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DO NOT RETURN IT TO THE STORE,

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Or write to:

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Customer Service Department

P.O. Box 889

Evansville, IN 47706

Please visit our Web site at:

www.escaladesports.com

Please have your date code when inquiring about parts.

When contacting Escalade Sports please provide your model number, date code (if applicable), and part number if requesting a replacement part. These numbers are located on the product, packaging, and in this owners manual.

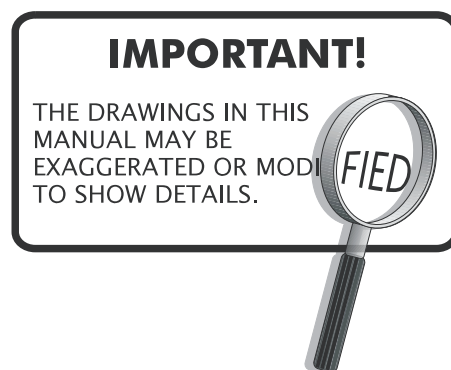
Your Model Number **FT500GF**

Date Code: **2 - FT500GF - MW**

Purchase Date: _____

PLEASE RETAIN THIS INSTRUCTION MANUAL FOR FUTURE REFERENCE

**IMPORTANT! READ EACH STEP
IN THIS MANUAL BEFORE YOU
BEGIN THE ASSEMBLY.**



TWO ADULTS ARE REQUIRED TO ASSEMBLE THIS FT500GF SOCCER TABLE

Tools Required:

- A2 Allen Wrench (Included)
- Phillips Screwdriver
- Furniture Polish and Cloth

An electric screwdriver is helpful in assembly. However, please set at low torque and use extreme caution with an electric screwdriver because you could overtighten the hardware and strip the screws.

Assembly Tips

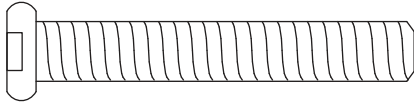
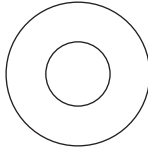
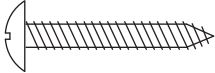
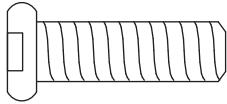
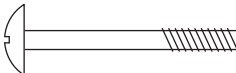
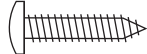
Make sure you understand the following tips before you begin to assemble your soccer table.

1. Start all bolts by hand before tightening.
2. Some drawings or images in this manual may not look exactly like your product. Please read and understand the text before starting each assembly step.

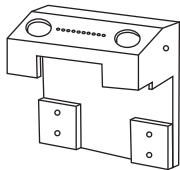
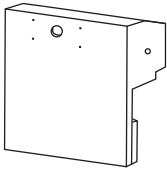
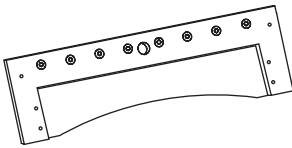
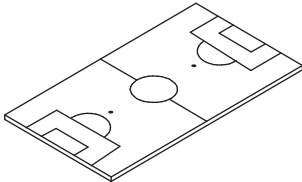
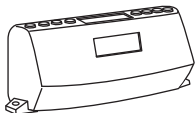
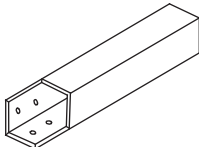
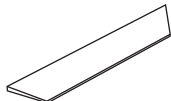
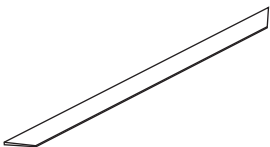
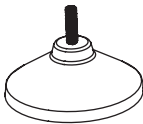
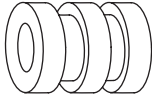
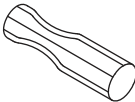
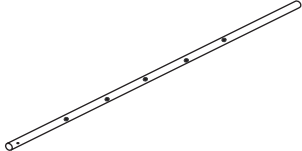
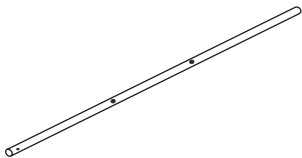
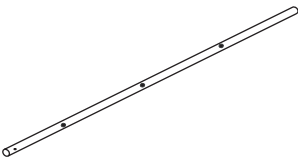
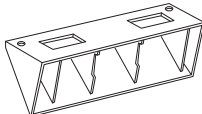


WARNING:

**READ AND FOLLOW ALL ASSEMBLY, OPERATION, AND
SAFETY INSTRUCTIONS CAREFULLY. AT LEAST TWO
ADULTS ARE NEEDED TO PUT THIS SOCCER TABLE
TOGETHER.**

H1 = 4 pcs 7.5mm x 50mm Allen Head Bolt  RPFT500GF-H1		H2 = 20 pcs 8.5mm x 19mm Flat Washer  RPFT500GF-H2	H3 = 20 pcs 3.5mm x 25mm Phillips Round Head Screw  RPFT500GF-H3
H4 = 16 pcs 7.5mm x 25mm Allen Head Bolt  RPFT500GF-H4	H5 = 26 pcs 4mm Nut  RPFT500GF-H5	H7 = 26 pcs 4mm x 28mm Phillips Round Head Bolt  RPFT500GF-H7	H9 = 6 pcs 3.5mm x 16mm Phillips Round Head Screw  RPFT500GF-H9
H10 = 8 pcs 4.8mm x 19mm Phillips Flat Head Bolt  RPFT500GF-H10	H11 = 6 pcs 3.5mm x 12mm Phillips Round Head Screw  RPFT500GF-H11	A1 = 2 pcs Soccer Ball  RPFT500GF-A1	A2 = 1 pc Allen Wrench  RPFT500GF-A2



P1 = 1 pc End Apron  RPFT500GF-P1	P2 = 1 pc End Apron for Scoring Console  RPFT500GF-P2	P3 = 2 pcs Side Apron  RPFT500GF-P3	P4 = 1 pc Playfield  RPFT500GF-P4
P5 = 1 pc Goalflex80™ Scoring Console  RPFT500GF-P5	P6 = 4 pcs Leg  RPFT500GF-P6	P7 = 2 pcs End Right Playfield Trim  RPFT500GF-P7	P8 = 2 pcs End Left Playfield Trim  RPFT500GF-P8
P9 = 2 pcs Long Side Playfield Trim  RPFT500GF-P9	P10 = 4 pcs Leg Leveler  RPFT500GF-P10	P11 = 2 pcs Outside Ball Entry Cup  RPFT500GF-P11	P12 = 16 pcs Rod Bumper  RPFT500GF-P12
P14 = 32 pcs Plastic Rod Washer  RPFT500GF-P14	P15 = 8 pcs Rod Handle  RPFT500GF-P15	P16 = 8 pcs Rod End Cap  RPFT500GF-P16	P17 = 2 pcs 5 Player Rod  RPFT500GF-P17
P18 = 2 pcs 2 Player Rod  RPFT500GF-P18	P19 = 4 pcs 3 Player Rod  RPFT500GF-P19	P20 = 13 pcs Red Player  RPFT500GF-P20	P21 = 13 pcs Ivory Player  RPFT500GF-P21
P22 = 4 pcs Cup Holder  RPFT500GF-P22	P24 = 1 pc Scoring Console Holder  RPFT500GF-P24	 WARNING: CHOKING HAZARD Small parts. Not for children under 3 yrs.	

PARTS REQUIRED:

2 pcs - **P3** Side Apron 1 pc - **P4** Playfield

STEP 1:

Find a clean, level place to begin the assembly of your soccer table. We recommend building the table on the box top to protect the parts during assembly. It is very important to assemble table on a level and flat surface. This will keep the end aprons and side aprons "FLUSH" on the top and bottom edges.

With the help of another adult, Place **P4** Playfield with graphics facing down as shown in **FIGURE 1**.

