

ADDENDUM TO CRUSADER (PT2500) INSTRUCTIONS

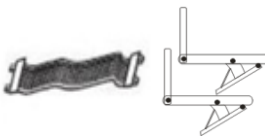
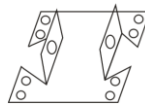
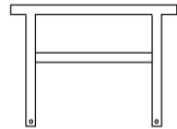
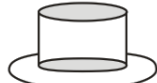
PLEASE USE THESE ADDENDUM SHEETS INSTEAD OF PAGES 3, 4, 9 & 13
IN THE OWNERS MANUAL.

TOOLS REQUIRED FOR ASSEMBLY:

10mm, 13mm, 14mm & 17mm wrenches.

Using an electric drill is a good option for logo panel installation but only use at a low torque setting and use with extreme care.

PARTS IDENTIFIER AND ASSEMBLY PARTS

P1	QUANTITY: 1 set	P2	QUANTITY: 2	P3	QUANTITY: 4	P4	QUANTITY: 2
				PRE-INSTALLED 			
Net and Post Set		Gravity Safety Catch		Metal Leg Bracket		Inner Leg	
P5	QUANTITY: 2	P6	QUANTITY: 4	P7	QUANTITY: 2	P8	QUANTITY: 4
				PRE-INSTALLED 			
Linkage Bar "A"		Linkage Tube "B"		Safety Strap		4" Locking Wheel	
P9	QUANTITY: 2	A1	QUANTITY: 4	A2	QUANTITY: 4	A3	QUANTITY: 4
							
Center Logo Panel		Bolt, 8 x 40mm Hex Head (attaching Inner Leg to bracket)		Bolt, 10 x 55mm Hex Head (for attaching Center Support Frame)		Bolt, 8 x 60mm Hex Head (for attaching Inner Leg Supports)	
A4	QUANTITY: 4	A5	QUANTITY: 2	A6	QUANTITY: 16	A7	QUANTITY: 12
							
Bolt, 8 x 100mm Hex Head (for attaching outer Leg Supports)		Lock Nut, 6mm		Washer, 8mm		Lock Nut, 8mm	
A8	QUANTITY: 8	A9	QUANTITY: 8	A10	QUANTITY: 4	A12	QUANTITY: 4
							
Spacer "A"		Spacer "B"		Washer, 10mm		Apron Labels	
A11	QUANTITY: 4						
							
1/2" Wood Screw (For Center Logo panel)							

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ASSEMBLY INSTRUCTIONS

This is one of our heaviest tables. We recommend that at least two adults work together to assemble this table.

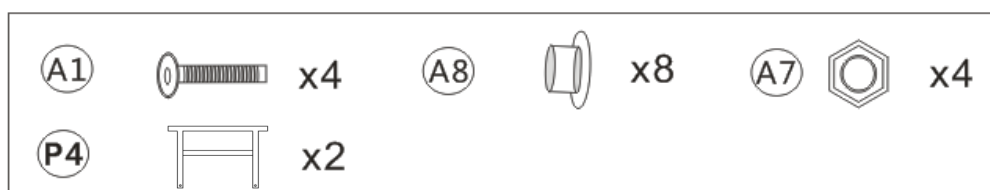
The table will be assembled upside down and then turned over onto its legs once completed.

Turning this table over will require at least **three** strong adults.

