



We strive to ensure that our products are of the highest quality and free of manufacturing defects or missing parts. However, if you have any problems with your new product,

DO NOT RETURN IT TO THE STORE,

please contact us toll free @:

1-888-996-2729

FAX: 1-866-873-3531

gameroom@escaladesports.com

Or write to:

Escalade Sports
Customer Service Department
P.O. Box 889
Evansville, IN 47706

Please visit our Web site at:

www.escaladesports.com

Please have your date code when inquiring about parts.

When contacting Escalade Sports please provide your model number, date code (if applicable), and part number if requesting a replacement part. These numbers are located on the product, packaging, and in this owners manual.

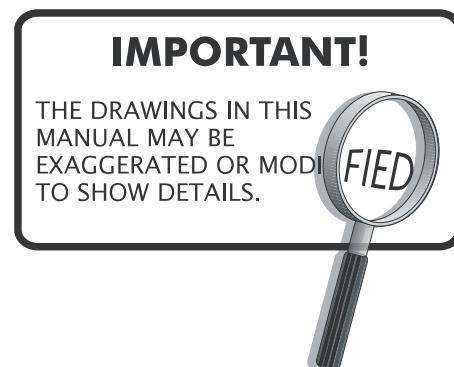
Your Model Number **45-6500W/F**

Date Code: **2 - 45-6500F - - SY**

Purchase Date: _____

PLEASE RETAIN THIS INSTRUCTION MANUAL FOR FUTURE REFERENCE

**IMPORTANT! READ EACH STEP
IN THIS MANUAL BEFORE YOU
BEGIN THE ASSEMBLY.**



TWO ADULTS ARE REQUIRED TO ASSEMBLE 5' POP UP BILLIARD TABLE

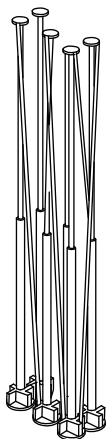
Assembly Tips

Make sure you understand the following tips before you begin to assemble your game table. Some drawings or images in this manual may not look exactly like your product. Please read and understand the text before starting each assembly step.

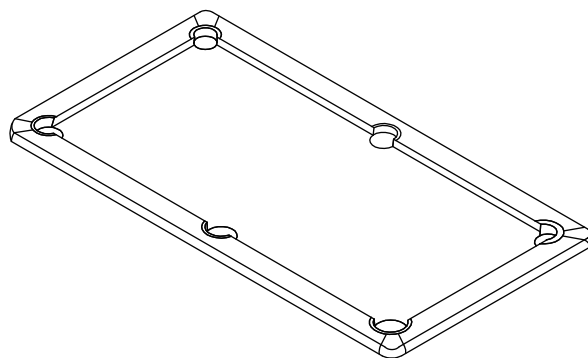
ATTENTION:

**READ AND FOLLOW ALL ASSEMBLY, OPERATION, AND
SAFETY INSTRUCTIONS CAREFULLY. AT LEAST TWO
ADULTS ARE NEEDED TO ASSEMBLE THIS GAME TABLE.**

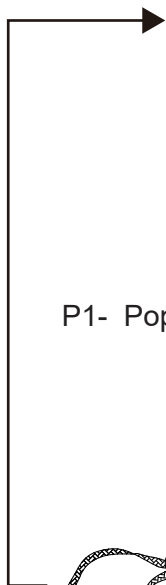
PARTS IDENTIFIER (Not to Scale)



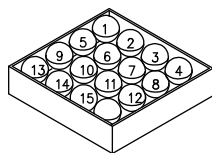
P1- Pop-Up Leg Assembly
(1 pc)



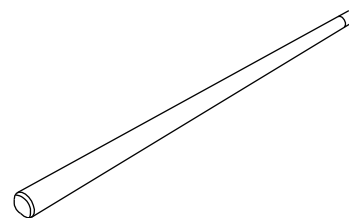
P2- Billiards Main Frame
(1 pc)



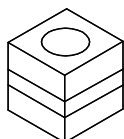
P3 - Storage Strap
(Pre-installed on P1)
(1 pc)



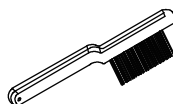
A1 - Billiard Balls
(1 pc)



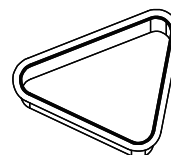
A2 - Cue Stick
(2 pcs)



A3 - Chalk
(2 pcs)