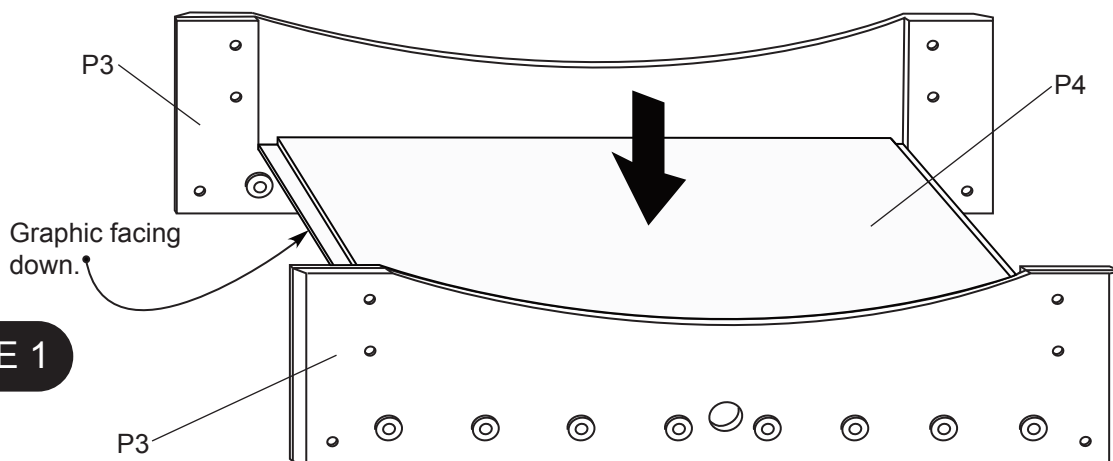


FIGURE 1

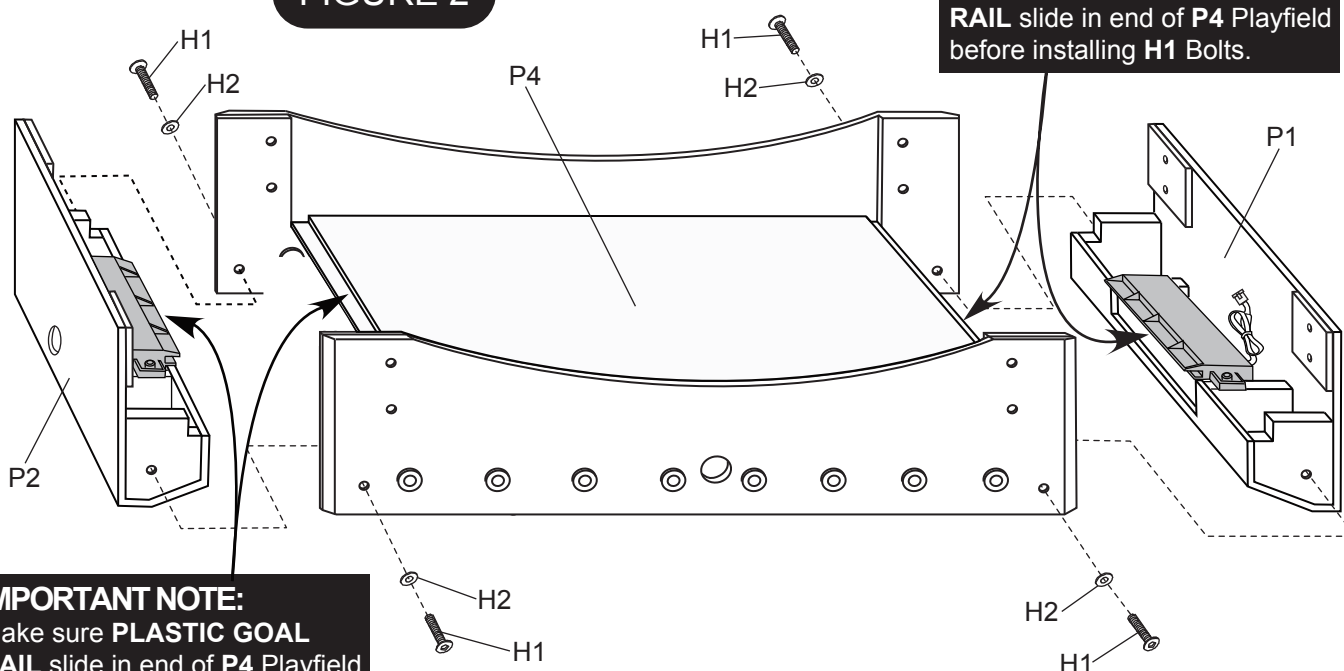
PARTS REQUIRED:

4 pcs - **H1** Allen Head Bolt 1 pc - **P1** End Apron
4 pcs - **H2** Flat Washer 1 pc - **P2** End Apron for
1 pc - **A2** Allen Wrench Scoring Console

STEP 2:

With the help of another adult, Attach **P1** End Apron and **P2** End Apron for Scoring Console using **H1** Allen Head Bolts with **H2** Flat Washers as shown in **FIGURE 2**. **Do not tighten H1 Allen Head Bolts on this time.**

FIGURE 2



IMPORTANT NOTE:
Make sure **PLASTIC GOAL RAIL** slide in end of **P4** Playfield before installing **H1** Bolts.

IMPORTANT NOTE:
Make sure **PLASTIC GOAL RAIL** slide in end of **P4** Playfield before installing **H1** Bolts.

PARTS REQUIRED:

20 pcs - **H3** Phillips Round Head Screw
1 pc - **A2** Allen Wrench

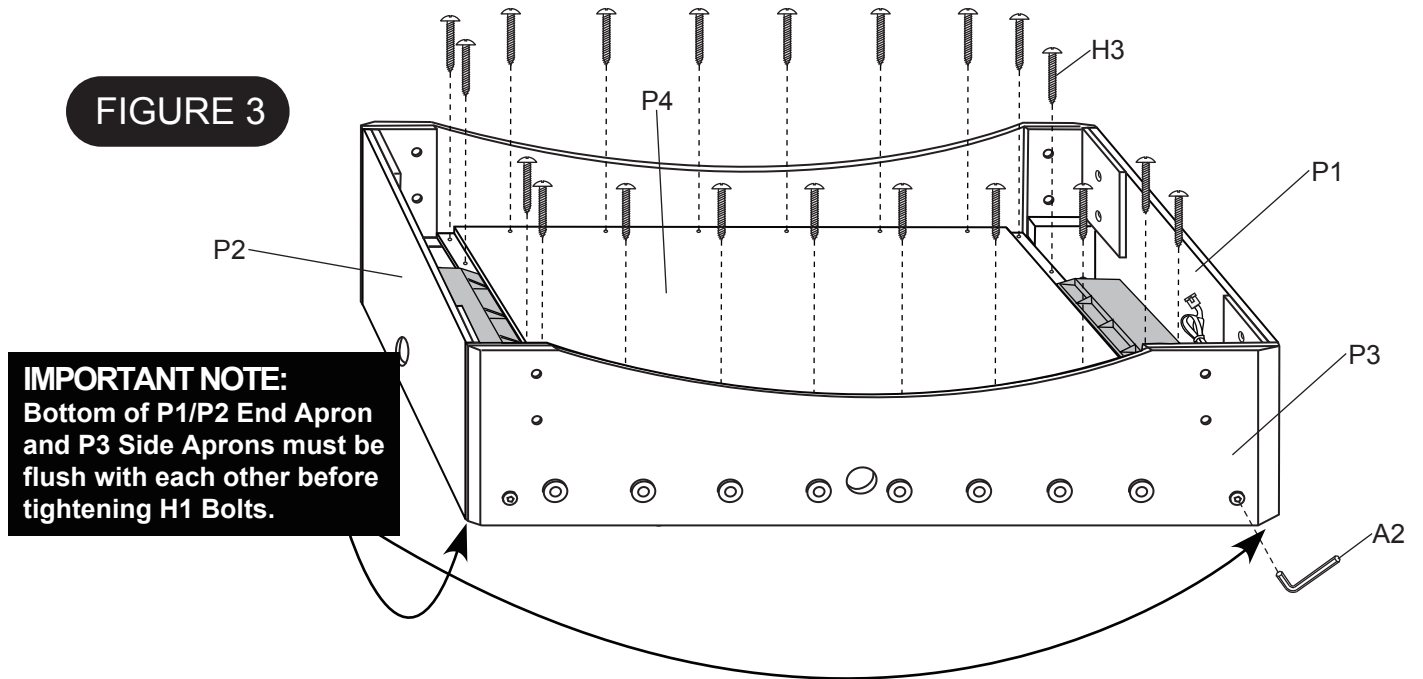
STEP 3:

Please make sure **P4** Playfield is flush with both ends of **P1** and **P2** End Apron, tighten **H1** Allen Head Bolts using **A2** Allen Wrench on this time.

