



We strive to ensure that our products are of the highest quality and free of manufacturing defects or missing parts. However, if you have any problems with your new product,

DO NOT RETURN IT TO THE STORE,

please contact us toll free @:

1-888-996-2729

FAX: 1-866-873-3531

gameroom@escaladesports.com

Mailing Address: (Correspondence Only)

Escalade Sports
PO Box 889
Evansville, Indiana 47706-0889

Physical Location:

Escalade Sports
817 Maxwell Ave.
Evansville, Indiana 47711

Please visit our Web site at:

www.escaladesports.com

Please have your model number when inquiring about parts.

When contacting Escalade Sports please provide your model number, date code (if applicable) and part number if requesting a replacement part. These numbers are located on the product, packaging, and this owners manual.

Your Model Number **G02570W/F**

Date Code **2 - G02570F- - HL**

Purchase Date _____

PLEASE RETAIN THIS INSTRUCTION MANUAL FOR FUTURE REFERENCE

**IMPORTANT! READ EACH STEP
IN THIS MANUAL BEFORE YOU
BEGIN THE ASSEMBLY.**

IMPORTANT!

THE DRAWINGS IN THIS
MANUAL MAY BE
EXAGGERATED OR MODIFIED
TO SHOW DETAILS.



57 INCH BEAST FOOSBALL TABLE

Tools Required:

Allen Wrench (Included)
Furniture Polish and Soft Cloth
Phillips Screw Driver
Carpenters Level

An electric screwdriver is helpful in assembly. However, please set at low torque and use extreme caution with an electric screwdriver because you could overtighten the hardware and strip the screws.

Assembly Tips

Make sure you understand the following tips before you begin to assemble your game table.

1. Start all bolts by hand before tightening.
2. Some drawings or images in this manual may not look exactly like your product. Please read and understand the text before starting each assembly step.
3. Assembly can be made both simpler and less timely by first unpacking all parts , and matching and organizing them to the Parts Identifier . This will greatly help you become familiar with the parts before and during assembly .
4. Some of this assembly can be made easier – by placing the parts and building the assembly on a pair of saw horses . A table can be used also as long as the top is well protected from any scratches that could occur. The table or saw horses would need to be structurally strong enough to support this weight.

NOTICE :

**READ AND FOLLOW ALL ASSEMBLY, OPERATION, AND
SAFETY INSTRUCTIONS CAREFULLY. AT LEAST TWO CAPABLE
ADULTS ARE REQUIRED TO ASSEMBLE THIS GAME TABLE.**

⚠ CAUTION :

**AT LEAST FOUR OR MORE CAPABLE ADULTS ARE REQUIRED TO
LIFT AND ROTATE THIS GAME TABLE INTO PLAYING POSITION.
DO NOT LEAN THE TABLE ON ITS LEGS AS THIS COULD DAMAGE THEM.**

HARDWARE IDENTIFIER (To Scale)



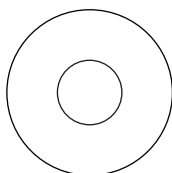
H1 - M4 x 27 mm Phillips
Round Head Bolt
(26 pcs)



H2 - 8 mm x 30 mm
Allen Head Bolt
(16 pcs)



H3 - M4 Nylock Nut
(26 pcs)



H4 - 8 mm x 22 mm
Flat Washer
(16 pcs)



H5- M8 Lock Washer
(16 pcs)



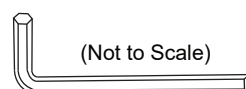
H6 - 4 mm x 40 mm
Phillips Round
Head Screw
(22 pcs)



H7 - 3.5 mm x 12 mm
Phillips Round
Head Screw
(24 pcs)



H8- 3.5 mm x 14 mm
Phillips Round
Head Screw
(12 pcs)



(Not to Scale)
T1 - M5 Allen Wrench
(1 pc)

ACCESSORIES IDENTIFIER (Not to Scale)



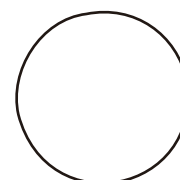
P21- Rubber Rod
Bumper
(16 pcs)



P22- Ball Entry Cup
(2 pcs)



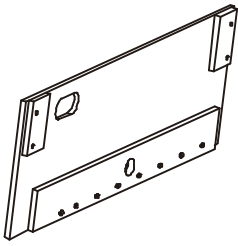
A1- Soccer Ball
(2 pcs)



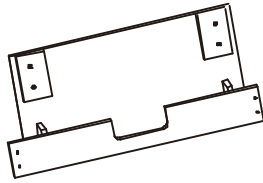
A2- Textured Soccer Ball
(2 pcs)

PARTS IDENTIFIER

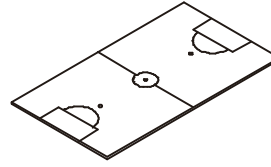
(Not to Scale)



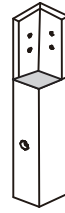
P1 - Side Apron
(2 pcs)



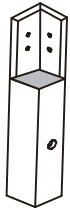
P2 - End Apron
(2 pcs)



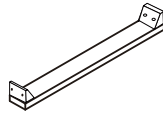
P3 - Playfield
(1 pc)



P4 - Left Leg
(2 pcs)



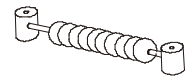
P5 - Right Leg
(2 pcs)



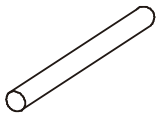
P6 - Playfield Support
Brace With End Brackets Attached
(2 pcs)



P7 - 5" Leg Leveler
(4 pcs)



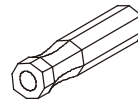
P8 - Slide Button Scorer
(2 pcs)



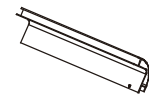
P9 - Leg Cross Bar
(2 pcs)



P10- Ball Return Tube
(2 pcs)



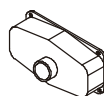
P11- Player Rod Handle
(8 pcs)



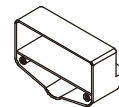
P12 - Apron Corner Post
(4 pcs)



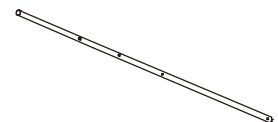
P13- Player Rod End Cap
(8 pcs)



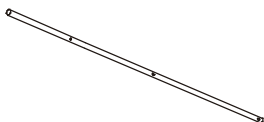
P14 - Ball Catcher
(2 pcs)



