



ES50HVP/ES90HVP/ES100HVP HIGH VELOCITY AIR HANDLER

Installation, Operation and Maintenance Manual



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P/N 14002G

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All technical information subject to change without notice.

SAFETY INFORMATION

It is the responsibility of the installer to ensure the installation complies with all national and local building codes and standards, in addition to the instructions outlined in this manual. All applicable codes take precedence over any instructions made in this document.



This symbol indicates safety alerts. When you see this symbol on labels or in this manual, be alert to the potential for personal injury. Understand and pay particular attention to the signal words **DANGER**, **WARNING**, or **CAUTION**.

DANGER indicates an **imminently** hazardous situation, which if not avoided, **will result in death or serious injury**.

WARNING indicates a **potentially** hazardous situation, which if not avoided, **could result in death or serious injury**.

CAUTION indicates a **potentially** hazardous situation, which if not avoided, **may result in minor or moderate injury**. It is also used to alert against unsafe practices and hazards involving only property damage.



WARNING - Improper installation may create a condition where the operation of the product could cause personal injury or property damage. Only a qualified contractor, installer or service agency should install this product. Improper installation, adjustment, alteration, service or maintenance can cause injury or property damage. Refer to this manual for assistance.



CAUTION - This product must be installed in strict compliance with the installation instructions and any applicable local, state, and national codes including, but not limited to; building, electrical, and mechanical codes.



WARNING - FIRE OR ELECTRICAL HAZARD. Failure to follow the safety warnings exactly could result in serious injury, death, or property damage. A fire or electrical hazard may result causing property damage, personal injury or loss of life.



WARNING - Hot water from a boiler used to satisfy heating requirements can be heated to temperatures of 180°F. Parts containing water this hot can scald very quickly. Use extreme caution when servicing or performing maintenance on any parts containing hot water. To avoid severe burns, allow equipment to cool before performing maintenance.

INTRODUCTION

The **ecosmart** HV (High Velocity) hydronic furnace is designed to maximize performance and comfort in residential or light commercial applications. The **ecosmart** can be used with a variety of heat sources such as boilers and water heaters and can be implemented in combo systems that provide domestic hot water as well as space heating. Smart control systems within the **ecosmart** allow extraction of maximum heat by allowing condensing high efficiency heat sources to work at their maximum efficiency while providing ultimate comfort with unmatched performance.

The **ecosmart** HV features:

- Simple, independent heat/cool airflows and system parameters that can easily be set by the installer to adjust for a wide variety of installations.
- A 0-10V input from a Building Automation System (BAS) to control fan speed and pump operation.
- Standard 120VAC pump or a variable speed pump from the 0-10V interface providing multi-flow functionality.
- Constant Pressure Technology (CPT) automatically maintains the desired static pressure within the ductwork irrespective of outlet vents opening and closing.

MODES OF OPERATION

- **MULTI-STAGE** – fan runs through 3 airflow stages with 5-minute intervals until the selected airflow is reached, and the pump, if a variable type is installed, runs through 3 speeds in unison with the fan stages. Note: if a standard pump is used, the pump will run at a single speed only.
- **SINGLE-STAGE** – fan runs at the selected airflow and the pump runs at a single speed.

PERFORMANCE RATINGS

Performance Data - Hot Water Capacities (BTUH) @ 70°F Entering Air Temperature									WATER PD (‘WC) @140°F
50HVP									
		Entering Water Temperature							
CFM	GPM	120°F	130°F	140°F	150°F	160°F	170°F	180°F	
300	3	15070	18110	21160	24200	27260	30310	33370	2.32
	4	15380	18470	21570	24680	27780	30880	33990	3.87
	5	15550	18680	21810	24940	28070	31210	34340	5.77
400	3	19060	22930	26790	30670	34550	38440	42330	2.32
	4	19680	23650	27630	31610	35600	39600	43590	3.87
	5	20030	24070	28110	32150	36210	40260	44310	5.77
500	3	22550	27130	31730	36340	40960	45580	50210	2.32
	4	23540	28300	33080	37870	42660	47460	52270	3.87
	5	24120	29000	33880	38770	43670	48570	53480	5.77
600	3	25590	30810	36050	41300	46570	51840	57130	2.32
	4	27000	32490	37990	43500	49020	54550	60090	3.87
	5	27860	33500	39160	44820	50500	56180	61870	5.77
700	3	28260	34040	39840	45660	51500	57340	63200	2.32
	4	30110	36250	42400	48570	54750	60940	67150	3.87
	5	31270	37620	43980	50360	56760	63160	69570	5.77
800	3	30810	37130	43470	49840	56230	62640	69050	2.32
	4	33160	39920	46720	53540	60370	67220	74070	3.87
	5	34640	41690	48760	55860	62960	70080	77210	5.77

50HVP ECM blower performance (CFM/amps)

SWITCH SETTING	0.5" WC	0.6" WC	0.7" WC	0.8" WC	0.9" WC	1" WC	1.1" WC	1.2" WC	1.3" WC	1.4" WC	1.5" WC
55%	603 2.43	582 2.45	558 2.56	535 2.65	509 2.68	486 2.76	466 2.86	435 2.98	497 2.99	387 3.07	372 3.10
60%	633 2.65	615 2.67	580 2.82	570 2.86	543 2.93	518 2.96	505 3.10	479 3.23	451 3.29	423 3.32	405 3.34
70%	673 2.82	642 2.89	612 3.02	605 3.04	578 3.19	563 3.28	547 3.32	522 3.38	503 3.47	471 3.55	460 3.68
75%	697 3.05	688 3.17	667 3.20	649 3.28	630 3.40	600 3.49	591 3.60	562 3.62	538 3.71	512 3.80	496 3.88
80%	756 3.42	734 3.52	717 3.59	697 3.10	678 3.73	663 3.83	642 3.96	610 4.02	594 4.10	574 4.19	553 4.31
85%	791 3.80	773 3.88	753 3.98	740 3.99	717 4.07	700 4.20	680 4.28	656 4.31	633 4.44	620 4.55	597 4.68
90%	828 4.16	812 4.23	790 4.34	778 4.36	757 4.52	744 4.58	732 4.64	707 4.70	693 4.87	654 4.98	644 5.04
100%	860 4.49	849 4.56	835 4.72	815 4.80	804 4.82	779 4.96	760 5.07	754 5.16	723 5.19	704 5.35	700 5.46

Performance Data - Hot Water Capacities (BTUH) @ 70°F Entering Air Temperature									WATER PD (“WC) @140°F
90HVP									
		Entering Water Temperature							
CFM	GPM	120°F	130°F	140°F	150°F	160°F	170°F	180°F	
400	4	20260	24350	28440	32540	36640	40750	44860	3.26
	5	20590	24730	28880	33040	37190	41360	45520	4.84
	7	20930	25140	29350	33560	37770	41990	46210	10.27
500	4	24390	29330	34280	39230	44200	49170	54140	3.26
	5	24960	30000	35050	40100	45160	50230	55300	4.84
	7	25570	30720	35880	41040	46200	51370	56540	10.27
600	4	28130	33840	39570	45310	51060	56820	62590	3.26
	5	28990	34860	40740	46630	52530	58440	64360	4.84
	7	29940	35980	42030	48080	54150	60220	66290	10.27
700	4	31550	37930	44370	50820	57290	63770	70260	3.26
	5	32700	39330	45990	52650	59330	66020	72720	4.84
	7	34030	40910	47810	54710	61630	68550	75480	10.27
800	4	34570	41620	48710	55810	62930	70070	77220	3.26
	5	36100	43450	50820	58200	65600	73020	80440	4.84
	7	37870	45550	53240	60940	68660	76390	84120	10.27
900	4	37330	44970	52640	60340	68050	75790	83540	3.26
	5	39230	47230	55260	63310	71390	79470	87570	4.84
	7	41480	49890	58330	66790	75270	83750	92250	10.27

90HVP ECM blower performance (CFM/amps)

SWITCH SETTING	0.5" WC	0.6" WC	0.7" WC	0.8" WC	0.9" WC	1" WC	1.1" WC	1.2" WC	1.3" WC	1.4" WC	1.5" WC
65%	874 3.50	850 3.59	813 3.68	781 3.79	758 3.85	726 3.92	694 4.03	660 4.14	620 4.24	587 4.38	554 4.44
70%	910 3.70	880 3.82	847 3.86	825 4.00	790 4.12	762 4.15	730 4.24	700 4.36	673 4.46	632 4.58	600 4.65
75%	955 3.95	915 3.99	893 4.14	860 4.22	838 4.36	800 4.44	782 4.52	742 4.65	710 4.75	679 4.87	644 4.96
80%	974 4.10	945 4.26	922 4.40	890 4.46	861 4.53	837 4.69	815 4.80	782 4.86	754 4.97	711 5.11	688 5.22
85%	1004 4.38	972 4.47	954 4.53	919 4.64	900 4.77	875 4.90	840 4.96	810 5.13	781 5.25	752 5.29	722 5.46
90%	1034 4.61	1002 4.68	973 4.82	964 4.93	926 5.04	908 5.09	877 5.28	850 5.37	817 5.46	788 5.58	765 5.74
95%	1050 4.78	1022 4.83	1002 4.93	977 5.11	944 5.17	922 5.26	893 5.37	871 5.53	843 5.57	815 5.70	780 5.89
100%	1092 5.04	1062 5.19	1029 5.32	1010 5.40	987 5.50	952 5.61	934 5.73	912 5.82	872 5.95	854 6.08	830 6.13

