



TRIUMPH SPORTS 10-IN-1 MULTI-GAME TABLE

We strive to ensure that our products are of the highest quality and free of manufacturing defects or missing parts. However, if you have any problems with your new product,

DO NOT RETURN IT TO THE STORE,

please contact us toll free @:

1-800-467-1421

gameroom@escaladesports.com

Mailing Address: (Correspondence Only)

Escalade Sports
PO Box 889
Evansville, Indiana 47706-0889

Physical Location:

Escalade Sports
817 Maxwell Ave.
Evansville, Indiana 47711

Please visit our Web site at:

www.escaladesports.com

Please have your model number when inquiring about parts.

When contacting Escalade Sports please provide your model number, date code (if applicable) and part number if requesting a replacement part. These numbers are located on the product, packaging, and this owners manual.

Your Model Number: 45-0301W/F

Date Code: 2 - 45-0301W/F- - SY

Purchase Date: _____

PLEASE RETAIN THIS INSTRUCTION MANUAL FOR FUTURE REFERENCE

SAFETY INSTRUCTIONS

FAILURE TO FOLLOW THESE SAFETY INSTRUCTIONS MAY RESULT IN SERIOUS INJURY, PROPERTY DAMAGE AND WILL VOID WARRANTY.

Owner must ensure that all players know and follow these rules for safe operation of the system.

To ensure safety, do not attempt to assemble this system without following the instructions carefully. Check entire box and inside packing material for parts and/or additional instruction material. Before beginning assembly, read the instructions and identify parts using the hardware identifier and parts list in this document. Proper and complete assembly, use and supervision is essential for proper operation and to reduce the risk of accident or injury. A high probability of serious injury exists if this system is not installed, maintained, and operated properly.

*Most injuries are caused by misuse and/or not following instructions.
Use caution when assembling and using this system.*

- **DO NOT** sit, climb or lean on the product
- Read and follow all the assembly, operation and safety instructions carefully.
- At least two capable adults are required to assemble this product.

NOTICE

REFER TO [CONTAINER] FOR SAFETY INSTRUCTIONS WHEN USING CLEANING PRODUCTS.

⚠ CAUTION

AT LEAST FOUR OR MORE CAPABLE ADULTS ARE REQUIRED TO LIFT AND ROTATE THIS GAME TABLE INTO PLAYING POSITION. DO NOT LEAN THE TABLE ON ITS LEGS AS THIS COULD DAMAGE THEM.

⚠ CAUTION

VERY CAREFULLY TURN THE TABLE OVER AND SET IT ON ITS LEGS. BE CAREFUL. THE TABLE IS VERY HEAVY.

⚠ WARNING

- Always make sure there are no other people or pets in the path or near surroundings when playing this game.
- Arrows, darts, and other projectiles could cause injury or damage to property.
- Only aim items at the intended target.
- Adult supervision is highly recommended.
- If an item becomes broken or damaged in anyway, do not use the item. Discard damaged or broken items immediately.

**IMPORTANT! READ EACH STEP
IN THIS MANUAL BEFORE YOU
BEGIN THE ASSEMBLY.**

IMPORTANT!

THE DRAWINGS IN THIS
MANUAL MAY BE
EXAGGERATED OR MODIFIED
TO SHOW DETAILS.



Tools Required:

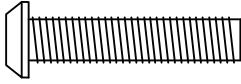
Socket Head Wrench (Included)
Furniture Polish and Cloth
Carpenters Level
Phillips Screw Driver

ASSEMBLY TIPS

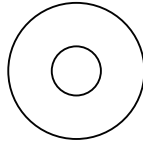
Make sure you understand the following tips before you begin to assemble your game table.

1. Start all bolts by hand before tightening.
2. An electric screwdriver is helpful in assembly. However, please set at low torque and use extreme caution with an electric screwdriver because you could overtighten the hardware and strip the screws.
3. Some drawings or images in this manual may not look exactly like your product. Please read and understand the text before starting each assembly step.
4. Assembly can be made both simpler and less timely by first unpacking all parts, and matching and organizing them to the Parts Identifier. This will greatly help you become familiar with the parts before and during assembly.
5. Some of this assembly can be made easier – by placing the parts and building the assembly on a pair of saw horses. A table can be used also as long as the top is well protected from any scratches that could occur. The table or saw horses would need to be structurally strong enough to support this weight.

HARDWARE IDENTIFIER (To Scale)



H1 - 6 mm x 28 mm
Allen Head Bolt
(16pcs)



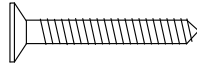
H2 - 6.5 mm x 18 mm
Flat Washer
(18pcs)



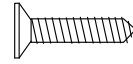
H3 - 4 mm x 25 mm
Phillips Head Bolt
(8pcs)



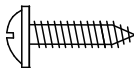
H4 - M4 STD Nut
(2pcs)



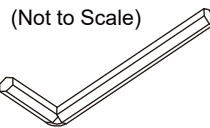
H5 - 3.5mm x25 mm
Phillips Flat Head Screw
(4pcs)



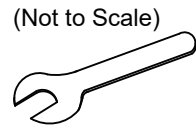
H6 - 3.5mm x16 mm
Phillips Flat Head Screw
(4pcs)



H7 - 3.5mm x14 mm
Phillips Round Head Screw
(4pcs)

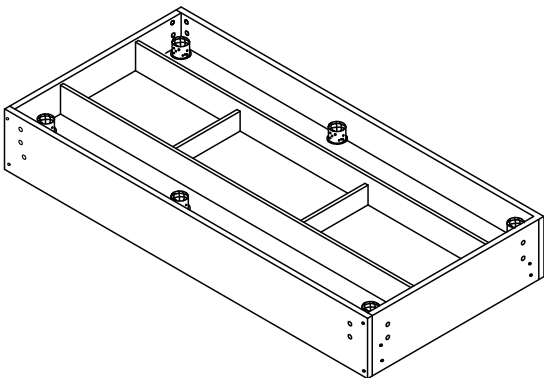


(Not to Scale)
T1 - Allen Wrench
(1 pc)

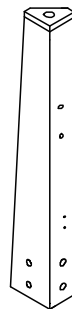


(Not to Scale)
T2 - Wrench
(1 pc)

PARTS IDENTIFIER (Not to Scale)



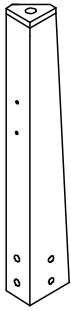
P1 - Main Cabinet
(1 pc)



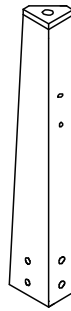
P2 - Leg - 1
(1 pc)



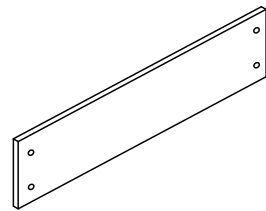
P3 - Leg - 2
(1 pc)



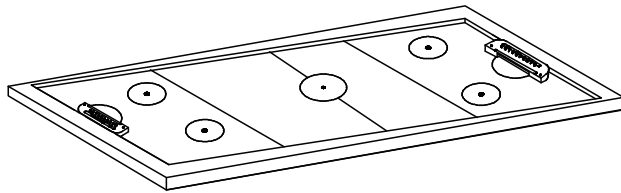
P4 - Leg - 3
(1 pc)



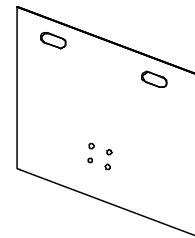
P5 - Leg - 4
(1 pc)



P6 -Support Brace
(2 pcs)

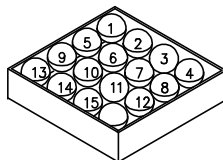


P7 - Hockey / Drop N Score / Dart Board
(1 pc)

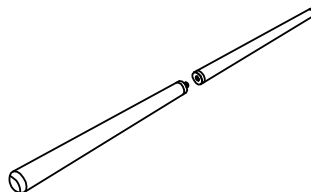


P8 -BasketBall / Archery Board
(1 pc)