Secure **P4** Playfield using pre-drilled holes with **H3** Phillips Round Head Screws as shown in **FIGURE 3**.

IMPORTANT NOTE: All screws must be screwed STRAIGHT down. Tighten, but do not strip out H3 Screws.

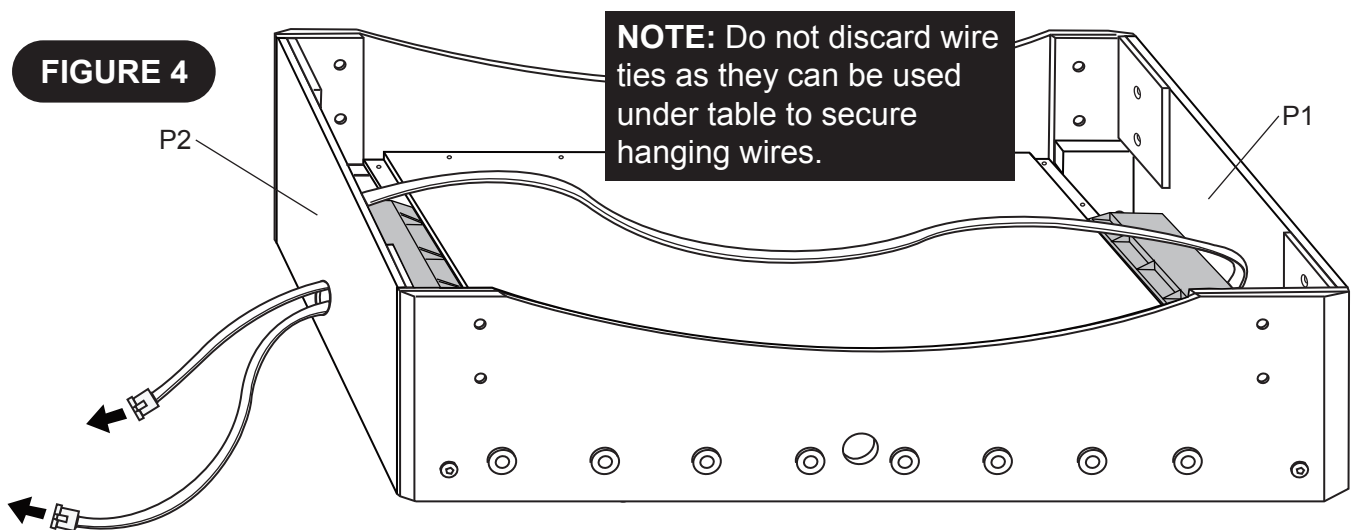
FIGURE 3



STEP 4:

Feed the sensor plug from each **P1** and **P2** End Apron PLASTIC GOAL RAIL through **P2** End Apron as shown in **FIGURE 4**.

FIGURE 4



PARTS REQUIRED:

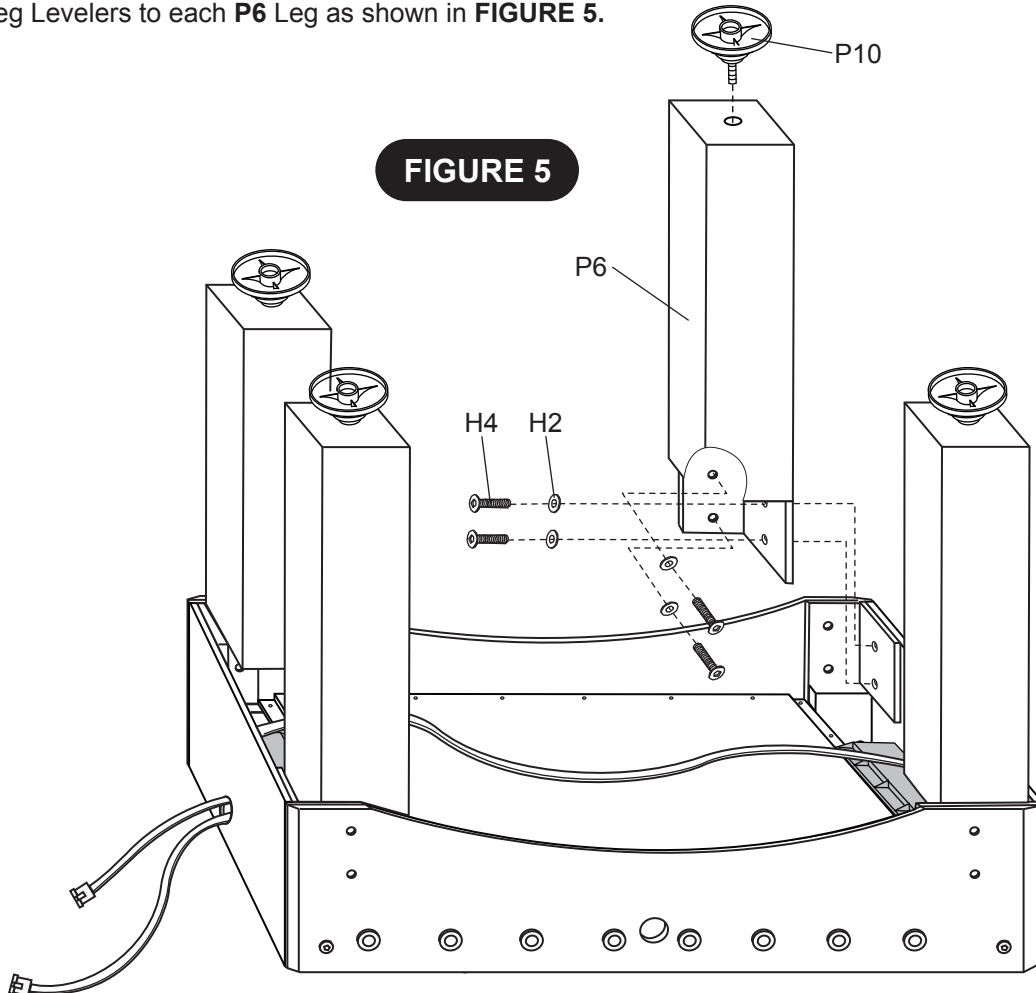
16 pcs - H2 Flat Washer	4 pcs - P6 Leg
16 pcs - H4 Allen Head Bolt	4 pcs - P10 Leg Leveler
	1 pc - A2 Allen Wrench

STEP 5:

Attach **P6** Legs using **H4** Allen Head Bolts with **H2** Flat Washers as shown in **FIGURE 5**.

Use **A2** Allen Wrench to tighten **H4** Bolts.

Thread **P10** Leg Levelers to each **P6** Leg as shown in **FIGURE 5**.