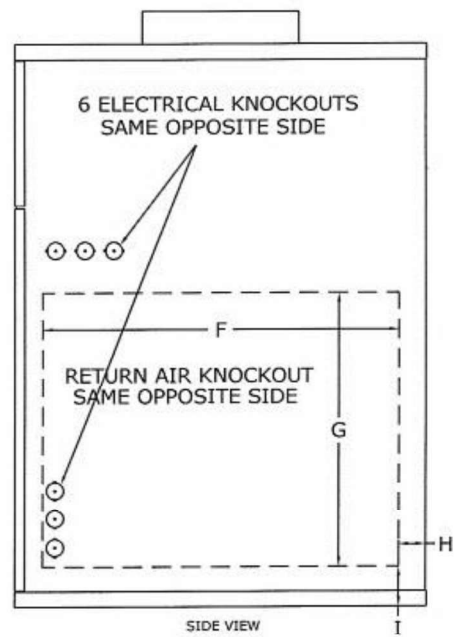
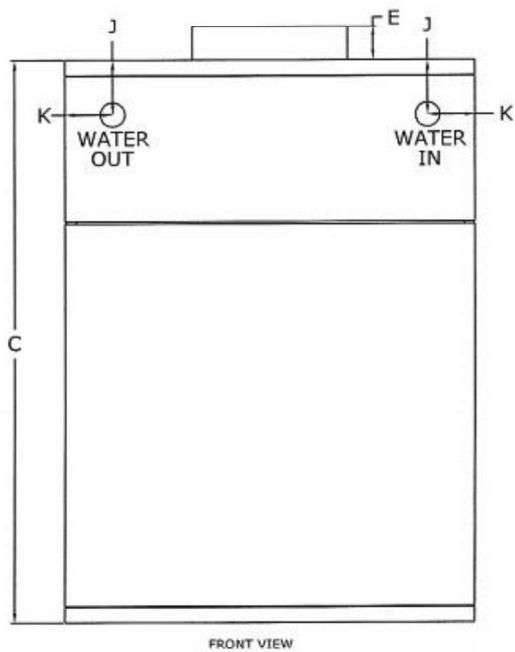
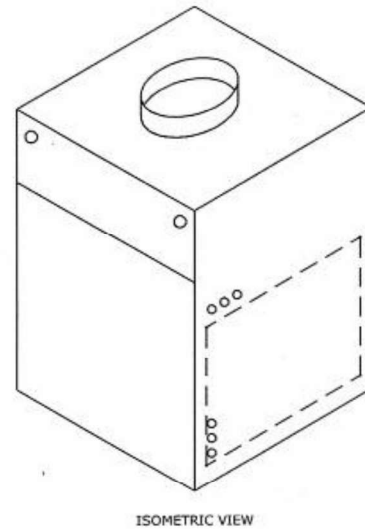
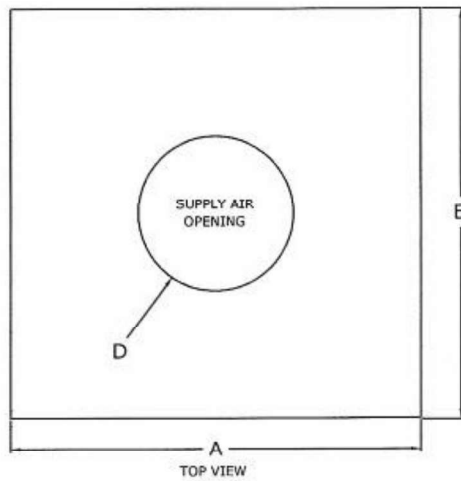
Performance Data - Hot Water Capacities (BTUH) @ 70°F Entering Air Temperature									WATER PD (°WC) @140°F
100HVP									
		Entering Water Temperature							
CFM	GPM	120°F	130°F	140°F	150°F	160°F	170°F	180°F	
700	4	31550	37930	44370	50820	57290	63770	70260	3.26
	5	32700	39330	45990	52650	59330	66020	72720	4.84
	7	34030	40910	47810	54710	61630	68550	75480	10.27
800	4	34570	41620	48710	55810	62930	70070	77220	3.26
	5	36100	43450	50820	58200	65600	73020	80440	4.84
	7	37870	45550	53240	60940	68660	76390	84120	10.27
900	4	37330	44970	52640	60340	68050	75790	83540	3.26
	5	39230	47230	55260	63310	71390	79470	87570	4.84
	7	41480	49890	58330	66790	75270	83750	92250	10.27
1000	4	40810	49130	57470	65840	74220	82610	93020	3.26
	5	42990	51730	60490	69270	78060	86870	95690	4.84
	7	45550	54770	64010	73270	82540	91830	101120	10.27
1100	4	43230	52050	60900	69780	78670	87590	96510	3.26
	5	45790	55110	64450	73820	83210	92610	102030	4.84
	7	48850	58750	68680	78620	88580	98550	108540	10.27
1200	4	45430	54710	64030	73380	82750	92130	101530	3.26
	5	48380	58240	68130	78040	87980	97940	107900	4.84
	7	51950	62500	73070	83660	94280	104900	115540	10.27

100HVP ECM blower performance (CFM/amps)

SWITCH SETTING	0.5" WC	0.6" WC	0.7" WC	0.8" WC	0.9" WC	1" WC	1.1" WC	1.2" WC	1.3" WC	1.4" WC	1.5" WC
65%	1154 5.47	1130 5.59	1100 5.71	1064 5.82	1037 5.93	1007 6.07	970 6.17	939 6.28	902 6.38	872 6.52	834 6.62
70%	1198 5.90	1160 6.02	1135 6.10	1105 6.25	1077 6.37	1049 6.46	1017 6.58	987 6.74	952 6.80	920 6.92	892 7.02
75%	1242 6.34	1220 6.45	1188 6.58	1155 6.67	1127 6.83	1094 6.90	1070 6.98	1040 7.20	995 7.28	973 7.41	944 7.53
80%	1284 6.83	1254 6.92	1230 7.07	1201 7.16	1174 7.23	1137 7.35	1111 7.49	1078 7.64	1052 7.70	1029 7.84	992 7.95
85%	1322 7.22	1292 7.29	1270 7.46	1242 7.56	1206 7.68	1185 7.80	1162 7.96	1124 8.06	1106 8.19	1079 9.28	1040 8.46
90%	1367 7.73	1340 7.87	1311 7.96	1275 8.14	1258 8.22	1230 8.40	1200 8.47	1178 8.61	1148 8.74	1120 8.87	1094 8.96
95%	1420 8.35	1386 8.49	1365 8.64	1333 8.78	1320 8.93	1295 9.05	1252 9.17	1246 9.32	1202 9.32	1166 9.29	1132 9.25
100%	1425 8.87	1444 8.95	1400 9.08	1383 9.22	1357 9.35	1320 9.35	1292 9.35	1250 9.35	1217 9.37	1176 9.37	1140 9.32

SPECIFICATIONS

PHYSICAL DATA - INCHES											
Model	Overall Dimensions W x D x H			Supply Opening W x D		Side Return				Piping Location	
	A	B	C	D	E	F	G	H	I	J	K
50HVP	14.0	21.0	29.0	8.0	1.8	18.3	14.3	1.4	2.0	2.8	2.4
90HVP	21.0	21.0	29.0	8.0	1.8	18.3	14.3	1.4	2.0	2.8	2.4
100HVP	21.0	21.0	29.0	10.0	1.8	18.3	14.3	1.4	2.0	2.8	2.4



MODEL	50HVP	90HVP	100HVP
DX Cooling Capacity (tons)	1 to 2	2 to 2.5	2 to 3
Power (Volts/Phase/Hz)	120/1/60	120/1/60	120/1/60
Cabinet Size W x D x H (in)	14 x 21 x 29	21 x 21 x 29	21 x 21 x 29
Supply Air Opening D (in)	8	8	10
Side Return Air Opening (in)	18.3 X 14.3	18.3 X 14.3	18.3 X 14.3
Recommended Filter Size (in)	16 x 20	16 x 20	16 x 20
Shipping Weight (lb)	85	95	98
Shipping Dimensions W x D x H (in)	15 x 24 x 30.5	22 x 24 x 30.5	22 x 24 x 30.5

QUICK START-UP PROCEDURES

Refer to the installation instructions before following the start-up procedures.

1. Fill the system with water. Do not start the system.
2. Purge all air from the system. Isolation and purge valves are strongly recommended.
3. Purge all air from the space heating loop by closing the isolation valve on the return leg of the loop and open the drain to purge air. Open the return leg isolation valve and then close the drain valve.
4. Start the hot water generating equipment per the manufacturer's recommendations. Set the design water temperature to deliver the necessary number of BTUs to the air handler.
5. Once all air has been purged, turn on the power to the **ecosmart** and set the room thermostat to heat and set the temperature high enough to initiate a call for heat. This will energize the air handler and in turn the fan and pump.
6. Once the heat source is supplying hot water, check supply and return pipes for a temperature difference to make sure there is flow. There should be a noticeable difference in temperature between supply and return lines. Use caution when supply water temperature is above 120°F / 49°C.

INSTALLATION

The installer must comply with all local and national code requirements pertaining to the installation of this equipment.

Clearances

The **ecosmart** is approved for up-flow, down-flow, and horizontal configurations. Clearances do not change with orientation. This hydronic furnace is for indoor installation only.

	Clearance from Combustibles (in)	Recommended Service Clearance (in)
Top	0	0
Bottom	0	0
Front	0	24
Back	0	0
Sides	0	0

Freeze Protection

It is not recommended to install the **ecosmart** in an unheated space.

Should the **ecosmart** be installed in an area where the ambient temperature may fall below freezing, ethylene or propylene glycol should be added into the hydronic heating system to protect against damage, which would not be covered under warranty. Make sure the glycol is compatible with all system components and is permitted by local and national codes.

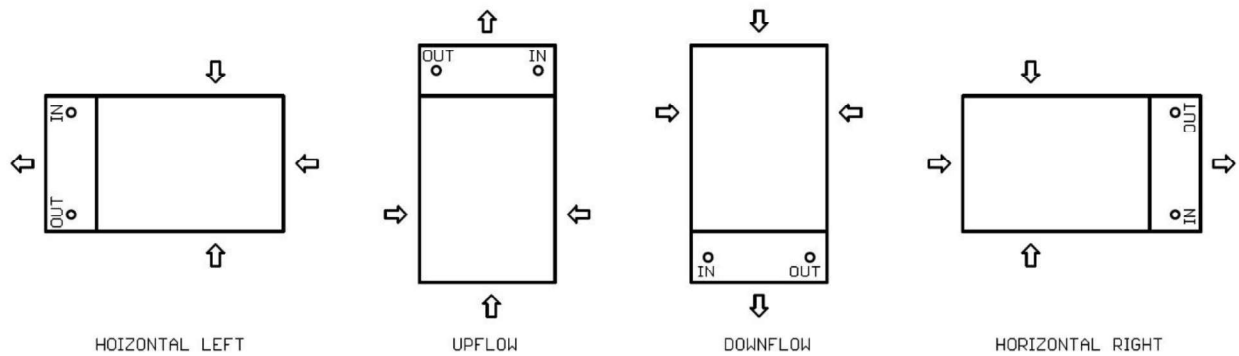
Rear Piping Connections

The heating coil may be reversed to allow rear piping:

- Remove upper door
- Disconnect supply air sensor from extension cable
- Slide out heating coil
- Re-mount supply air sensor and grommet to opposite end of heating coil
- Remove rear knockouts
- Slide in heating coil
- Use plastic plugs (provided) to close up holes on upper door

Ecosmart Mounting

The **ecosmart** can be installed in up flow, down flow and left or right horizontal applications. Install the **ecosmart** with the door in place to make sure the cabinet remains square. Flip the unit for down flow applications so that the top of the unit is now the bottom. No modification is required for any configuration.



MULTIPOSITION INSTALLATION

The **ecosmart** can be suspended from floor joists, rafters or concrete using rods, pipe, angle supports or straps. Units must be hung level to ensure quiet operation. Vibration isolation is strongly recommended.



CAUTION - Use any of the existing screw holes in the cabinet when using straps. If the existing screw is too short for securing a mounting strap, a longer screw should be used provided care is taken not to damage any internal components. Product warranty does not cover any damage or claims resulting from damage from longer screws or from the unit being improperly suspended.

