



TRIUMPH

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Please have your date code when inquiring about parts.

When contacting Escalade Sports please provide your model number, date code (if applicable), and part number if requesting a replacement part. These numbers are located on the product, packaging, and in this owners manual.

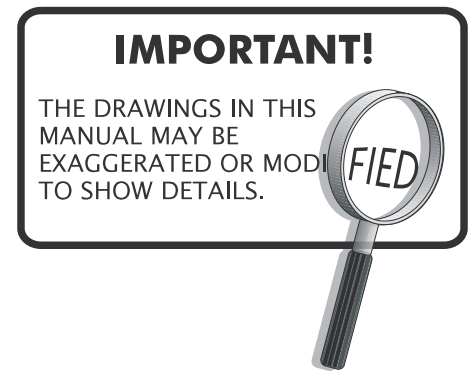
Your Model Number: **45-6065W/F**

Date Code: **2-45-6065W/F - -HL**

Purchase Date: _____

PLEASE RETAIN THIS INSTRUCTION MANUAL FOR FUTURE REFERENCE

**IMPORTANT! READ EACH STEP
IN THIS MANUAL BEFORE YOU
BEGIN THE ASSEMBLY.**



TWO ADULTS ARE REQUIRED TO ASSEMBLE THIS 4-IN-1 ROTATING TABLE

Tools Required:

Allen Wrench (Included)
Phillips Screwdriver
Furniture Polish and Cloth

An electric screwdriver is helpful in assembly. However, please set at low torque and use extreme caution with an electric screwdriver because you could overtighten the hardware and strip the screws.

Assembly Tips

Make sure you understand the following tips before you begin to assemble your hockey table.

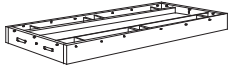
1. Start all bolts by hand before tightening.
2. Some drawings or images in this manual may not look exactly like your product. Please read and understand the text before starting each assembly step.



WARNING:

READ AND FOLLOW ALL ASSEMBLY, OPERATION, AND
SAFETY INSTRUCTIONS CAREFULLY. AT LEAST TWO
ADULTS ARE NEEDED TO PUT THIS HOCKEY TABLE
TOGETHER.

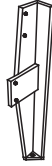
PARTS IDENTIFIER (Not to Scale)



P1 = 1 pc
Air Hockey
Table Cabinet



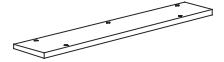
P2 = 2 pc
Leg-Left



P3 = 2 pcs
Leg-Right



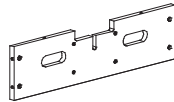
P4 = 1 pc
Football and Table
Tennis Playfield



P5 = 2 pcs
Top Side
End Panel



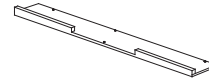
P6 = 1 pc
Billiards Playfield



P7 = 2 pcs
Leg Top End apron



P8 = 2 pcs
Puck Catcher Box



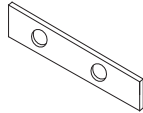
P9 = 2 pcs
Ball Storage
Board-Lower



P10 = 2 pcs
Lower Frame
Side Apron



P11 = 2 pcs
End Leg Apron



P12 = 2 pcs
Support Brace



P13 = 4 pcs
Lock /Latch



P14 = 2 pcs
Hockey Scorer



P15 = 4 pcs
Corner Pocket
Shield



P16 = 2 pcs
Side Pocket
Shield



P17 = 4 pcs
Leg Leveler



P18 = 4 pcs
Support Bracket



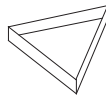
P19 = 4 pcs
Rub Strip



A1 = 1 set
Billiard Balls



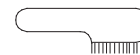
A2 = 2 pcs
Cue Stick



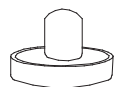
A3 = 1 pc
Triangle



A4 = 2 pcs
Cue Chalk



A5 = 1 pc
Billiards Playfield
Brush



A6 = 2 pcs
Hockey Pusher



A7 = 2 pcs
Felt Pad



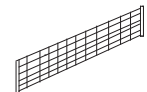
A8 = 2 pcs
Hockey Puck



A9 = 2 pcs
Table Tennis
Paddle



A10 = 2 pcs
Table Tennis
Ball



A11 = 1 pc
Table Tennis Net

NOTE: A7 Felt Pads may already
be attached to A6 Hocker Pusher.



A12 = 2 pcs
Table Tennis
Net Post



A13 = 2 pcs
Football Goal



A14 = 1 pc
Football



A15 = 6 pcs
EVA Spacer

HARDWARE IDENTIFIER

(To Scale)



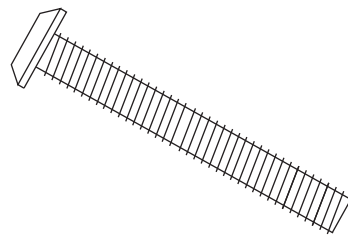
H1 = 18 pcs
3.5 mm x 33 mm
Phillips Round
Head Screw



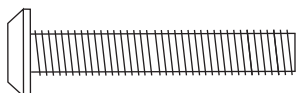
H2 = 30 pcs
3.5 mm x 14 mm
Phillips Round
Head Screw



H3 = 30 pcs
4 mm x 40 mm
Phillips Flat
Head Screw



H4 = 8 pcs
6 mm x 45 mm
Allen Head Bolt



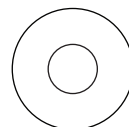
H5 = 8 pcs
6 mm x 35 mm
Allen Head Bolt



H6 = 8 pcs
4 mm x 21 mm
Allen Head Bolt



H7 = 20 pcs
3 mm x 14 mm
Phillips Round
Head Screw



H8 = 16 pcs
6.5 mm x 16 mm
Flat Washer



H9 = 4 pcs
3.5 mm x 18 mm
Phillips Round
Head Screw



H10 = 8 pcs
M4 Nut



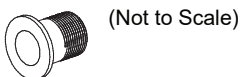
H11 = 2 pcs
3 mm x 8 mm
Phillips Round
Head Screw



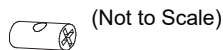
H12 = 2 pcs
Plastic Pivot Washer



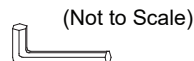
H13 = 2 pcs
Plastic Pivot Nut



H14 = 2 pcs
Plastic Pivot Bolt



H15 = 8 pcs
6mm Barrel Nut



T1 = 1 pc
Allen Wrench

Assembly Instructions

NOTE: We recommend that two adults work together to assemble this game.

Open the carton of your new table game near where you will play. Select a clean level area.

