



84INCH WINDSOR COLLECTION

3-IN-1 SWIVEL TABLE

We strive to ensure that our products are of the highest quality and free of manufacturing defects or missing parts. However, if you have any problems with your new product,

DO NOT RETURN IT TO THE STORE,

please contact us toll free @:

1-800-467-1421

gameroom@escaladesports.com

Mailing Address: (Correspondence Only)

Escalade Sports
PO Box 889
Evansville, Indiana 47706-0889

Physical Location:

Escalade Sports
817 Maxwell Ave.
Evansville, Indiana 47711

Please visit our Web site at:

www.escaladesports.com

Please have your model number when inquiring about parts.

When contacting Escalade Sports please provide your model number, date code (if applicable) and part number if requesting a replacement part. These numbers are located on the product, packaging, and this owners manual.

Your Model Number: AL6400W/F

Date Code: 2 - AL6400W/F- - HL

Purchase Date: _____

PLEASE RETAIN THIS INSTRUCTION MANUAL FOR FUTURE REFERENCE

SAFETY INSTRUCTIONS

FAILURE TO FOLLOW THESE SAFETY INSTRUCTIONS MAY RESULT IN SERIOUS INJURY, PROPERTY DAMAGE AND WILL VOID WARRANTY.

Owner must ensure that all players know and follow these rules for safe operation of the system.

To ensure safety, do not attempt to assemble this system without following the instructions carefully. Check entire box and inside packing material for parts and/or additional instruction material. Before beginning assembly, read the instructions and identify parts using the hardware identifier and parts list in this document. Proper and complete assembly, use and supervision is essential for proper operation and to reduce the risk of accident or injury. A high probability of serious injury exists if this system is not installed, maintained, and operated properly.

*Most injuries are caused by misuse and/or not following instructions.
Use caution when assembling and using this system.*

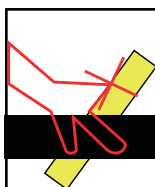
- **DO NOT** sit, climb or lean on the product
- Read and follow all the assembly, operation and safety instructions carefully.
- At least four capable adults are required to assemble this product.

NOTICE

REFER TO [CONTAINER] FOR SAFETY INSTRUCTIONS WHEN USING CLEANING PRODUCTS.

⚠ CAUTION

AT LEAST FOUR OR MORE CAPABLE ADULTS ARE REQUIRED TO LIFT AND ROTATE THIS GAME TABLE INTO PLAYING POSITION. DO NOT LEAN THE TABLE ON ITS LEGS AS THIS COULD DAMAGE THEM.



⚠ WARNING

PINCH HAZARD!
KEEP HANDS CLEAR WHEN CABINET IS IN MOTION
CAUTION PINCH POINTS!
ROTATE TABLE ONLY WITH ADULT SUPERVISION

**IMPORTANT! READ EACH STEP
IN THIS MANUAL BEFORE YOU
BEGIN THE ASSEMBLY.**

IMPORTANT!

THE DRAWINGS IN THIS
MANUAL MAY BE
EXAGGERATED OR MODIFIED
TO SHOW DETAILS.



Tools Required:

Allen Wrench (Included)
Furniture Polish and Soft Cloth
Carpenters Level
Phillips Screw Driver

ASSEMBLY TIPS

Make sure you understand the following tips before you begin to assemble your game table.

1. Start all bolts by hand before tightening.
2. An electric screwdriver is helpful in assembly. However, please set at low torque and use extreme caution with an electric screwdriver because you could overtighten the hardware and strip the screws.
3. Some drawings or images in this manual may not look exactly like your product. Please read and understand the text before starting each assembly step.
4. Assembly can be made both simpler and less timely by first unpacking all parts, and matching and organizing them to the Parts Identifier. This will greatly help you become familiar with the parts before and during assembly.
5. Some of this assembly can be made easier – by placing the parts and building the assembly on a pair of saw horses. A table can be used also as long as the top is well protected from any scratches that could occur. The table or saw horses would need to be structurally strong enough to support this weight.

First Time Battery Installation:

Locate battery compartments for this product (there are two).

Use alkaline batteries for maximum performance .

Using a small Phillips head screwdriver – loosen and remove the battery compartment cover screw(s).

Remove battery compartment cover .

Install new batteries only after reading the “ Battery Information NOTICE“ !

Replace compartment cover and secure cover with the cover screw . Do not over tighten and strip out the screw .

IMPORTANT: BATTERY INFORMATION

Please retain this information for future reference. Batteries must be installed / replaced by an adult .

Notice:

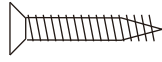
1. Remove and replace batteries when the electrical features of this product work slowly or are not functional .
2. Do not mix old and new batteries .
3. Do not mix different types of batteries : Alkaline , Standard (Carbon-Zinc) , or rechargeable (Nickel-Cadmium batteries) .
4. Use Alkaline Batteries for maximum performance .
5. Do not use damaged batteries .
6. Use only batteries of the same or equivalent type as recommended.
7. Install new batteries as per matching the battery polarity guide (+ & - , positive and negative) inside of the battery compartment . Correct battery polarity installation is critical as to not damage the internal electrical components as well as insuring the correct functionality of the product .
8. Do not short circuit the battery terminals .
9. Always remove exhausted , leaking, weak , and batteries from long periods of nonuse from the product . Battery leakage and corrosion can cause damage .
10. Check the battery terminals are clean and bright before installing new batteries.
11. Dispose of old batteries safely and per local battery disposal codes .
12. Do not dispose of batteries into a fire as they may explode or leak.
13. If removable rechargeable batteries are used , they are to be charged under adult supervision .
14. Rechargeable batteries are to removed from the product before they are charged .
15. If you use a battery charger, it should be examined regularly for damage to the cord , plug, enclosure, and other parts. Do not use a damaged or malfunctioning charger until it is properly repaired.
16. Non rechargeable batteries must not be recharged .
17. Always remove batteries from this product for extended storage and or non-use .
18. Should this product cause , or be affected by, local electrical interference , move it away from other electrical equipment . Reset (switching off and back on again and or removing and reinserting the batteries) if necessary .

HARDWARE IDENTIFIER

(To Scale)



H1 - 3.5mm x 35mm
Phillips Round Head Screw
(40 pcs)



H2 - 3.5mm x 18mm
Phillips Flat Head Screw
(16 pcs)



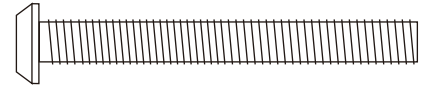
H3 - 4mm x 40mm
Phillips Flat Head Screw
(50 pcs)



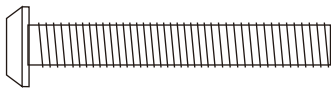
H4 - 3.5mm x 12mm
Phillips Round Head Screw
(72 pcs)



H5 - 3.5mm x 35mm
Phillips Flat Head Screw
(24 pcs)



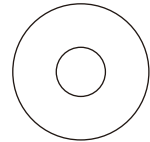
H6 - 6mm x 50mm
Allen Head Bolt
(8 pcs)



H7 - 6mm x 40mm
Allen Head Bolt
(8 pcs)



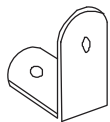
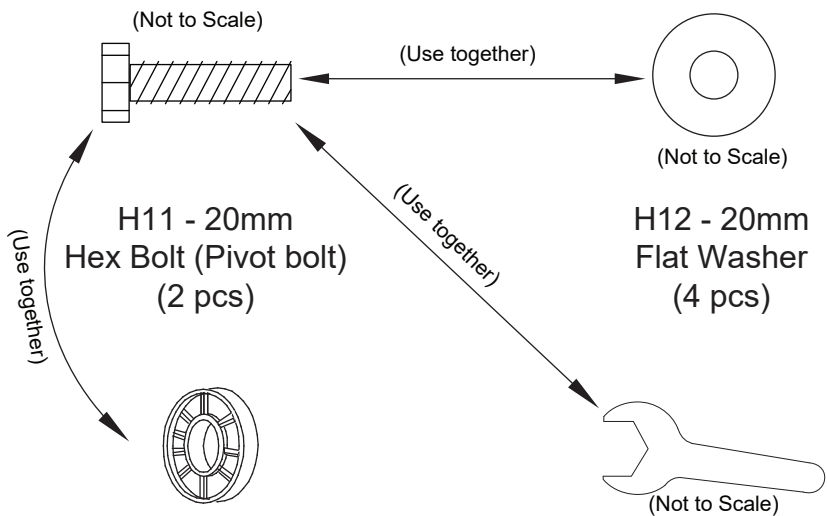
H8 - 6mm x 25mm
Allen Head Bolt
(8 pcs)



H9 - 6.5mm x 18mm
Flat Washer
(24 pcs)

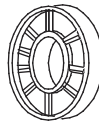


H10 - M6
Lock Washer
(24 pcs)

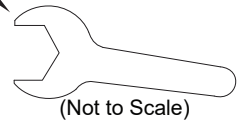


(Not to Scale)

H13 - Steel - Bracket
(4 pcs)

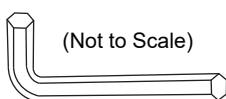


H14 - Plastic Washer
(2 pcs)



(Not to Scale)

T1 - For Pivot Bolts Wrench
(1 pc)

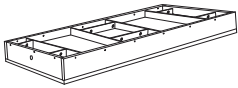


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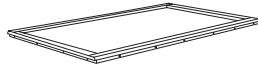
T2 - Allen Wrench
(1 pc)

PARTS IDENTIFIER

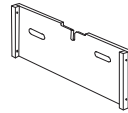
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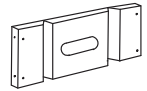
P1 - Billiard Cabinet
(1 pc)



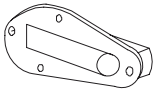
P2 - Air Hockey Playfield
With Air Motor
(1 pc)



P3 - Leg Top End Panel
33-5/8" x 11-3/4"
(2 pcs)



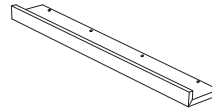
P4 - Puck Catcher
Miter Cut Box
18-1/4" x 5-3/4"
(2 pcs)



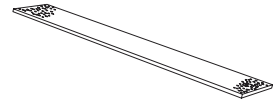
P5 - Latch/Lock
(4 pcs)



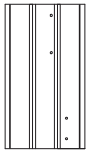
P6 - Leg End Panel
Support Board
33-5/8" x 4-1/4"
(2 pcs)



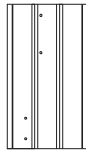
P7 - Leg Ball
Storage Board
33-5/8" x 4-3/4"
(2 pcs)



P8 - Anti Sag Table
Tennis Playfield
Support Board
23-3/4" x 2-7/8"
(2 pcs)



P9 - Right Mitre Cut Leg
28-1/2" x 15-1/4"
(2 pcs)



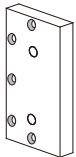
P10 - Left Mitre Cut Leg
28-1/2" x 15-1/4"
(2 pcs)



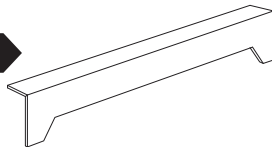
P11 - Leg slip in panel
28-1/2" x 4-1/4"
(4 pcs)



P12 - Leg Base Board
5" x 5"
(4 pcs)



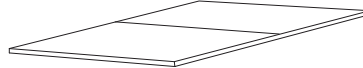
Used together



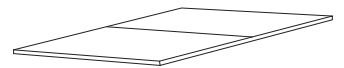
P13 - Outside Apron
End Board
6" x 2-7/8"
(4 pcs)

P14 - Outside Lower
Apron With LED Strip +
Battery Box
74-1/4" x 3-1/2"
(2 pcs)

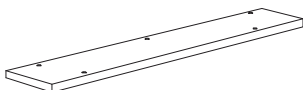
Packed under main cabinet



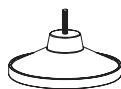
P15 - Table Tennis
End Playfield
44-1/2" x 31-1/2"
(2 pcs)