The cabinet is designed so that the return air can be located on either side of the cabinet, or from the bottom of the cabinet. Position a filter rack so that the filter is readily accessible. A filter and filter rack are not included. Sides have pre-cut knockouts for a standard 16 x 20 in filter rack.



WARNING - Special care should be taken in the vicinity of the coil to avoid puncture. Screw into opening flange instead of top of cabinet when fastening the supply air duct.

Plumbing

Install a sediment faucet or ball valve for use as a drain/purge valve. The drain valve must be located downstream of the pump and check valve, and upstream of the isolation valve (if isolation valve is present). With this arrangement, any air trapped in the system can easily be flushed out following the instructions in the Start-up & Troubleshooting sections. Isolation valves are recommended, but not required. Installing isolation valves facilitates easy servicing.

When the space heating loop connections are made to the domestic water connections:

- The heating loop connections should be positioned horizontally in a vertical section of the domestic water line for both inlet and outlet. Refer to the piping schematic for details.
- Connect the heating loop to the domestic water connections as close to the water heater as possible

Avoid sections of pipe in the heating loop that can trap air where possible. It is usually impossible to install a system without having at least one part of the system or heating coil able to trap air. This will not be a problem if the connection to the domestic water lines is made properly, and purge valves and air eliminator devices are installed.

- Following the flushing procedures in the start-up section will ensure that there is no air in the system after initial set-up.

Follow recommendations supplied by the manufacturer of the heating source being used.

ecosmart includes a flow switch connection where a flow switch can be connected to allow for domestic water priority. Note: the correct type of flow switch is a normally open (NO) device. The flow switch contacts close when domestic water is flowing.

Check Valve

A check valve may be required for your system to meet local codes and to work effectively. A check valve:

- Protects against back-flow of water to avoid short circuiting around the water heater during domestic use
- Protects against thermal siphoning
- Is required in all potable water systems

Drain Pan

A drain pan is recommended underneath the appliance for all installations in case of heat exchange failure.

Pump

A pump is not included inside the **ecosmart**. Whether you are using an external pump or an internal built-in pump, it should be sized for the system. Pumps supplied with the heat generating units can be used as the sole pump provided it meets the needs of the system. This

is especially the case in retrofit applications where a much larger pump may have previously been used in the system.

- When set up in multi-stage mode, the pump will operate as a 3-speed pump if it is a variable 0-10V type. If the pump is a standard 120VAC type, it will operate at a single speed only.
- When set up in single-stage mode, the pump will operate as a single-speed pump.
- The **ecosmart** controller has a built-in pump timer that exercises the pump for 1 minute every 24 hours to prevent the possibility of 'sticking' due to sediment etc.

Water Heater or Boiler Setup

Follow the manufacturer's installation and start-up instructions of the water heater or boiler. Make sure the equipment is turned off during installation and service. Make certain the equipment has been refilled and all air is purged from the system before turning on the heater.



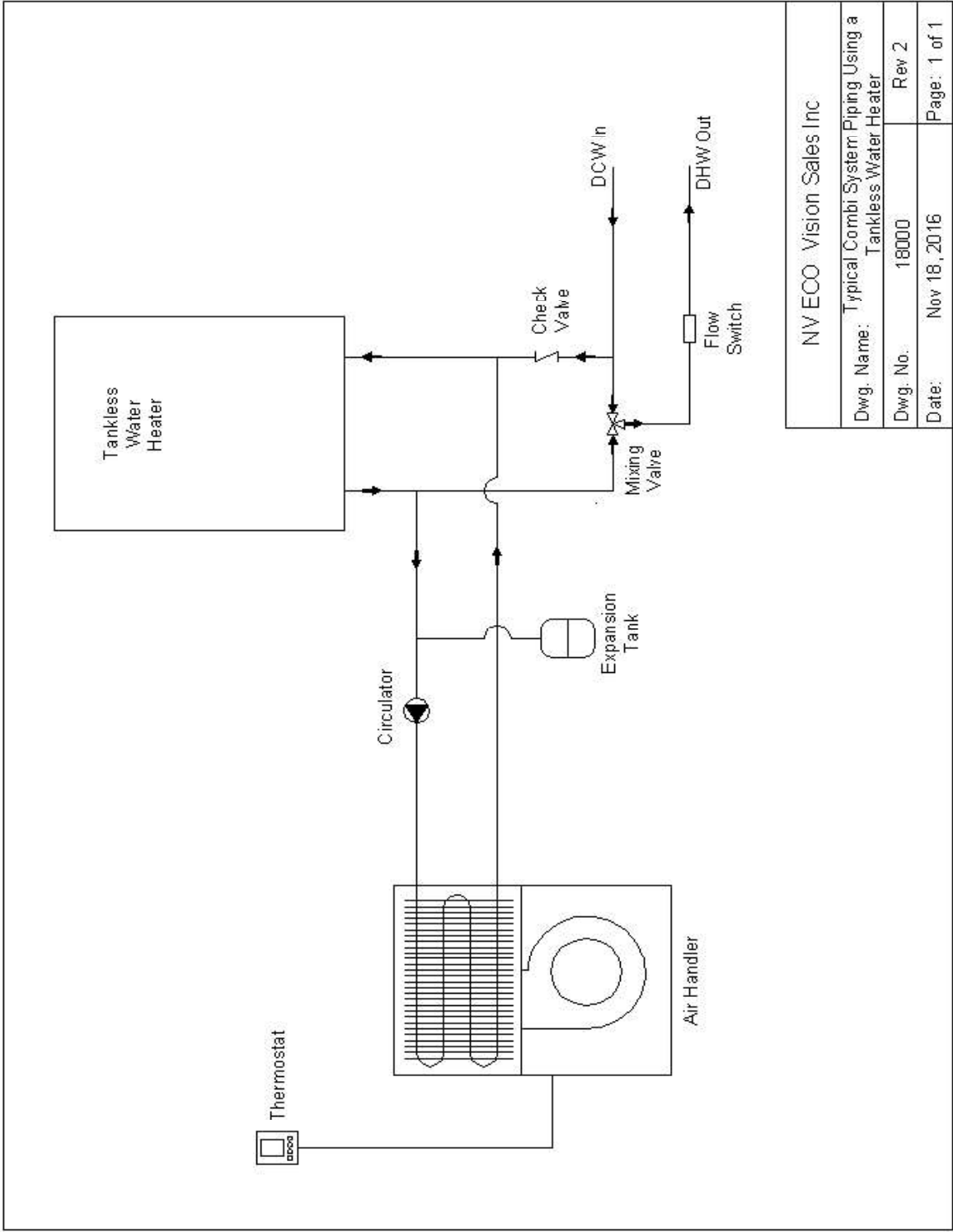
WARNING - When the system requires water temperatures higher than 120°F, a mixing valve shall be installed to reduce domestic hot water temperature to safeguard against scalding.

Combo Systems

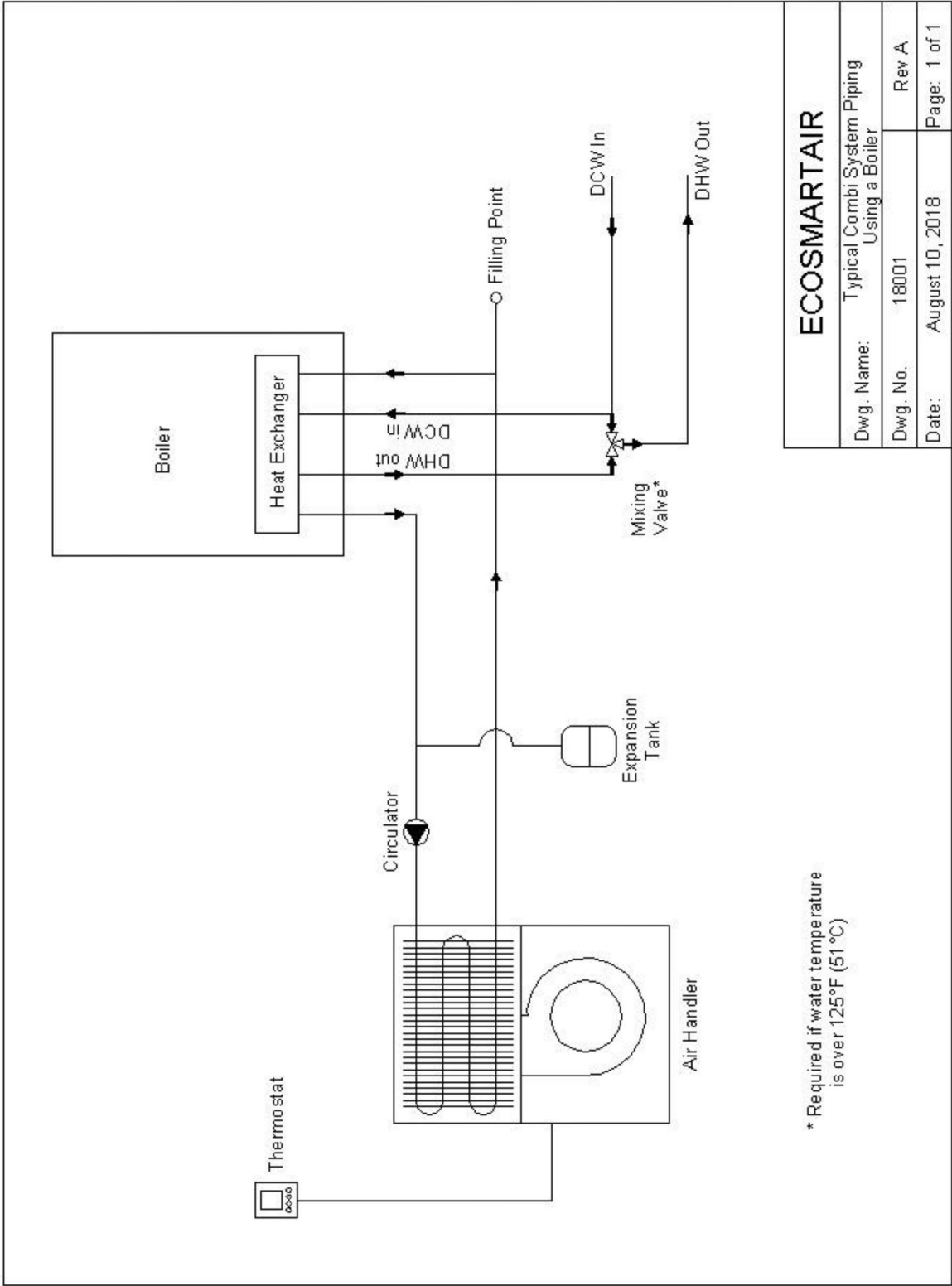
The **ecosmart** is ideal for use in combo systems which provide space heating and domestic hot water from a single heat source. Any properly sized gas, propane or oil-fired water heater or boiler will work in a combo system. Make sure any water heater being used is approved for combo applications.

