



Be sure to write your model number and serial number here for future reference. You can find these numbers printed on the bottom of the table.

MODEL NO.: PT1500

DATE CODE : CPSIA#2 - PT1500 - ____ - AU

PURCHASE DATE : _____

OWNER'S MANUAL

1. **Read this manual carefully before starting assembly.** Read each step completely before beginning each step.
2. **Some smaller parts may be shipped inside larger parts. Check inside all parts and cartons before assembling or ordering parts.**
3. If hardware is tightened too soon, mounting holes may not align and parts may not easily fit together. Leave bolts slightly loose until you are instructed to tighten them.
4. **Tools required for assembly:** 10mm, 12mm, 13mm & 14mm Wrenches (not included) are helpful and Phillips Screwdriver (not included).
5. **An electric screwdriver is recommended in assembly. However, please set at low torque and use extreme caution with an electric screwdriver because you could overtighten the hardware and strip the screws.**
6. To make assembly as easy as possible, place all parts of the table tennis in a cleared area and remove the packaging material. Organize all parts as per parts identifier in the assembly manual. Do not dispose of the packing material until assembly is completed.
7. Avoid scratching table tennis top and metal tube parts during the assembly process.
8. Assemble product on clean, level and flat surface.
9. **Take time to correctly orientate parts exactly as per each assembly diagram.**
10. **Save these instructions in the event that the manufacturer has to be contacted for replacement parts.**



CAUTION:

READ ASSEMBLY, OPERATING AND SAFETY INSTRUCTIONS CAREFULLY! AT LEAST TWO ADULTS ARE NEEDED TO PUT THIS TABLE TOGETHER!

Thank you for buying our product. We try hard to ensure that our products are of high quality and free of problems, such as Manufacturing defects or missing parts. However, if you have any problems with your new product, please **DO NOT RETURN IT TO THE STORE!**

Please Do Not Return This Product To The Store!

Contact Escalade® Sports customer service department at:

Phone: 1-866-873-3528

Toll-Free!

Fax: 1-866-873-3533

Toll-Free!

E-mail: tabletennis@escaladesports.com

Mailing Address (correspondence only):

Escalade Sports

PO Box 889

Evansville, IN 47706

Please provide model number and/or part number of the product and/or part when you call or write. These numbers can be found on the product, packaging, and/or in this Owner's Manual.

Please visit our website at: www.escaladesports.com

ON-LINE TROUBLE SHOOTING

TECHNICAL ASSISTANCE

ON-LINE PARTS REQUESTS

FREQUENTLY ASKED QUESTIONS

ADDITIONAL ESCALADE® SPORTS PRODUCT INFORMATION

ESCALADE®

S P O R T S

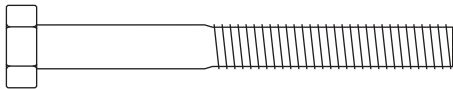
Escalade® Sport products may be manufactured and/or licensed under the following patents.

6120397, 5816957, 5769744, 5119741, 4911085, 4717157, D460140, D420563

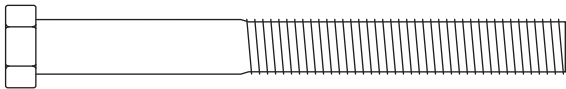
Additional patents may be pending. One or more of the listed patents and/or pending patents may cover specific product.

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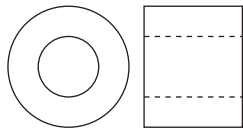
HARDWARE IDENTIFIER (To Scale)



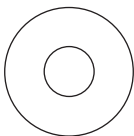
A1 - 6mm x 55mm
Hex Head Bolt
(8 pcs)



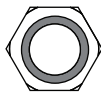
A2 - 8mm x 70mm
Hex Head Bolt
(8 pcs)



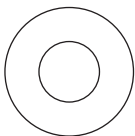
A3 - 8mm x 16mm
Spacer
(8 pcs)



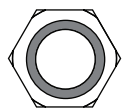
A4 - 6mm x 19mm
Flat Washer
(16 pcs)



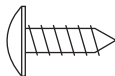
A5 - 6mm
Lock Nut
(10 pcs)



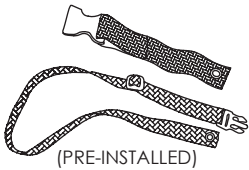
A6 - 8mm x 19mm
Flat Washer
(16 pcs)



A7 - 8mm
Lock Nut
(8 pcs)



A8 - 4mm x 12mm
Phillips Round
Head Screw
(28 pcs)

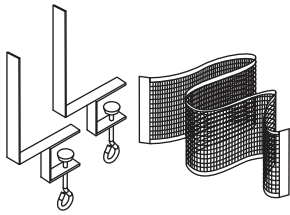


A9 - Safety Strap
(1 set)

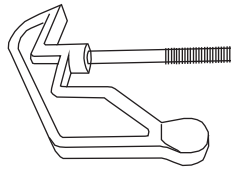


A10 - Viceroy Decal
(4 pcs)

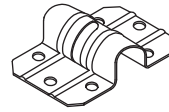
PARTS IDENTIFIER (Not to Scale)



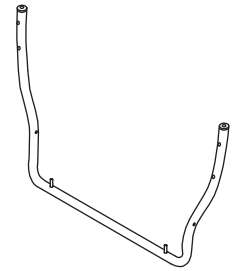
P1 - Net Post Set (1 set)



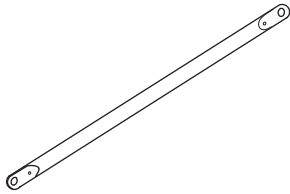
P2 - Gravity Safety Latch (2 pcs)



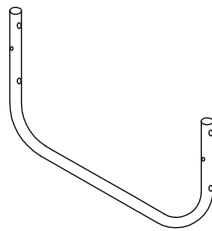
P3 - Metal U-Clip
(Total 8 pcs /
4 pcs Pre-Installed)



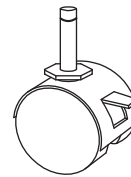
P4 - Inner U-Support Leg
with Caster Sockets
welded (2 pcs)



P5 - Linkage Tube (4 pcs)



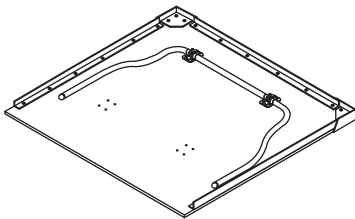
P7 - Logo Panel
Support Frame (2 pcs)



P8 - Caster with Lock
(4 pcs)



P9 - Logo Panel
(2 pcs)



P10 - Table Top with
Outer Leg, Corner Caps
and Rails installed
(2 pcs)

IMPORTANT NOTE: Table must be laid on a clean flat surface for correct assembly and to prevent any scratches or blemishes to playing surface.