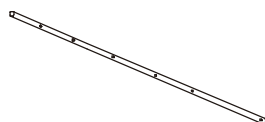
P15- Goal Box
(2 pcs)



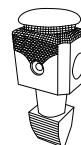
P16- 3-Hole Players Rod
(4 pcs)



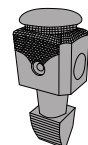
P17- 2-Hole Player Rod
(2 pcs)



P18 - 5-Hole Player Rod
(2 pcs)



P19 - White Player
(13 pcs)



P20 - Black Player
(13 pcs)

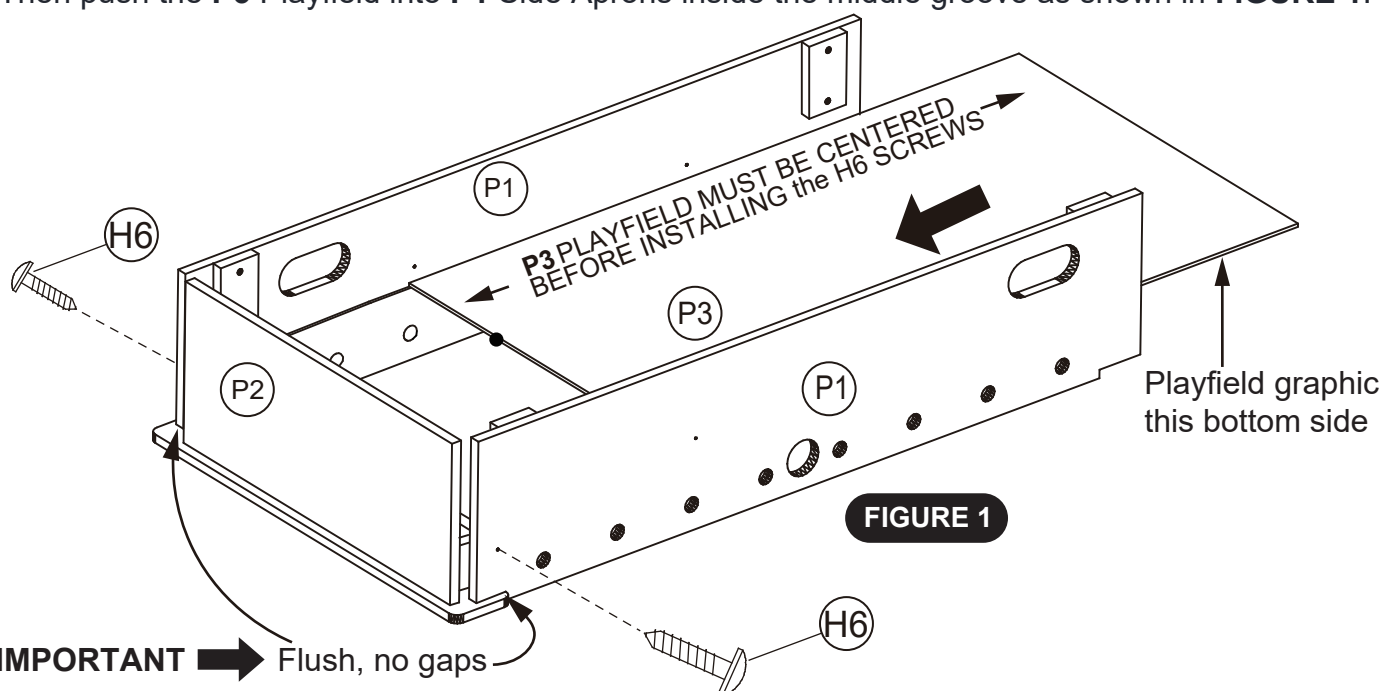
PARTS REQUIRED (For Step 1 & Step 2)

2pcs - **P1** Side Apron
2pcs - **P2** End Apron
1pc - **P3** Playfield

22pcs - **H6** 4mm x 40mm Phillips Round Head Screw

STEP 1 WITH THE HELP OF A 2ND ADULT

Place the **P2** End Apron upside down on a clean flat surface and then install both **P1** Side Aprons onto it using **H6** Phillips Round Head Screws. **Do not tighten all H6 screws at this time.** Then push the **P3** Playfield into **P1** Side Aprons inside the middle groove as shown in **FIGURE 1**.



STEP 2 PLEASE SEE ALL IMPORTANT NOTES

Install the other **P2** End Apron onto the two pcs of **P1** Side Aprons and attach using **H6** Phillips Round Head Screws.

Then attach the **P3** Playfield onto **P1** Side Aprons and **P2** End Aprons using **H6** Phillips Round Head Screws as shown in **FIGURE 2**.

Tighten all H6 Phillips Round Head Screws at this time.
Do not strip out H6 screws.