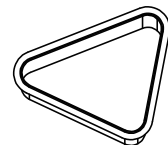
ACCESSORIES IDENTIFIER (Not to Scale)



A1 - Billiard Ball Set
(1 pc)



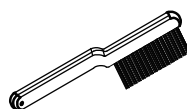
A2 -Cue
(2 pcs)



A3 - Triangle
(1 pc)



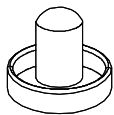
A4 - Chalk
(2 pcs)



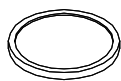
A5 - Playfield Brush
(1 pc)



A6 - Leg Leveler
(4 pcs)



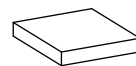
A7 - Hockey Pusher
(2 pcs)



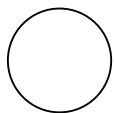
A8 - Hockey Puck
(2 pcs)



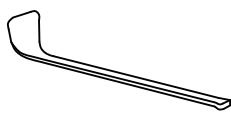
A9 - Felt Pad
(2 pcs)



A10 - EVA Mat
(2 pcs)



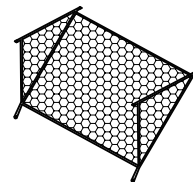
A11- Floor Hockey Ball
(1pc)



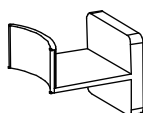
A12-Floor Hockey Stick
(2 pcs)



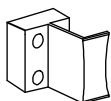
A13 - Soccer Ball
(1pc)



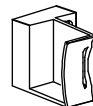
A14 - Soccer Net
(1pc)



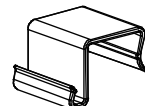
A15 - Slide Thru
Bracket
(2pcs)



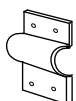
A16 - Side Holder
Left
(1pc)



A17 - Side Holder
Right
(1pc)



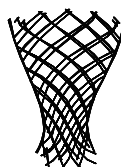
A18 - Hook
(4 pcs)



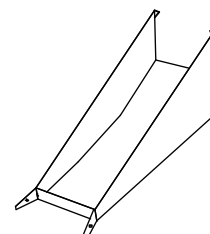
A19 - Rim Holder
(1 pc)



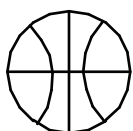
A20 - Rim
(1 pc)



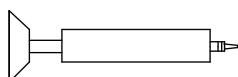
A21 - Net
(1 pc)



A22 - Ramp
(1 pc)



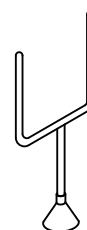
A23 - BasketBall
(1 pc)



A24 - Air Pump
With Needle
(1 pc)



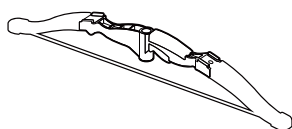
A25 - Plastic Rivet Plug
(2 pcs)



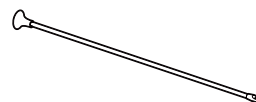
A26 - Flick Finger
Football Goal Post
(2 pcs)



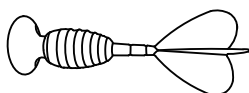
A27 - Flick Finger Football
(1 pc)



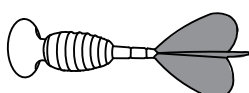
A28 -Bow
(1 pc)



A29 - Arrow
(3pcs)



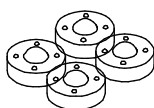
A30 -Suction Darts - Red
(2pcs)



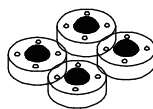
A31 -Suction Darts - Blue
(2pcs)



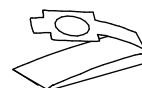
A32 -Plastic Peg
(60 pcs)



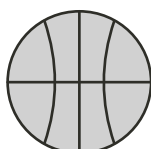
A33 -Drop N Score Ball- Red
(4pcs)



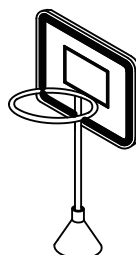
A34 -Drop N Score Ball- Blue
(4pcs)



A35 - Launcher
(1 pc)



A36 - Flick Finger Basketball
(1 pc)



A37 - Flick Finger
Basketball Goal Post
(1 pc)

PARTS REQUIRED (For Step 1 & Step 2)

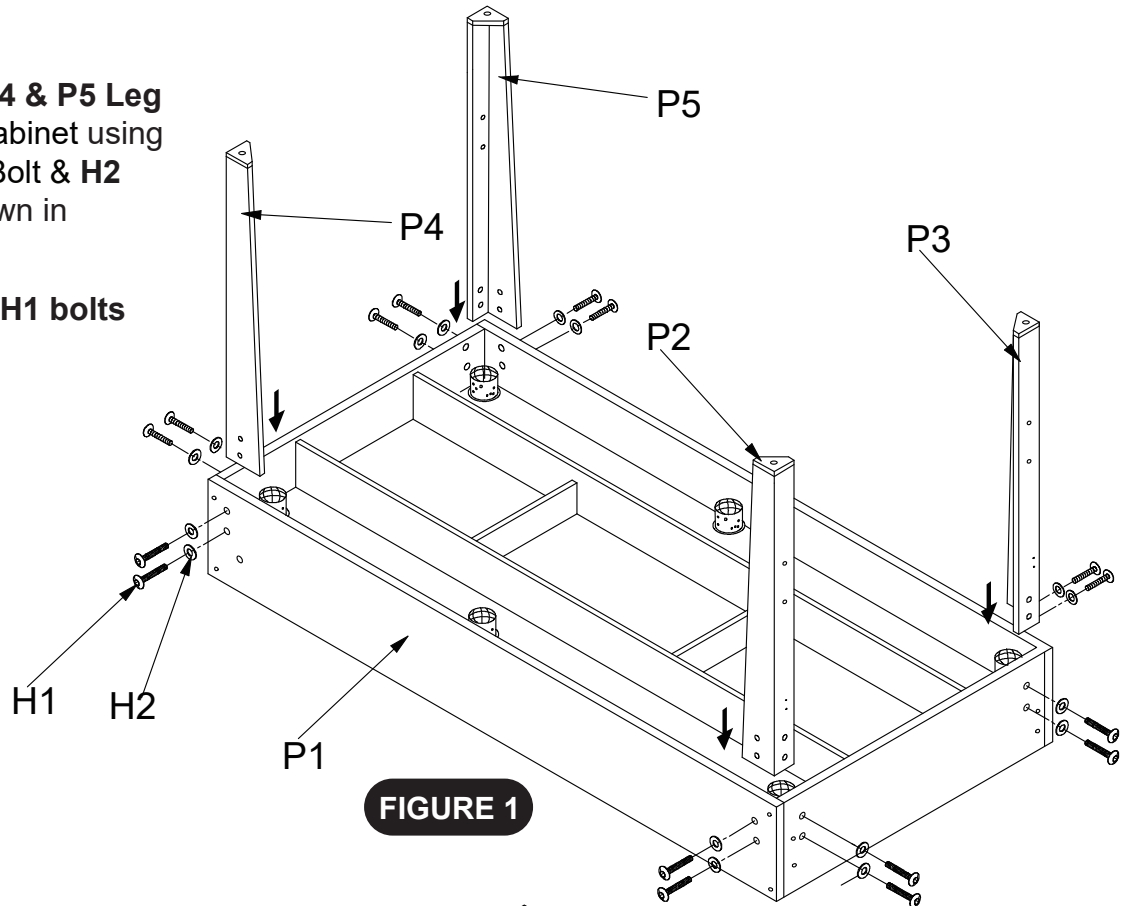
1 pc - **P1** Main Cabinet
1 pc - **P2** Leg - 1
1 pc - **P3** Leg - 2
1 pc - **P4** Leg - 3
1 pc - **P5** Leg - 4
2 pcs - **P6** Support Brace

16 pcs - **H1** Allen Head Bolt
16 pcs - **H2** Flat Washer
8 pcs - **H3** Phillips Head Bolt
1 pc - **T1** Allen Wrench

STEP 1

Install the **P2, P3, P4 & P5** Leg onto the **P1** Main Cabinet using the **H1** Allen Head Bolt & **H2** Flat Washer as shown in **FIGURE 1**.