IMPORTANT NOTE: As bottom of table have many pre-drilled pilot holes - please make sure to match Metal U-Clips parts to the correct pilot holes.

IMPORTANT NOTE:

1. BE SURE THAT SLOT IN THE TWO **P3** METAL U-CLIPS ALL FACE THE SAME DIRECTION (TOWARD THE MIDDLE OF THE TABLE) AS SHOWN IN **FIGURE 1** & **DETAIL A**.
2. BE SURE TO ALIGN THE TWO **P3** METAL U-CLIPS WITH PRE-DRILLED PILOT HOLES IN TABLE TOP ASSEMBLY BEFORE SECURING WITH **A8** SCREWS.
3. BE SURE THE TWO **P3** METAL U-CLIPS ATTACH TO THE SMALL LOCATING PIN ON **P4** INNER U-SUPPORT LEG AS SHOWN IN **DETAIL B**.

CAUTION:

WHEN ASSEMBLING TABLE, IT IS EXTREMELY IMPORTANT THAT THE **P3** METAL U-CLIPS BE TURNED AS SHOWN IN **FIGURE 1** & **DETAIL A**.

IF U-CLIPS ARE TURNED INCORRECTLY, YOU WILL DO IRREPARABLE DAMAGE TO YOUR TABLE WHEN YOU ATTEMPT TO OPEN IT TO THE PLAYING POSITION.

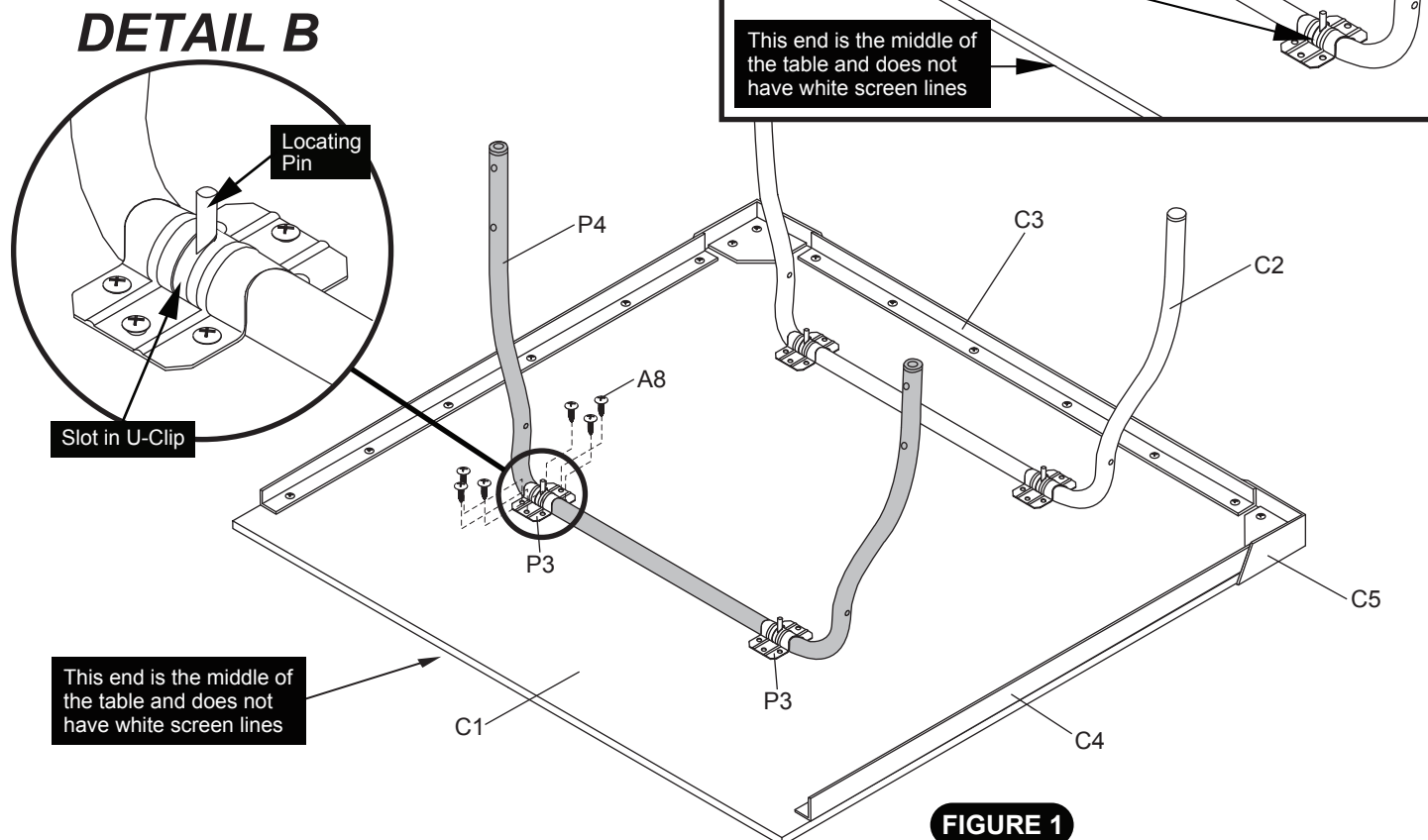
PARTS REQUIRED

- 12 pcs - **A8** Phillips Round Head Screw
- 2 pcs - **P3** Metal U-Clip
- 1 pc - **P4** Inner U-Support Leg with Caster Sockets welded
- 1 pc - **P10** Table Top with Outer Leg, Corner Caps and Rails installed
- 1 pc - Phillips Screw Driver - or torque adjustable electric screwdriver

STEP 1:

Attach one **P4** Inner U-Support Leg using two pieces **P3** Metal U-Clip and pre-drilled pilot holes with **A8** Screws as shown in **FIGURE 1**.

