



TRIUMPH

We strive to ensure that our products are of the highest quality and free of manufacturing defects or missing parts. However, if you have any problems with your new product,

DO NOT RETURN IT TO THE STORE,

please contact us toll free @:

1-888-996-2729

FAX: 1-866-873-3531

gameroom@escaladesports.com

Mailing Address: (Correspondence Only)

Escalade Sports
PO Box 889
Evansville, Indiana 47706-0889

Physical Location:

Escalade Sports
817 Maxwell Ave.
Evansville, Indiana 47711

Please visit our Web site at:

www.escaladesports.com



Please have your model number when inquiring about parts.

When contacting Escalade Sports please provide your model number, date code (if applicable) and part number if requesting a replacement part. These numbers are located on the product, packaging, and this owners manual.

Your Model Number 45-0112

Date Code 2- 45-0112F - -JL

Purchase Date _____

PLEASE RETAIN THIS INSTRUCTION MANUAL FOR FUTURE REFERENCE

**IMPORTANT! READ EACH STEP
IN THIS MANUAL BEFORE YOU
BEGIN THE ASSEMBLY.**

IMPORTANT!

THE DRAWINGS IN THIS
MANUAL MAY BE
EXAGGERATED OR MODIFIED
TO SHOW DETAILS.



TWO ADULTS ARE REQUIRED TO ASSEMBLE TRIUMPH 8' RAPID FIRE SPEEDBALL

Tools Required:

Allen Wrench(Included)

Small Phillips Screw Driver to Install Batteries into the electronic scoring box.

Assembly Tips

Make sure you understand the following tips before you begin to assemble this arcade product.

1. Start all bolts by hand before tightening.
2. Some drawings or images in this manual may not look exactly like your product. Please read and understand the text before starting each assembly step.

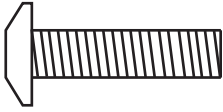


ATTENTION:

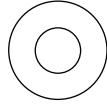
**READ AND FOLLOW ALL ASSEMBLY, OPERATION, AND
SAFETY INSTRUCTIONS CAREFULLY. AT LEAST TWO
ADULTS ARE REQUIRED TO ASSEMBLE THIS ARCADE PRODUCT.**

HARDWARE IDENTIFIER

(To Scale)



H1 - M6 X 25 Allen Head Bolt
(2 pcs)



H2 - M6 x 13 mm
Flat Washer
(2 pcs)



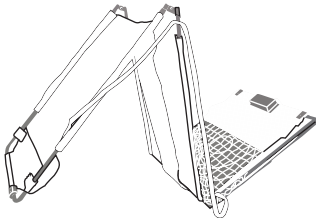
H3- M6 Lock Washer
(2 pcs)



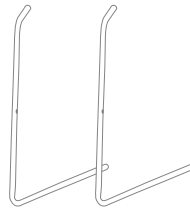
T1 - Allen Wrench
(1 pc)

PARTS IDENTIFIER

(Not to Scale)



P1 - Main Frame
(1 pc)



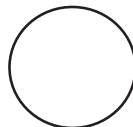
P2 - Back Leg
(2 pcs)



P3 - Leg Support Brace
(1 pc)

ACCESSORIES IDENTIFIER

(Not to Scale)



A1 - Ball
(4 pcs)

PARTS REQUIRED

1pc - **P1** Main Frame

STEP 1

Two adults required to unfold.

Start by unfolding the **P1** Main Frame. The return ramp will extend outward and has a pre-installed support leg that swings out from under the front end of the frame as shown in the **FIGURE 1**.

CAUTION:

Pinch hazard! Keep hands and fingers clear.