PIPING DIAGRAMS

Tankless Water Heater Piping



Combi-Boiler Piping



ELECTRICAL



WARNING - Make sure the installation meets all national and local electrical codes.

Electrical Information

The ecosmart wiring diagram is located on the cover of the electrical box behind the lower front panel. Ratings data is located on the lower front panel.

- The ecosmart operates on 120VAC 60Hz single phase line voltage and should have its own dedicated breaker or fuse rated as per the MOP on the ratings label
- All control circuits are standard 24VAC
- **ecosmart** must be grounded via the green wire within the control box

Electrical Connections Made to Quick Connects

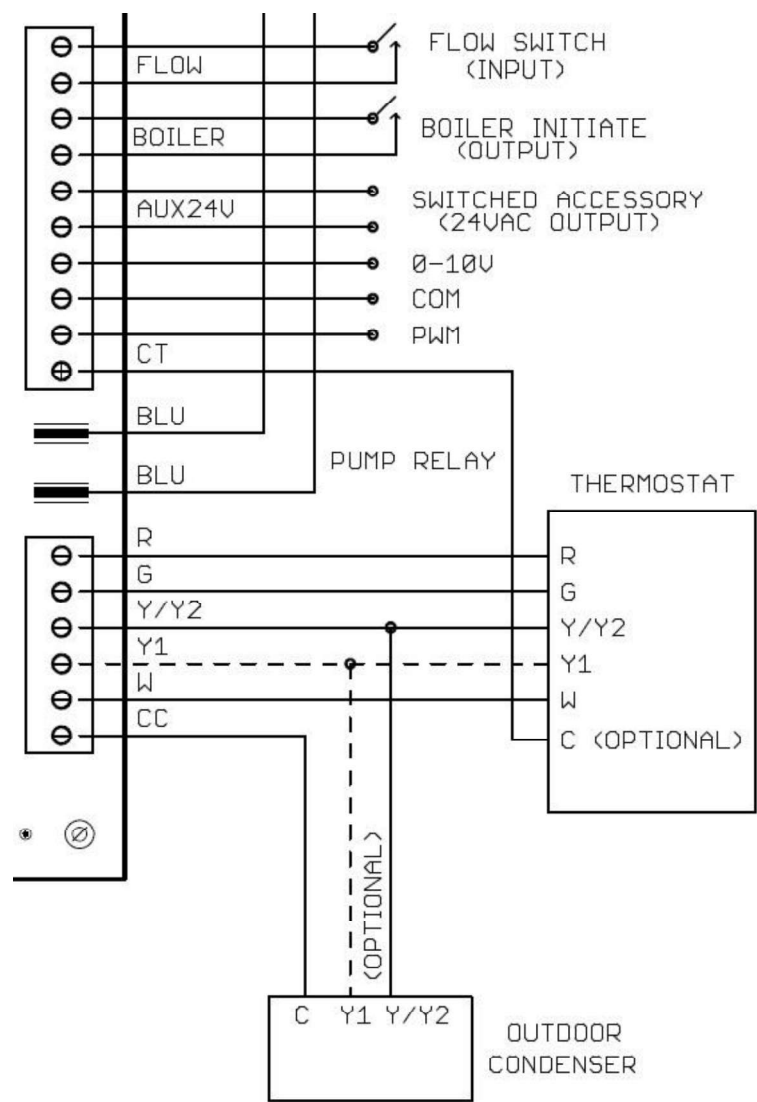
- Stranded or solid wire may be used
- Male tab size on control board: 0.250 in x 0.032 in
- Correct female disconnects to mate with male tabs:
 - Wire range: 22-18 AWG (Red) Panduit # DNF18-250 or equivalent
 - Wire range: 16-14 AWG (Blue) Panduit # DNF14-250 or equivalent



Use a quality ratchet crimping tool to ensure reliable connections



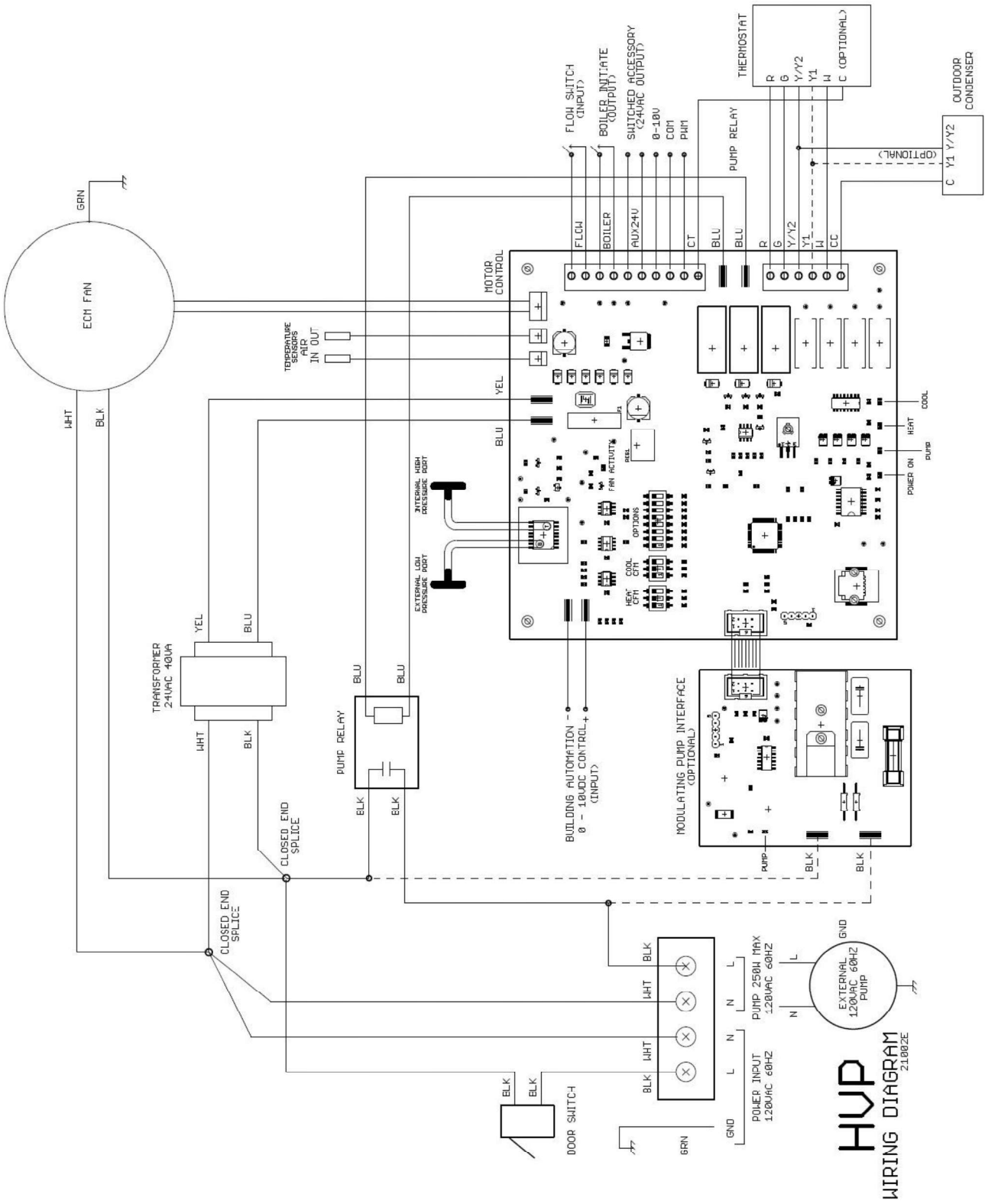
HVP Main Wiring



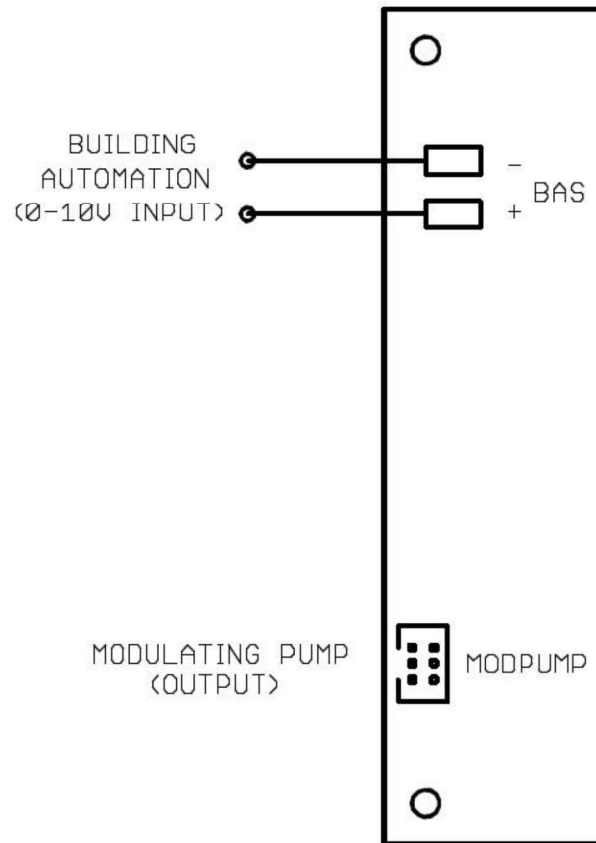
HVP Main Wiring Information

FLOW	When using a water heater and domestic hot water (DHW) priority is required, connect a normally open (NO) flow switch. If there is a call for DHW, fan and pump will shut down after 1 minute. If flow switch is active longer than 30 minutes, fan and pump will resume normal operation.
BOILER	Dry contact to initiate heat source. Active when heating is on.
AUX24V	24VAC output for humidifier or other accessory. Active when heating is on.
0-10V PWM	Variable speed pump (if installed) will run at LO, MED or HI speeds in the multi-stage mode. Note: if a standard pump is used, the pump will run at a single speed. Connect between COM and 0-10V for variable voltage output. Connect between COM and PWM for PWM output.
CT	'Always On' C to supply power to 'Smart' thermostats
PUMP RELAY	24VAC power to activate relay for 120VAC pump (active when heating)
R	Thermostat R connection
G	Thermostat G connection
Y/Y2	Thermostat Y/Y2 connection
Y1	Thermostat Y1 connection
W	Thermostat W connection
CC	'Interrupted' C for condenser contactor (on when cooling if air out temperature sensor is above 40°F)

