applied at the factory. Fits wide variety of 1-part (1K) and 2-part (2K) seam sealers. Adjustable bead width to match the shape of the bead. Wing helps position and guide application.
	33997	2K Wing	068060553690		
 **3M™ OEM Match Wide Stream Tips**	**33993**	1K Wide	068060553706	50/Case	Helps replicate the appearance of wide or flat seam sealers that were robotically applied at the OEM factory. Used with 1-part (1K) and 2-part (2K) seam sealers. Can be trimmed to control the bead width.
	33998	2K Wide	068060553713		
 **3M™ OEM Match Sprayable Tips**	**33991**	1K Sprayable	068060553652	50/Case	Helps replicate the appearance of sprayed-on OEM seam sealers that were robotically applied at the factory. Fits wide variety of 1-part (1K) and 2-part (2K) sprayable seam sealers. For use with the 3M™ OEM Match Air Supply Kit.
	33996	2K Sprayable	068060553676		

Adhesives | Sealers Accessories	Part #	Size	UPC	Qty/Case	Description
 **3M™ OEM Match Air Supply Kit**	**33999**	1pt, 2 p	068060060068	10/Case	Adds the ability to spray seam sealer using a standard pneumatic applicator. Works with both 1-part and 2-part 3M products. Designed to be used with 1K or 2K 3M™ OEM Match Sprayable Seam Sealer Tips.
 **3M™ OEM Seam Sealer Tip Adapter**	**08206**	310mL	00051135082065	36/Case	For use with one-part flex pack seam sealers. For use with OEM Match 2K Tips.
 **3M™ Flex Pack Nozzle**	**08188**	310mL	00051135081884	150/Case	For use with one-part flex pack seam sealers. For use with flex and foil packs.
 **3M™ Static Mixing Nozzle**	**08193**	200mL, 400mL	00051131081932	36/Case	3/8 in. nozzle for all 200mL and 400mL products.
	08194		00051135081945	300/Case	
 **3M™ Threaded Cartridge Nozzle**	**08187**	310mL	00051135081877	300/Case	50 threaded cartridge nozzles to use with single component cartridges.



Mix less, paint more.

As every painter knows, once paint has been mixed, it's sold. You either use it or lose it, which can cut into your bottom line. What if we told you mixing less paint yet getting the same or better coverage was possible?

With the 3M™ Performance Spray Gun, that possibility can become reality. It's superior transfer efficiency in the palm of your hand. Don't cut down on your efficiency — start spraying the smart way.

3M™ Performance Spray Gun
Make light work of heavy coatings.

3M™ Performance Spray Gun System	Part #	UPC	Qty/Case	Description
3M™ Performance Spray Gun System with 3M™ PPS™ Series 2.0 System 	**26778**	04054596831346	1 Kit/Case	For Gravity Application Kit includes: 1 – 3M™ Performance Spray Gun 1 – Air Control Valve 1 – Locking Collar 15 – Gravity HVLP Atomizing Heads (5 of each size: 1.2, 1.3, and 1.4) 1 – 3M™ PPS™ Series 2.0 Cup, Standard (22 fl. oz., 650mL) 5 – 3M™ PPS™ Series 2.0 Lids Large/Standard (4–200-micron Filter, 1–125-micron Filter) 5 – 3M™ PPS™ Series 2.0 liners, Standard Size 3 – 3M™ PPS™ 2.0 Sealing Plugs
3M™ Performance Fine Finish Spray Gun System 	**26978**	00051131269781	1 Kit/Case	For Gravity Application Kit includes: 1 – 3M™ Performance Spray Gun 1 – Air Control Valve 1 – Locking Collar 15 – Gravity Fine Finish Atomizing Heads (5 of each size: 1.2, 1.3, and 1.4) 1 – 3M™ PPS™ Series 2.0 Cup, Standard (22 fl. oz., 650mL) 5 – 3M™ PPS™ Series 2.0 Lids Large/Standard (4–200-micron Filter, 1–125-micron Filter) 5 – 3M™ PPS™ Series 2.0 liners, Standard size 3 – 3M™ PPS™ Series 2.0 Sealing Plugs
 **3M™ Performance Spray Gun**	**26832**	00051131268326	4/Case	Includes: 1 – Performance Spray Gun 1 – Air control valve Lightweight, impact-resistant body made from advanced composite material quickly converts between pressure-fed systems and gravity-fed 3M™ PPS™ Series 2.0 Spray Cup System. Easy to change, replaceable nozzles range from 0.9–2.0. Designed for comfort. The simple, innovative design means fewer parts to maintain or rebuild.

For industrial/occupational use only. Not for consumer sale or use.

3M™ Performance Spray Gun System	Part #	UPC	Qty/Case	Description
 **3M™ Performance Spray Gun 2**	**26852**	00068060061287	4/Case	Includes: 1 - Performance Spray Gun 2 1 - Air control valve Sleek gun frame – now made with carbon fiber - and smooth finish to help cleanability. Laser marked control knobs. Redesigned comfort trigger helps to provide an enhanced spraying experience Adding to the ergonomic performance, its impact-resistant composite body makes it one of the lightest spray guns available. Designed to deliver best-in-class performance.