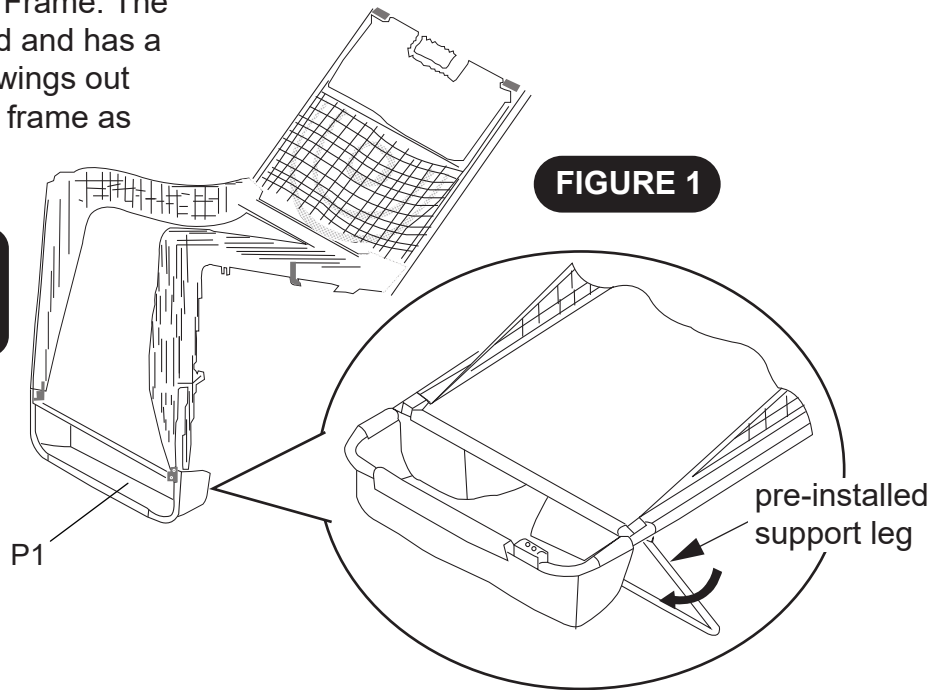


FIGURE 1

PARTS REQUIRED

1pc - **P1** Main Frame

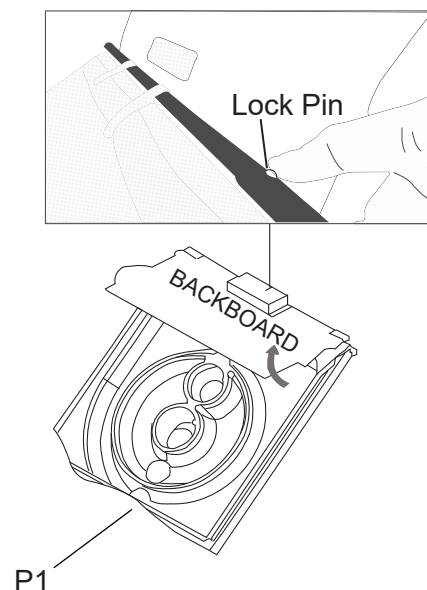
STEP 2

Carefully rotate the backboard backwards until the lock pins are locked into place as shown in the **FIGURE 2**.

FIGURE 2

NOTE:

You may need to push the pre-installed lock pins down in order to get them into place.