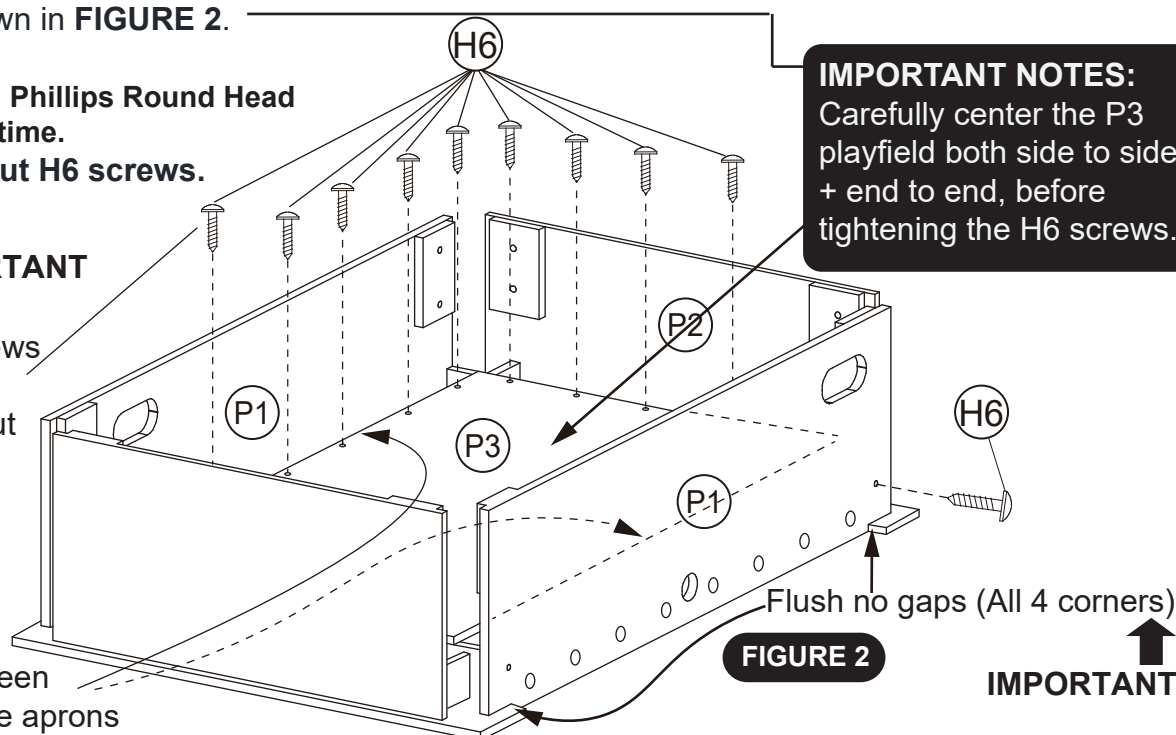
VERY IMPORTANT

Shoot H6 screws straight down.
Do not strip out H6 screws.

IMPORTANT

No gaps between playfield + side aprons

IMPORTANT NOTES:
Carefully center the P3 playfield both side to side + end to end, before tightening the H6 screws.



PARTS REQUIRED

2pcs - **P6** Playfield Support Brace
4pcs - **P12** Apron Corner Post

8pcs - **H7** 3.5mm x 12mm Phillips Round Head Screw
8pcs - **H8** 3.5mm x 14mm Phillips Round Head Screw

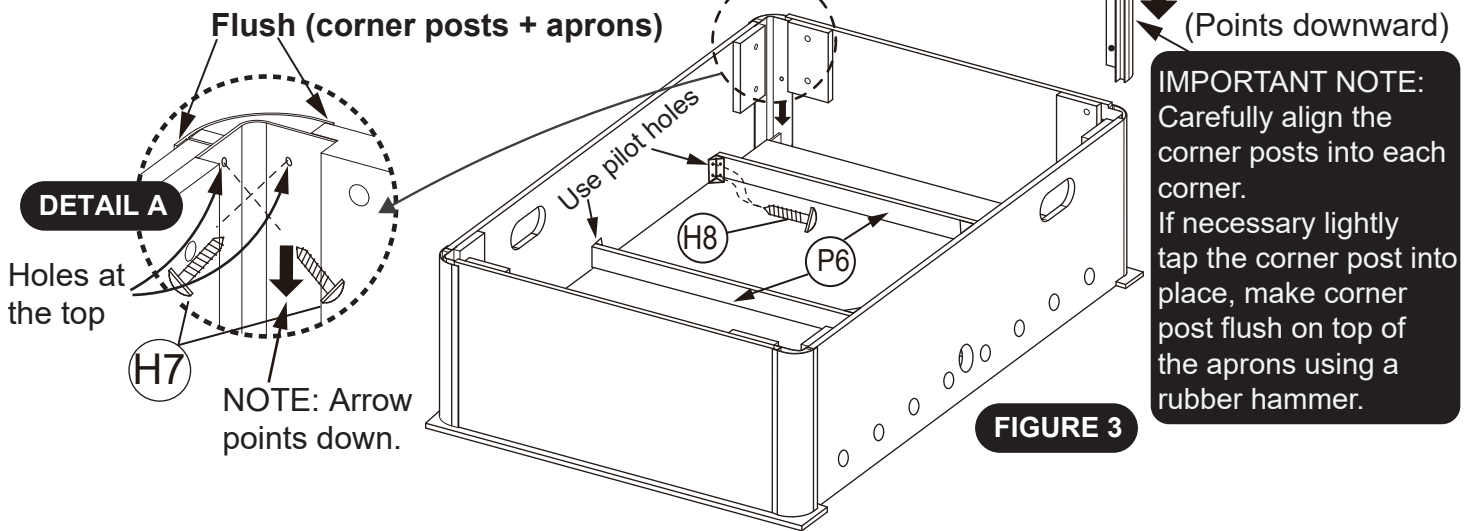
STEP 3

Insert the **P12** Apron Corner Posts downwards to connect the ends of the **P1** and **P2** aprons and attach using the **H7** Phillips Round Head Screws as shown in **DETAIL A & FIGURE 3**.

Place 2 pcs **P6** at the bottom of the playfield and connect **P6** Playfield Support Braces to the **P1** Side Aprons using **H8** Phillips Round Head Screws as shown in **FIGURE 3**.

Tighten all Screws at this time.

Do not strip out any screws.



PARTS REQUIRED

2pcs - **P10** Ball Return Tube
2pcs - **P14** Ball Catcher
2pcs - **P15** Goal Box

