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Your Model Number: **AL6300F**

Date Code: **2-AL6300 - -WJ**

Purchase Date: _____

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**IMPORTANT! READ EACH STEP
IN THIS MANUAL BEFORE YOU
BEGIN THE ASSEMBLY.**

IMPORTANT!

THE DRAWINGS IN THIS
MANUAL MAY BE
EXAGGERATED OR MODIFIED
TO SHOW DETAILS.



TWO OR MORE ADULTS ARE REQUIRED TO ASSEMBLE THIS AMERICAN LEGEND 3-IN-1 SWIVEL TABLE WITH UNDER-GLOW LED LIGHTS

Tools Required: Allen Wrench (included), Furniture Polish and Soft Cloth,
Phillips Screw Driver, Carpenters Level, (8 pcs AA Batteries not included)

An electric screwdriver is helpful in assembly. However, please set at low torque and use extreme caution with an electric screwdriver because you could overtighten the hardware and strip the screws.

Assembly Tips

Make sure you understand the following tips before you begin to assemble your game table.

1. Start all bolts by hand before tightening.
2. Some drawings or images in this manual may not look exactly like your product. Please read and understand the text before starting each assembly step.
3. Assembly can be made both simpler and less timely by first unpacking all parts, and matching and organizing them to the Parts Identifier. This will greatly help you become familiar with the parts before and during assembly.
4. Some of this assembly can be made easier – by placing the parts and building the assembly on a pair of saw horses. A table can be used also as long as the top is well protected from any scratches that could occur. The table or saw horses would need to be structurally strong enough to support this weight.

NOTICE :

**READ AND FOLLOW ALL ASSEMBLY, OPERATION, AND
SAFETY INSTRUCTIONS CAREFULLY. AT LEAST TWO CAPABLE
ADULTS ARE REQUIRED TO ASSEMBLE THIS GAME TABLE.**

**WARNING**

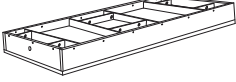
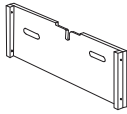
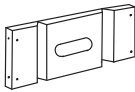
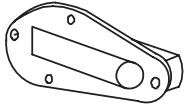
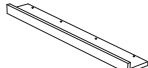
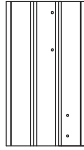
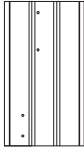
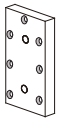
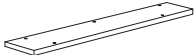
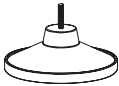
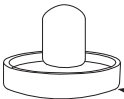
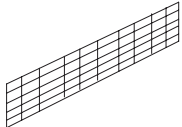
**PINCH HAZARD! KEEP HANDS AND FINGERS
CLEAR WHEN CABINET IS IN MOTION**

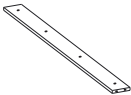
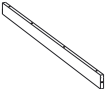
**PINCH POINTS! ROTATE
TABLE ONLY WITH ADULT SUPERVISION**

PARTS IDENTIFIER

(Not to Scale)

(NOTE: Parts: #18, 19, 20, 21, 22, 23, 24, 25, 28, 43, 45, 47, 52, 53, 54, 55, and 56 are on page 5)