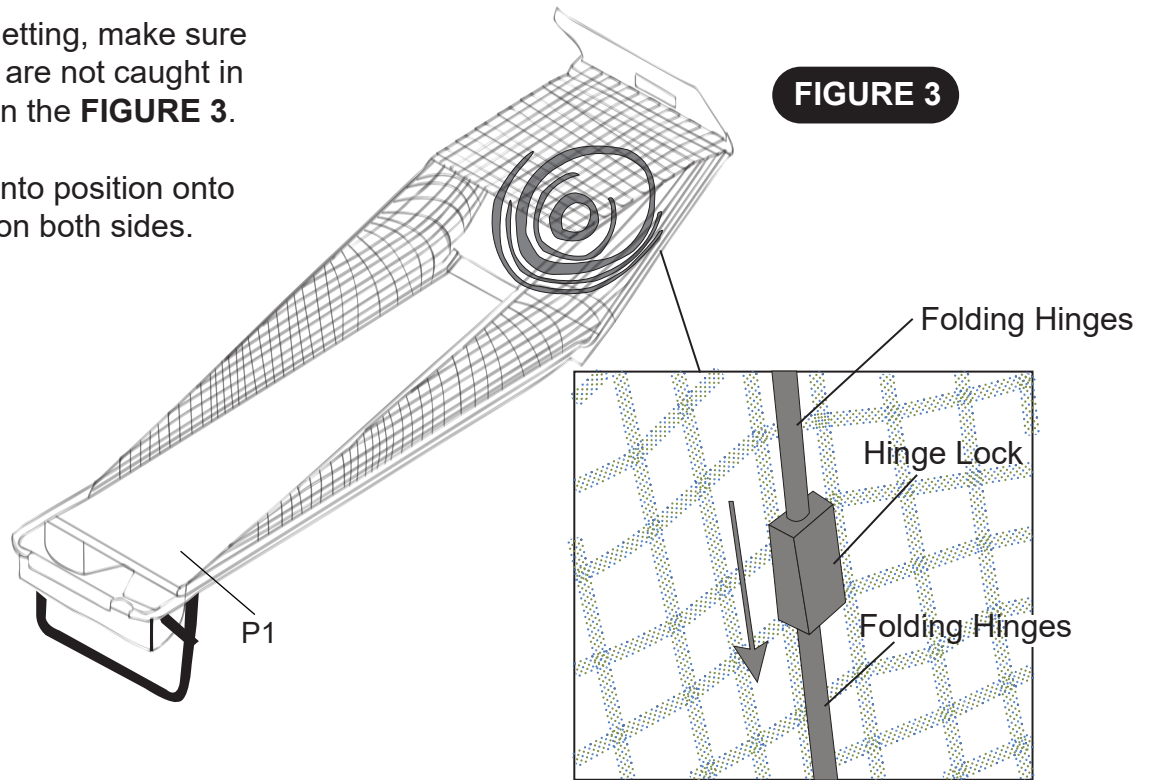


STEP 3

Two adults required to unfold.

When extending the netting, make sure that the folded hinges are not caught in the netting as shown in the **FIGURE 3**.

Slide the hinge locks into position onto the stationary hinges on both sides.



PARTS REQUIRED

2pcs - **P2** Back Leg

STEP 4

Install the legs onto the bottom back of the main frame by pressing inward on the lock pins and sliding the legs onto the frame as shown in the **FIGURE 4**.

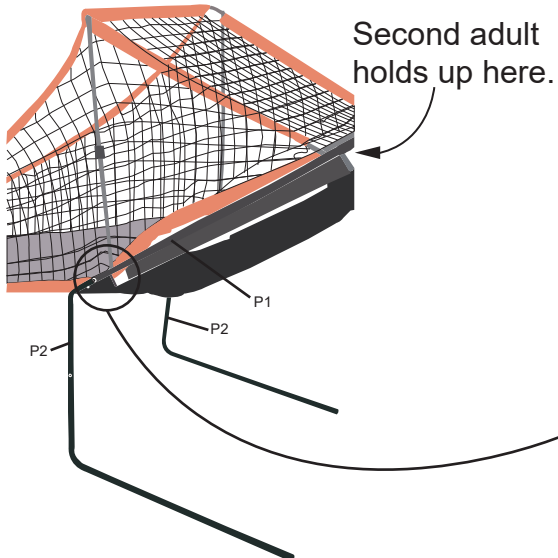
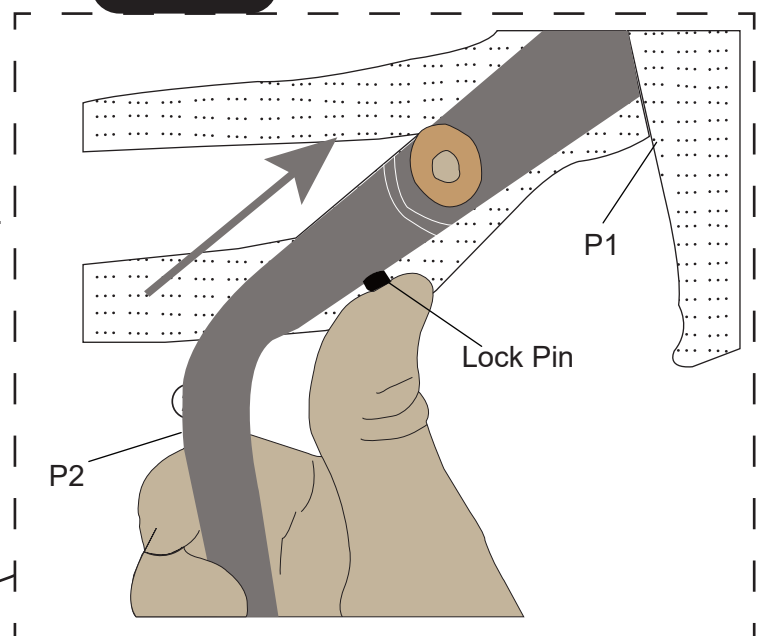


