



We strive to ensure that our products are of the highest quality and free of manufacturing defects or missing parts. However, if you have any problems with your new product,

DO NOT RETURN IT TO THE STORE,

please contact us toll free @:

1-888-996-2729

FAX: 1-866-873-3531

gameroom@escaladesports.com

Mailing Address: (Correspondence Only)

Escalade Sports
PO Box 889
Evansville, Indiana 47706-0889

Physical Location:

Escalade Sports
817 Maxwell Ave.
Evansville, Indiana 47711

Please visit our Web site at:

www.escaladesports.com

Please have your date code when inquiring about parts.

When contacting Escalade Sports please provide your model number, date code (if applicable), and part number if requesting a replacement part. These numbers are located on the product, packaging, and in this owners manual.

Your Model Number **45-5053**

Date Code: **2 - 45-5053 - SY**

Purchase Date: _____

PLEASE RETAIN THIS INSTRUCTION MANUAL FOR FUTURE REFERENCE

**IMPORTANT! READ EACH STEP
IN THIS MANUAL BEFORE YOU
BEGIN THE ASSEMBLY.**

IMPORTANT!

THE DRAWINGS IN THIS
MANUAL MAY BE
EXAGGERATED OR MODIFIED
TO SHOW DETAILS.



TWO ADULTS ARE REQUIRED TO ASSEMBLE THIS 72" POP UP AIR HOCKEY TABLE

Tools Required:

T1 - Phillips Allen Wrench [Included]
Phillips Screwdriver
Furniture Polish and Cloth

An electric screwdriver is helpful in assembly. However, please set at low torque and use extreme caution with an electric screwdriver because you could overtighten the hardware and strip the screws.

Assembly Tips

Make sure you understand the following tips before you begin to assemble your game table. Some drawings or images in this manual may not look exactly like your product. Please read and understand the text before starting each assembly step.



ATTENTION:

**READ AND FOLLOW ALL ASSEMBLY, OPERATION, AND
SAFETY INSTRUCTIONS CAREFULLY. AT LEAST TWO
ADULTS ARE NEEDED TO ASSEMBLE THIS GAME TABLE**

IMPORTANT SAFETY INSTRUCTIONS

READ ALL INSTRUCTIONS

1. Read all instructions-All the safety and operating instructions should be read carefully before the hockey game is played.
2. **Caution**-This is not a toy and is intended for use by or under the supervision of adults. Adults should review safety guidelines with children to avoid possible risk of electric shock or other injuries.
3. **Power sources**-This hockey game should be operated only from 110-120V A.C., 60 cycle current as indicated on the identification label. If you are not sure of the type of power supply to your home, consult your appliance dealer or local power company.
4. **Power cord protection**-Power cord should be routed so that it is not likely to be walked on or pinched by items placed upon or against it. Pay particular attention to cords at plugs, convenience receptacles, and the point of exit from the game.
5. **Overloading**-Do not overload wall outlets and extension cords as this can result in a risk of fire or electric shock.
6. **Object and liquid entry**-Never push objects of any kind into this game through openings as they may touch dangerous voltage points or short-out parts which could result in a fire or electric shock. Never spill liquid of any kind on the game.
7. **Ventilation**-Openings in the game are provided for the exhaust air to create a cushion effect. The openings on the air blower are for the intake air. Keep clear of the air blower when it is on. Do not put hand or other objects near the intake openings. To ensure reliable operation of the game and protect it from overheating these openings must not be blocked or covered.
8. **Damage requiring service**-Unplug the game from the wall outlet.
Do not attempt to service the blower yourself as opening or removing covers may expose you to dangerous voltage or other hazards. Refer servicing to qualified service personnel under the following conditions.
 - A. When the power supply cord or plug is damaged.
 - B. If liquid has spilled, or objects have fallen into the blower.
 - C. When the air blower exhibits a distinct change in performance e.g. abnormal noise, this indicates a need for service.
9. **CAUTION-ELECTRICALLY OPERATED PRODUCT**-Not recommended for children under 8 years of age. As with all electrical products, precautions should be observed during handling and use to reduce the risk of electric shock.
10. We recommend that the game be periodically examined for conditions that may result in the risk of fire, electrical shock, or injury to persons. In the event such conditions exist, the game should not be used until properly repaired.
11. **RISK OF FIRE, ELECTRIC SHOCK, OR INJURY TO PERSONS**
WARNING-When using electric appliances, basic precautions should always be followed, including the following:
 - A) Read all the instructions before using the appliances.
 - B) To reduce the risk of injury, close supervision is necessary when an appliance is used near children.
 - C) Do not contact moving parts.
 - D) Only use attachment recommended or sold by the manufacturer.
 - E) Do not use outdoors.
 - F) For a cord-connected appliance, the following shall be included:
 - To disconnect, turn all controls to the off position, then remove plug from outlet.
 - Do not unplug by pulling on cord. To unplug, grasp the plug, not the cord.
 - Unplug from outlet when not in use and before servicing or cleaning.
 - Do not operate any appliance with a damaged cord or plug, or after the appliance malfunctions or is dropped or damaged in any manner. Return appliance to the nearest authorized service facility for examination, repair, or electrical or mechanical adjustment.