#1  Billiards -Cabinet 1 Piece	#2  Air Hockey - Playfield With Air Motor 1 Piece	#3  33-5/8" x 11-3/4" Leg Top End Panel 2 Pieces	#4  18-5/8" x 5-3/4" Puck Catcher Miter Cut Box 2 Pieces	#5  Latch/Lock 4 Pieces
#6  33-5/8" x 4-1/4" Leg End Panel Support Board 2 Pieces	#7  33-5/8" x 5" Leg Ball Storage Board 2 Pieces	#8 (Packed in Hardware Kit)  Steel L-Bracket 4 Pieces	#9  28-5/8" x 15-1/4" Right Mitre Cut Leg 2 Pieces	#10  28-5/8" x 15-1/4" Left Mitre Cut Leg 2 Pieces
#11  28-1/4" x 4-3/16" Leg slip in panel 4 Pieces	#12  5" x 5" Leg Base Board 4 Pieces	#13  6" x 2-7/8" Outside Apron-End Board 4 Pieces	#14  74" x 3-1/2" Outside Lower Apron With LED Strip + Battery Box (2 Pieces)	#15  42-1/2" x 5" Top Leg End Panel 2 Pieces
#16  Table Tennis End Playfield 2 Pieces	#17  Table Tennis Middle Playfield 1 Piece	#26  Leg Leveler 4 Pieces	#27  Wood Glue 1 Piece	#29  23-3/4" x 1-7/8" Anti Sag Table Tennis Playfield Support Board 2 Pieces
#30  Billiard Balls 1 Set	#31  Cue Stick 2 Pieces	#32  Triangle 1 Piece	#33  Cue Tip Chalk 2 Pieces	#34  Pool Playfield Brush 1 Piece
#35  Air Hockey Striker With Felt Attached 2 Pieces	#36  Air Hockey Striker Felt Pad Factory Attached 2 Pieces	#37  Air Hockey Puck 2 Pieces	#38  Table Tennis Net post 2 Pieces	#39  Table Tennis Net 1 Piece

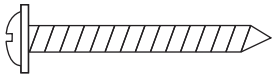
#40  Table Tennis Paddle 2 Pieces	#41  Table Tennis Ball 2 Pieces	#42  Plastic Rub Strip 4 Pieces	#44 Peel + Stick  End Panel Inner Cushion 4 Pieces	#46 Peel + Stick  Adhesive Table Tennis Playfield Cushions 12 Pieces
#48 Peel + Stick  Stick on Fan Motor Cord Holder 1 Piece	#49 39-3/8" x 3"  TT playfield storage board 2 Pieces	#50 39-3/8" x 2"  TT playfield storage support board 2 Pieces	#51 7-3/8" x 3"  TT storage connector Block 4 Pieces	



HARDWARE IDENTIFIER

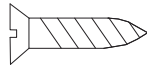
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#18



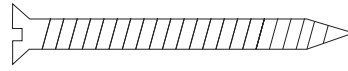
1-1/4" Phillips Washer
Round Head Screw
(20 pcs)

#19



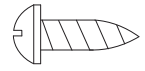
3/4" Phillips Flat
Countersunk Head Screw
(16 pcs)

#20



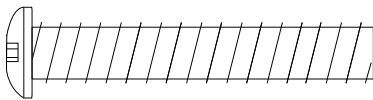
1-3/4" Phillips Flat
Countersunk Head Screw
(82 pcs)

#21



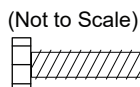
1/2" Phillips Round
Head Screw
(8 pcs)

#22



5/16" * 1-3/4"
Allen Head Bolt
(16 pcs)

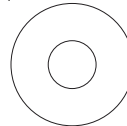
#23



20mm
Hex Bolt (Pivot bolt)
(2 pcs)

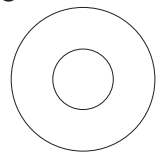
#24

(Not to Scale)



20mm
Flat Washer
(4 pcs)

#25



5/16"*19mm
Flat Washer
(16 pcs)

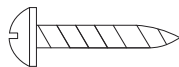
#28



(Not to Scale)

For Pivot Bolts
Wrench
(1 pc)

#43



3/4" Phillips Round
Round Head Screw
(8 pcs)

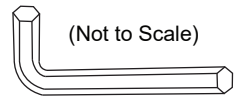
#45



(Not to Scale)

20mm Plastic Washer
(2 pcs)

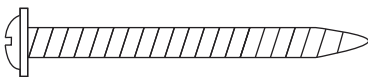
#47



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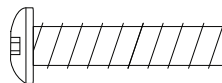
Allen Wrench
(1 pc)

#52



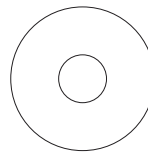
1-3/4" Phillips Washer
Round Head Screw
(12 pcs)