Note: Be careful not to strip these screws - All **A8** screws must be tight - but not stripped.



PARTS REQUIRED

4 pcs - A1 Hex Head Bolt
4 pcs - A3 Spacer
8 pcs - A4 Flat Washer
4 pcs - A5 Lock Nut
2 pcs - P5 Linkage Tube
2 pcs - 10mm Wrench

STEP 2:

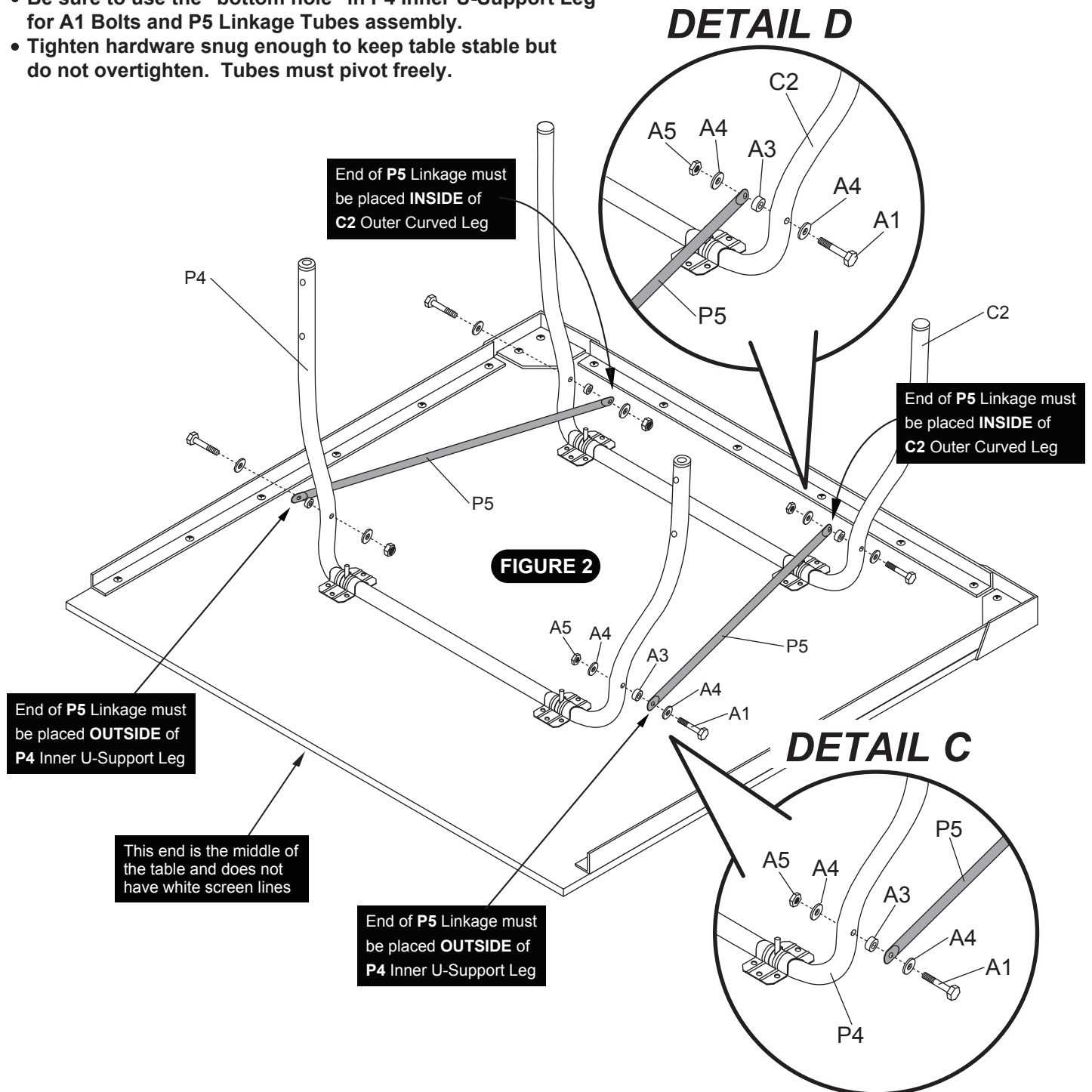
Attach one end of **P5** Linkage Tubes to **OUTSIDE** of **P4** Inner U-Support Leg using **A1** Bolt, **A4** Flat Washers, **A3** Spacer and **A5** Lock Nut as shown in **DETAIL C**.

Attach the other side of **P5** Linkage Tubes to **INSIDE** of **C2** Outer Curved Leg using **A1** Bolt, **A4** Flat Washers, **A3** Spacer and **A5** Lock Nut as shown in **DETAIL D**.

Repeat procedure for the other table half assembly.

IMPORTANT NOTE:

- Be sure to use the "bottom hole" in **P4** Inner U-Support Leg for **A1** Bolts and **P5** Linkage Tubes assembly.
- Tighten hardware snug enough to keep table stable but do not overtighten. Tubes must pivot freely.



PARTS REQUIRED

4 pcs - **A8** Phillips Round Head Screw
 2 pcs - **P7** Logo Panel Support Frame
 2 pcs - **P9** Logo Panel
 1 pc - Phillips Screwdriver

STEP 3:

Attach **P9** Logo Panels to **P7** Logo Panel Support Frames using **A8** Screws as shown in **FIGURE 3**.

Note: Be careful not to strip these screws -
 All **A8** Screws must be tight - but not stripped.

Note: Please make sure both **P7** and **P9** are turned exactly same as diagram for correct assembly.