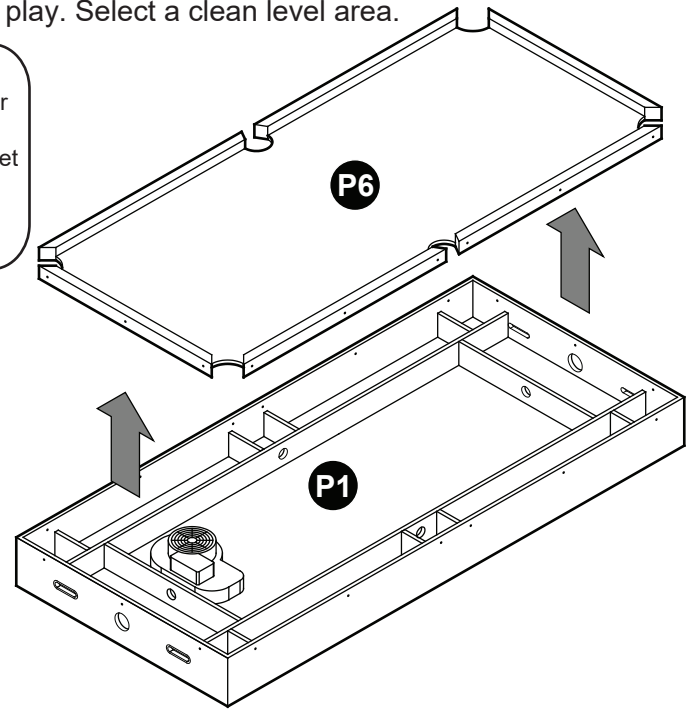
PARTS REQUIRED

2 pcs - H14 Plastic Pivot Bolt	2 pcs - H12 Plastic Pivot Washer
2 pcs - H13 Plastic Pivot Nut	2 pcs - P12 Support Brace
1 pc - P6 Billiards Playfield	1 pc - P1 Air Hockey Table Cabinet
2 pcs - H11 3x8mm Phillips Round Head Screw	4 pcs - P18 Support Bracket
22 pcs - H2 3.5x14mm Phillips Round Head Screw	

Step 1

Please inspect table tops and playing surface before putting the game together. Remove all the contents from inside the carton and verify that you have all listed parts as shown on the part list.

NOTE: Parts are packed inside the table cabinet. Remove the billiards playfield (**P6**) from (**P1**) Hockey Table Cabinet. Inside the table cabinet you will find all the parts needed to assemble your table



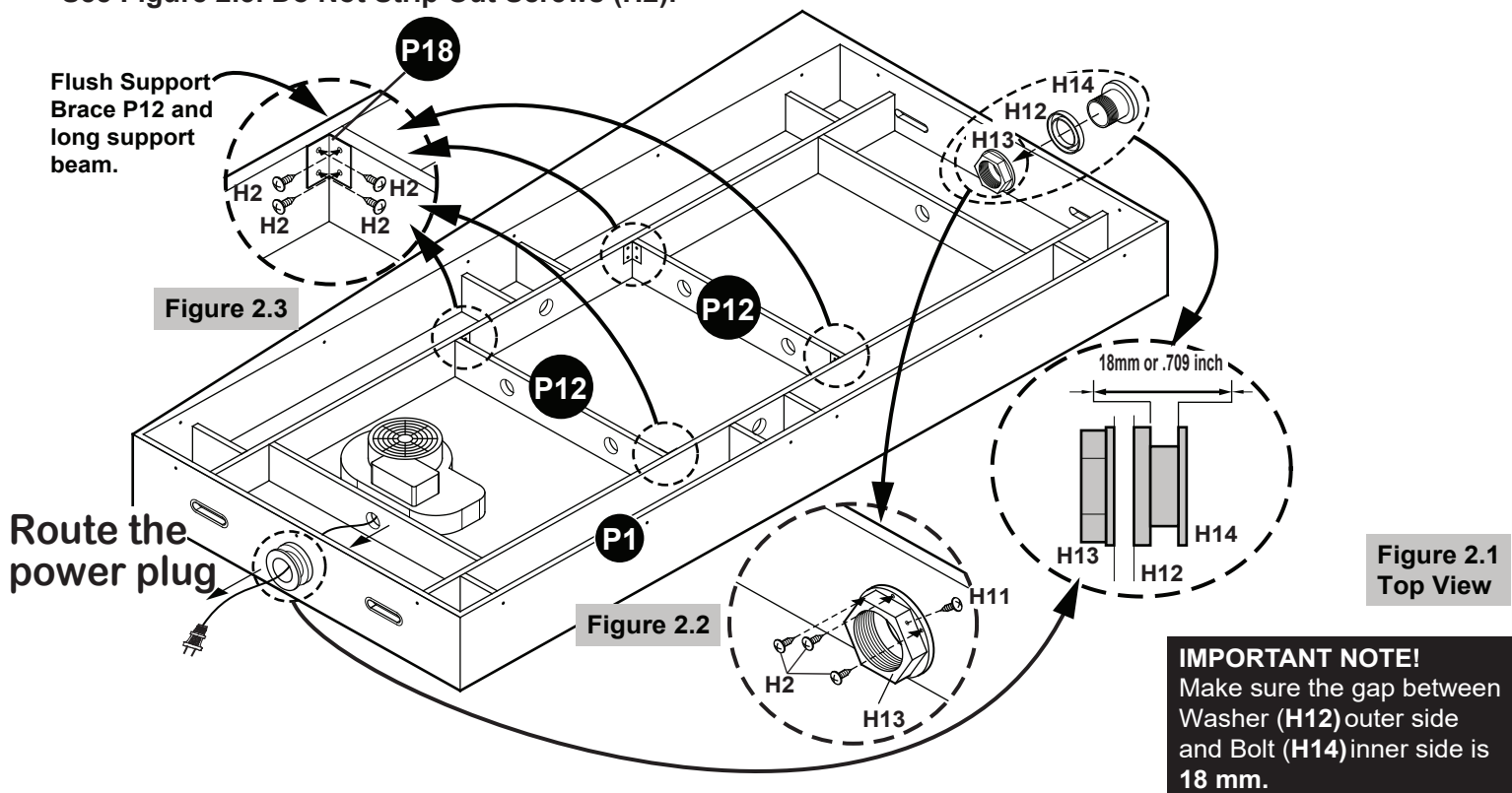
Step 2

Attach the Bolt (**H14**), washer (**H12**) and nut (**H13**) to each end of the table cabinet. **IMPORTANT NOTE:** Make sure the gap between washer (**H12**) outer side and bolt (**H14**) inner side is **18 mm**. See Figure 2.1.

NOTE: Using your hands, tighten the Bolt (**H14**) to nut (**H13**) as tight as you can.

Secure nut (**H13**) to the plastic pivot bolts (**H14**) with Screws (**H11**). Next, make sure 3 holes in nut (**H13**) are towards the top, and then screw 3 Screws (**H2**) through the holes in nut (**H12**). See Figure 2.2.

Route the power plug through the holes in the main support frame and then through Bolt (**H14**). Line up both Support Braces (**P12**) onto the frame which have pilot holes for correct placement. Attach Support Brackets (**P18**) to the top corner on each side of the Support Braces, opposite of one another, using screws (**H2**). See Figure 2.3. Do Not Strip Out Screws (**H2**).



IMPORTANT NOTE!
Make sure the gap between Washer (**H12**) outer side and Bolt (**H14**) inner side is **18 mm**.