SAVE THESE INSTRUCTIONS

WARNING: To Reduce The Risk Of Fire Or Electric Shock, Do Not Use This Fan With Any Solid-State Speed Control Device.

For Household use only.

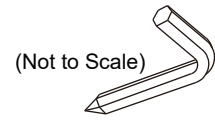
HARDWARE IDENTIFIER (To Scale)



H1 - 3.5 mm x 8 mm
Phillips Round
Head Screw
(4 pcs)



H2 - 3.5 mm x 25 mm
Phillips Round
Head Screw
(4 pcs)

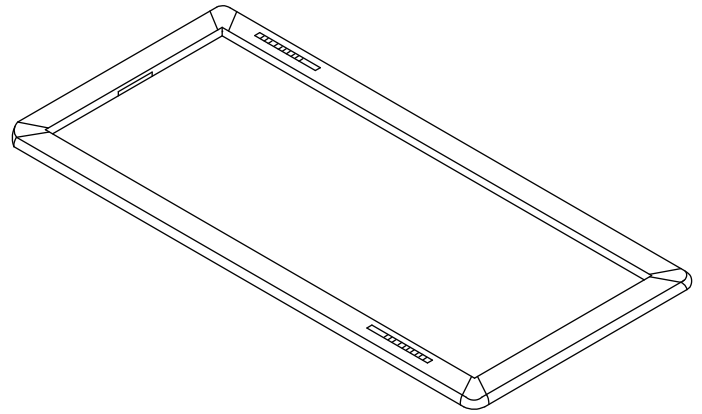


(Not to Scale)
T1 - Phillips Allen Wrench
(1 pc)

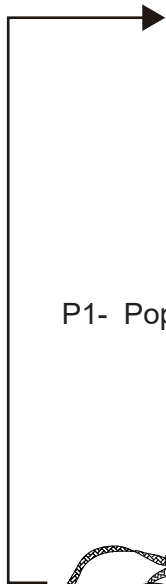
PARTS IDENTIFIER (Not to Scale)



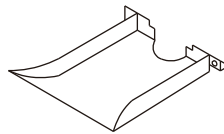
P1- Pop-Up Leg Assembly
(1 pc)



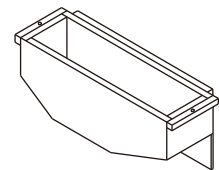
P2- Air Hockey Mainframe
[with Air Motor Fan and Manual]
Scorers Attached
(1 pc)



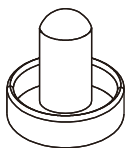
P3 - Storage Strap
(Pre-installed on P1)
(1 pc)



P4- Bottom Goal Tray
(2 pcs)



P5- Top Goal Box
(2 pcs)



A1- Hockey Pusher
(with felt pad attached)
(2 pcs)



A2- Hockey Puck
(2 pcs)

STEP 1

Attach the **P5** Goal Box onto the **P2** Air Hockey Mainframe using pilot holes and **H2** Screws. Attach the **P4** Bottom Goal Tray onto the **P5** Top Goal Box using **H1** Screws. Tighten, but **DO NOT** strip out screws.