HVP Wiring Diagram

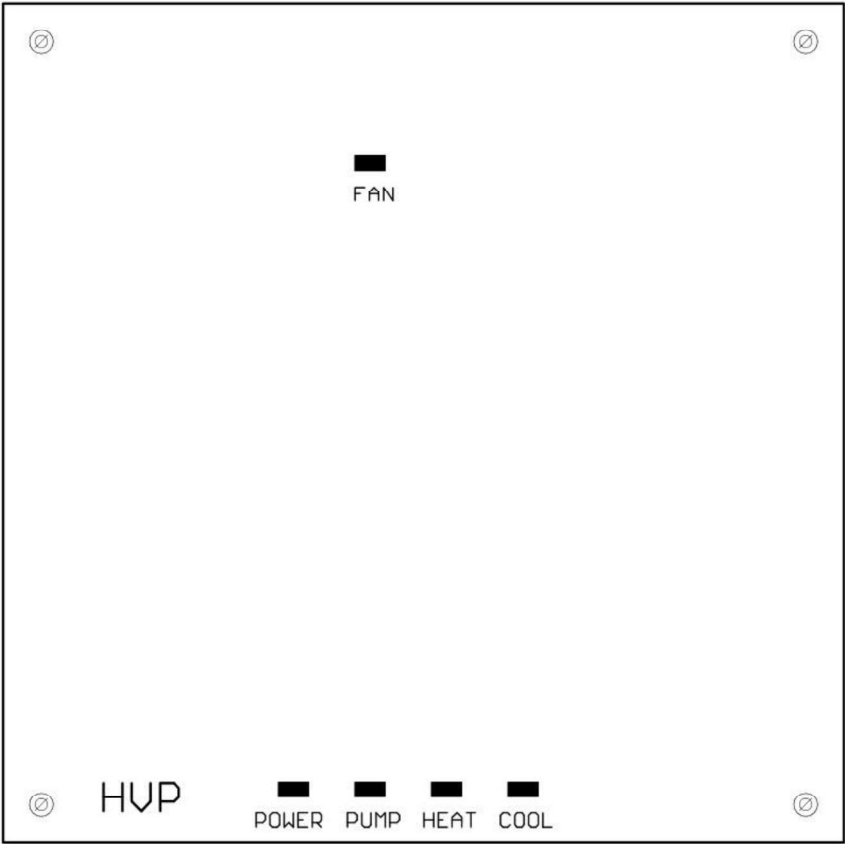


HVP Miscellaneous Wiring



Building Automation 0-10V Input	Input command from a Building Automation System (BAS). Fan: 0V = off, 2V = low speed, varying to 10V = high speed. Pump (variable and standard if installed): 0V = off, 1V or higher = on.
Modulating Pump (Output)	Connects to optional pump drive module P/N 15018. Replaces standard pump relay and allows variable control of a standard 120VAC pump up to 250W.

HVP Indicator Lights



FAN	Lights when fan activity signal is present. Intensity varies with fan speed.
POWER	Lights when 24VAC power is present.
PUMP	Lights when pump is on.
HEAT	Lights when heating.
COOL	Lights when cooling.

DIP SWITCH OPTIONS

Switch Settings

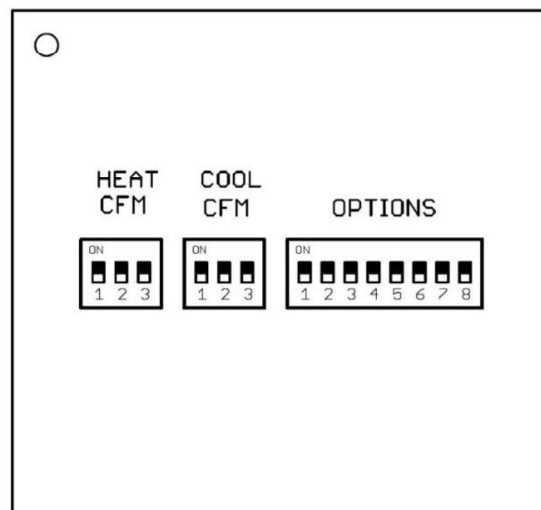
Three DIP switches located on the top left section of the control board set heating, cooling and various system options.

WARNING – to prevent damage, use a small screwdriver or equivalent to change switch position. Up is ON as marked on the switch body and each switch is identified with numbers below.

OPTIONS – sets system options

COOL – sets cooling airflow (8 settings)

HEAT – sets heating airflow (8 settings)



Calibration Procedure (Constant Pressure Technology)

Constant Pressure Technology (CPT) automatically maintains the desired airflow within the ductwork irrespective of outlet vents opening and closing thereby reducing the potential for airflow noise.

Two values of CPT are stored: one for heating and the other for cooling. **It is recommended to calibrate both heating and cooling at the time of installation.** This allows for correct fan operation under CPT.

NOTE: If a Zonesmart system is used, it is important to set all zone dampers to the open position before attempting calibration. Refer to the Zonesmart manual before proceeding.

Heating Calibration

STEP 1

Set thermostat to “OFF” position. Make sure OPTION 4 switch is in the OFF position.

STEP 2

Set desired heating airflow rate using the HEAT DIP switch.

STEP 3

Set OPTION switch 6 to the ON position and allow the system to run for at least 1 minute, then set OPTION switch 6 to the OFF position. The heating calibration parameter is now permanently stored in the controller and will be retained even if power is removed from the **ecosmart**.

If the heating airflow rate setting is changed, calibration must be repeated for correct operation.

STEP 4

Set OPTION switch 4 to the ON position to enable CPT.

STEP 5

Set thermostat for normal operation.

Cooling Calibration

STEP 1

Set thermostat to “OFF” position. Make sure OPTION 4 switch is in the OFF position.

STEP 2

Set desired cooling airflow rate using the COOL DIP switch.

STEP 3

Set OPTION switch 7 to the ON position and allow the system to run for at least 1 minute, then set OPTION switch 7 to the OFF position. The cooling calibration parameter is now permanently stored in the controller and will be retained even if power is removed from the **ecosmart**.

If the cooling airflow rate setting is changed, calibration must be repeated for correct operation.

STEP 4

Set OPTION switch 4 to the ON position to enable CPT.

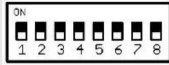
STEP 5

Set thermostat for normal operation.

Building Automation Mode

Set OPTION switch 5 to ON.

- **0-10V INPUT** – input command from a Building Automation System (BAS).
 - **Fan:** 0V = off, 2V = low speed varying to 10V = high speed.
 - **Pump (variable and standard if installed):** 0V = off, 1V or higher = on.

OPTIONS			
1	OFF	Constant circulating fan runs at HEAT airflow	
	ON	Constant low circulating fan (runs at 50% of HEAT airflow)	
2	OFF	Single-stage operation	
	ON	Multi-stage operation	
3	OFF	Cooling fan runs at COOL airflow	
	ON	Dehumidification - Cooling fan runs at 85% of COOL airflow for 10 minutes and then reverts to COOL airflow	
4	OFF	Fixed airflow control	
	ON	Auto static pressure control (CPT)	
5	OFF	Normal thermostat input control. Building automation is disabled.	
	ON	Building Automation System control (0 – 10V input). Thermostat connections are disabled.	
6	OFF	CPT heat calibration mode off	
	ON	CPT heat calibration mode on - acquires heating static pressure reference	
7	OFF	CPT cool calibration mode off	
	ON	CPT cool calibration mode on - acquires cooling static pressure reference	
8	OFF	Not used	
	ON	Not used	

HEAT/COOL SETTINGS 50HVP														
FAN CFM											AIR FLOW SETTING	1	2	3
0.5"	0.6"	0.7"	0.8"	0.9"	1.0"	1.1"	1.2"	1.3"	1.4"	1.5"				
603	582	558	535	509	486	466	435	497	387	372	55%	OFF	OFF	OFF
633	615	580	570	543	518	505	479	451	423	405	60%	ON	OFF	OFF
673	642	612	605	578	563	547	522	503	471	460	70%	OFF	ON	OFF
697	688	667	649	630	600	591	562	538	512	496	75%	ON	ON	OFF
756	734	717	697	678	663	642	610	594	574	553	80%	OFF	OFF	ON
791	773	753	740	717	700	680	656	633	620	597	85%	ON	OFF	ON
828	812	790	778	757	744	732	707	693	654	644	90%	OFF	ON	ON
860	849	835	815	804	779	760	754	723	704	700	100%	ON	ON	ON
HEAT/COOL SETTINGS 90HVP														
			FAN CFM								AIR FLOW SETTING	1	2	3
0.5"	0.6"	0.7"	0.8"	0.9"	1.0"	1.1"	1.2"	1.3"	1.4"	1.5"				
874	850	813	781	758	726	694	660	620	587	554	65%	OFF	OFF	OFF
910	880	847	825	790	762	730	700	673	632	600	70%	ON	OFF	OFF
955	915	893	860	838	800	782	742	710	679	644	75%	OFF	ON	OFF
974	945	922	890	861	837	815	782	754	711	688	80%	ON	ON	OFF
1004	972	954	919	900	875	840	810	781	752	722	85%	OFF	OFF	ON
1034	1002	973	964	926	908	877	850	817	788	765	90%	ON	OFF	ON
1050	1022	1002	977	944	922	893	871	843	815	780	95%	OFF	ON	ON
1092	1062	1029	1010	987	952	934	912	872	854	830	100%	ON	ON	ON

HEAT/COOL SETTINGS 100HVP



FAN CFM

0.5"	0.6"	0.7"	0.8"	0.9"	1.0"	1.1"	1.2"	1.3"	1.4"	1.5"	AIR FLOW SETTING	1	2	3
1154	1130	1100	1064	1037	1007	970	939	902	872	834	65%	OFF	OFF	OFF
1198	1160	1135	1105	1077	1049	1017	987	952	920	892	70%	ON	OFF	OFF
1242	1220	1188	1155	1127	1094	1070	1040	995	973	944	75%	OFF	ON	OFF
1284	1254	1230	1201	1174	1137	1111	1078	1052	1029	992	80%	ON	ON	OFF
1322	1292	1270	1242	1206	1185	1162	1124	1106	1079	1040	85%	OFF	OFF	ON
1367	1340	1311	1275	1258	1230	1200	1178	1148	1120	1094	90%	ON	OFF	ON
1420	1386	1365	1333	1320	1295	1252	1246	1202	1166	1132	95%	OFF	ON	ON
1425	1444	1400	1383	1357	1320	1292	1250	1217	1176	1140	100%	ON	ON	ON

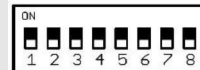
Multi-Stage Mode

- Fan increases airflow through stages 1 to 3 with 5-minute intervals until stage 3 is reached.
- If a variable speed pump is connected to the 0 – 10V output and OPTION switch 2 is ON, it runs through 3 speeds in unison with the fan stages.
- If a standard 120VAC pump is installed it runs at HI speed.