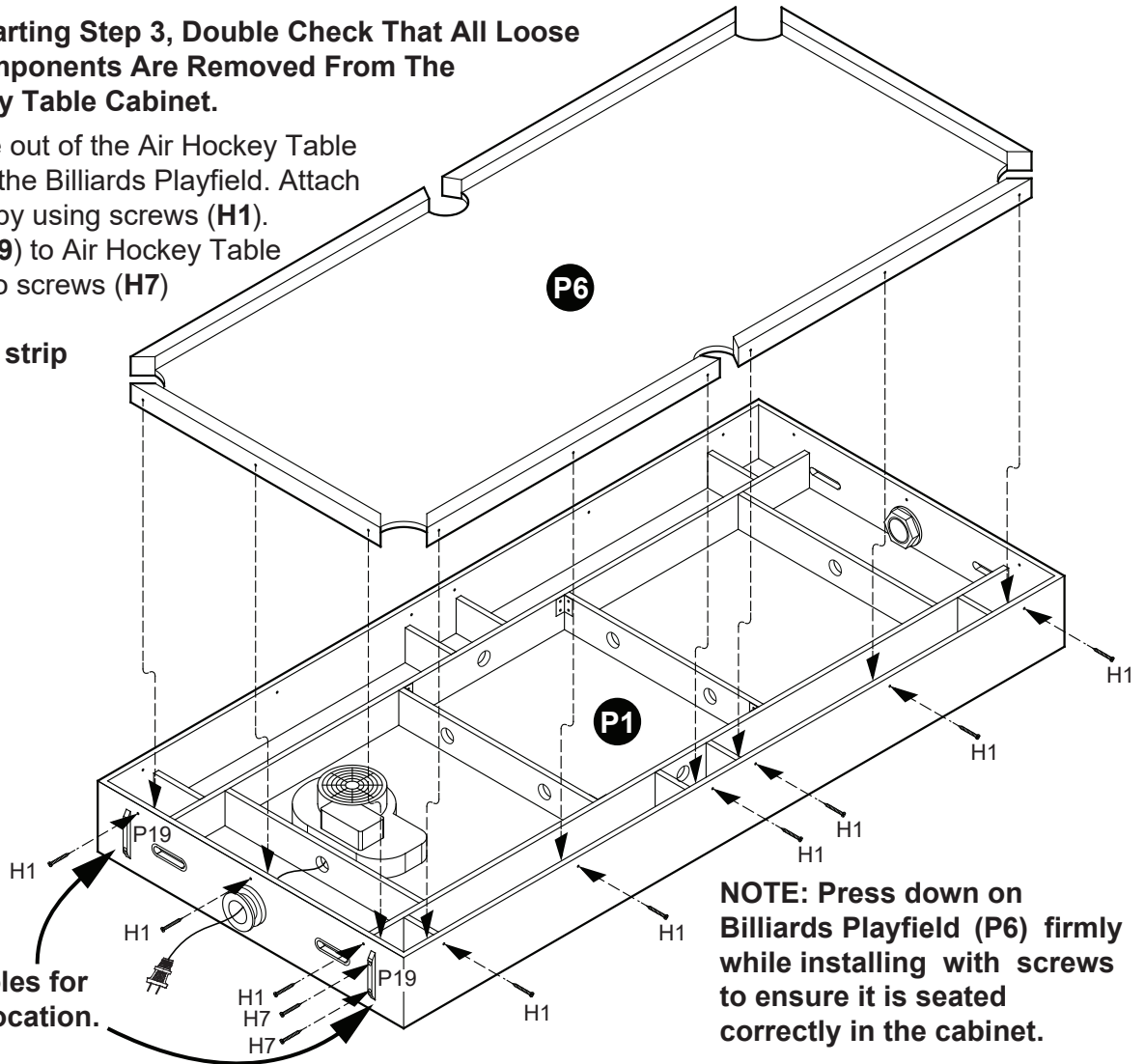
PARTS REQUIRED

4 pcs - **P15** Corner Pocket Shield 2 pcs - **P16** Side Pocket Shield 1 pc - **P1** Air Hockey Table Cabinet 4 pcs - **P19** Rub Strip
 1 pc - **P6** Billiards Playfield 18 pcs - **H1** 3.5x33mm Phillips Flat Head Screw 20 pcs - **H7** 3x14mm Phillips Round Head Screw

Step 3 Before Starting Step 3, Double Check That All Loose Table Components Are Removed From The Air Hockey Table Cabinet.

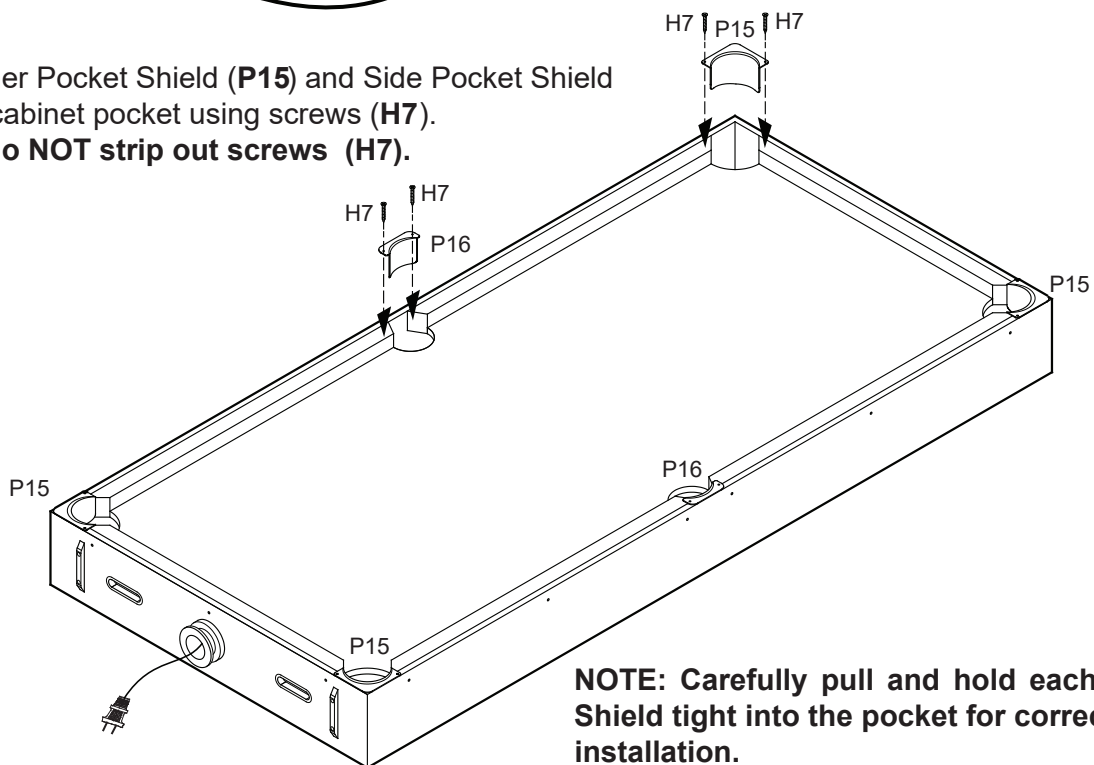
When all the parts are out of the Air Hockey Table Cabinet (**P1**), replace the Billiards Playfield. Attach the Billiards Playfield by using screws (**H1**). Attach Rub Strips (**P19**) to Air Hockey Table Cabinet (**P1**) using two screws (**H7**) per Rub Strip.

