



48" MLS Soccer Table



Please keep this instruction manual for future reference

If you have any problems with your new product, please visit our website www.triumphsportsusa.com for the fastest expedited service possible for your replacement part ordering needs. Please have a copy of your receipt of purchase. For any technical support or warranty issues, please contact Triumph Sports USA at 1-866-815-4173 or email us at csr@triumphsportsusa.com

Limited 90-Day Triumph Sports USA, Inc. Warranty

All Triumph Sports USA, Inc. (TSU) games have a limited 90-day from date of purchase warranty. This warrants the retail purchaser for any TSU game purchased to be free from any defect in materials and construction for 90 days from the date of purchase. The only exceptions to the warranty include main frames, tabletops, playing surfaces, batteries or tools. Damaged main frames, tabletops, playing surfaces need to be returned to the store as we are unable to replace these parts. Normal play wear and usage is not covered under the warranty, nor is wear or damage due to improper use of the TSU game. This will void any and all TSU warranties.

A PURCHASE RECEIPT (or other proof of purchase date) will be required before any warranty service is initiated. All requests for warranty service can be submitted by email, in writing or by contacting our Customer Service Department at: 1-866-815-4173 or email us at csr@triumphsportsusa.com.

IMPORTANT NOTICE! Please contact us before returning the product to the store.

Warnings



WARNING: Choking Hazard—Product contains small balls and/or small parts. Not for children under 3 years of age.

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BILLIARDS



DARTS



GAME TABLES



CASINO



OUTDOOR GAMES



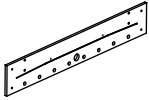
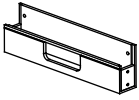
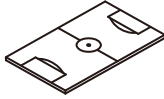
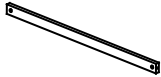
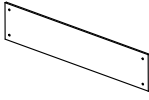
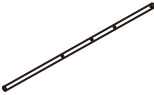
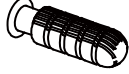
DARTBOARDS

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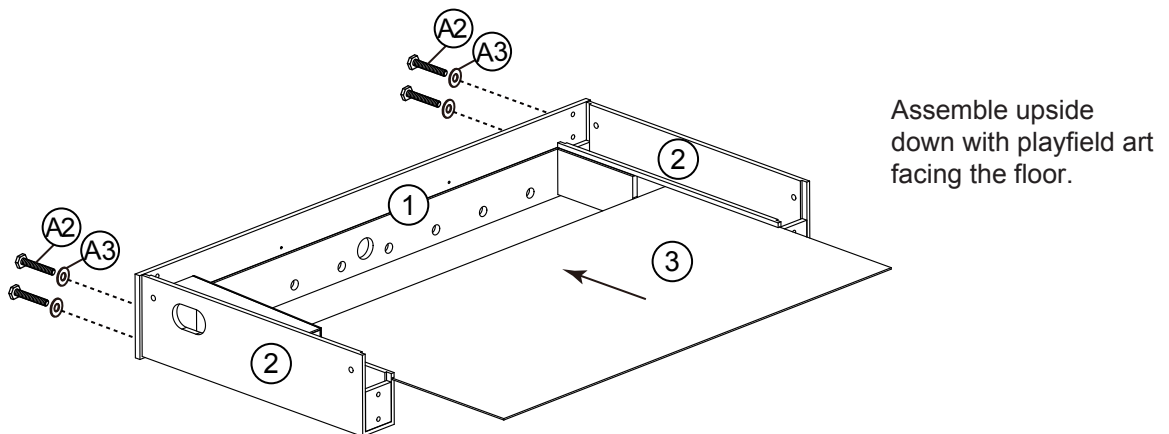
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45-6746 PARTS LIST