HEAT



OPTION

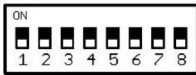


			AIR FLOW SETTING	STAGE	MULTISTAGE SELECTED	VARIABLE PUMP SPEED	STANDARD PUMP SPEED
Heat - 1	Heat - 2	Heat - 3			Option - 2	0-10VDC	120VAC
OFF	OFF	OFF	55%	3	ON	HI	HI
			47%	2	ON	MED	HI
			39%	1	ON	LO	HI

			AIR FLOW SETTING	STAGE	MULTISTAGE SELECTED	VARIABLE PUMP SPEED	STANDARD PUMP SPEED
Heat - 1	Heat - 2	Heat - 3			Option - 2	0-10VDC	120VAC
ON	OFF	OFF	60%	3	ON	HI	HI
			51%	2	ON	MED	HI
			42%	1	ON	LO	HI
OFF	ON	OFF	70%	3	ON	HI	HI
			60%	2	ON	MED	HI
			49%	1	ON	LO	HI
ON	ON	OFF	75%	3	ON	HI	HI
			64%	2	ON	MED	HI
			53%	1	ON	LO	HI
OFF	OFF	ON	80%	3	ON	HI	HI
			68%	2	ON	MED	HI
			56%	1	ON	LO	HI
ON	OFF	ON	85%	3	ON	HI	HI
			72%	2	ON	MED	HI
			60%	1	ON	LO	HI
OFF	ON	ON	90%	3	ON	HI	HI
			77%	2	ON	MED	HI
			63%	1	ON	LO	HI
ON	ON	ON	100%	3	ON	HI	HI
			85%	2	ON	MED	HI
			70%	1	ON	LO	HI

Single-Stage Mode

- Fan runs at selected airflow.
- If a variable speed pump is connected to the 0 – 10V output and OPTION switch 2 is OFF, it runs at Hi speed. If a standard 120VAC pump is installed it runs at HI speed.

HEAT				OPTION
				
1	2	3	AIR FLOW SETTING	SINGLE STAGE SELECTED
Heat - 1	Heat - 2	Heat - 3		Option - 2
OFF	OFF	OFF	55%	OFF
ON	OFF	OFF	60%	OFF
OFF	ON	OFF	70%	OFF
ON	ON	OFF	75%	OFF
OFF	OFF	ON	80%	OFF
ON	OFF	ON	85%	OFF
OFF	ON	ON	90%	OFF
ON	ON	ON	100%	OFF

SEQUENCE OF OPERATION

Multi-stage Operation

Thermostat calls for heat

- R is connected to W
- Heat generator is turned on
- Auxiliary 24VAC power is turned on

- Pump turns on 100%
- After a 15 second delay to allow for system water to heat up coil, fan ramps up as follows:
 1. **Stage 1 - Lower HEAT airflow for 5 minutes**
If a variable speed pump is installed, it runs at LO. If a standard single speed AC pump is installed it runs at HI.
 2. **Stage 2 - Medium HEAT airflow for 5 minutes**
If a variable speed pump is installed, it runs at MED. If a standard single speed AC pump is installed it runs at HI.
 3. **Stage 3 - High HEAT airflow until thermostat is satisfied**
If a variable speed pump is installed, it runs at HI. If a standard single speed AC pump is installed it runs at HI.

Thermostat is satisfied

- R is disconnected from W
- Heat generator is turned off
- Auxiliary 24VAC power is turned off
- Pump turns off and fan speed ramps down to zero, extracting any remaining heat in the coil

Single-stage Operation

Thermostat calls for heat

- R is connected to W
- Heat generator is turned on
- Auxiliary 24VAC power is turned on
- Pump turns on at 100%
- After a 15 second delay to allow for system water to heat up coil, fan ramps up to selected static pressure
- If a variable speed pump is installed, it runs at HI. If a standard single speed AC pump is installed it runs at HI

Thermostat is satisfied

- R is disconnected from W
- Heat generator is turned off

- Auxiliary 24VAC power is turned off
- Pump turns off and fan speed ramps down to zero, extracting any remaining heat in the coil

Cooling Mode (Multi and Single stage)

(Assumes a condenser and DX coil is installed)

- R is connected to Y/Y2 and Y1*
- Condenser turns on
- Fan ramps up to COOL airflow setting

* If thermostat and condenser support 2-stage cooling

Thermostat is satisfied

- Condenser turns off
- Fan speed ramps down to zero, extracting any remaining cooling from the DX coil

Dehumidification

When in cooling mode, a dehumidification function can be set using system switch 3 as follows:

- OFF - Normal cooling fan runs at rate set by COOL airflow
- ON – Dehumidification Fan Cooling runs at 85% of COOL airflow rate for 10 min. and then reverts to COOL airflow

Fan Mode

- R is connected to G
- If fan is set to “ON” on thermostat, fan runs at HEAT airflow rate

Constant Low Fan Circulation

Fan may be run at a low rate using OPTION switch 1 as follows:

- OPTION switch 1 is OFF – fan runs at HEAT airflow rate
- OPTION switch 1 is ON – fan runs at 50% of HEAT airflow rate

Condenser Lockout/Freeze Protection

The **ecosmart** is equipped with a condenser lockout / freeze protection sensor to help prevent any damage to the hot water coil from a freeze up. In any mode, heating, cooling or standby,

when the outlet air temperature sensor reads a temperature of 40°F or lower the **ecosmart** will bring on the circulating fan and energize the pump relay. If in cooling mode, the **ecosmart** will also turn off the condenser by breaking the C connection.

Pump Exerciser

- The circulating pump is exercised for 1 min every 24 hr when the **ecosmart** is OFF, COOLING (Y/Y2), COOLING2 (Y1) or FAN (G) to prevent the possibility of 'sticking' due to sediment and to meet local codes
- During the 1 min pump on-time, the fan is turned off and resumes once the pump exercising is completed
- Pump runs continuously if the outlet air temperature drops below 40°F to prevent the chance of freezing

SERVICE AND MAINTENANCE

NOTE: The **ecosmart** is not to be used for temporary heat during construction. Use for this purpose will void equipment warranty.

Filter

Inspect the filter monthly and replace, remove and vacuum or rinse as required. A clogged or inadequate filter may void product warranty. Replacement filter size is 16 x 20 x 1.

Coils

Air conditioning and heating coils should not require cleaning if the filter maintenance schedule is adhered to. If a filter is damaged or collapses from plugging, dust may foul the coils. If this happens, replace the filter and carefully vacuum the coils. The coils may need to be removed to gain access to the face of the heating and cooling coil.

Fan and Motor

Check fan for dust once a year. If dirty, vacuum or wash to remove dust. Keeping the fan blades clean will reduce noise and improve capacity and efficiency of the heating system.

TROUBLESHOOTING

Thermostat call error

If the **ecosmart** does not run when the thermostat is calling, remove the thermostat connections at the **ecosmart** and jumper R to W for heating or R to Y (Y2) to verify if the problem is with the thermostat or **ecosmart** control.

NOTE: Some thermostats have a delay (typically five minutes) before they will re-start cooling to prevent compressor damage.

Water heater temperature and pressure relief valve is weeping

A check valve or back-flow preventer may have been installed in the system. Consult water heater manufacturer's instructions. Optionally install expansion tank.

Cold water at hot faucet

When the heat source is a water heater, the most probable cause is reverse flow through the heating loop from a stuck check valve - repair or replace valve.

Fan runs for cooling but not for heating

The room thermostat may be connected improperly. Refer to Electrical section or wiring schematic on **ecosmart** for proper installation.

Fan continues to run in cooling mode when thermostat is satisfied

The condenser shuts off but the **ecosmart** fan continues to run. This is often caused by older thermostats that have built-in heat anticipators. When cooling, the heat anticipator, in parallel with the thermostat contacts, allows a small current to flow to the **ecosmart** control board, keeping the fan on.

The contactor in the condenser shuts off because it requires more current to stay on.

SOLUTION: replace with a modern thermostat which has no heat anticipator.

Fan not running

The fan is driven by a variable speed EC motor. The PWM (Pulse Width Modulation) signal generated by the control board at connector has a frequency of 80Hz and an amplitude of 24V and can provide up to 64 speed settings (0 to 100% duty). To determine if the fault is with the control board or the motor, follow these steps:

1. Apply power. POWER indicator should light.
2. No power – check door switch
3. No power – check output of 24VAC transformer
4. No power – check control board 3A fuse
5. Jumper R to G to bring on fan

6. Check if FAN indicator lights. Light intensity increases with fan speed. If indicator does not light, replace control board.
7. If fan still does not run, check for 120VAC on power connector at motor
8. If power is still not present, check continuity of motor power cable
9. If fan still does not run, check continuity of motor control cable
10. If fan still does not run, replace fan motor

Fan is noisy when vents are closed

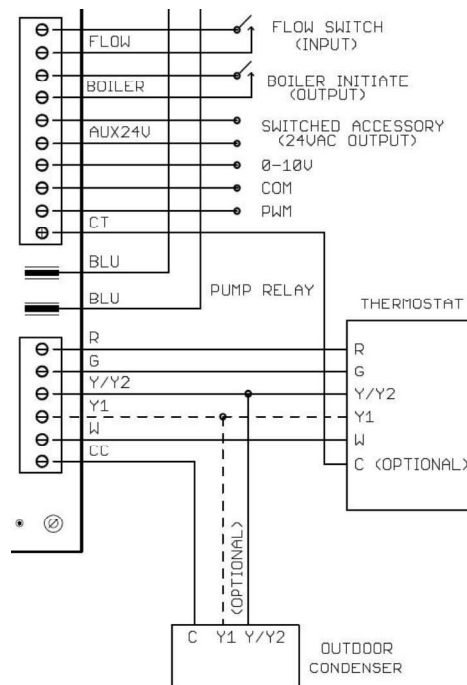
Check that CPT is enabled, and that heating and cooling calibration has been done correctly. If heating and cooling airflow setting has been changed, re-calibration is required.

Smart/WiFi thermostat not working properly

Standard digital thermostats usually have internal batteries and do not require external power. Smart thermostats may require a constant source of external power for proper operation.

For **thermostat power**, use the 'CT' connection that is available at all times.

For **condenser contactor power**, use the 'CC' connection which is on when cooling and the air out temperature sensor is above 40°F.



External pump does not run (sticking issue)

In areas where hard water is present the pump may stick and fail to run. Often, closing the isolation valve on the return leg and opening the drain port so that water flows through the pump can free this. If this fails to free the pump, removal for cleaning or replacement is necessary. The daily pump exerciser will help prevent pump sticking.

External pump does not run (electrical issue)

Two types of pumps can be used with the **ecosmart**: standard 120VAC pumps or variable speed pumps with a 0-10V control voltage input.

1. Jumper R to W
2. Relay will click on and 120VAC should appear on power connector
3. 10VDC should also appear on 0-10V output for variable pump operation

External pump is noisy at start-up

If sound has not diminished within 1 minute, air may be present in the system and may need re-purging. If the heat source is a water heater, check to make sure branch connections for the heating loop are horizontal to prevent the collecting of air in the loop. Install air eliminating device at high point in system.