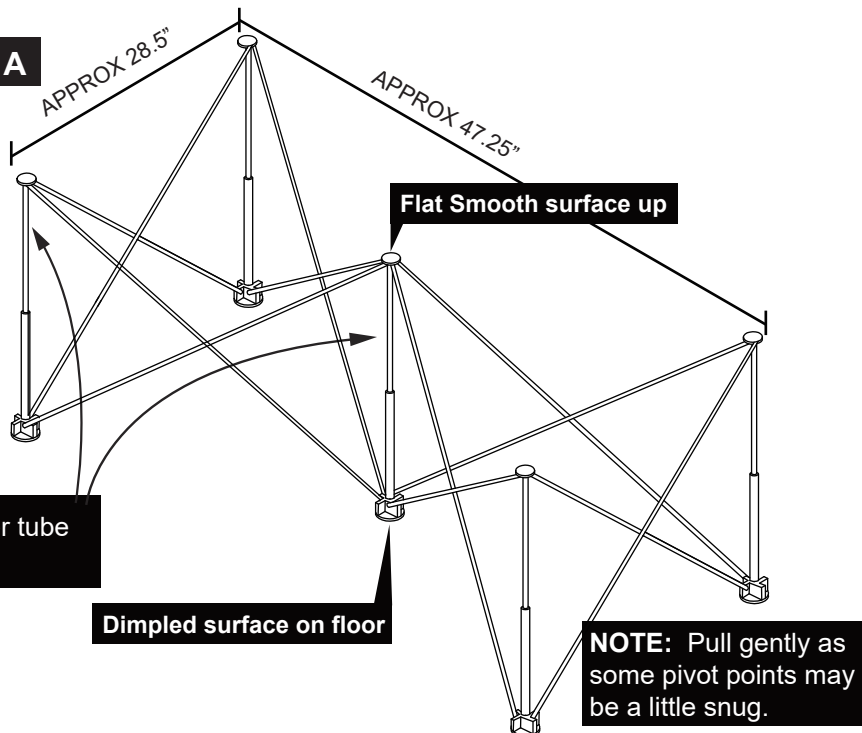
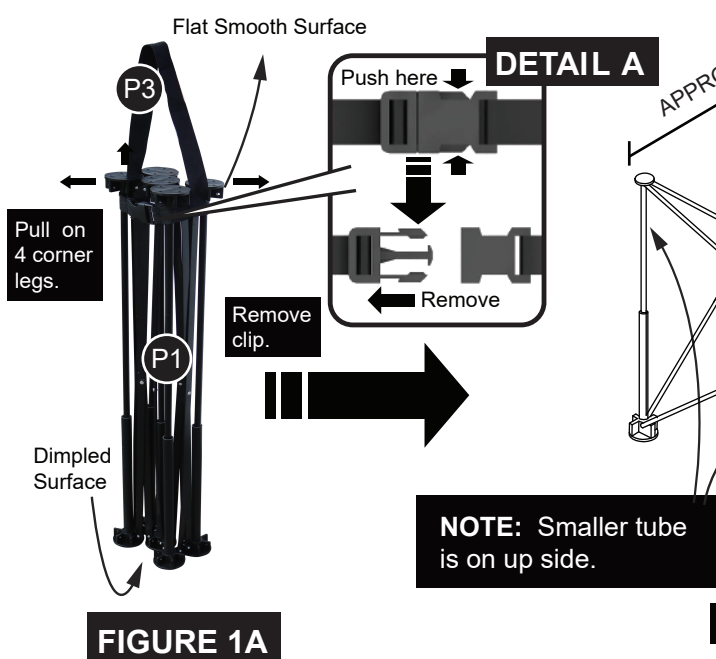
A4 - Brush
(1 pc)



A5 - Triangle
(1 pc)

STEP 1:

Remove the **P3** Storage Strap from the **P1** Pop-Up Leg Assembly as shown on Diagram **DETAIL A**. Put the **P1** Pop-Up Leg on a flat surface and expand it with the help of another adult by gently pulling on an each corner as shown in **FIGURE 1A** to its expanded state as shown in **FIGURE 1B**.



CAUTION:

THIS STEP REQUIRES TWO OR MORE ADULTS. CAREFULLY PLACE THE BILLIARDS MAIN FRAME ONTO THE POP UP LEG ASSEMBLY.