H/O Products	Part #	Size	UPC	Qty/Case	Description
 **3M™ PPS™ Series 2.0 Type H/O Pressure Cup**	**26121**	Midi (13.5 fl. oz.)	00051131261211	2/Case	A pressurized (H/O) hard cup and collar set that supports and holds 3M™ PPS™ Series 2.0 lids and flexible liners. This product is intended for use in place of metal cups on most pressure spray guns.
	26124	Large (28 fl. oz.)	00051131261242		
3M™ Performance Spray Gun H/O Conversion Pack	**26837**	N/A	00051131268371	4/Case	Equips the 3M™ Performance Spray Gun to use 3M™ PPS™ Series 2.0 Type H/O Pressure Cups. This upgrade adds an air pressure port to the gun for spraying high-viscosity coatings.

3M™ Performance Gravity System	Part #	Size	UPC	Color	Qty/Case	Description
 **3M™ Performance Gravity HVLP Atomizing Head Refill**	**26709**	0.9	00051131267091	○ White	25/Case	Used for spraying a wide range of industrial and automotive coatings, including high-viscosity coatings, sprayable fillers, high-build primers, primer surfacers, sealers, single-stage top coats, solvent-based paints, waterborne paints and clear coats.
	26712	1.2	00051131267121	● Blue		
	26713	1.3	00051131267138	● Green		
	26714	1.4	00051131267145	● Orange		
	26716	1.6	00051131267169	● Purple		
	26718	1.8	00051131267183	⊘ Clear		
	26720	2.0	00051131267206	● Red		
 **3M™ Performance Gravity HVLP Atomizing Head Refill Kit**	**26730**	1.2–2.0	00051131267305	● Blue ● Green ● Orange ● Red ● Purple ⊘ Clear	5 Kits/Case	Kit includes: Six Atomizing Heads One of each size: 1.2, 1.3, 1.4, 1.6, 1.8, 2.0
 **3M™ Performance Gravity Fine Finish Atomizing Head Refill**	**26909**	0.9	00068060060860	○ White	5/Pack, 5 Packs/Case	Spray today's most-challenging paints and clearcoats with 3M™ Performance Gravity Fine Finish Atomizing Heads. Built to work with the 3M™ Performance Spray Gun, they deliver finer atomization and a faster flow rate than typical HVLP spray equipment - helping you work faster, optimize your color match and lay down coatings like glass.
	26911	1.1	00068060060914	● Yellow		
	26912	1.2	00051131269125	● Blue		
	26913	1.3	00051131269132	● Green		
	26914	1.4	00051131269149	● Orange		
	26916	1.6	00068060060907	● Purple		
	26918	1.8	00068060060891	⊘ Clear		
	26920	2.0	00068060060884	● Red		

Accessories and Replacement Parts	Part #	UPC	Qty/Case	Description
 **O-Ring Kit**	**26841**	00051131268418	4/Case	3M™ Performance Spray Gun Replacement O-Ring Kit.
 **Locking Collar**	**26835**	00051131268357	20/Case	Ensures a solid connection between the 3M™ Performance Spray Gun and atomizing heads.
 **Spray Gun Needle**	**26838**	00051131268388	1/Case	Use replacement needle when spray gun needle is damaged, bent or leaks.
 **Rebuild Kit**	**26840**	00051131268401	4/Case	Includes exterior replacement parts, all required interior seals, springs, screws and parts. Instruction manual provides specific details on how to rebuild.

Engineered for peak performance.

3M™ PPS™ Series 2.0 is our most advanced Spray Cup System. It's packed with features to help you perfect your paint jobs.

Domed Lid with Full-Diameter Filter.
More paint below the filter improves flow and consistency, while reducing spitting from start to finish.

New Cup in Every Lid and Liner Kit
Start with a clean cup more often, reducing paint build-up. On-cup ratios and fill markings eliminate traditional mixing cups.

Sealing Plug Included
Allows you to seal and protect coatings upside down with greater stability when not in use. Use fewer lids by keeping filters wet.



Wide Spout Adapter with Four-Point Connection
Maximizes stability while spraying. Makes cleaning easier.

Quarter-Turn Lid Locking System
Comes with every lid. Stays cleaner. Locks faster. Fewer parts to keep track of.

Access Window
Allows painter to hold the liner for cleaner, easier lid removal when refilling. Also easier to check paint levels.

3M™ PPS™ Series 2.0 System
Highest performing disposable spray cup system.

