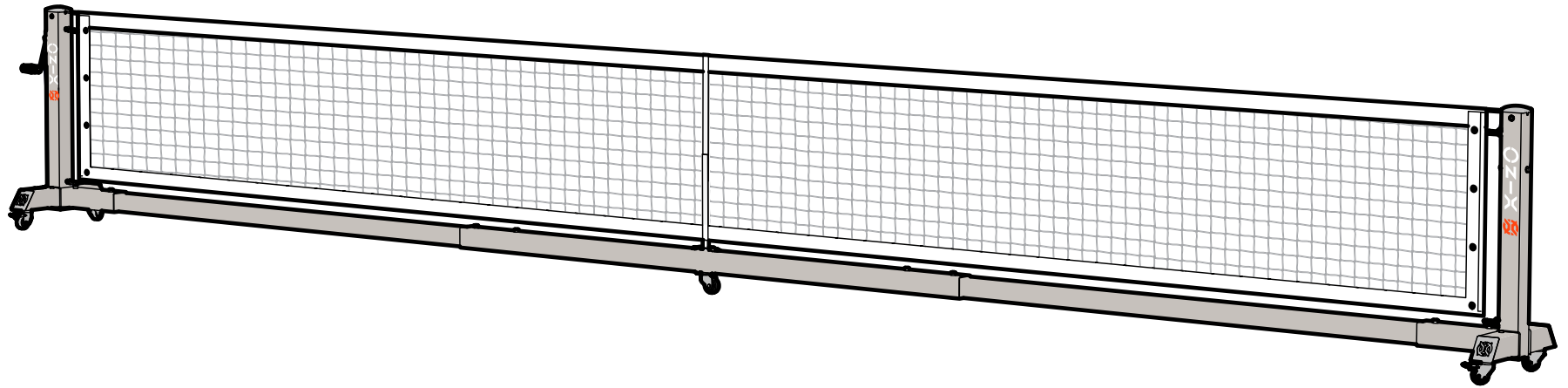




ONIX®

PICKLEBALL
PRONET

MODEL NO.
KZ3100-PRONET-WHEELS



**Please Do Not Return This
Product to the Store!**

Contact Escalade® Sports customer service department at:
Phone: 1-800-467-1421
E-mail: customerservice@escaladesports.com

WARNING

FAILURE TO FOLLOW THESE WARNINGS MAY RESULT IN SERIOUS INJURY AND/OR PROPERTY DAMAGE

- Do not climb or play on net.
- When adjusting net or moving system, keep hands and fingers away from moving parts.
- During play, do not wear jewelry (rings, watches, necklaces, etc.). Objects may entangle in net.
- Check system before each use for loose hardware and instability. Repair before each use. Never play on damaged equipment.



www.ONIXPICKLEBALL.com
1-866-467-8973

4L-8949-00

SAFETY INSTRUCTIONS

FAILURE TO FOLLOW THESE SAFETY INSTRUCTIONS MAY RESULT IN SERIOUS INJURY, PROPERTY DAMAGE AND WILL VOID WARRANTY.

Owner must ensure that all players know and follow these rules for safe operation of the system.

To ensure safety, do not attempt to assemble this system without following the instructions carefully. Proper and complete assembly, use and supervision is essential for proper operation and to reduce the risk of accident or injury. A high probability of serious injury exists if this system is not installed, maintained, and operated properly.

- 2 people are recommended for this operation.
- Assembly should be performed on a smooth, flat surface. If assembly is performed on an uneven surface, the assembly could roll away if the wheels are not locked.
- Climate, corrosion, or misuse could result in system failure.
- If technical assistance is required, contact our customer service department. The contact information is located on the cover page and page 2.

*Most injuries are caused by misuse and/or not following instructions.
Use caution when using this system.*



WARNING

Pinch point. Keep hands clear during operation.

PRE - ASSEMBLY TIPS

1. Read this manual carefully before starting assembly. Read each step completely before beginning each step.
2. Some smaller parts may be shipped inside larger parts. Check inside all parts and cartons before assembling or ordering parts.
3. To make assembly easier, use the parts and hardware identifier on **pages 4-6** to identify and sort all parts and fasteners. Check all cartons for kits. All hardware may not be located in one kit.
4. Do not tighten the hardware until instructed to do so. If hardware is tightened too soon, mounting holes may not align, and parts may not easily fit together. Leave locknuts slightly loose until you are instructed to tighten them.
5. Save these instructions and your proof of purchase (receipt) if the manufacturer has to be contacted for replacement parts.

Tools required for assembly:

- Allen Wrench - 6mm (Included)
- Allen Wrench - 3mm (Included)
- Allen Wrench - 5mm (Included)
- Allen Wrench - 4mm (Included)
- 17mm Wrench & Socket
- Ratchet Wrench
- Rubber Mallet
- Tape Measure

ESCALADE®
S P O R T S

Please Do Not Return This Product To The Store!

Contact Escalade® Sports customer service department at:

Phone: 1-866-467-8973 Toll – Free !

Fax: 1-866-873-3536 Toll – Free !

E-mail: customerservice@escaladesports.com

Escalade Sports

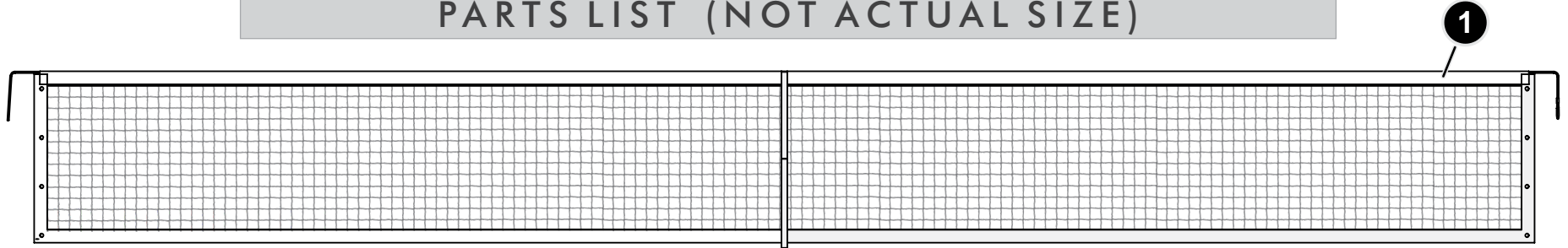
Physical Location:

817 Maxwell Ave.
Evansville, IN 47711

Mailing Address: (Correspondence Only)

PO Box 889
Evansville, IN 47706

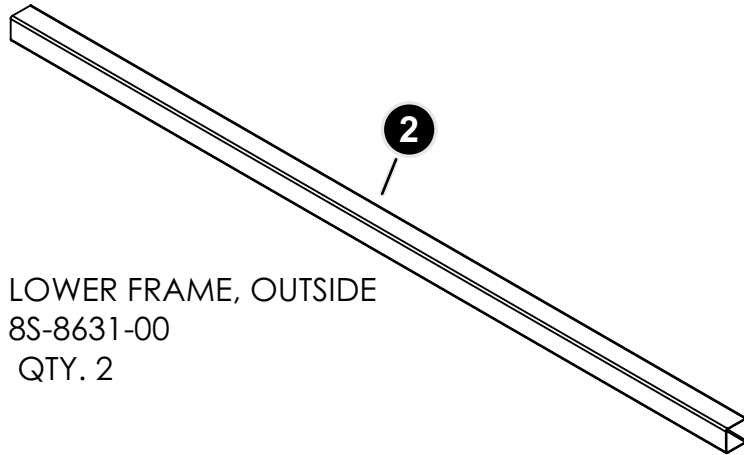
PARTS LIST (NOT ACTUAL SIZE)



ONIX PICKLEBALL PRO NET ASSEMBLY (257" X 28")

4A-8928-00

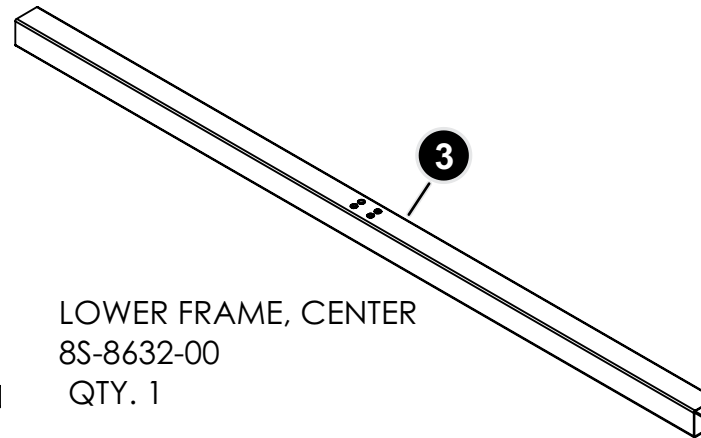
QTY. 1



LOWER FRAME, OUTSIDE

8S-8631-00

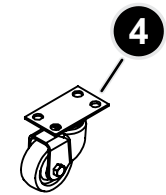
QTY. 2



LOWER FRAME, CENTER

8S-8632-00

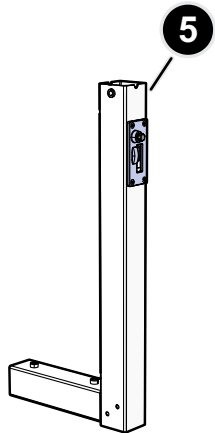
QTY. 1



CENTER CASTER

2Q-6491-00

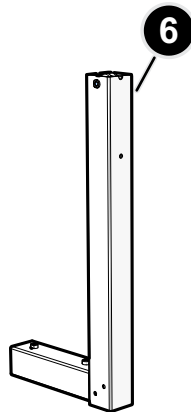
QTY. 1



POST ASSEMBLY **A**
W/TENSIONER

4A-8926-00

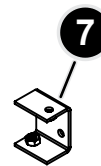
QTY. 1



POST ASSEMBLY **B**

4A-8927-00

QTY. 1



LEG TAB RH

2S-9547-00

QTY. 2



LEG TAB LH

2S-9546-00

QTY. 2

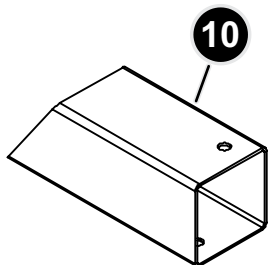


CASTER WITH LOCK
& THREADED STEM

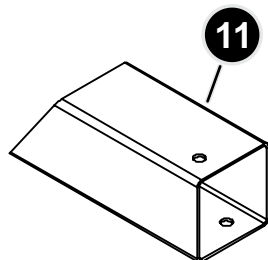
2Q-6490-00

QTY. 4

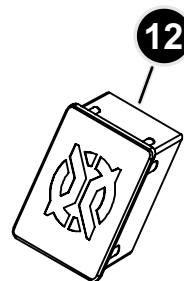
PARTS LIST (NOT ACTUAL SIZE)



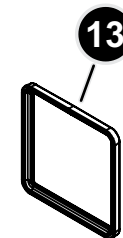
LEG LH
8S-8629-00
QTY. 2



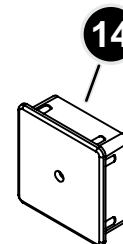
LEG RH
8S-8630-00
QTY. 2



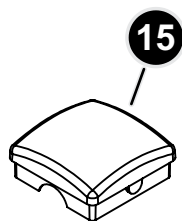
LEG TUBE PLUG
3M-9489-00
QTY. 4



LEG GASKET
3M-9491-00
QTY. 4



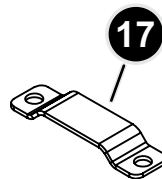
POST TUBE PLUG
3M-9490-00
QTY. 2



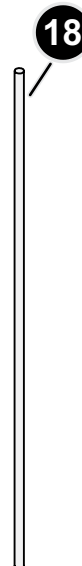
CAP
3M-9471-00
QTY. 2



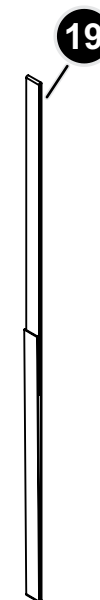
CRANK HANDLE
4A-8750-00
QTY. 1



CENTER STRAP ANCHOR
2S-9515-00
QTY. 1

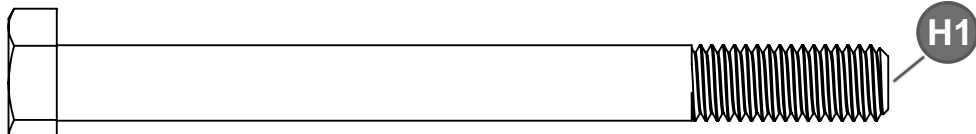


NET ROD
6M-6743-00
QTY. 2

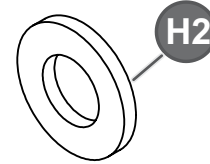


CENTER STRAP
2F-7178-00
QTY. 1

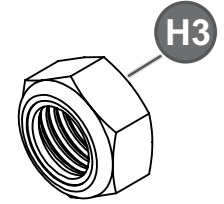
HARDWARE IDENTIFIER (ACTUAL SIZE)



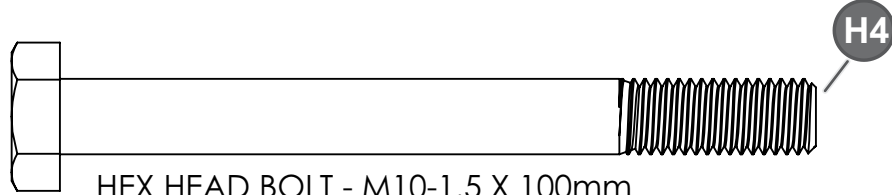
HEX HEAD BOLT - M10-1.5 X 110mm
1B-7079-00
QTY. 4



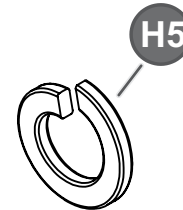
M10 -FLAT WASHER
2B-6800-00
QTY. 14



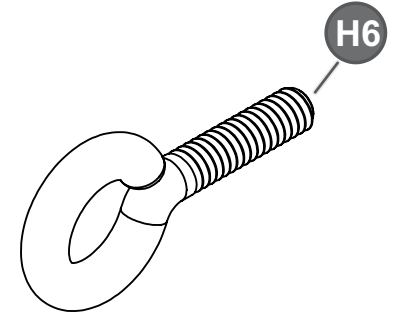
M10-1.5 NUT NYLOK
2B-6801-00
QTY. 5



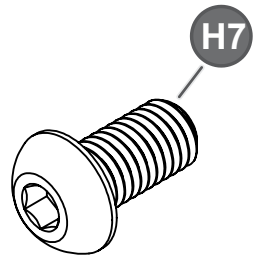
HEX HEAD BOLT - M10-1.5 X 100mm
1B-7078-00
QTY. 1