#53



1/4" * 1"
Allen Head Bolt
(8 pcs)

#54



1/4"*19mm
Flat Washer
(8 pcs)

#55



1/2"*9mm Lock Washer
(16 pcs)

#56



13/32"*7mm Lock Washer
(8 pcs)

PARTS REQUIRED

1 pc - **#1** Billiard Cabinet

1 pc - **#2** Air Hockey-Playfield With Air Motor

4 pcs **#42** Plastic Rub Strip

20 pcs - **#18** 1-1/4" Phillips Washer Round Head Screw

8 pcs - **#43** 3/4" Phillips Round Round Head Screw

Step 1 **NOTE: READ + STUDY ALL ASSEMBLY TEXT, DIAGRAMS AND DIAGRAM NOTES, before staring each assembly step.**

IMPORTANT NOTE: BEFORE INSTALLING PLAYFIELD SCREWS - PLEASE BE SURE ALL PARTS HAVE BEEN REMOVED FROM INNER CABINET AND THE AIR MOTOR CORD IS THREADED THROUGH THE HOLE IN SIDE PANEL.

← IMPORTANT

Remove all components from the carton. Note: Parts are packed inside the table cabinet. Remove the Air Hockey Playfield (#2). Inside the table cabinet you will find all the parts needed to assemble your table. Remove all parts.

IMPORTANT, be sure to feed the plug end from the fan motor cord through the hole in the side apron.

With the help of another adult, carefully reinstall the Air Hockey playfield (#2) onto the main cabinet and attach using Screws (#18). Attach the plastic Rub Strips (#42) to the both ends of the Cabinet with Screws (#43).

Tighten, but do not strip out Screws #18 and #43.

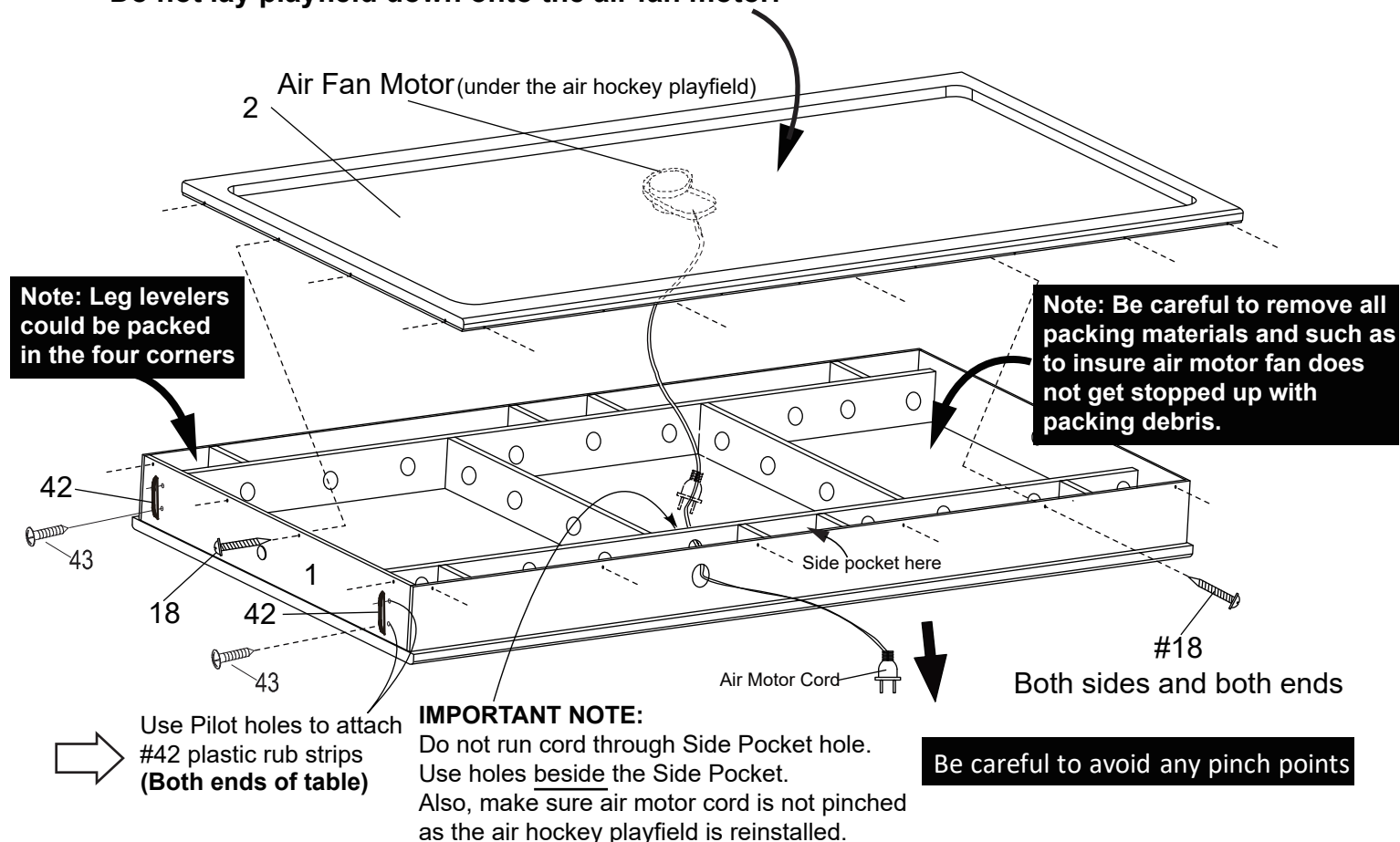
IMPORTANT: Press Air Hockey Playfield Down Tight While Installing each (#18) Screw



