



TRIUMPH

TRIUMPH ADVENTURES 6-IN-1 SPORTS TOWER

We strive to ensure that our products are of the highest quality and free of manufacturing defects or missing parts. However, if you have any problems with your new product,

DO NOT RETURN IT TO THE STORE,

please contact us toll free @:

1-888-996-2729

FAX: 1-866-873-3531

gamerom@escaladesports.com

Mailing Address: (Correspondence Only)

Escalade Sports
PO Box 889
Evansville, Indiana 47706-0889

Physical Location:

Escalade Sports
817 Maxwell Ave.
Evansville, Indiana 47711

Please visit our Web site at:

www.escaladesports.com

Please have your model number when inquiring about parts.

When contacting Escalade Sports please provide your model number, date code (if applicable) and part number if requesting a replacement part. These numbers are located on the product, packaging, and this owners manual.

Your Model Number: 45-6040W/F

Date Code: 2 - 45-6040W/F- - JL

Purchase Date: _____

PLEASE RETAIN THIS INSTRUCTION MANUAL FOR FUTURE REFERENCE

SAFETY INSTRUCTIONS

FAILURE TO FOLLOW THESE SAFETY INSTRUCTIONS MAY RESULT IN SERIOUS INJURY, PROPERTY DAMAGE AND WILL VOID WARRANTY.

Owner must ensure that all players know and follow these rules for safe operation of the system.

To ensure safety, do not attempt to assemble this system without following the instructions carefully. Check entire box and inside packing material for parts and/or additional instruction material. Before beginning assembly, read the instructions and identify parts using the hardware identifier and parts list in this document. Proper and complete assembly, use and supervision is essential for proper operation and to reduce the risk of accident or injury. A high probability of serious injury exists if this system is not installed, maintained, and operated properly.

***Most injuries are caused by misuse and/or not following instructions.
Use caution when assembling and using this system.***

- **DO NOT** sit, climb or lean on the product
- Read and follow all the assembly, operation and safety instructions carefully.
- At least one capable adults are required to assembly this product.

⚠ WARNING

CHOKING HAZARD

**Toy contains a small ball.
Not for children under 3 yrs.**

⚠ WARNING

ADULT ASSEMBLY REQUIRED.

**Assembly kit contains small parts
that present choking hazards to children.**

⚠ WARNING

PROJECTILE HAZARD

***Arrows should only be shot at target.
Ensure flight path is clear of people or pets.
Impact from arrows could cause physical harm,
injury or property damage.
Do not use damaged arrows.***

**IMPORTANT! READ EACH STEP
IN THIS MANUAL BEFORE YOU
BEGIN THE ASSEMBLY.**

IMPORTANT!

THE DRAWINGS IN THIS
MANUAL MAY BE
EXAGGERATED OR MODIFIED
TO SHOW DETAILS.



ASSEMBLY TIPS

Make sure you understand the following tips before you begin to assemble your tower game.

1. Find a clean, level place to begin the assembly of the product.
2. Some drawings or images in this manual may not look exactly like your product. Please read and understand the text before starting each assembly step.
3. Remove all the parts from the box and verify that you have all of the listed parts as shown on the parts list pages.

PARTS IDENTIFIER

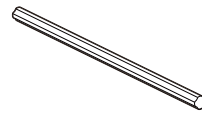
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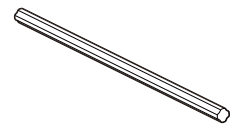
P1-Pole 1
(5 pcs)



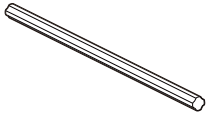
P2-Pole 2
(3 pcs)



P3-Pole 3
(3 pcs)



P4-Pole 4
(3 pcs)



P5-Pole 5
(3 pcs)



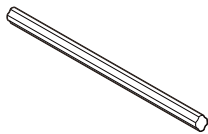
P6-Pole 6
(2 pcs)



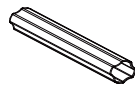
P7-Pole 7
(3 pcs)



P8-Pole 8
(3 pcs)



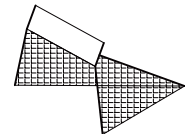
P9-Pole 9
(1 pc)



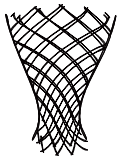
P10-Pole 10
(2 pcs)



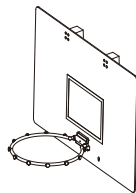
P11- Cap-B
(3 pcs)



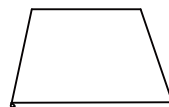
P12-Net
(1 pc)



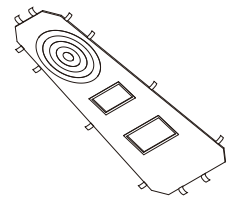
P13-Rim Net
(1 pc)



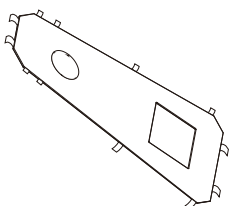
P14-Basketball Backboard
(1 pc)



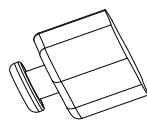
P15-Ball Return Net
(1 pc)



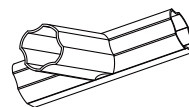
P16-Target Mat
(Archery & Disc)
(1 pc)



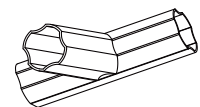
P17-Target Mat
(Baseball & Football)
(1 pc)



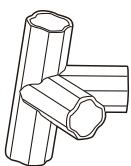
P18- Cap-A
(2 pcs)



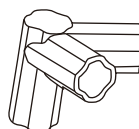
P19- 3 Way Connector-L
(1 pc)



P20- 3 Way Connector-R
(1 pc)



P21-4 Way Connector
(9 pcs)



P22-3 Way Connector - C
(3 pcs)

ACCESSORIES IDENTIFIER

(Not to Scale)



A1 - Basketball
(1 pc)



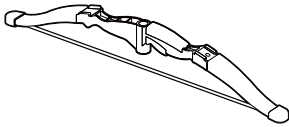
A2 - Soccer Ball
(1 pc)



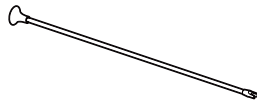
A3 - Baseball
(3 pcs)



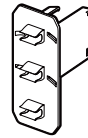
A4 - Football
(1 pc)



A5 - Bow
(1 pc)