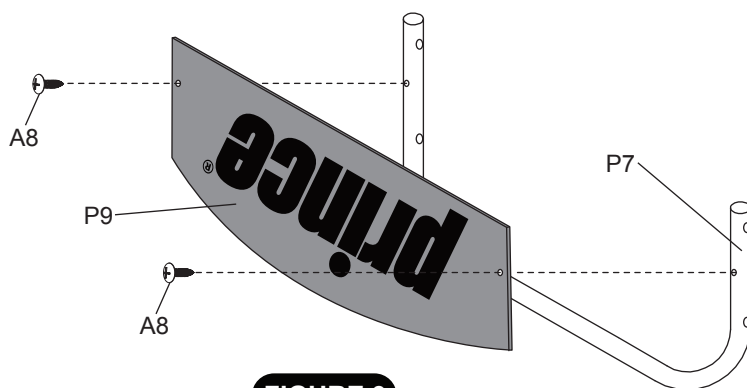


FIGURE 3

PARTS REQUIRED

4 pcs - A2 Hex Head Bolt	1 pc - 12mm Wrench
8 pcs - A6 Flat Washer	1 pc - 13mm Wrench
4 pcs - A7 Lock Nut	1 pc - 14mm Wrench
4 pcs - P8 Caster with Lock	(For the Caster Nut)

STEP 4:

Thread two pieces **P8** Casters into each Caster Socket as shown in **FIGURE 4**.
 Repeat procedure for the other table half assembly.

Attach two pieces **P7/P9** Leg Panel Support Frame to the **P4** Inner U-Support Leg using **A2** Bolts, **A6** Flat Washers and **A7** Lock Nuts as shown in **FIGURE 4**.

Note: **PRINCE** logo faces out and is upside down at this point of assembly.

Note: Tighten all **A7** Nuts and **A2** Bolts, but do not crush the tube.

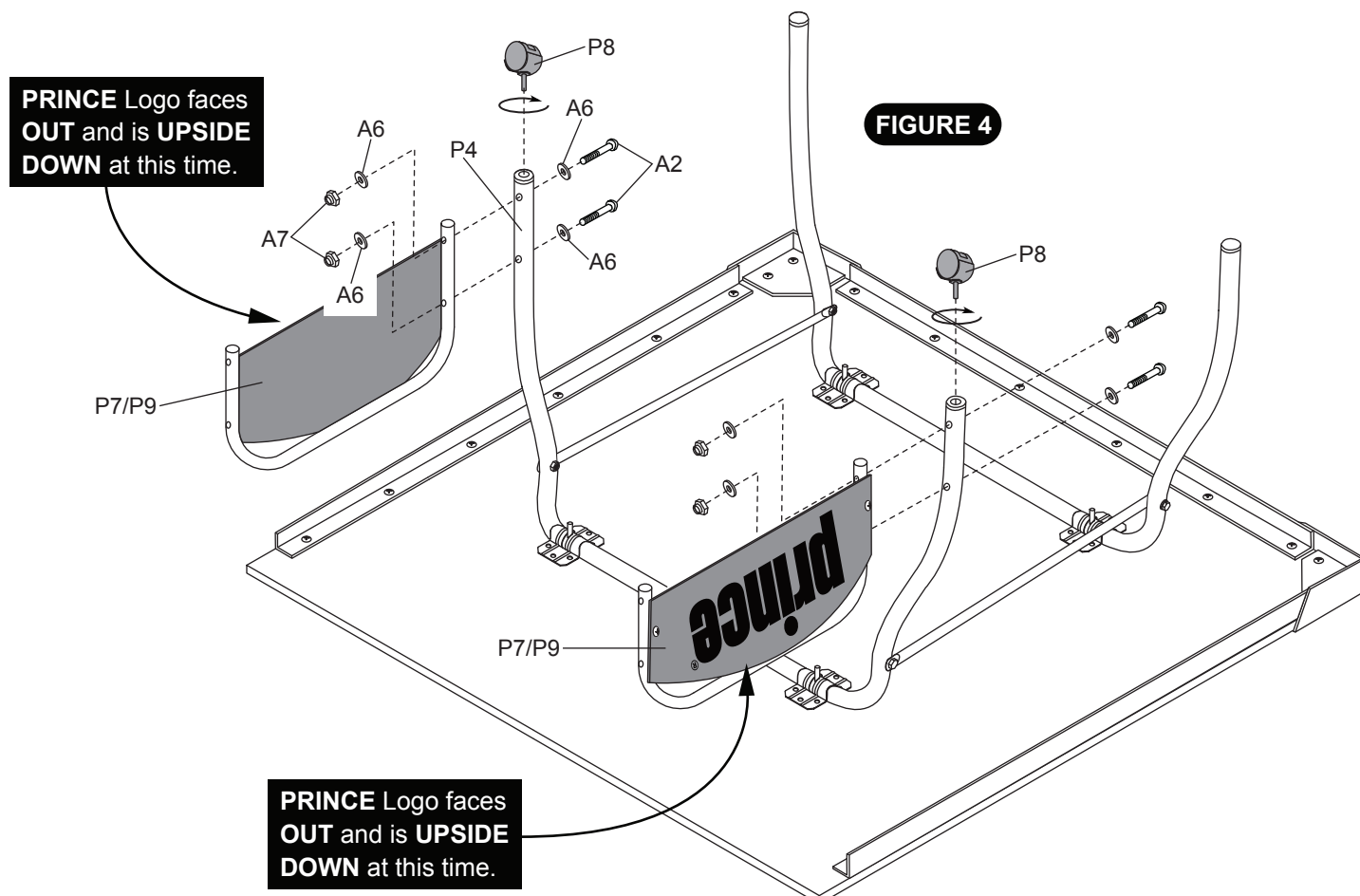


FIGURE 4

! WARNING:

THIS STEP REQUIRES THREE OR MORE ADULTS.
VERY CAREFULLY TURN THE TABLE OVER AND SET IT ON ITS LEGS. BE CAREFUL, THE TABLE IS VERY HEAVY.

