



We strive to ensure that our products are of the highest quality and free of manufacturing defects or missing parts. However, if you have any problems with your new product,

DO NOT RETURN IT TO THE STORE,

please contact us toll free @:

1-888-996-2729

FAX: 1-866-873-3531

gameroom@escaladesports.com

Or write to:

Escalade Sports

Customer Service Department

P.O. Box 889

Evansville, IN 47706

Please visit our Web site at:

www.escaladesports.com

Please have your date code when inquiring about parts.

When contacting Escalade Sports please provide your model number, date code (if applicable), and part number if requesting a replacement part. These numbers are located on the product, packaging, and in this owners manual.

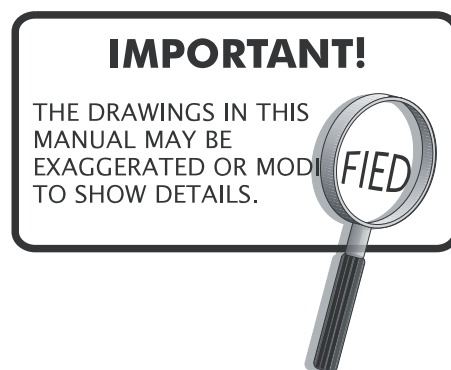
Your Model Number **45-6079F**

Date Code: **2 - 45-6079F - HL**

Purchase Date: _____

PLEASE RETAIN THIS INSTRUCTION MANUAL FOR FUTURE REFERENCE

**IMPORTANT! READ EACH STEP
IN THIS MANUAL BEFORE YOU
BEGIN THE ASSEMBLY.**



TWO ADULTS ARE REQUIRED TO ASSEMBLE THIS 60" LANCASTER FOOSBALL TABLE

FEATURING:

Quick Connect Leg Assembly & Quick Connect Player Rod Assembly.
These designs are customer friendly and will greatly reduce assembly time.

Tools Required:

- T1 - Allen Wrench (Included)
- Phillips Screwdriver
- Furniture Polish and Cloth

An electric screwdriver is helpful in assembly. However, please set at low torque and use extreme caution with an electric screwdriver because you could overtighten the hardware and strip the screws.

Assembly Tips

Make sure you understand the following tips before you begin to assemble your soccer table.

1. Start all bolts by hand before tightening.
2. Some drawings or images in this manual may not look exactly like your product. Please read and understand the text before starting each assembly step.



ATTENTION:

**READ AND FOLLOW ALL ASSEMBLY, OPERATION, AND
SAFETY INSTRUCTIONS CAREFULLY. AT LEAST TWO
ADULTS ARE NEEDED TO ASSEMBLE THIS GAME TABLE.**

HARDWARE IDENTIFIER

(To Scale)



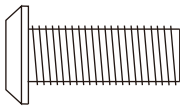
H1 - 4 mm x 45 mm
Phillips Round
Head Screw
(8 pcs)



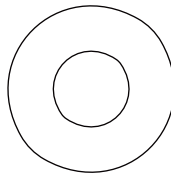
H2 - 4 mm x 40 mm
Phillips Flat
Head Screw
(28 pcs)



H3 - 3.5 mm x 12 mm
Phillips Round
Head Screw
(8 pcs)



H4 - 8 mm x 20 mm
Allen Head Bolt
(8 pcs)



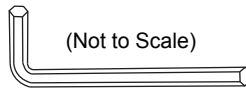
H5 - 8.5 mm x 22mm
Flat Washer
(8 pcs)



H6 - 3.5 mm x 18 mm
Phillips Flat
Head Screw
(4 pcs)



H7 - 3.5 mm x 12 mm
Phillips Flat
Head Screw
(4 pcs)



(Not to Scale)

T1 - Allen Wrench
(1 pc)

ACCESSORIES IDENTIFIER

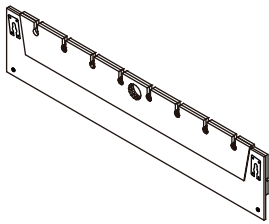
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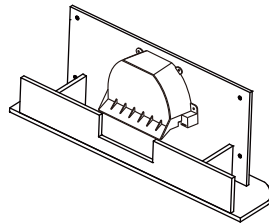
A1- Soccer Ball (2 pcs)

PARTS IDENTIFIER

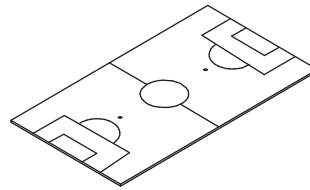
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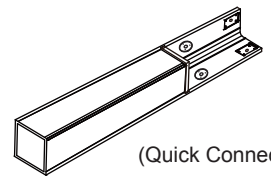
P1 - Side Apron
With Female Bushings Attached
(2 pcs)



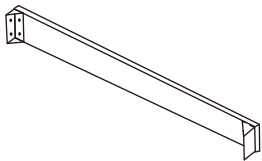
P2 - End Apron
With Ball Catcher Attached
(2 pcs)



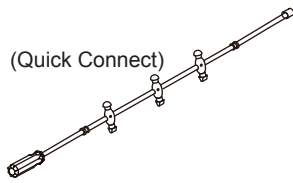
P3 - Playfield
(1 pc)



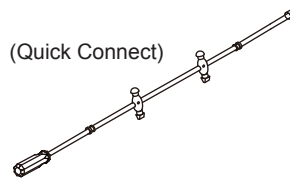
(Quick Connect)
P4 - Leg
(4 pcs)



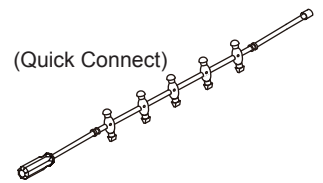
P5 - Playfield Support
Brace (2 pcs)