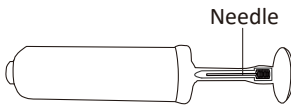
A6 - Arrow
(3 pcs)



A7 - Arrow Holder
(1 pc)



A8 - Disc
(1 pc)



A9 - Air Pump
(1 pc)

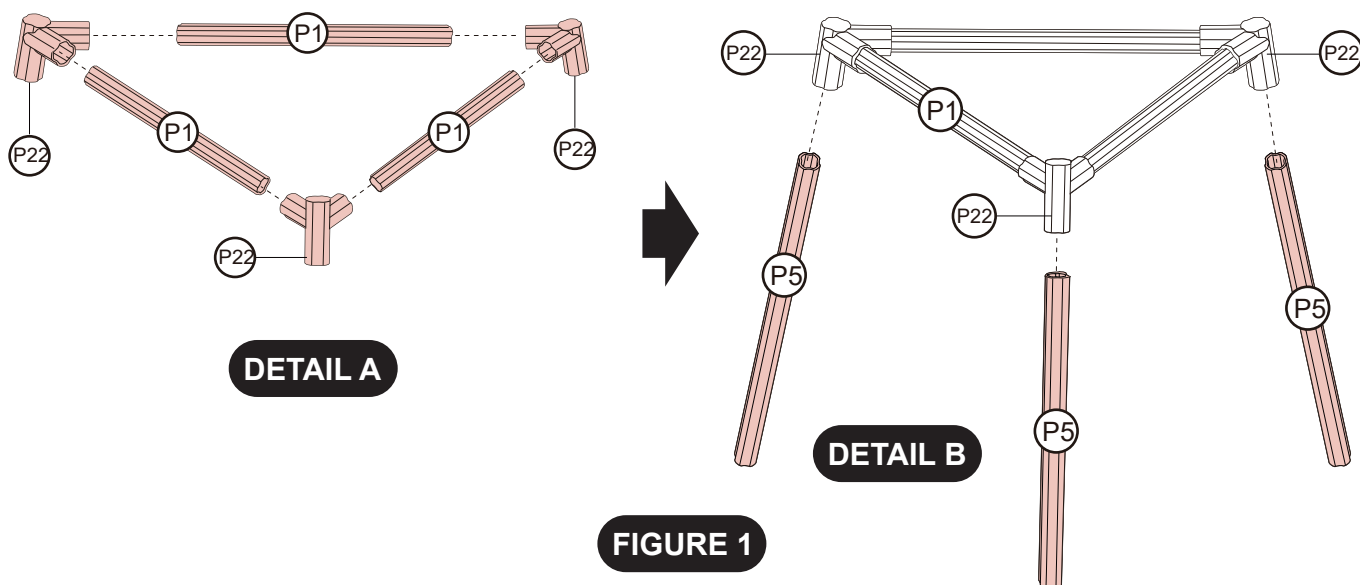
PARTS REQUIRED

3 pcs - **P1** Pole 1
3 pcs - **P22** 3 Way Connector-C

3 pcs - **P5** Pole 5

STEP 1

Use **P22** 3 Way Connector-C to attach **P1** Pole 1 as shown in **FIGURE 1 & DETAIL A**.
Insert the **P5** Pole 5 into the **P22** 3 Way Connector-C as shown in **FIGURE 1 & DETAIL B**.



PARTS REQUIRED

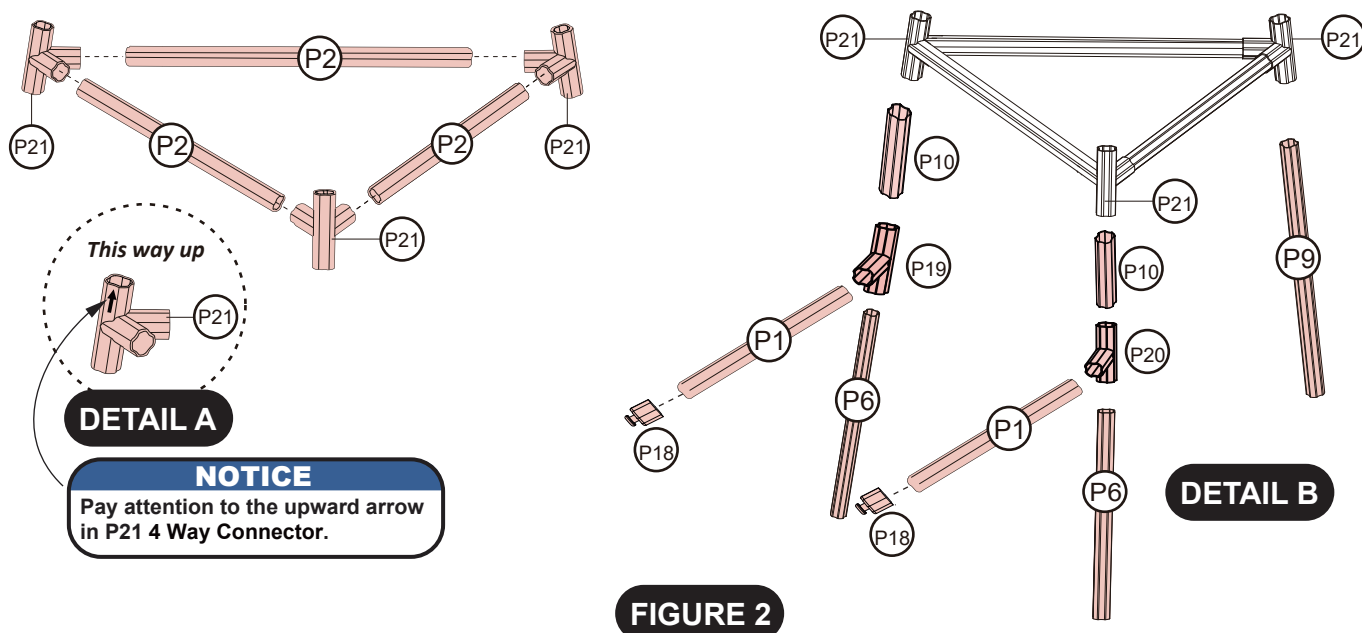
2 pcs - **P1** Pole 1
1 pc - **P9** Pole 9
2 pcs - **P18** Cap -B
3 pcs - **P21** 4 Way Connector

3 pcs - **P2** Pole 2
2 pcs - **P10** Pole 10
1 pc - **P19** 3 Way Connector-L

2 pcs - **P6** Pole 6
2 pcs - **P10** Pole 10
1 pc - **P20** 3 Way Connector-R

STEP 2

Use **P21** 4 Way Connector to attach **P2** Pole 2 as shown in **FIGURE 2 & DETAIL A**.
Connect the **P21** 4 Way Connector, **P10** Pole 10, **P19** 3 Way Connector-L, **P20** 3 Way Connector-R, **P6** Pole 6, **P1** Pole 1, **P18** Cap -B and **P9** Pole 9 as shown in **FIGURE 2 & DETAIL B**.