WARNING:

THIS STEP REQUIRES TWO OR MORE ADULTS.

VERY CAREFULLY TURN THE TABLE OVER AND SET IT ON ITS LEGS. BE CAREFUL. THE TABLE IS VERY HEAVY.

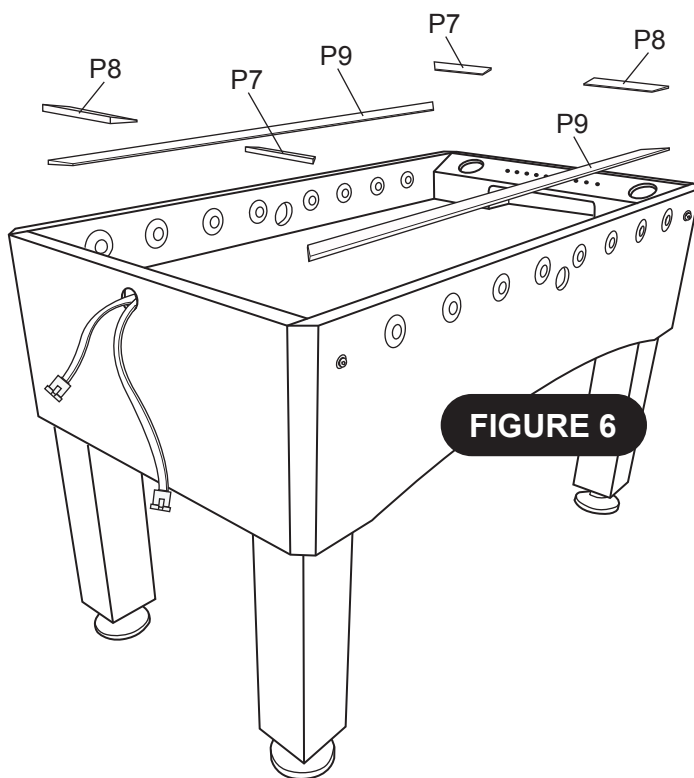
WHILE TURNING THE TABLE OVER, DO NOT REST THE TABLE ON THE LEGS AS THIS COULD SEVERELY DAMAGE THE LEGS.

PARTS REQUIRED:

- 2 pcs - **P7** End Right Playfield Trim
- 2 pcs - **P8** End Left Playfield Trim
- 2 pcs - **P9** Long Side Playfield Trim

STEP 6:

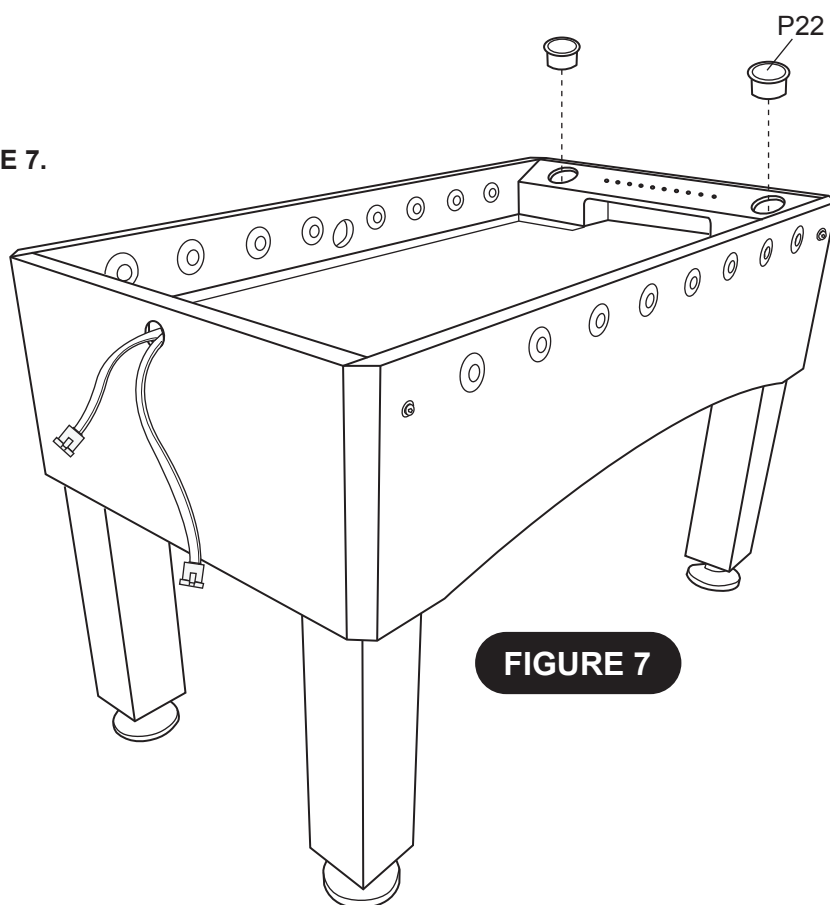
Peel the adhesive strip protective coating off the underside of **P7** End Right Playfield Trims, **P8** End Left Playfield Trims and **P9** Long Side Playfield Trims, then very carefully place them along **P4** Playfield edges as shown in **FIGURE 6**.

**FIGURE 6****PARTS REQUIRED:**

- 4 pcs - **P22** Cup Holder

STEP 7:

Install **P22** Cup Holders as shown in **FIGURE 7**.

**FIGURE 7**

PARTS REQUIRED:

13 pcs - **H5** Nut

13 pcs - **H7** Phillips Round Head Bolt

4 pcs - **H10** Phillips Flat Head Bolt

8 pcs - **P12** Rod Bumper

16 pcs - **P14** Plastic Rod Washer

4 pcs - **P15** Rod Handle

4 pcs - **P16** Rod End Cap

1 pc - **P17** 5 Player Rod

1 pc - **P18** 2 Player Rod

2 pcs - **P19** 3 Player Rod

13 pcs - **P20** Red Player

STEP 8:

Slide **P17** 5 Player Rod, **P18** 2 Player Rod and **P19** 3 Player Rods through Rod Bushings of one **P3** Side Apron as shown in **FIGURE 8**. **IMPORTANT NOTE:** Please note the location of the hole that is near one end of each rod. This is the handle end of the rod.

Place one **P14** Rod Washer, **P12** Rod Bumper and one **P14** Rod Washer on each rod as shown in **FIGURE 8**.

Place **P20** Red Players (●) on rod as shown in **FIGURE 8**.

IMPORTANT NOTE: The goalie should be at your left and your team (player face) facing to the right. Looking ahead to **FIGURE 12** - will help you with correct player and rod handle assembly onto rods.

Place one **P14** Rod Washer, **P12** Rod Bumper and one **P14** Rod Washer on each rod as shown in **FIGURE 8**.

- = **P20** Red Player
- = **P12** Rod Bumper
- = **P14** Rod Washer

Rod Bushing

Note: Rod Bushings are already attached onto each **P3** Side Apron.