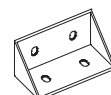
P16 - Table Tennis
Middle Playfield
44-1/2" x 21"
(1 pc)



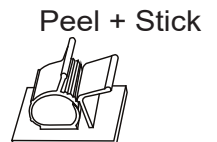
P17 - Top Leg
End Panel
44-1/2" x 5-1/4"
(2 pcs)



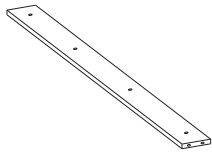
P18 - Leg Leveler
(4 pcs)



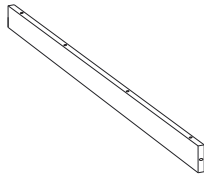
P19 - Black Plastic
"L" Bracket
(16 pcs)



P20 - Stick on Fan
Motor Cord Holder
(1 pc)



P21 - TT playfield storage
board
39-3/8"x 3"
(2 pcs)

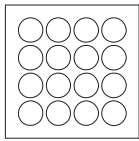


P22 - TT playfield storage
support board
39-3/8"x 2"
(2 pcs)



P23 - TT storage
connector Block
7-3/8"x 3"
(4 pcs)

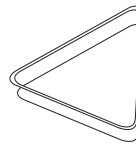
ACCESSORIES IDENTIFIER (Not to Scale)



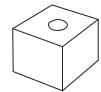
A1 - Billiard Balls
(1 set)



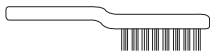
A2 - Cue Stick
(2 pcs)



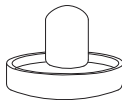
A3 - Triangle
(1 pc)



A4 - Cue Tip Chalk
(2 pcs)



A5 - Pool Playfield Brush
(1 pc)



A6 - Air Hockey Striker
(2 pcs)



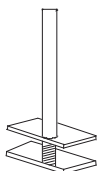
A7 - Air Hockey
Puck-A
(2 pcs)



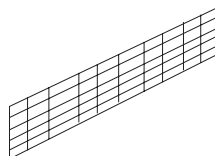
A8 - Air Hockey
Puck-B
(2 pcs)

NOTE:
For aggressive play

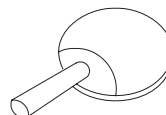
NOTE:
Not for aggressive play



A9 - Table Tennis
Net post
(2 pcs)



A10 - Table Tennis
Net
(1 pc)



A11 - Table Tennis
Paddle
(2 pcs)



A12 - Table Tennis
Ball
(2 pcs)



A13 - Adhesive Table Tennis
Playfield Cushions
(12 pcs)

PARTS REQUIRED

1 pc - **P1** Billiard Cabinet

1 pc - **P2** Air Hockey-Playfield With Air Motor

20 pcs - **H1** Phillips Round Head Screw

Step 1 NOTE: READ + STUDY ALL ASSEMBLY TEXT, DIAGRAMS AND DIAGRAM NOTES, before starting each assembly step.

IMPORTANT NOTE: BEFORE INSTALLING PLAYFIELD SCREWS - PLEASE BE SURE ALL PARTS HAVE BEEN REMOVED FROM INNER CABINET AND THE AIR MOTOR CORD IS THREADED THROUGH THE HOLE IN SIDE PANEL.

← **IMPORTANT**

IMPORTANT: be sure to feed the plug end from the fan motor cord through the hole in the side apron. Then with the help of another adult, carefully reinstall the **P2** Air Hockey playfield onto the **P1** Billiard Cabinet using **H1** Phillips Round Head Screw as shown in **FIGURE 1**.

Tighten, but do not strip out **H1** Phillips Round Head Screw.

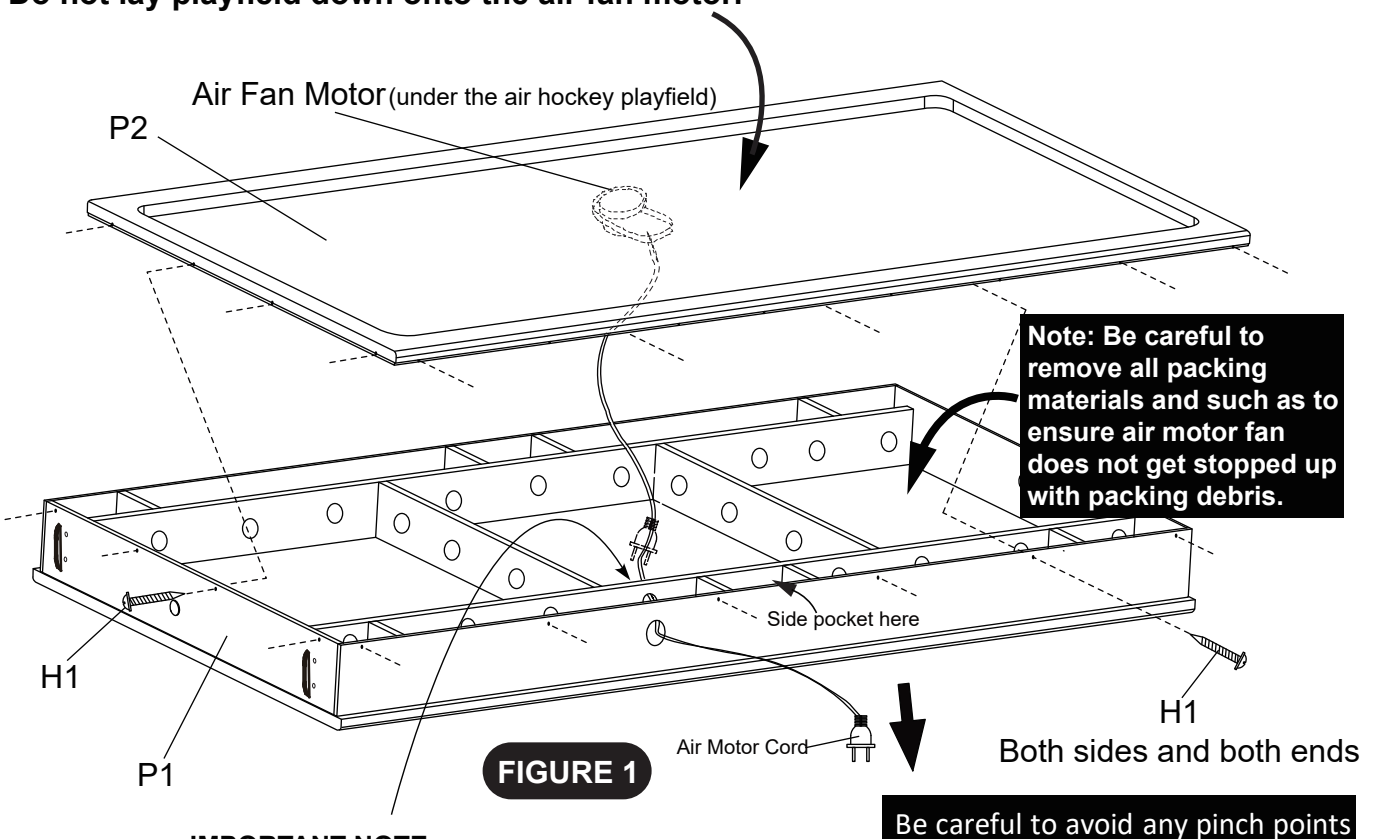
IMPORTANT: Press Air Hockey Playfield Down Tight While Installing each (H1) Screw



With help from another adult.

Carefully stand the air hockey playfield on edge while removing parts.

Do not lay playfield down onto the air fan motor.



IMPORTANT NOTE:

Do not run cord through Side Pocket hole.

Use holes beside the Side Pocket.

Also, make sure air motor cord is not pinched as the air hockey playfield is reinstalled.

PARTS REQUIRED

(Including page 7 & page 8)

2 pcs - **P3** Leg Top End Panel
2 pcs - **P4** Puck Catcher Miter Cut Box
4 pcs - **P5** Latch / lock
2 pcs - **P6** Leg End Panel Support Board
2 pcs - **P7** Leg Ball Storage Board

8 pcs - **H1** Phillips Round Head Screw
16 pcs - **H2** Phillips Flat Head Screw
20 pcs - **H3** Phillips Flat Head Screw
4 pcs - **H4** Phillips Round Head Screw
4 pcs - **H13** Steel L-Bracket

Step 2 **IMPORTANT NOTE: Please study and orientate all parts exactly per each diagram for correct assembly.**

Attach **P5** Latch / lock into the **P3** Leg Top End Panel pre-cut holes using **H2** Phillips Flat Head Screw as shown in **FIGURE 2A**.

Carefully fold and attach the **P4** Puck Catcher Miter Cut Box to **P3** Leg Top End Panel using **H3** Phillips Flat Head Screw. Repeat this entire step for the other end panel.

Tighten, but do not strip screws (**H2 & H3**).

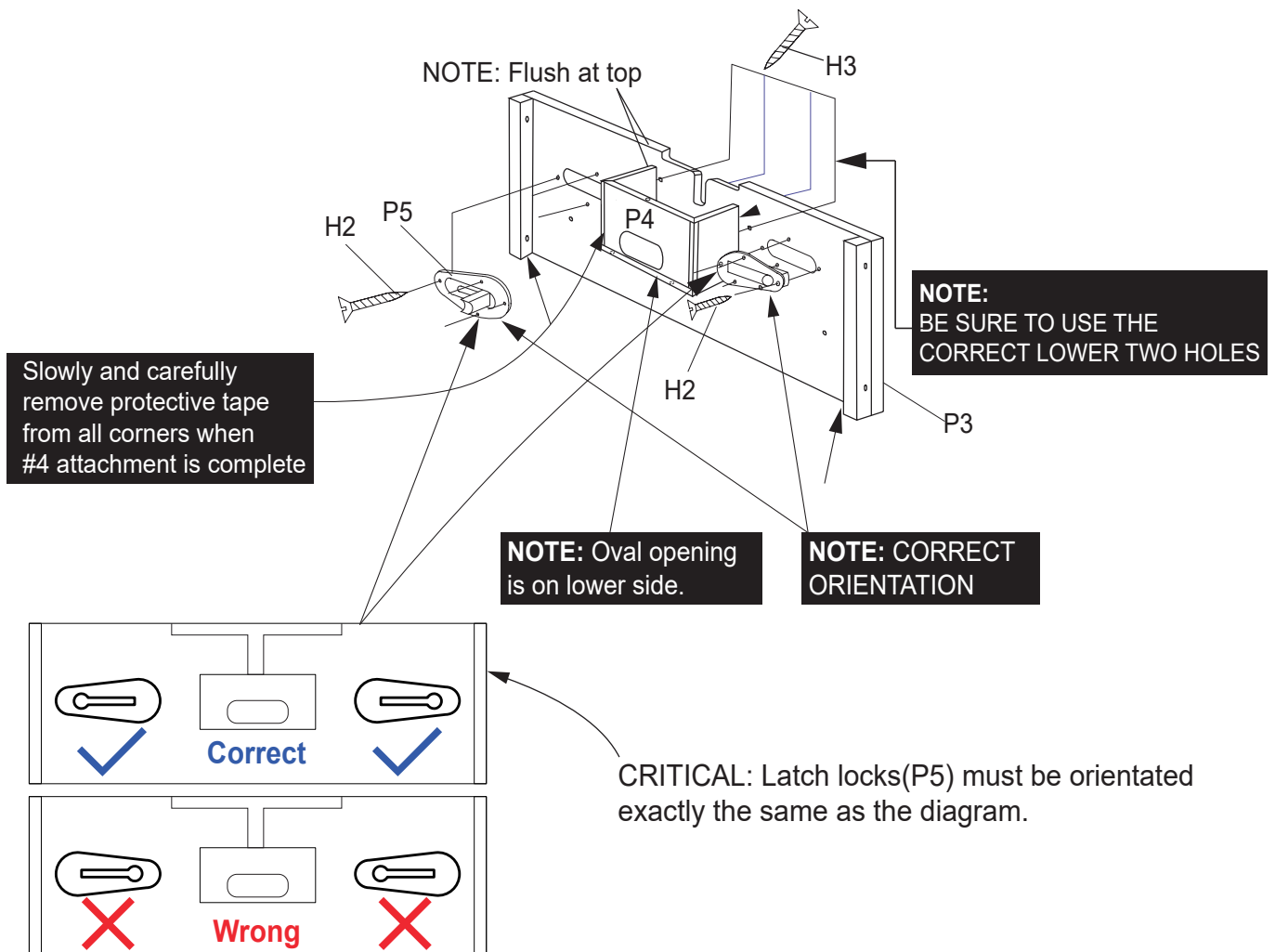
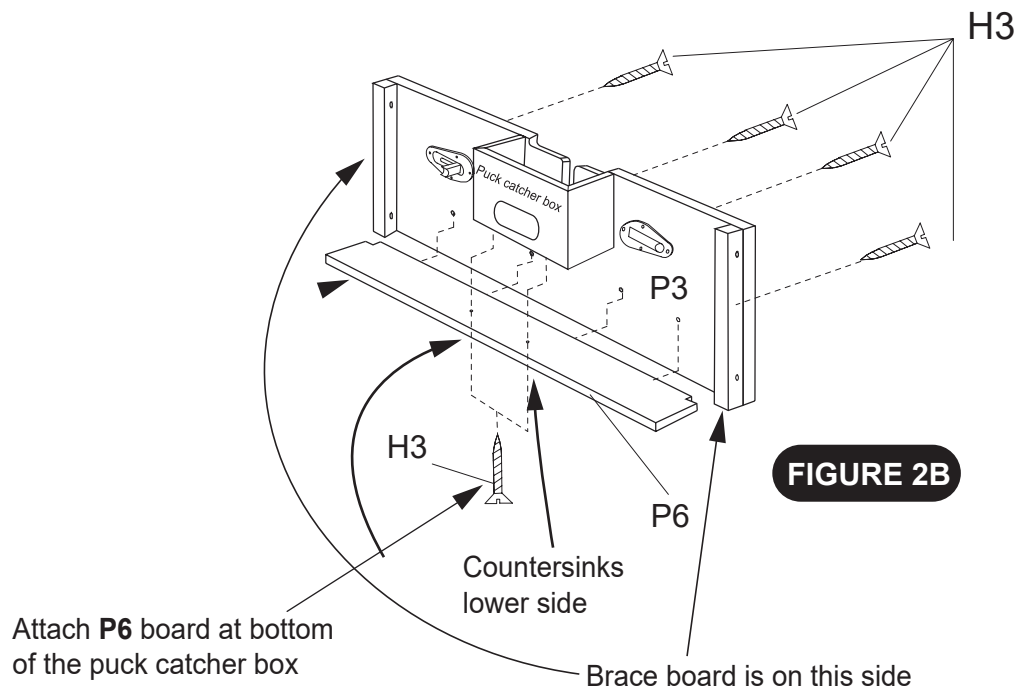


