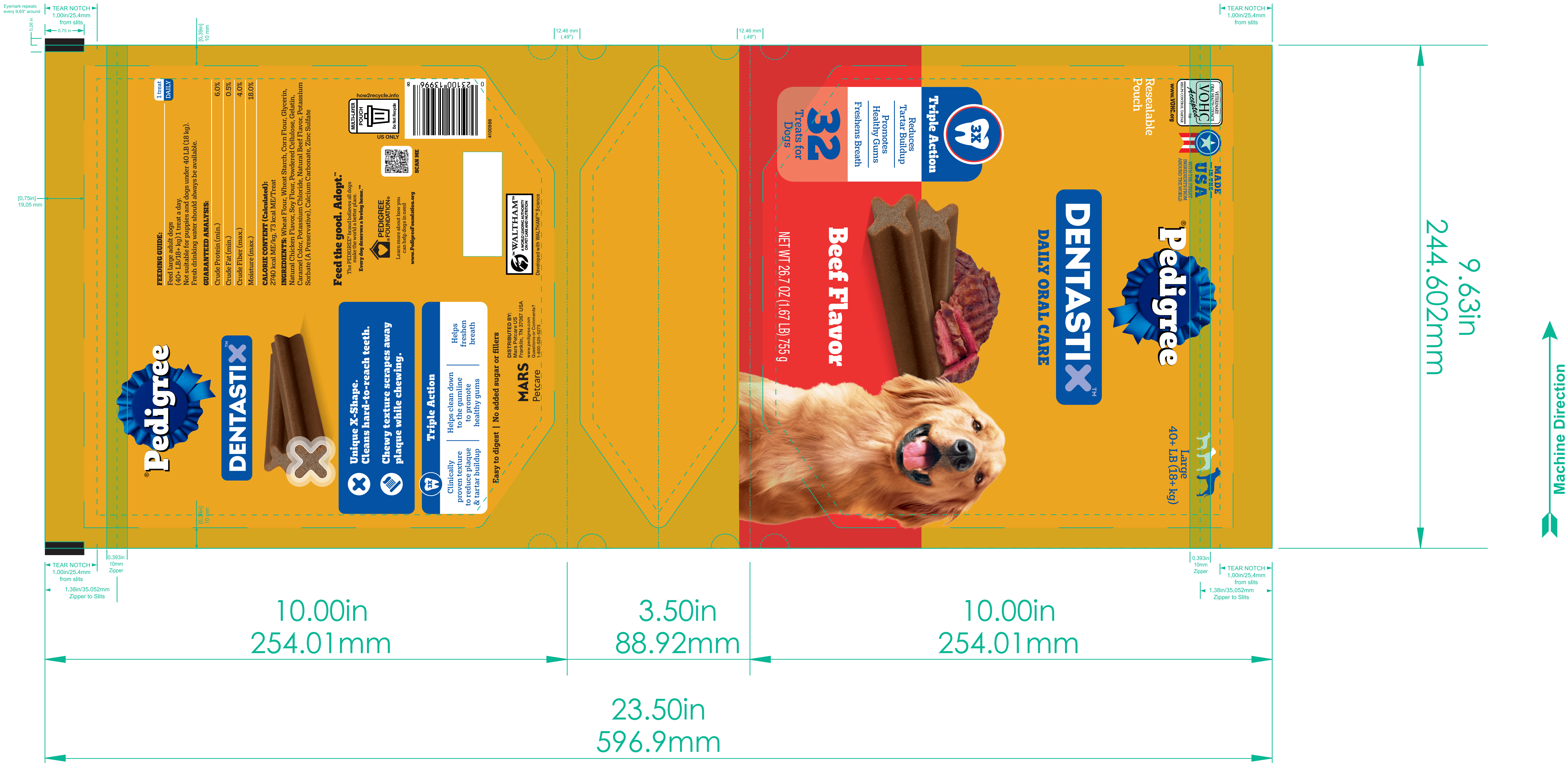


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PA_V2 NOT FOR PRINT

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2130 Kinross Ave.
St. Louis, MO 63114
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SGS Contact:

Scott Foppe
Scott.Foppe@sgsgraphics.com

MARS PETCARE US INC

UPC: 023100139968

S6S# 8412906

10236893 - 4100986

FLEXO

#OF COLORS 8

DATE

6/15/2026

Description: Pedigree Dentastix Large Beef Flavor 32 ct Pouch - PA - Wave 4

File Name: S412906_PA_V2

End User: MARS PETCARE US INC

Die No: 5466081-001

UPC MAG: 100% UPC BWA: 0020 UPC NBW: 0110 Final Art: xxx

PPM ID: 112296a

Proofing Profile: 006397E

Printer: AMCOR FLEXIBLES NORTH AMERICA INC

Printer Location: New London, WI

Print Orientation: Reverse

Print Substrate: 57M / 660

Step Across: 0 Step Around: 0 Web: Cutoff: Total:

Cylinder Repeat: Distortion: 0.0000

Color Bar

1 2 3 4 5 6 7

Black Cyan Magenta Orange 7687 M Yellow 5 007 Yellow

MATCH COLOR

Pantone 2034 C

57M / 660

Pantone 2344 C

30M / 510

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PROOF FOR PROCESS
COLOR MATCH ONLY

Working Approval	Date
Purchasing Approval	Date

3/16" - 4.8 mm

USA TYPE GAUGE

PDP AREA: (9.63 in x 10 in) 96.3 in²

NET WT

>25 - <100 lb

>181 - <645 cm²

3/16" - 4.8 mm

Minimum Copy Sizes

1/16" - 1.6 mm

1/16" - 1.6 mm

1/16" - 1.6 mm

Wheat Flour, Wheat Starch

Mars Petcare US

1/16" - 1.6 mm

Max "with claim" Type Size = 3/8"

Flavor

Treats for
Dogs

APPROVED:

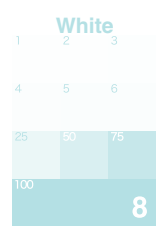
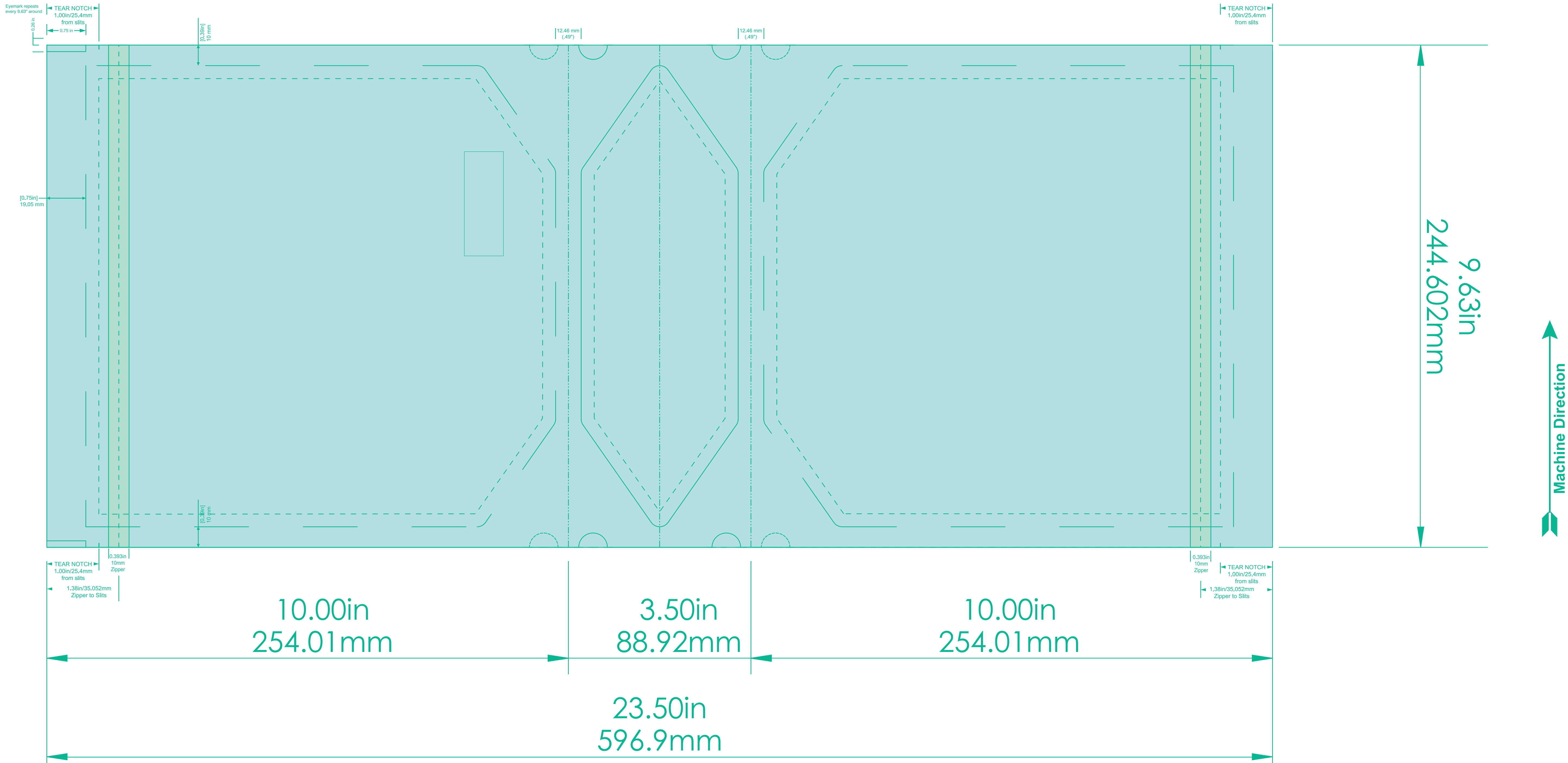
SGS_STL 7454746-1