OVERHEAD VIEW LOOKING DOWN ONTO TABLE

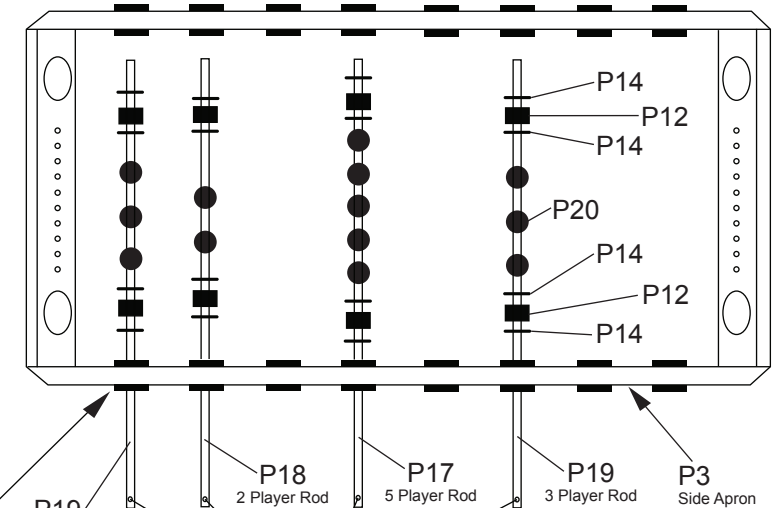


FIGURE 8

LEFT

RIGHT

STEP 9:

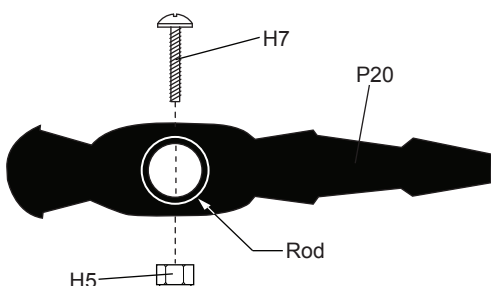
Align **P20** Red Player to each player hole and attach using **H7** Bolts with **H5** Lock Nut as shown in **FIGURE 9** and **DETAIL A**.

Attach **P16** Rod End Caps to the rod as shown in **FIGURE 9**.

Slide **P15** Rod Handle onto each rod end with the small hole shown in **FIGURE 9**.

Attach **P15** Rod Handle using **H10** Bolts as shown in **FIGURE 9**.

DETAIL A



IMPORTANT NOTE: Soccerman should be in vertical position while attaching **P15** Handles.

OVERHEAD VIEW LOOKING DOWN ONTO TABLE

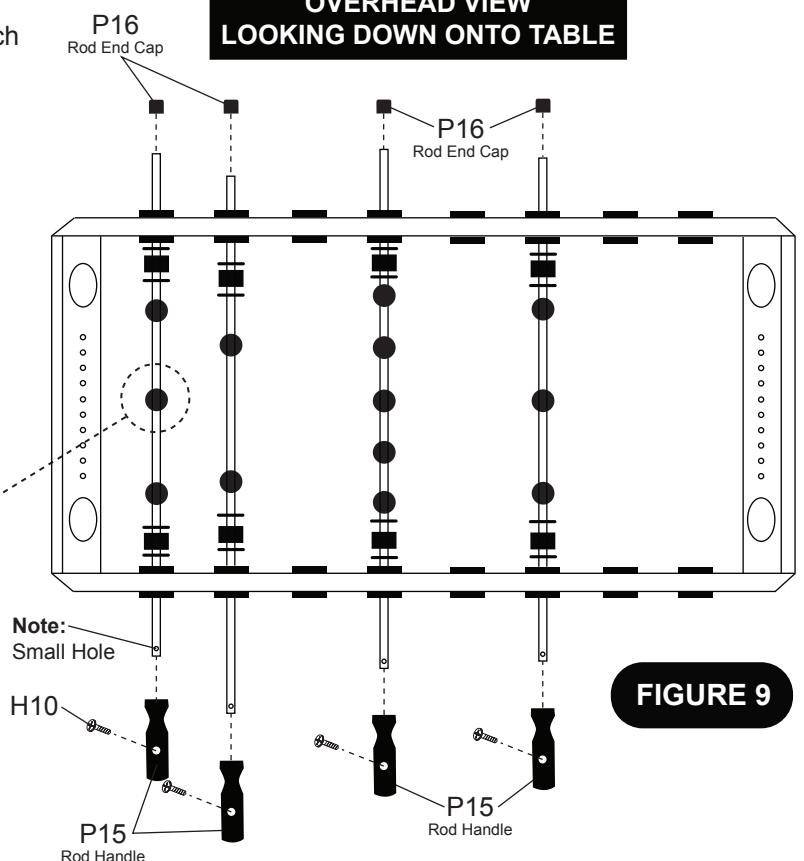


FIGURE 9

PARTS REQUIRED:

13 pcs - **H5** Nut

13 pcs - **H7** Phillips Round Head Bolt

4 pcs - **H10** Phillips Flat Head Bolt

8 pcs - **P12** Rod Bumper

16 pcs - **P14** Plastic Rod Washer

4 pcs - **P15** Rod Handle

4 pcs - **P16** Rod End Cap

1 pc - **P17** 5 Player Rod

1 pc - **P18** 2 Player Rod

2 pcs - **P19** 3 Player Rod

13 pcs - **P21** Ivory Player

STEP 10:

Slide **P17** 5 Player Rod, **P18** 2 Player Rod and **P19** 3 Player Rods through Rod Bushings of one **P3** Side Apron as shown in **FIGURE 10**.

IMPORTANT NOTE: Please note the location of the hole that is near one end of each rod. This is the handle end of the rod.

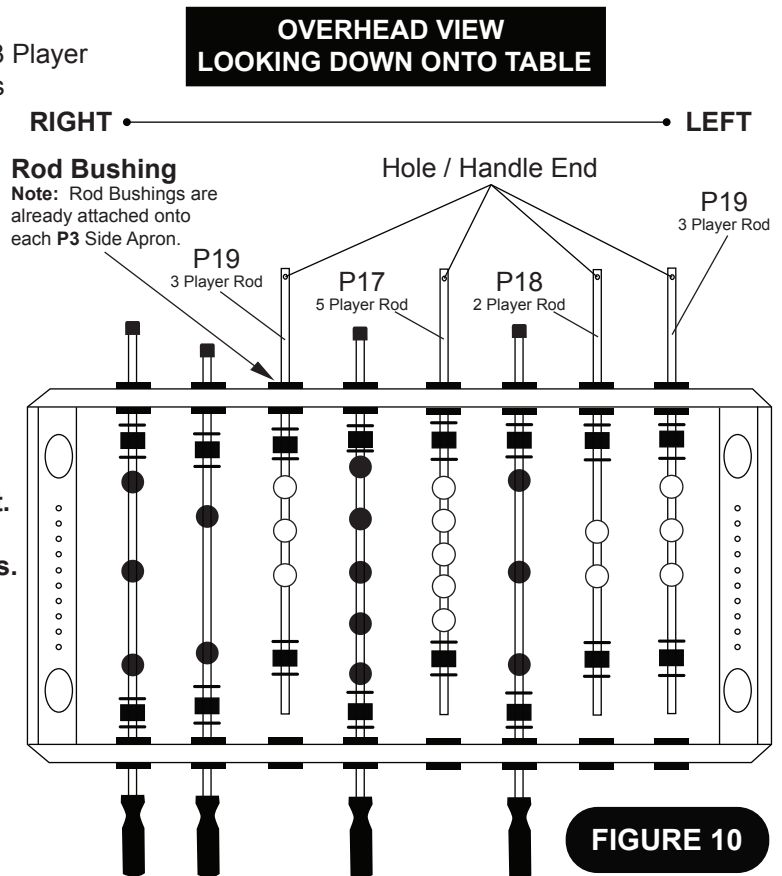
Place one **P14** Rod Washer, **P12** Rod Bumper and one **P14** Rod Washer on each rod as shown in **FIGURE 10**.

Place **P21** Ivory Players (○) on rod as shown in **FIGURE 10**.

IMPORTANT NOTE: The goalie should be at your left and your team (player face) facing to the right. Looking ahead to **FIGURE 12** - will help you with correct player and rod handle assembly onto rods.

Place one **P14** Rod Washer, **P12** Rod Bumper and one **P14** Rod Washer on each rod as shown in **FIGURE 10**.