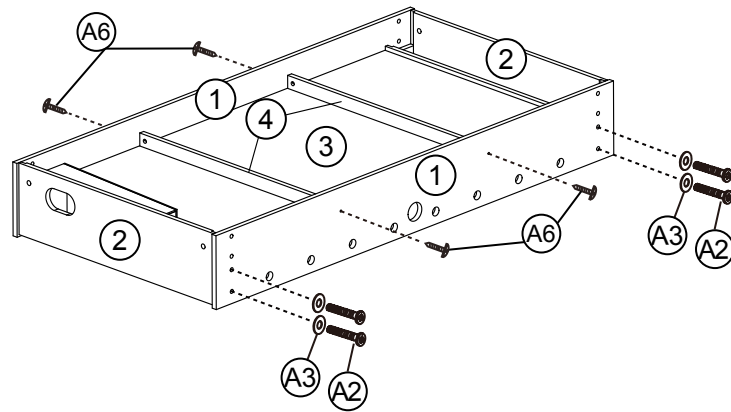
1  x2 Side Apron	2  x2 End Apron	3  x1 Playfield	4  x2 Support Brace
5  x2 End Leg Brace	6  x2 Side Leg Brace	7  x2 Left Leg	8  x2 Right Leg
9  x2 Slide Scorer	10  x4 Leg Leveler	11  x2 Soccer ball	12  x2 5-Hole Rod
13  x2 2-Hole Rod	14  x4 3-Hole Rod	15  x13 Red Player	16  x13 Yellow Player
17  x16 Rod Bumper	18  x16 Rod Washer	19  x8 Rod End Cap	20  x8 Handle
A1  x1 Allen Key	A2  x20 1/4" x 1-1/8" Bolt	A3  x20 1/4" Washer	A4  x4 4 x 25mm Flat Head Screw
A5  x26 3 x 18mm Screw	A6  x4 4 x 35mm Round Head Screw	A7  x8 4 x 15mm Round Head Screw	A8  x8 4 x 18mm Round Head Screw

ASSEMBLY INSTRUCTIONS:

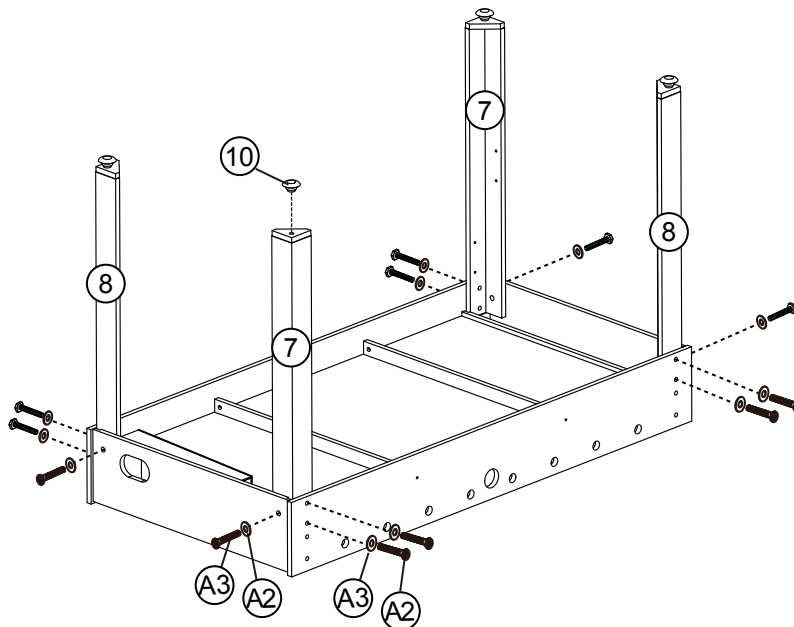
1. Find a clean, level place to begin the assembly of your Soccer Table. The table will be assembled upside down and then turned over onto its legs. This is a heavy table and turning it over will require at least two strong adults.
2. Remove all of the parts from the box and verify that you have all of the listed parts as shown on the Parts List Page. Carefully cut or tear the four carton corners so that the bottom of the box can serve as your work surface.

STEP. 1

3. Attach Side Apron (#1) to the End Aprons (#2) using four Bolts (#A2) and four Washers (#A3).
Note: Do not tighten the Screws at this step.
4. Slide the Playfield (#3) (drawing -upside- down) into the grooves of Side and End Aprons (#1 & #2).
Note: Make sure the Playfield slide into the right groove.

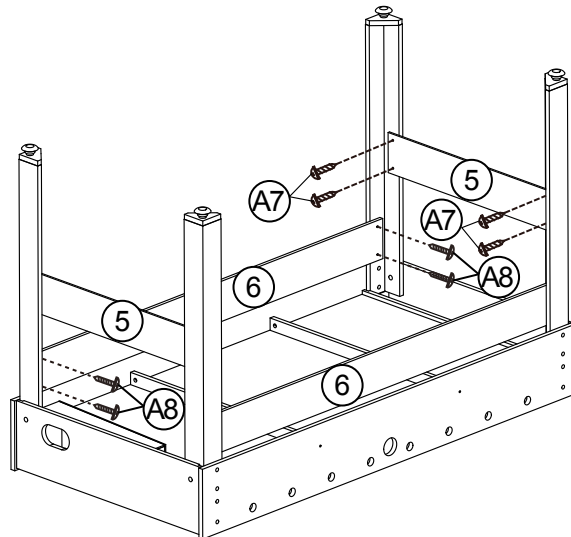
STEP. 2

5. Place the Support Braces (#4) on the Playfield (#3), and then attach them to the Side Aprons (#1) using two Screws (#A6) per Support Brace.
6. Attach Side Apron (#1) to the End Aprons (#2) using four Bolts (#A2) and four Washers (#A3).