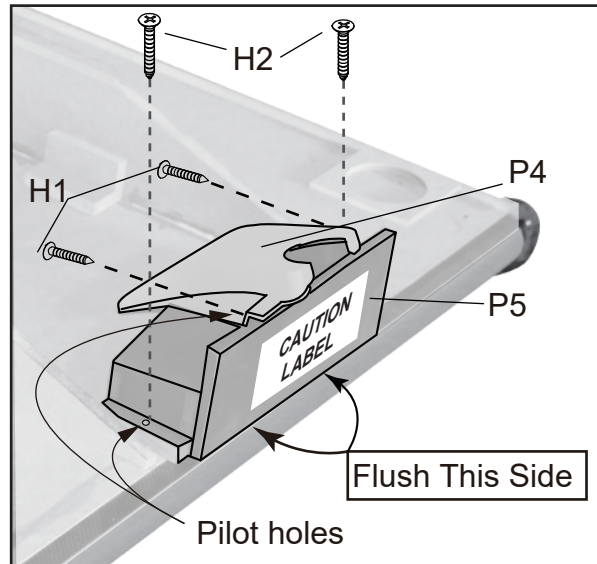
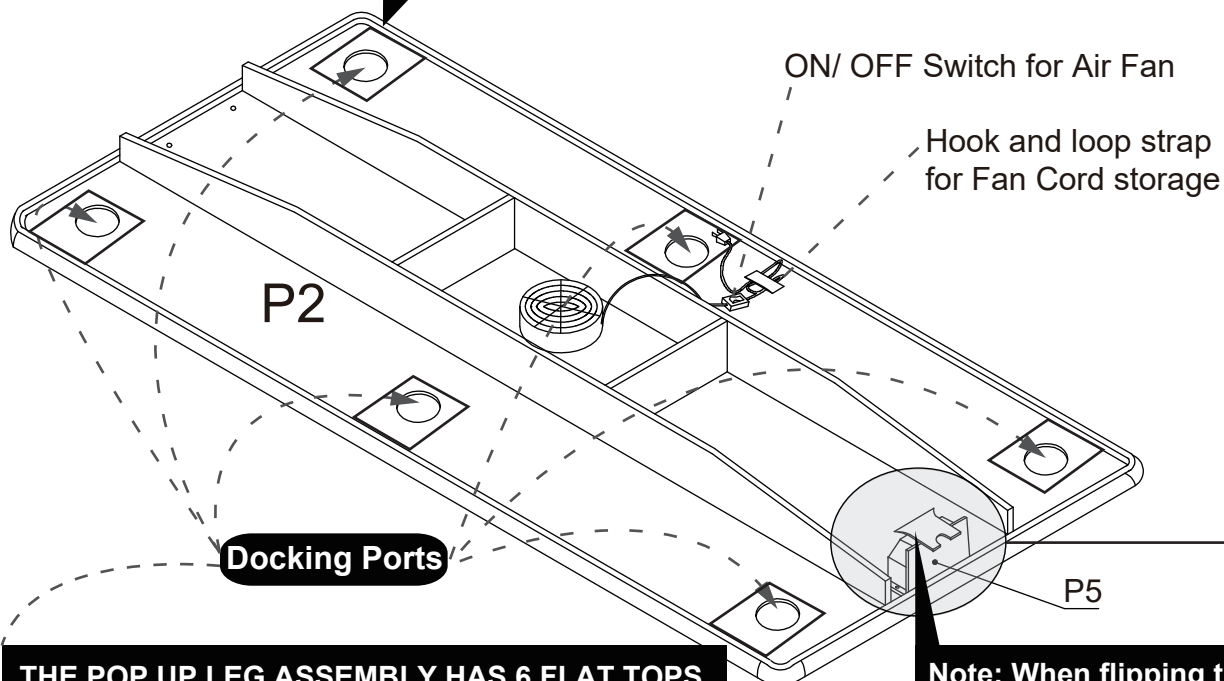