- = **P21** Ivory Player
- = **P12** Rod Bumper
- = **P14** Rod Washer



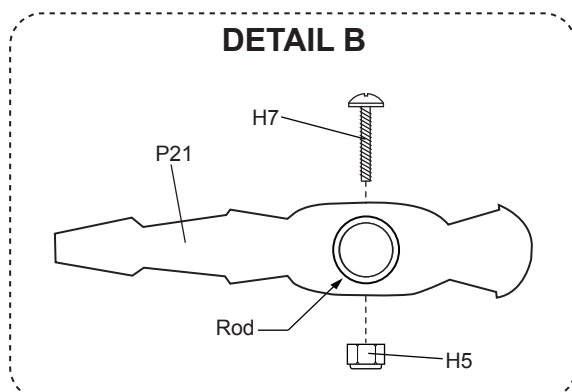
STEP 11:

Align **P21** Ivory Player to each player hole and attach using **H7** Bolts with **H5** Lock Nut as shown in **FIGURE 11** and **DETAIL B**.

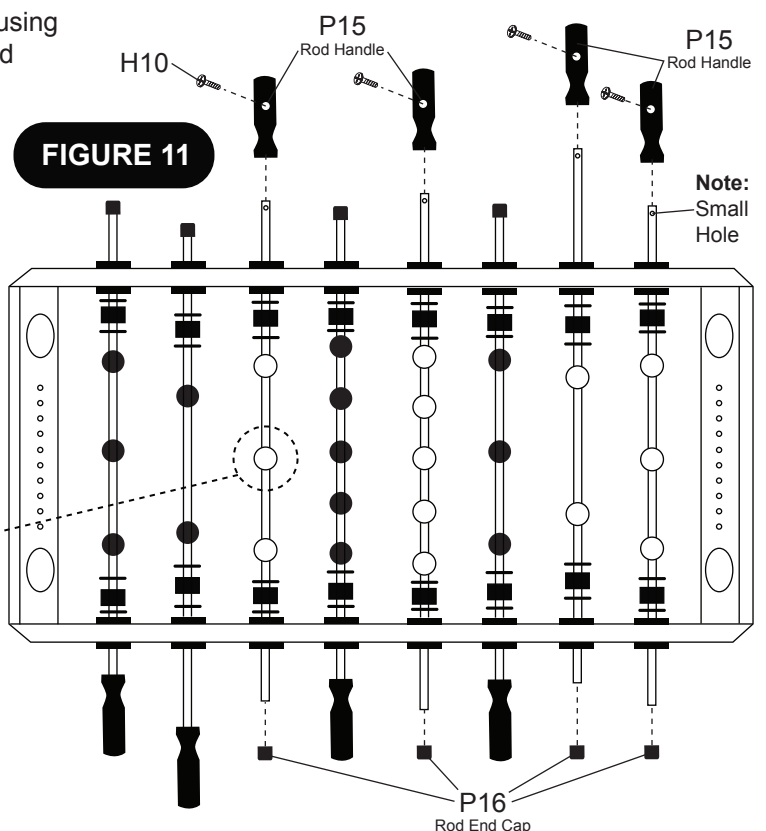
Attach **P16** Rod End Caps to the rod as shown in **FIGURE 11**.

Slide **P15** Rod Handle onto each rod end with the small hole shown in **FIGURE 11**.

Attach **P15** Rod Handle using **H10** Bolts as shown in **FIGURE 11**.



IMPORTANT NOTE: Soccerman should be in vertical position while attaching **P15** Handles.

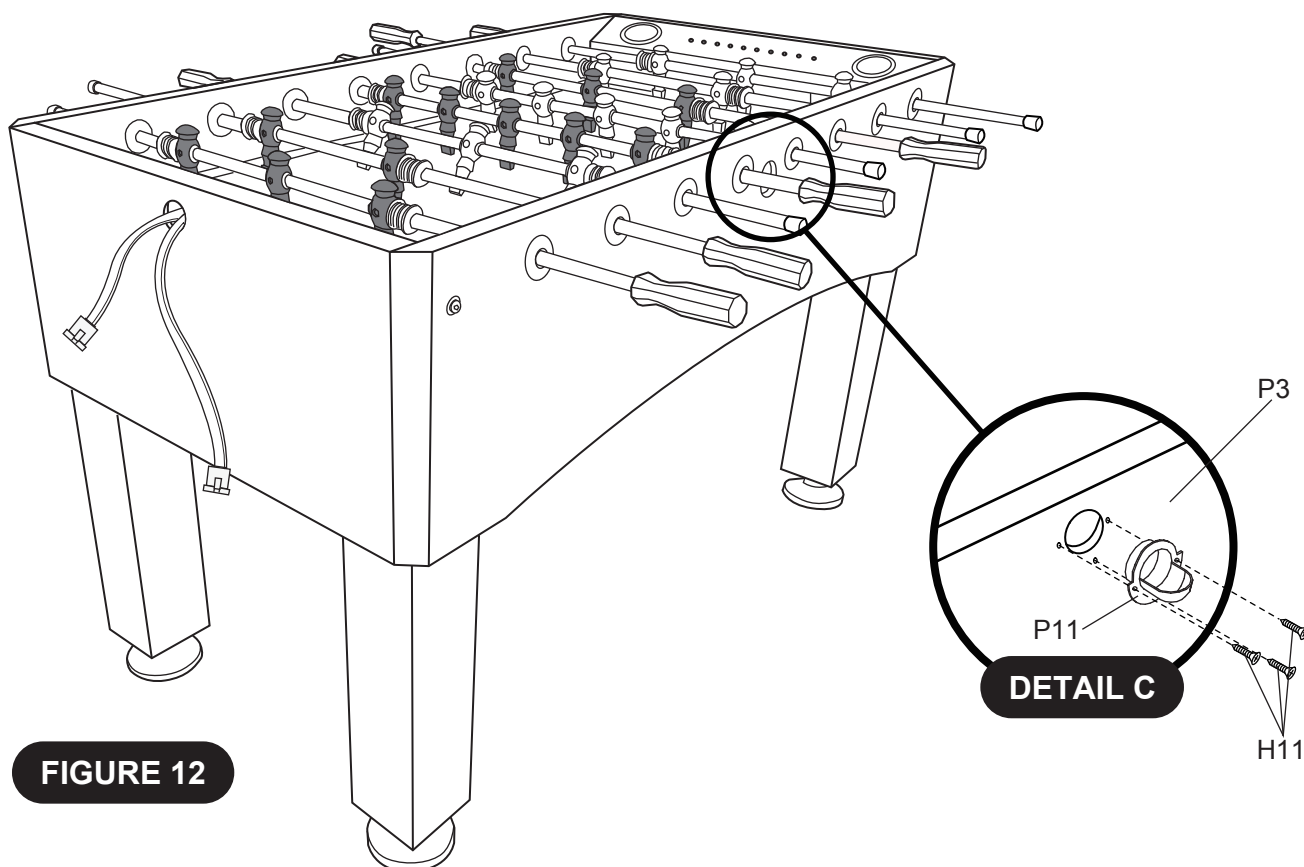


PARTS REQUIRED:

6 pcs - **H11** Phillips Round Head Screw
2 pcs - **P11** Outside Ball Entry Cup

STEP 12:

Install **P11** Ball Entry Cups using **H11** Screws as shown in **FIGURE 12** and **DETAIL C**.
Tighten, but do not strip out **H11** Screws.