FIGURE 2A

Install the **P6** Leg End Panel Support Board onto the **P3** Leg Top End Panel using the **H3** Phillips Flat Head Screw as shown in **FIGURE 2B**

Tighten, but do not strip screws **H3** Phillips Flat Head Screw.

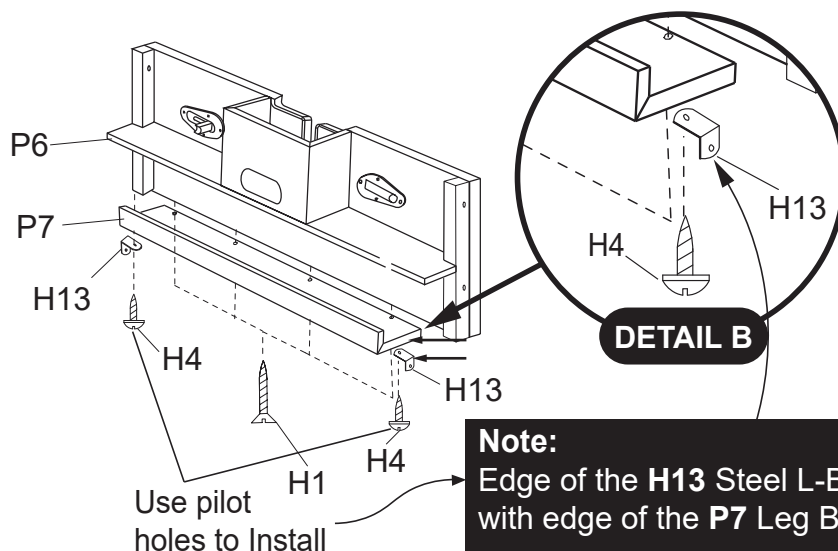


Attach the **H13** Steel L-Bracket onto the bottom of the **P7** Leg Ball Storage Board using the **H4** Phillips Round Head Screw as shown in **FIGURE 2C & DETAIL B**.

Then attach the **P7** Leg Ball Storage Board to the leg pedestal using the **H1** Phillips Round Head Screw as shown in **FIGURE 2C**.

Tighten, but do not strip screws (**H1 & H4**).

Repeat these steps for the other end panel (**P3**).



IMPORTANT

PARTS REQUIRED

2 pcs - **P9** Right Mitre Cut Leg
2 pcs - **P10** Left Mitre Cut Leg
4 pcs - **P11** Leg Slip In Panel
4 pcs - **P12** Leg Base Board

16 pcs - **H3** Phillips Flat Head Screw
64 pcs - **H4** Phillips Round Head Screw
4 pcs - **P18** Leg Leveler
16 pcs - **P19** Black Plastic "L" Bracket

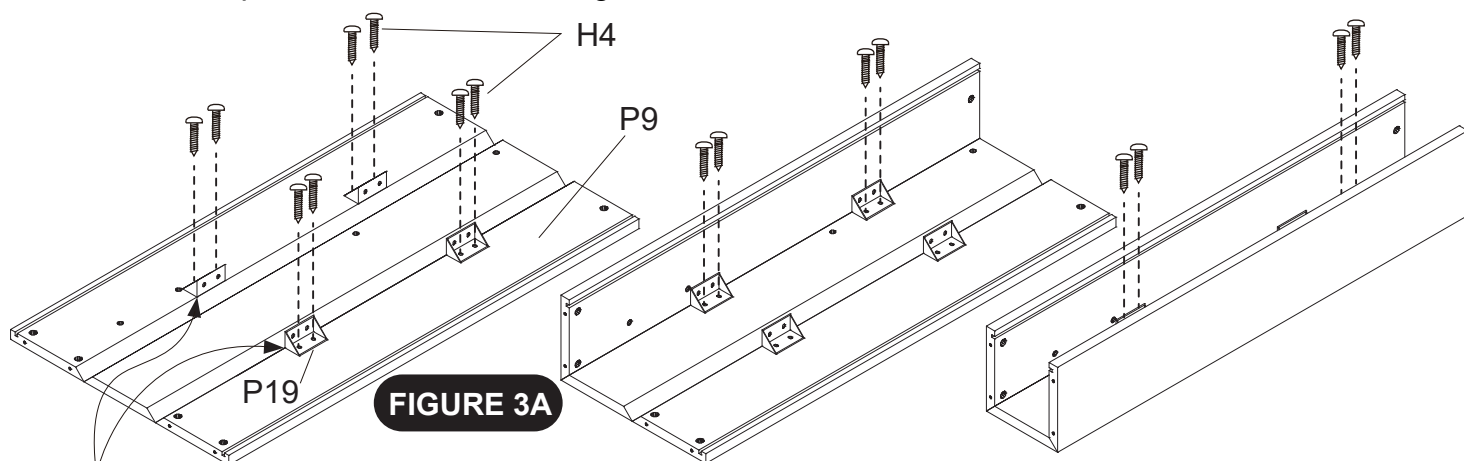
Step 3 NOTE: Be sure mitered grooves are free of any dust or debris before folding.

Install the **P19** Black Plastic "L" Bracket onto the **P9** Right Mitre Cut Leg using the **H4** Phillips Round Head Screw as shown in **FIGURE 3A**.

Fold the side pannel and fix in the middle pannel using the **H4** Phillips Round Head Screw as shown in **FIGURE 3B & 3C**.

Tighten, but do not strip screws (**H4**).

Then remove tape from each mitre cut leg.



NOTE: Ensure that the edge of the **P19** Bracket aligns with the edge of the cut.

FIGURE 3B

FIGURE 3C

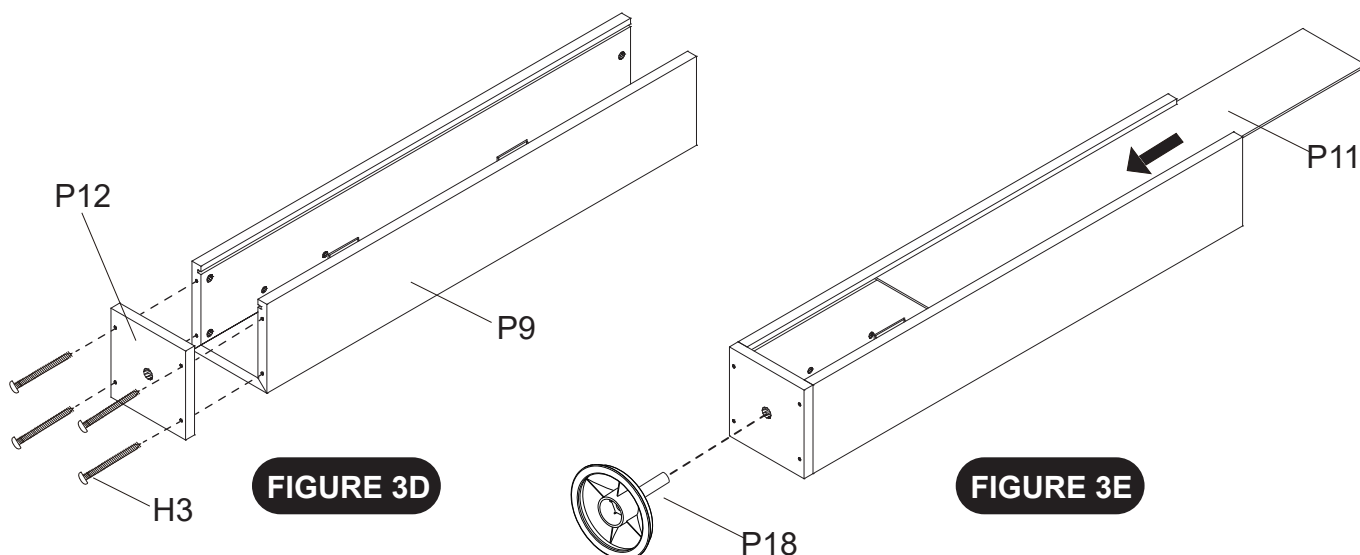
Install the **P12** Leg Base Board onto the **P9** Right Mitre Cut Leg using the **H3** Phillips Flat Head Screw as shown in **FIGURE 3D**.

Tighten, but do not strip screws (**H3**).

Carefully slide the **P11** Leg Slip In Panel down into the grooves in the **P9** Right Mitre Cut Leg. Make flush, leg + leg panel, at the top of the leg as shown in **FIGURE 3E**.

Install the **P18** Leg Leveler into the **P12** Leg Base Board as shown in **FIGURE 3E**.

Repeat this step for all 4 legs. Do not strip out any screws.



PARTS REQUIRED

2 pcs - **P3** Leg Top End Panel
2 pcs - **P9** Right Mitre Cut Leg
2 pcs - **P10** Left Mitre Cut Leg
1 pc - **T2** Allen Wrench

4 pcs - **H4** Phillips Round Head Screw
8 pcs - **H6** Allen Head Bolt
8 pcs - **H9** Flat Washer
8 pcs - **H10** M6 Lock Washer

Step 4

With help from a second adult, attach the **P3** Leg Top End Panel to the legs (**P9**) & (**P10**) using **H6** Allen Head Bolt, **H9** Flat Washer and **H10** M6 Lock Washer as shown in **FIGURE 4**.