3M™ PPS™ Series 2.0 Spray Cup System	Part #	Size	UPC	Filter	Qty/Case	Description
 **3M™ PPS™ Series 2.0 Spray Cup System Kit** Kit	**26024**	Large (28 oz., 850mL)	00051131260245	200 Micron	1 Kit/Case	Highest performing disposable spray cup system for mixing/ measuring, filtering, spraying in any direction (360° spray rotation) and protecting coatings not in use. Kit includes: 50 lids and liners, 32 sealing plugs, 1 reusable hard cup.
	26000	Standard (22 oz., 650mL)	00051131260009			
	26112	Midi (13.5 oz., 400mL)	00051131261129			
	26114	Mini (6.8 oz., 200mL)	00051131261143			
	26325	Large (28 oz., 850mL)	00051131263253	125 Micron		
	26301	Standard (22 oz., 650mL)	00051131263017			
	26312	Midi (13.5 oz., 400mL)	00051131263123			
	26314	Mini (6.8 oz., 200mL)	00051131263147			
	26328	Micro (3 fl. oz., 90mL)	00051131260283			
 **3M™ PPS™ Series 2.0 Vented Spray Cups Kit** Vented Kit	**26264**	Large (32.1 fl. oz., 950mL)	04064035086152	200 Micron	1 Kit/Case	Ready-to-use vented cup option for painters who prefer vented paint spray cups. Spray cup kits come with their filters pre-installed and vents in closed position. They're ready to start mixing right out of the box. Kit includes: 50 cups, 50 lids, and 32 sealing plugs.
	26263	Standard (23.7 fl. oz., 700mL)	04064035086077			
	26262	Midi (13.5 fl. oz., 400mL)	04064035086053			
	26261	Mini (8.5 fl. oz., 250mL)	04064035085995			
	26164	Large (32.1 fl. oz., 950mL)	04064035086176	125 Micron		
	26163	Standard (23.7 fl. oz., 700mL)	04064035086091			
	26162	Midi (13.5 fl. oz., 400mL)	04064035086039			
	26161	Mini (8.5 fl. oz., 250mL)	04064035086015			
 **3M™ PPS™ Series 2.0 Spray Cup System UV Kit** UV Kit	**26710**	Standard (22 oz., 650mL)	4054596313415	200 Micron	1 Kit/Case	Protects daylight sensitive materials — like UV-curing primers, sealers, base and clear coats — and helps you measure, mix, filter and spray with ease. UV Kit includes: 50 black lids and liners, 32 black sealing plugs, 1 reusable hard cup.
	20730		4054596313439	125 Micron		
 **3M™ PPS™ Series 2.0 Vented Spray Cups UV Kit** Vented UV Kit	**26260**	Standard (23.7 fl. oz., 700mL)	4064035086114	200 Micron	1 Kit/Case	Ready-to-use vented cup option for spraying light-cured coatings. Spray cup kits come with their filters pre-installed and vents in closed position. Kit includes: 50 cups, 50 lids, and 32 sealing plugs.
	26160		4064035086138	125 Micron		

3M™ PPS™ Series 2.0 Spray Cup System	Part #	Size	UPC	Filter	Qty/Case	Description
 **3M™ PPS™ Series 2.0 Spray Cup System Starter Kit** Starter Kit	**26172**	Standard (22 oz., 650mL)	00051131261723	200 Micron	2 Kits/Case	Convenient way to get started with our 3M™ PPS™ Series 2.0 Spray Cup System. Kits are available in Midi and Standard sizes, excellent for most mid-range repairs. Starter Kit includes: 6 lids and liners, 16 sealing plugs, 1 reusable hard cup.
	26170	Midi (13.5 oz., 400mL)	00051131261709			
 **3M™ PPS™ Series 2.0 Spray Cup System 12-Pack Refill Kit** Refill Kit	**26173**	Standard (22 oz., 650mL)	00051131261730	200 Micron	2 Kits/Case	Simple, cost-effective way to keep our 3M™ PPS™ Series 2.0 Spray Cup System stocked and ready. Kits are available in Midi and Standard sizes, excellent for most mid-range repairs. Refill Kit includes: 12 lids and liners, 16 sealing plugs.
	26171	Midi (13.5 oz., 400mL)	00051131261716			
 **3M™ PPS™ Series 2.0 Lid**	**26200**	Large/Standard	00051131262003	200 Micron	25/Case	Features quarter-turn lid locking system, helping eliminate cross-threading and paint build-up. Full-diameter filters built into every lid maximize filtration and fluid flow. Domed design and wide spout allow up to 3 fl. oz. (90mL) to be held below the filter, reducing inconsistent spray due to air-entrapment and sputter.
	26204	Midi/Mini/Micro	00051131262041			
	26199	Large/Standard	00051131261990	125 Micron		
	26205	Midi/Mini/Micro	00051131262058			
	26150	Large/StandardType H/O Pressure Lid	00051131261501	200 Micron		
 **3M™ PPS™ Series 2.0 Cup**	**26023**	Large (28 oz., 850mL)	00051131260238	—	8 Cups/Box	Hard cups designed specifically for 3M™ PPS™ Series 2.0. Mix ratios built into every hard cup — no need for separate inserts. 'Max Fill' notation allows users to fit maximum amount of fluid in cup.
	26001	Standard (22 oz., 650mL)	00051131260016			
	26122	Midi (13.5 oz., 400mL)	00051131261228			
	26115	Mini (6.8 oz., 200mL)	00051131261150			
 **3M™ PPS™ Series 2.0 Universal Shaker Core**	**26458**	Fits all lid sizes of 3M™ PPS™ Series 2.0	0005113126458	—	12/Case	Fits on top of the domed lid and fits into the 1/4-turn lid locking system, creating a stable, durable and even surface for clamping cup tightly into paint shakers.
 **3M™ PPS™ Series 2.0 Vented Spray Cup Shaker Core**	**26457**	Fits all sizes of 3M™ PPS™ Series 2.0 Vented Paint Cups	00068060533647	—	12/Case	Helps clamp-type paint shakers tightly hold 3M™ PPS™ Series 2.0 Vented Paint Cups for thorough mixing without bending or crushing of the hard cup.
 **3M™ PPS™ Series 2.0 Sealing Plug**	**26432**	Fits all lid sizes of 3M™ PPS™ Series 2.0	00021200063084	—	576/Case	Wide, flat design makes a stable base when cups are turned upside down. Excellent for temporary sealing and protection of coatings. Keep filters wet for longer life, fewer lid replacements. Use to seal lid while mixing in paint shakers.