FIGURE 4



PARTS REQUIRED

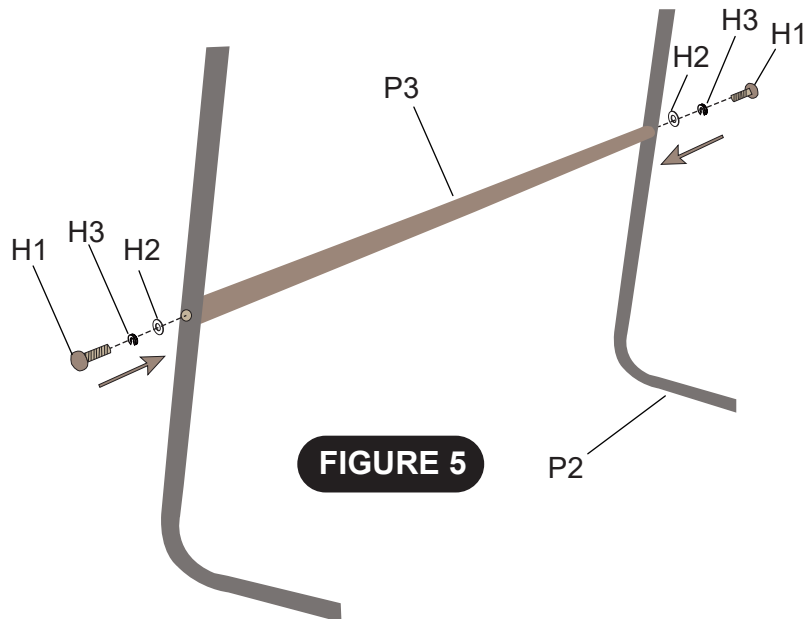
2pcs - **H1** Allen Head Bolt
2pcs - **H2** Flat Washer
2pcs - **H3** Lock Washer

1pc - **P3** Leg Support Brace

STEP 5

Stabilize the **P2** Legs by installing the **P3** Leg Support Brace. Align the leg brace between the pre-drilled holes on the legs and secure it by using the two **H1** Allen Head Bolts, **H2** Flat Washers and **H3** Lock Washers provided as shown in the **FIGURE 5**.

Tighten H1 bolts using the T1 Allen Wrench
--- **DO NOT** overtighten.



STEP 6

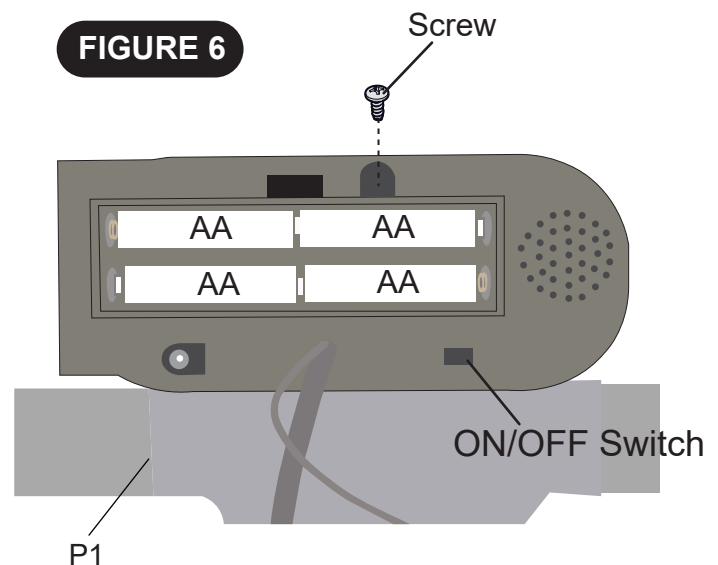
Install the batteries on the backside of the electronic scorer located behind the scoring screen as shown in the **FIGURE 6**.