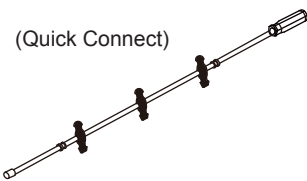
(Quick Connect)
P6 - 3-Red Player
Rod Assembly
With Rod Washers,
Rod Bumpers, Rod
End Cap, Rod Handle
(2 pcs)



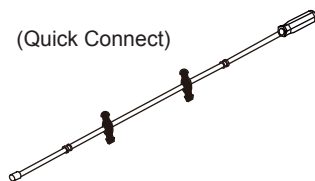
(Quick Connect)
P7 - 2-Red Player
Rod Assembly
With Rod Washers,
Rod Bumpers, Rod
End Cap, Rod Handle
(1 pc)



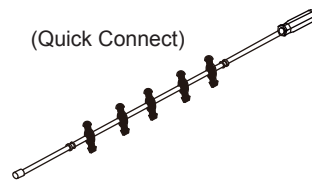
(Quick Connect)
P8 - 5-Red Player
Rod Assembly
With Rod Washers,
Rod Bumpers, Rod
End Cap, Rod Handle
(1 pc)



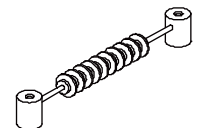
(Quick Connect)
P9 - 3-White Player
Rod Assembly
With Rod Washers,
Rod Bumpers, Rod
End Cap, Rod Handle
(2 pcs)



(Quick Connect)
P10 - 2-White Player
Rod Assembly
With Rod Washers,
Rod Bumpers, Rod
End Cap, Rod Handle
(1 pc)



(Quick Connect)
P11 - 5-White Player
Rod Assembly
With Rod Washers,
Rod Bumpers, Rod
End Cap, Rod Handle
(1 pc)



P12 - Manual Scorer
(2 pcs)



P13 - Ball Entry Cup
(2 pcs)



P14 - Quick Connect
Bushing - male plug
(16 pcs)



A2 = 3 pcs
1mm Shim Pack
Used to level table if required



A3 = 3 pcs
2mm Shim Pack
Used to level table if required

PARTS REQUIRED:

- 4 pcs - **H1** Phillips Round Head Screw
- 6 pcs - **H2** Phillips Flat Head Screw
- 2 pcs - **P1** Side Apron With Female Bushings Attached
- 1 pc - **P2** End Apron With Ball Catcher Attached

STEP 1:

Find a clean, level place to begin the assembly of your soccer table. We recommend building the table on the box top to protect the parts during assembly.

It is very important to assemble table on a level and flat surface. This will keep the end aprons and side aprons "FLUSH" on the top and bottom edges. Attach Side Aprons **P1** onto End Apron **P2** using Phillips Round Head Screws **H1** and Phillips Flat Head Screws **H2** as shown in **FIGURE 1**.

Tighten, but Do Not strip out Screws.

IMPORTANT NOTE:

Be sure Phillips Flat Head Screws **H2** are screwed "FLUSH" for later Leg assembly.

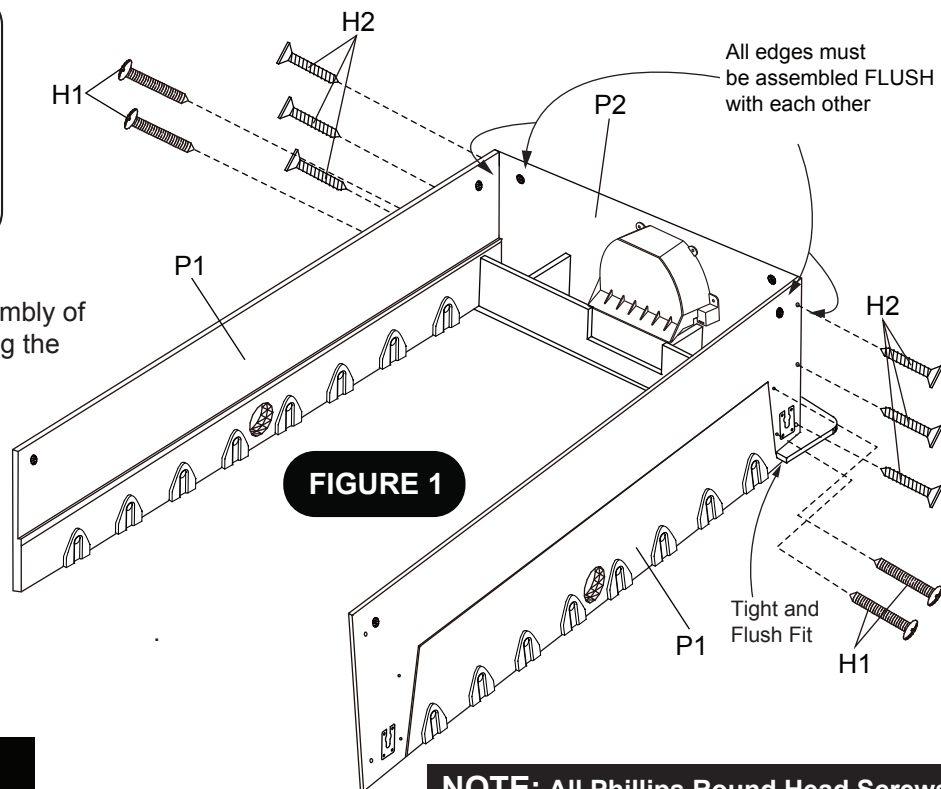


FIGURE 1

NOTE: All Phillips Round Head Screws **H1** and Phillips Flat Head Screws **H2** must be installed flush with cabinet.