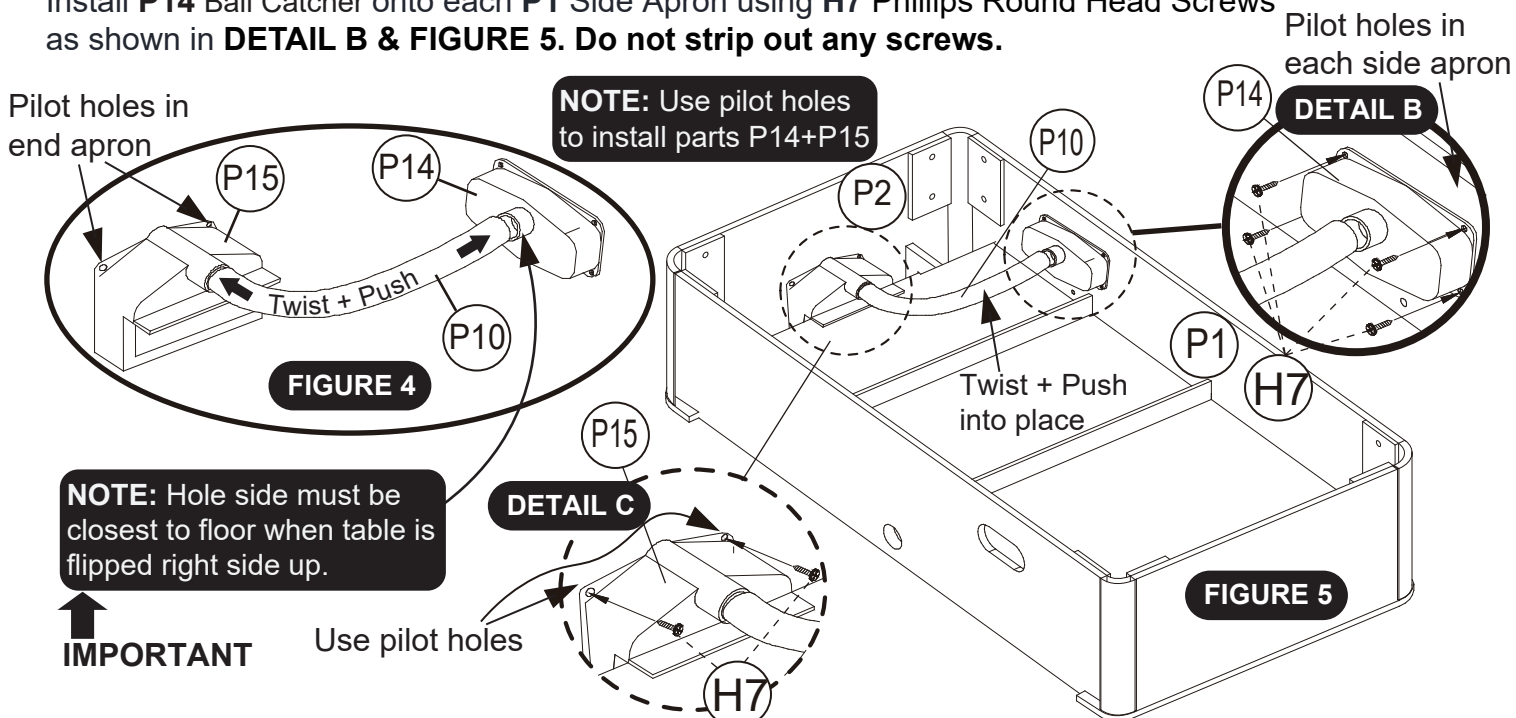
12pcs - **H7** 3.5mm x 12mm Phillips Round Head Screw

STEP 4

Firstly, connect the **P14** Ball Catcher & **P15** Goal Box with **P10** Ball Return Tube as shown in **FIGURE 4**.

Then install **P15** Goal Box onto **P2** End Apron using **H7** Phillips Round Head Screw as shown in **DETAIL C & FIGURE 5**.

Install **P14** Ball Catcher onto each **P1** Side Apron using **H7** Phillips Round Head Screws as shown in **DETAIL B & FIGURE 5**. **Do not strip out any screws.**



PARTS REQUIRED

2pcs - **P4** Left Leg
2pcs - **P5** Right Leg
4pcs - **P7** Leg Leveler
2pcs - **P9** Leg Cross Bar

16pcs - **H2** 8mm x 30mm Allen Head Bolt
16pcs - **H4** 8mm x 22mm Flat Washer
16pcs - **H5** M8 Lock Washer

STEP 5 WITH THE HELP OF A 2ND ADULT

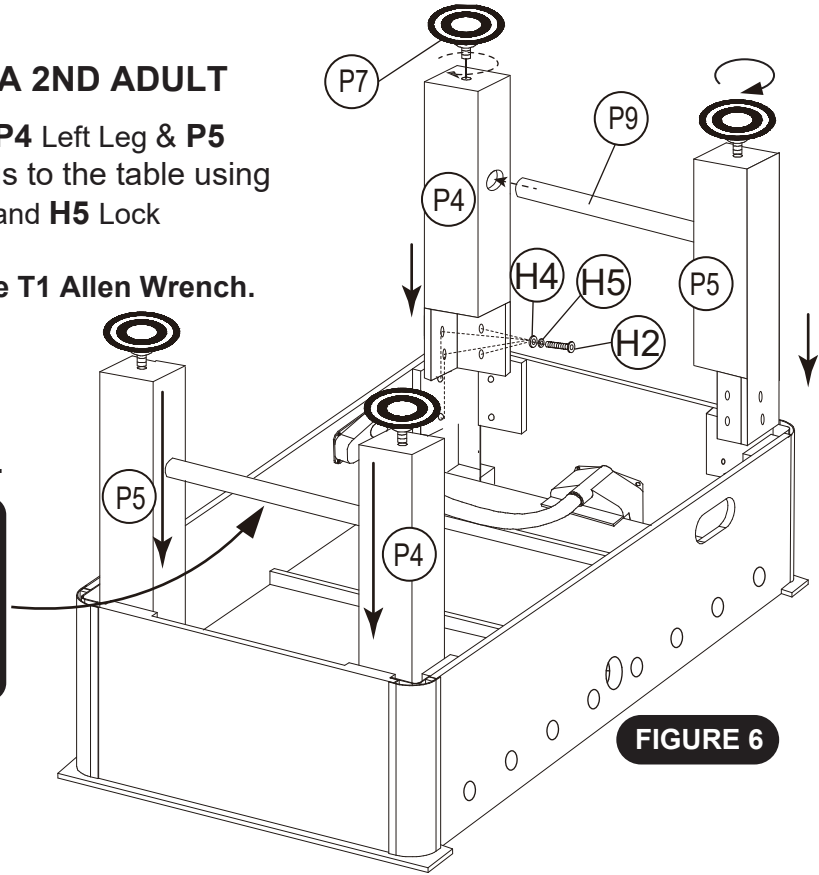
Insert the **P9** Leg Cross Bars into the **P4** Left Leg & **P5** Right Leg hole and then install the legs to the table using **H2** Allen Head Bolts, **H4** Flat Washers and **H5** Lock Washers as shown in **FIGURE 6**.
Tighten all H2 leg bolts tight using the T1 Allen Wrench.

Then install the **P7** Leg Levelers as shown in **FIGURE 6**.

WITH THE HELP OF A 2ND ADULT

NOTE ASSEMBLY TIP:

Carefully install this cross bar into the cut out holes in legs first, then ease the 2 legs with cross bar downward into the cabinet as shown in **FIGURE 6**.