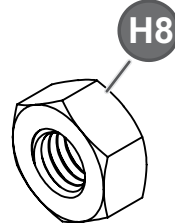
M10 LOCK WASHER
2B-6868-00
QTY. 4



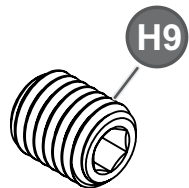
EYE BOLT - 1/4-20 X 1"
1B-7274-00
QTY. 4



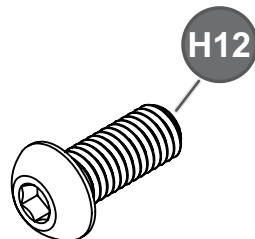
BUTTON HEAD CAP SCREW
M10-1.5 X 20mm
1B-7300-10
QTY. 10



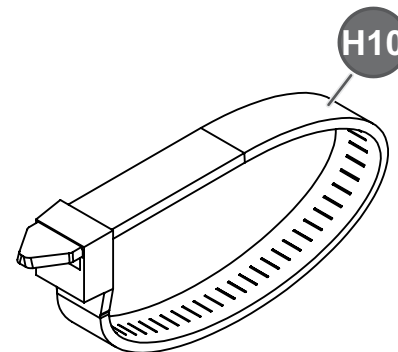
HEX NUT M10-1.5
2B-6796-00
QTY. 4



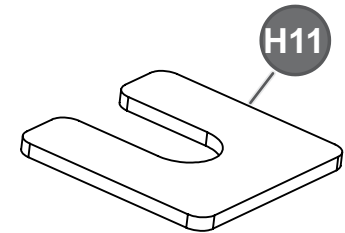
CUP POINT SET SCREW
M10-1.5 X 14mm
1B-7301-10
QTY. 8



BUTTON HEAD CAP SCREW
M8-1.25 X 20mm
1B-7304-10
QTY. 4



BLACK ZIP-TIE
3M-9470-00
QTY. 4



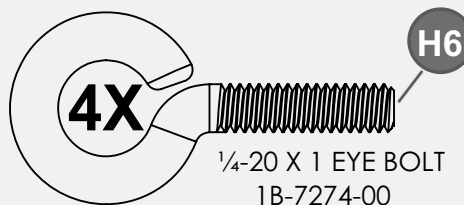
LEVELING SHIM
2S-9550-00
QTY. 6

NET FRAME ASSEMBLY INSTRUCTIONS

PARTS NEEDED

- 1X 5** Post Assembly A with Cable Tensioner
- 1X 6** Post Assembly B
- 2X 14** Post Tube Plug

HARDWARE NEEDED (ACTUAL SIZE)



STEP 1

Screw two Eye Bolts (**H6**) to each Post assembly (**#5**) & (**#6**), as shown in **Figure 1** and **Detail A**.

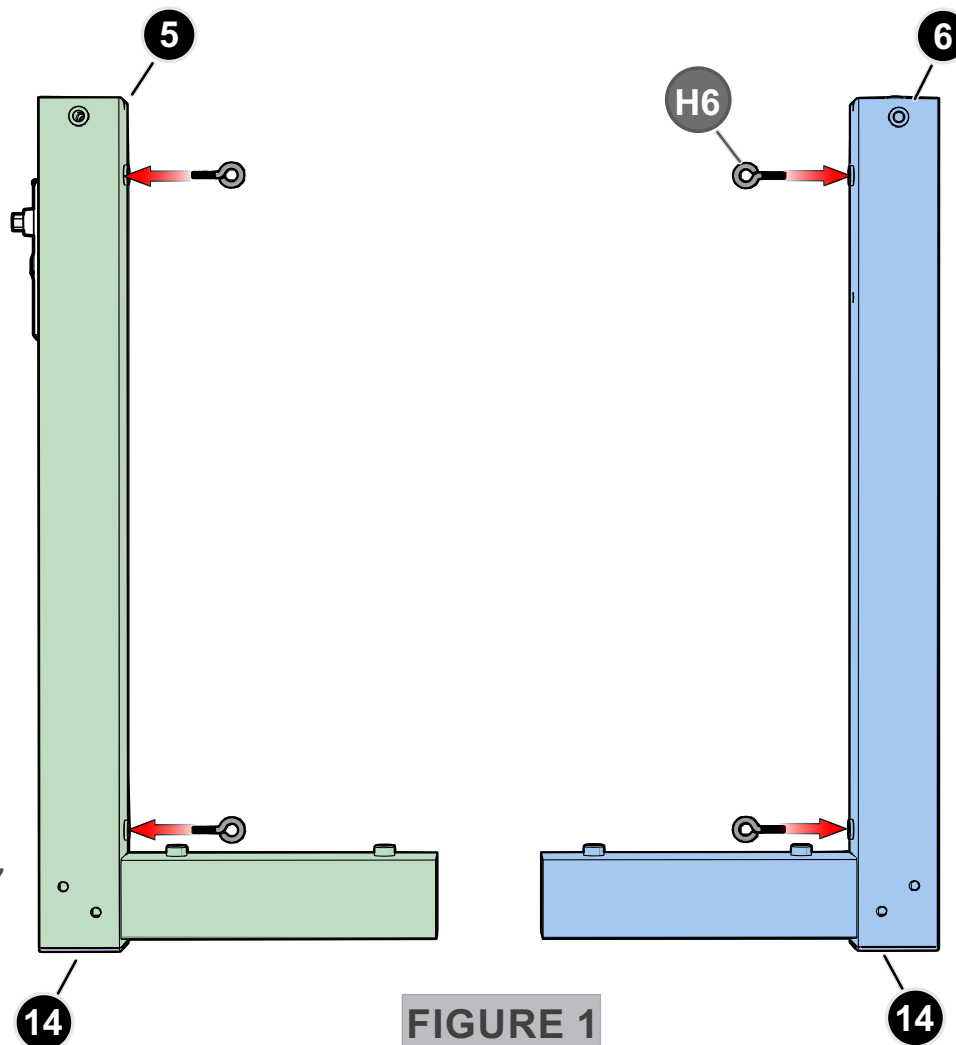
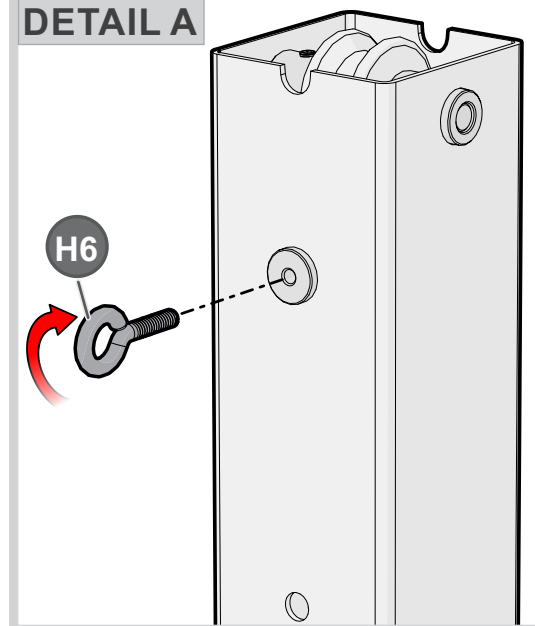


FIGURE 1

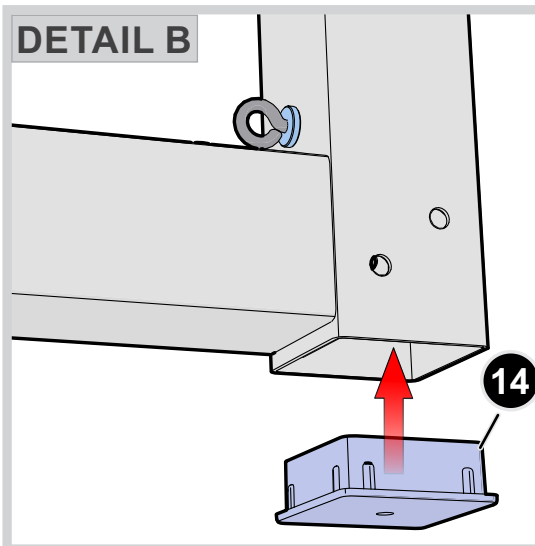
STEP 2

If not pre-installed, insert a Post Tube Plug (**#14**) at the bottom of Post Assemblies, as shown in **Detail B**. If necessary, a rubber Mallet can be used.

DETAIL A



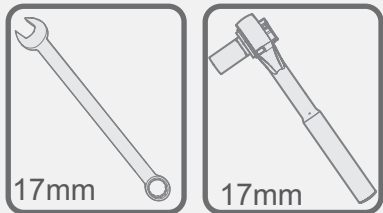
DETAIL B



PARTS NEEDED

1X 7 Leg Tab RH
1X 8 Leg Tab LH

TOOLS NEEDED



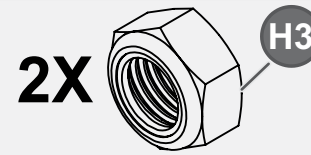
HARDWARE NEEDED (ACTUAL SIZE)



M10-1.5 X 100mm HEX HEAD BOLT



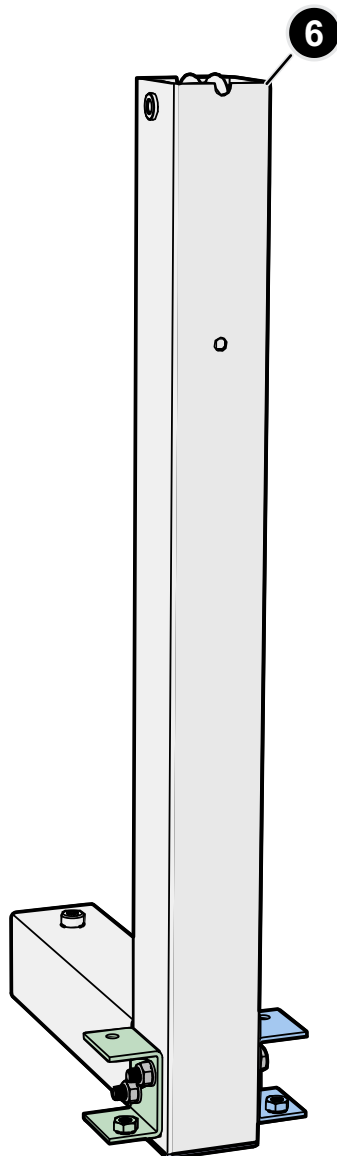
M10 -FLAT WASHER



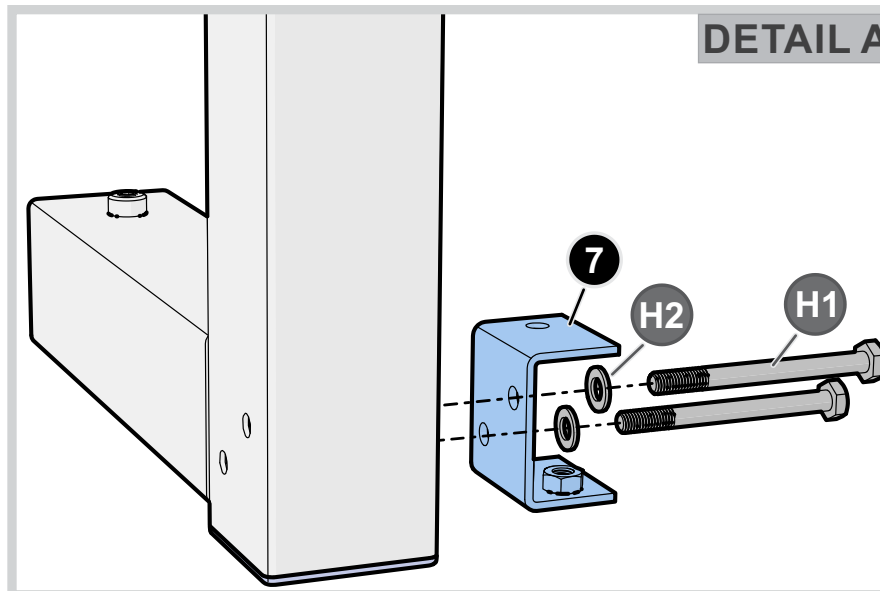
M10 LOCKNUT

STEP 3

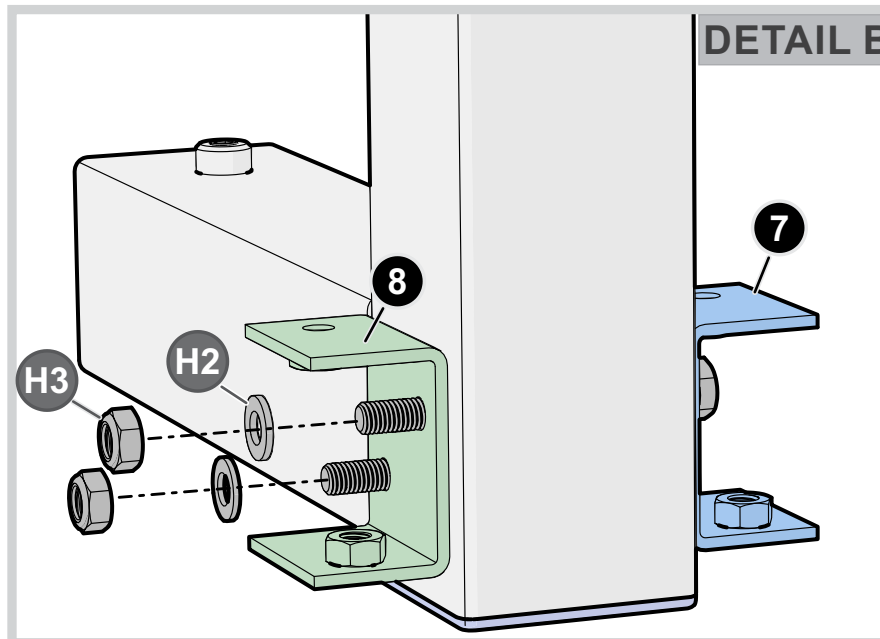
Attach a Right (#7) and Left (#8) Leg tab to a **Post Assembly B** (#6). Match up the hole pattern on the Leg tabs to Post Assembly B and fasten with hardware as shown in **Detail A** & **Detail B**.