With help from another adult.

Carefully stand the air hockey playfield on edge while removing parts.

Do not lay playfield down onto the air fan motor.



PARTS REQUIRED

(Including page 7 & page 8)

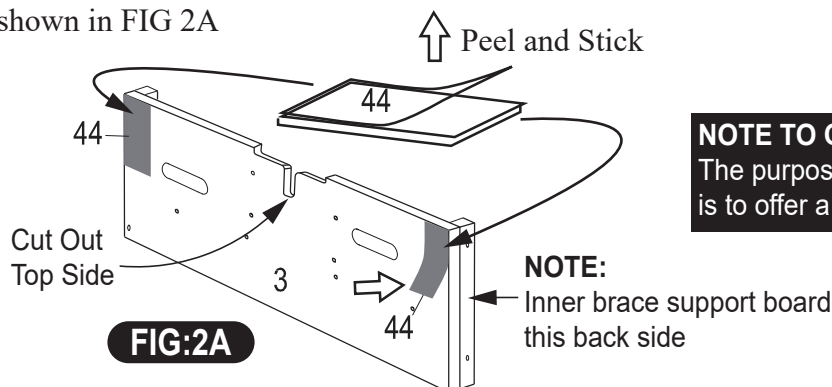
2 pcs - #3 Leg Top End Panel	4 pcs - #5 Latch / lock
2 pcs - #4 Puck Catcher Miter Cut Box	4 pcs - #8 Steel L-Bracket
2 pcs - #6 Leg End Panel Support Board	16 pcs - #19 3/4" Phillips Round Round Head Screw
2 pcs - #7 Ball Storage Board	28 pcs - #20 1-3/4" Phillips Flat Countersunk Head Screw
4 pcs - #44 End Panel Inner Cushion	4 pcs - #21 1/2" Phillips Round Head Screw
1 pc - #27 Wood Glue	

Step 2

IMPORTANT NOTE: Please study and orientate all parts exactly per each diagram for correct assembly!

FIG:2A

Remove the backing and stick the end panel inner cushions (#44) onto the top inner side of each end panel (#3), as shown in FIG 2A



NOTE TO CUSTOMER:

The purpose of the (#44) end panel inner cushions is to offer a more stable playfield cabinet during play.