LIFT + ROTATE THE TABLE

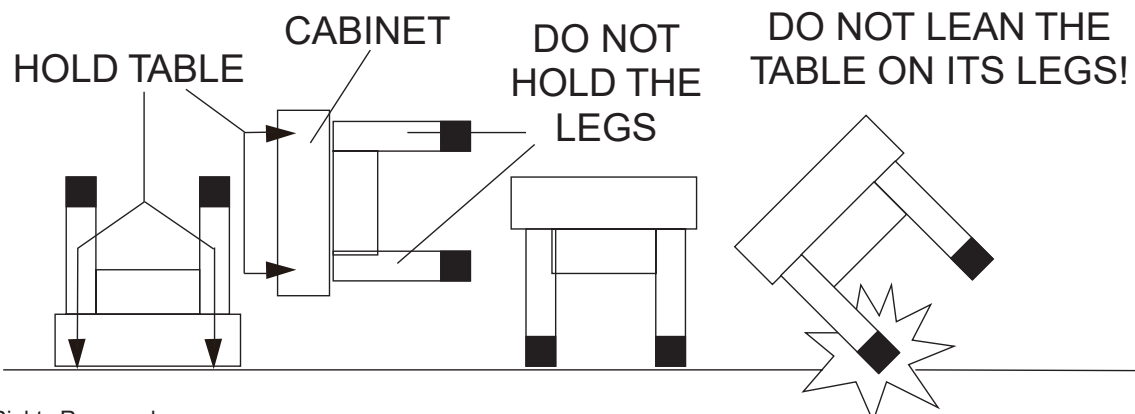
Always use proper lifting techniques

⚠ CAUTION :

AT LEAST FOUR OR MORE CAPABLE ADULTS ARE REQUIRED TO LIFT AND ROTATE THIS GAME TABLE INTO PLAYING POSITION. DO NOT LEAN THE TABLE ON ITS LEGS AS THIS COULD DAMAGE THEM.

⚠ CAUTION :

VERY CAREFULLY TURN THE TABLE OVER AND SET IT ON ITS LEGS. BE CAREFUL. THE TABLE IS VERY HEAVY.



PARTS REQUIRED:

16pcs - **P21** Player Rod Bumper
 2pcs - **P17** 2-Hole Player Rod
 26pcs - **H1** Hex Head Bolt

4pcs - **P16** 3-Hole Player Rod
 2pcs - **P18** 5-Hole Player Rod
 26pcs - **H3** Nylock Nut

13pcs - **P20** White Player
 13pcs - **P19** Black Player

STEP 6:

Slide **P16** 3 Player Rods, **P18** 5 Player Rods and **P17** 2 Player Rods as shown in **FIGURE 6**.

IMPORTANT NOTE:

Please note the location of the small hole that is near one end of each rod. This is the handle end of the rod.

Place one **P21** Rod Bumper on each rod as shown in **FIGURE 6**.

Place **P20** White Players / **P19** Black Players on each rod as shown in **FIGURE 6**.

Place another side **P21** Rod Bumper on each rod as shown in **FIGURE 6**.

IMPORTANT NOTE:

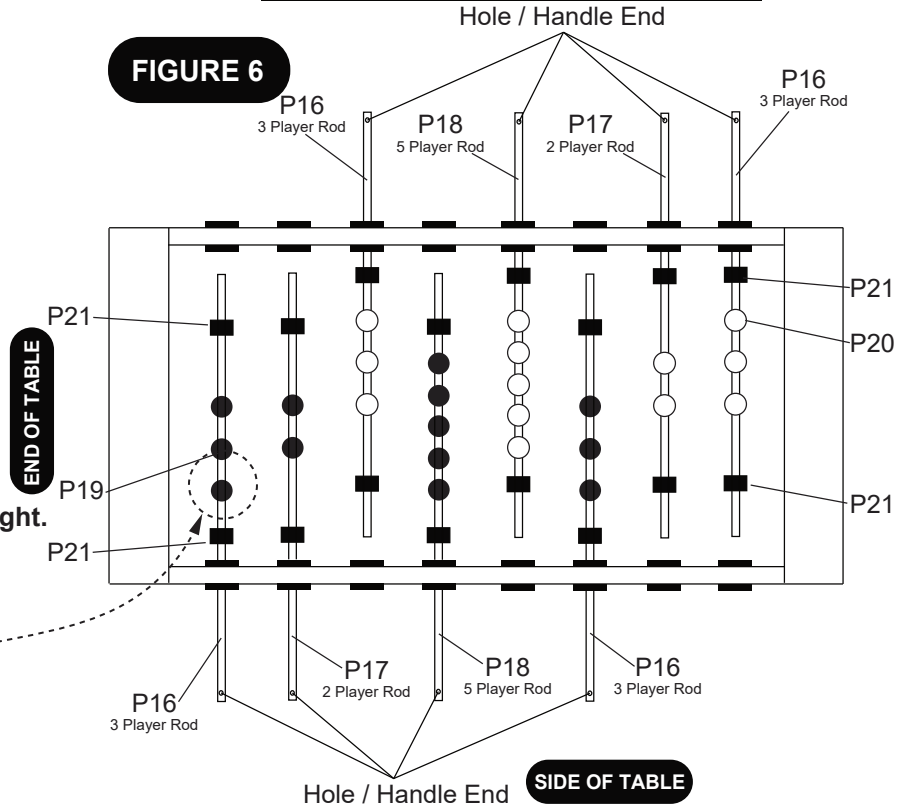
Standing at the side of the table.
 Your goalie should be at your left and your team (kick ball area) should be facing to the right.

Looking ahead to Page 9 **FIGURE 8** - will help you with correct rod handle assembly onto rods.