FIGURE 1

Note: Air Hockey Mainframe can remain in the carton for this assembly or any clean flat surface.



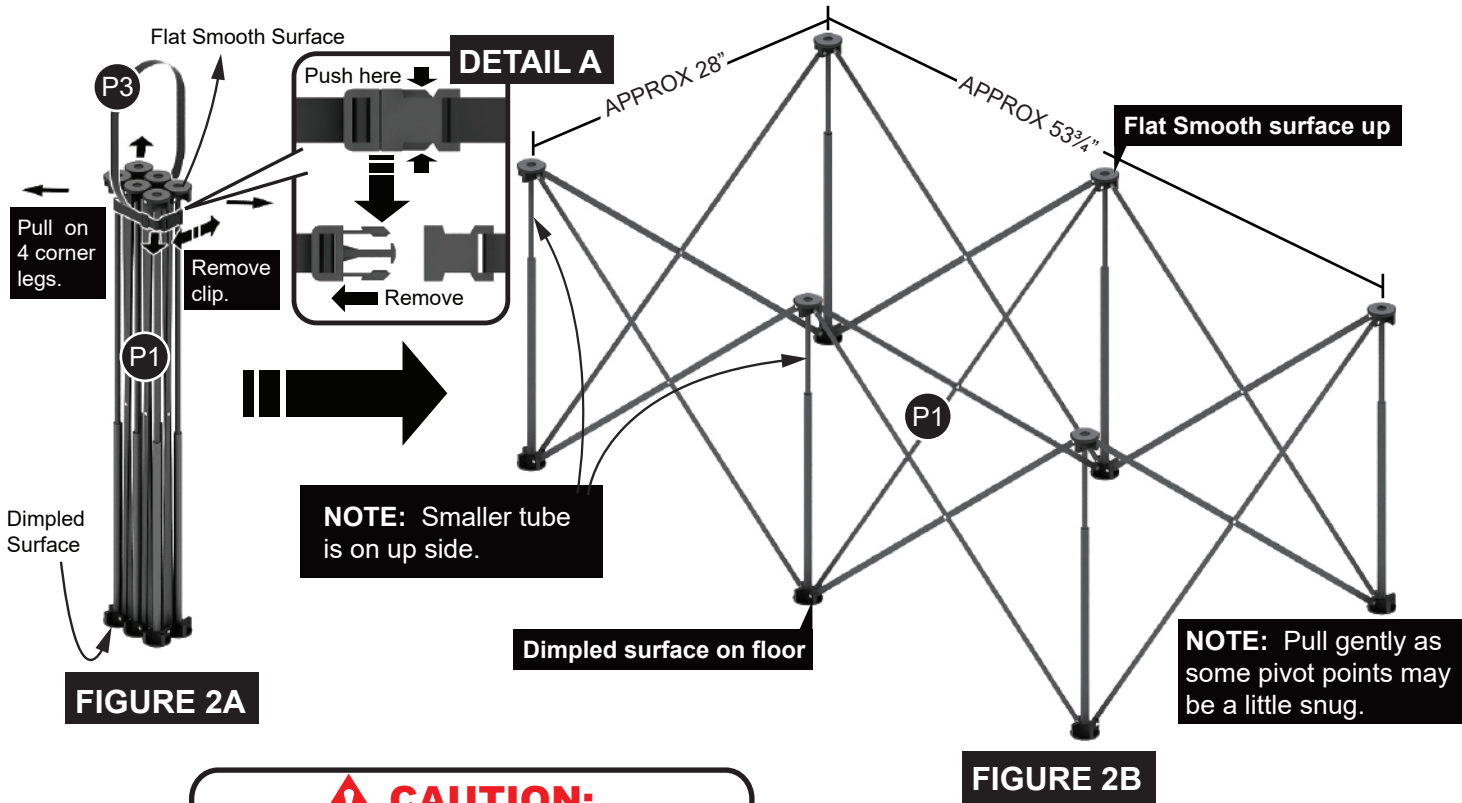
THE POP UP LEG ASSEMBLY HAS 6 FLAT TOPS THAT THE 6 DOCKING PORTS UNDER THE AIR HOCKEY MAIN FRAME WILL SET DOWN ONTO