DETAIL A



DETAIL B

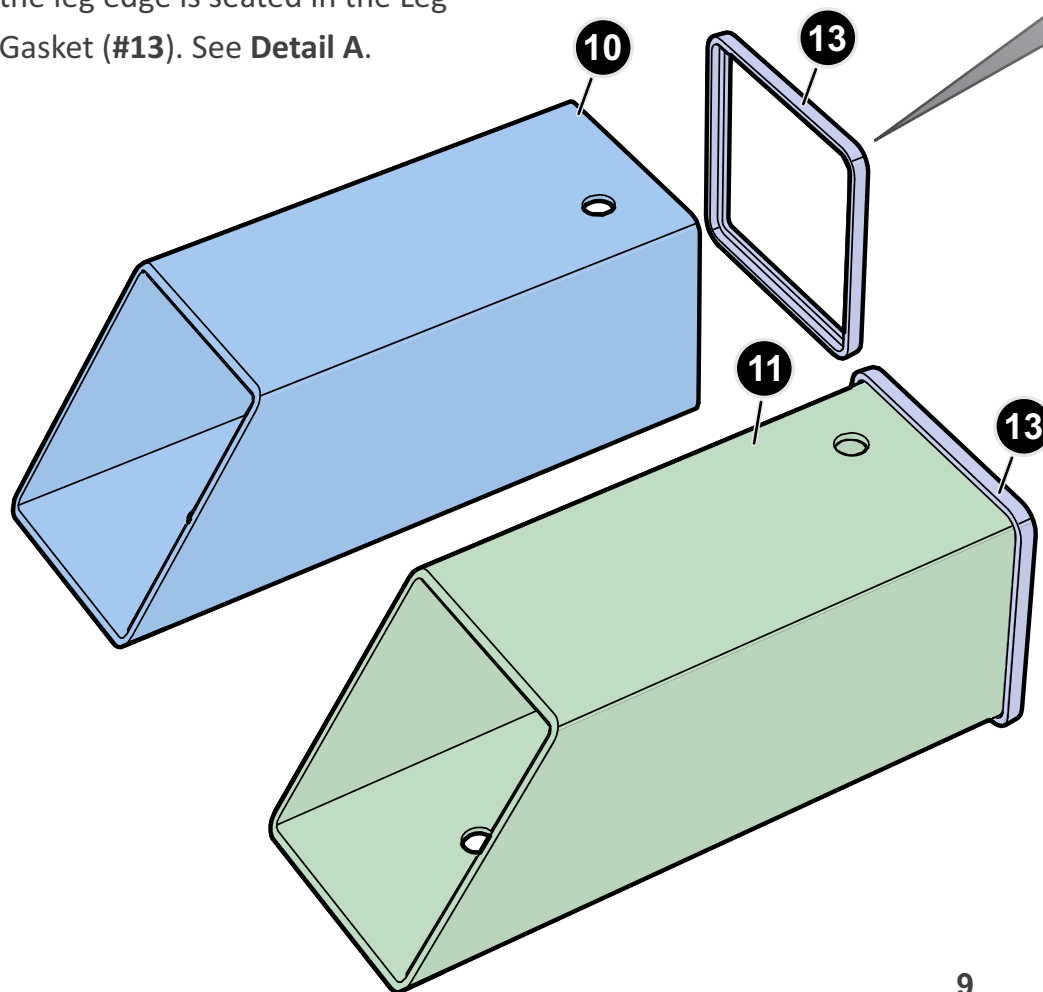


PARTS NEEDED

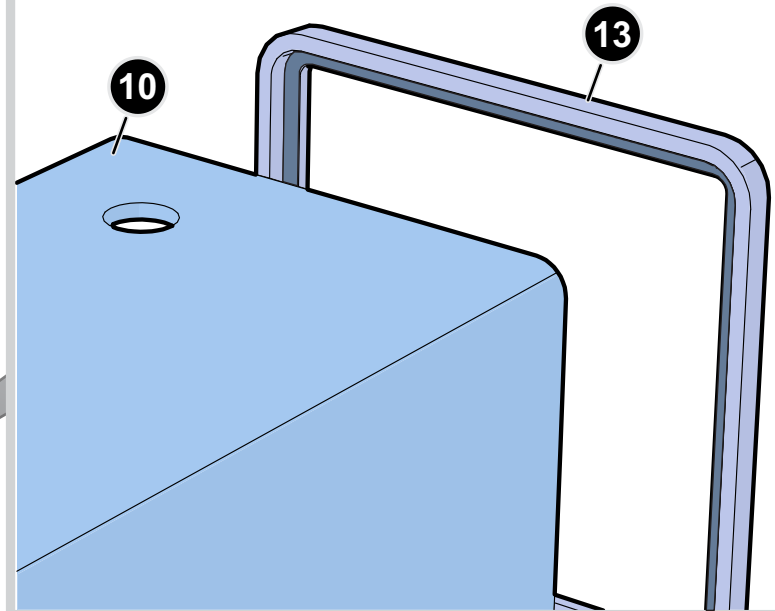
- 1X **10** Leg RH
- 1X **11** Leg LH
- 2X **13** Leg Gasket

STEP 4

Place a leg gasket on the Left leg (#10) and Right Leg (#11). Ensure the leg edge is seated in the Leg Gasket (#13). See **Detail A**.

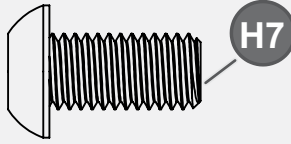


DETAIL A



HARDWARE NEEDED (ACTUAL SIZE)

4X



Button Head Cap Screw
M10-1.5 X 20mm
1B-7300-10

TOOLS NEEDED



6mm Allen

STEP 5

Attach the Left Leg (#10) to the (#8) Left Leg Tab, ensuring the angle faces down as shown in **Figure 1**. Secure the leg at the top and the bottom with screws (H7). See **Detail A**.

STEP 6

Repeat **Step 5**, but attach the Right Leg (#11) to the Right Leg Tab (#7). See **Detail B**.

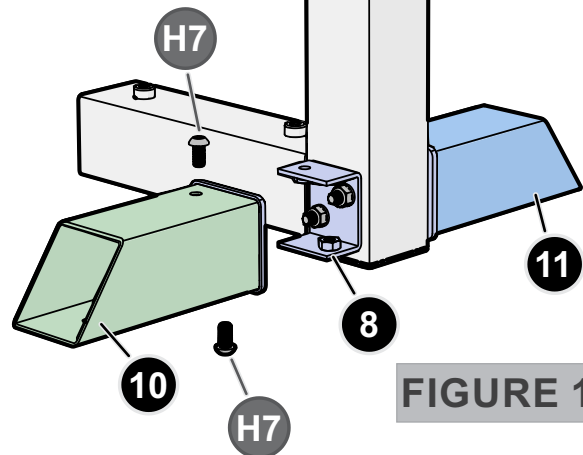
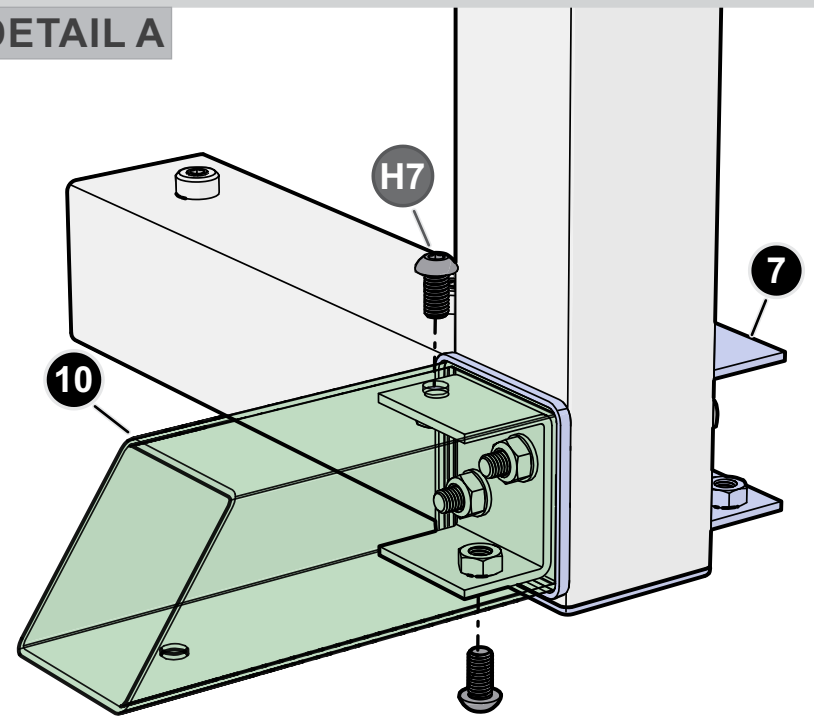
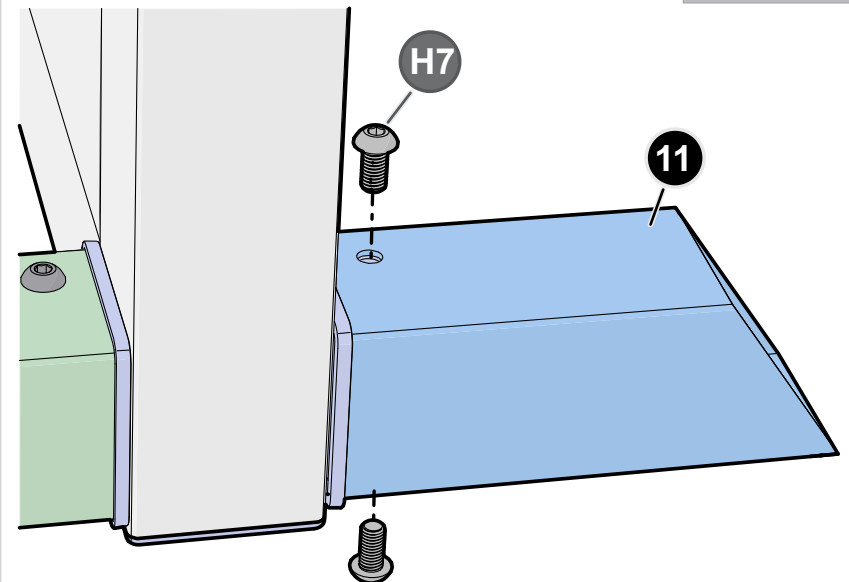


FIGURE 1

DETAIL A



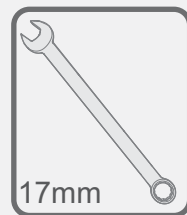
DETAIL B



PARTS NEEDED

2X 9 Caster Wheel with Lock & Stem

TOOLS NEEDED



HARDWARE NEEDED (ACTUAL SIZE)

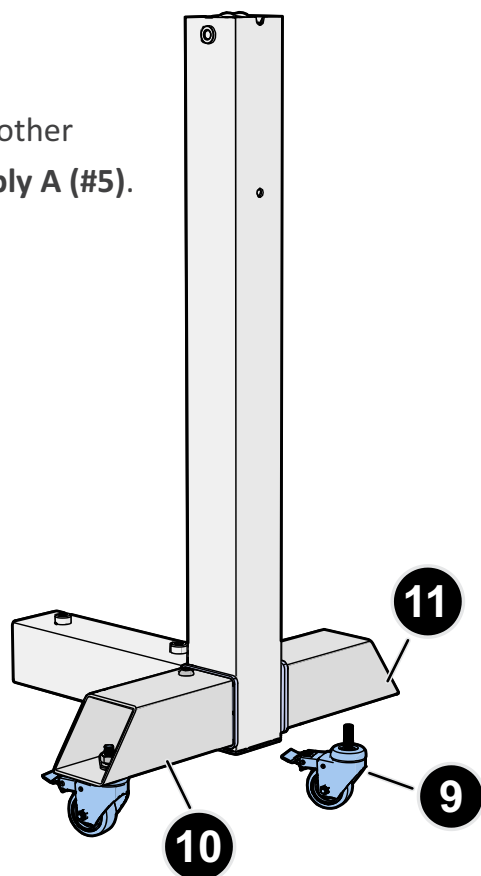


STEP 7

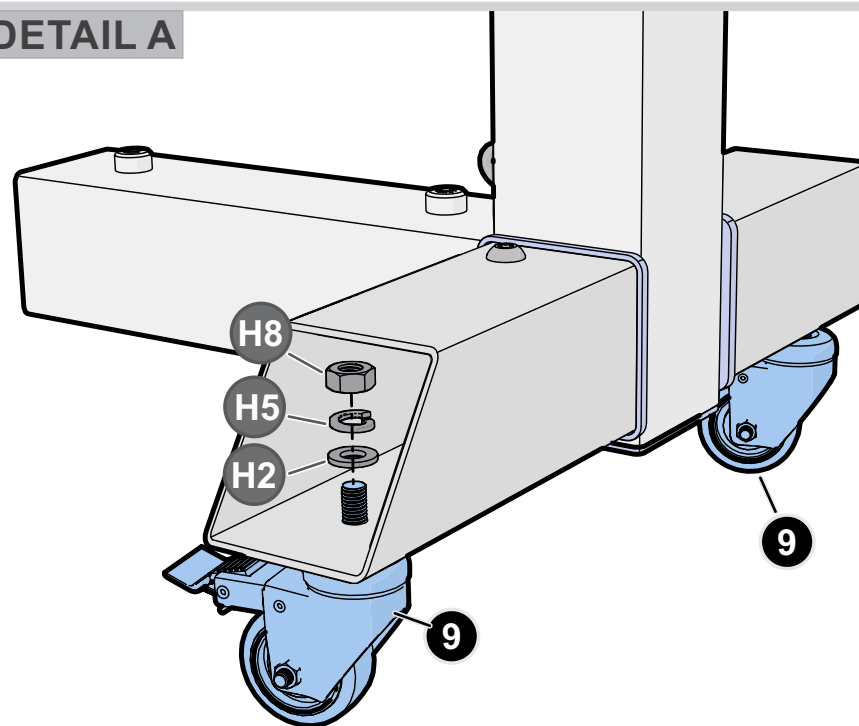
Insert the stem of a Caster Wheel (**#9**) into the Right and Left leg and secure it with a Flat Washer (**H2**), Lock Washer (**H5**), and Nut (**H8**). See **Detail A**.