○ = **P20** White Player
 ● = **P19** Black Player
 ■ = **P21** Rod Bumper

IMPORTANT NOTE: Soccer players should be in vertical

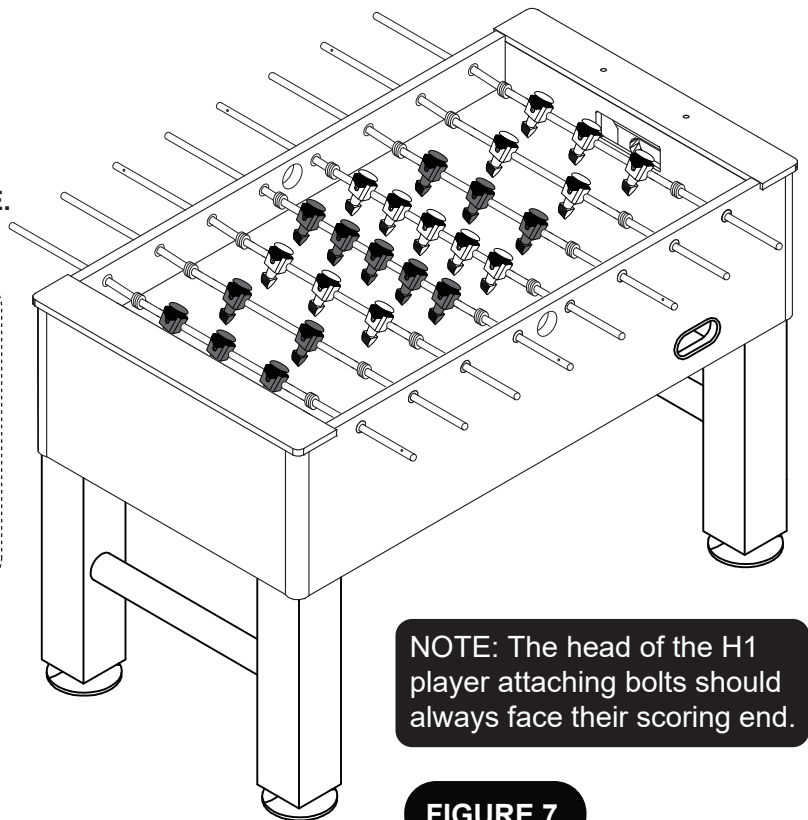
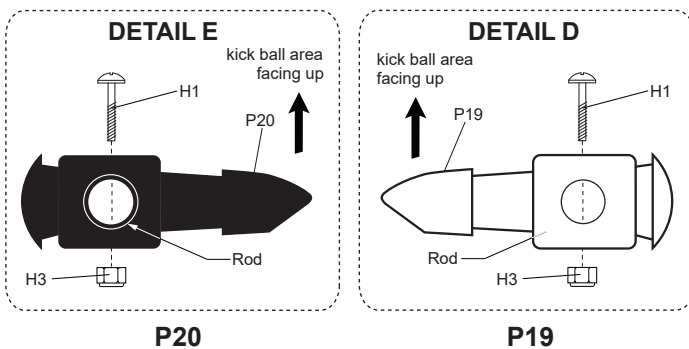
OVERHEAD VIEW LOOKING DOWN ONTO THE TABLE



LEFT • • RIGHT

STEP 7:

Align **P20** White Players / **P19** Black Players to each player hole and attach using **H1** Round Head Bolts and **H3** Nylock Nuts as shown in **FIGURE 7, DETAIL D&E**.



NOTE: The head of the **H1** player attaching bolts should always face their scoring end.

FIGURE 7

PARTS REQUIRED: For Steps 8~10

8pcs - **P11** Player Rod Handle
8pcs - **P13** Player Rod End Cap

2pcs - **P22** Ball Entry Cup
2pcs - **P8** Manual Scorer

4pcs - **H7** Phillips Round Head Screw
4pcs - **H8** Phillips Round Head Screw

STEP 8: ★ A small drop of liquid soap may help this process.

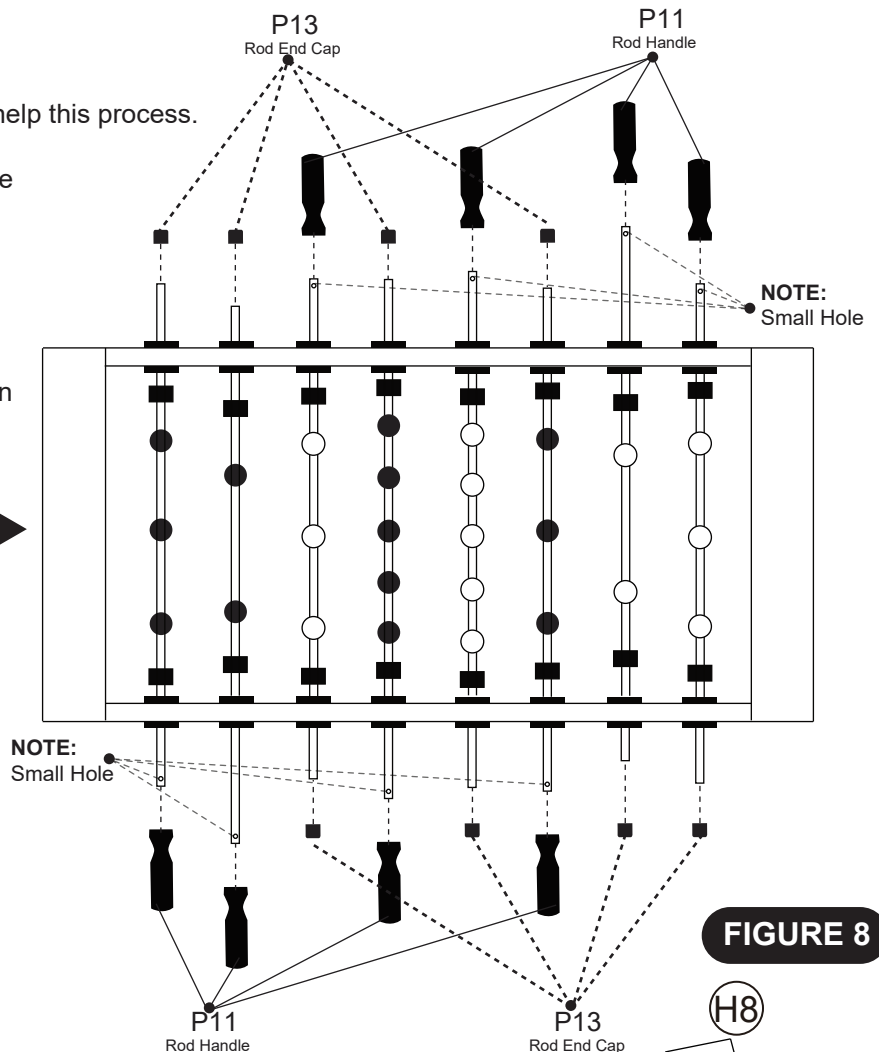
Slide **P11** Rod Handles onto each rod end with the small hole as shown in **FIGURE 8**. ★

IMPORTANT NOTE: Hold **P11** in one hand and player in the other hand, and rotate both hands in the opposite direction for easy installation and removal.

Attach **P13** Rod End Caps to the rods as shown in **FIGURE 8**.

OVERHEAD VIEW
LOOKING DOWN ONTO TABLE

IMPORTANT NOTE:
Please note the location of the small hole that is near one end of each rod. This is the handle end of the rod.