Note: When flipping this main cabinet DO NOT lift on either Puck Catcher

Helpful hint: Read and study STEP 2 then carefully expand the Pop Up Leg assembly and place it into the 6 Docking Ports while the P2 Main Cabinet is upside down. This will help you get the Pop Up Leg Assembly sized correctly. Then proceed to STEP 2 and 3.

STEP 2:

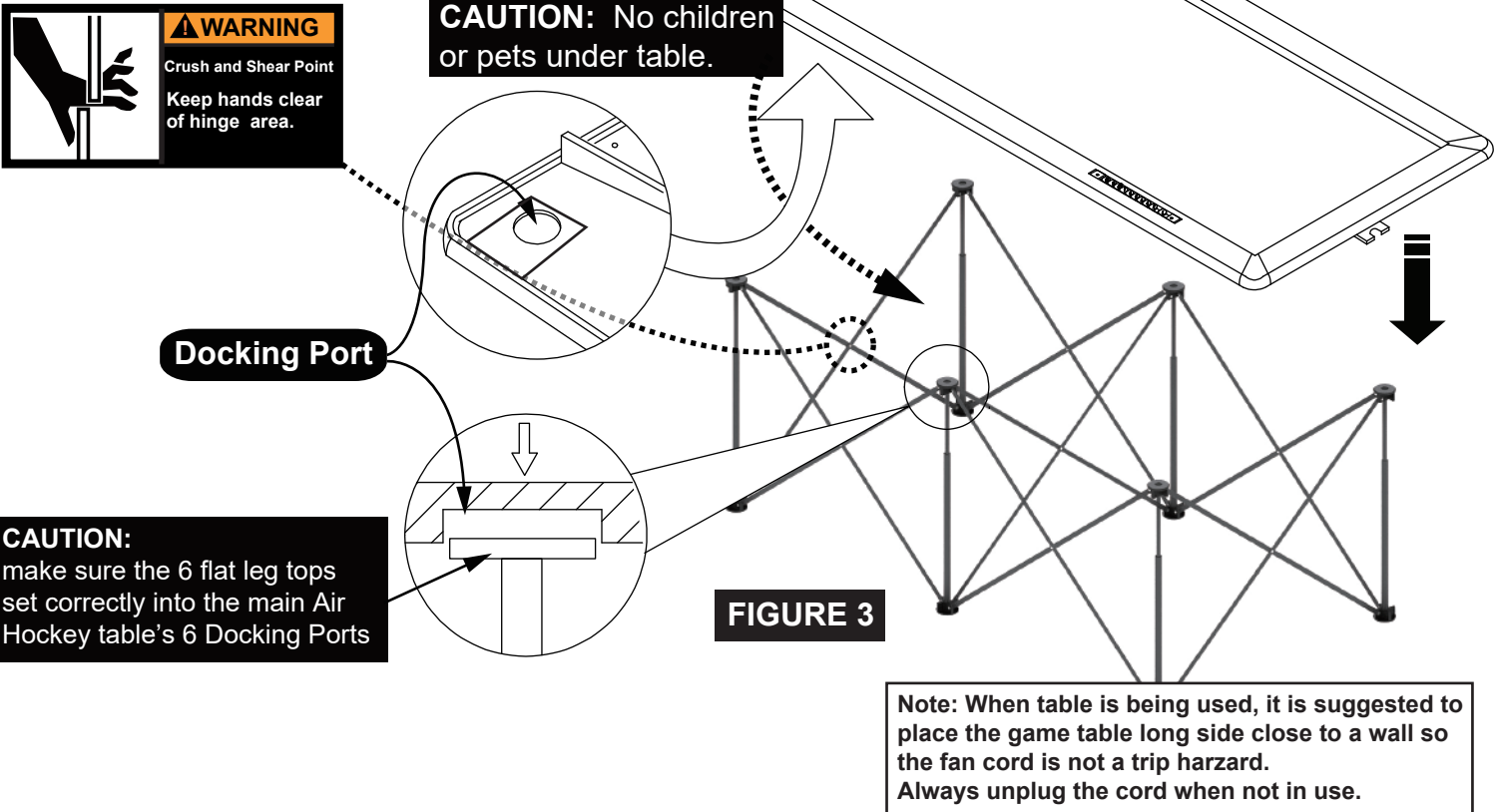
Remove the **P3** Storage Strap from the **P1** Pop-Up Leg Assembly as shown on Diagram **DETAIL A**. Put the **P1** Pop-Up Leg on a flat surface and expand it with the help of another adult by gently pulling on an each corner as shown in **FIGURE 2A** to its expanded state as shown in **FIGURE 2B**.