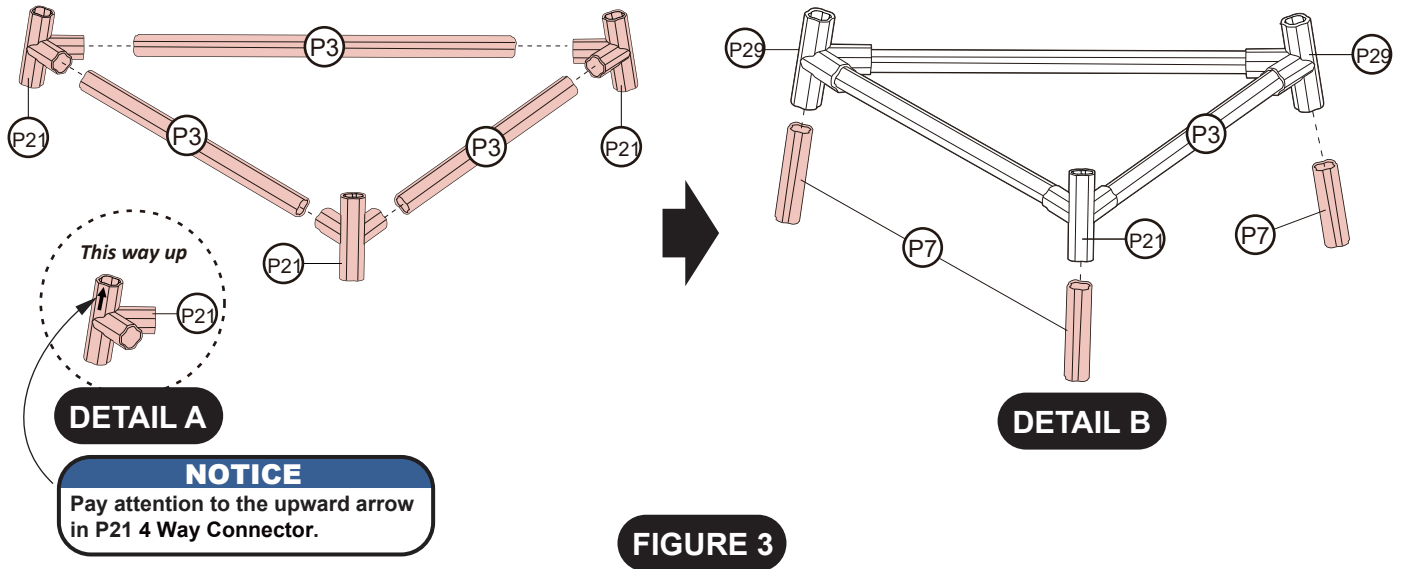
PARTS REQUIRED

3 pcs - **P3** Pole 3
3 pcs - **P21** 4 Way Connector

3 pcs - **P7** Pole 7

STEP 3

Use **P21** 4 Way Connector to attach **P3** Pole 3 as shown in **FIGURE 3 & DETAIL A**.
Insert the **P7** Pole 7 into the **P21** 4 Way Connector as shown in **FIGURE 3 & DETAIL B**.



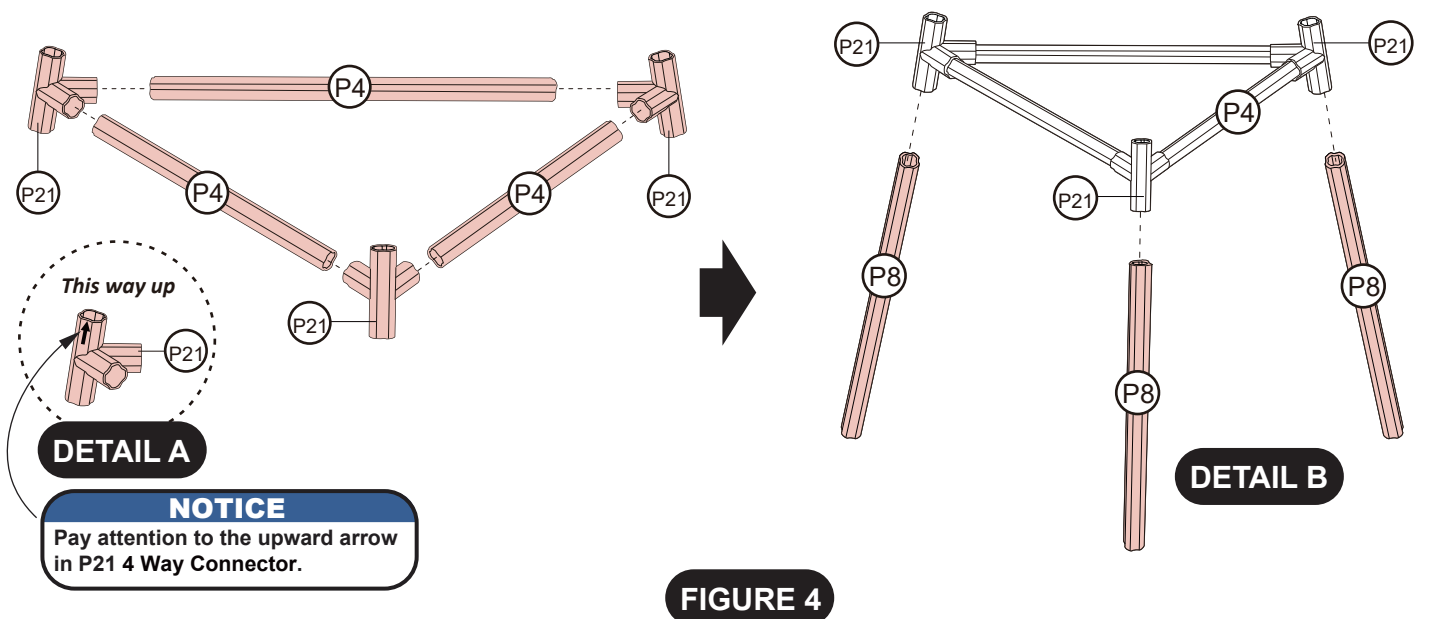
PARTS REQUIRED

3 pcs - **P4** Pole 4
3 pcs - **P21** 4 Way Connector

3 pcs - **P8** Pole 8

STEP 4

Use the **P21** 4 Way Connector to attach **P4** Pole 4 as shown in **FIGURE 4 & DETAIL A**.
Insert the **P8** Pole 8 into the **P21** 4 Way Connector as shown in **FIGURE 4 & DETAIL B**.