Tighten, but do NOT strip out screws (H7) and screws (H1).



Step 4

Insert the Corner Pocket Shield (**P15**) and Side Pocket Shield (**P16**) into the cabinet pocket using screws (**H7**). **Tighten, but do NOT strip out screws (H7).**



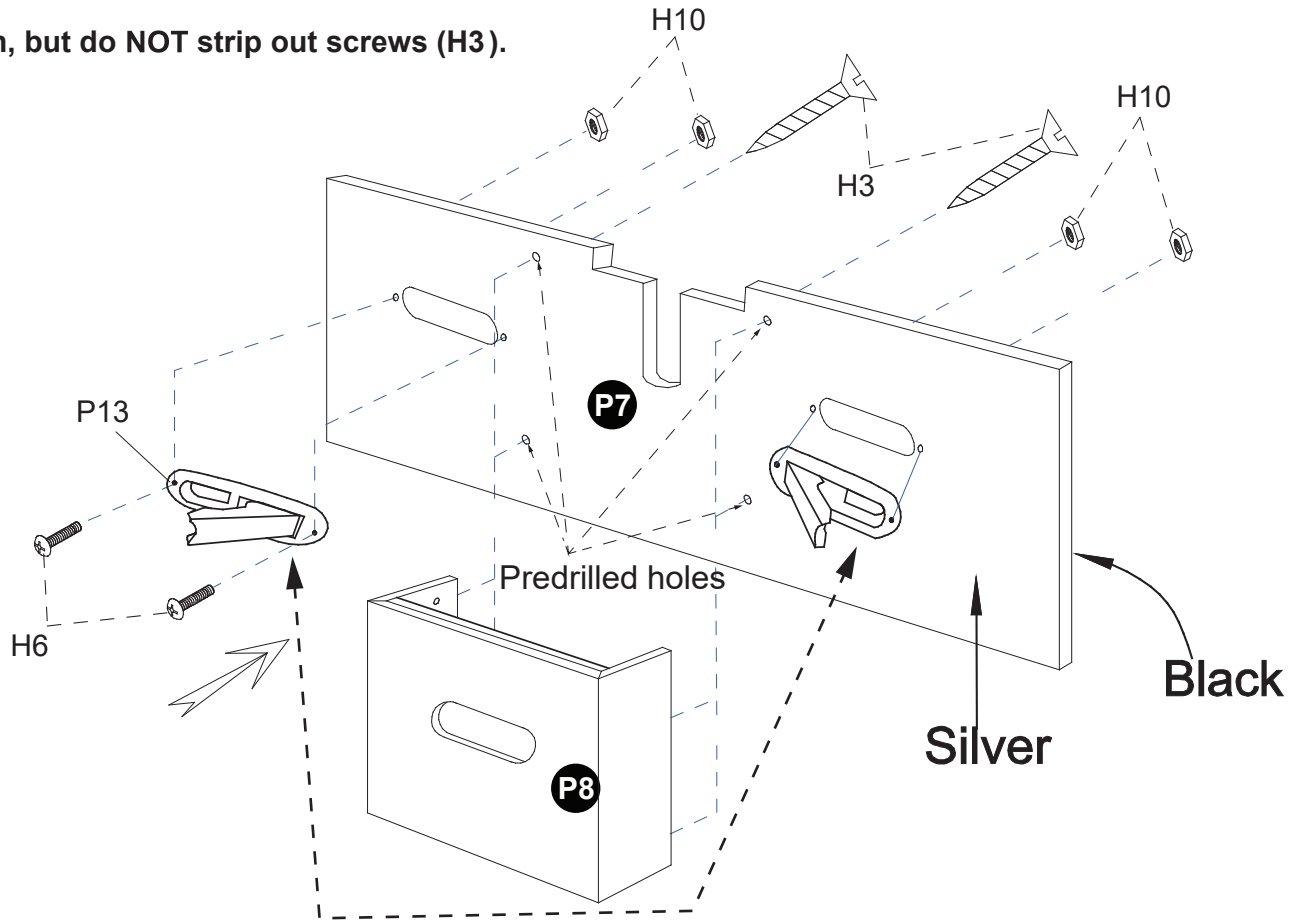
PARTS REQUIRED

4 pcs - **P13** Lock/Latch 2 pcs - **P7** Leg Top End Apron 8 pcs - **H10** M4 Nut 8 pcs - **H6** 4x21mm Allen Head Bolt
 2 pcs - **P8** Puck Catcher Box 2 pcs - **P9** Ball Storage Board-Lower 14 pcs - **H3** 4x40mm Phillips Flat Head Screw

Step 5 (Build 2 Identical Assemblies)

Attach 2 Lock / Latches (**P13**) into the cut outs on Leg Top End Apron(**P7**) with Bolts(**H6**) and Nuts(**H10**). Attach the Puck Catcher Box (**P8**) to the Leg Top End Apron (**P7**) with screws(**H3**) using the predrilled holes.

Tighten, but do NOT strip out screws (H3).

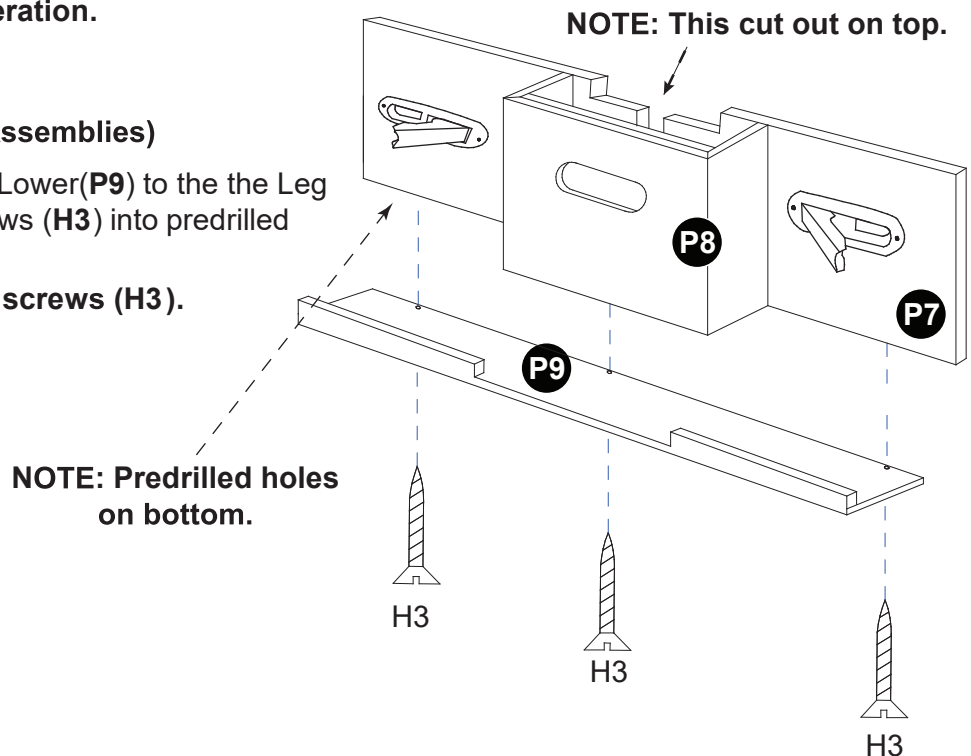


NOTE: Please install Lock/Latches(P13) exactly per the diagram for correct operation.