PARTS REQUIRED

4 pcs - A2 Hex Head Bolt	1 pc - 12mm Wrench
8 pcs - A6 Flat Washer	1 pc - 13mm Wrench
4 pcs - A7 Lock Nut	

STEP 5:

Make sure the legs on one table top half (the half with **P9** Plastic Logo Panel) are open.

With one person on each side of the table, lift and set table half on its legs. Place table against a wall as shown to help stabilize table top half while another table half (the half without **P9** Plastic Logo Panel) is being attached.

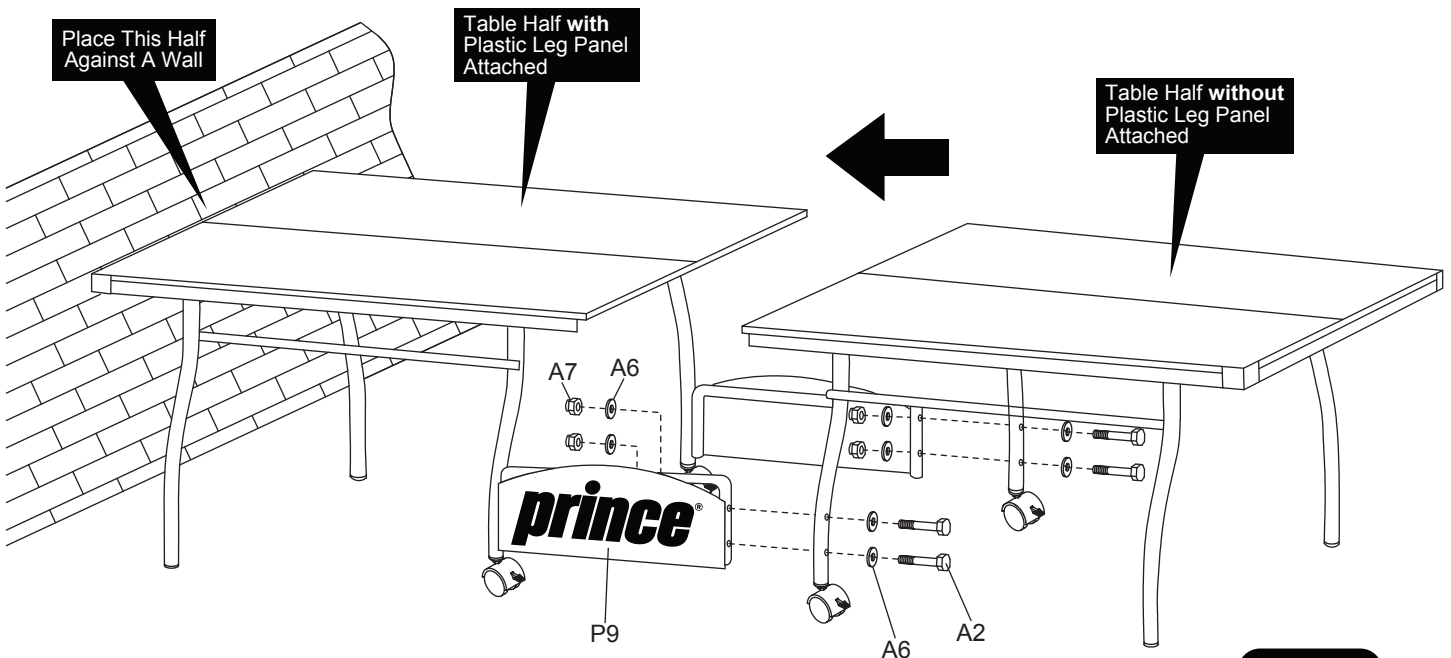
Be sure there is enough room to connect table half without **P9** Plastic Logo Panel.

! CAUTION: BE SURE TABLE HALF WITH **P9** PLASTIC LOGO PANEL IS STABLE AND AGAINST A WALL. DO NOT LEAVE TABLE HALF STANDING UNATTENDED.

Next, With a person on both sides of the table half without **P9** Plastic Logo Panel, slide the table half without **P9** Plastic Logo Panel against the table half with **P9** Plastic Logo Panel attached.

! CAUTION: UNTIL THE TABLE HALVES ARE CONNECTED THEY WILL NOT STAND ON THEIR OWN. IT IS RECOMMENDED TO HAVE THREE PEOPLE TO CONNECT TABLE HALVES. TWO TO STABILIZE TABLE AND ONE TO BOLT TABLE TOGETHER.

Next, Secure the table half together using four pieces **A2** Hex Head Bolts with **A6** Flat Washers and **A7** Lock Nuts as shown in **FIGURE 5**. Tighten all **A7** Nuts and **A2** Bolts, but do not crush the tube.





CAUTION:

INSTALL P2-SAFETY LATCHES AS SHOWN FOR PROPER
USE OF TABLE! DO NOT SKIP THIS STEP!
DO NOT OPERATE TABLE UNTIL SAFETY LATCHES ARE
INSTALLED AND ASSEMBLY IS COMPLETE!

PARTS REQUIRED

2 pcs - **A5** Lock Nut
4 pcs - **A10** Viceroy Decal
1 set - **P1** Net Post Set
2 pcs - **P2** Safety Latch
1 pc - 10mm Wrench

STEP 6:

Attach one piece **P2** Safety Latch into the right-hand hole on the **P4** Inner U-Support Leg using one piece **A5** Lock Nut as shown in **FIGURE 6** and **FIGURE 7**.

Next, Go to the other side of the table and attach the second **P2** Safety Latch into the right-hand hole on the other **P4** Inner U-Support Leg using one piece **A5** Lock Nut as shown in **FIGURE 6** and **FIGURE 7**.

Next, Attach **P1** Net Post Set as shown in **FIGURE 6** and **DETAIL E**. Have one person push the table halves together carefully and have a second person screw the Net & Post on both table tops. When putting the table into the Play or Storage position take the Net & Post sets off and then attach to one side of the table.

Lastly, Attach **A10** Viceroy Decals as shown in **FIGURE 6**.