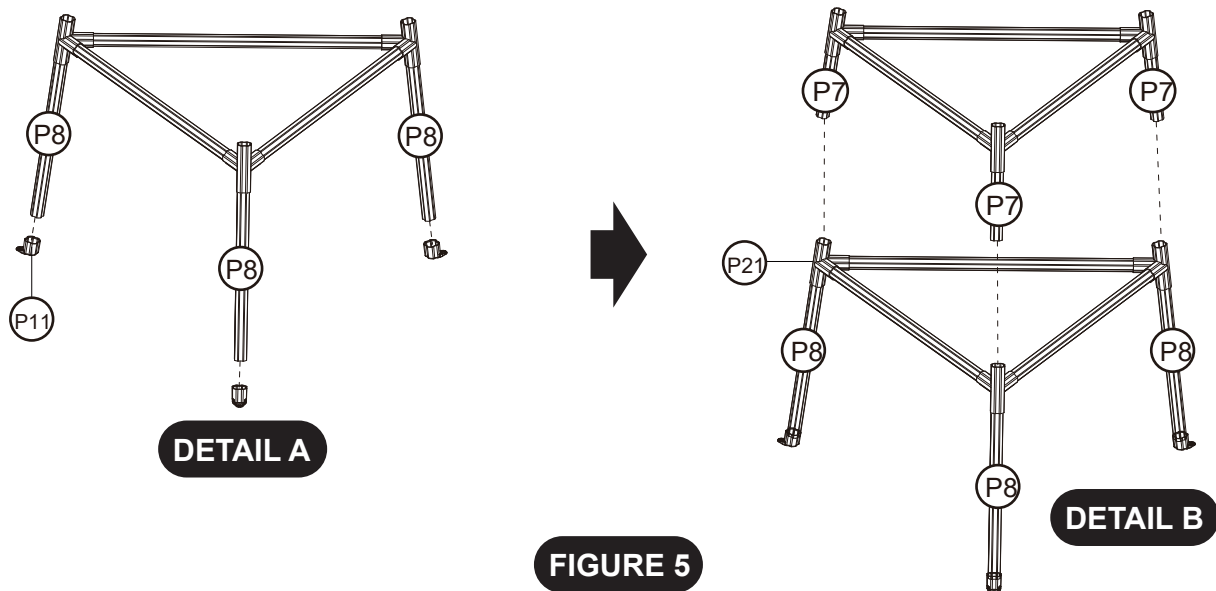
PARTS REQUIRED (FOR STEP 5 & STEP 6)

3 pcs - **P11** Cap-A

1 pc - **P12** Net

STEP 5

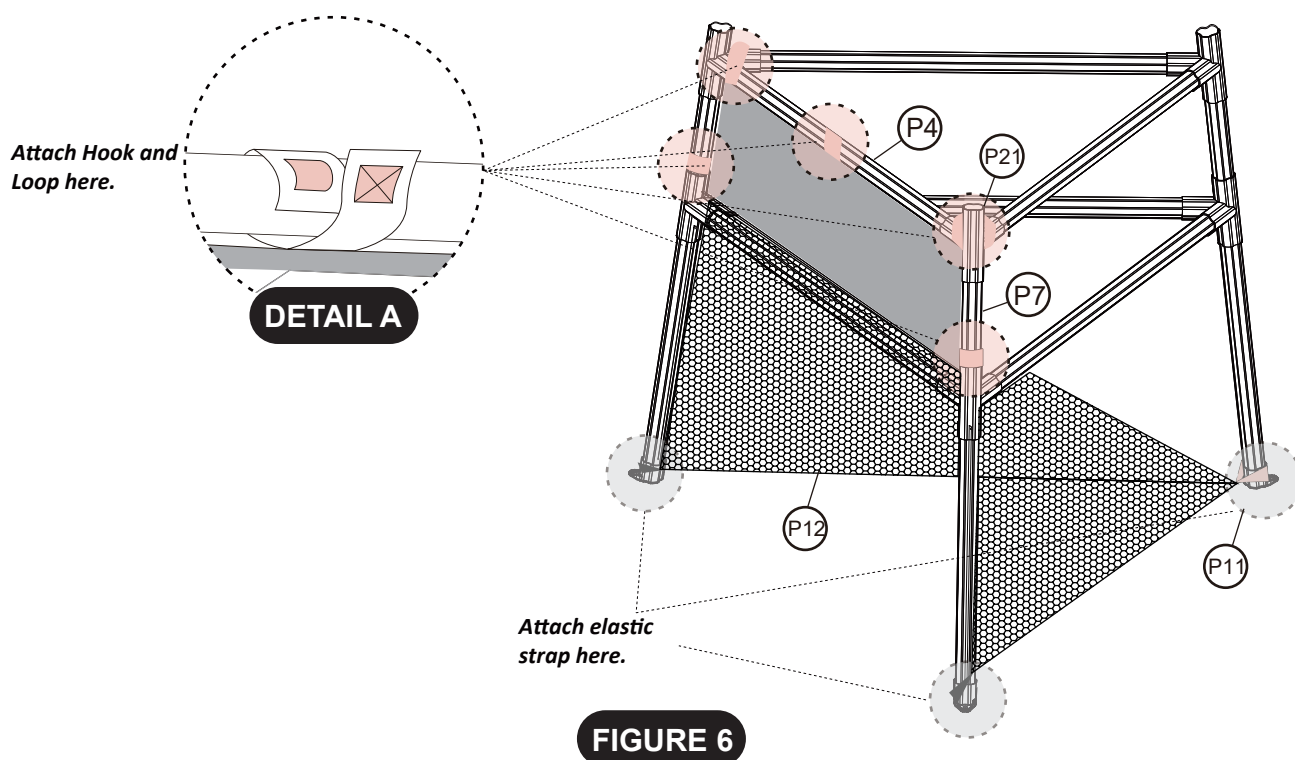
Attach the **P11** Cap-A onto the **P8** Pole 8 as shown in **FIGURE 5 & DETAIL A**.
Insert the **P7** Pole 7 into the **P21** 4 Way Connector as shown in **FIGURE 5 & DETAIL B**.