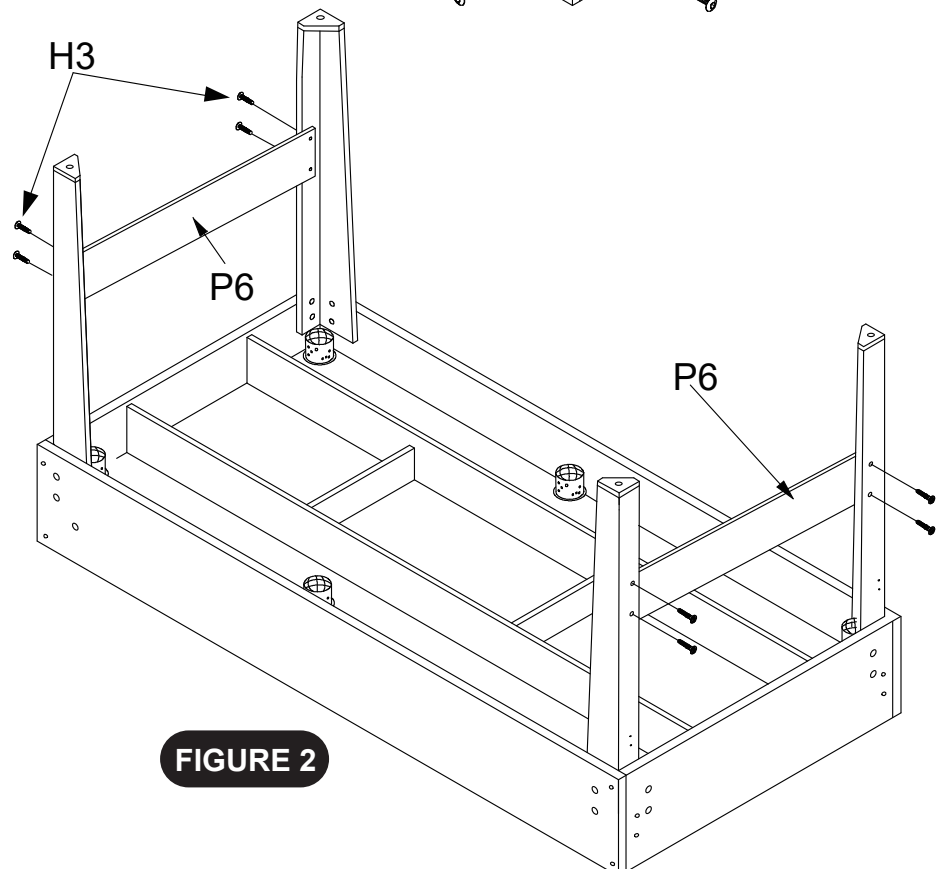
Do not tighten the H1 bolts in this step.



STEP 2

Install the **P6** Support Brace onto the **Leg** using the **H3** Phillips Head Bolt as shown in **FIGURE 2**.

Tighten all the H1 bolts and H3 bolts using T1 Allen Wrench in this step.



PARTS REQUIRED

4 pcs - **A6** Leg Leveler
1 pc - **A13** Soccer Ball
1 pc - **A14** Soccer Net

2 pcs - **H2** Flat Washer
2 pcs - **H4** STD Nut
1 pc - **T2** Wrench

STEP 3

Install the **A6** Leg Leveler onto the **Legs** using as shown in **FIGURE 3**.
Hang the four bands of Soccer Net onto the leg leveler as shown in **FIGURE 3 & DETAIL A**.
Install the two bands of Soccer Net onto the H3 bolts using **H2** Flat Washer and **H4** STD Nut as shown in **FIGURE 3 & DETAIL B**.

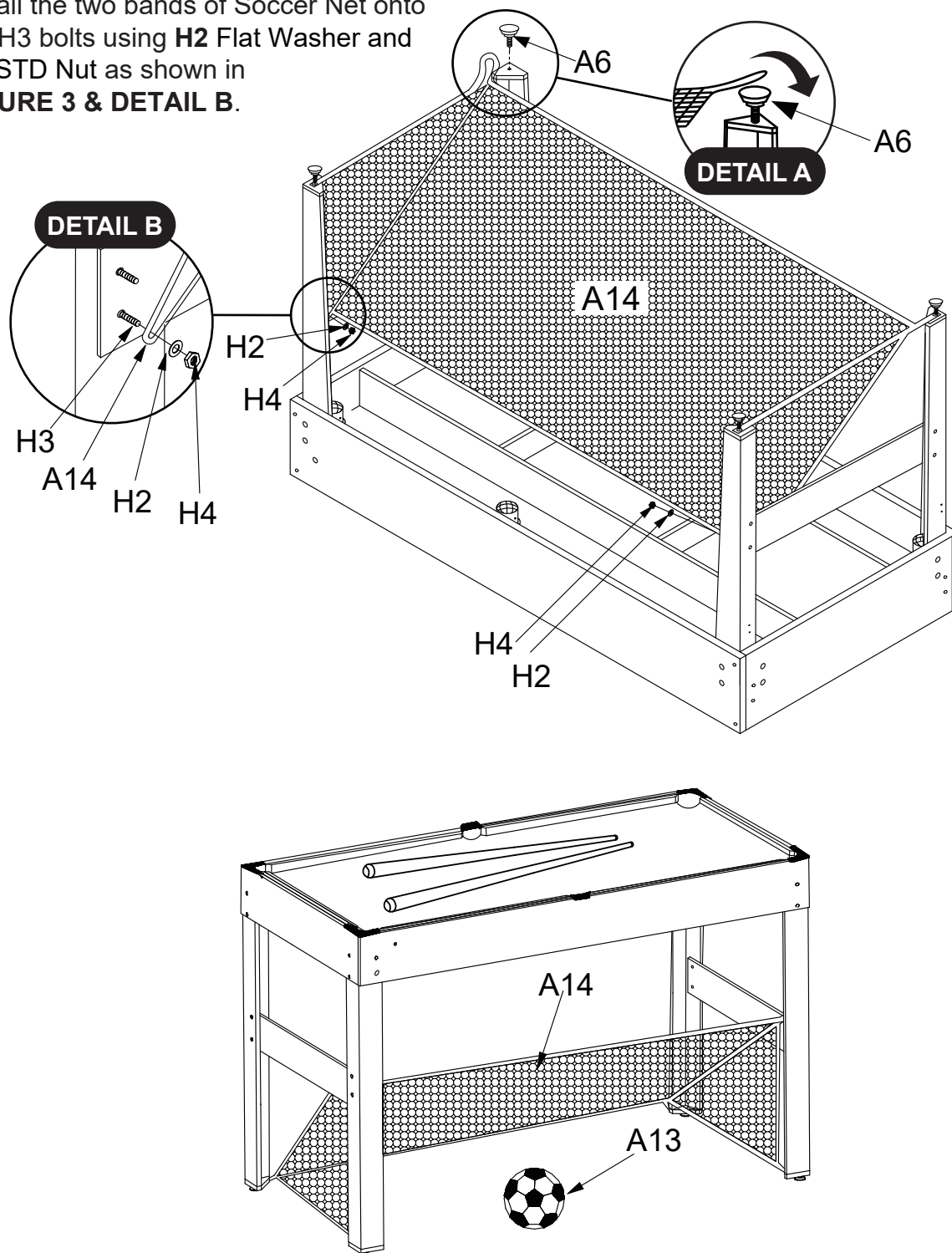


FIGURE 3

Billiards

Floor Soccer

PARTS REQUIRED

1 pc - **P7** Hockey / Drop N Score / Dart Board 4 pcs - **A33** Drop N Score Ball- Red
2 pcs - **A18** Hook 4 pcs - **A34** Drop N Score Ball- Blue
60 pcs - **A32** Plastic Peg

STEP 4

Install the **A32** Plastic Peg onto the **P7** Hockey / Drop N Score / Dart Board as shown in **FIGURE 4 & DETAIL C**.