CAUTION:
THIS STEP REQUIRES TWO OR MORE ADULTS.
CAREFULLY PLACE THE AIR HOCKEY MAINFRAME.
ONTO THE POP UP LEG ASSEMBLY

STEP 3:

Place the **P2** Air Hockey Mainframe onto the expanded **P1** Pop-Up Leg Assembly as shown in **FIGURE 3**. Secure the **P2** Air Hockey Mainframe onto the Leg Assembly using the leg docking ports underneath the Mainframe. To compress table back into storage position, simply do Steps 3, 2 and 1 in reverse.



CARE AND MAINTENANCE

You have purchased a quality product that will give you years of enjoyment. By following these simple maintenance steps, you will add to the life of your new table.

THE TABLE TOP

The top (playing surface) of your table is made of Mid-Density Board. Like all products made of wood, it can be affected by atmospheric changes in both temperature and humidity. This may cause a slight sag or distortion as the top expands or contracts. This is normal and should not cause concern as it does not detract from the play or utility value of the table. After assembly of the table, you can minimize the effects of temperature and humidity changes by storing the table in a dry area when table is not in use.

STORAGE OF YOUR TABLE *(You may consider keeping the outer carton for table storage)*

This table must be stored indoors to prevent damage to the playing surface. Dampness and extreme temperature changes can cause the wood to warp, swell, crack or blister. When your table is not in use, it should be stored in a dry area. Due to the nature of particle board, table top may bow. Damp and humid conditions will amplify this. This is normal and will not affect playability of table. One may want to consider keeping the shipping carton for storage for this product.

CLEANING YOUR TABLE

To clean your table use a soft cloth and furniture polish only. To prevent damage to your table's playing surface **DO NOT USE ANY CHEMICALS, ABRASIVE OR CLEANING PRODUCTS** on your table's playing surface.

MAINTENANCE OF YOUR TABLE

Be sure to oil all moving parts of your table including the pivot points. This will insure the safety and ease of use of your table.

This table must be kept indoors to prevent damage to the playing surface. Dampness and extreme temperature changes which occur on patios or similar areas can cause wood to warp, swell, crack or blister.

UNEVEL FLOORS

If table does not seem level, it is probably due to uneven or unlevel floors. Set the table in its PLAYING POSITION and move table several inches in different directions to find the best location for the table. If the floor is extremely unlevel, table may not play or operate properly. If table is high in the center, shim up under the outer legs.