REVISIONS		MARS Petcare		THIS DOCUMENT AND THE INFORMATION CONTAINED ONLY ARE THE CONFIDENTIAL PROPERTY OF MARS USA. IT MUST NOT BE COPIED, REPRODUCED, OR USED IN ANY MANNER, NOR TRANSMITTED TO OTHERS WITHOUT THE WRITTEN CONSENT OF MARS USA. IT MUST BE RETURNED WHEN ITS AUTHORIZED USE IS TERMINATED.	
1	11/07/23VL	CAD DWG. NO MANUAL REVISIONS ALLOWED		TITLE	
2		SIGNATURES		DATE	
3		DRAWN		DATE	
4		CHECKED		DATE	
5		APPROVED		DATE	
6					

TECHNICAL DRAWING KEY

LEGEND:	Cut Line	Zipper Area	Date Code Area
Scale 1:1	Fold/Crease Line <th>Seal Area</th> <td></td>	Seal Area	
	Copy Limit (.25")	Eye-Mark	

Source File - L-02147-00



3/16" - 4.8 mm	
USA TYPE GAUGE	
PDP AREA: (9.63 in x 10 in) 96.3 in ²	
>25 - <100 in ² >161 - <645 cm ²	3/16" - 4.8 mm
Minimum Copy Sizes	
1/16" - 1.6 mm	
1/16" - 1.6 mm	
1/16" - 1.6 mm	
Max "with claim" Type Size = 3/8"	



APPROVED:				SGS_STL 7454746-1			
REVISIONS		MARS Petcare CAD DWG, NO MANUAL REVISIONS ALLOWED SIGNATURES DATE		THIS DOCUMENT AND THE INFORMATION CONTAINED ON IT ARE THE PROPRIETARY PROPERTY OF MARS USA. IT MUST NOT BE COPIED, DUPLICATED, NOR USED IN ANY MANNER, NOR TRANSMITTED TO OTHERS WITHOUT THE WRITTEN CONSENT OF MARS USA. IF MUST BE RETURNED WHEN IT'S AUTHORIZED USE IS TERMINATED. TITLE HFFS Pouch - 9.625" (W) x 3.5" (G) x 10" (H)			
1	11/07/23VL						
2							
3							
4		DRAWN					
5		CHECKED					
6		APPROVED		SCALE 1 / 1		DWG. SIZE 100%	DWG. PART No. 5466081-001

TECHNICAL DRAWING KEY

LEGEND:

Scale 1:1

 Cut Line
  Fold/Crease Line
 Copy Limit (.25")

 Zipper Area
  Seal Area
  Eye-Mark

 Date Code Area

Source File - L-02147-00