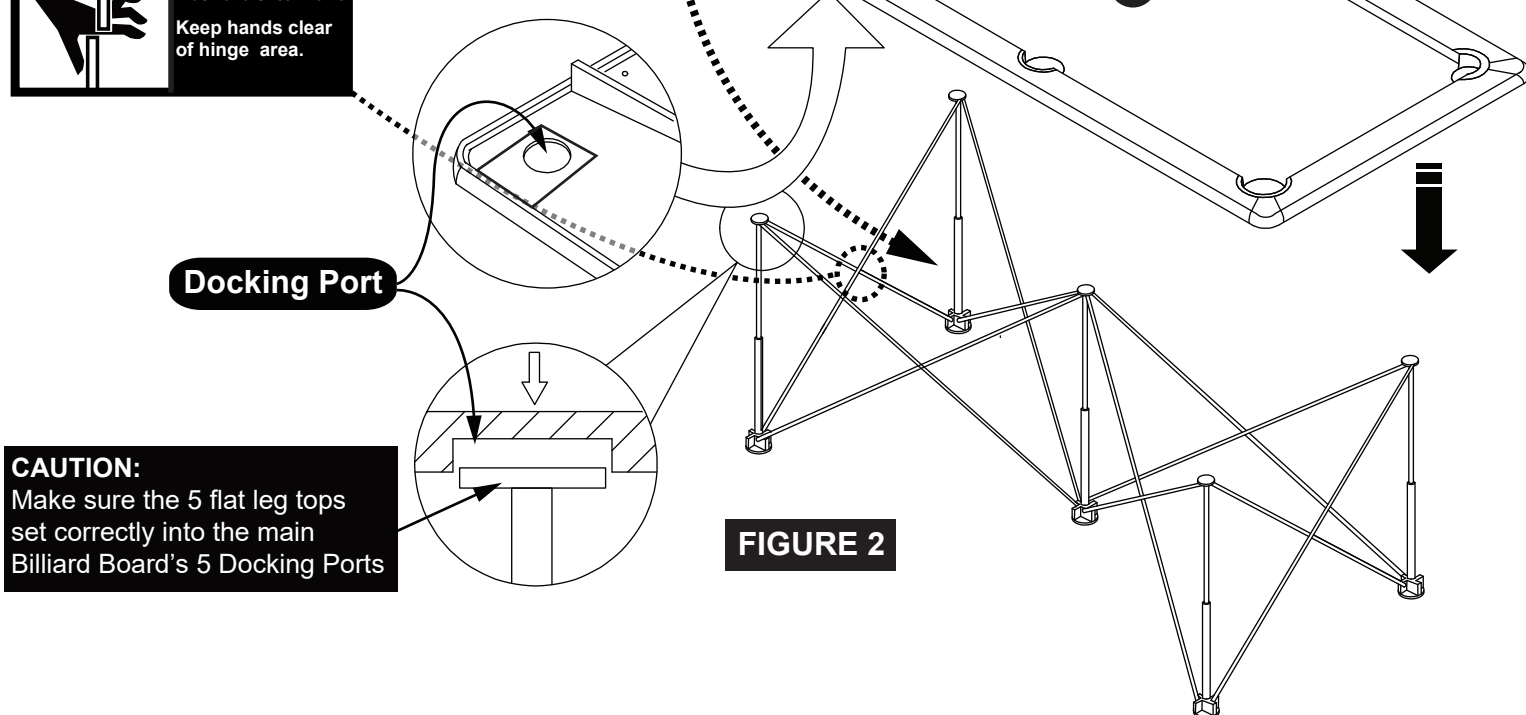
STEP 2:

Place the **P2** Billiards Main Frame onto the expanded **P1** Pop-Up Leg Assembly as shown in **FIGURE 2**. Secure the **P2** Billiards Main Frame onto the Leg Assembly using the leg docking ports underneath the Frame. To fold table back into storage position, simply do STEPS 2 and 1 in reverse.

CAUTION: Do NOT sit on, lean on or push against this table.



CAUTION: No children or pets under table.



CARE AND MAINTENANCE

You have purchased a quality product that will give you years of enjoyment. By following these simple maintenance steps, you will add to the life of your new table.

THE TABLE TOP

The top (playing surface) of your table is made of Mid-Density Board. Like all products made of wood, it can be affected by atmospheric changes in both temperature and humidity. This may cause a slight sag or distortion as the top expands or contracts. This is normal and should not cause concern as it does not detract from the play or utility value of the table. After assembly of the table, you can minimize the effects of temperature and humidity changes by storing the table in a dry area when table is not in use.

STORAGE OF YOUR TABLE *(You may consider keeping the outer carton for table storage)*

This table must be stored indoors to prevent damage to the playing surface. Dampness and extreme temperature changes can cause the wood to warp, swell, crack or blister. When your table is not in use, it should be stored in a dry area. Due to the nature of particle board, table top may bow. Damp and humid conditions will amplify this. This is normal and will not affect playability of table. One may want to consider keeping the shipping carton for storage for this product.