Tighten using **T2** Allen Wrench.

Then attach the **H13** steel brackets to the leg using **H4** Phillips Round Head Screw as shown in **FIGURE 4**.

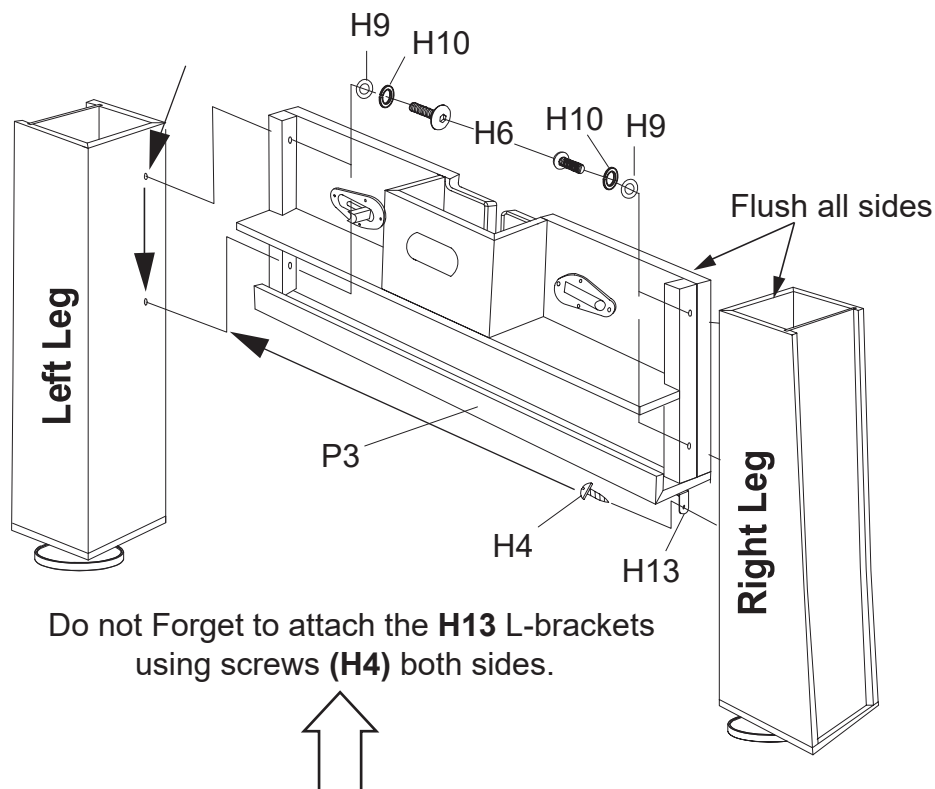
Repeat procedure for the other end panel and legs.



VERY IMPORTANT:

Holes are close to inner edge of leg.

NOTE: Be sure to orientate all parts as per diagram



IMPORTANT

Be careful not to allow leg pedestal assemblies to fall over.

FIGURE 4

PARTS REQUIRED

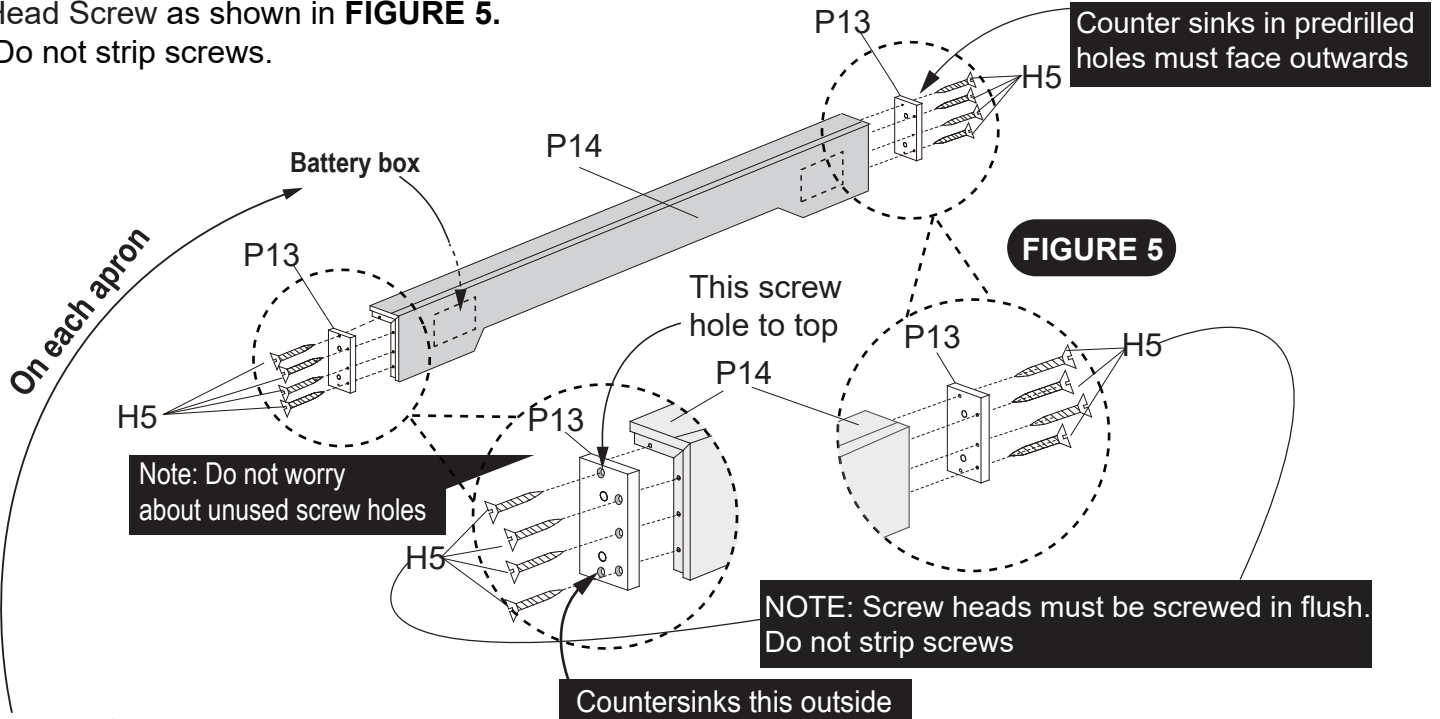
4 pcs - **P13** Outside Apron-End Board
2 pcs - **P14** Outside Lower Apron With
LED Strip+Battery Box

16 pcs - **H5** Phillips Flat Head Screw

Step 5

Assemble the **P13** Outside Apron-End Board onto the **P14** Outside Lower Apron using **H5** Phillips Flat Head Screw as shown in **FIGURE 5**.

Do not strip screws.

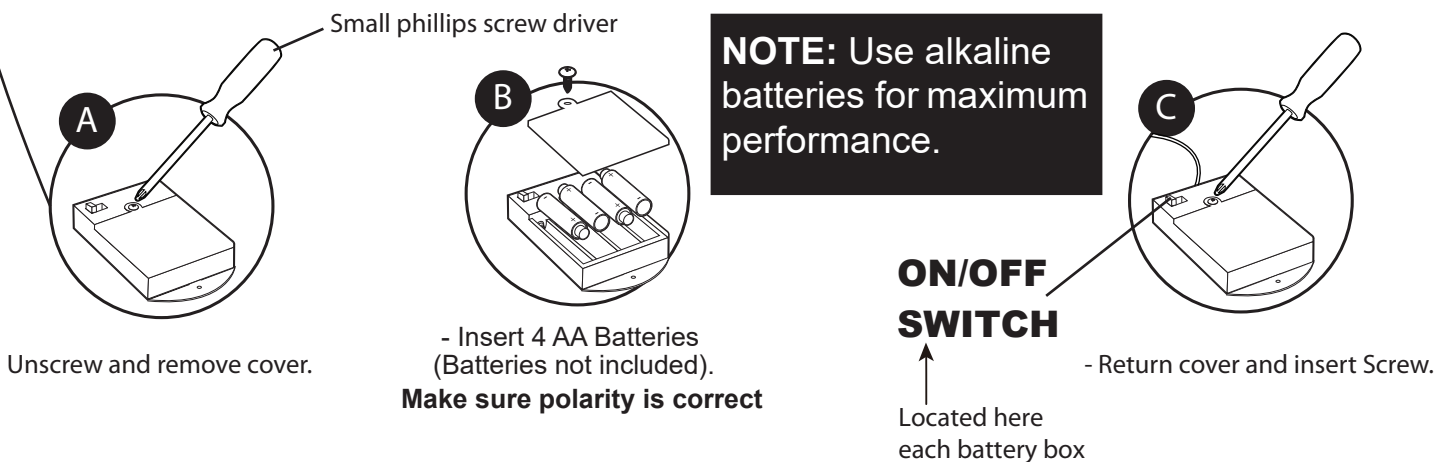


Step 6

LED Battery Box - inside of each P14 lower apron.

Remove the small screw using a small phillips screwdriver and open the battery box, Insert (4) AA batteries (not included) into the battery box (2 boxes) in the correct order of polarity as shown on the inside of the battery box. Then close using the same screwdriver. Turn on the power by pushing the on/off switch on the battery box to the "ON" position. (If the game will not be used for a long period of the time, we recommend that the batteries be removed)

See " **FIRST TIME BATTERY INSTALLATION AND NOTICE** ", before installing batteries, located on **page 20**.



Should the LED light strip not come on when the switch is on:

Check the battery box to light strip connection and correct battery polarity (+-) inside the battery box. And lastly, make sure batteries are good.

Turn off LED light strips when not in use to conserve the batteries.

PARTS REQUIRED

8 pcs - **H7** Allen Head Bolt
8 pcs - **H9** Flat Washer

8 pcs - **H10** M6 Lock Washer
1 pc - **T2** Allen Wrench

Step 7 This Step will require 3 or more adults.

With the help of other adults, attach the **P14** outside lower aprons (narrow side up) to each assembled legpedestal by aligning the holes in the **P14** outside lower aprons with the holes in the legs using **H7** Allen Head Bolt, **H9** Flat Washer and **H10** M6 Lock Washer as shown in **FIGURE 7**.

Tighten bolts tight, using the **T2** Allen Wrench.

WITH THE HELP OF OTHER ADULTS

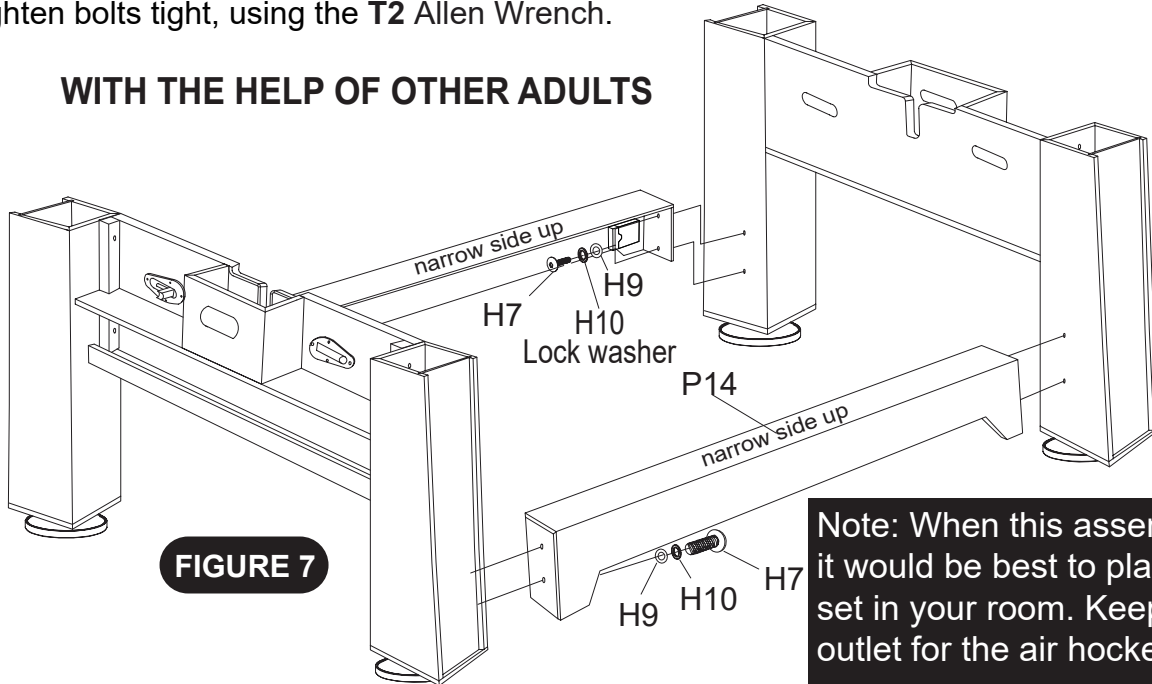


FIGURE 7

Note: When this assembly is complete it would be best to place it where it will set in your room. Keep in mind an A/C outlet for the air hockey air motor cord.