Install the **A18** Hook onto the **P6** Support Brace as shown in **FIGURE 4 & DETAIL D**.

Then attach the **P7** Hockey / Drop N Score / Dart Board onto the **A18** Hook as shown in **FIGURE 4**.

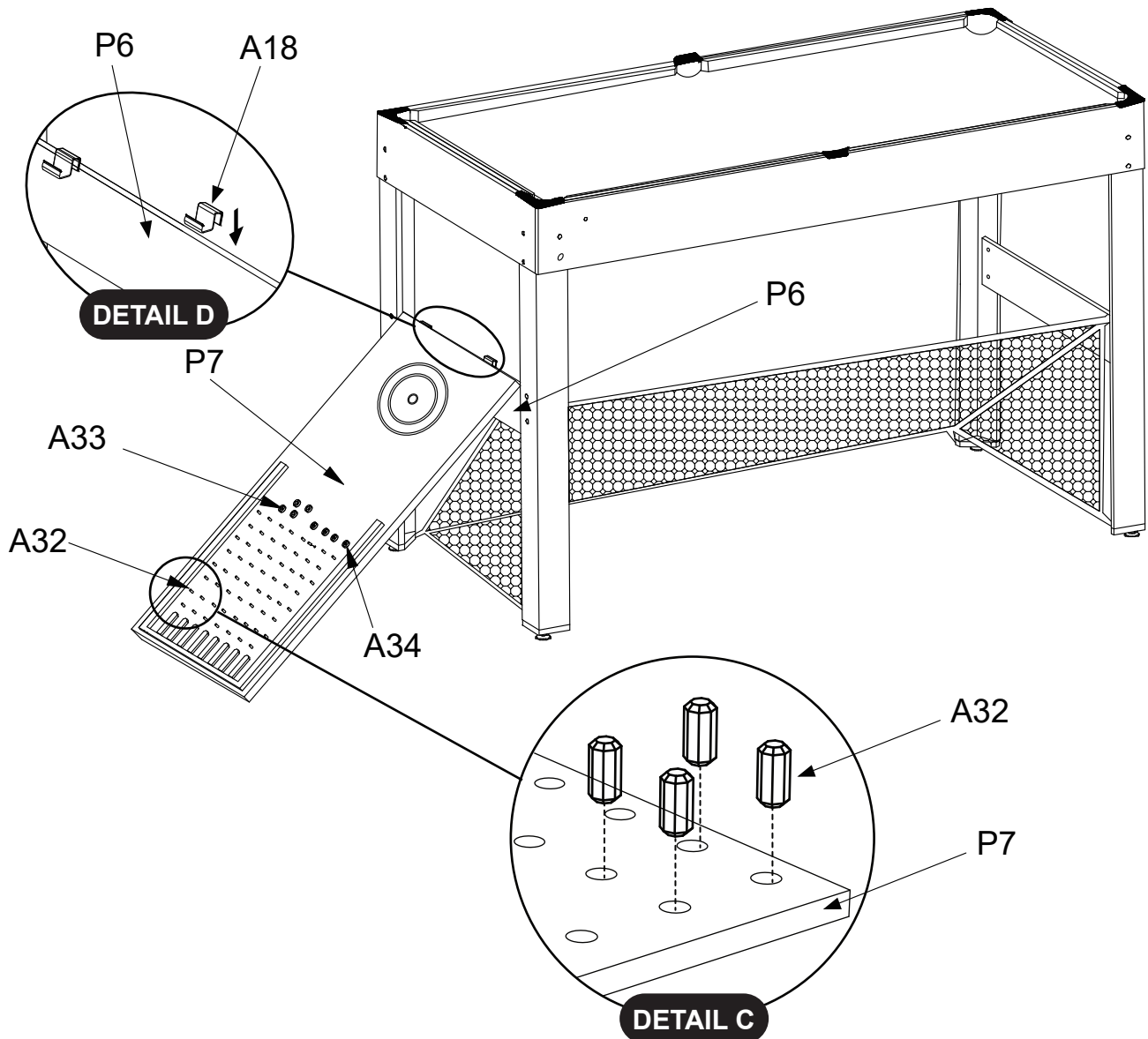


FIGURE 4

Drop N Score

PARTS REQUIRED

2 pcs - **A7** Hockey Pusher
2 pcs - **A8** Hockey Puck
2 pcs - **A9** Felt Pad
2 pcs - **A10** EVA Mat

1 pc - **A11** Floor Hockey Ball
2 pcs - **A12** Floor Hockey Stick

STEP 5

Remove the film **A9** Felt Pad and install it at the bottom of **A7** Hockey Pusher as shown in **FIGURE 4 & DETAIL D**.

Place **A10** EVA Mat onto the playfield of billiard and place **P7** on it as shown in **FIGURE 4**.