CLEANING YOUR TABLE

To clean your table use a soft cloth and furniture polish for the exterior surfaces of the table. Use the enclosed billiards brush only, to clean the clothed playfield. To prevent damage to your table's playing surface DO NOT USE ANY CHEMICALS, ABRASIVE OR CLEANING PRODUCTS on your table's playing surface.

MAINTENANCE OF YOUR TABLE

Be sure to oil all moving parts of your table including the pivot points. This will insure the safety and ease of use of your table.

This table must be kept indoors to prevent damage to the playing surface. Dampness and extreme temperature changes which occur on patios or similar areas can cause wood to warp, swell, crack or blister.

UNEVEL FLOORS

If table does not seem level, it is probably due to uneven or unlevel floors. Set the table in its PLAYING POSITION and move table several inches in different directions to find the best location for the table. If the floor is extremely unlevel, table may not play or operate properly. If table is high in the center, shim up under the outer legs.



CAUTION:

Do not sit on Billiards Main Frame.
Do not lean against Billiards Main Frame.
Do not stand on Billiards Main Frame.
Do not allow children or pets under Billiards Main Frame.
Do not set drinks on the Billiards Main Frame.

PRODUCT PARTS LIST FOR MODEL # 45-6500

Key #	Part #	Description	Qty.
P1	45-6500SYP1	Pop-Up Leg Assembly	1
P2	45-6500SYP2	Billiards Main Frame	1
P3	45-6500SYP3	Storage Strap (pre-installed on P1)	1
A1	45-6500SYA1	Billiard Balls	1
A2	45-6500SYA2	Cue Stick	2
A3	45-6500SYA3	Chalk	2
A4	45-6500SYA4	Brush	1
A5	45-6500SYA5	Triangle	1
M1	45-6500SYM1	Owner's Manual	1

90 DAY LIMITED WARRANTY

This consumer warranty extends to the original consumer purchase of any ESCALADESPORTS Product (hereinafter referred as the "Product").

WARRANTY DURATION: This Product is warranted to the original consumer purchase of a period of 90 days from the original purchase.

WARRANTY COVERAGE: ESCALADE SPORTS warrants to the original Consumer Purchaser that any Product of its manufacture is free from defects in material and workmanship when used for the intended purpose under normal use and conditions. THIS WARRANTY IS VOID IF THE PRODUCT HAS BEEN DAMAGED BY ACCIDENT, UNREASONABLE USE, NEGLIGENCE, IMPROPER SERVICE, FAILURE TO FOLLOW INSTRUCTIONS PROVIDED WITH THE PRODUCT OR OTHER CAUSES NOT ARISING OUT OF DEFECTS IN MATERIAL AND WORKMANSHIP.

WARRANTY PERFORMANCE: During the above 90 day warranty period, ESCALADESPORTS shall repair or replace with a comparable model, and Product, or component thereof, which may prove defective under normal use and proper care, and which our examination shall disclose to our satisfaction to be thus defective, please contact our Warranty Dept.

1-888-996-2729 / Warranty Dept.

Or Write us at:

Escalade® Sports, Inc. - P.O. Box 889, Evansville, IN 47706

Attn: Warranty Dept.

Or E-mail us at:

gameroom@escaladesports.com

Other than shipping requirements no charge will be made for such repair or replacement of in-warranty Products. ESCALADE SPORTS strongly recommends that the Product is insured for value prior to mailing.

WARRANTY DISCLAIMERS: ANY IMPLIED WARRANTIES ARISING OUT OF THIS SALE, INCLUDING BUT NOT LIMITED TO THE IMPLIED WARRANTIES OF MERCHANTABILITY AND FITNESS FOR A PARTICULAR PURPOSE, ARE LIMITED IN DURATION TO THE ABOVE 90 DAY PERIOD. ESCALADE SPORTS SHALL NOT BE LIABLE FOR LOSS OF USE OF THE PRODUCT OR OTHER CONSEQUENTIAL OR INCIDENTAL COSTS, EXPENSES OR DAMAGES INCURRED BY THE CONSUMER OF ANY OTHER USE.

Some states do not allow the exclusion or limitation of implied warranties or consequential or incidental damages, so the above limitations or exclusions may not apply to you.

LEGAL REMEDIES: This warranty gives you specific legal rights and you may also have other rights which may vary from state to state.