3M™ PPS™ Basic	Part #	Size	UPC	Volume	Filter	Description
 **3M™ PPS™ Basic Series Lid and Liner Kit**	**PBS125**	Standard	00021200063084	22 oz./650mL	125 Micron	50 lids, 50 liners, 16 sealing plugs, 1 re-useable collar
	PBS200	Standard	00068060069962	22 oz./650mL	200 Micron	
	PBL125	Large	00068060069979	28 oz./850mL	125 Micron	
	PBL200	Large	00068060069986	28 oz./850mL	200 Micron	

3M™ PPS™ Basic Collar	Part #	Size	UPC	Description
3M™ PPS™ Basic Series Collar	PBC005	Std /Large	00068060069993	5 re-useable Collars/Pack, 4 Packs/Case.

3M™ PPS™ Series 2.0 Hard Cups*	Part #	UPC	Qty/Carton	Qty/Case
3M™ PPS™ Series 2.0 Cups - Compatible with 3M™ PPS™ Basic Lids and Liners*	26023	00068060069993	2	4
	26001	00051131260016		

*3M™ PPS™ Series 2.0 Spray Cup System Hard Cups are necessary to support the liners of the 3M™ PPS™ Basic Series Lid and Liner Kit. 3M™ PPS™ Basic Serios Kits are compatible with all existing 3M™ PPS™ Series 2.0 Spray Cup System adapters or 3M™ Performance Spray Gun, offering a stable and reliable four-point connection.

3M™ PPS™ Series 2.0 Spray Cup System	Part #	Size	UPC	Qty/Case	Description
3M™ PPS™ Lid and Liner Dispenser	*16219*	Lid Dispenser Fits all sizes of 3M™ PPS™ Series 2.0	00051131162198	1/Case	Dispenses all available liner sizes for 3M™ PPS™ Series 2.0. Offers exceptional convenience to access 3M™ PPS™ liners. Keeps liners clean, neat, organized and free from contamination. Top-loading access for reloading 3M™ PPS™ liners. Wall mountable.
	16299	Liner Dispenser Fits all sizes of 3M™ PPS™ Series 2.0	00051131162990		
3M™ PPS™ Series 2.0 Vented Spray Cup Dispensing Rack	*26370*	—	00068060533678	1/Case	An easy way to store up to three boxes of vented cup kits, cups, or lids for easy access. Built from coated steel tubing, this three-tier rack provides durable storage.
3M™ PPS™ Series 2.0 and 3M™ PPS™ Adapters Most Popular Sizes	*26003*	Type 2 | #S	00051131260030	4/Case	Specifically designed adapters allows painters to use the 3M™ PPS™ Series 2.0 with virtually any spray gun. Stainless steel adapter offers exceptional durability. Threaded adapter is easy to install. Need a new 3M™ PPS™ Series 2.0 or 3M™ PPS™ Adapter for your spray gun? Click or scan to find a complete list of adapters.
	26016	Type 9 | #S9	00051131260160		
	26046	Type 15 | #S15	00051131260467		
	26135	Type 40 | #S40	00051131261358		
	26139	Type 43 | #S43	00051131261396		

Paint Masking Tapes	Part #	Size	UPC	Qty/Case	Description
Scotch® Performance Green Masking Tape 233+	**26334**	0.75 in. x 60 yd.	00051131263345	48/Case	Delivers consistently superior performance with a balanced four-part construction includes flexible backing that applies easily around curves and contours and our patented adhesive that sticks at a touch, stays put and removes without transfer for consistently outstanding paint lines.
	26336	1 in. x 60 yd.	00051131263369	24/Case	
	26338	1.5 in. x 60 yd.	00051131263383	16/Case	
	26340	2 in. x 60 yd.	00051131263406	12/Case	
3M™ Automotive Refinish Yellow Masking Tape 388N	**06652**	0.75 in. x 60 yd.	00051131066526	48/Case	The robust crepe-paper backing offers good conformability, so you can stretch and manipulate the tape to fit curves and contours without tearing. The thin and flexible backing heightens the ability of the tape to conform and produce sharp, clean paint lines.
	06653	1 in. x 60 yd.	00051131066533	24/Case	
	06654	1.5 in. x 60 yd.	00051131066540	16/Case	
	06656	2 in. x 60 yd.	00051131066564	12/Case	

Personal Safety Equipment

Providing PPE to help protect the health of your technicians helps protect the whole business. 3M's personal protective products can help you protect workers: A body shop's most valuable resource!