Requires 4 “AA” size batteries (not included).
Do not mix old and new batteries.
Do not mix alkaline, standard (carbon-zinc), or rechargeable batteries.

Remove the screw using a small phillips screwdriver and open the battery box, Insert (4) AA batteries (not included) in the correct order of polarity as shown on the inside of the battery box. Then close using the same screwdriver. (If the game will not be used for a long period of the time, we recommend that the batteries be removed).

NOTE:

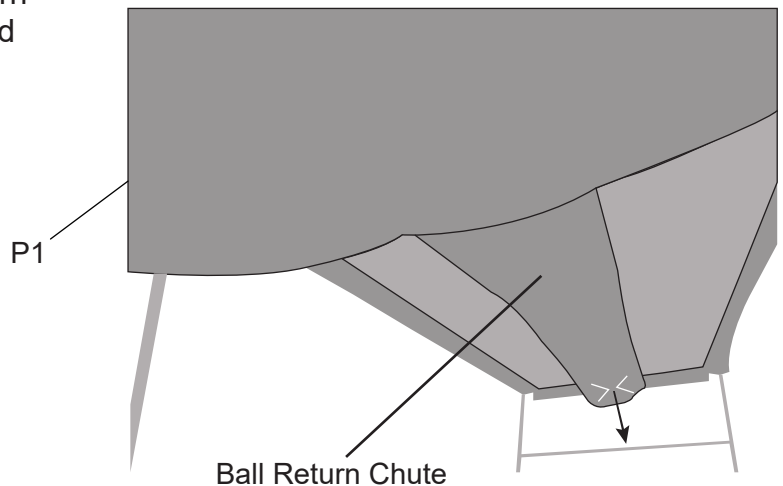
The speedball electronic scorer will automatically turn off after 5 minutes of non-play.



STEP 7 (If the balls do not return properly)

Look under the product and make sure that the ball return is not caught or bound up from shipping. If it is, simply pinch the return and lightly tug downward once or twice and let go as shown in the **FIGURE 7**.