STEP 8

Repeat steps 3-7 to make another assembly, using **Post Assembly A (#5)**.



DETAIL A

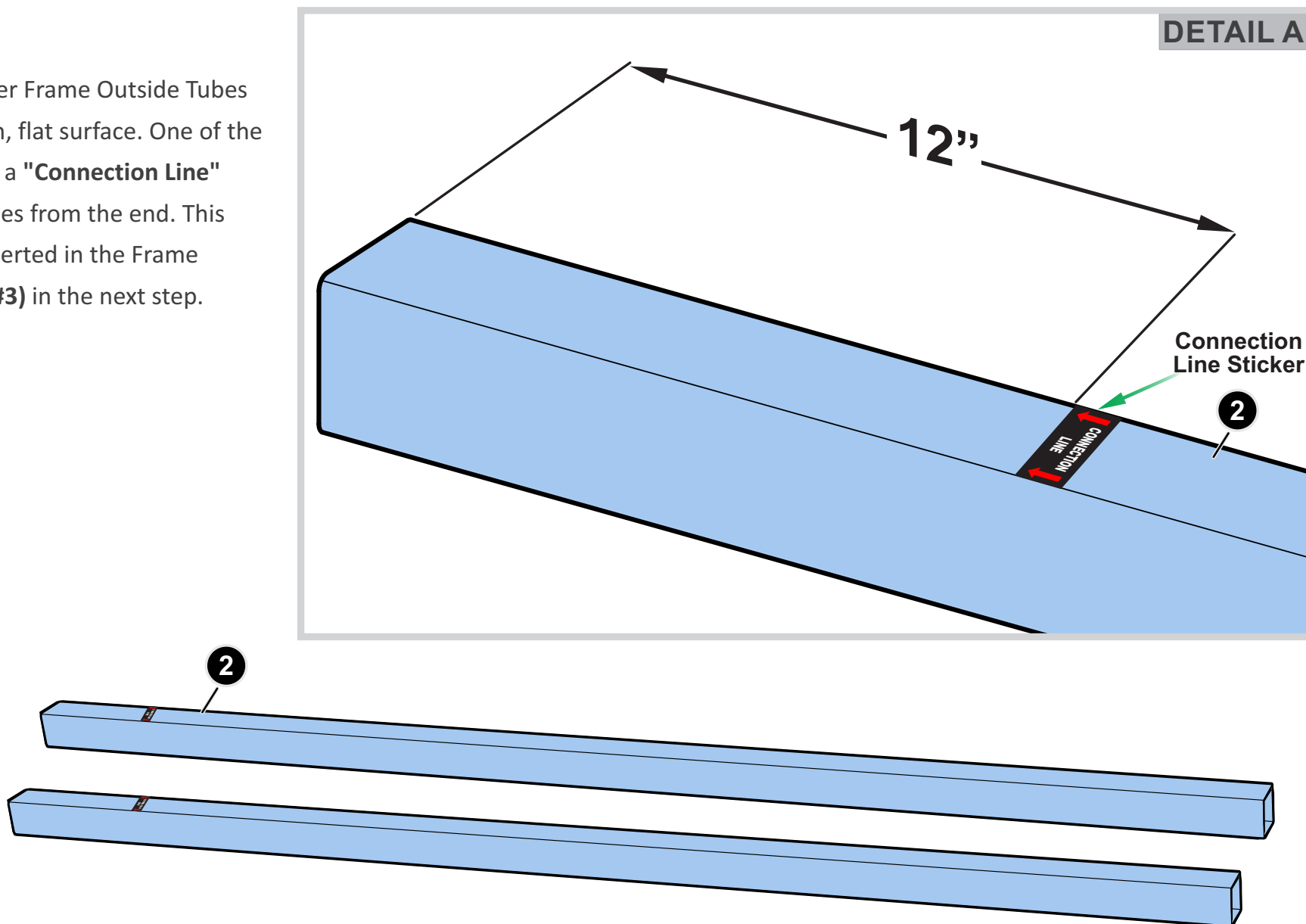


PARTS NEEDED

2X 2 Lower Frame Outside

STEP 9

Place the Lower Frame Outside Tubes (**#2**) on a clean, flat surface. One of the ends will have a "**Connection Line**" sticker 12 inches from the end. This end will be inserted in the Frame Center Tube (**#3**) in the next step.



PARTS NEEDED

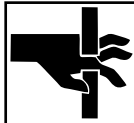
- 2X** **2** Lower Frame Outside from last step
1X **3** Lower Frame Center

STEP 10

Insert the sticker end of the Frame Outer Tube (**#2**) into the Frame Center Tube (**#3**) until it reaches the Connection Line sticker. See **Detail A & Detail B**.

NOTICE

TWO ADULTS ARE RECOMMENDED FOR THIS STEP



WARNING

Pinch point. Keep hands clear during operation.

STEP 11

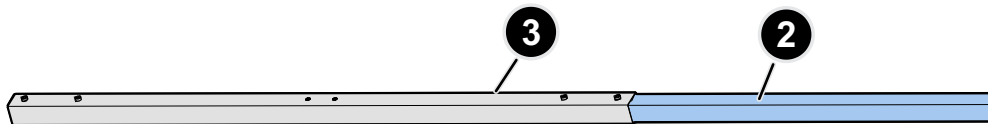
Secure Frame Tubes with screws (**H9**) as shown in **Detail B**.

STEP 12

Repeat step 10 & 11 to insert another Outside Lower Frame Tube (**#2**) into the Frame Center Tube (**#3**).

NOTICE

Tighten the screws until the Tubes are secure, but **DO NOT** over-tighten them.

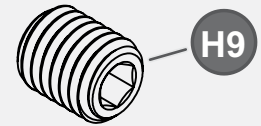


TOOLS NEEDED



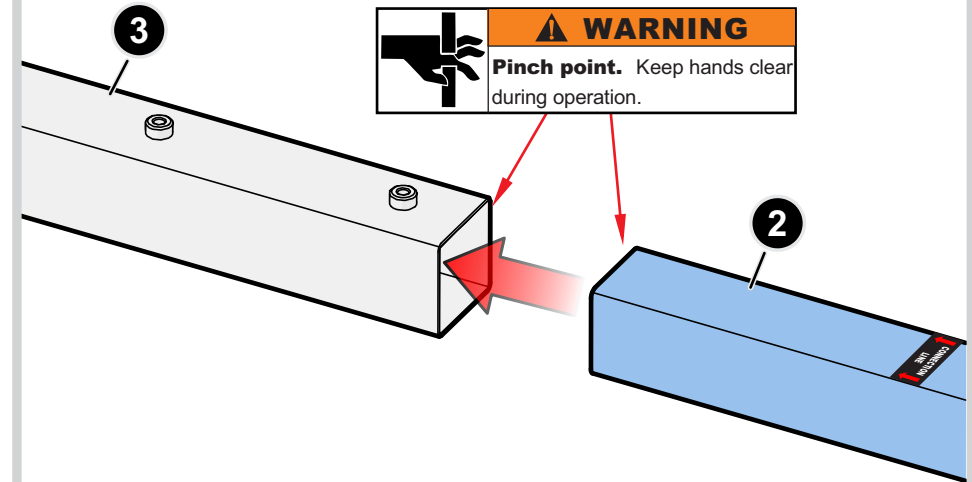
HARDWARE NEEDED (ACTUAL SIZE)

4X

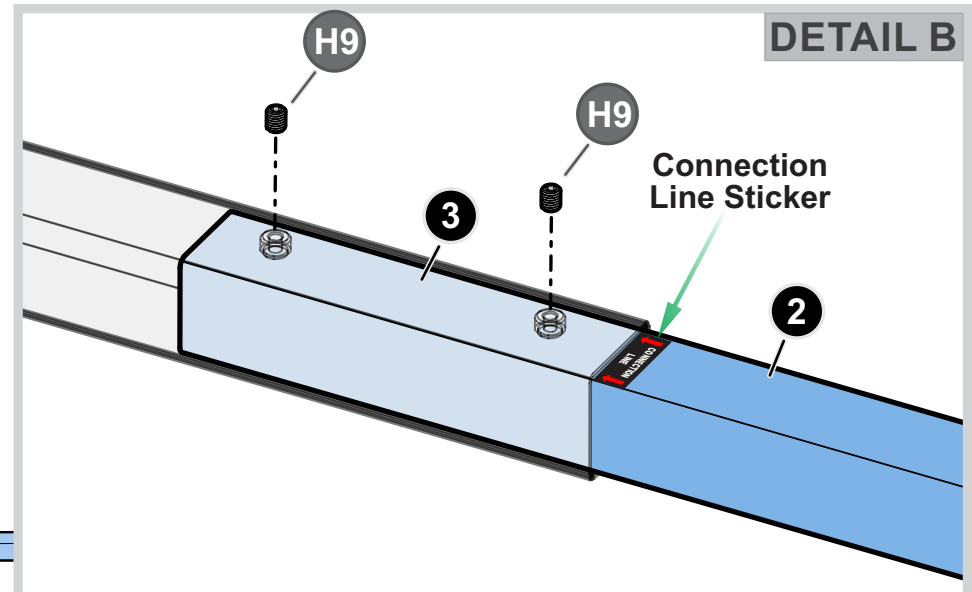


CUP POINT SET SCREW
M10-1.5 X14MM
1B-7301-10

DETAIL A



DETAIL B



PARTS NEEDED

1X 17 Center Strap Anchor

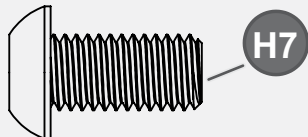
1X 4 Center Caster

TOOLS NEEDED



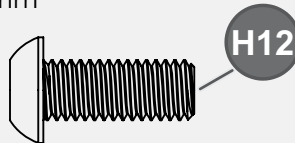
HARDWARE NEEDED (ACTUAL SIZE)

2X



Button Head Cap Screw
M10-1.5 X 20mm
1B-7300-10

4X



Button Head Cap Screw
M8-1.25 X 20mm
1B-7304-10

STEP 13

Attach the Center Strap Anchor (# 17) with (H7) Screws as shown in **Detail A**.

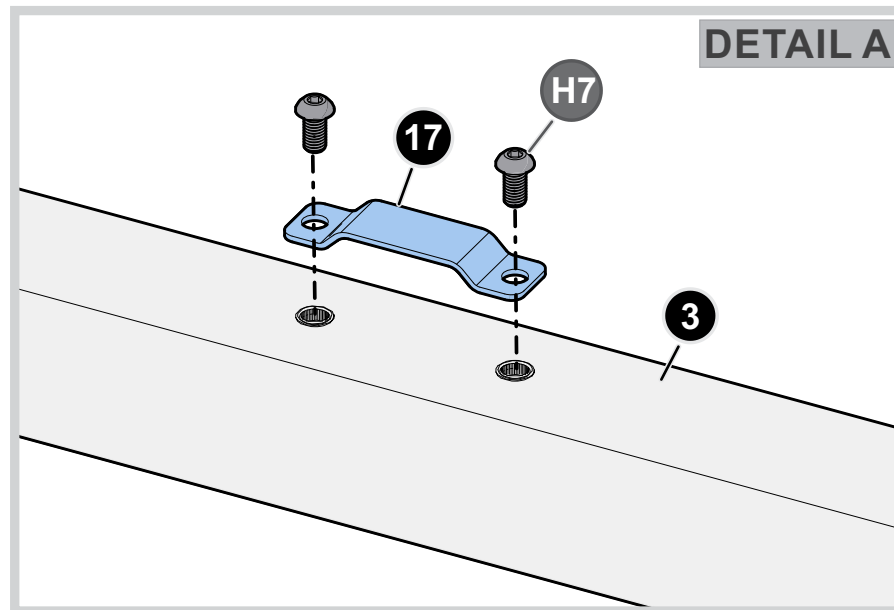
STEP 14

Carefully set the assembly on its side and attach the Center Caster (#4) at the bottom of the center Frame Tube (#3) with (H12) screws as shown in **Detail B**.

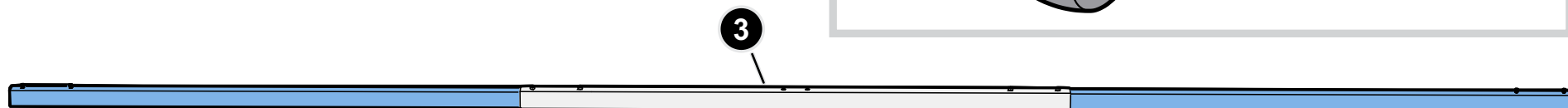
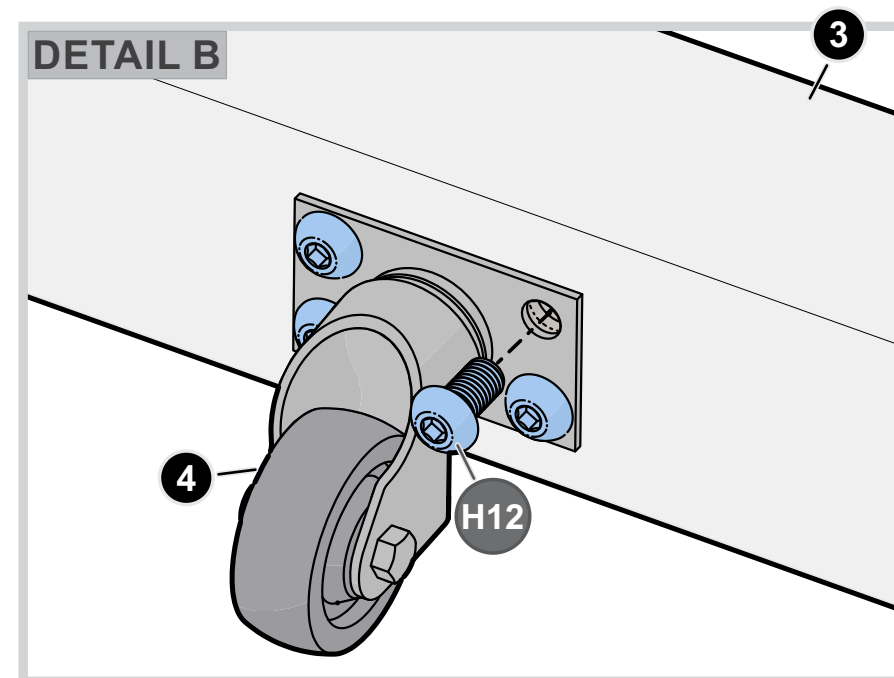
NOTICE