PARTS REQUIRED:

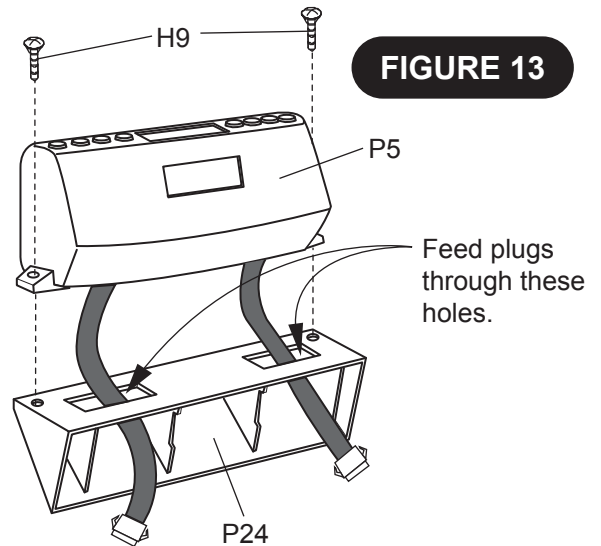
2 pcs - **H9** Phillips Round Head Screw
1 pc - **P5** Goalflex80 Scoring Console
1 pc - **P24** Scoring Console Holder

STEP 13:

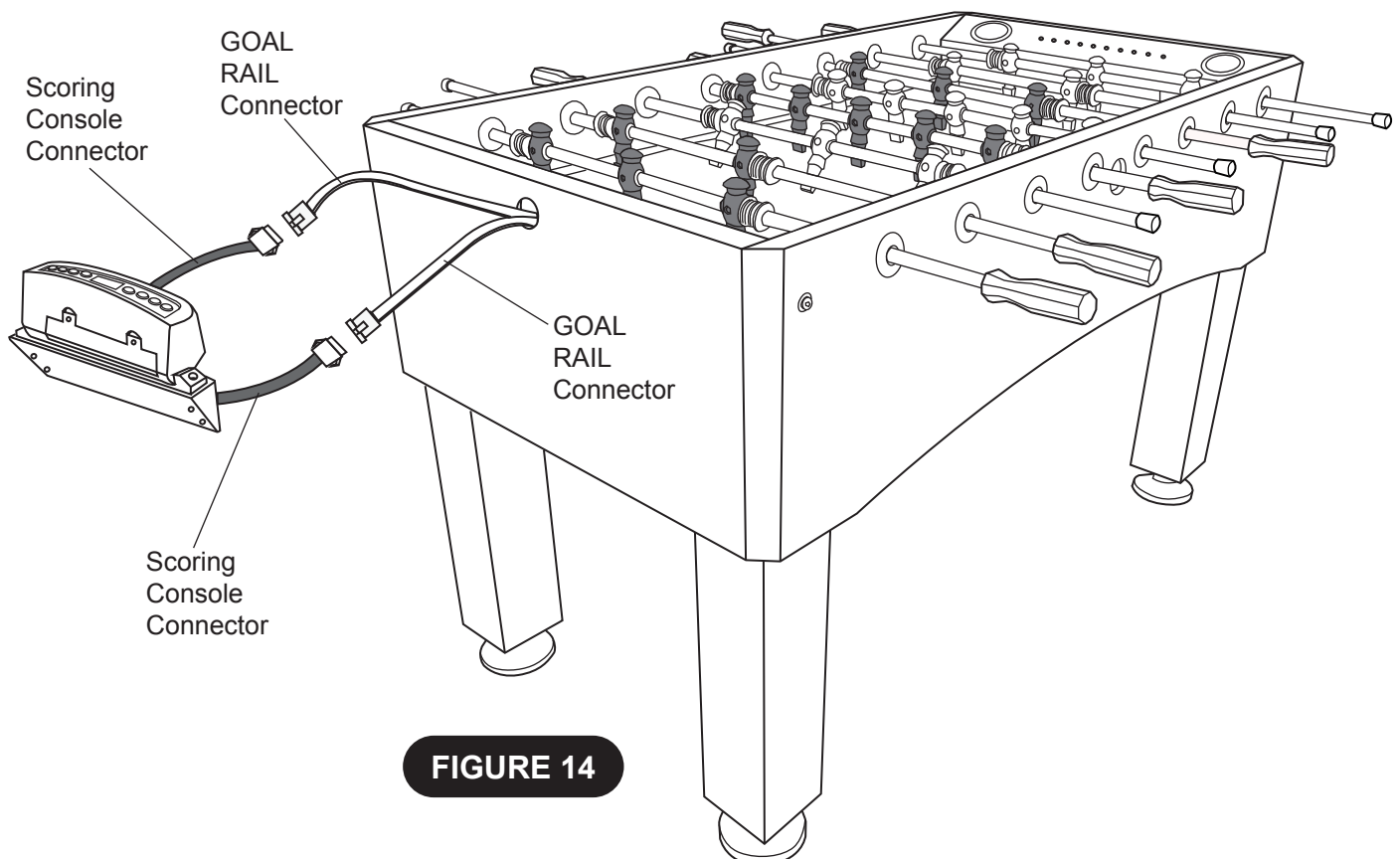
First, feed the sensor plugs from **P5** Goalflex80 Scoring Console through **P24** Scoring Console Holder as shown in **FIGURE 13**.

Attach **P5** Goalflex80 Scoring Console to **P24** Scoring Console Holder using **H9** Phillips Round Head Screws as shown in **FIGURE 13**.

Important Note: Tighten, but do not strip out **H9** Screws.

**STEP 14:**

Carefully connect **P5** Goalflex Scoring Console male connectors to **P1** and **P2** End Apron GOAL RAIL female connectors as shown in **FIGURE 14**.



PARTS REQUIRED:

4 pcs - H9 Phillips Round Head Screw

STEP 15:

First, feed the connectors back through hole on **P2** End Apron and attach **P24** Scoring Console Holder using pre-drilled holes with **H9** Phillips Round Head Screws as shown in **FIGURE 15**.

Important Note: Tighten, but do not strip out H9 Screws.

Install 3 “C” size batteries (not included) into **P5** Goalflex80 Scoring Console.

NOTE: Remove these 2 Screws to remove cover for battery installation. Reinstall cover + cover screws after batteries are installed.