FIG:2B

Attach 2 Latch/locks (#5) into the Leg Top End Panel (#3) pre-cut holes using Screws (#19). Next, locate part #4 puck catcher mitre cut box and add a small amount of wood glue (#27) into the miter grooves before folding. Carefully fold and attach the puck catcher box (#4) to part 3 top end panel using Screws (#20) and the predrilled holes and slotted cutouts. A small amount of the wood glue can be placed into the slotted cutouts. Repeat this entire step for the other end panel.

Tighten, but do not strip screws (#20 & #19).

Lay miter cut box on old newspaper while adding glue.

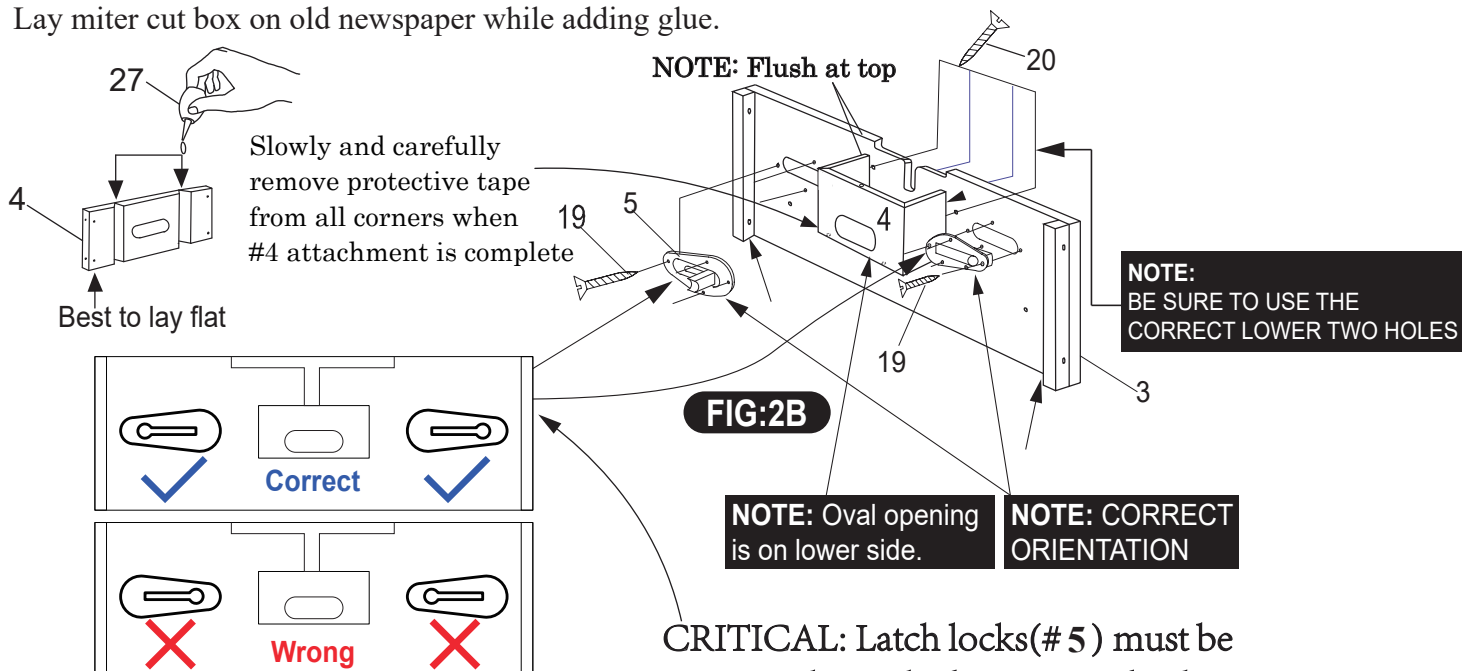


FIG:2C

Screw the end panel support board (#6) onto the leg top end panel (#3) using screws (#20) and the predrilled holes. Tighten, but do not strip screws (#20).