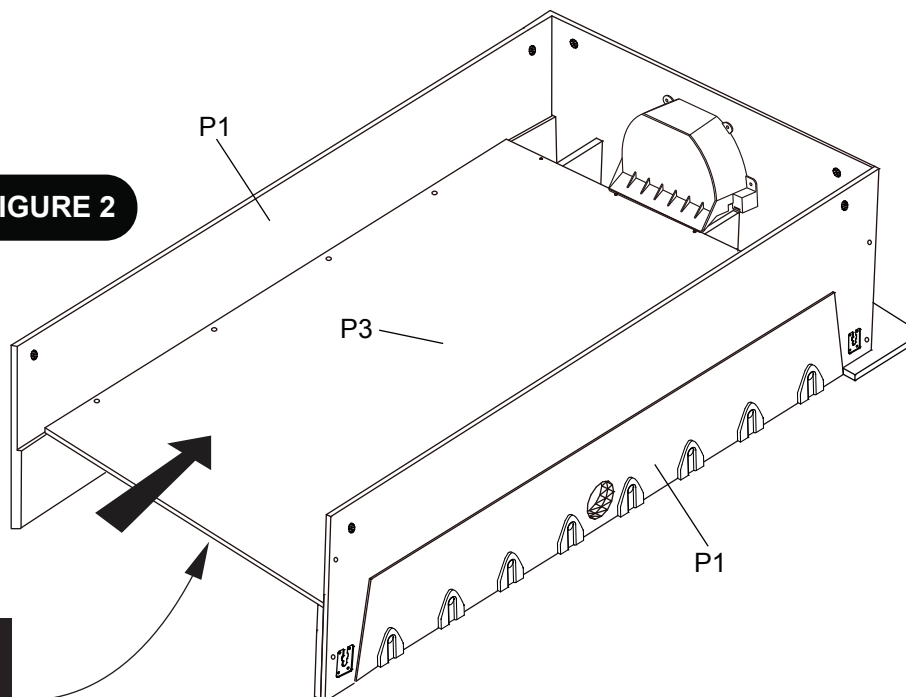
PARTS REQUIRED:

- 1 pc - **P3** Playfield

STEP 2:

Install Playfield **P3** onto Side Aprons **P1** as shown in **FIGURE 2**.

FIGURE 2



NOTE: Playfield Graphic on the underside facing the floor

STEP 3:

Attach End Apron **P2** onto Side Aprons **P1** using Phillips Round Head Screws **H1** and Phillips Flat Head Screws **H2** as shown in **FIGURE 3**.

Tighten, but Do Not strip out Screws.

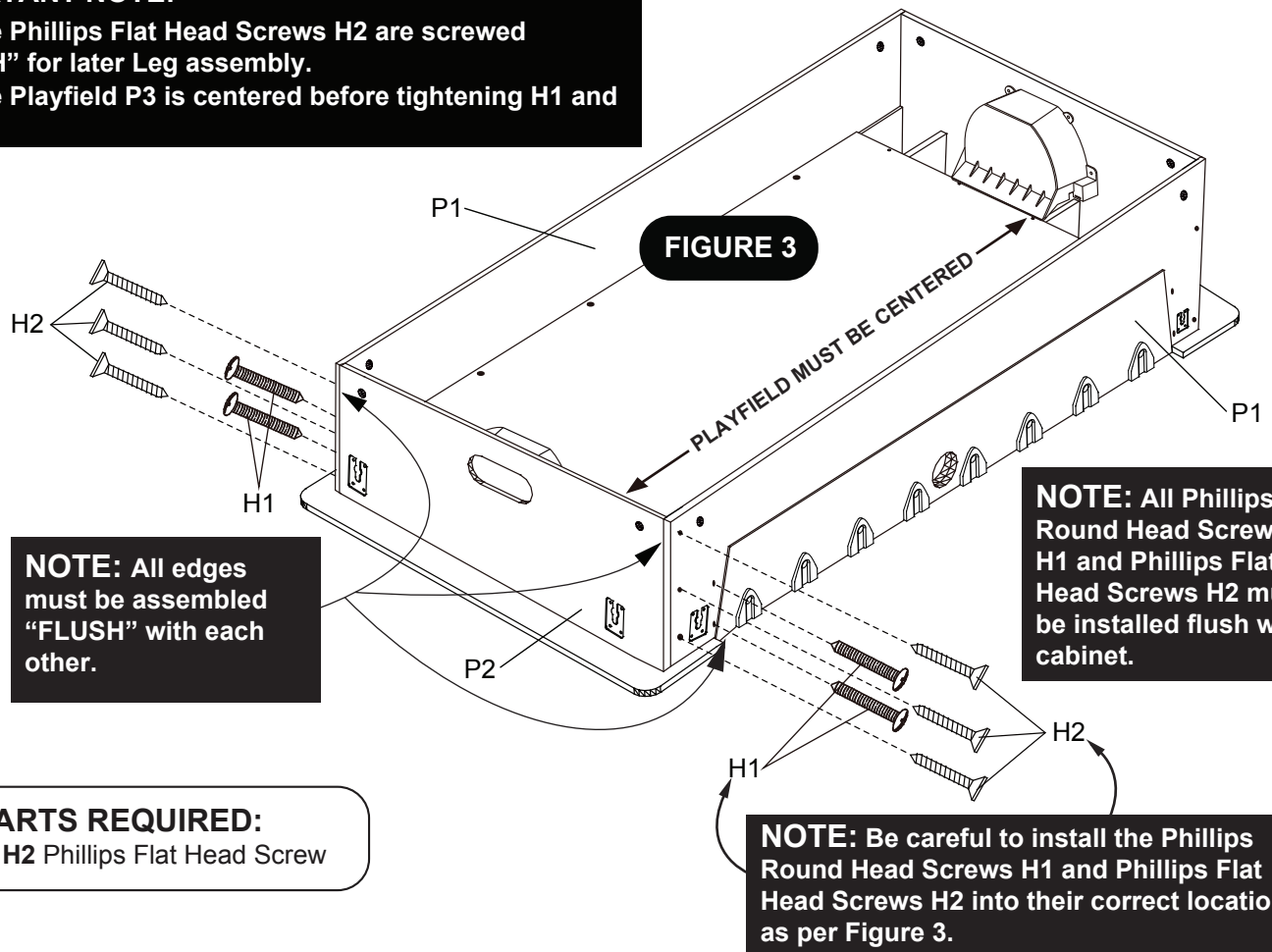
IMPORTANT NOTE:

Be sure Phillips Flat Head Screws **H2** are screwed "FLUSH" for later Leg assembly.

Be sure Playfield **P3** is centered before tightening **H1** and **H2**.

PARTS REQUIRED:

- 4 pcs - **H1** Phillips Round Head Screw
- 6 pcs - **H2** Phillips Flat Head Screw
- 1 pc - **P2** End Apron With Ball Catcher Attached



STEP 4:

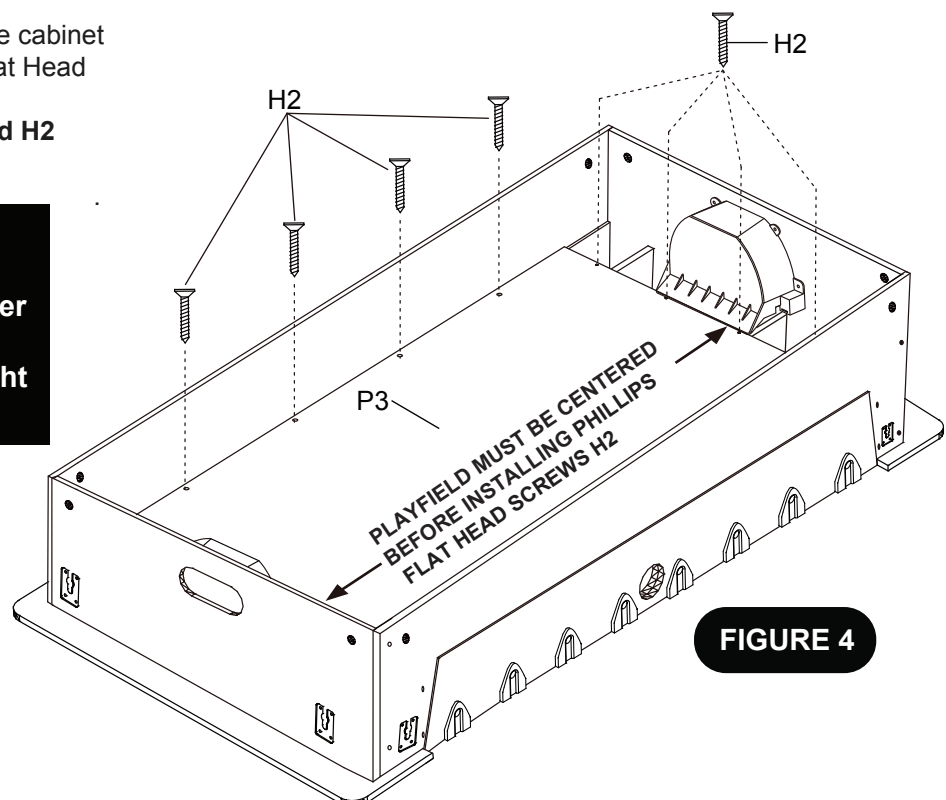
Center and attach Playfield **P3** into the cabinet using pre-drilled holes with Phillips Flat Head Screws **H2** as shown in **FIGURE 4**.

Tighten, but Do Not strip out **H1** and **H2** Screws.

IMPORTANT NOTE:

Please be sure to install Phillips Flat Head Screws **H2** exactly as per **FIGURE 4**.

Screws must be screwed straight down.



PARTS REQUIRED:

8 pcs - H3 Phillips Round Head Screw
2 pcs - P5 Playfield Support Brace

NOTE: Pilot holes in Side Aprons

STEP 5:

Attach Playfield Support Braces P5 onto Side Aprons P1 using pilot holes with Phillips Round Head Screws H3 as shown in **FIGURE 5**.

Tighten, but Do Not strip out H3 Screws.