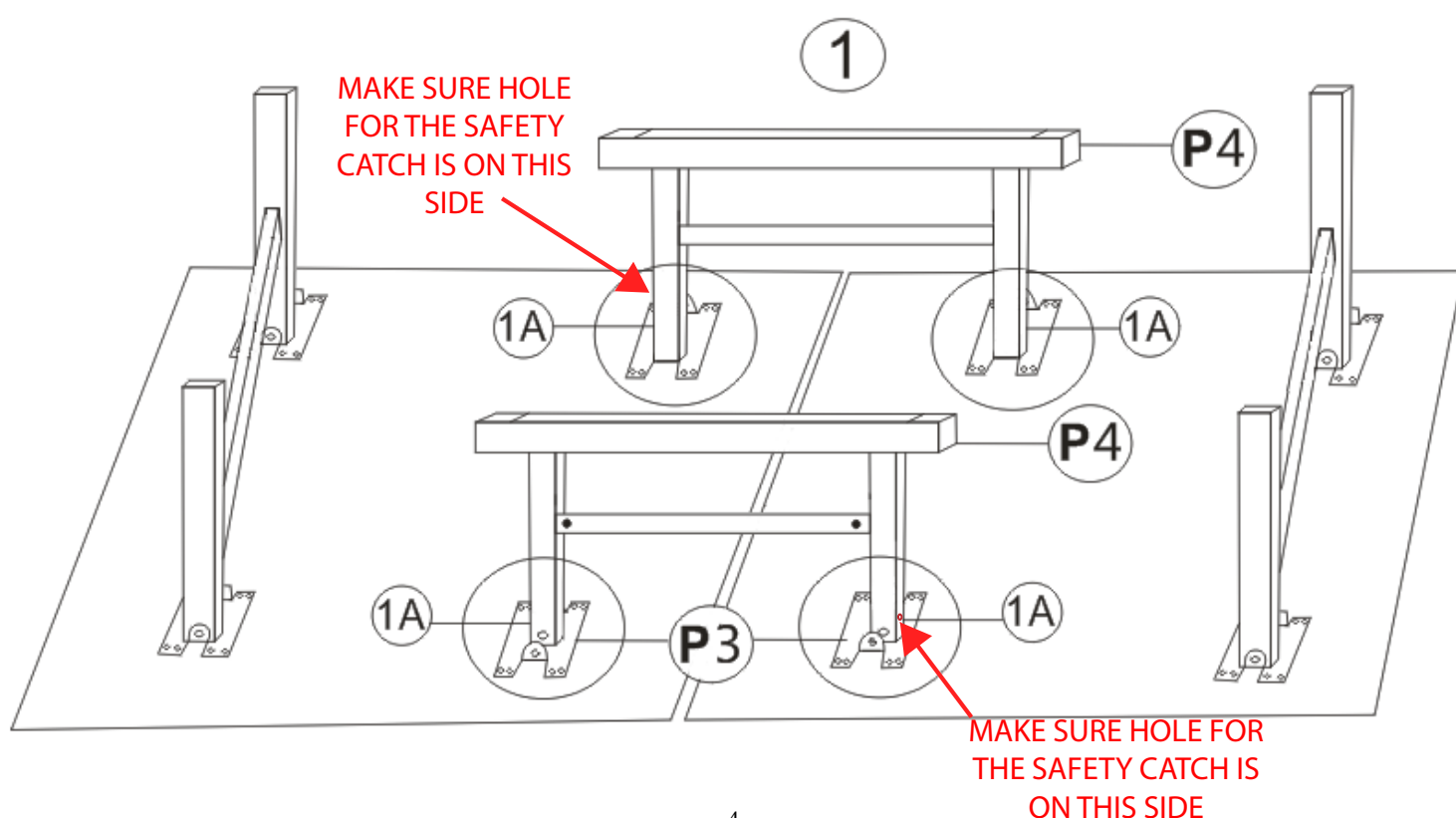
We suggest that you use the bottom carton as a clean flat work area to protect the table.

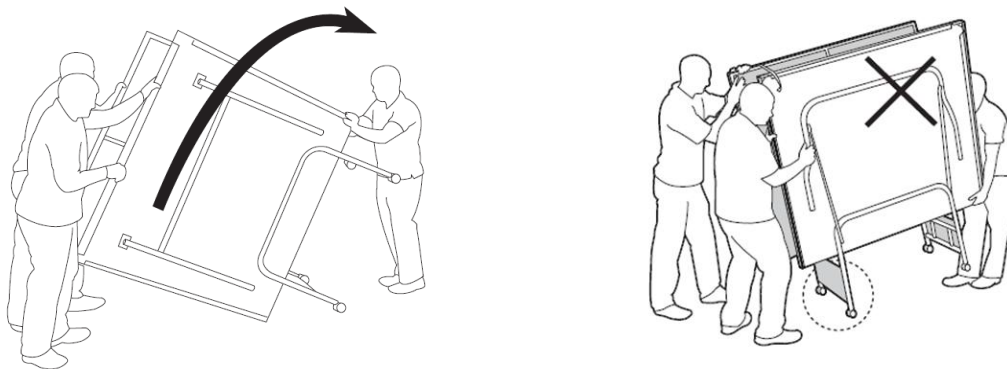
Start by removing all the parts from the box and verifying that you have all of the listed parts as shown on the Parts Identifier list. Carefully cut or tear the four corners of the box so that the bottom of the box can be used as your work surface.

STEP 1: ATTACHING INNER LEGS

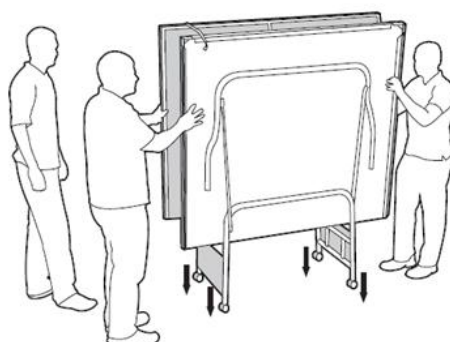


1. Inner Leg Brackets (P3) have been pre-installed on your table.
2. To attach the Inner Leg (P4) to Leg Brackets (P3) place Spacer "A" (A8) between Inner Legs and Leg Brackets. Using the 8mm Hex Head Bolt (A1) insert through Leg Bracket (P3), outside Spacer "A" (A8), inner Leg (P4), inner Spacer "A"(A8) and secure with 8mm Locking Nut (A7). **Do not over tighten.** ("Do not over tighten" means that there should be no gaps between hardware on screw but there should be free movement) **See 1 & 1A.**
3. Notice the space "A" direction shown on **1A**.