TWO ADULTS ARE RECOMMENDED TO SET THE ASSEMBLY ON ITS SIDE TO ATTACH THE CENTER CASTER (#4)

DETAIL A



DETAIL B



PARTS NEEDED

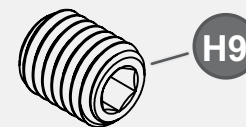
- 1X** Post & Leg Assembly A with Tensioner
- 1X** Post & Leg Assembly B

TOOLS NEEDED



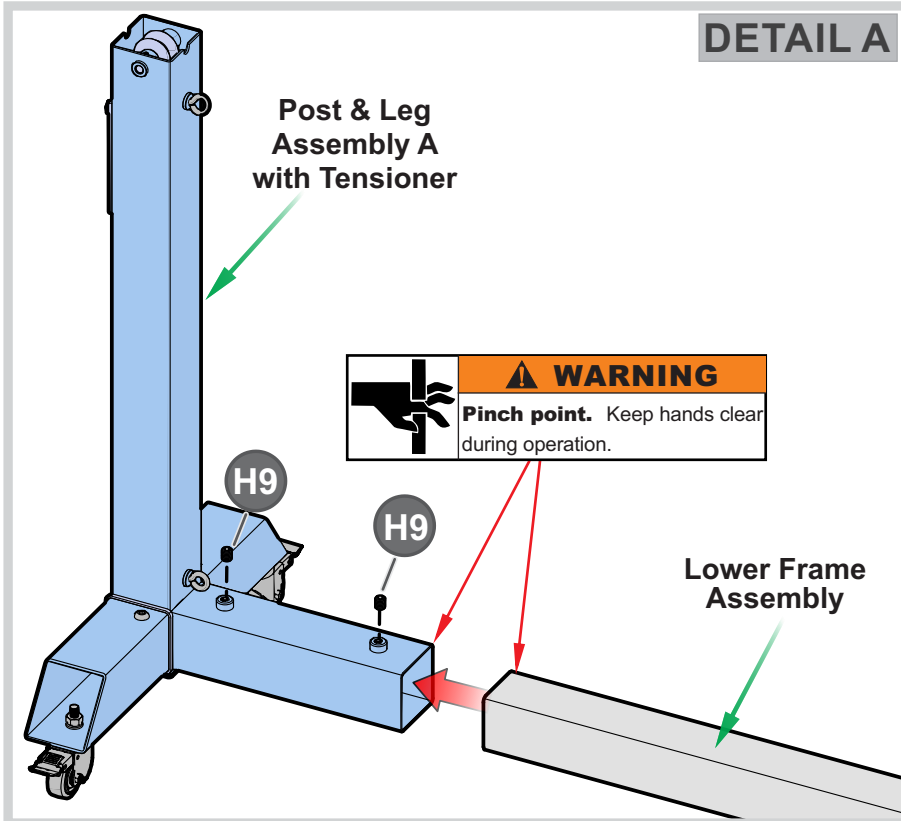
HARDWARE NEEDED (ACTUAL SIZE)

4X



CUP POINT SET SCREW
M10-1.5 X14MM
1B-7301-10

DETAIL A



STEP 15

With the help of another adult, fully insert an end of the lower frame assembly into a Post & Leg assembly A with tensioner completed in **step 9**. Then secure with the screws as shown in **Detail A**.

NOTICE

TWO ADULTS ARE RECOMMENDED FOR THIS STEP

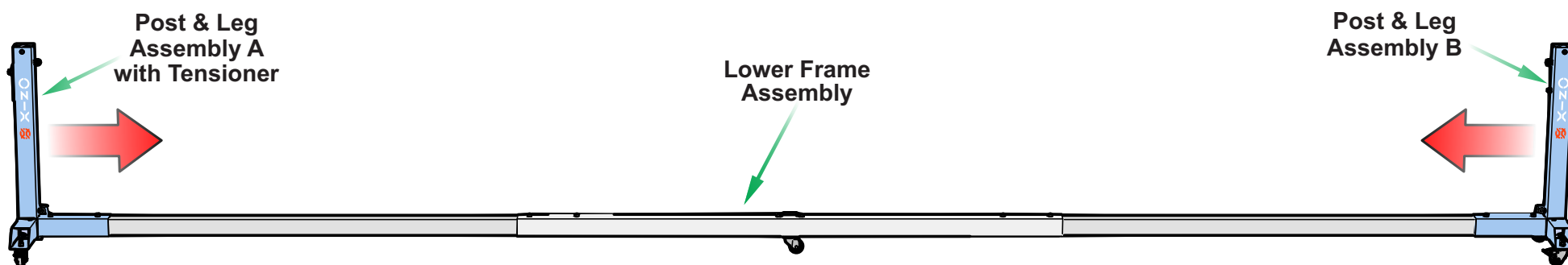


WARNING

Pinch point. Keep hands clear during operation.

STEP 16

Repeat step 15 to insert the other end of the Lower frame Assembly into the Post & Leg Assembly B.



NET SETUP INSTRUCTIONS

PARTS NEEDED

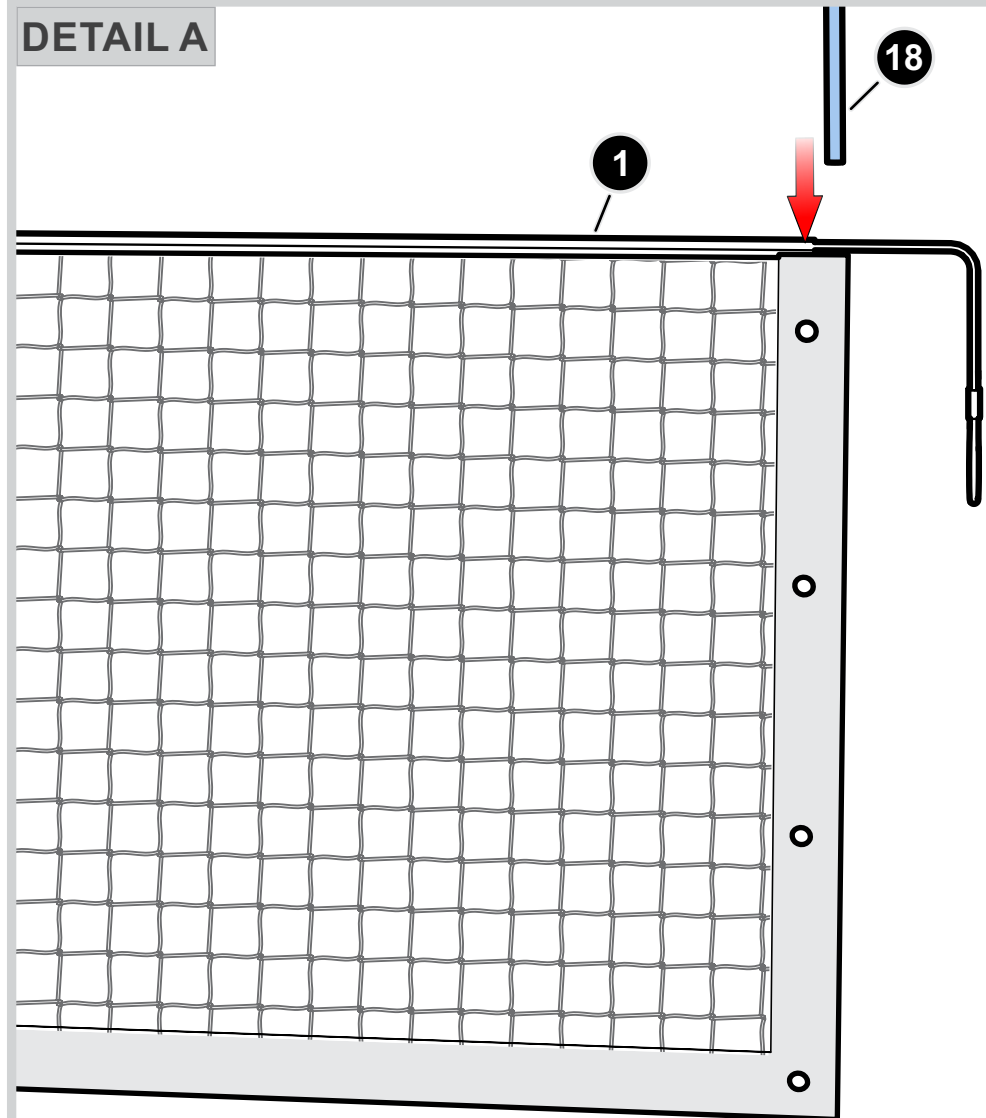
1X **1** Pickleball Net Assembly

2X **18** Fiberglass Net Rod

STEP 1

Insert a Fiberglass Net Rod (**#6**) into the Net Sleeve on each end of the net. See **Detail A**.

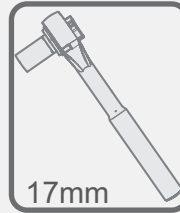
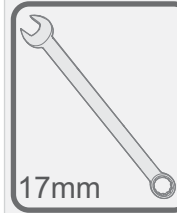
DETAIL A



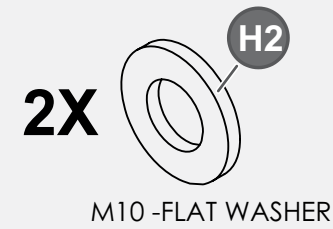
PARTS NEEDED

1X 1 Pickleball Net Assembly

TOOLS NEEDED

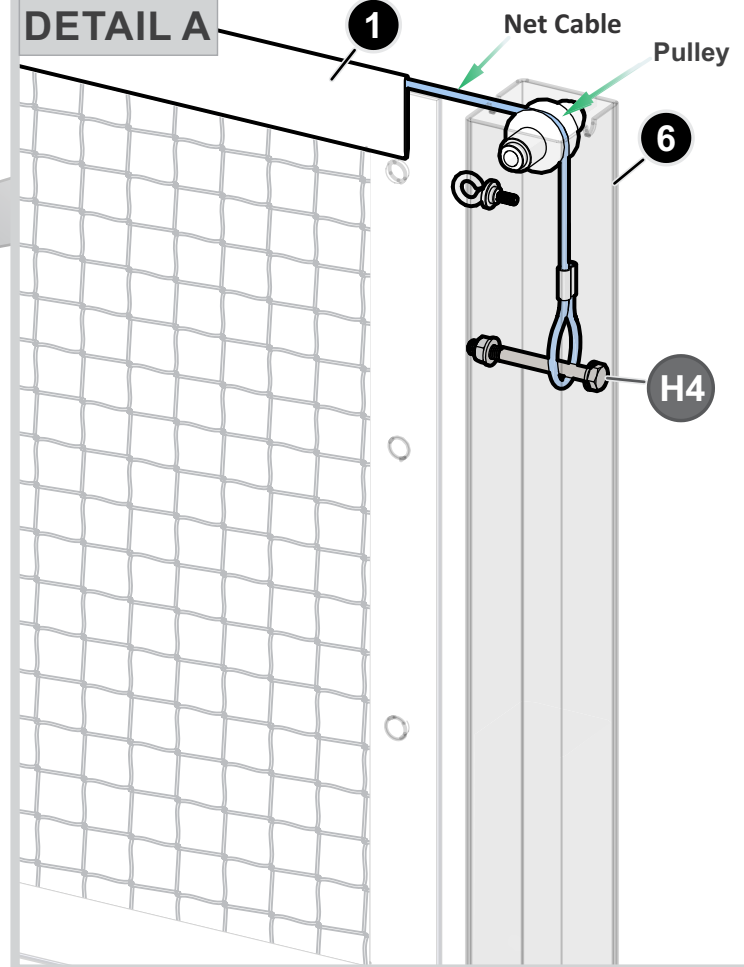
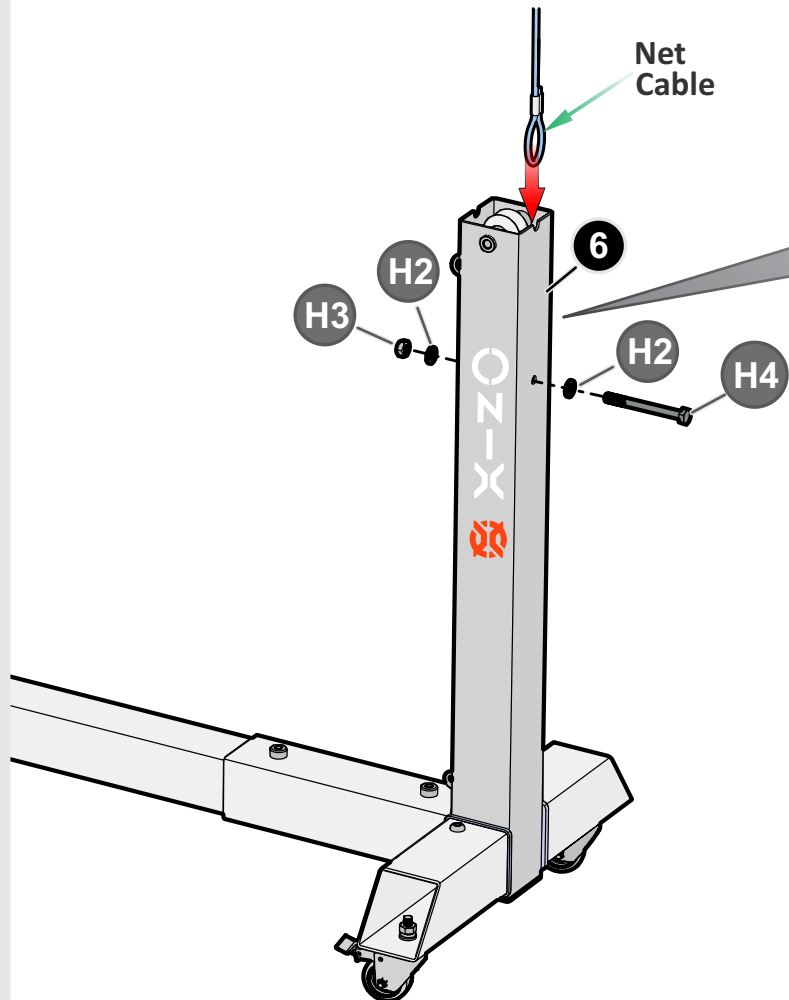


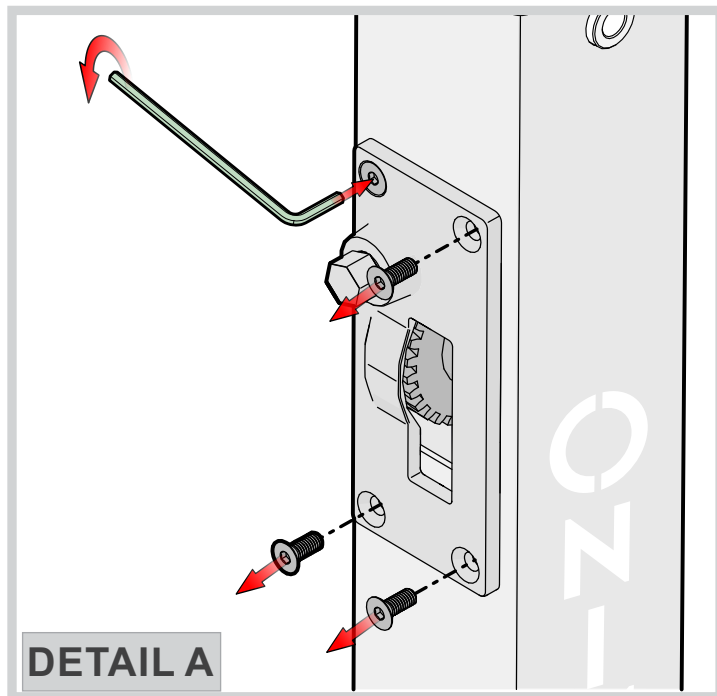
HARDWARE NEEDED (ACTUAL SIZE)



STEP 2

Anchor the **Net Cable** into the Post Assembly B. Insert the cable loop on one end of the net into the Post, then insert the bolt from the **outside** of the post until it goes through the loop on the cable and out the other end of the Post tube. See **Detail A**.