STEP 6

Attach the Hook and Loop to the **P4** Pole 4, **P7** Pole 7 and **P21** 4 Way Connector as shown in **FIGURE 6 & DETAIL A**.

Attach the elastic strap on the **P11** cap as shown in **FIGURE 6**.



STEP 7

Connect the **Step 1 Assembly**, **Step 2 Assembly** and **Step 6 Assembly** in sequence as shown in **FIGURE 7**.

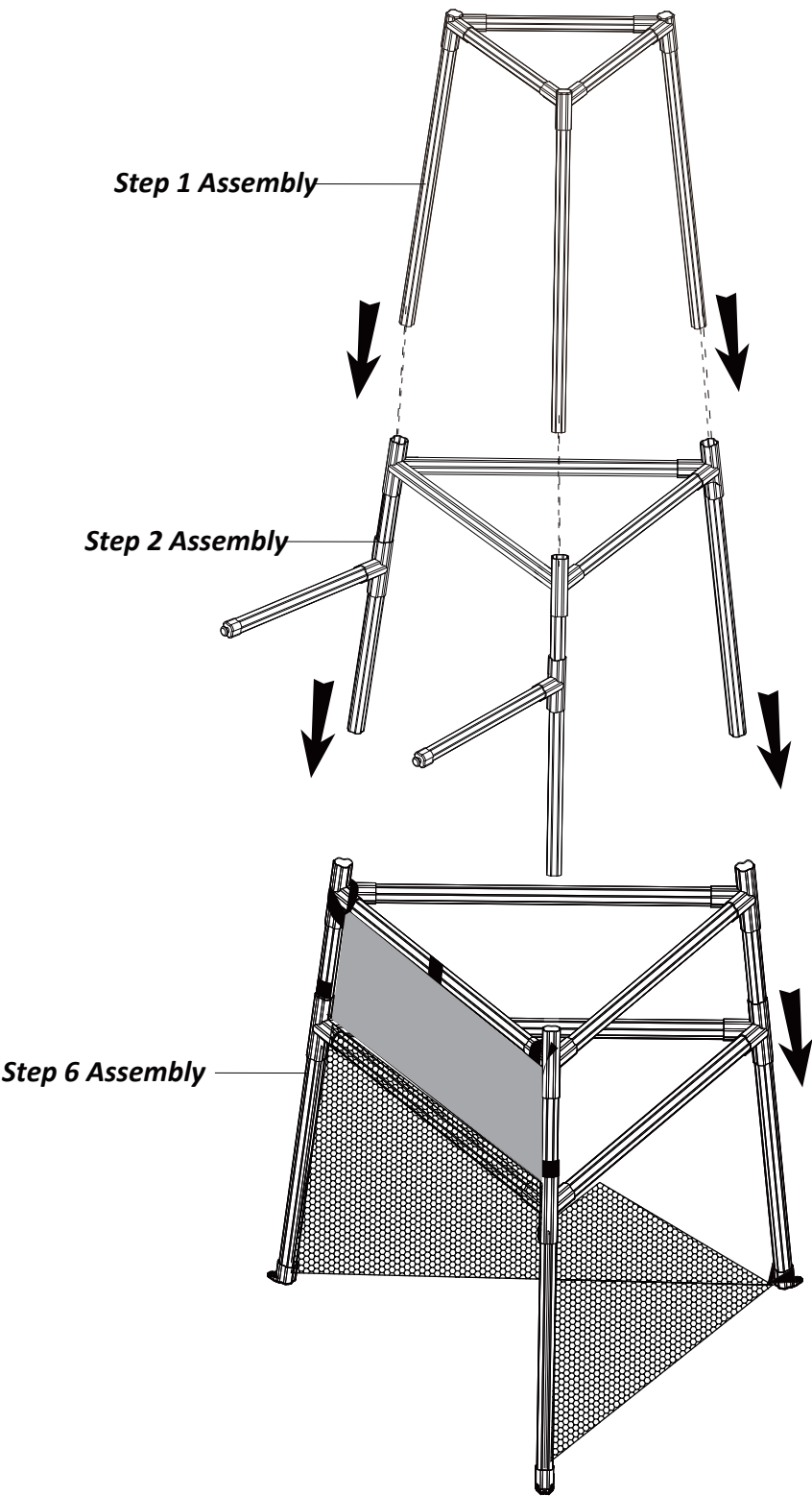


FIGURE 7

PARTS REQUIRED (FOR STEP 8 & STEP 9)

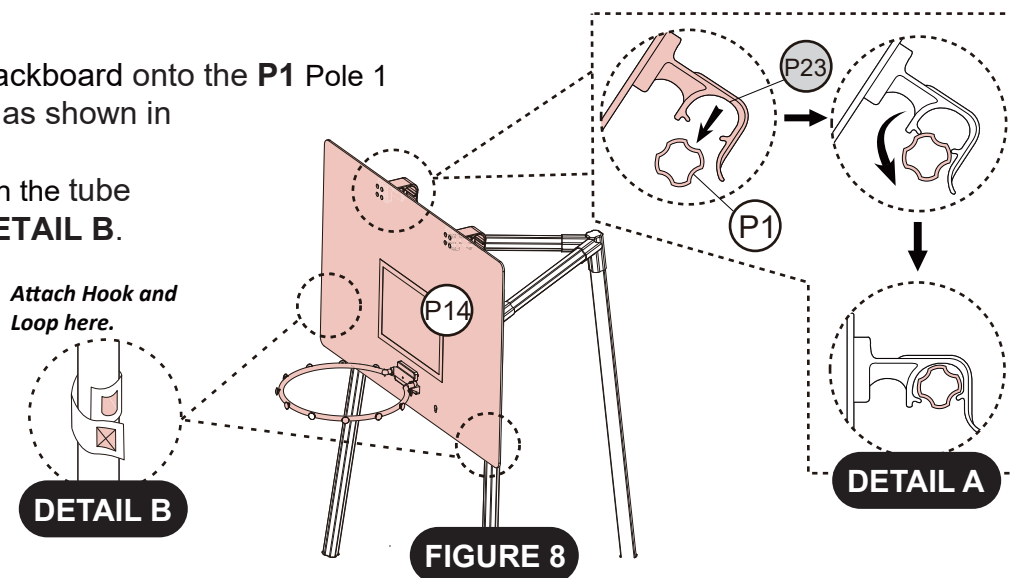
1 pc - **P13** Rim Net
2 pcs - **P15** Ball Return Net

1 pc - **P14** Basketball Backboard

STEP 8

Attach the **P14** Basketball Backboard onto the **P1** Pole 1 using **P23** Backboard Bracket as shown in **FIGURE 8 & DETAIL A**.