Insufficient or no heat

- Check that the heat generator is functioning properly
- Plugged air filter or coil. Refer to maintenance section for filter care and coil cleaning
- Air in heating loop - purge system
- Inlet and outlet connections to **ecosmart** are backwards - reverse connections
- Water heater dip tube is restricted or damaged; check and/or replace
- Supply water temperature set too low or not calibrated properly - check water temperature
- Restrictions on heating loop - remove restrictions, check if valve is stuck, isolation valves could be too restrictive or left partially closed after purging, or a closed valve

Heating during standby mode

Probable cause is thermal siphoning.

Pump and fan run continuously

Air out sensor monitors the temperature above the heating coil in the supply airstream and will turn on the pump and fan if temperature goes below 40°F.

Ensure air out temperature sensor plug is properly seated into board connector.

Sensor resistance should be approximately 10K at room temperature.

Constant Pressure Sensing (CPT) not working

The HVP control board has an on-board solid-state pressure sensor. Air from the high-pressure side of the fan is fed via a silicone tube to the right-hand port of the sensor. The silicone tube on the left-hand port of the sensor is a reference vented outside the cabinet. Make sure to understand and follow the calibration procedure as outlined in the Calibration Procedure.

To check that sensor is functioning correctly, pull off the silicone tube from the right sensor port. The fan should gradually increase to its maximum value. Replacing the tube will result in the fan reducing speed to the calibrated value. This shows that the pressure sensor is working correctly. This assumes that HEATING and COOLING have been calibrated and CPT is enabled (OPTION switch 4 is on).

If the calibrate procedure above fails to work, check if the silicone tube is clear and there is no debris blocking the tube or the plastic inlet 'T' located on the centre plate. If the system still does not work, then sensor is defective, and the board needs to be replaced.

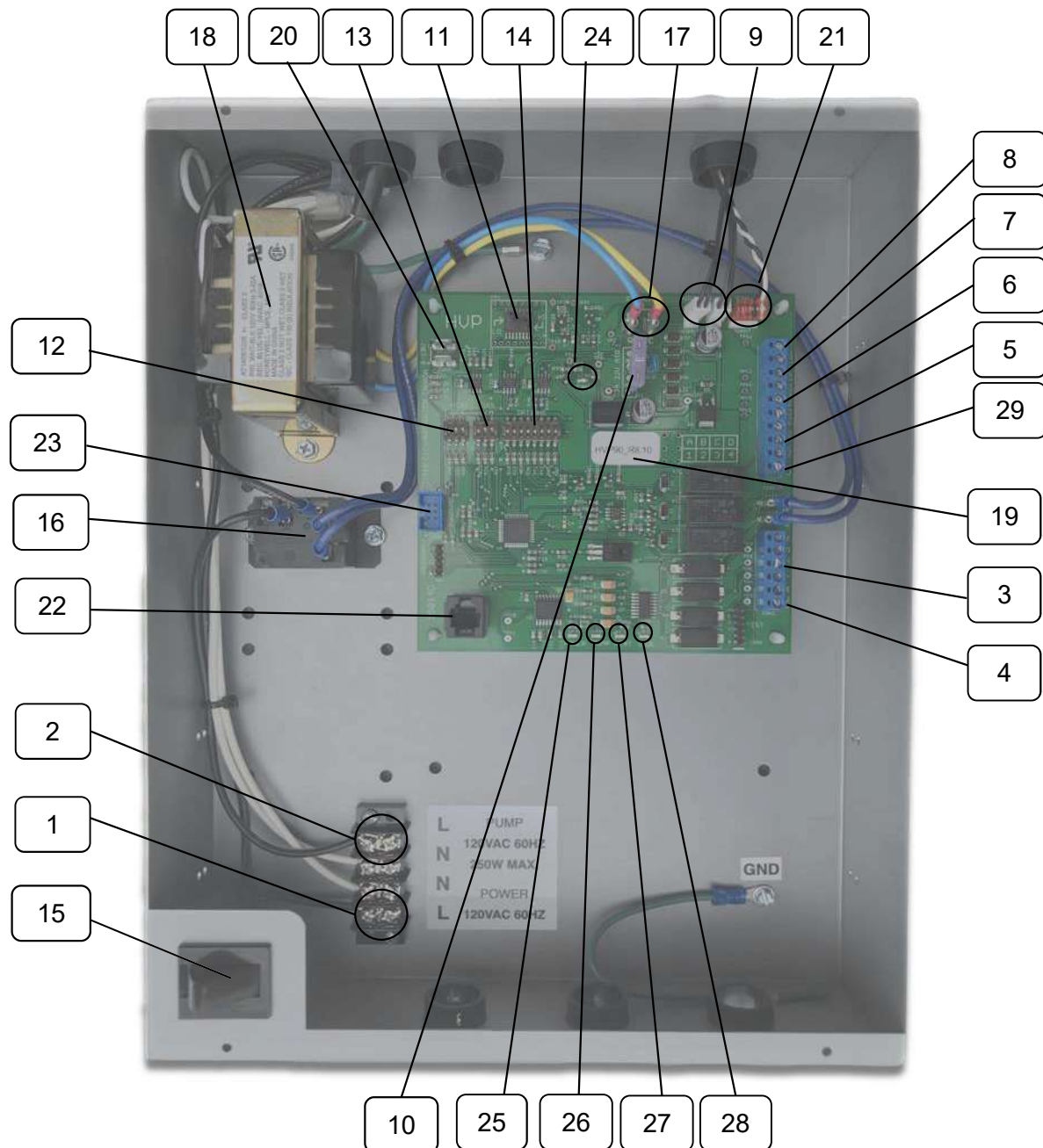
As a workaround until the board is replaced, set OPTIONS switch 4 to the OFF position and the **ecosmart** will run in fixed airflow mode.

REMOVING BLOWER/CONTROL ASSEMBLY

Blower and control assembly can be removed as a single piece:

- Turn off power to **ecosmart**
- Disconnect AIR OUT temperature sensor (white plug/socket) just above front centre plate and pull up out of the way to prevent damage to the cable when sliding out assembly
- Disconnect power, thermostat and other wiring from within control box
- Undo (Qty. 2) #1/4-20 bolts, lock washers and flat washers
- Slide out blower assembly