DETAIL A

TOOLS NEEDED



4mm Allen

PARTS NEEDED

1X 16 Crank Handle

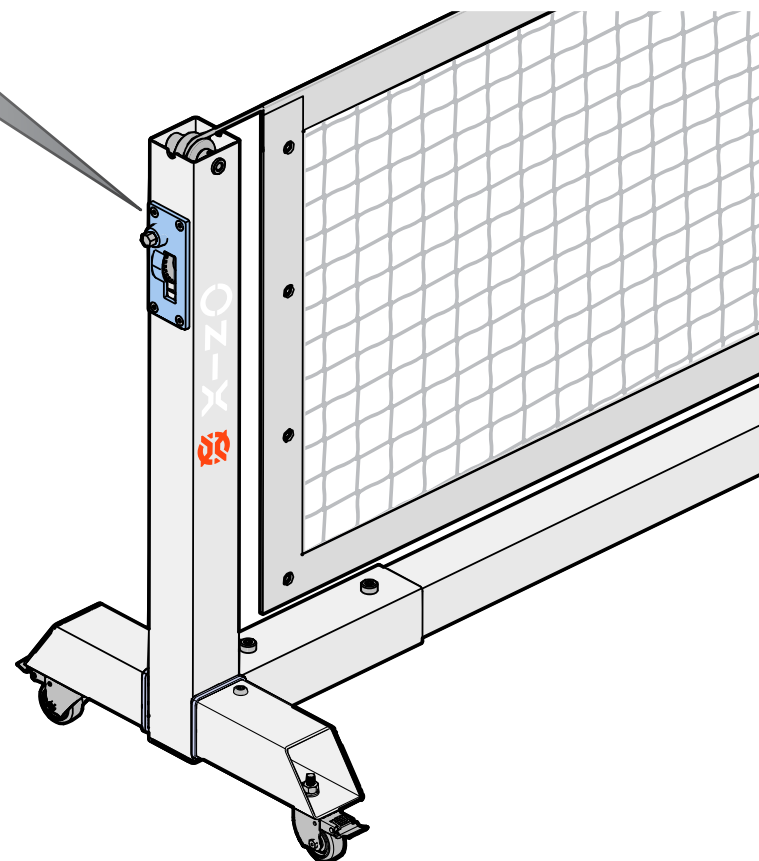
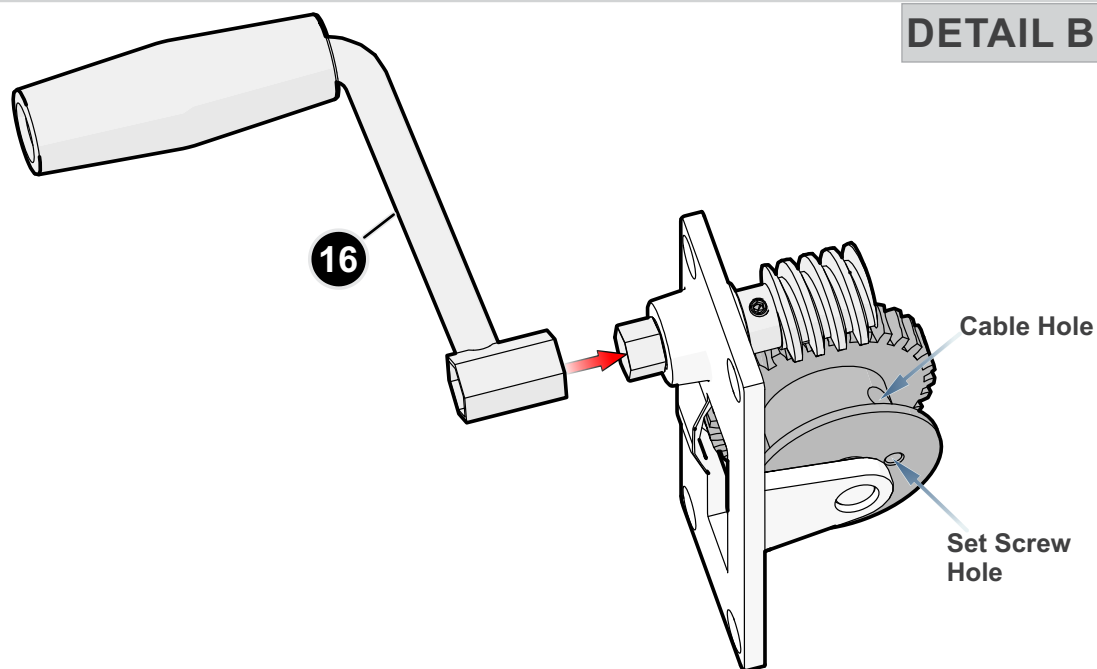
STEP 3

If the **Tensioner Assembly** is attached to the Post, remove the four bolts as shown in **Detail A**. Use a **4mm** Allen Wrench. These four bolts will be used later in Step 7.

STEP 4

Attach the **Handle (#16)** and rotate the gear until you see the **set screw hole** and the **cable hole** as shown in **Detail B**.

DETAIL B



TOOLS NEEDED

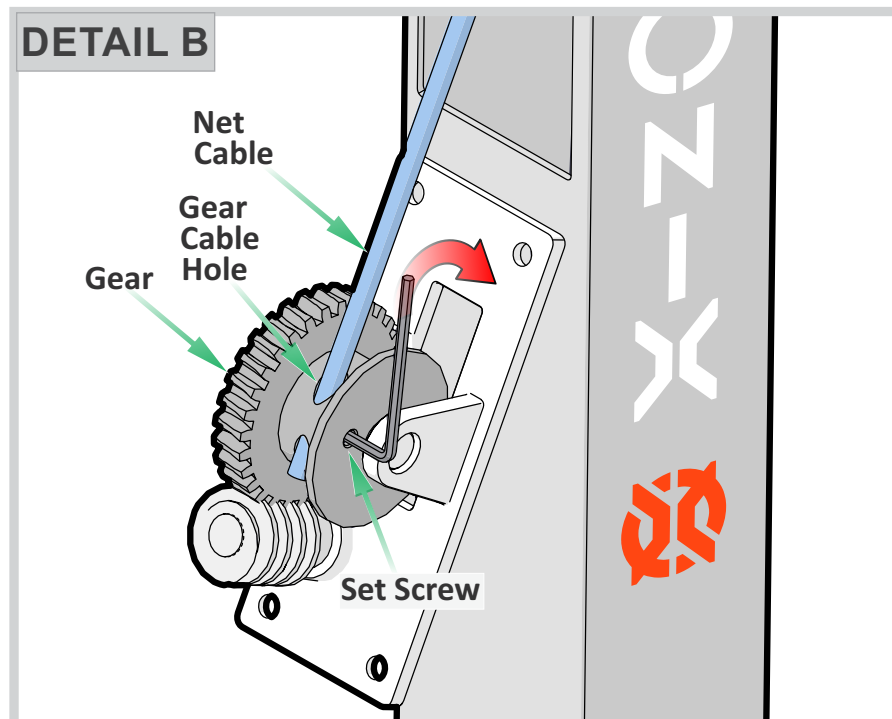
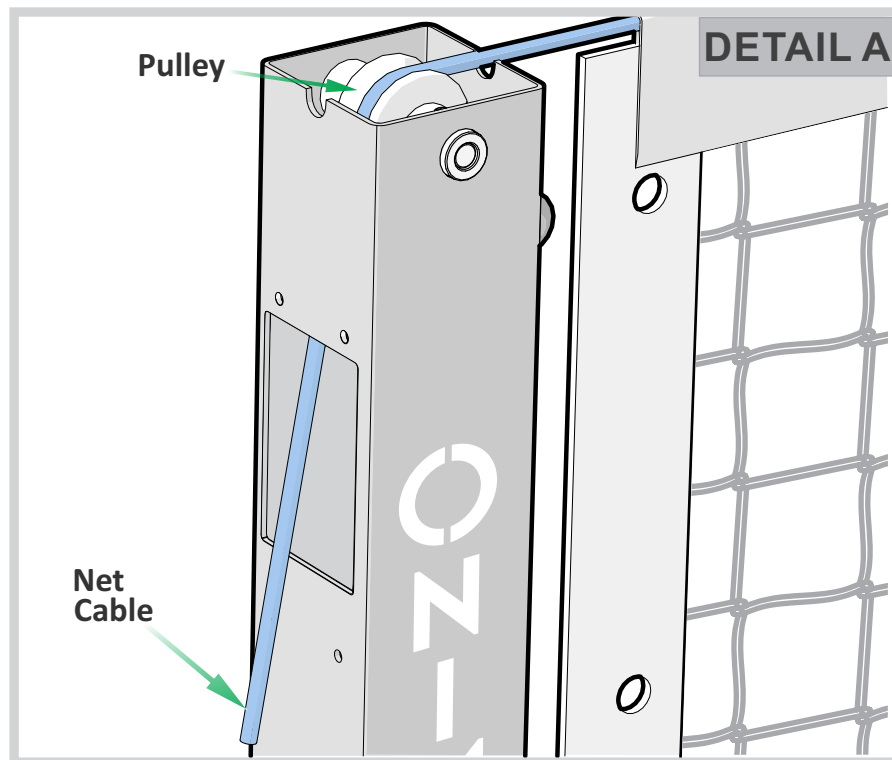


STEP 5

Pull the **Net Cable** through the opening of the Post making sure the cable rests on the **Pulley** as shown in **Detail A**.

STEP 6

Insert the end of the **Net Cable** into the gear **Cable Hole** and tighten the **Set Screw** until the cable is held securely. Use a **3mm Allen Wrench**. See **Detail B**.



STEP 7

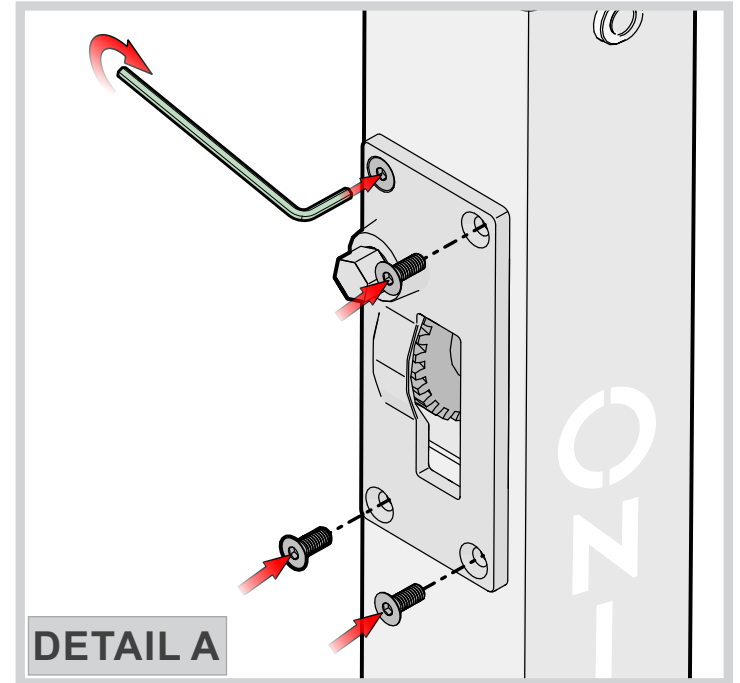
Re-attach the **Tensioner Assembly** to the **Post** with the four Allen Screws from **Step 3**. Use a **4mm** Allen Wrench. See **Detail A**.

TOOLS NEEDED

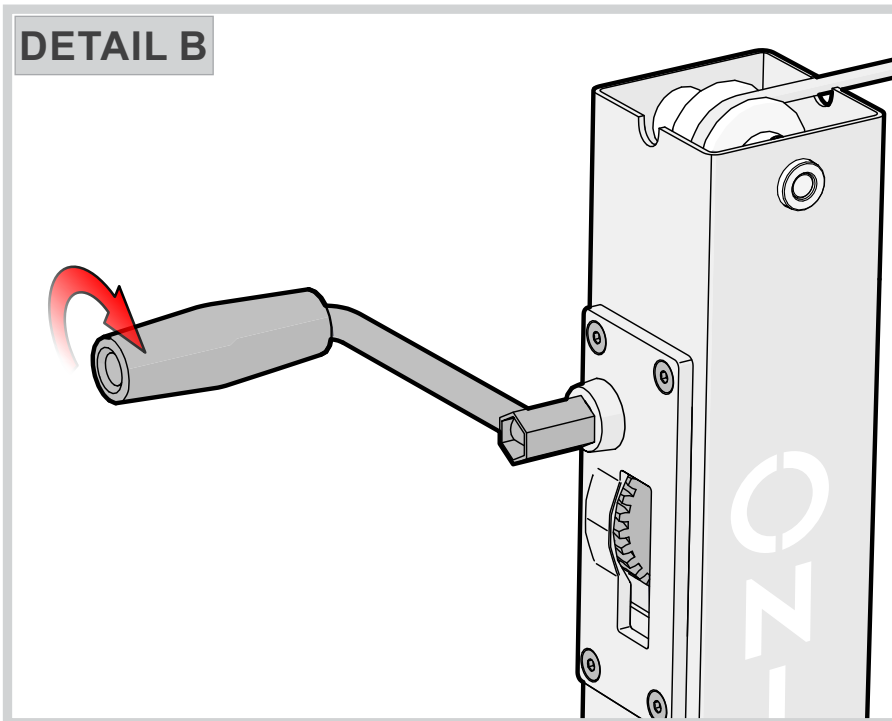


STEP 8

Turn the handle **CLOCK-WISE** a few turns to roll the cable to the Gear. Keep on turning the handle **CLOCK-WISE** to tension the Net until taut. See **Detail B** & **Detail C**.