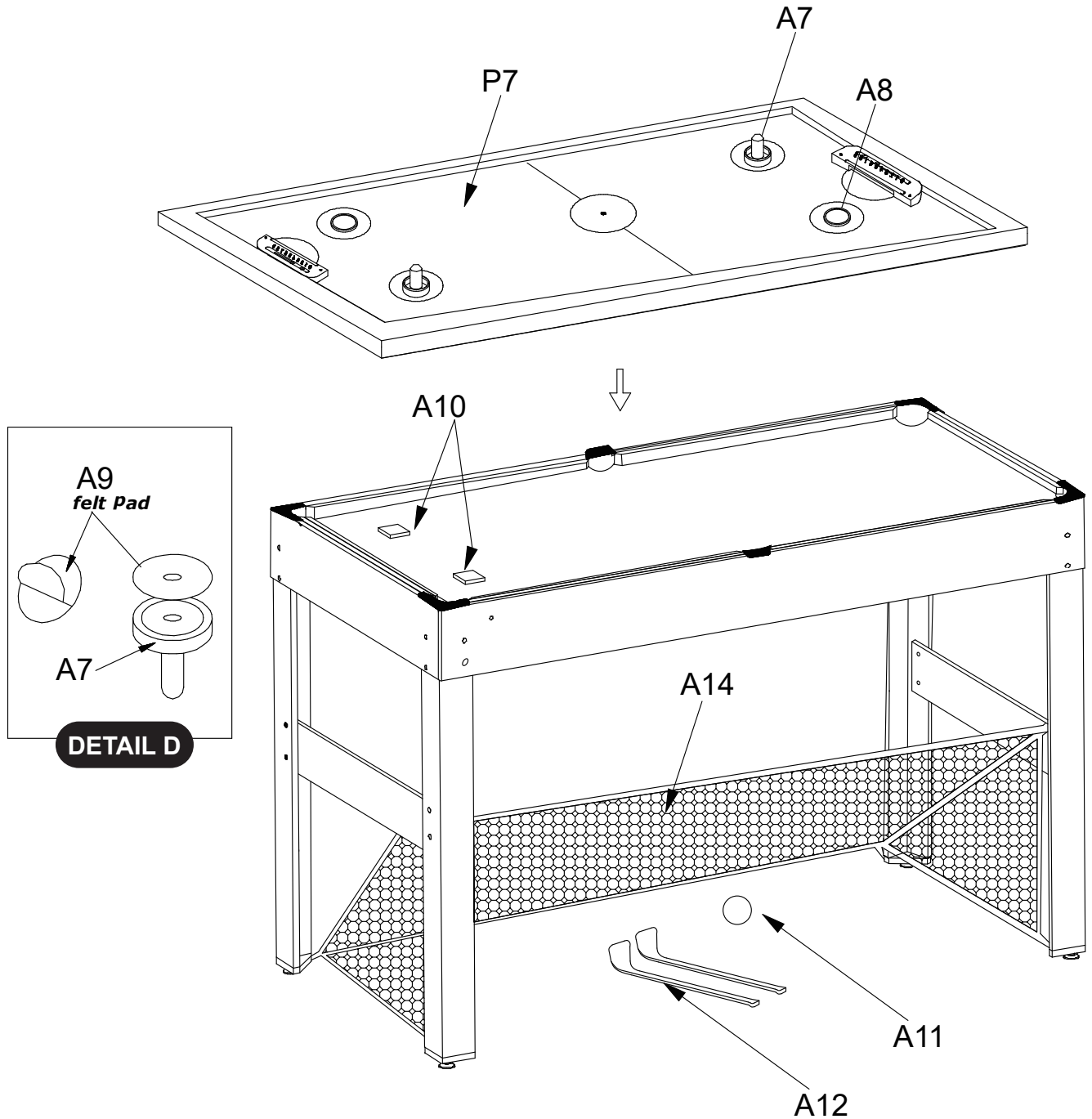


FIGURE 5

Hockey

Floor Hockey

PARTS REQUIRED

2 pcs - **A26** Flick Finger Football Goal Post
1 pc - **A27** Flick Finger Football
1 pc - **A37** Flick Finger Basketball Goal Post

1 pc - **A35** Launcher
1 pc - **A36** Flick Finger Basketball

STEP 6

Attach the **A26** Flick Finger Football Goal Post onto the **P7** Hockey / Plinko / Dart Board as shown in **FIGURE 6**.

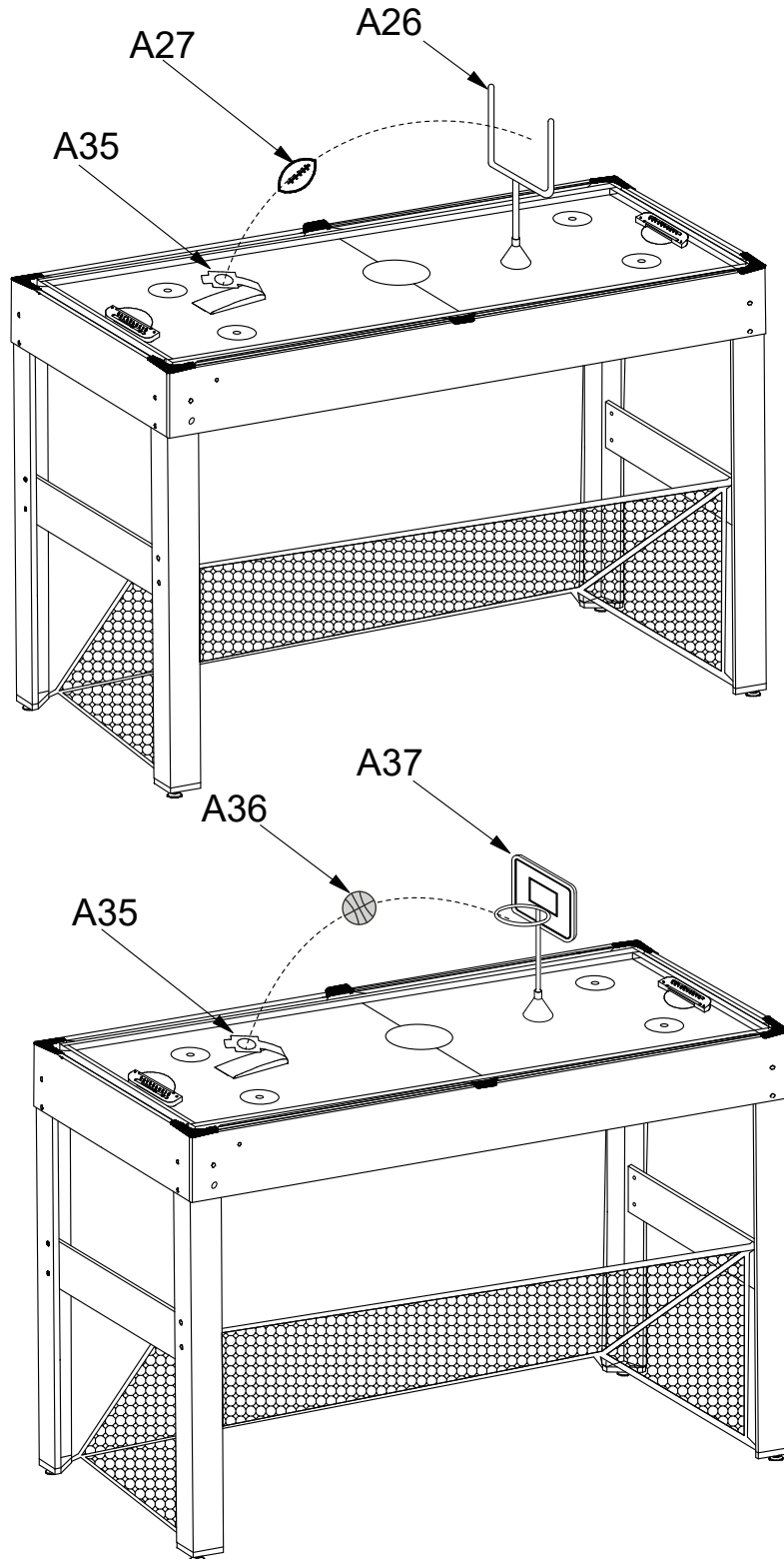


FIGURE 6

Flick Finger Football

Flick Finger Basketball

PARTS REQUIRED

2 pcs - **A15** Slide Thru Bracket
 1 pc - **A16** Side Holder Left
 1 pc - **A17** Side Holder Right

4 pcs - **H5** Phillips Flat Head Screw
 4 pcs - **H6** Phillips Flat Head Screw
 4 pcs - **A30** Suction Darts - Red
 4 pcs - **A31** Suction Darts - Blue