PARTS REQUIRED

2 pcs - **P21** TT Playfield Storage Board
2 pcs - **P22** TT Playfield Storage support Board
4 pcs - **P23** TT Storage Connector Block

8 pcs - **H5** Phillips Flat Head Screw
12 pcs - **H1** Phillips Round Head Screw

Step 8

Assemble the **P21** TT Playfield Storage Board and the **P22** TT Playfield Storage support Board using screws **H5** Phillips Flat Head Screw as shown in **FIGURE 8A**.

Attach **P23** TT Storage Connector Block using the **H1** Phillips Round Head Screw as shown in **FIGURE 8B**. Assemble 2 identical assemblies.

Do not strip out screws.

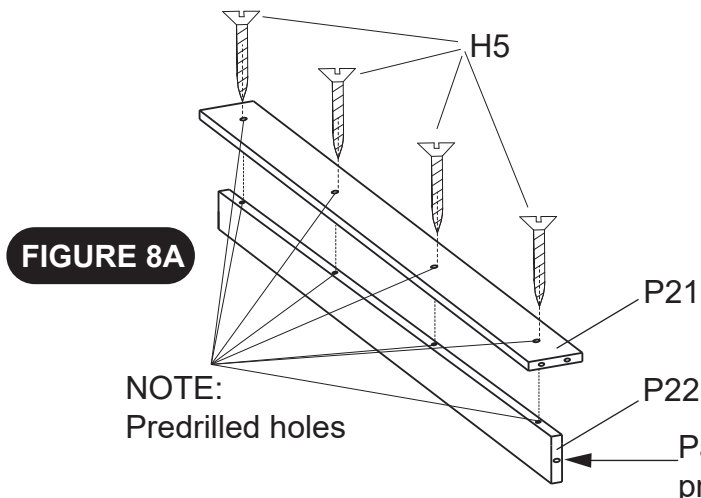


FIGURE 8A

NOTE:
Predrilled holes

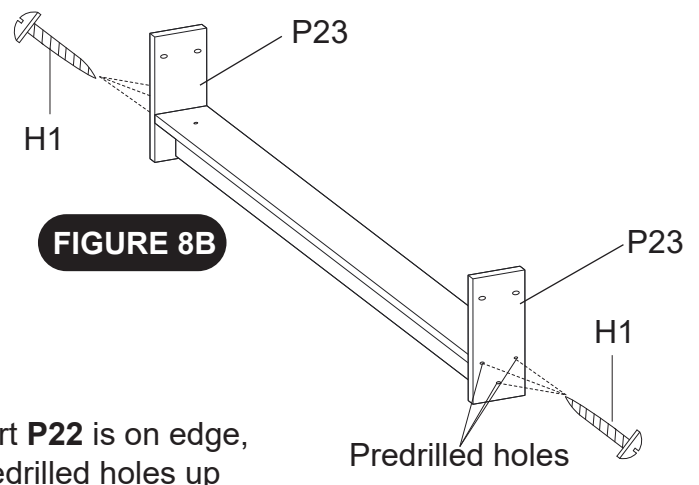


FIGURE 8B

Part **P22** is on edge,
predrilled holes up

Predrilled holes

PARTS REQUIRED

8 pcs - **H8** Allen Head Bolt

8 pcs - **H9** Flat Washer

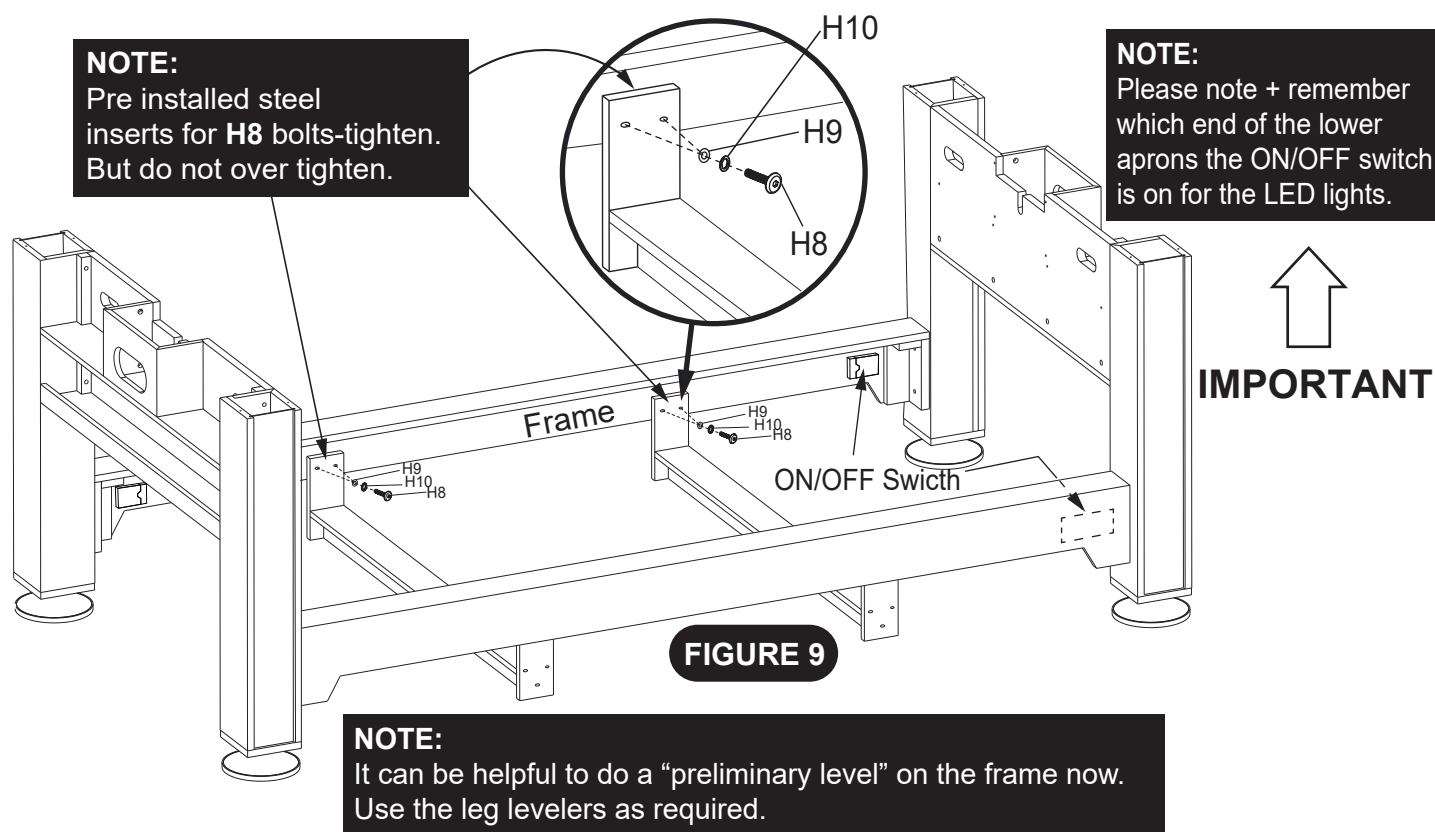
8 pcs - **H10** M6 Lock Washer

1 pc - **T2** Allen Wrench

Step 9 WITH THE HELP OF A SECOND ADULT

Attach the TT playfield storage boards to the inside of the frame using the **H8** Allen Head Bolt, **H9** Flat Washer and into **H10** M6 Lock Washer as shown in **FIGURE 9**.

Tighten bolts tight, using the **T2** Allen Wrench.



PARTS REQUIRED

2 pcs - **H11** Hex Bolt (Pivot bolt)

2 pcs - **H14** Plastic Washer

4 pcs - **H12** Flat Washer

Step 10 THESE INSTRUCTIONS GO WITH THE DIAGRAM ON THE NEXT PAGE.

Preparing the pool / air hockey main cabinet for placement into the frame.

First, slide **H12** Flat Washer and **H14** Plastic Washer onto the **H11** Hex Bolt (Pivot bolt) as shown in **FIGURE 10**.

Second, install **H11** Hex Bolt (Pivot bolt) into the steel threaded inserts in the ends of the main cabinet. Screw the bolt into the steel insert leaving approx 1-1/4" of the **H11** Hex Bolt (Pivot bolt) exposed when the bolt is secured into the steel threaded insert.

NOTE: USE CAUTION NOT TO PINCH FINGERS OR HANDS.

Placing the pool / air hockey cabinet to the base frame:

You are now ready to place the **P1** main cabinet onto the base frame. With the help of 4 to 5 other adults, have two adults on each side of the cabinet top, and the others on the ends to help guide the **H11** Hex Bolt into the slots on the leg pedestals.



Make sure all 4 latch/locks are in the unlocked open position!

All adults must use proper lifting techniques!

All adults must keep a close eye on their hands + fingers during lifting + placement of the main cabinet into the frame!

Once in place, make sure the head of the **H11** Hex Bolt (Pivot bolt) and the **H12** Flat Washer are sticking out past the leg panel. Make sure the **H14** Plastic Washer is against the **P1** main cabinet as it will act as the spacer for the table to rotate freely. To secure the table top to the leg panel use the **T1** wrench. Snug each of the **H11** Hex Bolt (Pivot bolt) on each end of the leg panel, snug tighten only. This will lock the table top to the base frame, and still allow the table top to rotate freely. When installation is complete, engage and lock all 4 latch/locks.

CAREFULLY LIFT THE MAIN CABINET FROM EACH SIDE (NOT ENDS) TO PLACE INTO THE END PEDISTAL LEGS 4 TO 5 CAPABLE ADULTS REQUIRED!


IMPORTANT



IMPORTANT: Before lifting + placing the main cabinet into place, be sure the 4 latch locks are in the unlocked position.

Note: Place main cabinet into frame, Air Hockey up and cord close to a wall outlet.