Step 6 (Build 2 Identical Assemblies)

Screw the Ball Storage Board-Lower(**P9**) to the the Leg Top End Apron (**P7**) using screws (**H3**) into predrilled holes.

Tighten, but do not strip out screws (H3).



PARTS REQUIRED

8 pcs - H15 6mm Barrel Nut	2 pcs - P7 Leg Top End Apron	4 pcs - P17 Leg Leveler	4 pcs - H3 4x40mm Phillips Flat Head Screw
2 pcs - P3 Leg-Right	8 pcs - H4 6x45mm Allen Head Bolt	16 pcs - H8 6.5x16mm Washer	8 pcs - H2 3.5x14mm Phillips Round Head Screw
2 pcs - P2 Leg-Left	8 pcs - H5 6x35mm Allen Head Bolt	2 pcs - P11 End Leg Apron	2 pcs - P10 Lower Frame Side Apron

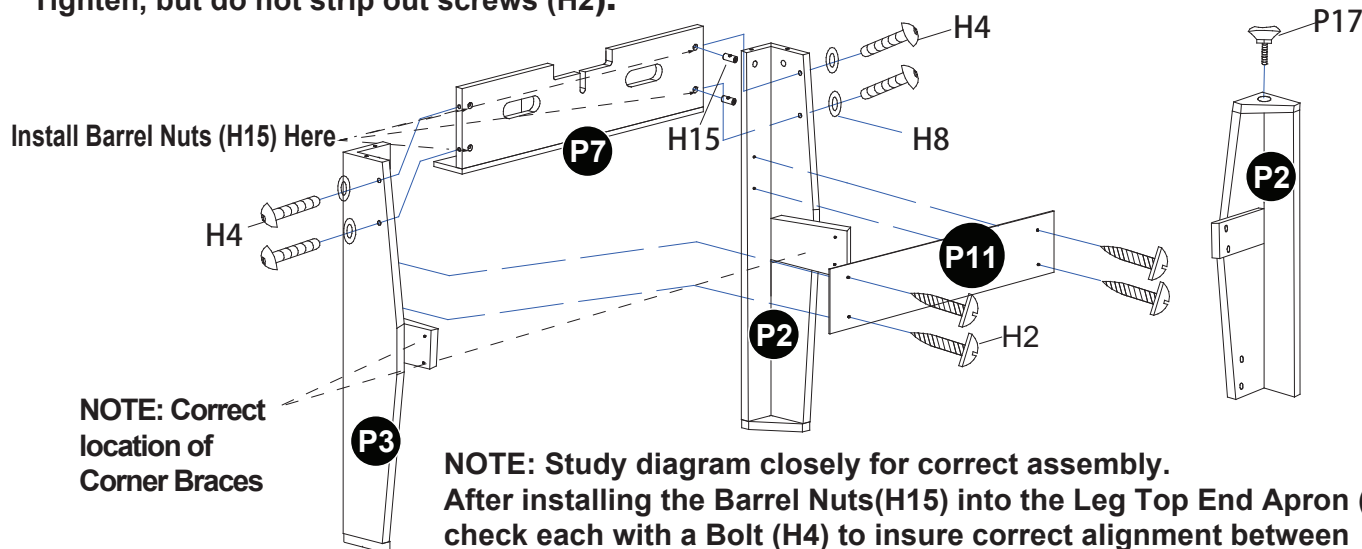
Step 7

Place the Barrel Nuts(H15) into the Leg Top End Apron(P7).

Attach leg levelers(P17) to bottom of each leg. Flip the legs over, attach the legs(P2) & (P3) to the leg Top End Apron(P7) by inserting screws(H4) with washers(H8) into the predrilled holes of the leg pedestal and into the Barrel Nuts(H15), then tighten.

Attach the End Leg Apron(P11) to the legs from the inside using screws(H2).

Tighten, but do not strip out screws (H2).

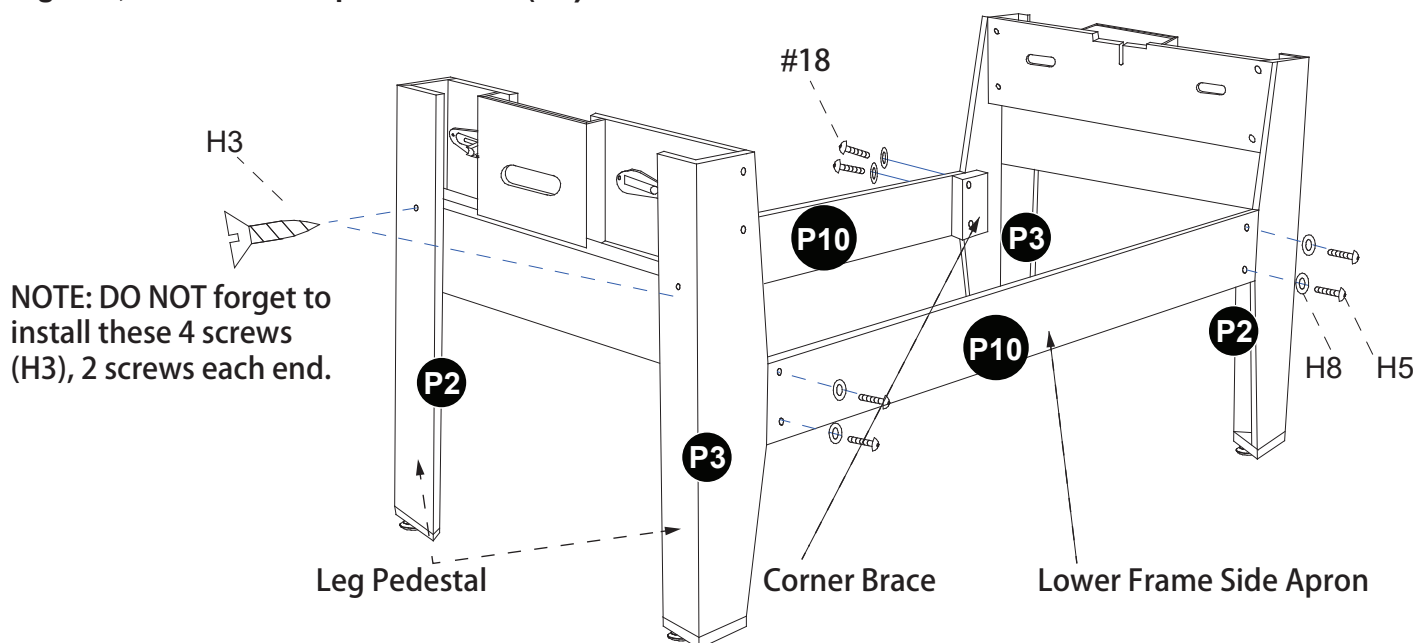


Step 8

With the help of another adult, attach the Lower Frame Side Aprons (P10) to the assembled leg pedestals by aligning the holes in the corner braces on the leg pedestal with the predrilled holes in the Lower Frame Side Aprons using bolts(H5) and washers (H8) . Insert screws (H3) into the predrilled holes on the front of the legs (P2) & (P3) and screw into the leg pedestal.