Attach the Hook and Loop on the tube as shown in **FIGURE 8 & DETAIL B**.

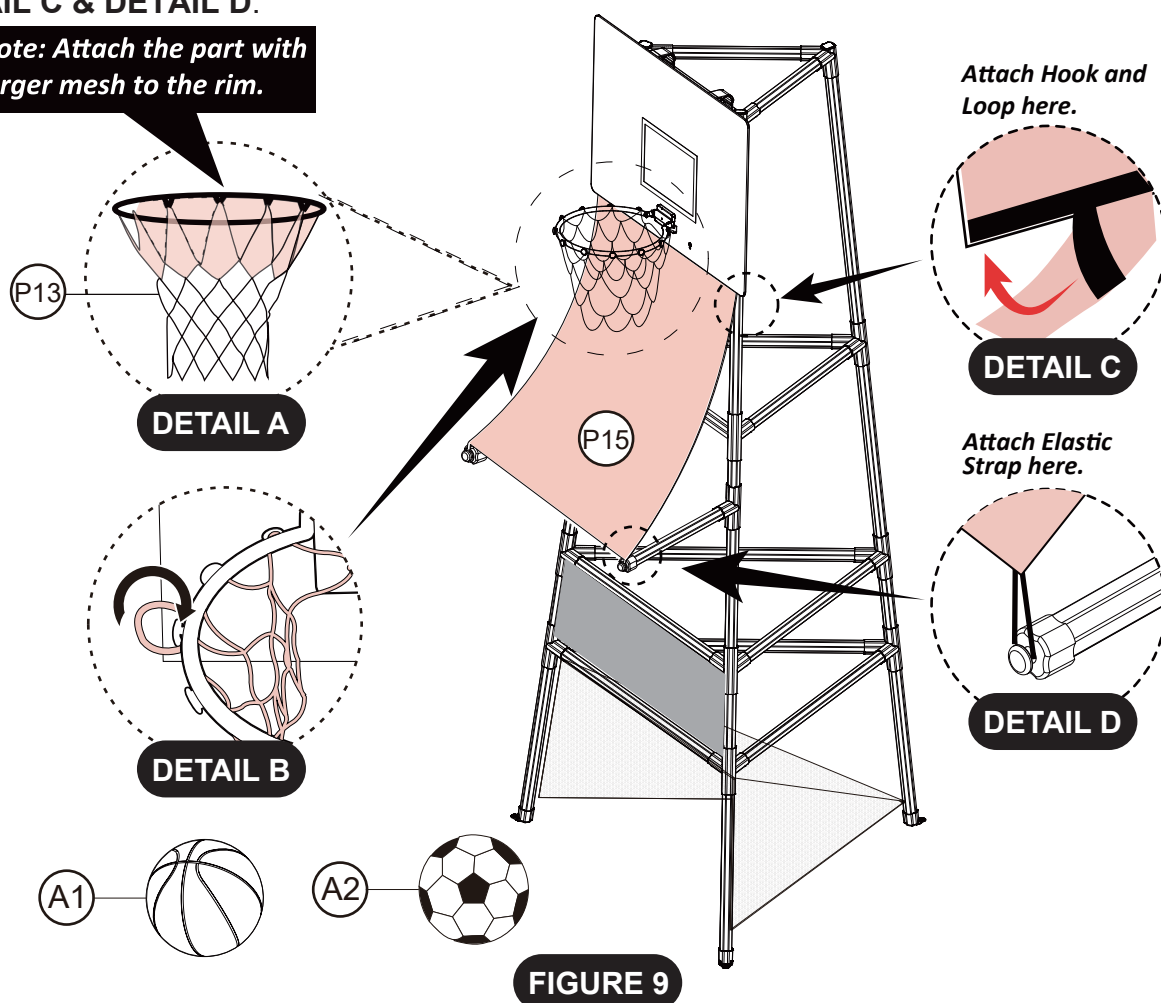


STEP 9

Attach the **P13** Rim Net onto the **Rim** as shown in **FIGURE 9 & DETAIL A & DETAIL B**.

Attach **P15** Ball Return Net onto the pole using **Hook and Loop & Elastic Strap** as shown in **FIGURE 9 & DETAIL C & DETAIL D**.

Note: Attach the part with larger mesh to the rim.



GAME 1: Basketball

GAME 2: Soccer ball

PARTS REQUIRED

1 pc - P17 Target Mat(Baseball & Football)

STEP 10

Attach the **P17** Target Mat (Baseball & Football) onto the frame as shown in **FIGURE 10 & DETAIL A**.