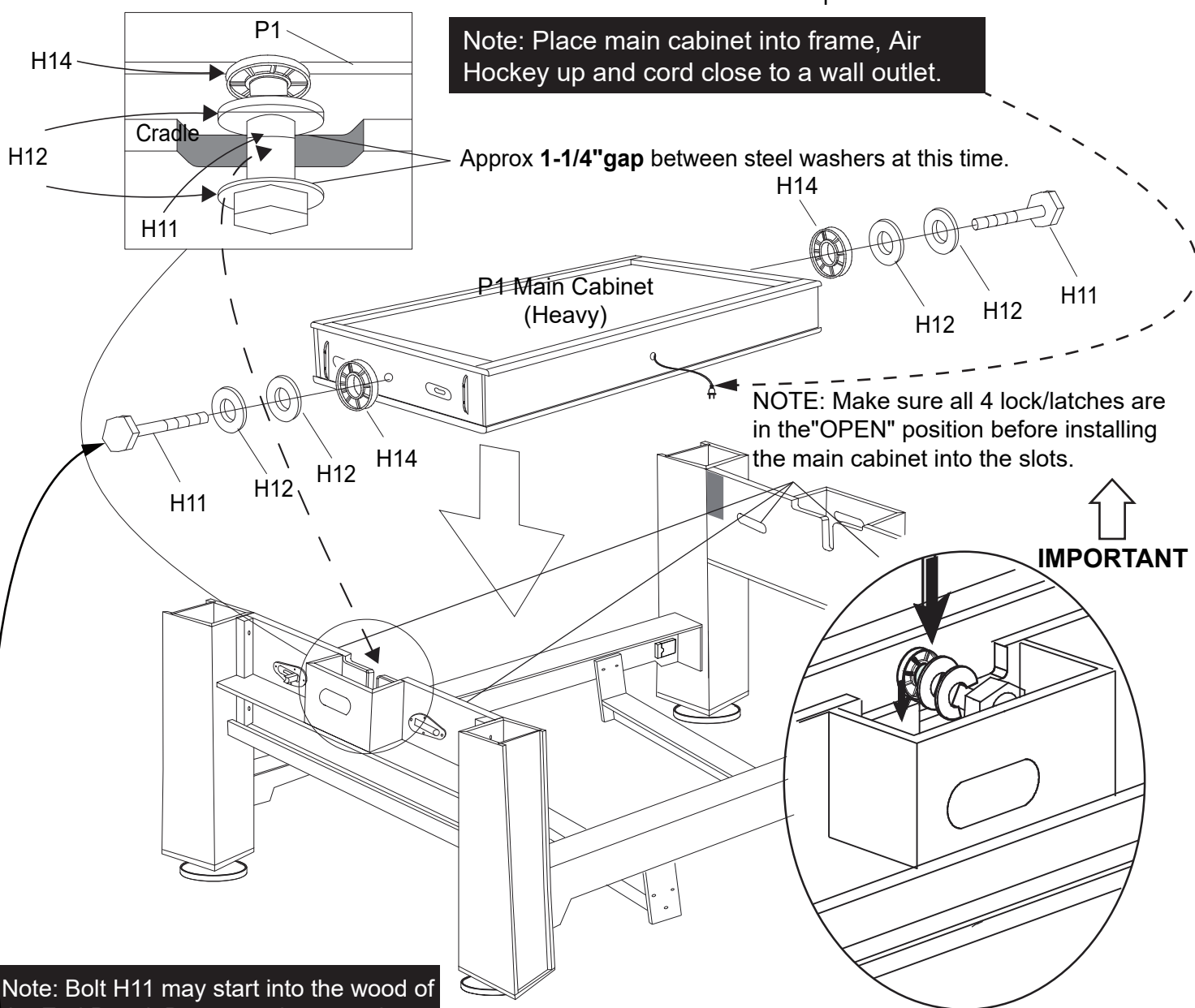


FIGURE 10

Note: Bolt H11 may start into the wood of the End Panel. Be sure to keep turning the bolt until it is well started into the inner steel insert.

PARTS REQUIRED

2 pcs - **P17** Top Leg End Panel

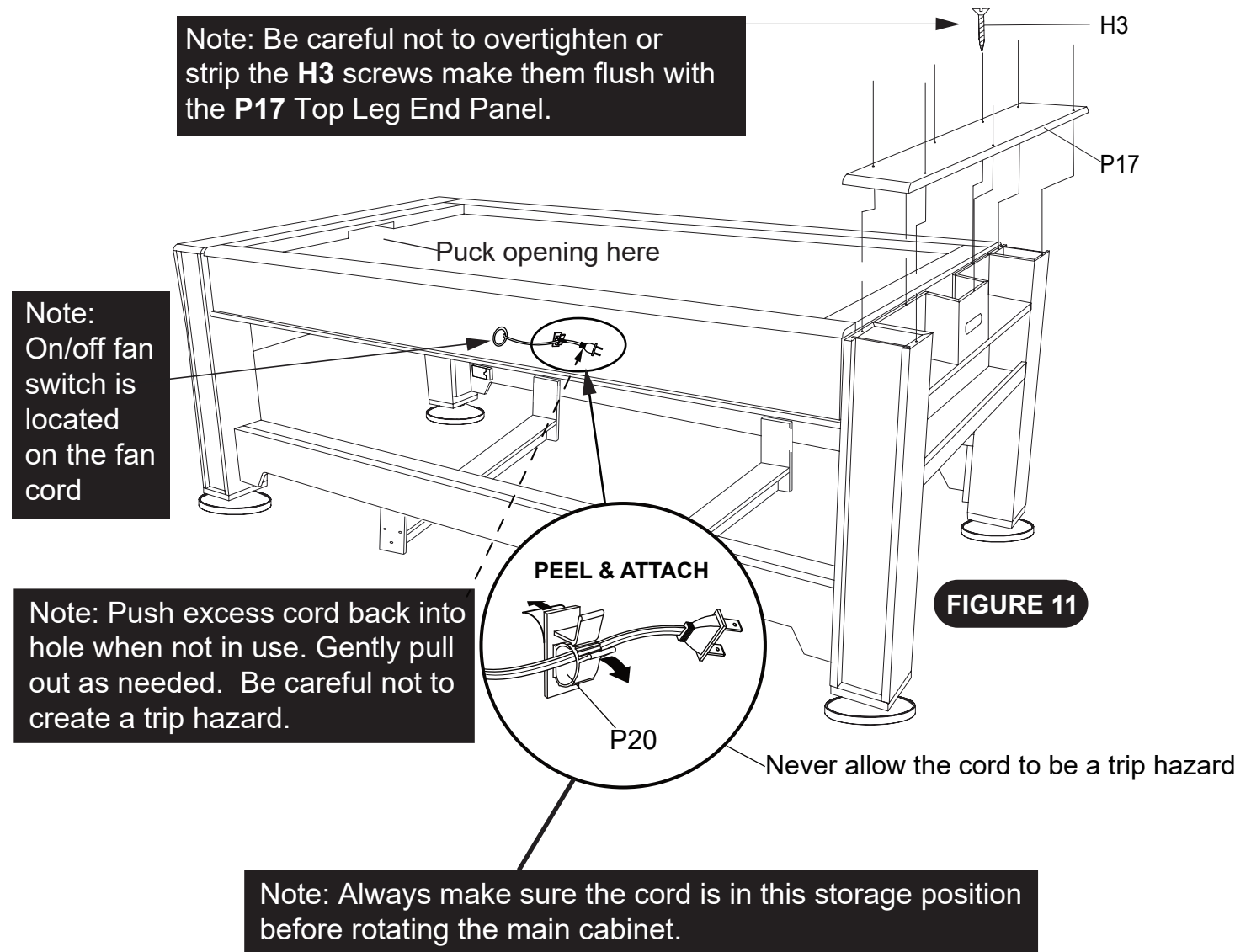
14 pcs - **H3** Phillips Flat Head Screw

1 pc - **P20** Stick On Fan Motor Cord Holder

Step 11

Attach the **P17** Top Leg End Panel onto the assembled leg using **H3** Phillips Flat Head Screw as shown in **FIGURE 11**.

Do not strip screws.



PARTS REQUIRED

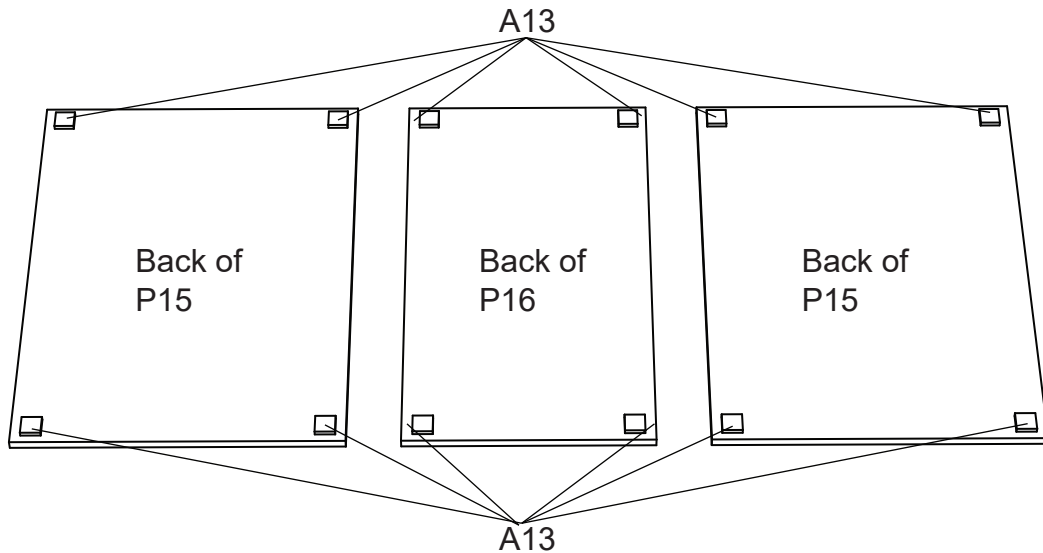
2 pcs - **P15** Table Tennis End Playfield
1 pc - **P16** Table Tennis Middle Playfield
2 pcs - **P8** Anti Sag TT Playfield Support Board

2 pcs - **A9** Table Tennis Net Post
1 pc - **A10** Table Tennis Net
12 pcs - **A13** Adhesive Table Tennis Playfield Cushions

Step 12

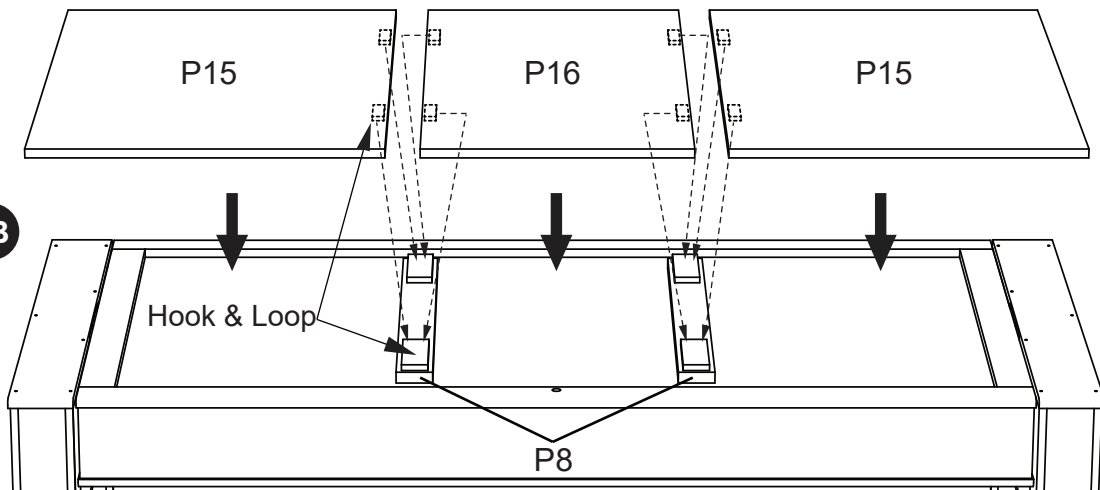
Attach the Adhesive **A13** Table Tennis Playfield Cushions onto the back of **P15** Table Tennis End Playfield and **P16** Table Tennis Middle Playfield as shown in **FIGURE 12A**.

FIGURE 12A



Place the **P8** Anti Sag TT Playfield Support Board onto the center of the Air Hockey Playfield. Place the **P15** Table Tennis End Playfield and **P16** Table Tennis Middle Playfield onto the cabinet top as shown in **FIGURE 12B**.

FIGURE 12B

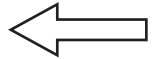


NOTICE

P8 needs to be placed on top of the Hockey playfield. P8 must be combined with the hook & loop of P15 & P16 as shown. The tabletop supports should be placed where both of the P15 table tennis end playfields meet with the P16 middle playfield so that the hook and loop from each piece are able to attach.

Attach the **A9** Table Tennis Net Post to the **P16** middle board and slide the **A10** Table Tennis Net onto the **A9** Table Tennis Net Post.