IMPORTANT NOTE:

1. SAFETY LATCHES MUST PIVOT FREELY.
2. SAFETY LATCHES MUST BE ATTACHED DIAGONALLY ACROSS FROM EACH OTHER AS SHOWN IN **FIGURE 7**.
3. SAFETY LATCHES ROUND SECTION MUST FACE **INSIDE** THE TABLE AS SHOWN IN **FIGURE 7**.

DETAIL E

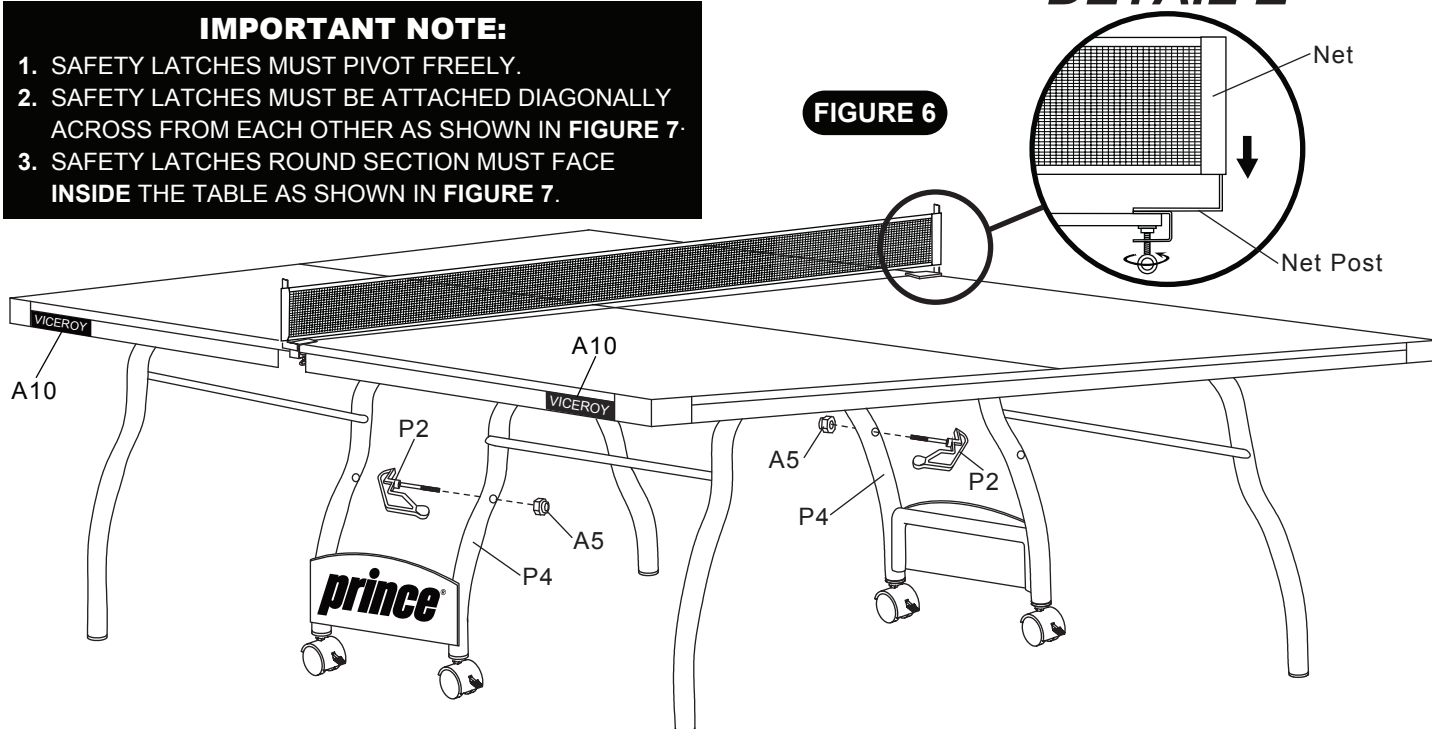


FIGURE 6

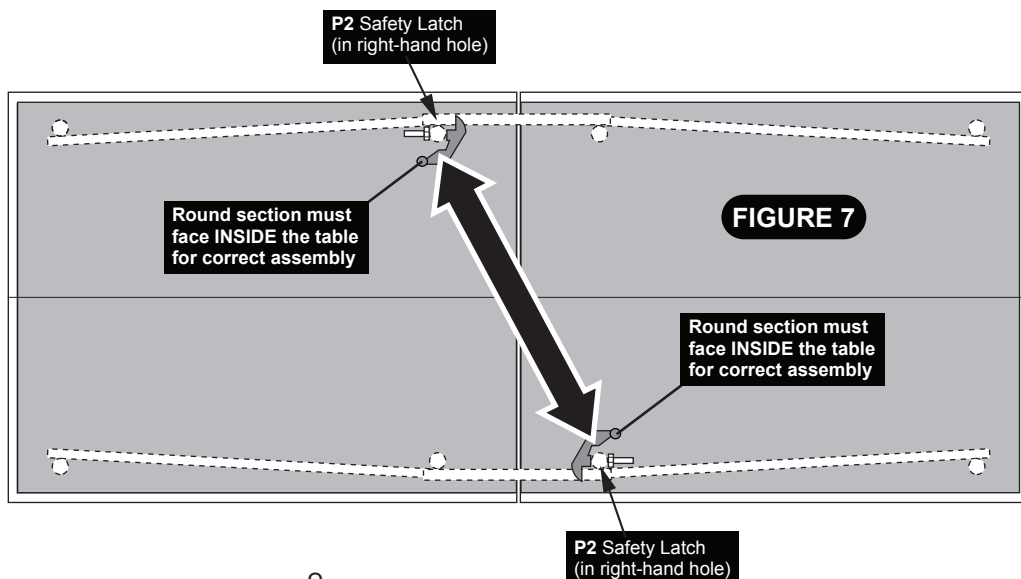


FIGURE 7

OPENING AND CLOSING INSTRUCTIONS

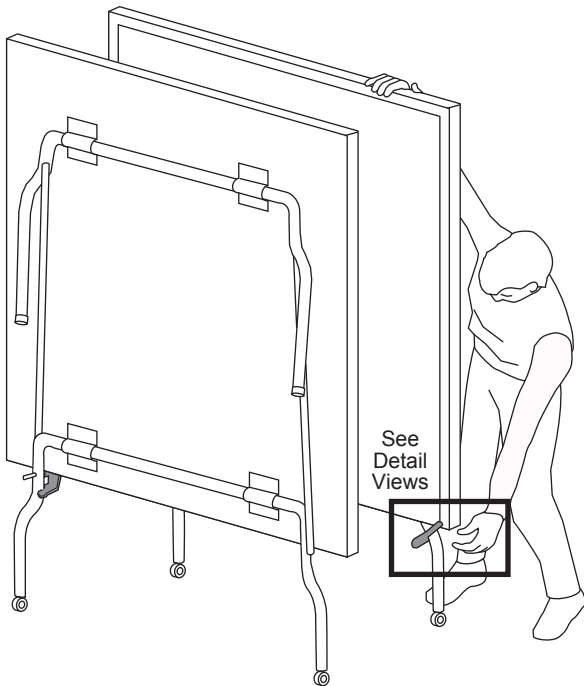


CAUTION:

READ OPERATING INSTRUCTIONS CAREFULLY BEFORE OPERATING TABLE! DO NOT ALLOW CHILDREN TO OPEN TABLE! DO NOT CLIMB, STAND OR JUMP ON TABLE! SERIOUS OR FATAL INJURY MAY RESULT! THIS IS NOT A TOY! TABLE IS TO BE OPENED OR CLOSED BY ADULTS ONLY! FAILURE TO COMPLY WITH OPENING AND CLOSING INSTRUCTIONS COULD RESULT IN PERSONAL INJURY OR PROPERTY DAMAGE.

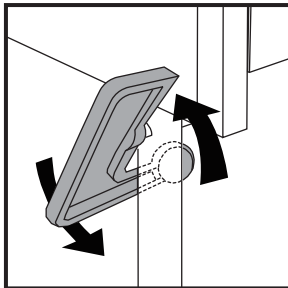
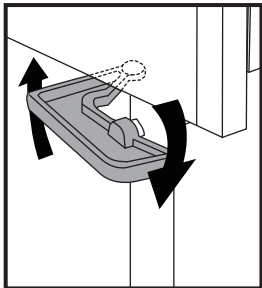
TO OPEN THE TABLE, Always lower the side with the Net and Post set first:

1. Unlatch the safety strap buckle and pull legs away from table slightly.