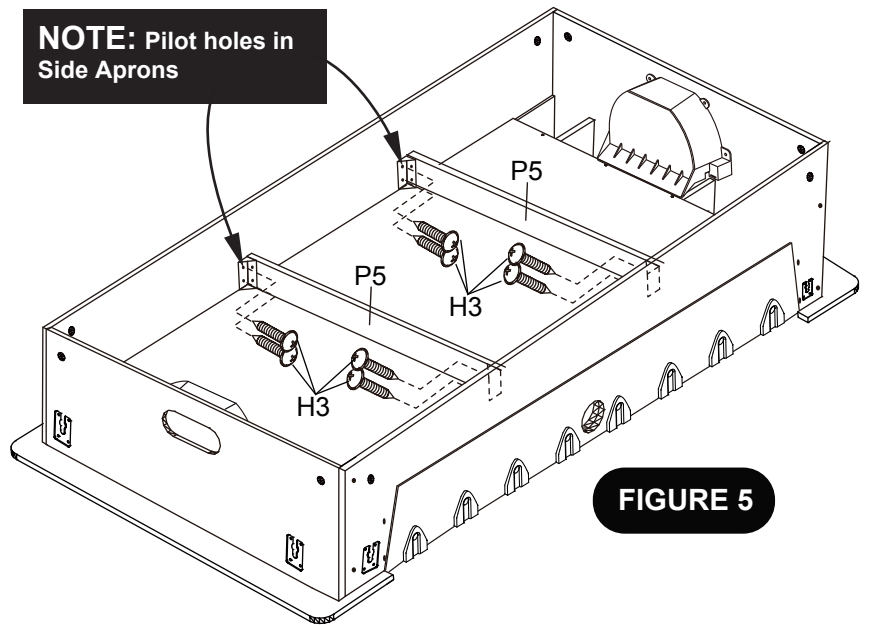


FIGURE 5

PARTS REQUIRED:

8 pcs - H4 Allen Head Bolts
4 pcs - P4 Leg

1 pc - T1 Allen Wrench

8 pcs - H5 Flat Washer

STEP 6:

Attach Legs P4 onto Side Aprons P1 and End Aprons P2 as shown in **FIGURE 6** and **DETAIL A**. Secure Legs P4 using Allen Head Bolts H4, and Flat Washers H5 as shown in **FIGURE 6**. Use Allen Wrench T1 to tighten all Legs P4.

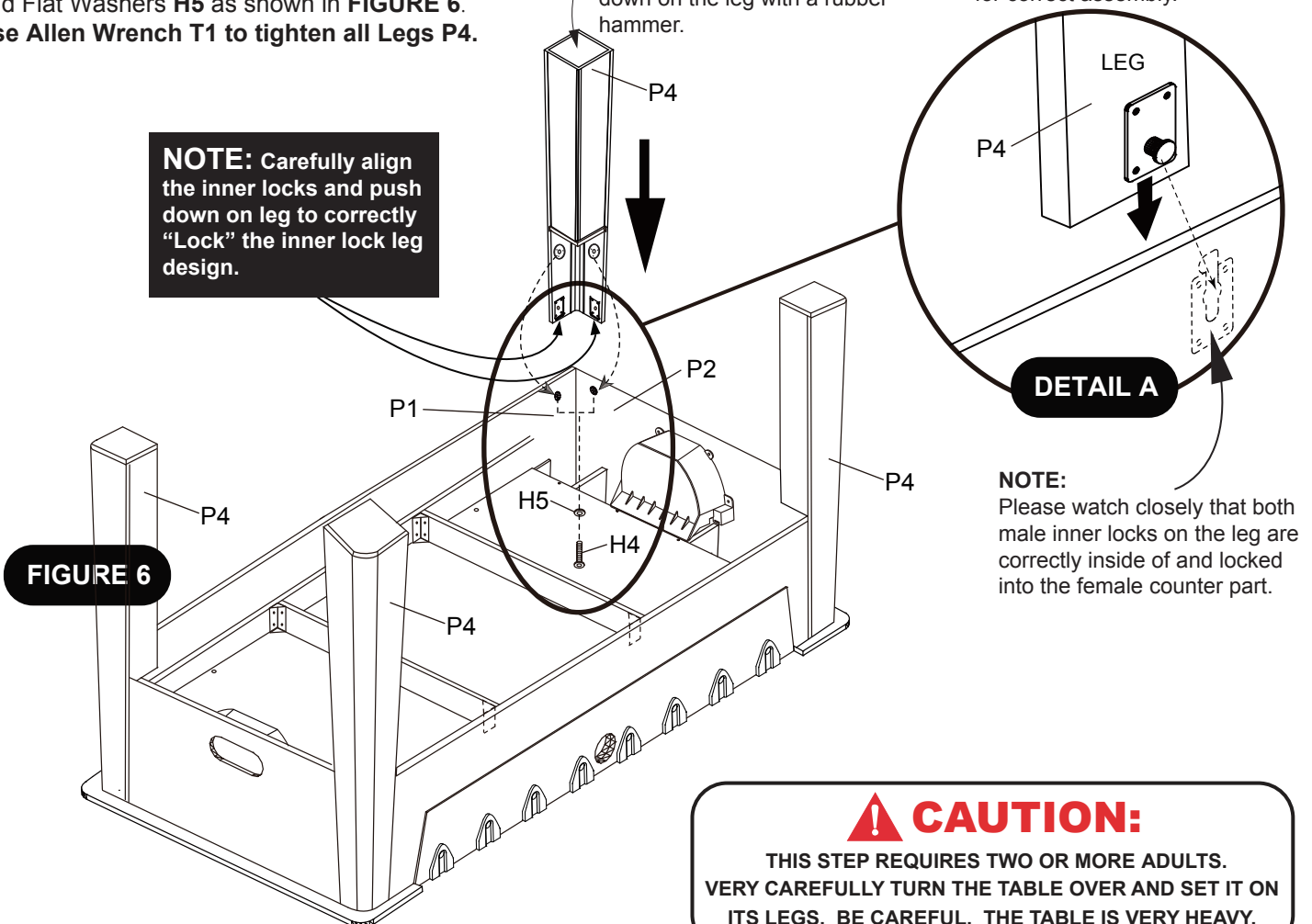
NOTE:

While pushing in on bottom of leg, it may be necessary to lightly tap down on the leg with a rubber hammer.

NOTE:

Please study this diagram for correct assembly.

NOTE: Carefully align the inner locks and push down on leg to correctly "Lock" the inner lock leg design.