FIGURE 7



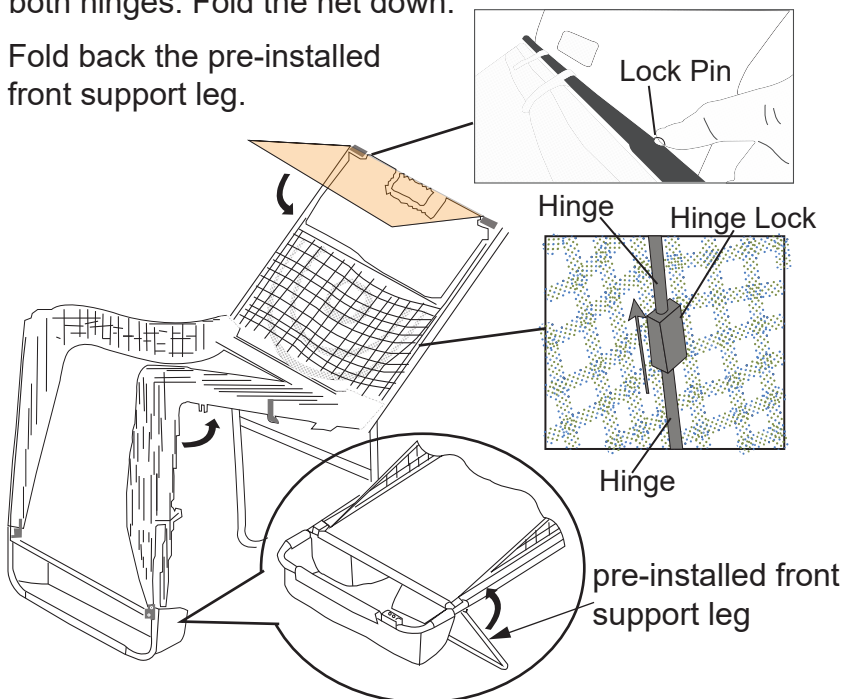
Storage Instruction

STEP 1

With the help of a second adult, push the pre-installed Lock Pins down in order to rotate the backboard forward and down.

Carefully push both hinge locks upward and slowly fold both hinges. Fold the net down.

Fold back the pre-installed front support leg.



STEP 2

Folding the **P1** Main Frame until as shown below.



To remove this back leg assembly - please see and do STEP 4 in reverse.

Congratulations! You have now assembled your arcade product. Please note the Care and Use instructions below to insure many years of trouble free use of your game table.

CARE AND USE OF YOUR GAME TABLE

1. This product is intended for **INDOOR** use only.
2. **DO NOT** sit, climb or lean on the product.
3. **DO NOT** drag the product when moving it. This will damage the legs.
4. **DO NOT** set drinks on the product.
5. Cover product when not in use to help prevent dust build up.
6. The speedball electronic scorer will automatically turn off after 5 minutes of non-play.

PRODUCT PARTS LIST FOR MODEL

45-0112

Key#	Part #	Description	Qty.
H1	45-0112JLH1	M6 X 25mm Allen Head Bolt	2
H2	45-0112JLH2	M6 X 13mm Flat Washer	2
H3	45-0112JLH3	M6 Lock Washer	2
T1	45-0112JLT1	Allen Wrench	1
P1	45-0112JLP1	Main Frame	1
P2	45-0112JLP2	Back Leg	2
P3	45-0112JLP3	Leg Support Brace	1
A1	45-0112JLA1	Balls	4
C1	45-0112JLC1	Electronic Scorer	1
C2	45-0112JLC2	Backboard	1
C3	45-0112JLC3	Target Board	1
C4	45-0112JLC4	Scoring Arm	1
C5	45-0112JLC5	Ramp Chute and Net	1
K1	45-0112JLK1	Hardware Kit	1
M1	45-0112JLM1	Instruction Manual	1

Speedball Electronic Scoring Game Operation :

Press On/ Off Switch for Game “ON” .

Press and Hold Switch consistently for 2 seconds to switch Game “OFF” .

Note : Game will automatically switch to “OFF” after 5 minutes of “NO PLAY “ .

Single Player Mode :

Press SELECT to 1 Player Mode – Press START

7 Scoring Targets / Total 10 Balls . When Game is completed there will be a sound as “WINNER”

Press START to replay . Press SELECT to choose modes .

Two Player Mode :

Press SELECT to 2 player mode . Press START

PLAYER ONE : 7 scoring Targets / 10 balls . A beep will indicate when player one’s turn is completed .

Press START for PLAYER TWO to start . 7 scoring targets / 10 balls .

Upon completion of the game a sound will announce who is the WINNER .

IF , the game is a DRAW , a different sound will announce that .

Press START to replay . Press SELECT to choose MODES .

HAVE FUN !

First Time Battery Installation:

Locate battery compartment for this product .

Use alkaline batteries for maximum performance .

Using a small Phillips head screwdriver – loosen and remove the battery compartment cover screw(s).

Remove battery compartment cover .

Install new batteries only after reading the “ Battery Information NOTICE“ !

Replace compartment cover and secure cover with the cover screw . Do not over tighten and strip out the screw .

IMPORTANT: BATTERY INFORMATION

Please retain this information for future reference. Batteries must be installed / replaced by an adult .