CAUTION:

**Do not sit on table tops.
Do not lean against table tops.
Do not stand on table tops.
Do not allow children or pets under table tops.
Do not set drinks on the table top.**

PRODUCT PARTS LIST FOR MODEL # 45-5053

Key #	Part #	Description	Qty.
H1	45-5053SYH1	3.5 mm x 8 mm Phillips Round Head Screw	4
H2	45-5053SYH2	3.5 mm x 25 mm Phillips Round Head Screw	4
T1	45-5053SYT1	Phillips Allen Wrench	1
P1	45-5053SYP1	Pop-Up Leg Assembly	1
P2	45-5053SYP2	Air Hockey Mainframe	1
P3	45-5053SYP3	Storage Strap (pre-installed in P1)	1
P4	45-5053SYP4	Bottom Goal Tray	2
P5	45-5053SYP5	Top Goal Box	2
A1	45-5053SYA1	Hockey Pusher with Felt attached	2
A2	45-5053SYA2	Hockey Puck	2
C1	45-5053SYC1	Manual Scorer (Factory Installed)	2
C2	45-5053SYC2	Air Motor Fan (Factory Installed)	1
K1	45-5053SYK1	Hardware Kit	1
M1	45-5053SYM1	Owner's Manual	1

90 DAY LIMITED WARRANTY

This consumer warranty extends to the original consumer purchase of any ESCALADESPORTS Product (hereinafter referred as the "Product").

WARRANTY DURATION: This Product is warranted to the original consumer purchase of a period of 90 days from the original purchase.

WARRANTY COVERAGE: ESCALADE SPORTS warrants to the original Consumer Purchaser that any Product of its manufacture is free from defects in material and workmanship when used for the intended purpose under normal use and conditions. THIS WARRANTY IS VOID IF THE PRODUCT HAS BEEN DAMAGED BY ACCIDENT, UNREASONABLE USE, NEGLIGENCE, IMPROPER SERVICE, FAILURE TO FOLLOW INSTRUCTIONS PROVIDED WITH THE PRODUCT OR OTHER CAUSES NOT ARISING OUT OF DEFECTS IN MATERIAL AND WORKMANSHIP.

WARRANTY PERFORMANCE: During the above 90 day warranty period, ESCALADESPORTS shall repair or replace with a comparable model, and Product, or component thereof, which may prove defective under normal use and proper care, and which our examination shall disclose to our satisfaction to be thus defective, please contact our Warranty Dept.

1-888-996-2729 / Warranty Dept.

Or Write us at:

Escalade® Sports, Inc. - P.O. Box 889, Evansville, IN 47706

Attn: Warranty Dept.

Or E-mail us at:

gameroom@escaladesports.com

Other than shipping requirements no charge will be made for such repair or replacement of in-warranty Products. ESCALADE SPORTS strongly recommends that the Product is insured for value prior to mailing.

WARRANTY DISCLAIMERS: ANY IMPLIED WARRANTIES ARISING OUT OF THIS SALE, INCLUDING BUT NOT LIMITED TO THE IMPLIED WARRANTIES OF MERCHANTABILITY AND FITNESS FOR A PARTICULAR PURPOSE, ARE LIMITED IN DURATION TO THE ABOVE 90 DAY PERIOD. ESCALADE SPORTS SHALL NOT BE LIABLE FOR LOSS OF USE OF THE PRODUCT OR OTHER CONSEQUENTIAL OR INCIDENTAL COSTS, EXPENSES OR DAMAGES INCURRED BY THE CONSUMER OF ANY OTHER USE.

Some states do not allow the exclusion or limitation of implied warranties or consequential or incidental damages, so the above limitations or exclusions may not apply to you.

LEGAL REMEDIES: This warranty gives you specific legal rights and you may also have other rights which may vary from state to state.