NOTE:

Please watch closely that both male inner locks on the leg are correctly inside of and locked into the female counter part.

CAUTION:

THIS STEP REQUIRES TWO OR MORE ADULTS. VERY CAREFULLY TURN THE TABLE OVER AND SET IT ON ITS LEGS. BE CAREFUL. THE TABLE IS VERY HEAVY.

PARTS REQUIRED:

- 2 pcs - **P6** 3-Red Player Rod Assembly With Rod Washers, Rod Bumpers, Rod End Cap, Rod Handle
- 1 pc - **P7** 2-Red Player Rod Assembly With Rod Washers, Rod Bumpers, Rod End Cap, Rod Handle
- 1 pc - **P8** 5-Red Player Rod Assembly With Rod Washers, Rod Bumpers, Rod End Cap, Rod Handle
- 2 pcs - **P9** 3-White Player Rod Assembly With Rod Washers, Rod Bumpers, Rod End Cap, Rod Handle
- 1 pc - **P10** 2-White Player Rod Assembly With Rod Washers, Rod Bumpers, Rod End Cap, Rod Handle
- 1 pc - **P11** 5-White Player Rod Assembly With Rod Washers, Rod Bumpers, Rod End Cap, Rod Handle
- 2 pcs - **P12** Manual Scorer
- 2 pcs - **P13** Ball Entry Cup
- 16 pcs - **P14** Quick Connect Bushing - male plug
- 4 pcs - **H6** Phillips Flat Head Screw
- 4 pcs - **H7** Phillips Flat Head Screw

FOR "EASE OF ASSEMBLY", YOU WILL NOW EXPERIENCE THE TECHNOLOGY OF THE "QUICK CONNECT ROD ASSEMBLY".

STEP 7:

Place the Player Rods into the cabinet bushings as per the player placement diagram below.

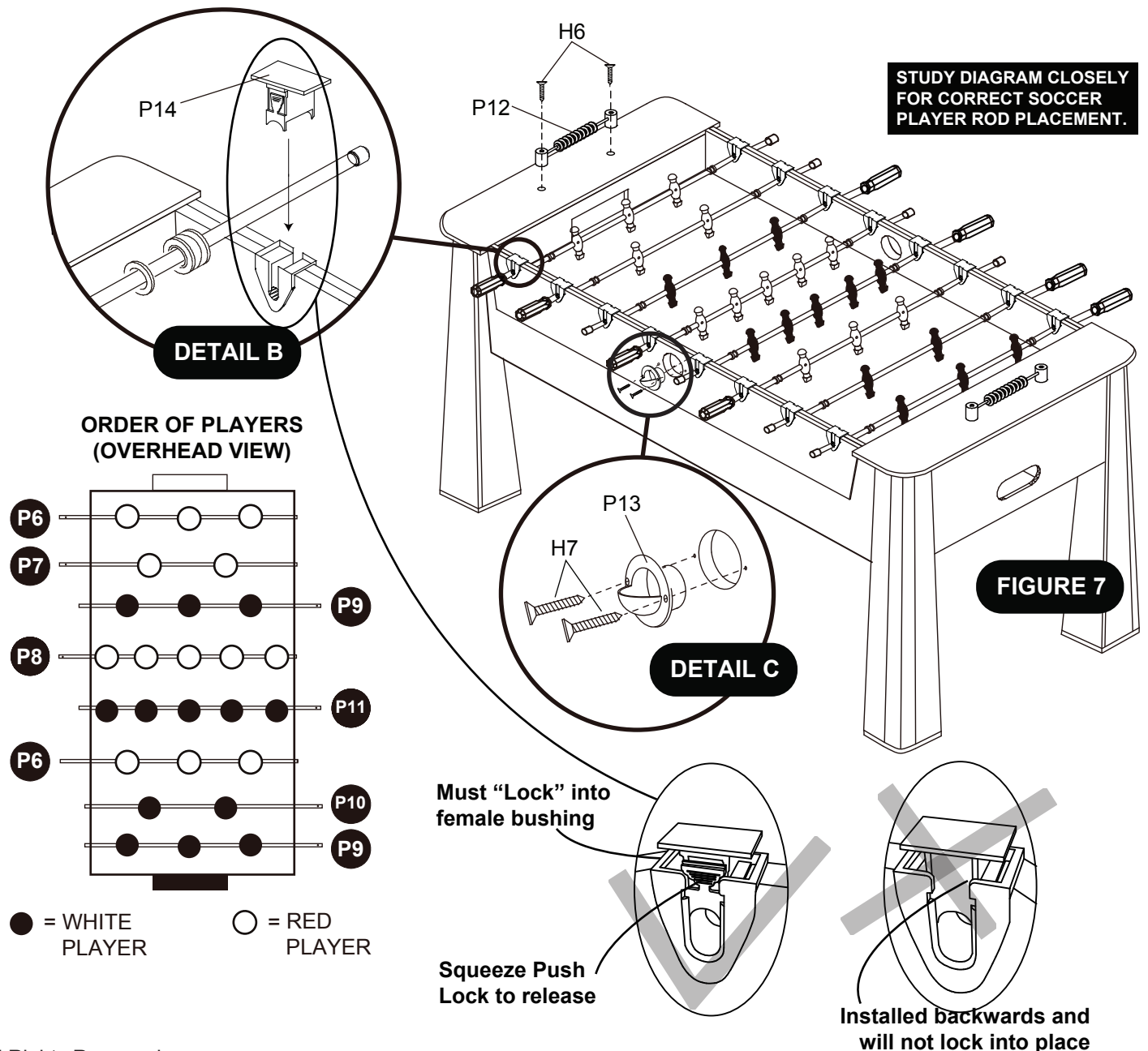
Snap Quick Connect Bushing - male plugs **P14** into the female bushing as shown in **DETAIL B**.