Notice:

1. Remove and replace batteries when the electrical features of this product work slowly or are not functional .
2. Do not mix old and new batteries .
3. Do not mix different types of batteries : Alkaline , Standard (Carbon-Zinc) , or rechargeable (Nickel-Cadmium batteries) .
4. Use Alkaline Batteries for maximum performance .
5. Do not use damaged batteries .
6. Use only batteries of the same or equivalent type as recommended.
7. Install new batteries as per matching the battery polarity guide (+ & - , positive and negative) inside of the battery compartment . Correct battery polarity installation is critical as to not damage the internal electrical components as well as insuring the correct functionality of the product .
8. Do not short circuit the battery terminals .
9. Always remove exhausted , leaking , weak , and batteries from long periods of nonuse from the product . Battery leakage and corrosion can cause damage .
10. Check the battery terminals are clean and bright before installing new batteries.
11. Dispose of old batteries safely and per local battery disposal codes .
12. Do not dispose of batteries into a fire as they may explode or leak.
13. If removable rechargeable batteries are used , they are to be charged under adult supervision .
14. Rechargeable batteries are to removed from the product before they are charged .
15. If you use a battery charger, it should be examined regularly for damage to the cord , plug, enclosure, and other parts. Do not use a damaged or malfunctioning charger until it is properly repaired.
16. Non rechargeable batteries must not be recharged .
17. Always remove batteries from this product for extended storage and or non-use .
18. Should this product cause , or be affected by, local electrical interference , move it away from other electrical equipment . Reset (switching off and back on again and or removing and reinserting the batteries) if necessary .

90 DAY LIMITED WARRANTY

This consumer warranty extends to the original consumer purchase of any ESCALADESPORTS Product (hereinafter referred as the "Product").

WARRANTY DURATION: This Product is warranted to the original consumer purchase of a period of 90 days from the original purchase.

WARRANTY COVERAGE: ESCALADE SPORTS warrants to the original Consumer Purchaser that any Product of its manufacture is free from defects in material and workmanship when used for the intended purpose under normal use and conditions. THIS WARRANTY IS VOID IF THE PRODUCT HAS BEEN DAMAGED BY ACCIDENT, UNREASONABLE USE, NEGLIGENCE, IMPROPER SERVICE, FAILURE TO FOLLOW INSTRUCTIONS PROVIDED WITH THE PRODUCT OR OTHER CAUSES NOT ARISING OUT OF DEFECTS IN MATERIAL AND WORKMANSHIP.

WARRANTY PERFORMANCE: During the above 90 day warranty period, ESCALADESPORTS shall repair or replace with a comparable model, and Product, or component thereof, which may prove defective under normal use and proper care, and which our examination shall disclose to our satisfaction to be thus defective, please contact our Warranty Dept.

1-888-996-2729 / Warranty Dept.

Or Write us at:

Escalade® Sports, Inc. - P.O. Box 889, Evansville, IN 47706

Attn: Warranty Dept.

Or E-mail us at:

gameroom@escaladesports.com

Other than shipping requirements no charge will be made for such repair or replacement of in-warranty Products. ESCALADE SPORTS strongly recommends that the Product is insured for value prior to mailing.

WARRANTY DISCLAIMERS: ANY IMPLIED WARRANTIES ARISING OUT OF THIS SALE, INCLUDING BUT NOT LIMITED TO THE IMPLIED WARRANTIES OF MERCHANTABILITY AND FITNESS FOR A PARTICULAR PURPOSE, ARE LIMITED IN DURATION TO THE ABOVE 90 DAY PERIOD. ESCALADE SPORTS SHALL NOT BE LIABLE FOR LOSS OF USE OF THE PRODUCT OR OTHER CONSEQUENTIAL OR INCIDENTAL COSTS, EXPENSES OR DAMAGES INCURRED BY THE CONSUMER OF ANY OTHER USE.

Some states do not allow the exclusion or limitation of implied warranties or consequential or incidental damages, so the above limitations or exclusions may not apply to you.

LEGAL REMEDIES: This warranty gives you specific legal rights and you may also have other rights which may vary from state to state.