STEP. 3

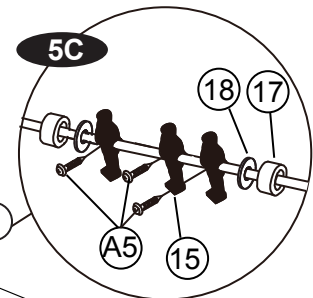
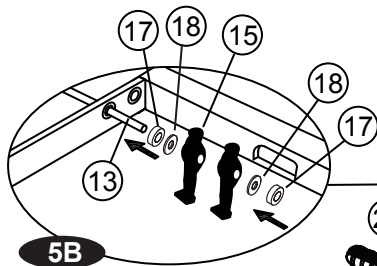
7. Attach the Left and Right Legs (#7 & #8) to the Side and End Aprons (#1 & #2) using three Bolts (#A2) and three Washers (#A3) per Leg.
8. Screw the Leg Levelers (#10) into the bottom of each leg.

STEP. 4

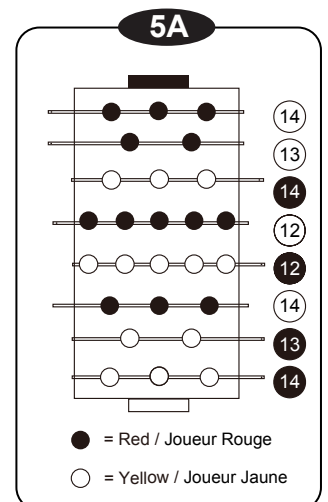
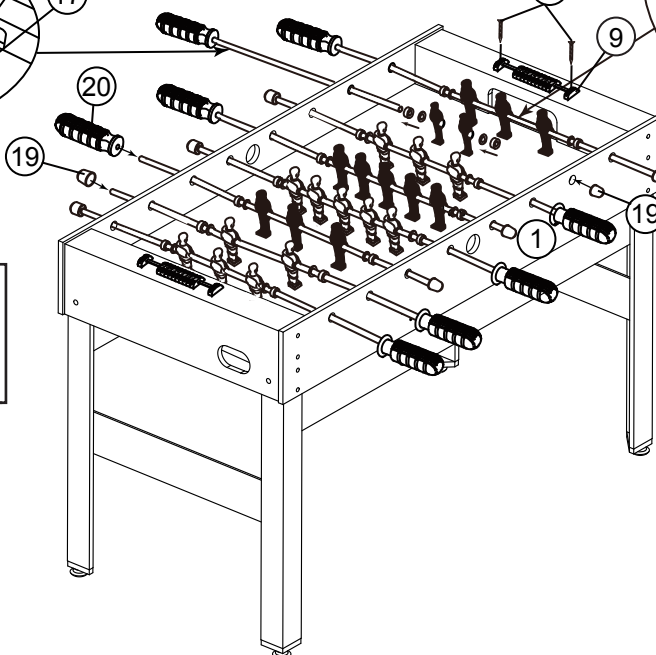


9. Attach the End Leg Braces(#5) to the Legs using four Screws (#A7) per Brace.
10. Attach the Side Leg Braces(#6) to the Legs using four Screws (#A8) per Brace.
11. Lift the table assembly from the floor with two strong adults, turn it over, and set table on its legs in the location where you play.
Go back and make sure that all connections are tight.

STEP. 5



Note: Players of the same team color should have Handles on the same side, and each team's players should be facing their opponent.



12. Slide the Rods (#12-14) through the Rod Bushings on one Side Apron (#1) in the order as shown in Step.5. Place the Handles (#20) onto the Player Rods with a hole at their end.

Note: The player Rods have a hole at their end where the Handles will go.

13. Assemble 2, 3, 5-Player Rods, place the Rod Washer (#18), Foam Bumpers (#17) and Players (#15 and #16) onto the Player Rods (#12-14) in the order as shown in Step.5, 5A and 5B.

14. Now insert the Player Rods through the Rod Bushings on the opposite Side Apron (#1).

15. Attach the Players (#15 or #16) to the Rods using one Screw (#A5) per Player. **See FIG.5C.**

16. Attach the Scorers(#9) to the End Apron(#2) using two Screws(#A4) per Scorer.

YOU ARE NOW READY TO PLAY!