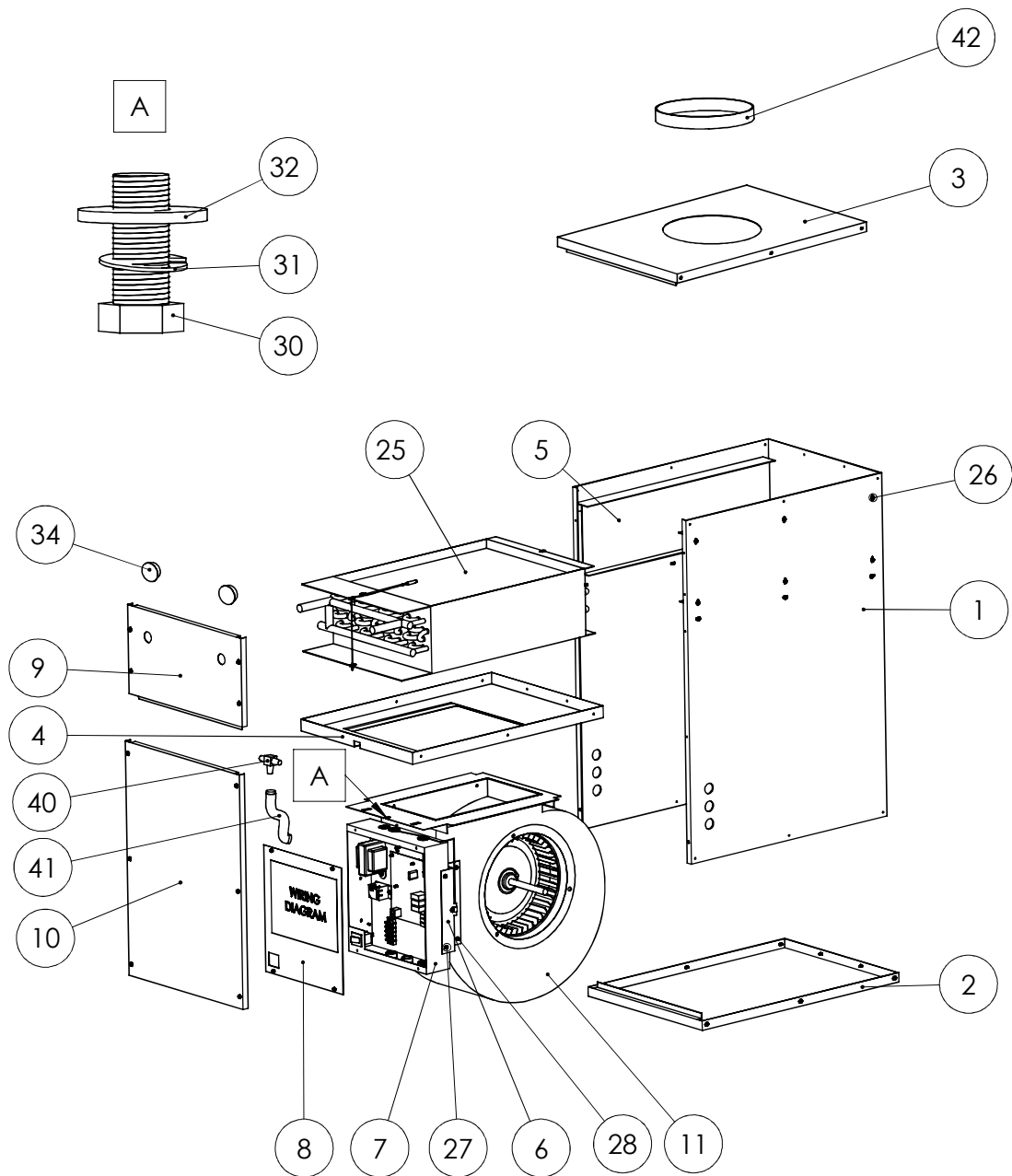
CONTROL ASSEMBLY LAYOUT



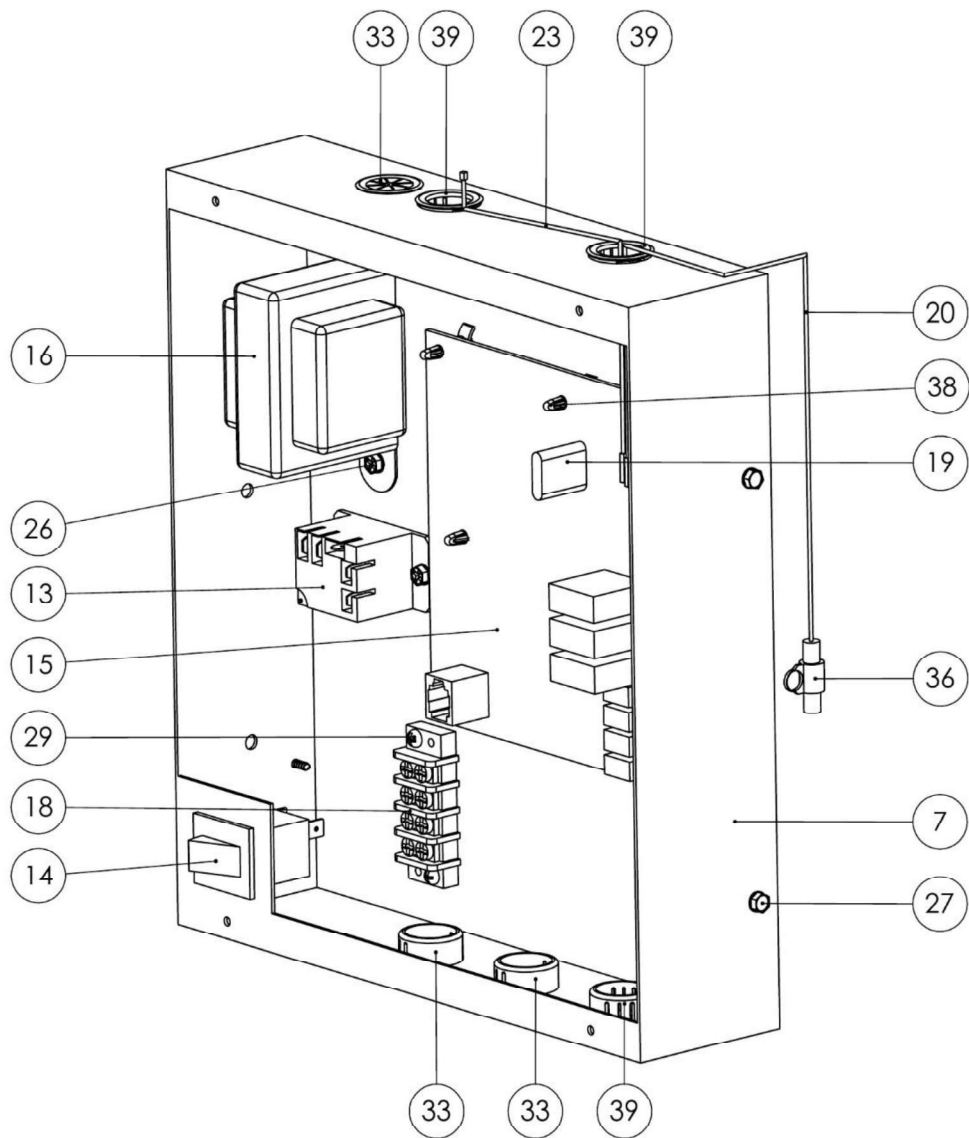
CONTROL ASSEMBLY LEGEND

1	120VAC 60Hz single phase power input
2	120VAC 250W Max. pump output from relay
3	Thermostat connection: R, G, Y/Y2, Y1, W, CC
4	CC (C connection to condenser – on when cooling only)
5	0-10VDC and PWM output for variable speed pump
6	Auxiliary 24VAC accessory output – active when heating
7	Dry contacts to bring on heat source
8	Flow switch input for domestic hot water priority
9	Air in/out temperature sensors
10	Fuse 3A 32V ATO type
11	Pressure sensor
12	Heat CFM DIP switch
13	Cool CFM DIP switch
14	Options DIP switch
15	Door switch
16	Pump relay
17	24VAC output from transformer
18	24VAC 40VA transformer
19	Software version identifier
20	Building automation system input
21	Variable speed output to EC motor
22	Diagnostic connector
23	Modulating pump connector
24	Fan operating indicator (Brightness varies with fan speed)
25	Power indicator
26	Pump indicator
27	Heat indicator
28	Cool indicator
29	CT 'Always On' C to supply power to 'Smart' thermostats

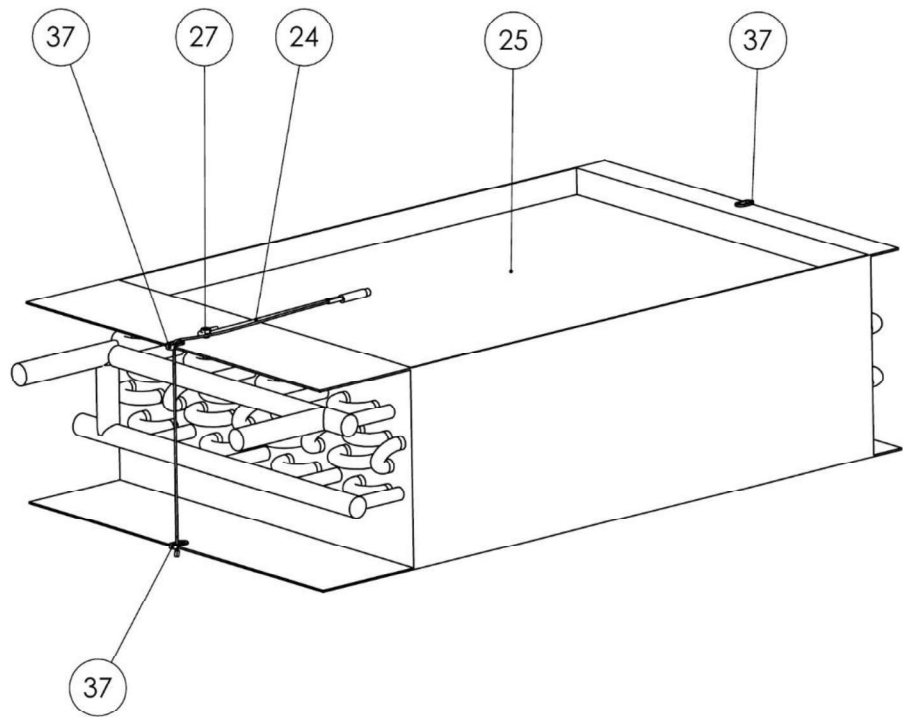
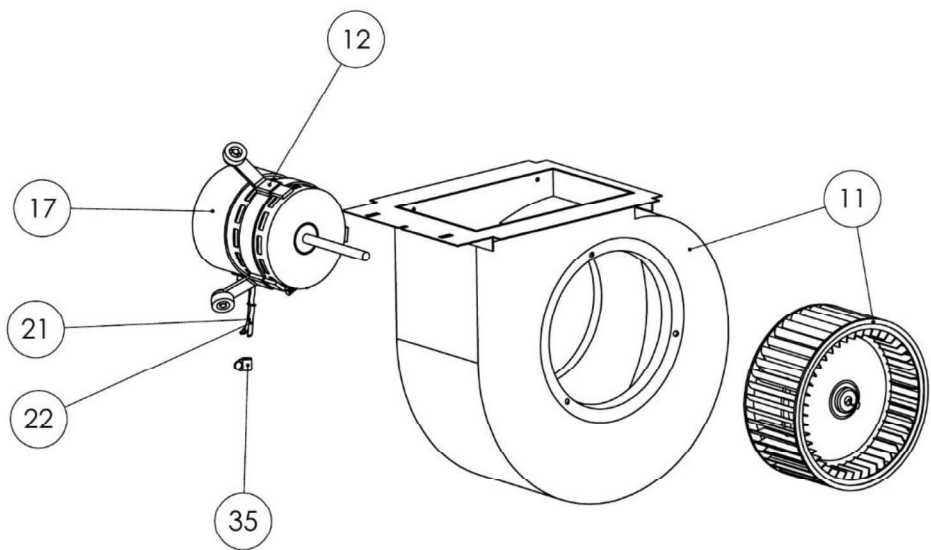
Final Assembly – Exploded View



Electrical Box– Exploded View



Blower & Heating Coil – Exploded View



Replacement Parts

Replacement Parts HVP Models					
Item	Part Number	Part Number	Part Number	Description	Qty.
	50HVP	90HVP	100HVP		
METALWORK					
1	24041	24042	24042	Wrapper insulated	1
2	24044	24045	24045	Bottom cover insulated	1
3	24053	24054	24055	Top cover insulated	1
4	16016	16003	16070	Centre plate	1
5	16005	16005	16005	Coil rail	2
6	16036	16006	16036	Electrical box support	2
7	16007	16007	16007	Electrical box	1
8	16008	16008	16008	Electrical box cover	1
9	24047	24048	24048	Upper door insulated	1
10	24050	24051	24051	Lower door insulated	1
BLOWER ASSY					
11	16033	16004	16055	Blower assy.	1
12	16035	16035	16035	Motor mount set BB-10-4 (short arm)	1
ELECTRICAL					
13	18010	18010	18010	Relay 24VAC 10A contact SPST	1
14	18000	18000	18000	Door Switch	1
15	1501450	1501490	15014100	PCA Ecosmart HVP Controller	1
16	24062	24062	24062	Transformer 120VAC 24VAC 40VA	1
17	18028 HVP50/90	18028 HVP50/90	18029HVP100	Motor EC Perfect Speed	1
18	18011	18011	18011	Barrier block 20A 4 pos	1
19	18020	18020	18020	Fuse 3A	2
WIRING					
20	20000	20000	20000	Cable assy. temp sensor 10K	1
21	20001	20001	20001	Cable assy. motor control	1
22	20002	20002	20002	Cable assy. motor power	1
23	20008	20008	20008	Cable assy. temp sensor extension	1

24	24032	24032	24032	Cable assy. supply temp sensor	1
Heating Coil					
25	17007	17003	17003	Hydronic Heating coil	1
HARDWARE					
26	19000	19000	19000	Screw Selftap #8 x 3/8in Type AB Hex/PHP Zinc	50
27	19001	19001	19001	Screw Selftap #8 x 3/8in Type B Serrated Hex Zinc	10
28	19018	19018	19018	Screw Selftap #8 x 3/8in Type Selfdrill Hex Zinc	4
29	19011	19011	19011	Screw Selftap #6 x 1/2in Type A PNP Zinc	2
30	19015	19015	19015	Bolt 1/4 x 20 x 3/4in zinc	2
31	19016	19016	19016	Lockwasher 1/4in zinc	2
32	19017	19017	19017	Washer 1/4in zinc	2
33	19012	19012	19012	Bushing universal 0.875 blk	3
34	19007	19008	19008	Dome plug blk	2
35	19013	19013	19013	Cable clip 7/16in blk	1
36	19014	19014	19014	Cable clip 3/16in blk	1
37	19003	19003	19003	Grommet 0.625OD 0.312ID blk	4
38	19004	19004	19004	Control board support	4
39	19026	19026	19026	Bushing snap 0.875 blk	3
MISC					
40	19023	19023	19023	Pressure Inlet Tee	2
41	19024	19024	19024	Silicone Tubing	2
42	16067	16067	16068	Spin-on collar	1
	14002	14002	14002	Ecosmart HVP Installation, Operation and Maintenance Manual	1
	14005	14005	14005	Ecosmart HVP Brochure	1

WARRANTY

Warranty is 3 years' parts. Visit ecosmartair.com for full details.