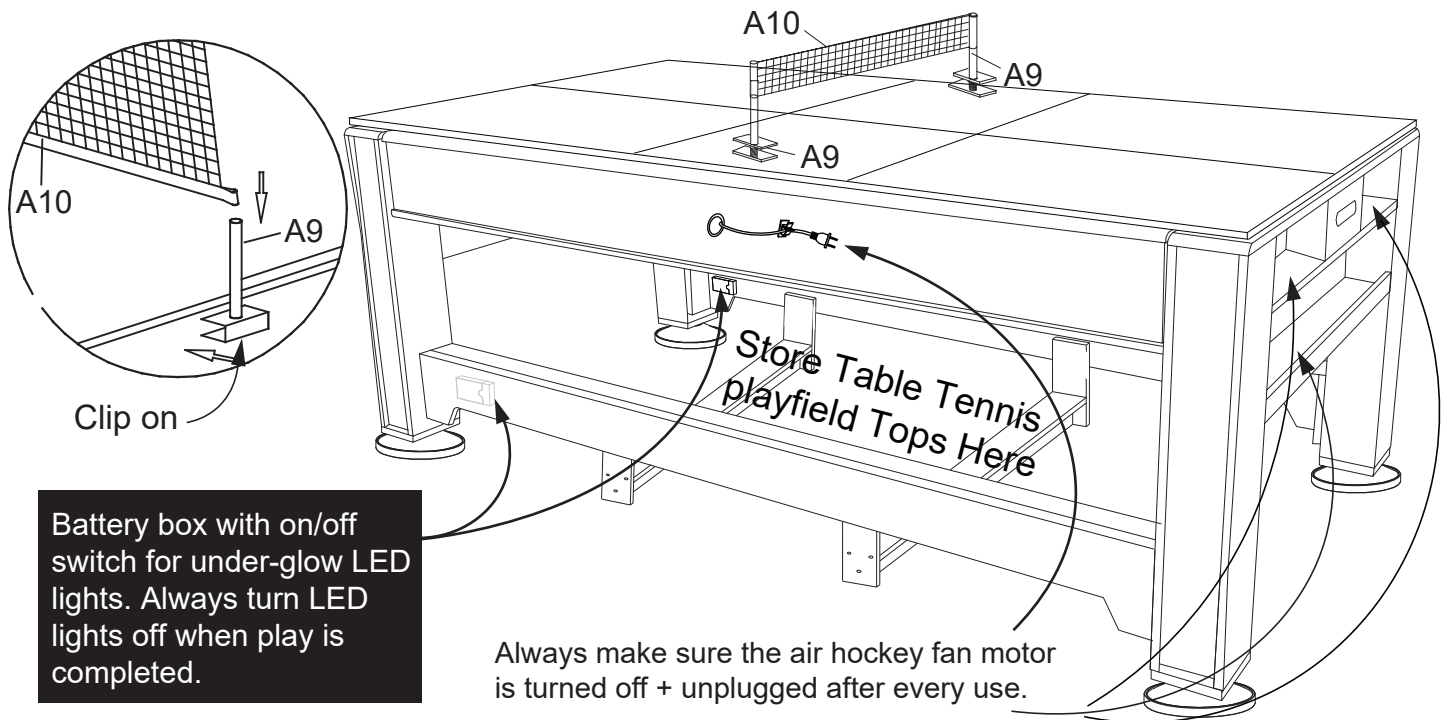
WARNING: Table Tennis tops must be removed before rotating main cabinet!



IMPORTANT

Trouble Shooting:

If the pool table side is not level, first try to level by using the leg levelers on each leg. Most of the time the table can be easily leveled using this method. If the tennis top surface needs adjustments, shims may be used on the **P8** cross supports to bring up the low spots.



Note: Most all table accessories can be stored inside the ends of the table.

Note: Always make sure all (4) latch/locks are correctly locked in place during the leveling process and during any play. Lastly, using a carpenter's level and the (4) leg levelers - level the table for best play.

Notice:

NOTE: Remove all billiard balls from the playfield pockets before rotating the billiards table.



IMPORTANT

BILLIARDS:

After the break, regardless of whether any balls were pocketed on the break, the table is Open, with the choice of stripes or solids determined by the next legally pocketed ball.

In the course of play, a player must call each shot in advance, by indicating the ball to be made and the pocket into which it will be made. It is not necessary to indicate details such as cushions, banks, caroms, etc. Failure to make the shot as called results in a loss of turn. If the shot is made as called, then any other balls pocketed remain pocketed. However, if the called shot is not made and any other balls are pocketed, then the shooter's ball(s) that were pocketed would be spotted and any of the opponent's balls would remain pocketed.

In order to execute a Legal Shot, the first ball hit must be one of the balls in the shooter's group (stripes or solids) and the object ball must be pocketed or the cue ball or any object ball must come into contact with a rail. (Note: It is legal for the shooter to bank the cue ball off a rail before hitting the object ball.) A player who legally pockets a ball continues play until missing or committing a Foul. Once a player's ball group (stripes or solids) is pocketed, the player may play the 8 ball. Again, the player must clearly indicate the intended pocket, even if it appears obvious. A player who legally pockets all of his ball group and the 8 ball is the winner.

FOULS:

1. Failure to execute a legal shot as defined above.
2. A scratch shot (shooting the cue ball into a pocket or off the table)
3. Moving or touching any ball by means other than legal play.
4. Shooting an intentional jump shot over another ball by scooping the cue stick under the cue ball. Jump shot executed by striking the cue ball above center is legal.
5. Using the 8 ball first in a combination shot when the table is not open.

AIR HOCKEY:

Plug in and turn on the air motor to play. Turn off and unplug when not playing.



- 1) This game is designed to be played with two (2) players, one at each end.
- 2) Play begins when the puck is placed on the playing surface. Players must hit the puck with the hand-held pushers and attempt to shoot into the opponent's goal.
- 3) One point is given when a puck is shot into the opponent's goal.
- 4) Winning: the winning goal is accomplished by being the first player to reach a predetermined score or by being the player to score the most points within a given period.

Never allow cord to become a trip hazard.
Always unplug + store the air motor cord before rotating main cabinet.

Notice:

TABLE TENNIS:

In singles, the server first makes a good service and then the receiver makes a good return. Thereafter, server and receiver alternately each make a good return. In doubles, the server first makes a good service and the receiver returns the ball. Then the partner of the server makes a good return, followed by the partner of the receiver returning the ball. Thereafter, each player alternately in that sequence makes a good return.

Serving

After hitting it the ball must first touch the server's own court and pass directly over the net or around the net assembly, then touching the receiver's court. In doubles, the ball must first touch the server's right half-court or center line, pass over the net, and then touch the receiver's right half-court or center line. If, in attempting to serve, a player fails to strike the ball while it is in play, he loses a point. Return After the ball is served or returned in play, it is struck so that it passes directly over the net and its assembly and touches the opponent's court. A returned ball which touches the net or its supports on the way over to the other side, is considered a good return. The ball is in play from the last moment at which it is stationary on the palm of the server's free hand before being projected in

service until:

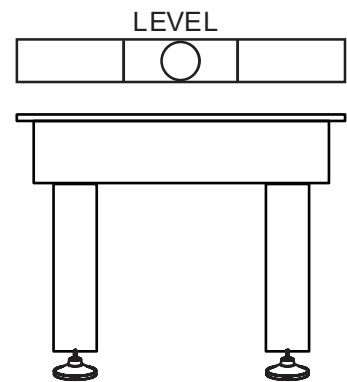
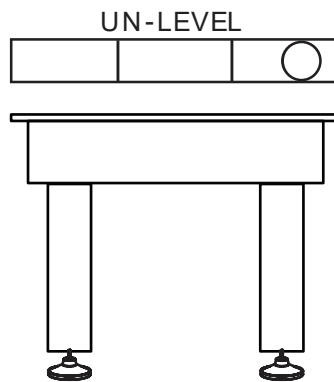
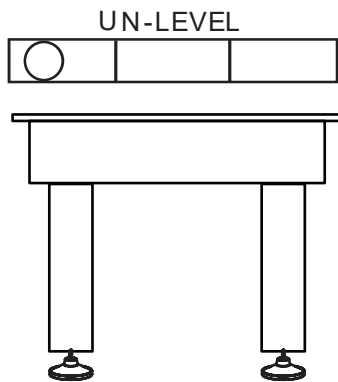
- a point is scored.
- it touches the same court twice consecutively.
- it has been volleyed
- it touches a player, or anything he wears or carries, other than his racket or his racket hand below his wrist.
- it touches any object other than the net or its support (referred to above).
- it is struck by a player more than once consecutively.
- it touches, in a doubles service, the left half-court of the server or receiver.
- it is struck, in doubles, by a player out of sequence, except where there has been a genuine error in playing order.

Always remove and store the table tennis playfields before rotating the main cabinet.

Congratulations! You have now assembled your Swivel Table. Please note the Care and Use instructions below to ensure many years of trouble free use of your Swivel Table.

INSTRUCTIONS FOR LEVELING A POOL TABLE

- Assemble pool table according to the instructions, and place in it's desired location.
- Any type of level would be sufficient to perform this procedure. However, a two-foot level is recommended.
- Before leveling, make sure level is placed on the playing surface, not the rails.
- Level the ends between the corner pockets: Place the level on the playing surface between the two corner pockets and adjust the leg leveler under the leg opposite of which the bubble in the level favors until the bubble rests in the middle of the level.



- Repeat the step above to the opposite corner pockets.
- Next, level the length of the table. Place the level next to the side pocket and adjust the height to position the bubble in the middle of the level, using the shims beneath the leg opposite of which the bubble in the level favors.
- Repeat the step above to the opposite length of the table.
- Recheck both short ends to ensure bubble is in the middle on the level.
- Depending on the surface the pool table sits, especially deep pile carpeting and pad, the pool table may need to settle for 24 hours. Recheck the level on each side of the table after 24 hours.

Congratulations! You have now assembled your table. Please note the Care and Use instructions below to ensure many years of trouble free use of your game table.

CARE AND USE FOR YOUR PRODUCT

1. Use only a suitable 120v AC household outlet, and insure the cord is not a trip hazard.
2. For long life and best play from your swivel table, apply spray furniture polish to clean cloth and wipe down the air hockey playfield with air motor running to make the pucks slide faster before first play and frequently thereafter.
3. Use spray furniture polish to clean all exterior surfaces of your game table.
4. Use the Billiards Playfield brush provided to clean the cloth on the billiards table.
5. Use a carpenters level to properly level table using the leg levelers.
6. This product is intended for **INDOOR** use only.
7. **DO NOT** operate the air motor if the cord is damaged in any way.
8. **DO NOT** sit, climb or lean on the table.
9. **DO NOT** drag the table when moving it. This will damage the legs.
10. **DO NOT** set drinks on the table.
11. It is suggested that this table be placed close to a wall thus allowing the air motor cord to **NOT** be a trip hazard. Always turn air motor off when table is not in use.
12. If possible, cover table with a pool table cover or sheet when not used to keep playfield clean preventing any dust build up.
13. Clean the table tennis playfield with a soft, slightly damp (water) cloth.
Do not use furniture polish.

NOTICE

REFER TO [CONTAINER] FOR SAFETY
INSTRUCTIONS WHEN USING
CLEANING PRODUCTS.