Powered Air Purifying Respirator System 57

Respirators 60

Hearing Protection 61

Eye and Face Protection 62

Coveralls 64

Not a complete list. Please choose the right products for each application and exposure assessment.

Learn more at **3M.com/ppesafety**



Powered Air Purifying Respirator System (PAPR)

Painters Kit	Part #	SKU	UPC	Product #	Qty/Case	Description
3M™ Versaflo™ Powered Air Purifying Respirator Painters Kit TR-800 	**94248**	7100150922	00076308942489	TR-800-PSK	1/Case	Personalized protection that's easy to use. The TR-800 PAPR is designed to help provide personalized comfort and versatility. Equipped with color-coded, intuitive touch points and multiple rates of airflow to choose from, this respirator can help keep you comfortable and focused on the job. Bright yellow details differentiate the PAPR from non-intrinsically safe 3M models,* while visual and audible alarms alert users when the battery is low or HEPA filter is loaded. An all-in-one respiratory protection solution.

*The 3M™ Versaflo™ Powered Air Purifying Respirator TR-800 Motor/Blower, with the 3M™ Battery Pack TR-830 attached, has been tested and classified for intrinsic safety in Hazardous Locations (Exia) by Underwriters Laboratory (UL) for the following: Exia Division 1: IS Class I, II, III; Division 1(Includes Division 2), Groups C, D, E, F, G; T4; Ex ia I Ma; Class I, Zone 0, AEx ia IIB, T4; Class I, Zone 0, Ex ia IIB, T4; Zone 20, AEx ia IIIC, T135; Zone 20, Ex ia IIIC, T135; -20°C ≤ Ta ≤ 55°C.

PAPR Common Replacement Items	Part #	SKU	UPC	Product #	Qty/Case
 **3M™ Versaflo™ Respiratory Systems Carry Bag**	**56725**	7100061107	00051141567259	TR-991	1/Case
 **3M™ Versaflo™ Easy Clean Backpack TR-927**	**10347**	7100300071	04064035103477	TR-927	1/Case
3M™ Versaflo™ Peel-Off Visor Cover M-926 (for use with M-925 Visor only)	**37322**	7000127689	50051131373223	M-926	40/Case
 **3M™ Versaflo™ Standard Visor M-925**	**37323**	7000127690	00051131373235	M-925	5/Case
 **3M™ Versaflo™ Premium Visor M-927**	**37324**	7000052876	00051131373242	M-927	5/Case
 **3M™ Versaflo™ Peel-Off Visor Cover M-928** (for use with M-927 Visor only)	**37452**	7100138631	50051131374527	M-928	40/Case

⚠ WARNING: RESPIRATORS

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PAPR Common Replacement Items	Part #	SKU	UPC	Product #	Qty/Case
 **Organic Vapor/HEPA Cartridge TR-6510N**	**37361**	7100021253	50051131373612	TR-6510N	5/Case
 **3M™ Versaflo™ Breathing Tube Cover BT-922**	**37311**	7100077588	00051131373112	BT-922	10/Case
 **3M™ Versaflo™ Prefilter TR-6600**	**37354**	7100021255	50051131373544	TR-6600	10/Case
 **3M™ Versaflo™ Comfort Face Seal M-936**	**37326**	7100289613	50638060434722	M-936	5/Case
 **3M™ Versaflo™ Forehead Comfort Pad/ Sweat Pad M-957/L-115**	**37010**	7100043088	00051131370104	M-957/L-115	10/Case
 **3M™ Versaflo™ Powered Air Purifying Respirator Unit TR-802N**	**94242**	7100150821	00076308942427	TR-802N	1/Case
 **3M™ Versaflo™ Battery Attachment Tool TR-838** (for TR-800 PAPR and TR-830 Battery)	**94244**	7100150921	00076308942441	TR-838	1/Case
 **3M™ Versaflo™ Battery TR-830, Intrinsically Safe** (for TR-800 PAPR 1)	**94243**	7100150925	00076308942434	TR-830	1/Case
 **3M™ Versaflo™ PAPR Cover TR-681** (for TR-600/800 PAPR)	**43126**	7100260718	50638060432162	TR-681	10/Case

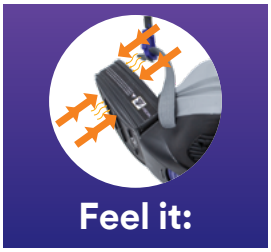
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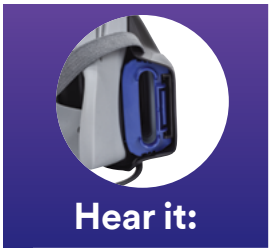


3M™ Secure-Click™ Reusable Respirators

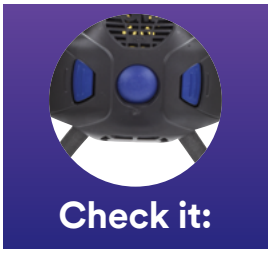
Next generation comfort, breathability and simplicity.