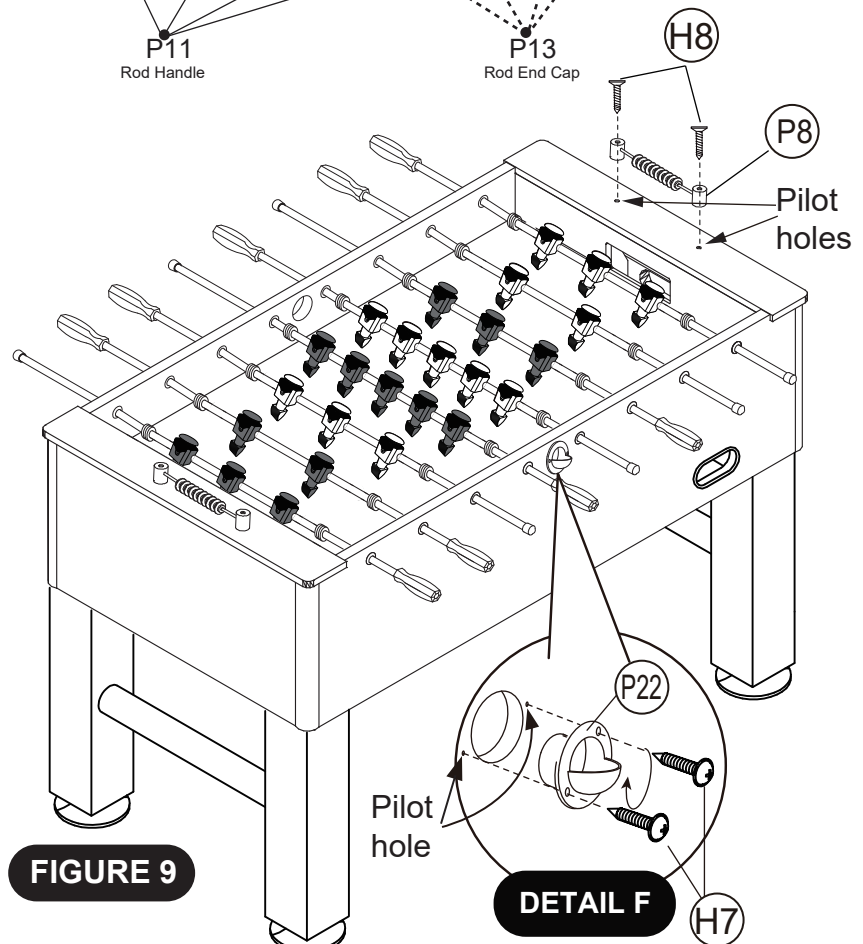


STEP 9:

Attach the **P8** Manual Scorers to the top of End Aprons of main cabinet using pilot holes with the **H8**. Phillips Flat Head Screws as shown in **FIGURE 9**. Tighten, but do not strip out screws.

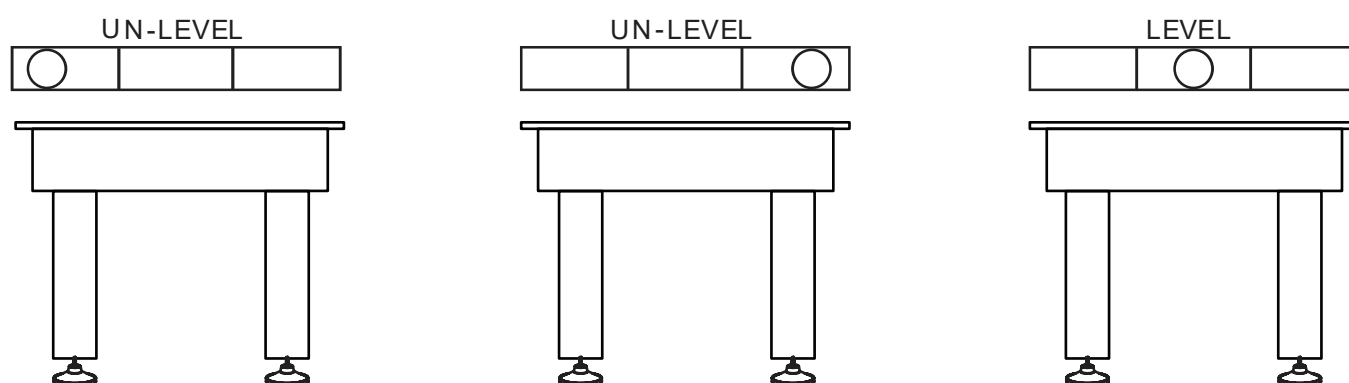
STEP 10:

Attach the **P22** Ball Entry Cups onto each side apron using pilot holes with the **H7** Phillips Round Head Screws as shown in **FIGURE 9, DETAIL F**. Tighten, but do not strip out screws.



INSTRUCTIONS FOR LEVELING A GAME TABLE

- Assemble game table according to the instructions, and place in its desired location.
- Any type of level would be sufficient to perform this procedure. However, a two-foot level is recommended.
- Before leveling, make sure level is carefully placed on the playing surface, not the rails.
- Level the ends Place the level on the playing surface and adjust the height by adjusting the leg leveler opposite of which the bubble in the level favors until the bubble rests in the middle of the level.



- Repeat the step above to the opposite corners.
- Next, level the length of the table. Place the level next to the side and adjust the height to position the bubble in the middle of the level, by adjusting the leg leveler opposite of which the bubble in the level favors.
- Repeat the step above to the opposite length of the table.
- Recheck both short ends to ensure bubble is on the middle on the level.
- Depending on the surface the game table sits, especially deep pile carpeting and pad, the game table needs to settle for 24 hours. Recheck the level on each side of the table after 24 hours.

Congratulations! You have now assembled your game table. Please note the Care and Use instructions below to insure many years of trouble free use of your game table.

CARE AND USE OF YOUR TABLE

1. **Apply a few drops of lubricant (not provided) to the rods and the bushings. Rotate rods to make sure you spread lubricant evenly.**
2. Use spray furniture polish to clean all exterior surfaces of your foosball table and the playfield.
3. This product is intended for **INDOOR** use only.
4. **DO NOT** sit, climb or lean on the table.
5. **DO NOT** drag the table when moving it. This will damage the legs.
6. **DO NOT** set drinks on the table.
7. The purchase of a table cover will both protect and help keep clean the entire top of the table.
8. Use a carpenters level to properly level the table using the leg levelers and page 10.