STEP 7

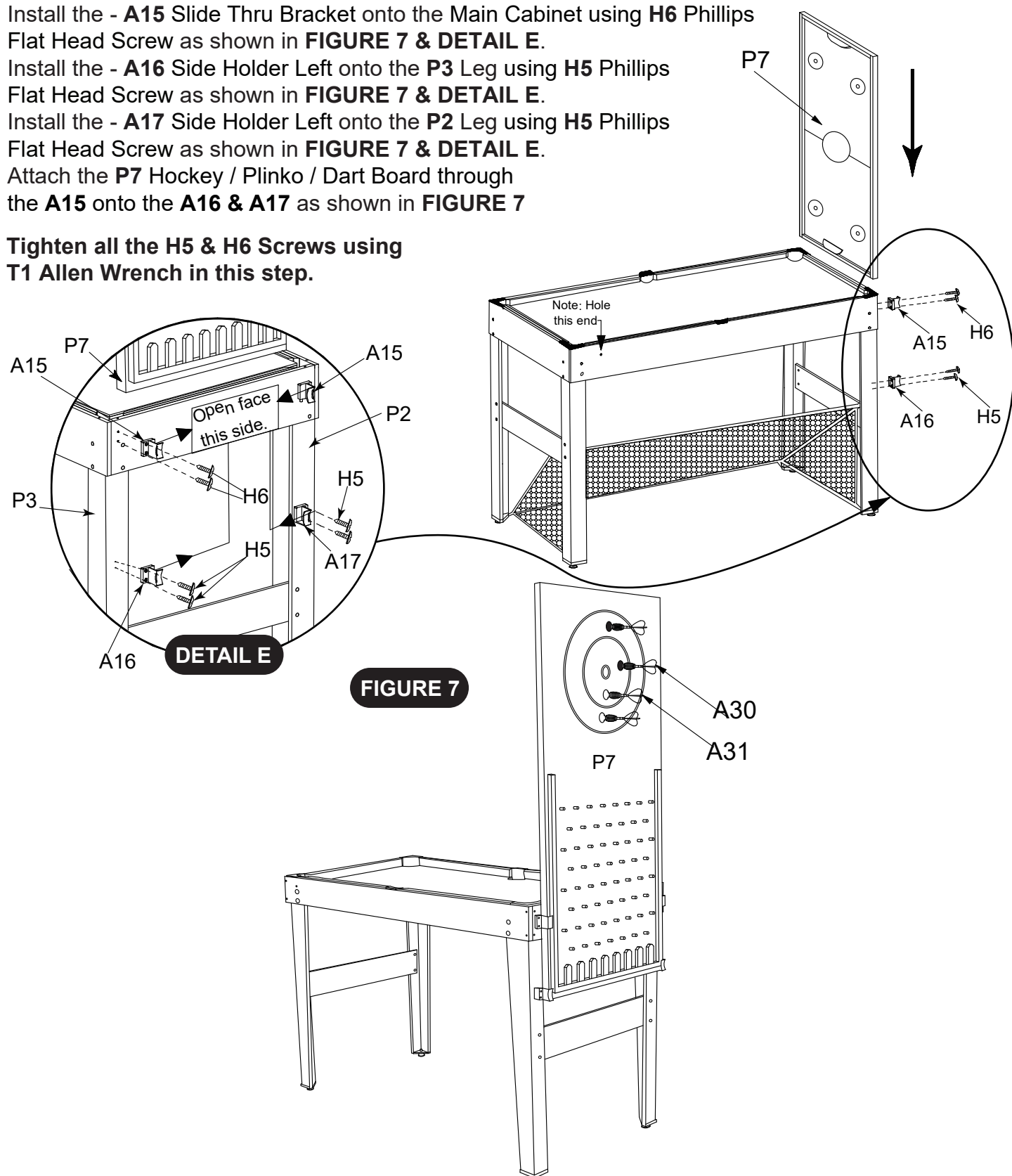
Install the - **A15** Slide Thru Bracket onto the Main Cabinet using **H6** Phillips Flat Head Screw as shown in **FIGURE 7 & DETAIL E**.

Install the - **A16** Side Holder Left onto the **P3** Leg using **H5** Phillips Flat Head Screw as shown in **FIGURE 7 & DETAIL E**.

Install the - **A17** Side Holder Right onto the **P2** Leg using **H5** Phillips Flat Head Screw as shown in **FIGURE 7 & DETAIL E**.

Attach the **P7** Hockey / Plinko / Dart Board through the **A15** onto the **A16 & A17** as shown in **FIGURE 7**

Tighten all the H5 & H6 Screws using T1 Allen Wrench in this step.



Darts

PARTS REQUIRED

1 pc - **P8** BasketBall / Archery Board
2 pcs - **A18** Hook
1 pc - **A19** Rim Holder

4 pcs - **H7** Phillips Round Head Screw
1 pc - **A20** Rim
1 pc - **A21** Net
2 pcs - **A25** Plastic Rivet Plug

STEP 8

Install the **A21** Net onto the **20** Rim as shown in **FIGURE 8 & DETAIL F & DETAIL G**.

Connect the **A20** Rim & **A19** Rim Holder and install them onto the **P8** Basketball / Archer Board using **H7** Phillips Round Head Screw as shown in **FIGURE 8**.

Install the **A18** Hook into the **P8** Basket Ball / Archer Board as shown in **FIGURE 8 & DETAIL H**.

Hang on the **P8** onto the **P7** using the **A18** Hook as shown in **FIGURE 8 & DETAIL I**.

Install the **A25** Plastic Rivet Plug onto the Main Cabinet as shown in **FIGURE 8**.