DO NOT tighten bolts (H5) this time.

Tighten, but do not strip out screws (H3).

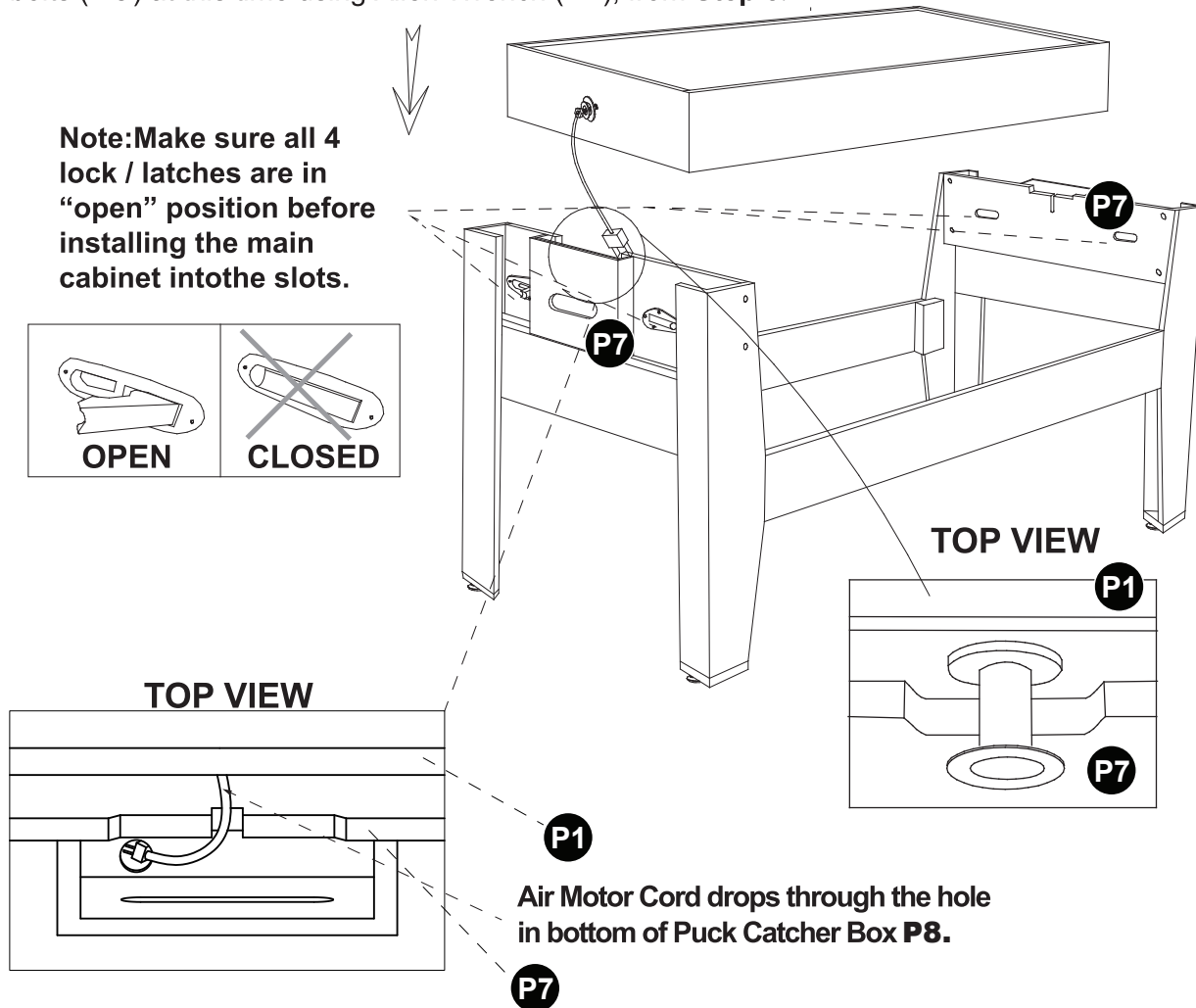


PARTS REQUIRED

2 pcs - **P7** Leg Top End Apron 1 pc - **T1** Allen Wrench 8 pcs - 6x35mm Allen Head Bolt 12 pcs - **H3** 4x40mm Phillips Flat Head Screw
 2 pcs - **P5** Top Side End Panel 2 pcs - **P14** Hockey Score 1 pc - **P1** Air Hockey Table Cabinet 4 pcs - **H9** 3.5x18mm Phillips Round Head Screw

Step 9 With the help of two other adults – (Two to lift the Air Hockey Table Cabinet and the third to route the air motor cord through the hole in the bottom of the Puck Catcher Box)

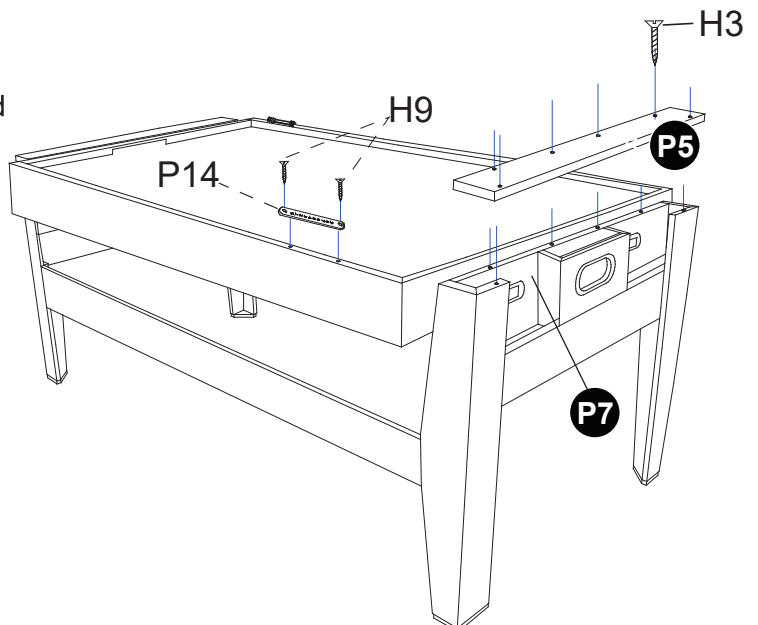
Attach the Air Hockey Table Cabinet (**P1**) by sliding the Pivot Bolts, already attached to the end's of the cabinet top, into the 2 slots on each part (**P7**). Be sure the loose washer is placed on the inside of part (**P7**). Tighten bolts (**H5**) at this time using Allen Wrench (**T1**), from **Step 8**.