2. Stand behind the table near the safety latch, Place one hand on the top of the table and lift up on the Safety Latch.
3. Pivot table half until it moves past the safety latch. Once edge of table has passed over safety latch, stop pivoting table half.
4. With both hands on the table half, center yourself along the table half and lower the table half to the floor.
5. Repeat for the other table half.



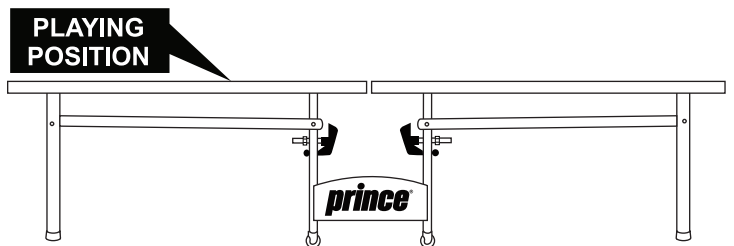
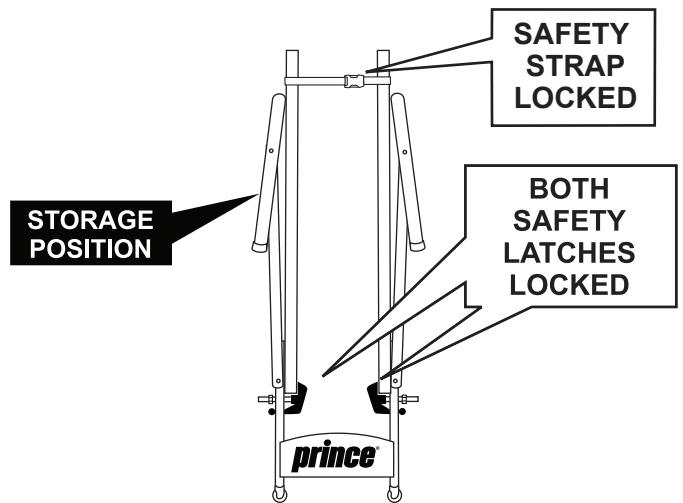
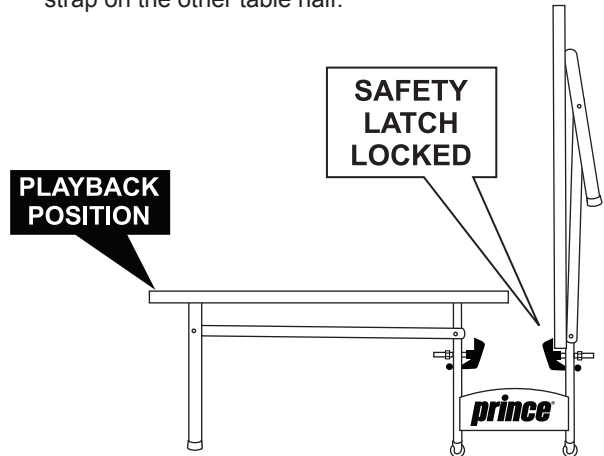
Pivot safety latch until table edge can pass over it.

Table edge passes over safety latch.



TO CLOSE:

1. Lift table half upward and inward to vertical position.
2. Check to be sure the table half is locked in the safety latch.
3. Repeat for the other table half.
4. Connect male safety strap on the table half to female safety strap on the other table half.



CAUTION:

THIS IS A GAME TABLE. DO NOT SIT, STAND, LEAN, WALK OR JUMP ON THE TABLE! FAILURE TO COMPLY WITH THIS CAUTION COULD RESULT IN PERSONAL INJURY AND/OR PROPERTY DAMAGE!