NOTE: There will be four rod handles on each side of the table. It is critical that you set the rods as shown below so the players will be correctly placed.

Attach Manual Scorers **P12** to End Aprons **P2** using Phillips Flat Head Screws **H6** as shown in **FIGURE 7**.

Attach Ball Entry Cups **P13** to Side Aprons **P1** using Phillips Flat Head Screws **H7** as shown in **DETAIL C**.

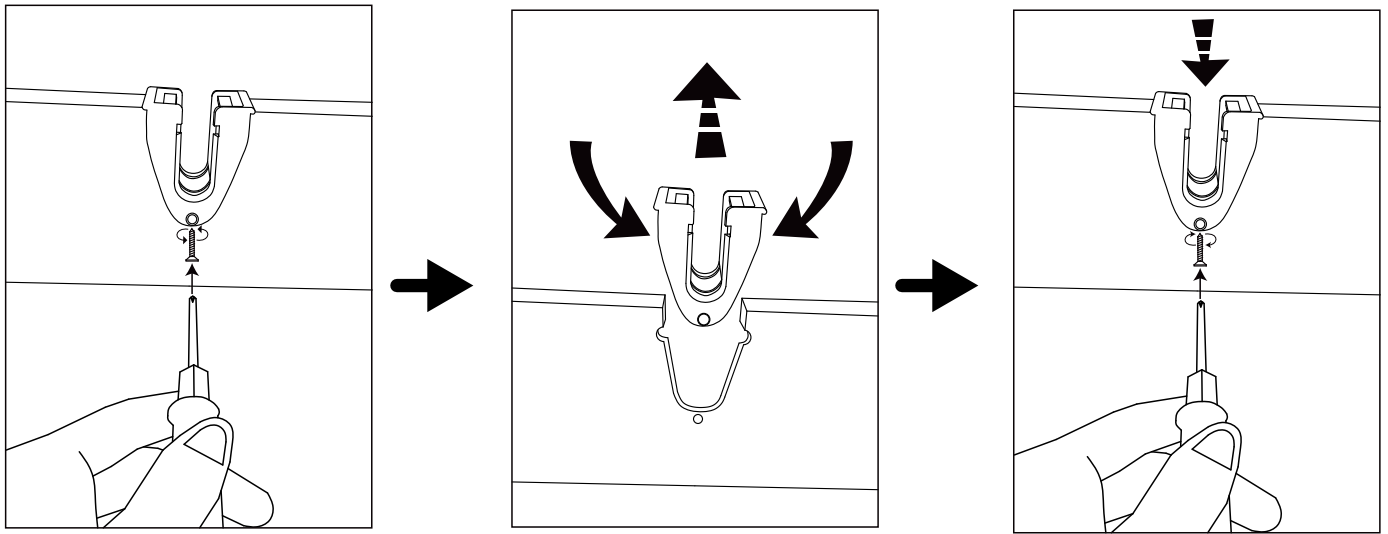
Tighten, but Do Not strip out screws.



Female Bushing Replacement

In the remote chance that the female rod bushing may need to be replaced , please follow these replacement directions.

1. Call our Customer Service Department at 1-888 on the front of your assembly manual and request the bushing replacement.
2. Locate and remove the Philips screw in the bushing , as per the diagram.
3. Pinch the bushing together and pull the bushing up and out of it's slot , per the diagram.
4. Install the new bushing , and replace the screw. Tighten , but do not strip out the screw.



Congratulations! You have now assembled your soccer table. Please note the Care and Use instructions below to insure many years of trouble free use of your soccer table.

CARE AND USE OF YOUR 60" HUNTINGTON SOCCER TABLE

1. **Apply a few drops of lubricant (not provided) to the rods and the bushings.**
Rotate rods to make sure you spread lubricant evenly.
2. Use spray furniture polish to clean all exterior surfaces of your soccer table.
3. Use a carpenters level to properly level the table using shim stock under the legs, if required, 1mm and 2 mm shims are packed with this table.
4. This product is intended for **INDOOR** use only
5. **DO NOT** sit, climb or lean on the table.
6. **DO NOT** drag the table when moving it. This will damage the legs.
7. **DO NOT** set drinks on the table.