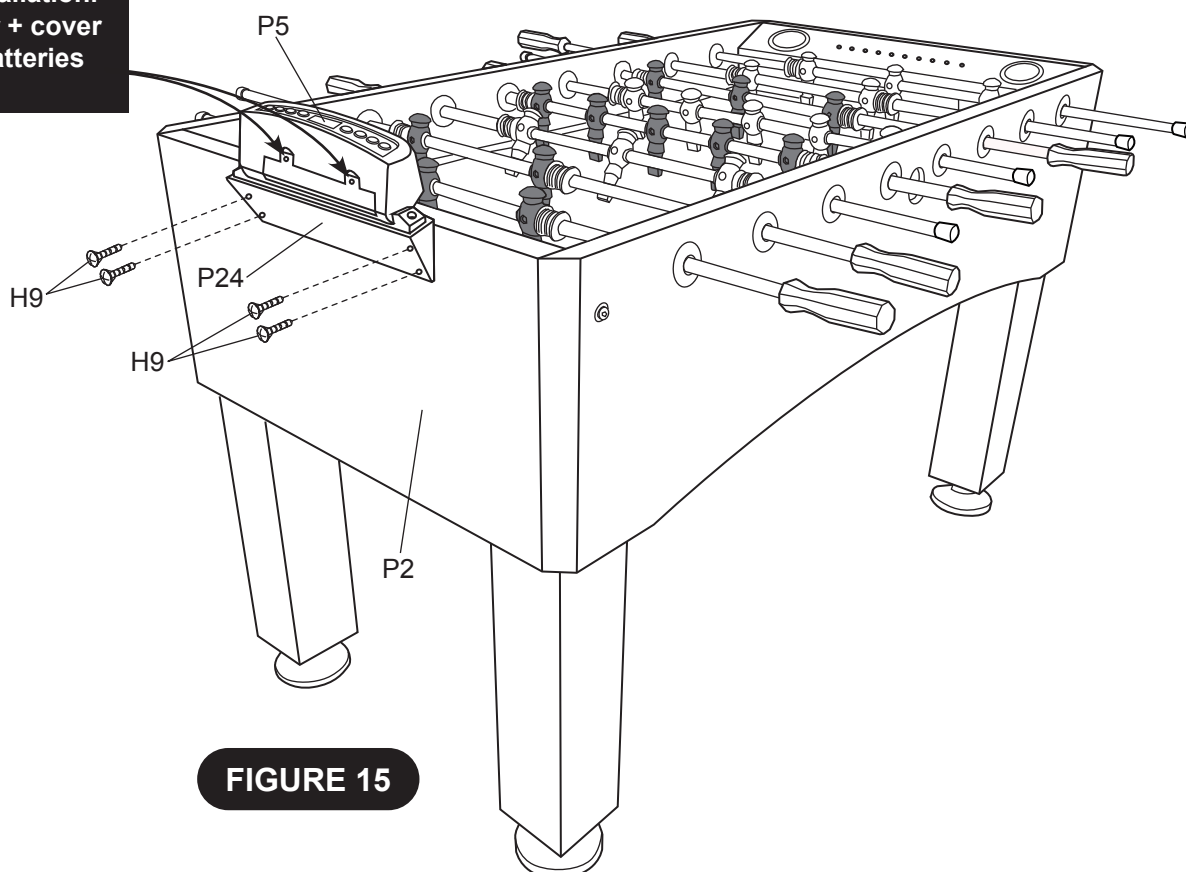


FIGURE 15

GOALFLEX ELECTRONIC SCORER OPERATION:

POWER ON/OFF = Press ON/OFF button to start the Goalflex scoring unit. Long press ON/OFF button to turn off the Goalflex scoring unit.

GAME TYPE = Press GAME TYPE button to select POWER PLAY, SOLO or DOUBLE game type.

GOAL SIZE = Press GOAL SIZE button to adjust your goal size.

HANDICAP = Press HANDICAP button to select versus mode handicap options.

TIME = Press TIME button to select time options 20 , 15 , 10 or 5 minutes.

AFTER GOAL DELAY = Press AFTER GOAL DELAY button to turn off NON-STOP scores mode.

MUTE = Press MUTE button to turn the sound ON or OFF.

START/PAUSE = Press START/PAUSE button to START or PAUSE the game.

NOTE: If NO GAME TYPE has been select or the START/PAUSE button is not pressed for 3(three) minutes, the scoring unit will automatically turn off. However we suggest turning the power off when the game will not be used for an extended period of time.

Congratulations! You have now assembled your soccer table. Please note the Care and Use instructions below to insure many years of trouble free use of your soccer table.

CARE AND USE OF YOUR SOCCER TABLE

1. Apply spray furniture polish to a clean cloth and wipe down the rods to make them slide easier in the rod bushings.
2. Use spray furniture polish to clean all exterior surfaces of your soccer table.
3. Use a carpenters level to properly level table using the leg levelers.
4. This product is intended for **INDOOR** use only.
5. **DO NOT** sit, climb or lean on the table.
6. **DO NOT** drag the table when moving it. This will damage the legs.
7. **DO NOT** set drinks on the table.

PRODUCT PARTS LIST FOR MODEL # FT500GF

Key #	Part #	Description	Qty.
H1	RPFT500GF-H1	7.5mm x 50mm Allen Head Bolt	4
H2	RPFT500GF-H2	8.5mm x 19mm Flat Washer	20
H3	RPFT500GF-H3	3.5mm x 25mm Phillips Round Head Screw	20
H4	RPFT500GF-H4	7.5mm x 25mm Allen Head Bolt	16
H5	RPFT500GF-H5	4mm Nut	26
H7	RPFT500GF-H7	4mm x 28mm Phillips Round Head Bolt	26
H9	RPFT500GF-H9	3.5mm x 16mm Phillips Round Head Screw	6
H10	RPFT500GF-H10	4.8mm x 19mm Phillips Flat Head Bolt	8
H11	RPFT500GF-H11	3.5mm x 12mm Phillips Round Head Screw	6
A1	RPFT500GF-A1	Soccer Ball	2
A2	RPFT500GF-A2	Allen Wrench	1
P1	RPFT500GF-P1	End Apron	1
P2	RPFT500GF-P2	End Apron for Scoring Console	1
P3	RPFT500GF-P3	Side Apron	2
P4	RPFT500GF-P4	Playfield	1
P5	RPFT500GF-P5	Goalflex80 Scoring Console	1
P6	RPFT500GF-P6	Leg	4
P7	RPFT500GF-P7	End Right Playfield Trim	2
P8	RPFT500GF-P8	End Left Playfield Trim	2
P9	RPFT500GF-P9	Long Side Playfield Trim	2
P10	RPFT500GF-P10	Leg Leveler	4
P11	RPFT500GF-P11	Outside Ball Entry Cup	2
P12	RPFT500GF-P12	Rod Bumper	16
P14	RPFT500GF-P14	Plastic Rod Washer	32
P15	RPFT500GF-P15	Rod Handle	8
P16	RPFT500GF-P16	Rod End Cap	8
P17	RPFT500GF-P17	5 Player Rod	2
P18	RPFT500GF-P18	2 Player Rod	2
P19	RPFT500GF-P19	3 Player Rod	4
P20	RPFT500GF-P20	Red Player	13
P21	RPFT500GF-P21	Ivory Player	13
P22	RPFT500GF-P22	Cup Holder	4
P24	RPFT500GF-P24	Scoring Console Holder	1
C1	RPFT500GF-C1	Rod Bushing	16

90 DAY LIMITED WARRANTY

This consumer warranty extends to the original consumer purchase of any ESCALADESPORTS Product (hereinafter referred as the "Product").

WARRANTY DURATION: This Product is warranted to the original consumer purchase of a period of 90 days from the original purchase.

WARRANTY COVERAGE: ESCALADE SPORTS warrants to the original Consumer Purchaser that any Product of its manufacture is free from defects in material and workmanship when used for the intended purpose under normal use and conditions. THIS WARRANTY IS VOID IF THE PRODUCT HAS BEEN DAMAGED BY ACCIDENT, UNREASONABLE USE, NEGLIGENCE, IMPROPER SERVICE, FAILURE TO FOLLOW INSTRUCTIONS PROVIDED WITH THE PRODUCT OR OTHER CAUSES NOT ARISING OUT OF DEFECTS IN MATERIAL AND WORKMANSHIP.

WARRANTY PERFORMANCE: During the above 90 day warranty period, ESCALADESPORTS shall repair or replace with a comparable model, and Product, or component thereof, which may prove defective under normal use and proper care, and which our examination shall disclose to our satisfaction to be thus defective, please contact our Warranty Dept.

1-888-996-2729 / Warranty Dept.

Or Write us at:

Escalade® Sports, Inc. - P.O. Box 889, Evansville, IN 47706

Attn: Warranty Dept.

Or E-mail us at:

gameroom@escaladesports.com

Other than shipping requirements no charge will be made for such repair or replacement of in-warranty Products. ESCALADE SPORTS strongly recommends that the Product is insured for value prior to mailing.

WARRANTY DISCLAIMERS: ANY IMPLIED WARRANTIES ARISING OUT OF THIS SALE, INCLUDING BUT NOT LIMITED TO THE IMPLIED WARRANTIES OF MERCHANTABILITY AND FITNESS FOR A PARTICULAR PURPOSE, ARE LIMITED IN DURATION TO THE ABOVE 90 DAY PERIOD. ESCALADE SPORTS SHALL NOT BE LIABLE FOR LOSS OF USE OF THE PRODUCT OR OTHER CONSEQUENTIAL OR INCIDENTAL COSTS, EXPENSES OR DAMAGES INCURRED BY THE CONSUMER OF ANY OTHER USE.

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LEGAL REMEDIES: This warranty gives you specific legal rights and you may also have other rights which may vary from state to state.