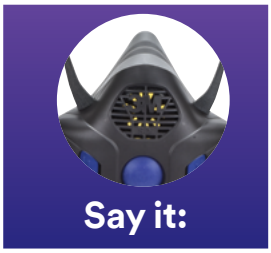
Great breathability and comfort provided by the world's first quad-flow cartridge system. Two dual-flow cartridges on each respirator combine four airflow paths for easy breathing.



Quick, simple cartridge/filter connection. Simply align the connections and push until you hear a click.



The easy, one-touch, user seal check provides increased worker confidence that their respirator is being worn properly.



Speaking diaphragm is designed to help provide easy communication.

3M™ Secure Click™ Reusable Respirators		Product #	SKU	UPC	Size	Qty/Case
	**3M™ Secure Click™ Full Facepiece Reusable Respirator, FF-800 Series**	**FF-801**	7100261327	00638060432273	S	4/Case
		FF-802	7100261326	50638060432285	M	
		FF-803	7100261328	00638060432297	L	
	**3M™ Secure Click™ Half Facepiece Reusable Respirator, HF-800 Series**	**HF-801SD**	7100172045	04054596595064	S	4/Case
		HF-802SD	7100172051	04054596595095	M	
		HF-803SD	7100172000	04054596595125	L	
	**3M™ Secure Click™ Particulate Filter P100**	**D3091**	7100213359	50051131278146	—	100/Case
	**3M™ Secure Click™ Filter Retainer** (holds the D7P71 in place over the D8001)	**D701**	7100184498	50689330179133	—	100/Case
	**3M™ Secure Click™ Particulate Filter P95**	**D7P71**	7100213434	50051131278108	—	200/Case
	**3M™ Secure Click™ Organic Vapor Cartridge**	**D8001**	7100153170	00051131374669	—	60/Case
	**3M™ Secure Click™ Organic Vapor Cartridge/ Filter P100**	**D80921**	7100153232	00051141566764	—	60/Case

⚠ WARNING: RESPIRATORS

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Respirators

Respirators and Filters	Product #	SKU	UPC	Size	Qty/Case
 **3M™ Particulate Respirator 8511, N95**	**8511/54343**	7000002056	50051138543438	One Size	80/Case
 **3M™ Particulate Welding Respirator 8515, N95**	**8515/07189**	7000002112	50051131071891	One Size	80/Case
 **3M™ Ultimate FX Full Facepiece Reusable Respirator, FF-400 Series**	**FF-401/89418**	7000029940	50051135894212	S	4/Case
	FF-402/89421	70071510807	50051135894212	M	
	FF-403/89424	7100001847	50051135894243	L	
 **3M™ Full Facepiece Reusable Respirator, 6000 Series**	**6700/54145**	7000002029	50051138541458	S	4/Case
	6800/54146	70070709053	50051138541465	M	
	6900/54159	7000002037	50051138541595	L	
 **3M™ Half Facepiece Disposable Respirator Assembly 5000 Series, Organic Vapor, P95**	**51P71/07191**	70070797173	50051138660685	S	12/Case
	52P71/07192	70070797181	50051138660692	M	
	53P71/07193	70070797199	50051138660708	L	
 **3M™ Half Facepiece Reusable Respirator, 7500 Series**	**7502/37082**	70071042785	50051131370826	M	10/Case
	7503/37083	70071042793	50051131370833	L	
 **3M™ Half Facepiece Respirator Packout, 6000 Series, Organic Vapor, P100**	**07181**	70070797777	00051131071810	S	20/Case
	07182	70070797785	00051131071827	M	
	07183	70070797793	00051131071834	L	
 **3M™ Particulate Filter 2091, P100**	**2091/07000**	70070614410	50051131070009	—	100/Case
 **3M™ Filter Retainer 501** (holds the 5P71 in place over the 6001)	**501/17668**	7100211073	50051138176681	—	100/Case
 **3M™ Particulate Filter 5P71, P95**	**5P71/07194**	70070757417	50051131071945	—	100/Case
 **3M™ Organic Vapor Cartridge, 6001**	6001/07046	70070316776	50051138216745	—	60/Case

Not a complete list. Please choose the right products for each application and exposure assessment. Visit **3M.com/ppesafety** for more information.