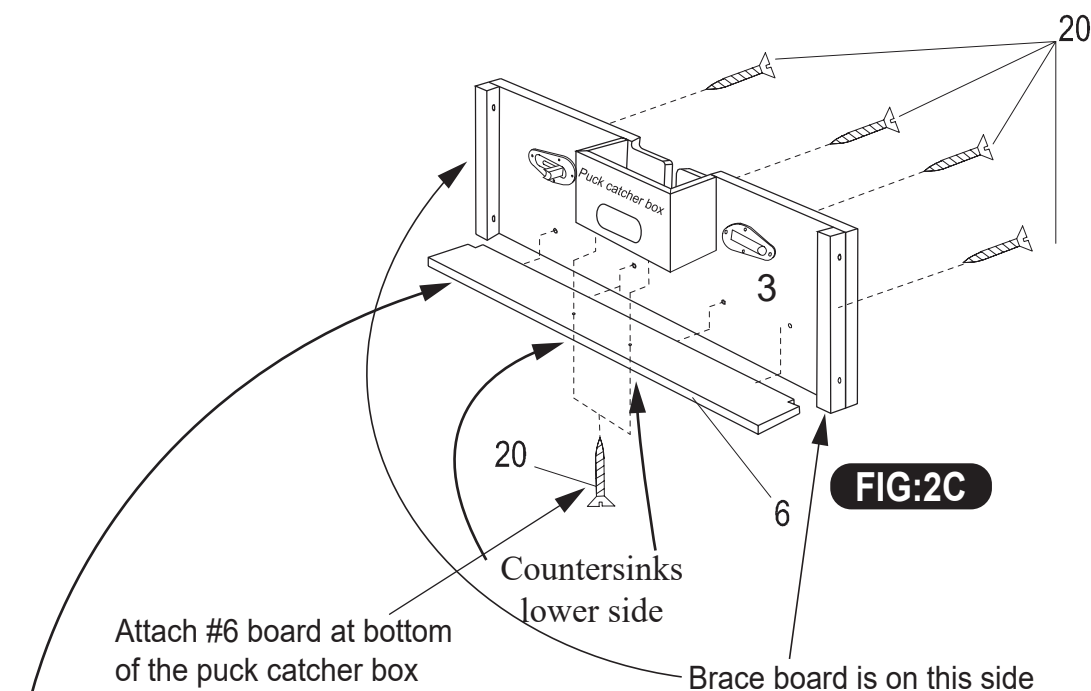
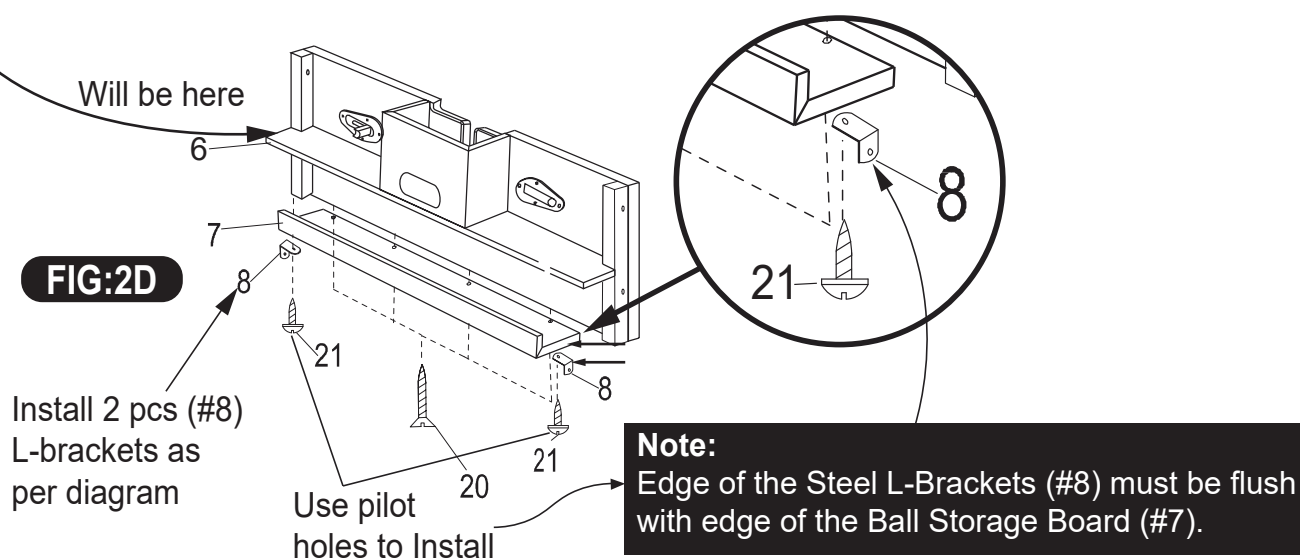