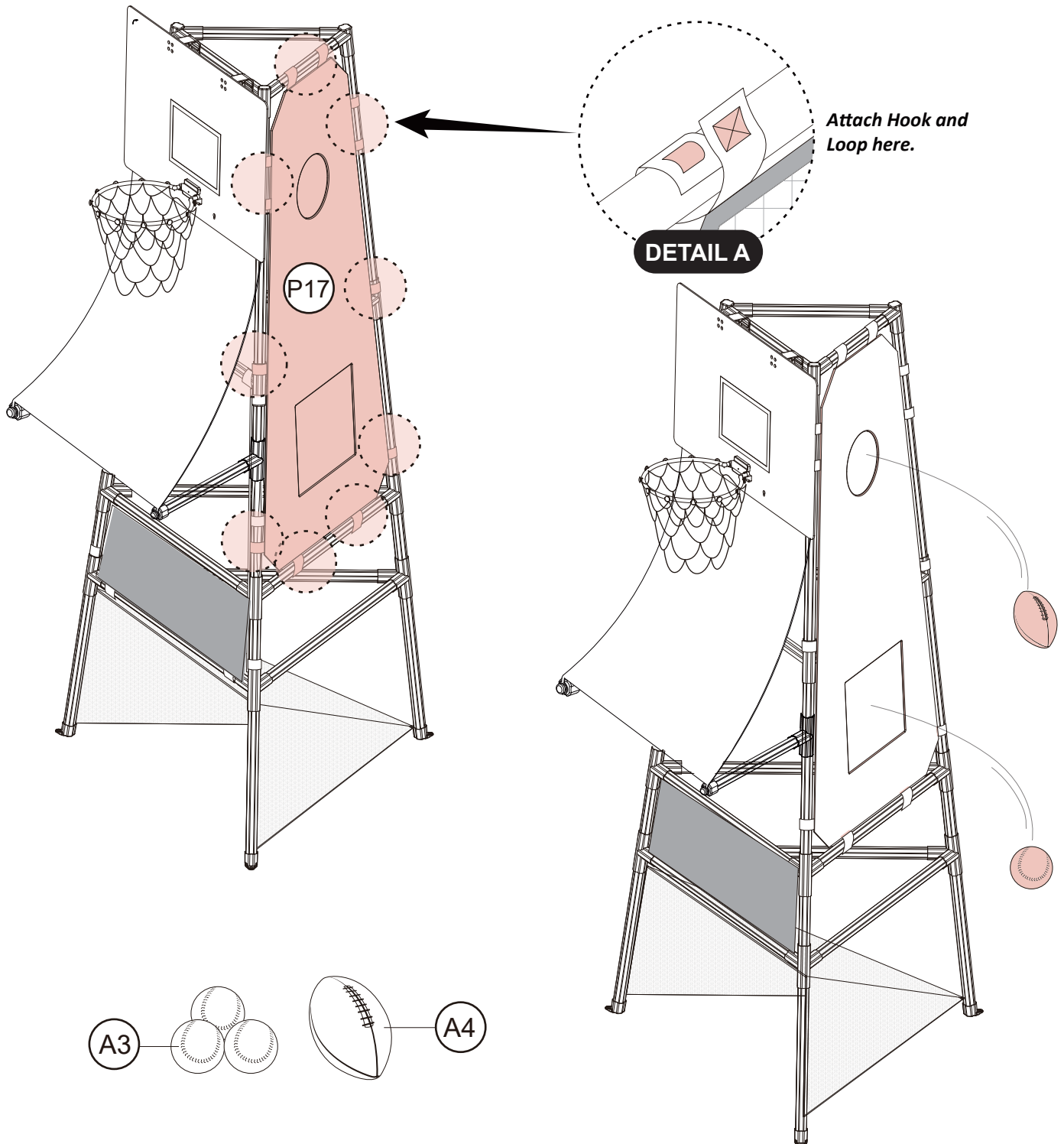


FIGURE 10

GAME 3: Baseball

GAME 4: Football

PARTS REQUIRED

1 pc - P16 Target Mat (Archery & Disc)

STEP 11

Attach the **P16 Target Mat (Archery & Disc)** onto the frame as shown in **FIGURE 11 & DETAIL A.**

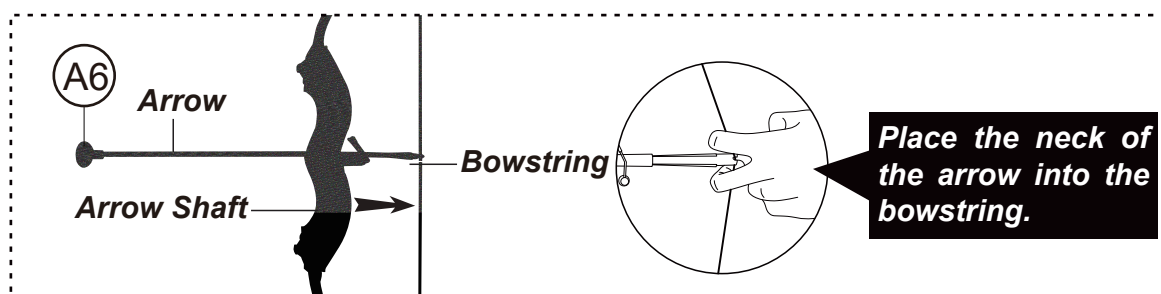
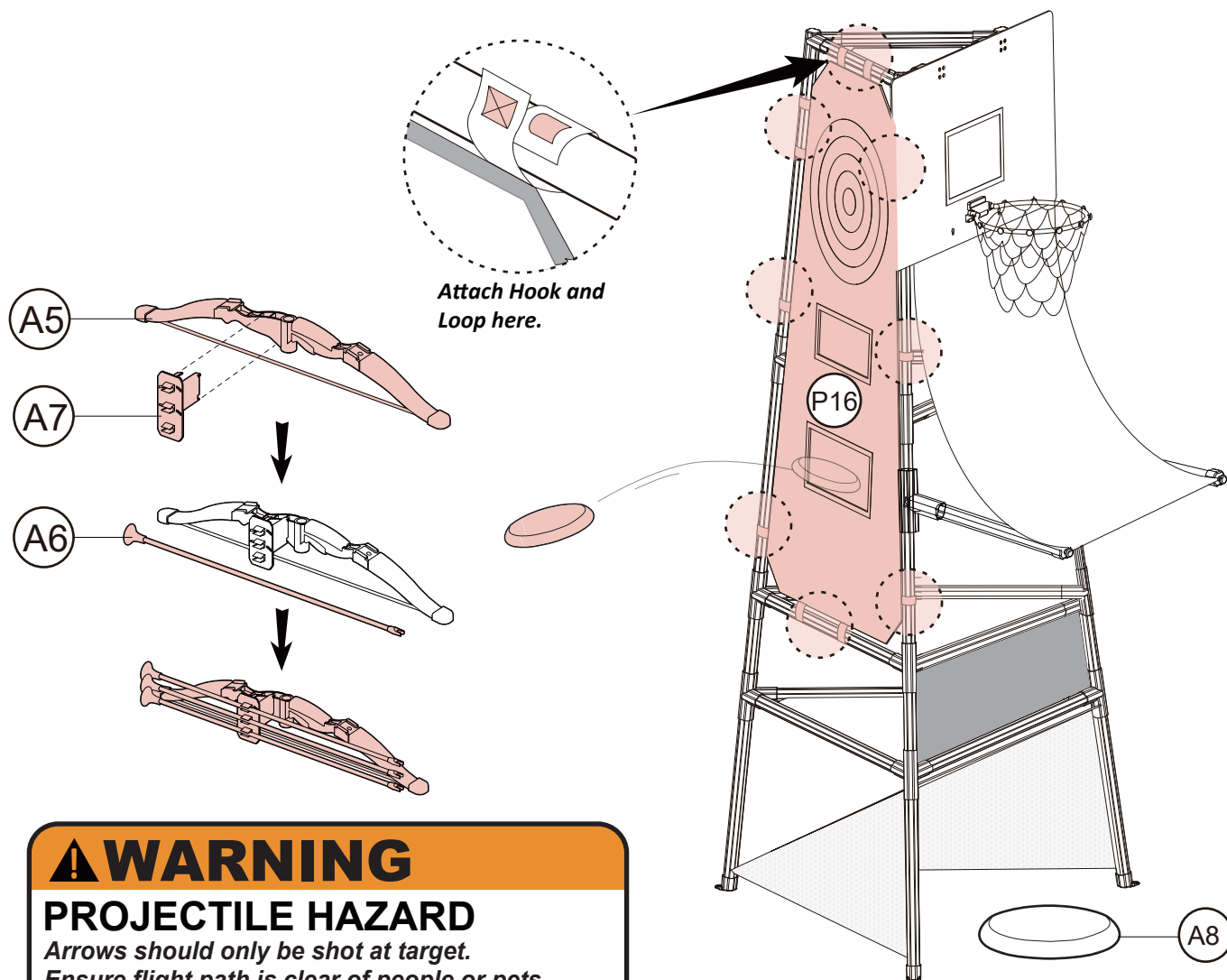