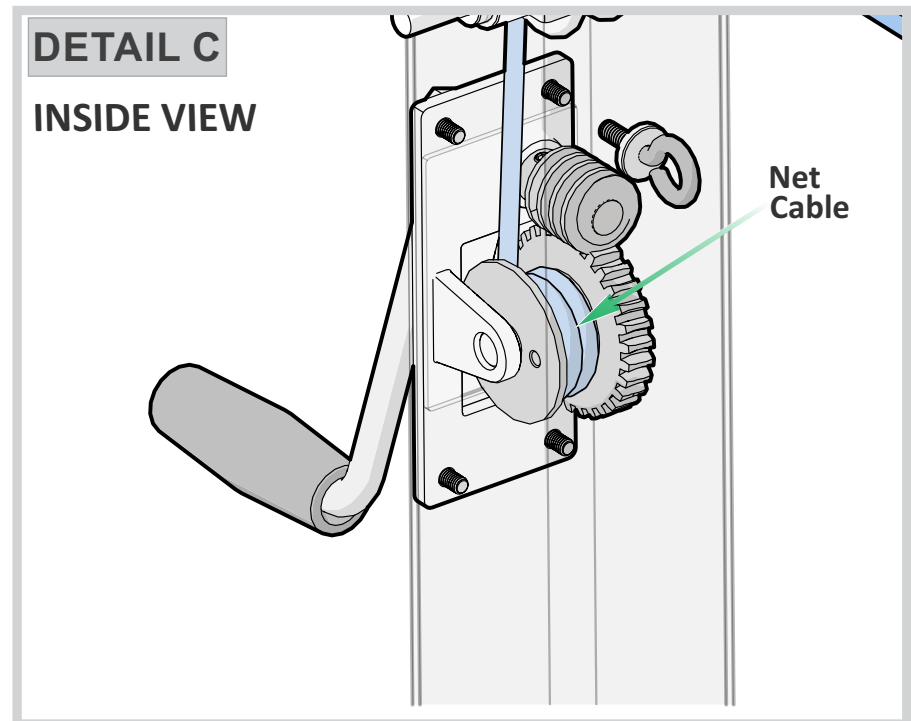


DETAIL B



DETAIL C

INSIDE VIEW



PARTS NEEDED

2X **15** Post Cap
4X **H10** Black Zip-Tie

STEP 9

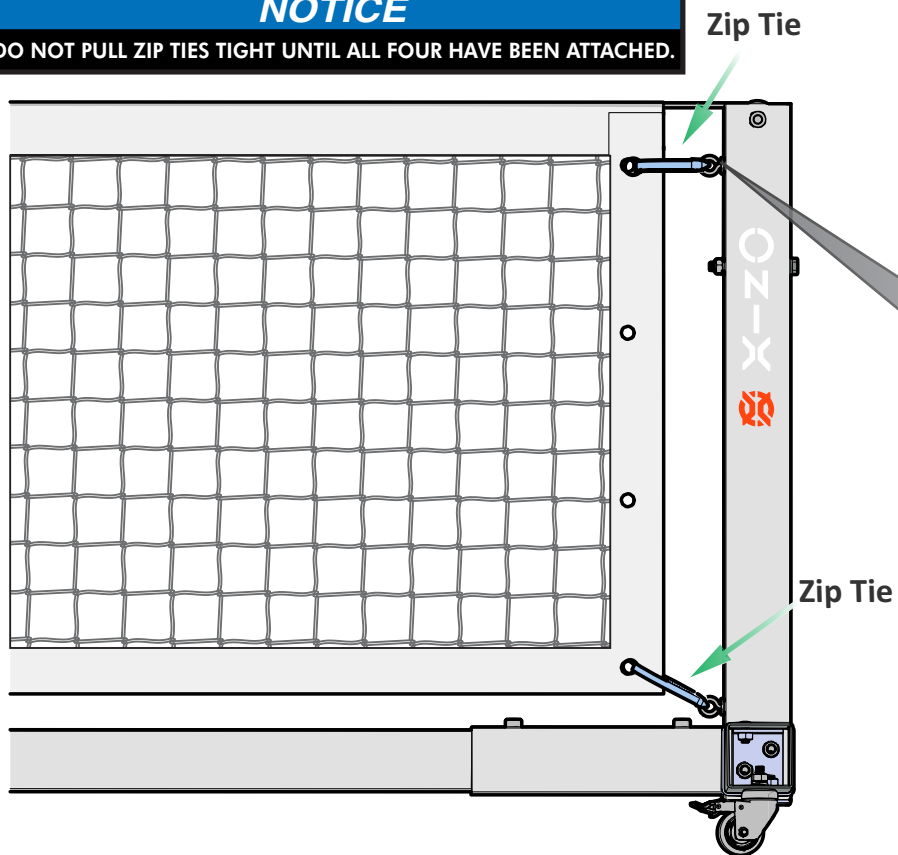
Attach Post Caps (**#15**) to both Posts as shown in **Detail A**.

STEP 10

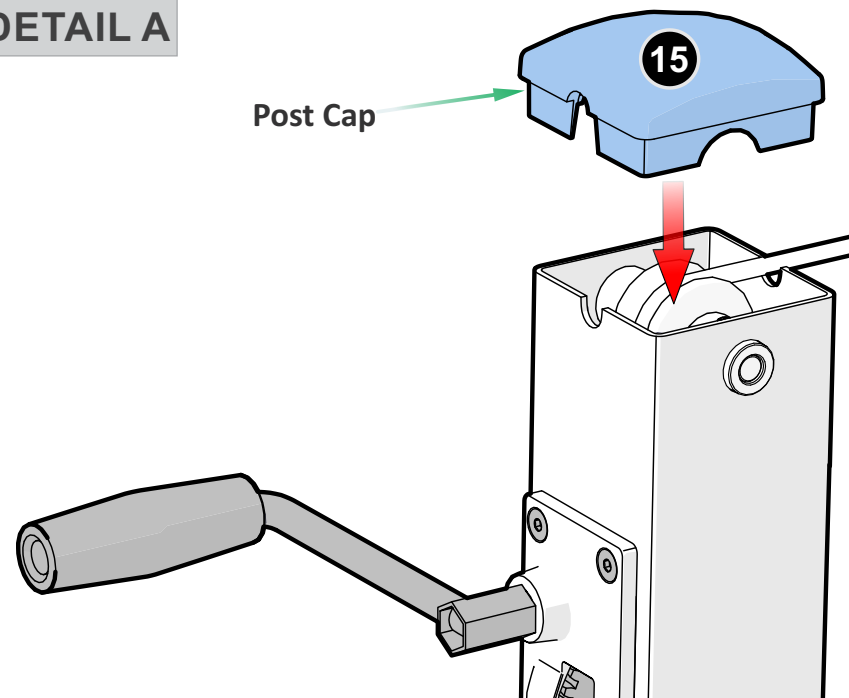
Secure the Net (**#1**) by attaching Zip-Ties (**H10**) to the **Eye-bolts**. **Repeat** this step to attach the other end of the Net to the Post with Tensioner. See the illustration below and **Detail B**.

NOTICE

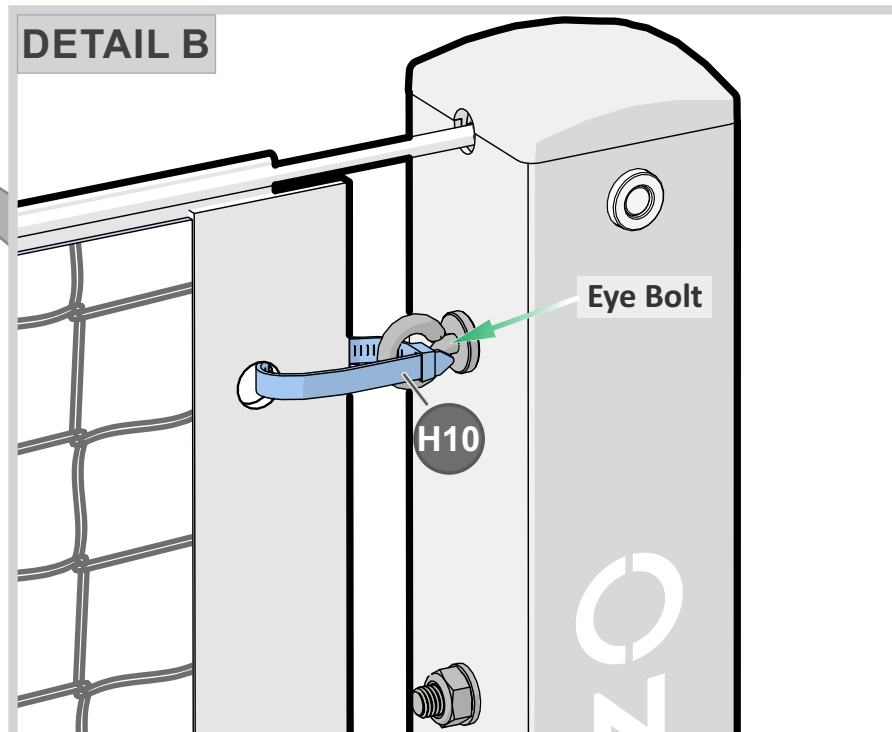
DO NOT PULL ZIP TIES TIGHT UNTIL ALL FOUR HAVE BEEN ATTACHED.



DETAIL A



DETAIL B



PARTS NEEDED

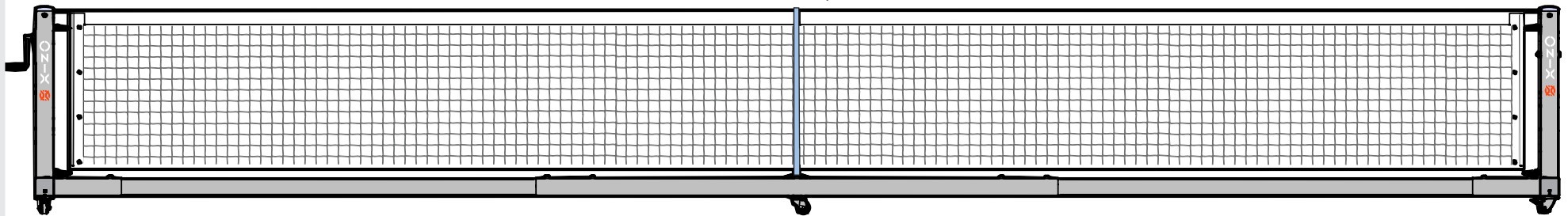
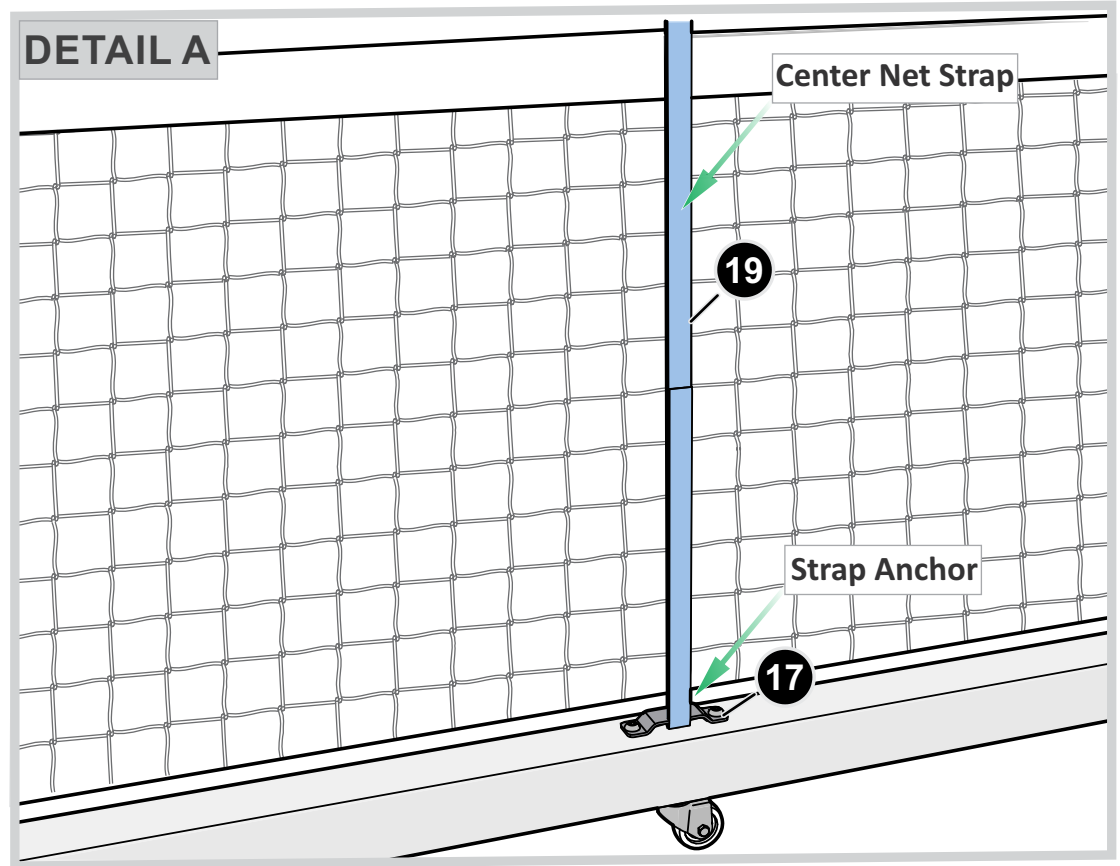
1X

Center Net Strap

STEP 11

Attach the **Center Net Strap (#19)** making sure to put it through the **Strap Anchor (#17)** and then over the **Net**. Secure it by using the Velcro straps. See **Detail A**.