CARE AND MAINTENANCE

You have purchased a quality product that will give you years of enjoyment. By following these simple maintenance steps, you will add to the life of your new table.

THE TABLE TOP

The top (playing surface) of your table is made of particle board. Like all products made of wood, it can be affected by atmospheric changes in both temperature and humidity. This may cause a slight sag or distortion as the top expands or contracts. This is normal and should not cause concern as it does not detract from the play or utility value of the table. After assembly of the table, you can minimize the effects of temperature and humidity changes by storing the table in a dry area when table is not in use.

STORAGE OF YOUR TABLE

This table must be stored indoors to prevent damage to the playing surface. Dampness and extreme temperature changes can cause the wood to warp, swell, crack or blister. When your table is not in use, it should be stored in a dry area. Due to the nature of particle board, table top may bow. Damp and humid conditions will amplify this. This is normal and will not affect playability of table.

CLEANING YOUR TABLE

To clean your table use a soft, damp (NOT WET) cloth only. To prevent damage to your table's playing surface, DO NOT USE ANY CHEMICALS, ABRASIVE OR CLEANING PRODUCTS on your table's playing surface.

MAINTENANCE OF YOUR TABLE

Be sure to oil all moving parts of your table including the pivot points. This will insure the safety and ease of use of your table.

This table must be kept indoors to prevent damage to the playing surface. Dampness and extreme temperature changes which occur on patios or similar areas can cause wood to warp, swell, crack or blister.

UNEVEL FLOORS

If table does not seem level, it is probably due to uneven or unlevel floors. Set the table in its PLAYING POSITION and move table several inches in different directions to find the best location for the table. If the floor is extremely unlevel, table may not play or operate properly. If table is high in the center, shim up under the outer curved legs.

PRODUCT PARTS LIST - PT1500

Key#	Part#	Description	Qty.	Key#	Part#	Description	Qty.
A1	RPPT1500-A1	6mm x 55mm Hex Head Bolt	8	P1	RPPT1500-P1	Net Post Set	1
A2	RPPT1500-A2	8mm x 70mm Hex Head Bolt	8	P2	RPPT1500-P2	Gravity Safety Latch	2
A3	RPPT1500-A3	8mm x 16mm Spacer	8	P3	RPPT1500-P3	Metal U-Clip	8
A4	RPPT1500-A4	6mm x 19mm Flat Washer	16	P4	RPPT1500-P4	Inner U-Support Leg with Caster Sockets welded	2
A5	RPPT1500-A5	6mm Lock Nut	10	P5	RPPT1500-P5	Linkage	4
A6	RPPT1500-A6	8mm x 19mm Flat Washer	16	P7	RPPT1500-P7	Logo Panel Support Frame	2
A7	RPPT1500-A7	8mm Lock Nut	8	P8	RPPT1500-P8	Caster with Lock	4
A8	RPPT1500-A8	4mm x 12mm Phillips Round Head Screw	28	P9	RPPT1500-P9	Logo Panel	2
A9	RPPT1500-A9	Safety Strap (Set)	1	P10	RPPT1500-P10	Table Top with Outer Leg, Corner Caps and Rails installed	2
A10	RPPT1500-A10	Viceroy Decal	4	C1	RPPT1500-C1	Table Top only	2
				C2	RPPT1500-C2	Outer Leg	2
				C3	RPPT1500-C3	End Rail	2
				C4	RPPT1500-C4	Side Rail	4
				C5	RPPT1500-C5	Corner Cap	4
				K1	RPPT1500-K1	Hardware Kit	1
				M1	RPPT1500-M1	Owner's Manual	1

90 DAY LIMITED WARRANTY

This consumer warranty extends to the original consumer purchase of any ESCALADE® SPORTS Product (hereinafter referred as the "Product").

WARRANTY DURATION: This Product is warranted to the original consumer purchase of a period of ninety (90) days from the original purchase.

WARRANTY COVERAGE: ESCALADE® SPORTS warrants to the original Consumer Purchaser that any Product of its manufacture is free from defects in material and workmanship when used for the intended purpose under normal use and conditions. THIS WARRANTY IS VOID IF THE PRODUCT HAS BEEN DAMAGED BY ACCIDENT, UNREASONABLE USE, NEGLIGENCE, IMPROPER SERVICE, FAILURE TO FOLLOW INSTRUCTIONS PROVIDED WITH THE PRODUCT OR OTHER CAUSES NOT ARISING OUT OF DEFECTS IN MATERIAL AND WORKMANSHIP.

WARRANTY PERFORMANCE: During the above ninety (90) day warranty period, ESCALADE® SPORTS shall repair or replace with a comparable model, and Product, or component thereof, which may prove defective under normal use and proper care, and which our examination shall disclose to our satisfaction to be thus defective, please contact our Warranty Dept.

1-866-873-3528 / Warranty Dept.

Or Write us at:

Escalade® Sports, Inc. - P.O. Box 889, Evansville, IN 47706 - Attn: Warranty Dept.

Or E-mail us at:

customerservice@escaladesports.com

Other than shipping requirements no charge will be made for such repair or replacement of in-warranty Products. ESCALADE® SPORTS strongly recommends that the Product is insured for value prior to mailing.

WARRANTY DISCLAIMERS: ANY IMPLIED WARRANTIES ARISING OUT OF THIS SALE, INCLUDING BUT NOT LIMITED TO THE IMPLIED WARRANTIES OF MERCHANTABILITY AND FITNESS FOR A PARTICULAR PURPOSE, ARE LIMITED IN DURATION TO THE ABOVE NINETY (90) DAY WARRANTY PERIOD. ESCALADE® SPORTS SHALL NOT BE LIABLE FOR LOSS OF USE OF THE PRODUCT OR OTHER CONSEQUENTIAL OR INCIDENTAL COSTS, EXPENSES OR DAMAGES INCURRED BY THE CONSUMER OF ANY OTHER USE.

Some states do not allow the exclusion or limitation of implied warranties or consequential or incidental damages, so the above limitations or exclusions may not apply to you.

LEGAL REMEDIES: This warranty give you specific legal rights and you may also have other rights which may vary from state to state.