FIGURE 11

GAME 5: Archery

GAME 6: Disc

Congratulations! You have now assembled your product. Please note the Care and Use instructions below to insure many years of trouble free use of your tower game.

CARE AND USE FOR YOUR PRODUCT

1. This product is intended for **INDOOR** use only.
2. **DO NOT** sit, climb or lean on the tower.

PRODUCT PARTS LIST FOR MODEL # 45-6040W/F

Key #	Part #	Description	Qty.
P1	45-6040JLP1	Pole 1	5
P2	45-6040JLP2	Pole 2	3
P3	45-6040JLP3	Pole 3	3
P4	45-6040JLP4	Pole 4	3
P5	45-6040JLP5	Pole 5	3
P6	45-6040JLP6	Pole 6	2
P7	45-6040JLP7	Pole 7	3
P8	45-6040JLP8	Pole 8	3
P9	45-6040JLP9	Pole 9	1
P10	45-6040JLP10	Pole 10	2
P11	45-6040JLP11	Cap-A	3
P12	45-6040JLP12	Net	1
P13	45-6040JLP13	Rim Net	1
P14	45-6040JLP14	Basketball Backboard	1
P15	45-6040JLP15	Ball Return Net	1
P16	45-6040JLP16	Target Mat (Archery & Disc)	1
P17	45-6040JLP17	Target Mat (Baseball & Football)	1
P18	45-6040JLP18	Cap-B	2
P19	45-6040JLP19	3 Way Connector-L	1
P20	45-6040JLP20	3 Way Connector-R	1
P21	45-6040JLP21	4 Way Connector	9
P22	45-6040JLP22	3 Way Connector - C	3
P23	45-6040JLP23	Backboard Bracket (Factory Pre-installed)	4
P24	45-6040JLP24	Rim (Factory Pre-installed)	1
A1	45-6040JLA1	Basketball	1
A2	45-6040JLA2	Soccer Ball	1
A3	45-6040JLA3	Baseball	3
A4	45-6040JLA4	Football	1
A5	45-6040JLA5	Bow	1
A6	45-6040JLA6	Arrow	3
A7	45-6040JLA7	Arrow Holder	1
A8	45-6040JLA8	Disc	1
A9	45-6040JLA9	Air Pump	1
M1	45-6040JLM1	Instruction Manual	1

90 DAY LIMITED WARRANTY

This consumer warranty extends to the original consumer purchase of any ESCALADE SPORTS Product (hereinafter referred as the "Product").

WARRANTY DURATION: This Product is warranted to the original consumer purchase of a period of 90 days from the original purchase.

WARRANTY COVERAGE: ESCALADE SPORTS warrants to the original Consumer Purchaser that any Product of its manufacture is free from defects in material and workmanship when used for the intended purpose under normal use and conditions. THIS WARRANTY IS VOID IF THE PRODUCT HAS BEEN DAMAGED BY ACCIDENT, UNREASONABLE USE, NEGLIGENCE, IMPROPER SERVICE, FAILURE TO FOLLOW INSTRUCTIONS PROVIDED WITH THE PRODUCT OR OTHER CAUSES NOT ARISING OUT OF DEFECTS IN MATERIAL AND WORKMANSHIP.

WARRANTY PERFORMANCE: During the above 90 day warranty period, ESCALADE SPORTS shall repair or replace with a comparable model, and Product, or component thereof, which may prove defective under normal use and proper care, and which our examination shall disclose to our satisfaction to be thus defective, please contact our Warranty Dept.

1-888-996-2729 / Warranty Dept.

Or Write us at:

Escalade® Sports, Inc. - P.O. Box 889, Evansville, IN 47706

Attn: Warranty Dept.

Or E-mail us at:

gameroom@escaladesports.com

Other than shipping requirements no charge will be made for such repair or replacement of in-warranty Products. ESCALADE SPORTS strongly recommends that the Product is insured for value prior to mailing.

WARRANTY DISCLAIMERS: ANY IMPLIED WARRANTIES ARISING OUT OF THIS SALE, INCLUDING BUT NOT LIMITED TO THE IMPLIED WARRANTIES OF MERCHANTABILITY AND FITNESS FOR A PARTICULAR PURPOSE, ARE LIMITED IN DURATION TO THE ABOVE 90 DAY PERIOD. ESCALADE SPORTS SHALL NOT BE LIABLE FOR LOSS OF USE OF THE PRODUCT OR OTHER CONSEQUENTIAL OR INCIDENTAL COSTS, EXPENSES OR DAMAGES INCURRED BY THE CONSUMER OF ANY OTHER USE.

Some states do not allow the exclusion or limitation of implied warranties or consequential or incidental damages, so the above limitations or exclusions may not apply to you.

LEGAL REMEDIES: This warranty gives you specific legal rights and you may also have other rights which may vary from state to state.

NOT COVERED BY THIS WARRANTY

- Product not intended to be in places of public assembly, such as, but not limited to, schools, parks, public or private recreational facilities
- Any product subjected to Non-residential abuse, negligence, improper installation, vandalism, acts of God, alteration of product, or any other events beyond the control of ESCALADE SPORTS.