Step 10

Attach Top Side End Panels (**P5**) to the assembled leg pedestal by aligning the holes in the Top Side End Panel (**P5**) with the predrilled holes in the top of the leg Top End Apron (**P7**), and attach with screws (**H3**). Attach Hockey scorers (**P14**) to the top of side panels with screws (**H9**).

Tighten, but do not strip out screws (H3**) and screws (**H9**).**



PARTS REQUIRED

1 pc - **P4** Football And Table Tennis Playfield

2 pcs - **A12** Table Tennis Net Post

1 pc - **A11** Table Tennis Net

6 pcs - **A15** EVA Spacer

2 pcs - **A13** Football Goal

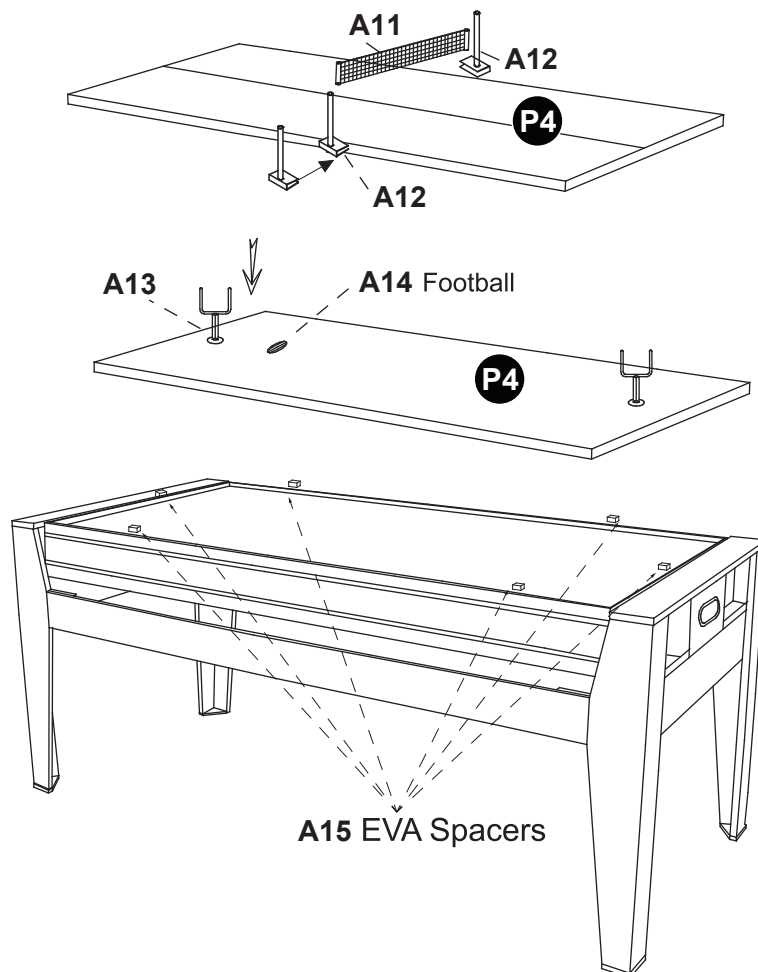
1 pc - **A14** Football

Step 11

Place the Football And Table Tennis Playfield (**P4**) onto the billiard surface and insert the net posts (**A12**) and net (**A11**).

Insert the EVA Spacers (**A15**) between top of billiard playfield and bottom of Table Tennis board.

Flip the board over to play the football game.



WARNING: Tennis top must be removed before rotating table top!

Trouble Shooting:

If the pool table side is not level, first try to level by using the leg levelers on each leg, most of the time the table can be easily leveled using this method.

FLICK N' KICK FOOTBALL GAME RULES

Object of the Game : Score points by kicking field goals through the opponent's goal posts. First player to score 21 points wins the game. Players can use any one finger to flick the ball into the air.

Game Rules : Each player will attempt to kick the ball through the field goal post kicking 4 turns per round. After 4 kicks whether they are successful kicks or not, it becomes player 2's turn. All kicks will be made from the players own side of the field. Players will be awarded different amounts of points for each successful kick through the goal posts depending on how far the successful kick was made from. Kicks that do not go through the goal posts count as zero.

Scoring Rules

Kick from own 40 yard line: 1 Point

Kick from own 30 yard line : 2 Points

Kick from own 20 yard line : 3 Points

Kick from own 10 yard line : 4 Points

Kick from own ENDZONE : 5 points

AIR POWERED HOCKEY:

- 1.This game is designed to be played with two (2) players, one at each end.
- 2.Play begins when the puck is placed on the playing surface. Players must hit the puck with the hand-held pushers and attempt to shoot into the opponent's goal.
- 3.One point is given when a puck is shot into the opponent's goal.
- 4.Winning: the winning goal is accomplished by being the first player to reach a predetermined score or by being the player to score the most points within a given period.

BILLIARDS:

In the course of play, a player must call each shot in advance, by indicating the ball to be made and the pocket into which it will be made. It is not necessary to indicate details such as cushions, banks, caroms, etc. Failure to make the shot as called results in a loss of turn. If the shot is made as called, then any other balls pocketed remain pocketed. However, if the called shot is not made and any other balls are pocketed, then the shooter's ball(s) that were pocketed would be spotted and any of the C balls would remain pocketed.

In order to execute a Legal Shot, the first ball hit must be one of the balls in the shooter's group (stripes or solids) and the object ball must be pocketed or the cue ball or any object ball must come into contact with a rail. (Note: It is legal for the shooter to bank the cue ball off a rail before hitting the object ball.) A player who legally pockets a

Game Rules

ball continues play until missing or committing a Foul. Once a player's ball group (stripes or solids) is pocketed, the player may play the 8 ball. Again, the player must clearly indicate the intended pocket, even if it appears obvious. A player who legally pockets all of his ball group and the 8 ball is the winner.

FOULS

1. Failure to execute a legal shot as defined above.
2. A scratch shot (shooting the cue ball into a pocket or off the table)
3. Moving or touching any ball by means other than legal play.
4. Shooting an intentional jump shot over another ball by scooping the cue stick under the cue ball. (A jump shot executed by striking the cue ball above center is legal.)
5. Using the 8 ball first in a combination shot when the table is not open.

TABLE TENNIS:

In singles, the server first makes a good service and then the receiver makes a good return. Thereafter, server and receiver alternately each make a good return. In doubles, the server first makes a good service and the receiver returns the ball. Then the partner of the server makes a good return, followed by the partner of the receiver returning the ball. Thereafter, each player alternately in that sequence makes a good return.