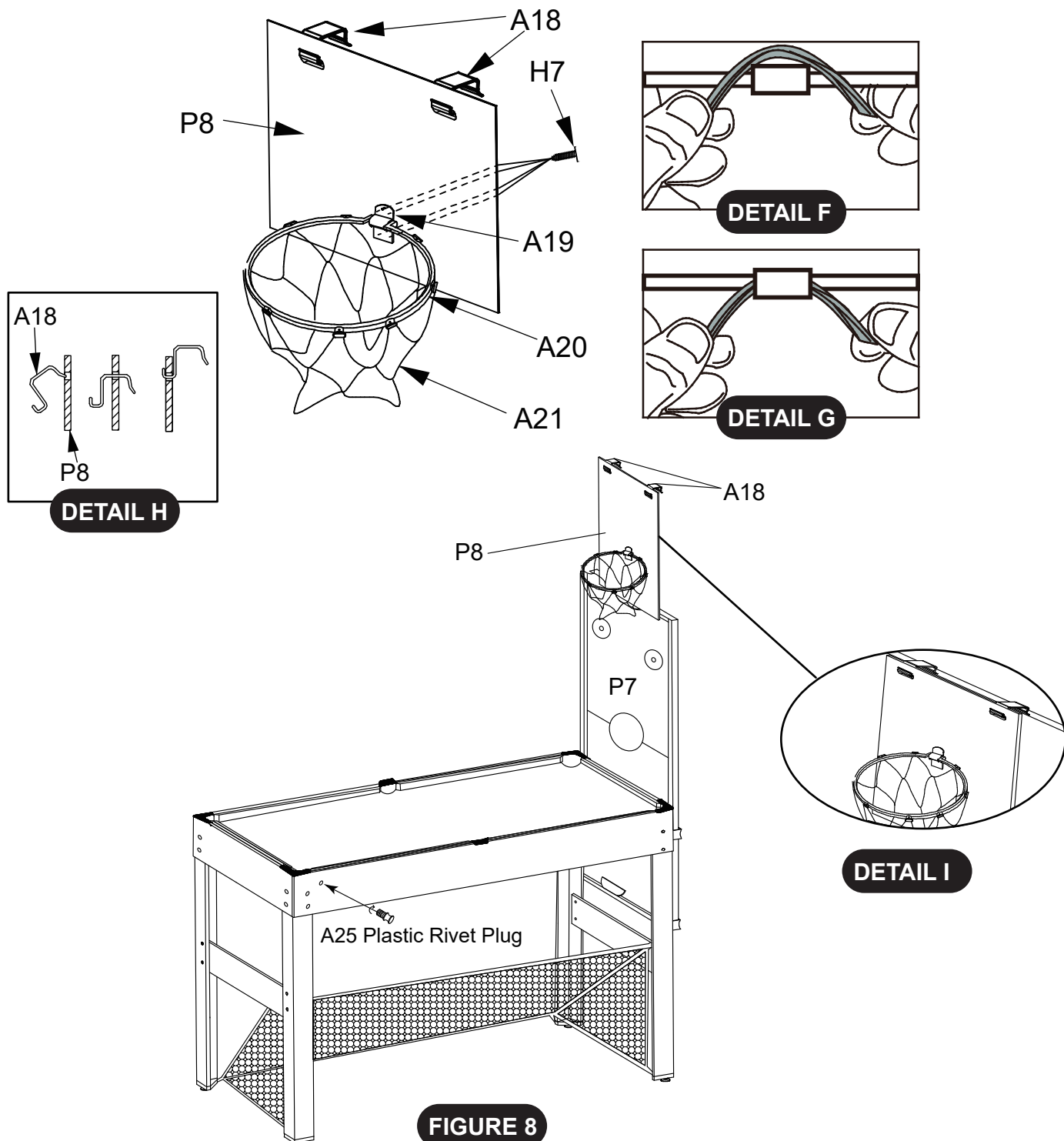


FIGURE 8

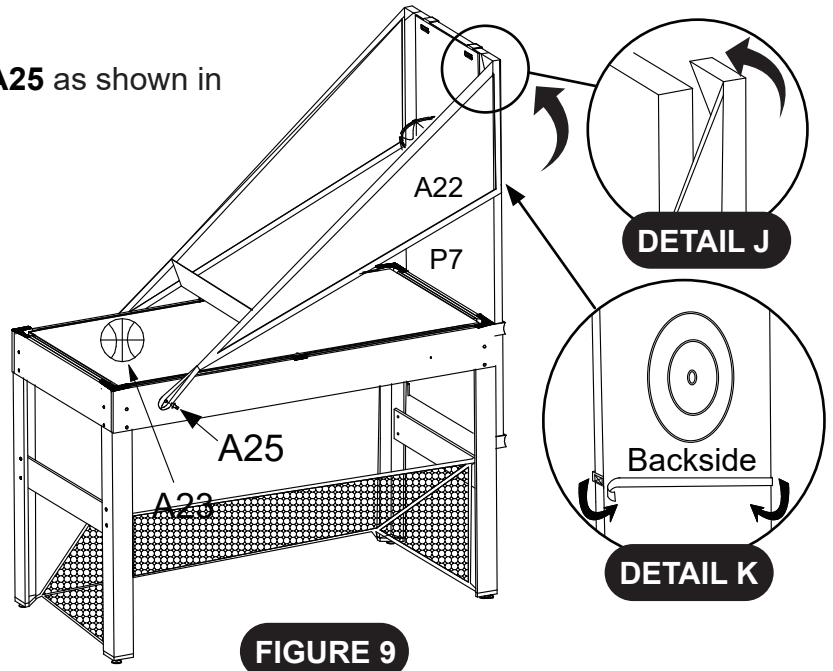
PARTS REQUIRED

1 pc - **A22** Ramp
1 pc - **A23** Basketball

1 pc - **A28** Bow
3 pcs - **A29** Arrow

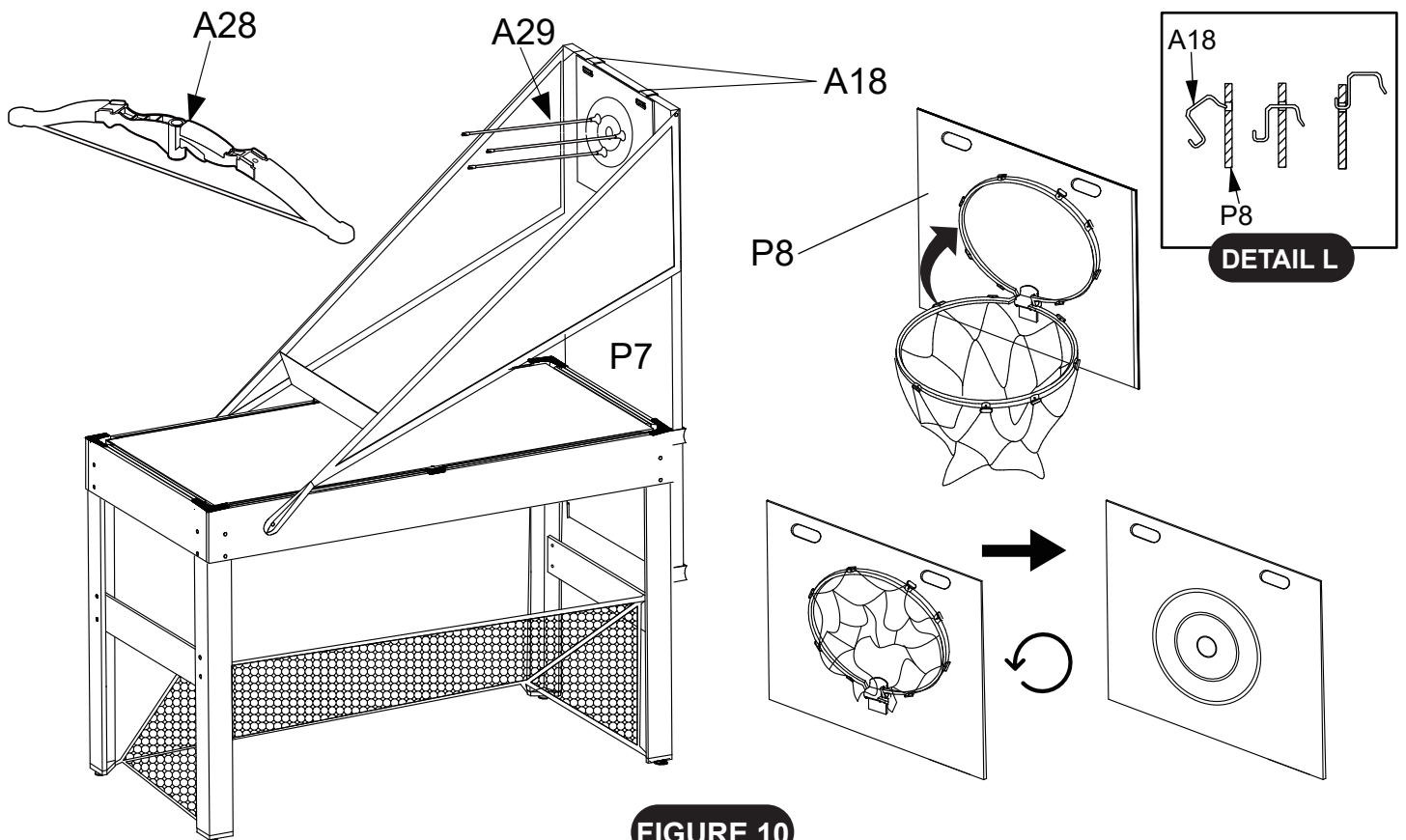
STEP 9

Install the **A22** Ramp onto the **P7** and **A25** as shown in **FIGURE 9** & **DETAIL J** & **DETAIL K**.



STEP 10

Uninstall the **A18** Hook and turn off the Rim, rotate the **P8** and install the **A18** Hook onto the **P8** as shown in **FIGURE 10** & **DETAIL L**.



Basketball

Archery

Congratulations! You have now assembled your table. Please note the Care and Use instructions below to ensure many years of trouble free use of your game table.

CARE AND USE FOR YOUR PRODUCT

1. Use spray furniture polish to clean all exterior surfaces of your table.
2. Use spray furniture polish on the AH playing surface with motor running. This will protect the playing surface + make the pucks go faster.
3. This product is intended for **INDOOR** use only.
4. **DO NOT** sit, climb or lean on the table.
5. **DO NOT** drag the table when moving it. This will damage the legs.
6. **DO NOT** set drinks on the table.
7. The purchase of a table cover will both protect and help keep clean the entire top of the table.
8. Use a carpenter's level to properly level the table using the enclosed A6 leveling shims.

PRODUCT PARTS LIST FOR MODEL # 45-0301W/F

Key #	Part #	Description	Qty.
H1	45-0301SYH1	6 mm x 28 mm Allen Head Bolt	16
H2	45-0301SYH2	6.5 mm x 18 mm Flat Washer	18
H3	45-0301SYH3	4 mm x 25 mm Phillips Head Bolt	8
H4	45-0301SYH4	M4 STD Nut	2
H5	45-0301SYH5	3.5mm x25 mm Phillips Flat Head Screw	4
H6	45-0301SYH6	3.5mm x16 mm Phillips Flat Head Screw	4
H7	45-0301SYH7	3.5mm x14 mm Phillips Round Head Screw	4
T1	45-0301SYT1	Allen Wrench	1
P1	45-0301SYP1	Main Cabinet	1
P2	45-0301SYP2	Leg - 1	1
P3	45-0301SYP3	Leg - 2	1
P4	45-0301SYP4	Leg - 3	1
P5	45-0301SYP5	Leg - 4	1
P6	45-0301SYP6	Support Brace	2
P7	45-0301SYP7	Hockey / Drop N Score / Dart Board	1
P8	45-0301SYP8	BasketBall / Archery Board	1