PRODUCT PARTS LIST FOR MODEL # G02570W/F

Key #	Part #	Description	Qty.
H1	G02570HLH1	M4 x 27 mm Phillips Round Head Bolt	26
H2	G02570HLH2	8 mm x 30 mm Allen Head Screw	16
H3	G02570HLH3	M4 Nylock Nut	26
H4	G02570HLH4	8 mm x 22 mm Flat Washer	16
H5	G02570HLH5	M8 Lock Washer	16
H6	G02570HLH6	4mm x 20mm Phillips Round Head Screw	22
H7	G02570HLH7	3.5 mm x 12 mm Phillips Round Head Screw	24
H8	G02570HLH8	3.5 mm x 14 mm Phillips Round Head Screw	12
T1	G02570HLT1	M5 Allen Wrench	1
P1	G02570HLP1	Side Apron	2
P2	G02570HLP2	End Apron	2
P3	G02570HLP3	Playfield	1
P4	G02570HLP4	Left Leg	2
P5	G02570HLP5	Right Leg	2
P6	G02570HLP6	Playfield Support Brace	2
P7	G02570HLP7	Leg Leveler	4
P8	G02570HLP8	Slide Scorer	2
P9	G02570HLP9	Leg Cross Bar	2
P10	G02570HLP10	Ball Return Tube	2
P11	G02570HLP11	Rod Handle	8
P12	G02570HLP12	Apron Corner Post	4
P13	G02570HLP13	Rod End Cap	8
P14	G02570HLP14	Ball Catcher	2
P15	G02570HLP15	Goal Box	2
P16	G02570HLP16	3-Hole Player Rod	4
P17	G02570HLP17	2-Hole Player Rod	2
P18	G02570HLP18	5-Hole Player Rod	2
P19	G02570HLP19	White Player	13
P20	G02570HLP20	Black Player	13

Key #	Part #	Description	Qty.
P21	G02570HLP21	Rubber Rod Bumper	16
P22	G02570HLP22	Ball Entry Cup	2
A1	G02570HLA1	Soccer Ball	2
A2	G02570HLA2	Texture Soccer Ball	2
K1	G02570HLK1	Hardware Kit	1
M1	G02570HLM1	Owner's Manual	1

90 DAY LIMITED WARRANTY

This consumer warranty extends to the original consumer purchase of any ESCALADE SPORTS Product (hereinafter referred as the "Product").

WARRANTY DURATION: This Product is warranted to the original consumer purchase of a period of 90 days from the original purchase.

WARRANTY COVERAGE: ESCALADE SPORTS warrants to the original Consumer Purchaser that any Product of its manufacture is free from defects in material and workmanship when used for the intended purpose under normal use and conditions. THIS WARRANTY IS VOID IF THE PRODUCT HAS BEEN DAMAGED BY ACCIDENT, UNREASONABLE USE, NEGLIGENCE, IMPROPER SERVICE, FAILURE TO FOLLOW INSTRUCTIONS PROVIDED WITH THE PRODUCT OR OTHER CAUSES NOT ARISING OUT OF DEFECTS IN MATERIAL AND WORKMANSHIP.

WARRANTY PERFORMANCE: During the above 90 day warranty period, ESCALADE SPORTS shall repair or replace with a comparable model, and Product, or component thereof, which may prove defective under normal use and proper care, and which our examination shall disclose to our satisfaction to be thus defective, please contact our Warranty Dept.

1-888-996-2729 / Warranty Dept.

Or Write us at:

Escalade® Sports, Inc. - P.O. Box 889, Evansville, IN 47706

Attn: Warranty Dept.

Or E-mail us at:

gameroom@escaladesports.com

Other than shipping requirements no charge will be made for such repair or replacement of in-warranty Products. ESCALADE SPORTS strongly recommends that the Product is insured for value prior to mailing.

WARRANTY DISCLAIMERS: ANY IMPLIED WARRANTIES ARISING OUT OF THIS SALE, INCLUDING BUT NOT LIMITED TO THE IMPLIED WARRANTIES OF MERCHANTABILITY AND FITNESS FOR A PARTICULAR PURPOSE, ARE LIMITED IN DURATION TO THE ABOVE 90 DAY PERIOD. ESCALADE SPORTS SHALL NOT BE LIABLE FOR LOSS OF USE OF THE PRODUCT OR OTHER CONSEQUENTIAL OR INCIDENTAL COSTS, EXPENSES OR DAMAGES INCURRED BY THE CONSUMER OF ANY OTHER USE.

Some states do not allow the exclusion or limitation of implied warranties or consequential or incidental damages, so the above limitations or exclusions may not apply to you.

LEGAL REMEDIES: This warranty gives you specific legal rights and you may also have other rights which may vary from state to state.

NOT COVERED BY THIS WARRANTY

- Product not intended to be in places of public assembly, such as, but not limited to, schools, parks, public or private recreational facilities
- Any product subjected to Non-residential abuse, negligence, improper installation, vandalism, acts of God, alteration of product, or any other events beyond the control of ESCALADE SPORTS.

Congratulations!

We hope you will enjoy many hours of competition and fun from your new Foosball Table!

Please Carefully read all safety instructions, all assembly directions, and all care and maintenance suggestions before proceeding.

- 1) The foosball table is heavy. Two or more people are required for assembly, flipping the table right side up during assembly, and placing the table into it's final location.
- 2) This foosball table shall only be used for its intended purpose.
- 3) This foosball table is designed and intended for indoor use only in a climate controlled environment. Damage to the table can occur if it is exposed to water, dampness, high humidity, freezing temperatures, etc.
- 4) Damaged or worn parts may be dangerous for players as well as the integrity of the foosball table. Replace damaged and or worn parts immediately and do not use the product until these issues have been resolved. Please call the Customer Service number on the front page of the owner assembly manual for parts questions and for any assistance needed for this product.
- 5) Unauthorized repairs or altering the tables design or functions may be dangerous and will void the warranty.
- 6) Periodically, check all screws, bolts, etc. to insure the foosball table is in good working condition and nothing has worked loose over time.
- 7) Please keep the soccer balls, player rod lubricant and any other small parts out of the reach of children and pets.
- 8) This product is not a toy. Adult supervision is recommended when being used by children.
- 9) Always use care when pushing or pulling the rods so people or objects do not get injured or damaged.