Serving

After hitting it, the ball must first touch the server's own court and pass directly over the net or around the net assembly, then touching the receiver's court. In doubles, the ball must first touch the server's right half-court or center line, pass over the net, and then touch the receiver's right half-court or center line. If, in attempting to serve, a player fails to strike the ball while it is in play, he loses a point. Return After the ball is served or returned in play, it is struck so that it passes directly over the net and its assembly and touches the opponent's court. A returned ball which touches the net or its supports on the way over to the other side, is considered a good return. The ball is in play from the last moment at which it is stationary on the palm of the server's free hand before being projected in service until:

- a point is scored.
- it touches the same court twice consecutively.
- it has been volleyed.
- it touches a player, or anything he wears or carries, other than his racket or his racket hand below his wrist.
- it touches any object other than the net or its support (referred to above).
- it is struck by a player more than once consecutively.
- it touches, in a doubles service, the left half-court of the server or receiver.
- it is struck, in doubles, by a player out of sequence, except where there has been a genuine error in playing order.

Congratulations! You have now assembled your Rotating Table. Please note the Care and Use instructions below to ensure many years of trouble free use of your Rotating Table.

CARE AND USE OF YOUR HOCKEY TABLE

1. Use only a suitable 120v AC household outlet, and insure the cord is not a trip hazard.
2. For long life and best play from your air hockey table, apply spray furniture polish to clean cloth and wipe down the playfield with air motor running to make the pucks slide faster before first play and frequently thereafter.
3. Use spray furniture polish to clean all exterior surfaces of your billiards table.
4. Use the Billiards Playfield brush provided to clean the cloth on the billiards table.
5. Use a carpenters level to properly level table using the leg leveler.
6. This product is intended for **INDOOR** use only.
7. **DO NOT** operate the motor if the cord is damaged in any way.
8. **DO NOT** sit, climb or lean on the table.
9. **DO NOT** drag the table when moving it. This will damage the legs.
10. **DO NOT** set drinks on the table.
11. It is suggested that this table be placed close to wall thus allowing the air motor cord to **NOT** be a trip hazard. Always turn air motor off when table is not in use.

Spare Parts List

PART#	DESCRIPTION	QTY
45-6065HLP1	Air Hockey Table Cabinet	1
45-6065HLP2	Leg-Left	2
45-6065HLP3	Leg -Right	2
45-6065HLP4	Football And Table Tennis Playfield	1
45-6065HLP5	Top Side End Panel	2
45-6065HLP6	Billiards Playfield	1
45-6065HLP7	Leg Top End Apron	2
45-6065HLP8	Puck Catcher Box	2
45-6065HLP9	Ball Storage Board-Lower	2
45-6065HLP10	Lower Frame Side Apron	2
45-6065HLP11	End Leg Apron	2
45-6065HLP12	Support Brace	2
45-6065HLP13	Lock/Latch	4
45-6065HLP14	Hockey Scorer	2
45-6065HLP15	Corner Pocket Shield	4
45-6065HLP16	Side Pocket Shield	2
45-6065HLP17	Leg Leveler	4
45-6065HLP18	Support Bracket	4
45-6065HLP19	Rub Strip	4
45-6065HLA1	Billiard Balls	1
45-6065HLA2	Cue Stick	2
45-6065HLA3	Triangle	1
45-6065HLA4	Cue Chalk	2
45-6065HLA5	Billiards Playfield Brush	1
45-6065HLA6	Hockey Pusher	2
45-6065HLA7	Hockey Pusher Felt	2
45-6065HLA8	Hockey Puck	2
45-6065HLA9	Table Tennis Paddle	2
45-6065HLA10	Table Tennis Ball	2
45-6065HLA11	Table Tennis Net	1
45-6065HLA12	Table Tennis Net Post	2
45-6065HLA13	Football Goal	2
45-6065HLA14	Football	1
45-6065HLA15	EVA Spacer	6
45-6065HLH1	3.5x33mm Phillips Round Head Screw	18
45-6065HLH2	3.5x14mm Phillips Round Head Screw	30
45-6065HLH3	4x40mm Phillips Flat Head Screw	30
45-6065HLH4	6x45mm Allen Head Bolt	8
45-6065HLH5	6x35mm Allen Head Bolt	8
45-6065HLH6	4x21mm Allen Head Bolt	8
45-6065HLH7	3x14mm Phillips Round Head Screw	20
45-6065HLH8	6.5x16mm Flat Washer	16
45-6065HLH9	3.5x18mm Phillips Round Head Screw	4
45-6065HLH10	M4 Nut	8
45-6065HLH11	3x8mm Phillips Round Head Screw	2
45-6065HLH12	Plastic Pivot Washer	2
45-6065HLH13	Plastic Pivot Nut	2
45-6065HLH14	Plastic Pivot Bolt	2
45-6065HLH15	6mm Barrel Nut	8
45-6065HLT1	Allen Wrench	1
45-6065HLK1	Hardware Kit	1
45-6065HLM1	Instruction Manual	1

90 DAY LIMITED WARRANTY

This customer warranty extends to the original owner, on the purchase of any ESCALADE SPORTS Product (hereinafter referred as the "Product").

WARRANTY DURATION: This Product is warranted to the original owner, for a period of 90 days from the original purchase.

WARRANTY COVERAGE: ESCALADE SPORTS warrants to the original owner, this product to be free from defects in material and workmanship when used for the intended purpose under normal use and conditions. THIS WARRANTY IS VOID IF THE PRODUCT HAS BEEN DAMAGED BY ACCIDENT, UNREASONABLE USE, NEGLIGENCE, IMPROPER SERVICE, FAILURE TO FOLLOW INSTRUCTIONS PROVIDED WITH THE PRODUCT OR OTHER CAUSES NOT ARISING OUT OF DEFECTS IN MATERIAL AND WORKMANSHIP.

WARRANTY REPLACEMENT: During the above 90 day warranty period, ESCALADESPORTS shall provide replacement components or replace with a comparable product at our choosing. If product is defective under normal use and proper care, please contact our Customer Service Dept.

1-888-996-2729 / Customer Service Dept.

Or Write us at:

Escalade® Sports, Inc. - P.O. Box 889, Evansville, IN 47706

Attn: Customer Service Dept.

Or E-mail us at:

gameroom@escaladesports.com

Other than shipping requirements, no charge will be made for such replacement of in-warranty products.

WARRANTY DISCLAIMERS: ANY IMPLIED WARRANTIES ARISING OUT OF THIS SALE, INCLUDING BUT NOT LIMITED TO THE IMPLIED WARRANTIES OF MERCHANTABILITY AND FITNESS FOR A PARTICULAR PURPOSE, ARE LIMITED IN DURATION TO THE ABOVE 90 DAY PERIOD. ESCALADE SPORTS SHALL NOT BE LIABLE FOR LOSS OF USE OF THE PRODUCT OR OTHER CONSEQUENTIAL OR INCIDENTAL COSTS, EXPENSES OR DAMAGES INCURRED BY THE CONSUMER OF ANY OTHER USE.

Some states do not allow the exclusion or limitation of implied warranties or consequential or incidental damages, so the above limitations or exclusions may not apply to you.

LEGAL REMEDIES: This warranty gives you specific legal rights and you may also have other rights which may vary from state to state.