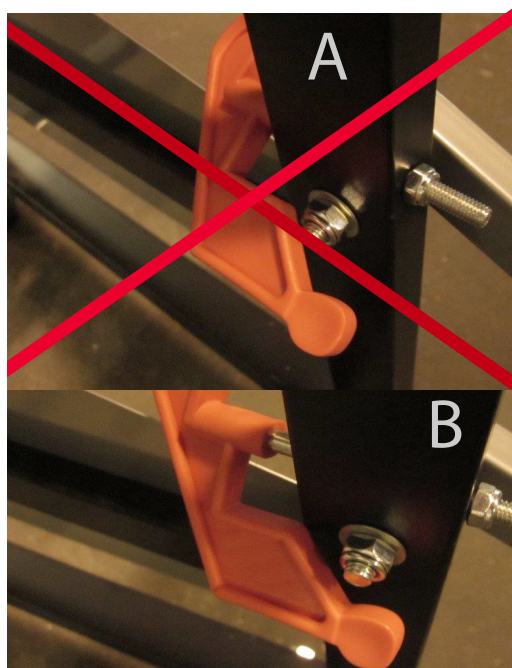
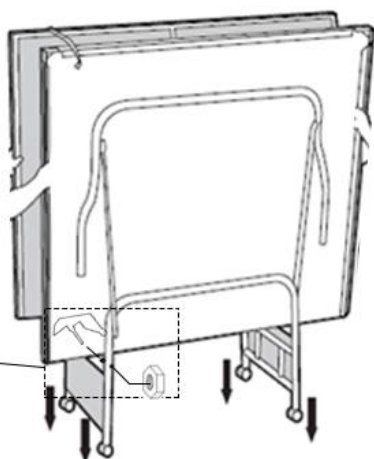
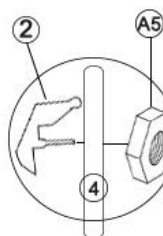
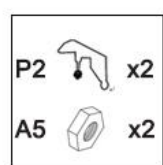


**WITH SAFETY STRAP CONNECTED LIFT TABLE WITHOUT ALLOWING
WEIGHT OF TABLE TO REST ON THE CASTERS AND INNER LEGS
SET TABLE ON ALL 4 CASTERS AT ONCE**



STEP 6: ATTACHING SAFETY CATCH

Insert Gravity Safety Catch (P2) through the inner leg hole and screw with 6mm Lock Nut (A5)
Repeat on opposite side. **When releasing the gravity safety catches be sure to have one hand on an outer leg or back of table to prevent the play surface from accidentally falling freely.**



**DO NOT TIGHTEN
NUT ALL THE
WAY.**

WARNING!
Safety Catch must be
adjusted correctly with
nut A5, otherwise
Safety Catch will not
engage into the
correct locking posi-
tion on the half top.

**ONLY TIGHTEN NUT
AS SHOWN IN
PICTURE B.**

STEP 7: ATTACHING NET AND POSTS

Unfold the table halves then clamp the Net Post (P1) at the middle of the table. Stretch the Net (#P1) cross the center of the table and slip the net over the post on the opposite side and secure.

IMPORTANT NOTES:

When the table is in its storage position, always attach the safety strap to prevent a side from potentially falling.

REPLACEMENT PARTS FOR PT2500



REF	QTY	PART #	DESCRIPTION
P1	1	PT2500-P1	Net & Post Set
P2	2	PT2500-P2	Gravity Safety Catch
P3	2	PT2500-P3	Metal Leg Bracket
P4	4	PT2500-P4	Inner Leg
P5	2	PT2500-P5	Linkage Bar "a"
P6	4	PT2500-P6	Linkage Tube "b"
P7	2	PT2500-P7	Safety Strap
P8	4	PT2500-P8	4" Locking Wheel
P9	2	PT2500-P9	Center Logo Panel
P10	2	PT2500-P10	Table Top
P11	2	PT2500-P11	End Apron
P12	4	PT2500-P12	Side Apron
P13	4	PT2500-P13	Corner Cap
P14	2	PT2500-P14	Welded Outer Leg Assembly
P15	4	PT2500-P15	Welded Outer Leg Bracket
A1	4	PT2500-A1	Bolt, 8 X 40mm Hex Head
A2	4	PT2500-A2	Bolt, 10 X 55mm Hex Head
A3	4	PT2500-A3	Bolt, 8 X 60mm Hex Head
A4	4	PT2500-A4	Bolt, 8 X 100mm Hex Head
A5	2	PT2500-A5	Lock Nut, 6mm
A6	16	PT2500-A6	Washer, 8mm
A7	12	PT2500-A7	Lock Nut, 8mm
A8	8	PT2500-A8	Spacer "a"
A9	9	PT2500-A9	Spacer "b"
A10	4	PT2500-A10	Washer, 10mm
A11	4	PT2500-A11	1/2" Wood Screw
A12	4	PT2500-A12	Apron Labels