PRODUCT PARTS LIST FOR MODEL # 45-6079F

Key #	Part #	Description	Qty.
H1	45-6079HLH1	4 mm x 45 mm Phillips Round Head Screw	8
H2	45-6079HLH2	4 mm x 40 mm Phillips Flat Head Screw	28
H3	45-6079HLH3	3.5 mm x 12 mm Phillips Round Head Screw	8
H4	45-6079HLH4	8 mm x 20 mm Allen Head Bolt	8
H5	45-6079HLH5	8.5 mm x 22 mm Flat Washer	8
H6	45-6079HLH6	3.5 mm x 18 mm Phillips Flat Head Screw	4
H7	45-6079HLH7	3.5 mm x 12 mm Phillips Flat Head Screw	4
T1	45-6079HLT1	Allen Wrench	1
P1	45-6079HLP1	Side Apron With Female Bushings Attached	2
P2	45-6079HLP2	End Apron With Ball Catcher Attached	2
P3	45-6079HLP3	Playfield	1
P4	45-6079HLP4	Leg	4
P5	45-6079HLP5	Playfield Support Brace	2
P6	45-6079HLP6	3-Red Player Rod Assembly With Rod Washers, Rod Bumpers,Rod End Cap,Rod Handle	2
P7	45-6079HLP7	2-Red Player Rod Assembly With Rod Washers, Rod Bumpers,Rod End Cap,Rod Handle	1
P8	45-6079HLP8	5-Red Player Rod Assembly With Rod Washers, Rod Bumpers,Rod End Cap,Rod Handle	1
P9	45-6079HLP9	3-White Player Rod Assembly With Rod Washers, Rod Bumpers,Rod End Cap,Rod Handle	2
P10	45-6079HLP10	2-White Player Rod Assembly With Rod Washers, Rod Bumpers,Rod End Cap,Rod Handle	1
P11	45-6079HLP11	5-White Player Rod Assembly With Rod Washers, Rod Bumpers,Rod End Cap,Rod Handle	1
P12	45-6079HLP12	Manual Scorer	2
P13	45-6079HLP13	Ball Entry Cup	2
P14	45-6079HLP14	Quick Connect Bushing - male plug	16
A1	45-6079HLA1	Soccer Ball	2
A2	45-6079HLA2	1mm Shim Pack	3
A3	45-6079HLA3	2mm Shim Pack	3
C1	45-6079HLC1	Rod Bumper (Pre-Installed)	16
C2	45-6079HLC2	Rod Washer (Pre-Installed)	16
C3	45-6079HLC3	Rod End Cap (Pre-Installed)	8
C4	45-6079HLC4	Rod Handle (Pre-Installed)	8
C5	45-6079HLC5	Red Player (Pre-Installed)	13
C6	45-6079HLC6	White Player (Pre-Installed)	13
C7	45-6079HLC7	4mm x 27mm Phillips Round Head Bolt (Pre-Installed)	26
C8	45-6079HLC8	4mm Lock Nut (Pre-Installed)	26
K1	45-6079HLK1	Hardware Kit	1
M1	45-6079HLM1	Owner's Manual	1

90 DAY LIMITED WARRANTY

This consumer warranty extends to the original consumer purchase of any ESCALADESPORTS Product (hereinafter referred as the "Product").

WARRANTY DURATION: This Product is warranted to the original consumer purchase of a period of 90 days from the original purchase.

WARRANTY COVERAGE: ESCALADE SPORTS warrants to the original Consumer Purchaser that any Product of its manufacture is free from defects in material and workmanship when used for the intended purpose under normal use and conditions. THIS WARRANTY IS VOID IF THE PRODUCT HAS BEEN DAMAGED BY ACCIDENT, UNREASONABLE USE, NEGLIGENCE, IMPROPER SERVICE, FAILURE TO FOLLOW INSTRUCTIONS PROVIDED WITH THE PRODUCT OR OTHER CAUSES NOT ARISING OUT OF DEFECTS IN MATERIAL AND WORKMANSHIP.

WARRANTY PERFORMANCE: During the above 90 day warranty period, ESCALADESPORTS shall repair or replace with a comparable model, and Product, or component thereof, which may prove defective under normal use and proper care, and which our examination shall disclose to our satisfaction to be thus defective, please contact our Warranty Dept.

1-888-996-2729 / Warranty Dept.

Or Write us at:

Escalade® Sports, Inc. - P.O. Box 889, Evansville, IN 47706

Attn: Warranty Dept.

Or E-mail us at:

gameroom@escaladesports.com

Other than shipping requirements no charge will be made for such repair or replacement of in-warranty Products. ESCALADE SPORTS strongly recommends that the Product is insured for value prior to mailing.

WARRANTY DISCLAIMERS: ANY IMPLIED WARRANTIES ARISING OUT OF THIS SALE, INCLUDING BUT NOT LIMITED TO THE IMPLIED WARRANTIES OF MERCHANTABILITY AND FITNESS FOR A PARTICULAR PURPOSE, ARE LIMITED IN DURATION TO THE ABOVE 90 DAY PERIOD. ESCALADE SPORTS SHALL NOT BE LIABLE FOR LOSS OF USE OF THE PRODUCT OR OTHER CONSEQUENTIAL OR INCIDENTAL COSTS, EXPENSES OR DAMAGES INCURRED BY THE CONSUMER OF ANY OTHER USE.

Some states do not allow the exclusion or limitation of implied warranties or consequential or incidental damages, so the above limitations or exclusions may not apply to you.

LEGAL REMEDIES: This warranty gives you specific legal rights and you may also have other rights which may vary from state to state.

Congratulations!

We hope you will enjoy many hours of competition and fun from your new Foosball Table!

Please Carefully read all safety instructions, all assembly directions, and all care and maintenance suggestions before proceeding.

- 1) The foosball table is heavy. Two or more people are required for assembly, flipping the table right side up during assembly, and placing the table into it's final location.
- 2) This foosball table shall only be used for its intended purpose.
- 3) This foosball table is designed and intended for indoor use only in a climate controlled environment. Damage to the table can occur if it is exposed to water, dampness, high humidity, freezing temperatures, etc.
- 4) Damaged or worn parts may be dangerous for players as well as the integrity of the foosball table. Replace damaged and or worn parts immediately and do not use the product until these issues have been resolved. Please call the Customer Service number on the front page of the owner assembly manual for parts questions and for any assistance needed for this product.
- 5) Unauthorized repairs or altering the tables design or functions may be dangerous and will void the warranty.
- 6) Periodically, check all screws, bolts, etc. to insure the foosball table is in good working condition and nothing has worked loose over time.
- 7) Please keep the soccer balls, player rod lubricant and any other small parts out of the reach of children and pets.
- 8) This product is not a toy. Adult supervision is recommended when being used by children.
- 9) Always use care when pushing or pulling the rods so people or objects do not get injured or damaged.