PRODUCT PARTS LIST FOR MODEL # AL6400W/F

Key #	Part #	Description	Qty.
H1	AL6400HLH1	3.5mm x 35mm Phillips Round Head Screw	40
H2	AL6400HLH2	3.5mm x 18mm Phillips Flat Head Screw	16
H3	AL6400HLH3	4mm x 40mm Phillips Flat Head Screw	50
H4	AL6400HLH4	3.5mm x 12mm Phillips Round Head Screw	72
H5	AL6400HLH5	3.5mm x 35mm Phillips Flat Head Screw	24
H6	AL6400HLH6	6mm x 50mm Allen Head Bolt	8
H7	AL6400HLH7	6mm x 40mm Allen Head Bolt	8
H8	AL6400HLH8	6mm x 25mm Allen Head Bolt	8
H9	AL6400HLH9	6.5mm x 18mm Flat Washer	24
H10	AL6400HLH10	M6 Lock Washer	24
H11	AL6400HLH11	20mm Hex Bolt (Pivot bolt)	2
H12	AL6400HLH12	20mm Flat Washer	4
H13	AL6400HLH13	Steel - Bracket	4
H14	AL6400HLH14	Plastic Washer	2
T1	AL6400HLT1	For Pivot Bolts Wrench	1
T2	AL6400HLT2	Allen Wrench	1
P1	AL6400HLP1	Billiard Cabinet	1
P2	AL6400HLP2	Air Hockey Playfield With Air Motor	1
P3	AL6400HLP3	Leg Top End Panel	2
P4	AL6400HLP4	Puck Catcher Miter Cut Box	2
P5	AL6400HLP5	Latch/Lock	4
P6	AL6400HLP6	Leg End Panel Support Board	2
P7	AL6400HLP7	Leg Ball Storage Board	2
P8	AL6400HLP8	Anti Sag Table Tennis Playfield Support Board	2
P9	AL6400HLP9	Right Mitre Cut Leg	2
P10	AL6400HLP10	Left Mitre Cut Leg	2
P11	AL6400HLP11	Leg slip in panel	4
P12	AL6400HLP12	Leg Base Board	4
P13	AL6400HLP13	Outside Apron End Board	4
P14	AL6400HLP14	Outside Lower Apron With LED Strip + Battery Box	2
P15	AL6400HLP15	Table Tennis End Playfield	2
P16	AL6400HLP16	Table Tennis Middle Playfield	1
P17	AL6400HLP17	Top Leg End Panel	2
P18	AL6400HLP18	Leg Leveler	4
P19	AL6400HLP19	Black Plastic "L" Bracket	16
P20	AL6400HLP20	Stick on Fan Motor Cord Holder	1
P21	AL6400HLP21	TT playfield storage	2
P22	AL6400HLP22	TT playfield storage support board	2
P23	AL6400HLP23	TT storage connector Block	4
A1	AL6400HLA1	Billiard Balls	1
A2	AL6400HLA2	Cue Stick	2
A3	AL6400HLA3	Triangle	1
A4	AL6400HLA4	Cue Tip Chalk	2
A5	AL6400HLA5	Pool Playfield Brush	1
A6	AL6400HLA6	Air Hockey Striker	2

PRODUCT PARTS LIST FOR MODEL # AL6400W/F

Key #	Part #	Description	Qty.
A7	AL6400HLA7	Air Hockey Puck-A	2
A8	AL6400HLA8	Air Hockey Puck-B	2
A9	AL6400HLA9	Table Tennis Net post	2
A10	AL6400HLA10	Table Tennis Net	1
A11	AL6400HLA11	Table Tennis Paddle	2
A12	AL6400HLA12	Table Tennis Ball	2
A13	AL6400HLA13	Adhesive Table Tennis Playfield Cushions	12
C1	AL6400HLC1	LED Strip	2
K1	AL6400HLK1	Hardware Kit	1
M1	AL6400HLM1	Owner's Manual	1

Replacement of LED Light Strip(s)

STEP ONE :

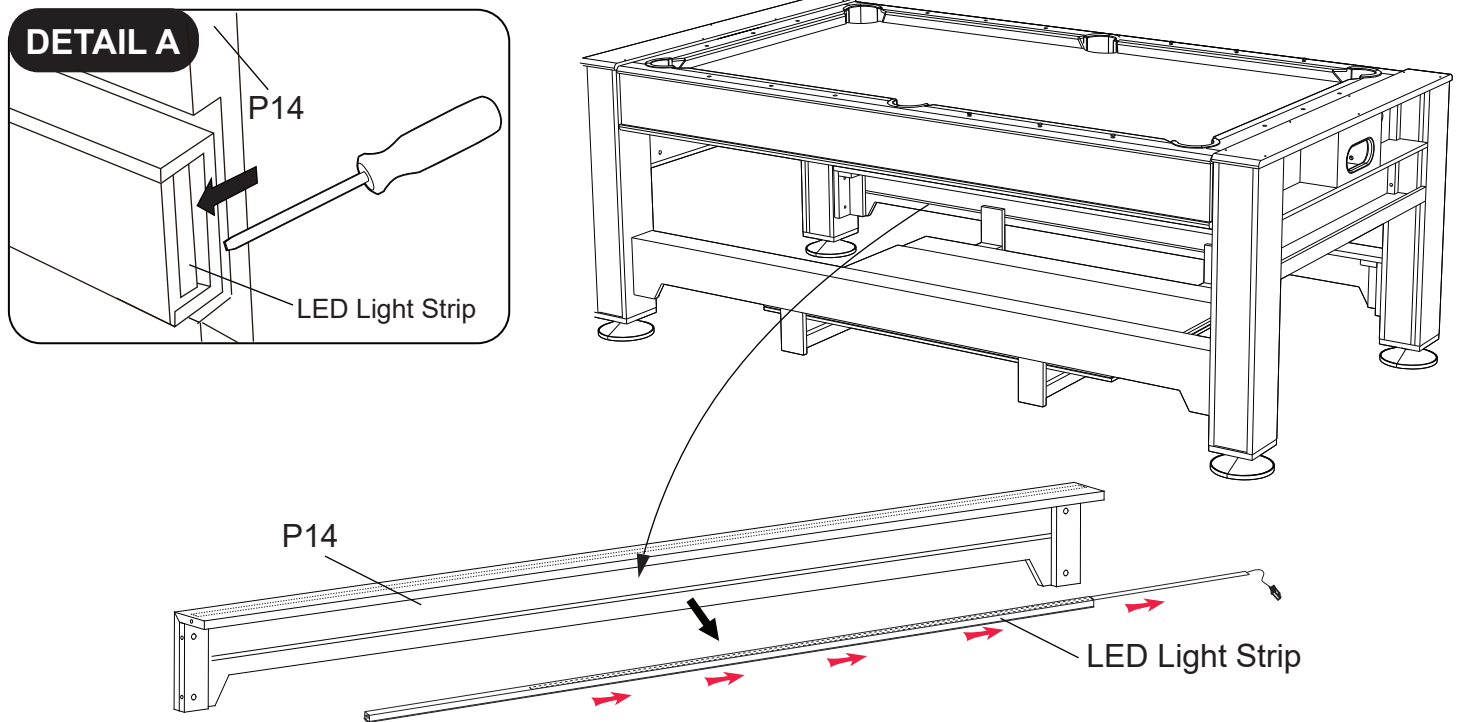
Should the LED lights not be working in the Outside Lower Apron (**P14**) - Firstly , make sure the wall outlet cord is plugged in to a live outlet properly. Secondly , make sure the Plug is tightly plugged in to its outlet under the table . Lastly, make sure all LED Rail light connections are snugly plugged into the Battery Box. At this point, if the LED Rail Lights still not be working , please disconnect the power to the table before proceeding .

A call will be required to our Customer Service Department to acquire the necessary replacement part(s).

STEP TWO :

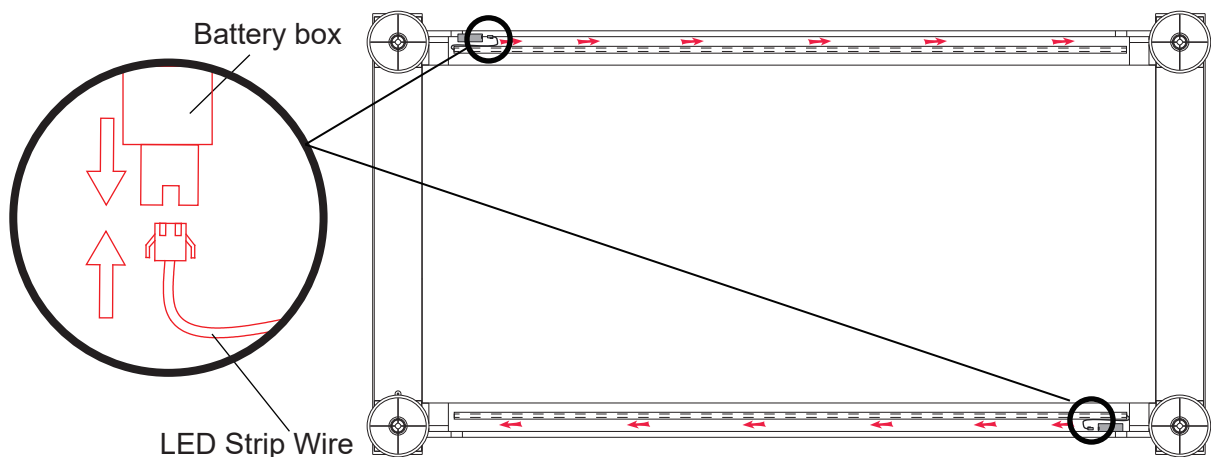
If the LED Light Strip needs to be replaced on the Outside Lower Apron (**P14**), **carefully pry the LED Light Strip out of the apron with the help of a flat blade screwdriver as shown in DETAIL A**, then extract the LED Light Strip from the **LED Light**.

The LED Light Wire Connection will need to be disconnected first , the connection is in the battery box.



STEP THREE:

Install the replacement LED Light Strip back to the Outside Lower Apron. Align the male and female connectors of the Lighting LED Strip. Connect the plug of LED Strip with Battery Box.



90 DAY LIMITED WARRANTY

This consumer warranty extends to the original consumer purchase of any ESCALADE SPORTS Product (hereinafter referred as the "Product").

WARRANTY DURATION: This Product is warranted to the original consumer purchase of a period of 90 days from the original purchase.

WARRANTY COVERAGE: ESCALADE SPORTS warrants to the original Consumer Purchaser that any Product of its manufacture is free from defects in material and workmanship when used for the intended purpose under normal use and conditions. THIS WARRANTY IS VOID IF THE PRODUCT HAS BEEN DAMAGED BY ACCIDENT, UNREASONABLE USE, NEGLIGENCE, IMPROPER SERVICE, FAILURE TO FOLLOW INSTRUCTIONS PROVIDED WITH THE PRODUCT OR OTHER CAUSES NOT ARISING OUT OF DEFECTS IN MATERIAL AND WORKMANSHIP.

WARRANTY PERFORMANCE: During the above 90 day warranty period, ESCALADE SPORTS shall repair or replace with a comparable model, and Product, or component thereof, which may prove defective under normal use and proper care, and which our examination shall disclose to our satisfaction to be thus defective, please contact our Warranty Dept.

1-800-467-1421 / Warranty Dept.

Or Write us at:

Escalade® Sports, Inc. - P.O. Box 889, Evansville, IN 47706

Attn: Warranty Dept.

Or E-mail us at:

gameroom@escaladesports.com

Other than shipping requirements no charge will be made for such repair or replacement of in-warranty Products. ESCALADE SPORTS strongly recommends that the Product is insured for value prior to mailing.

WARRANTY DISCLAIMERS: ANY IMPLIED WARRANTIES ARISING OUT OF THIS SALE, INCLUDING BUT NOT LIMITED TO THE IMPLIED WARRANTIES OF MERCHANTABILITY AND FITNESS FOR A PARTICULAR PURPOSE, ARE LIMITED IN DURATION TO THE ABOVE 90 DAY PERIOD. ESCALADE SPORTS SHALL NOT BE LIABLE FOR LOSS OF USE OF THE PRODUCT OR OTHER CONSEQUENTIAL OR INCIDENTAL COSTS, EXPENSES OR DAMAGES INCURRED BY THE CONSUMER OF ANY OTHER USE.

Some states do not allow the exclusion or limitation of implied warranties or consequential or incidental damages, so the above limitations or exclusions may not apply to you.

LEGAL REMEDIES: This warranty gives you specific legal rights and you may also have other rights which may vary from state to state.

NOT COVERED BY THIS WARRANTY

- Product not intended to be in places of public assembly, such as, but not limited to, schools, parks, public or private recreational facilities
- Any product subjected to Non-residential abuse, negligence, improper installation, vandalism, acts of God, alteration of product, or any other events beyond the control of ESCALADE SPORTS.