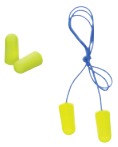
⚠ WARNING: RESPIRATORS

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Hearing Protection

Earmuffs	Part #	SKU	NRR	Earmuff Description	Size	Earcup Material	Hygiene Kit	Qty/Case
 **3M™ PELTOR™ Optime™ 105 Earmuffs**	**H10A**	7000009665	30 dB	Over-the-Head	One Size	ABS	HY54	10/Case
	H10B	7000009664	29 dB	Behind-the-Head				
 **3M™ PELTOR™ X4 Earmuffs**	**X4A**	XA007707863	27 dB	Over-the-Head Electrically Insulated	One Size	ABS/ Polyurethane	HYX4	10/Case

Earplugs	Part #	SKU	NRR	Cord/Cord Material	Size	Material	Shape	Qty/Case
 **3M™ E-A-R™ Classic Earplugs**	**312-1201**	7000002300	29 dB	Uncorded	Regular	PVC	Cylinder	2,000/Case
	311-1101	7000002301		Corded/Vinyl				
 **3M™ E-A-Rsoft™ Yellow Neons™ Earplugs**	**310-1250**	7000127176	33 dB	Uncorded	Regular	PU	Bullet	2,000/Case
	311-1250	7000002306		Corded/Vinyl				
 **3M™ E-A-R™ Push-Ins™ Corded Earplugs in Poly Bag**	**318-1002**	7000127185	28 dB	Uncorded	Regular	PU	Semi-spherical	2,000/Case
	318-1003	7000052723		Corded/Vinyl				
 **3M™ E-A-R™ UltraFit™ Corded Earplugs in Poly Bag**	**340-4002**	7000002322	25 dB	Corded/Vinyl	Regular	ABS	Tri-flange	200/Case
	340-4004	70071515772						400/Case
 **3M™ No-Touch™ Push-to-Fit Earplugs**	**P2000**	7000127180	29 dB	Uncorded	Regular	PU	Bell	400/Case
	P2001	7000052722		Corded/Vinyl				

Not a complete list. Please choose the right products for each application and exposure assessment. Visit **3M.com/ppesafety** for more information.

⚠ WARNING: HEARING PROTECTION

These hearing protectors help reduce exposure to hazardous noise and other loud sounds. **Misuse or failure to wear hearing protectors at all times that you are exposed to noise may result in hearing loss or injury.** For correct use, consult supervisor and the products User Instructions, or call 3M Technical Service in the U.S.A. at 1-800-243-4630. In Canada, call 1-800-267-4414. If there is any drainage from your ear or you have an ear infection, consult with your physician before wearing ear plugs. Failure to do so may result in hearing loss or injury.

Eye and Face Protection

Safety Glasses and Faceshield	Product #	SKU	Frame Color	Lens Tint	Coating	Qty/Case	Description
3M™ SecureFit™ 400 Series Protective Eyewear  **SF400** Standard Anti-fog	**SF401AF**	7100112435	Green/Black	Clear	AF/AS	20/Case	3M Pressure Diffusion Temple Technology provides a secure and comfortable fit for an extended period of time. Select models offered with 3M™ Scotchgard Anti-fog Protector (SGAF). Meets requirements of ANSI/ISEA Z87.1-2020 as an Impact Rated Spectacle. Absorbs 99.9% of UVA, UVB, and UVC rays between 200 nm and 380 nm. SF400 Series provides padded temples, an adjustable nose bridge, and optional foam gaskets or brow guards. Adjusted fit option to help accommodate high cheekbone structure and low nose bridge. Economical option with no removable parts.
	SF402AF	7100112433		Gray			
	SF401XAF-GRN	7100180047		Clear			
	SF402XAF-GRN	7100180047		Gray			
	SF415AF	7100115326		Clear +1.5 D			
	SF420AF	7100115325		Clear +2.0 D			
	SF425AF	7100115329		Clear +2.5 D			
 **SF400** Scotchgard™ 	**SF401SGAF-BLU**	7100150838	Black/Blue	Clear	SGAF/AS	20/Case	
	SF402SGAF-BLU	7100156101		Gray			
	SF407SGAF-BLU	7100156103		I/O			
	SF401XSGAF-BLU	7100180049		Clear			
	SF402XSGAF-BLU	7100180050		Gray			
	SF407XSGAF-BLU	7100180051		I/O			
	SF401SGAF-BLU-F	7100156104		Clear			
	SF402SGAF-BLU-F	7100156137		Gray			
	SF407SGAF-BLU-F	7100156126		I/O			
 **SF300** Adjusted Fit	**SF301AF**	7010315373	Clear	Clear	AF/AS	20/Case	
	SF302AF	7010315385	Black	Gray			
	SF301SGAF-LBL	7100180044	Blue	Clear	SGAF/AS		
	SF302SGAF-LBL	7100180046	Blue	Blue			
 **SF200** Economy	**SF201AF**	7010315373	Clear	Clear	AF/AS	20/Case	
	SF202AF	7010315385	Black	Gray			
	SF201SGAF-BLU	7100180044	Blue	Clear	SGAF/AS		
	SF204SGAF-BLU	7100180046		Blue			

⚠ WARNING: PROTECTIVE EYEWEAR

These eye and face protection products help provide limited eye and face protection. **Misuse or failure to follow warnings and instructions may result in serious potential injury, including blindness or death.** For correct use, selection, and applications against flying particles, optical radiation and/or splash consult supervisor, and the products User Instructions and warnings on the package, or call 3M Technical Service in the U.S.A. at 1-800-243-4630. In Canada, call 1-800-267-4414.