Note: The center of the net should be 34" from the playing surface, and the ends of the net should be 36".



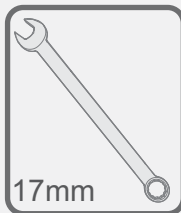
PARTS NEEDED

6X **H11** Leveling Shim

NOTICE

TO ACCOUNT FOR UNEVEN COURT SURFACES, USE THE LEVELING SHIMS IN THE PROVIDED SHIM KIT TO LEVEL THE NET AS NEEDED.

TOOLS NEEDED



STEP 12

Check that the ground is level and that all caster wheels are contacting the ground. If the ground is unlevel, follow Steps 13-14 to level the Net Assembly.

NOTICE

TWO ADULTS ARE RECOMMENDED FOR THIS STEP



WARNING

Pinch point. Be careful where you place your hand and fingers when inserting the shim.

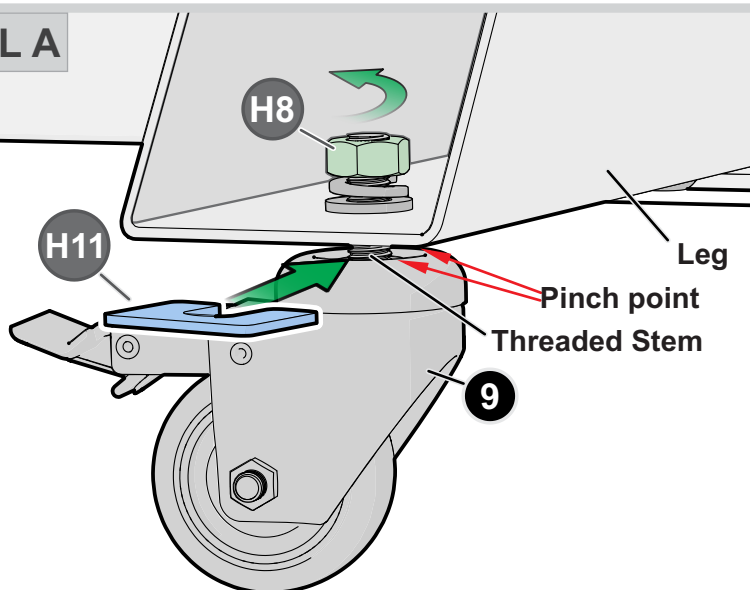
STEP 13

Loosen Nut (**H8**) and slide Shim (**H11**) between the Caster (**#9**) and the Leg. Ensure shim is on the threaded stem on Caster (**#9**). See **Detail A** & **Detail B**.

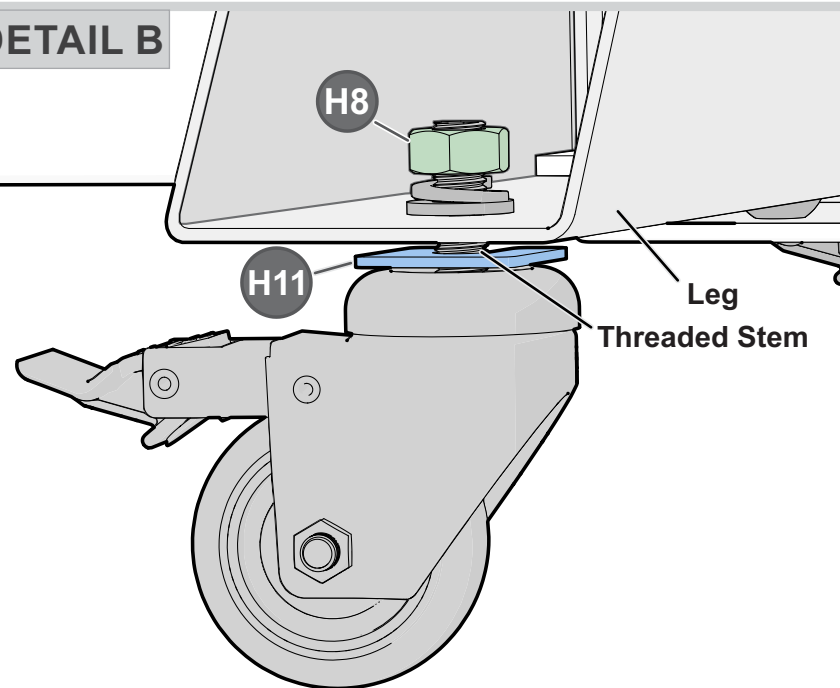
STEP 14

Tighten nut until the caster wheel and shim are secure. See **Detail B** & **C**.

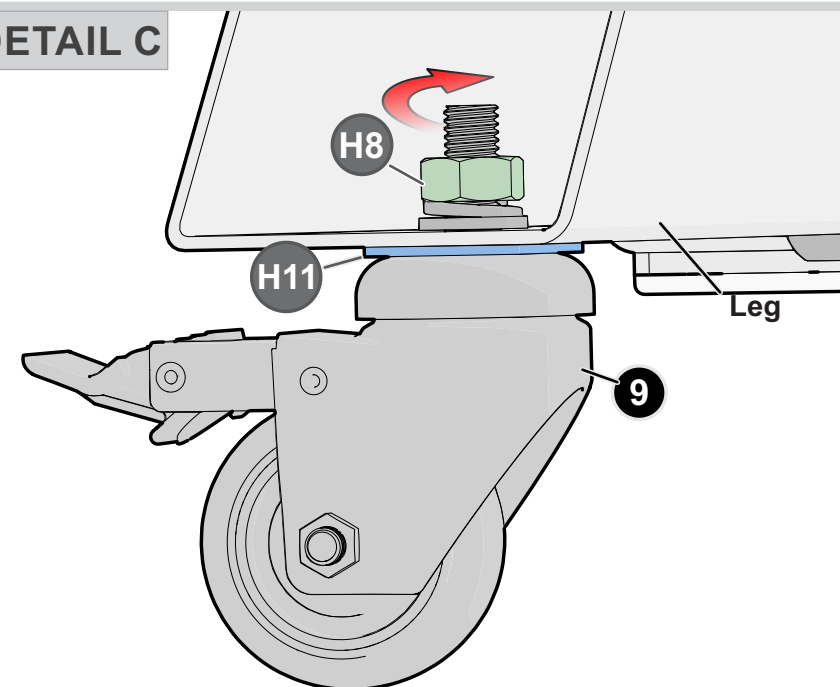
DETAIL A



DETAIL B



DETAIL C

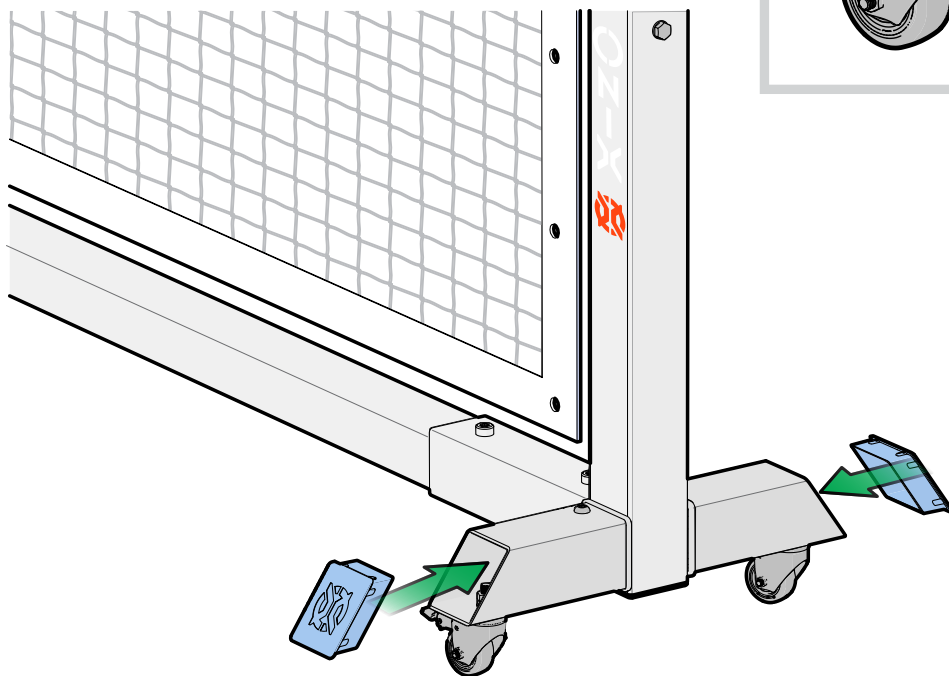
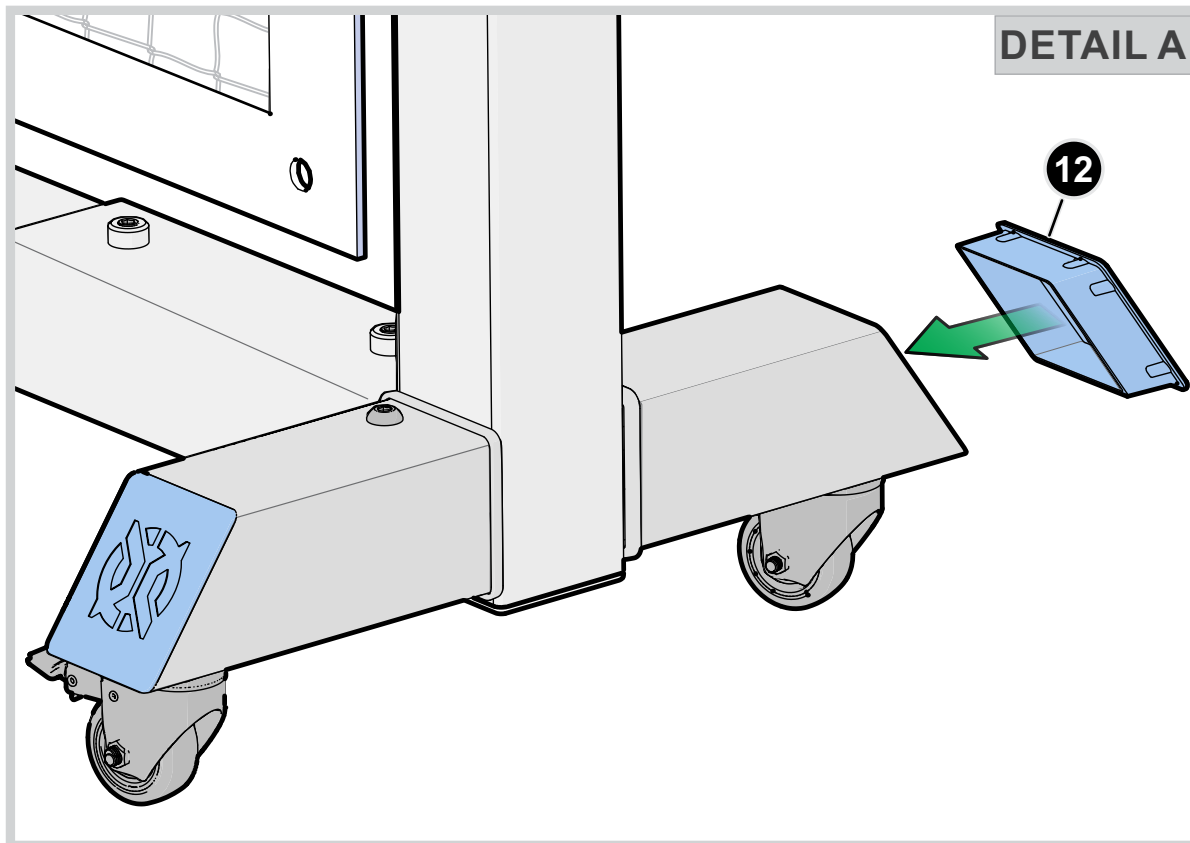


PARTS NEEDED

4X 12 Leg Tube Plug

STEP 15

Insert the Leg Tube Plug (**#12**) as shown in **Detail A**. A rubber mallet can be used to help insert the leg tube plug.



Limited Warranty

WARRANTY DURATION: This Product is warranted to the original consumer from the original purchase for a period of **1 year** for the **net** parts and **four years** for the **net frame**.

WARRANTY COVERAGE: ESCALADE® SPORTS warrants to the original Consumer Purchaser that any Product of its manufacture is free from defects in material and workmanship when used for the intended purpose under normal use and conditions. THIS WARRANTY IS VOID IF THE PRODUCT HAS BEEN DAMAGED BY ACCIDENT, UNREASONABLE USE, NEGLIGENCE, IMPROPER SERVICE, FAILURE TO FOLLOW INSTRUCTIONS PROVIDED WITH THE PRODUCT, OR OTHER CAUSES NOT ARISING OUT OF DEFECTS IN MATERIAL AND WORKMANSHIP.

WARRANTY PERFORMANCE: During the above warranty period, ESCALADE® SPORTS shall repair or replace with a comparable model, and Product, or component thereof, which may prove defective under normal use and proper care, and which our examination shall disclose to our satisfaction to be thus defective, please contact our Warranty Department.

1-800-426-1421 / Warranty Dept.

Or Write us at:

Escalade® Sports, Inc. - P.O. Box 889, Evansville, IN 47706 - Attn: Warranty Dept.

Or E-mail us customerservice@escaladesports.com

Other than shipping requirements, no charge will be made for such repair or replacement of in-warranty Products. ESCALADE® SPORTS strongly recommends that the Product is insured for value prior to mailing.

WARRANTY DISCLAIMERS: ANY IMPLIED WARRANTIES ARISING OUT OF THIS SALE, INCLUDING BUT NOT LIMITED TO THE IMPLIED WARRANTIES OF MERCHANTABILITY AND FITNESS FOR A PARTICULAR PURPOSE, ARE LIMITED IN DURATION TO THE WARRANTY PERIOD. ESCALADE® SPORTS SHALL NOT BE LIABLE FOR LOSS OF USE OF THE PRODUCT OR OTHER CONSEQUENTIAL OR INCIDENTAL COSTS, EXPENSES, OR DAMAGES INCURRED BY THE CONSUMER OF ANY OTHER USE.

MODEL NO.
KZ3100-PRONET-WHEELS



ONIX[®]