PRODUCT PARTS LIST FOR MODEL # 45-0301W/F

Key #	Part #	Description	Qty.
A1	45-0301SYA1	Billiard Ball Set	1
A2	45-0301SYA2	Cue	2
A3	45-0301SYA3	Triangle	1
A4	45-0301SYA4	Chalk	2
A5	45-0301SYA5	Playfield Brush	1
A6	45-0301SYA6	Leg Leveler	4
A7	45-0301SYA7	Hockey Pusher	2
A8	45-0301SYA8	Hockey Puck	2
A9	45-0301SYA9	Felt Pad	2
A10	45-0301SYA10	EVA Mat	2
A11	45-0301SYA11	Floor Hockey Ball	1
A12	45-0301SYA12	Floor Hockey Stick	2
A13	45-0301SYA13	Soccer Ball	1
A14	45-0301SYA14	Soccer Net	1
A15	45-0301SYA15	Slide Thru Bracket	2
A16	45-0301SYA16	Side Holder Left	1
A17	45-0301SYA17	Side Holder Right	1
A18	45-0301SYA18	Hook	4
A19	45-0301SYA19	Rim Holder	1
A20	45-0301SYA20	Rim	1
A21	45-0301SYA21	Net	1
A22	45-0301SYA22	Ramp	1
A23	45-0301SYA23	Basketball	1
A24	45-0301SYA24	Air Pump With Needle	1
A25	45-0301SYA25	Plastic Rivet Plug	2
A26	45-0301SYA26	Flick Finger Football Goal Post	2
A27	45-0301SYA27	Flick Finger Football	1
A28	45-0301SYA28	Bow	1
A29	45-0301SYA29	Arrow	3
A30	45-0301SYA30	Suction Darts - Red	2
A31	45-0301SYA31	Suction Darts - Blue	2
A32	45-0301SYA32	Plastic Peg	60
A33	45-0301SYA33	Drop N Score Ball- Red	4
A34	45-0301SYA34	Drop N Score Ball- Blue	4
A35	45-0301SYA35	Launcher	1
A36	45-0301SYA36	Flick Finger Basketball	1
A37	45-0301SYA37	Flick Finger Basketball Goal Post	1
K1	45-0301SYK1	Hardware Kit	1
M1	45-0301SYM1	Owner's Manual	1

GAME RULES:

BILLIARDS:

All numbered balls are set up with the 8 ball in the middle at one end of the table using the triangle. After removing the triangle, the first player will “break” by striking the white cue ball with a cue from the opposite end of the table into the numbered balls to start the game. The players will alternate turns shooting, striking the cue ball into the numbered balls, attempting to knock the numbered balls into a pocket. The first player to hit a ball into a pocket will be either “stripes” (balls 9-15) or “solids” (balls 1-7) depending on which ball is pocketed, and they will continue to aim at those balls until all are pocketed. The opposing player’s objective will be to aim at the other numbered balls (“stripes” or “solids”). If a player successfully pockets one of their balls, their turn continues until they shoot without pocketing one of their balls or they “scratch” (pocket the cue ball). In the event of a “scratch,” any numbered balls that were pocketed will return to the table where they were originally placed to start the game, and the cue ball may be placed on the table by the opposing player, who will proceed to take his/her turn. Once a player’s numbered balls are all pocketed, the 8 ball must be pocketed last to win the game.

FLOOR SOCCER:

Players alternate turns kicking the soccer ball from the same spots. The player who makes the most goals wins.

DROP N SCORE:

First, a red team player drops a Drop N Score ball from anywhere at the top of the Drop N Score board. When it lands in a slot at the bottom, the red team is rewarded with the number of points displayed in that slot. Teams alternate turns dropping their Drop N Score Balls until all have been dropped. The team with the highest point total wins.

HOCKEY:

Play begins when the puck is placed on the playing surface. Players must strike the puck with the hand-held pushers, attempting to shoot the puck into the opponent’s goal. One point is rewarded to the player who successfully scores in the opponent’s goal. The first player to reach a predetermined score wins the game.

FLOOR HOCKEY:

Players alternate turns shooting the floor hockey ball into the goal with a floor hockey stick from the same spots. Whoever makes the most goals wins.

FLICK FINGER FOOTBALL:

Players alternate turns placing the football on the launcher and attempting to launch the football between the Goal Post uprights by pressing the launcher with one finger, and releasing. The player to launch the most successful field goals wins.

FLICK FINGER BASKETBALL:

Players alternate turns placing the basketball on the launcher and attempting to launch the basketball through the basketball goal by pressing the launcher with one finger, and releasing. The player to launch the most successful shot attempts wins.

DARTS:

Players alternate turns throwing their two darts at the board. The players receive points based on what zone of the board the dart lands in. The winner can be the first player to reach a predetermined score or a the player with the most points after a predetermined number of attempts.

BASKETBALL:

Players alternate turns shooting from the same spot. Each made basket is worth one point. The player with the most points wins.

ARCHERY:

Players alternate shooting arrows at the board until each player has shot three arrows. Players may be rewarded 1, 2, 3, or 4 points based on what zone the arrow sticks in. The player with the most points wins.

90 DAY LIMITED WARRANTY

This consumer warranty extends to the original consumer purchase of any ESCALADE SPORTS Product (hereinafter referred as the "Product").

WARRANTY DURATION: This Product is warranted to the original consumer purchase of a period of 90 days from the original purchase.

WARRANTY COVERAGE: ESCALADE SPORTS warrants to the original Consumer Purchaser that any Product of its manufacture is free from defects in material and workmanship when used for the intended purpose under normal use and conditions. THIS WARRANTY IS VOID IF THE PRODUCT HAS BEEN DAMAGED BY ACCIDENT, UNREASONABLE USE, NEGLIGENCE, IMPROPER SERVICE, FAILURE TO FOLLOW INSTRUCTIONS PROVIDED WITH THE PRODUCT OR OTHER CAUSES NOT ARISING OUT OF DEFECTS IN MATERIAL AND WORKMANSHIP.

WARRANTY PERFORMANCE: During the above 90 day warranty period, ESCALADE SPORTS shall repair or replace with a comparable model, and Product, or component thereof, which may prove defective under normal use and proper care, and which our examination shall disclose to our satisfaction to be thus defective, please contact our Warranty Dept.

1-800-467-1421 / Warranty Dept.

Or Write us at:

Escalade® Sports, Inc. - P.O. Box 889, Evansville, IN 47706

Attn: Warranty Dept.

Or E-mail us at:

gameroom@escaladesports.com

Other than shipping requirements no charge will be made for such repair or replacement of in-warranty Products. ESCALADE SPORTS strongly recommends that the Product is insured for value prior to mailing.

WARRANTY DISCLAIMERS: ANY IMPLIED WARRANTIES ARISING OUT OF THIS SALE, INCLUDING BUT NOT LIMITED TO THE IMPLIED WARRANTIES OF MERCHANTABILITY AND FITNESS FOR A PARTICULAR PURPOSE, ARE LIMITED IN DURATION TO THE ABOVE 90 DAY PERIOD. ESCALADE SPORTS SHALL NOT BE LIABLE FOR LOSS OF USE OF THE PRODUCT OR OTHER CONSEQUENTIAL OR INCIDENTAL COSTS, EXPENSES OR DAMAGES INCURRED BY THE CONSUMER OF ANY OTHER USE.

Some states do not allow the exclusion or limitation of implied warranties or consequential or incidental damages, so the above limitations or exclusions may not apply to you.

LEGAL REMEDIES: This warranty gives you specific legal rights and you may also have other rights which may vary from state to state.

NOT COVERED BY THIS WARRANTY

- Product not intended to be in places of public assembly, such as, but not limited to, schools, parks, public or private recreational facilities
- Any product subjected to Non-residential abuse, negligence, improper installation, vandalism, acts of God, alteration of product, or any other events beyond the control of ESCALADE SPORTS.