Safety Glasses and Faceshield	Product #	SKU	Frame Color	Lens Tint	Coating	Qty/Case	Description
   **3M™ SecureFit™ 500 Series Protective Eyewear**	**SF501AF-BLK**	7100228736	Black	Clear	AF/AS	20/Case	Securefit™ temple design features adjustable ratcheting temples to help improve the positioning of the eyewear. Meets the requirements of ANSI/ISEA Z87.1-2020 as an Impact Rated Spectacle. Absorbs 99.9% of UVA, UVB, and UVC rays between 200 nm and 380 nm. Select models offered with 3M™ Scotchgard Anti-fog Protector (SGAF).
	SF502AF-BLK	7100228722		Gray			
	SF507AF-BLK	7100228721		I/O			
	SF501SGAF-BLK	7100238910		Clear	SGAF/AS		
	SF502SGAF-BLK	7100239089		Gray			
	SF507SGAF-BLK	7100239091		I/O			
	SF501SGAF-BLK-FM	7100238909		Clear			
	SF502SGAF-BLK-FM	7100239195		Gray			
	SF507SGAF-BLK-FM	7100239092		I/O			
	SF517AF-GRN	7100239204	Black/Green	IR 1.7 Gray	AF/AS		
	SF530AF-GRN	7100239086		IR 3.0 Gray			
	SF550AF-GRN	7100239205		IR 1.7 Gray			
  **3M™ Virtua™ Protective Eyewear**	**11818-00000-20**	7000030053	Clear	Clear	AF/AS	20/Case	Meets the requirements of ANSI/ISEA Z87.1-2020 as an Impact Rated Spectacle. Absorbs 99.9% of UVA, UVB, and UVC rays between 200 nm and 380 nm. Bulk package option.
	11819-00000-20	7000030054		Clear	AS		
	11817-00000-20	7000030052	Amber	Amber			
	11816-00000-20	7000030051	Light Blue	Light Blue			
	11815-00000-20	7000030050	Gray	Gray			
	11847-00000-20	7000030055		I/O			
 **3M™ Ratchet Headgear H8A** with 3M™ Clear Faceshield	**82782-00000**	7000127243	Clear Propionate			5/Case	Face protection where liquid and chemical splashes may occur. Comes with headgear and faceshield together. Five-position crown strap.
	82783-00000	7000127244	Clear Polycarbonate				

Coveralls

Coveralls	Product #	SKU	UPC	Size	Color	Material	Particle	Liquid	Qty/Case	Description
3M™ Protective Coverall 4520 	**4520**	7000034761	04046719401093	M	White/ Green	SMS	Type 5	Splash Type 6	20/Box	Made from lightweight and extremely breathable material and is designed to offer protection against hazardous dusts and limited liquid splashes.
		7000034762	04046719401109	L						
		7000034763	04046719401123	XL						
		7000034764	04046719401147	2XL						
		7000089643	04046719401178	3XL						
		7000089644	04046719401192	4XL						
3M™ Protective Coverall 4535 	**4535**	7100217011	00638060434277	M	White/ Blue	PE laminate (front) SMS (Back)	Type 5	Splash Type 6	20/Box	Provides a superb balance of comfort and protection. The microporous PE laminate at the front of the garment is designed to offer a good barrier to limited liquid splash, while the large SMMMS breathable back panel helps increase wearer comfort.
		7100217010	08887862357051	L						
		7100216848	08887862357068	XL						
		7100216889	08887862357075	2XL						
		7100216850	08887862357082	3XL						
		7100216888	08887862357099	4XL						

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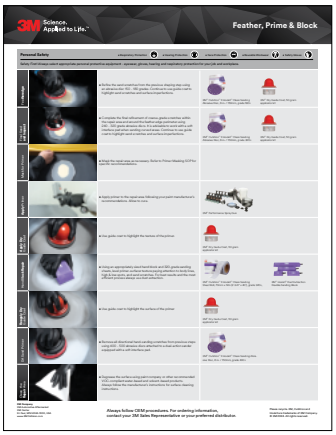
3M Standard Operating Procedures (SOPs)

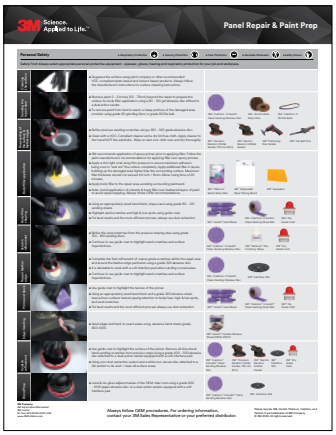
Process for Success

From metal and plastic repair, to sanding, paint finishing and car clean-up, 3M has the products and repair processes for you. Feel confident your repair is done professionally and efficiently by using our Standard Operating Procedures. These procedures will help you consistently produce quality, time-proven solutions for any of your collision repair needs, including:



- Bumper and Plastic Repair
- Corrosion Protection
- Glass Shop
- Heavy Duty Truck
- Metal Shop
- Paint Shop
- Paint Finishing and Detail
- Seam Sealers and Coatings
- Safety





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WHEN USING 3M PRODUCTS IT IS MANDATORY TO ADHERE TO ALL SAFETY STANDARDS.

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Automotive Aftermarket Division
3M Center, Building 223-4SE-04
St. Paul, MN 55144-1000

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