FIG:2D

Attach the Steel Brackets (#8) onto the bottom of the Ball Storage Board (#7) using the pilot holes and Screws (#21). Now attach the Ball Storage Board (#7) to the leg pedestal using the predrilled holes and Screws (#20). Tighten, but do not strip screws (#20) and (#21). Repeat these steps for the other end panel (#3).



IMPORTANT

PARTS REQUIRED

2 pcs - **#9** Right Mitre Cut Leg
 2 pcs - **#10** Left Mitre Cut Leg
 4 pcs - **#11** Leg Slip In Panel
 4 pcs - **#12** Leg Base Board

16 pcs - **#20** 1-3/4"Phillips Flat Countersunk Head Screw
 4 pcs - **#26** Leg Leveler
 1 pc - **#27** Wood Glue

Step 3

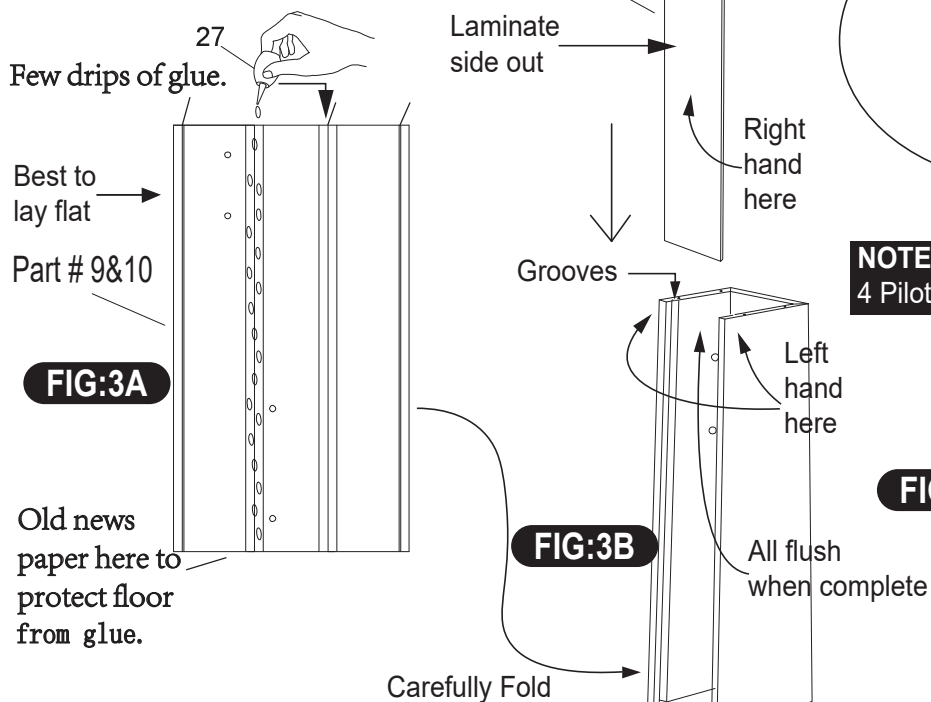
NOTE: Be sure mitered grooves are free of any dust or debris before folding.

NOTE:

Handle mitered legs with extreme care and place legs on old newspaper during this glueing process.

NOTE:

Handle each leg with care



NOTE:

4 Holes in part 12 base board must align with the leg's pilot holes

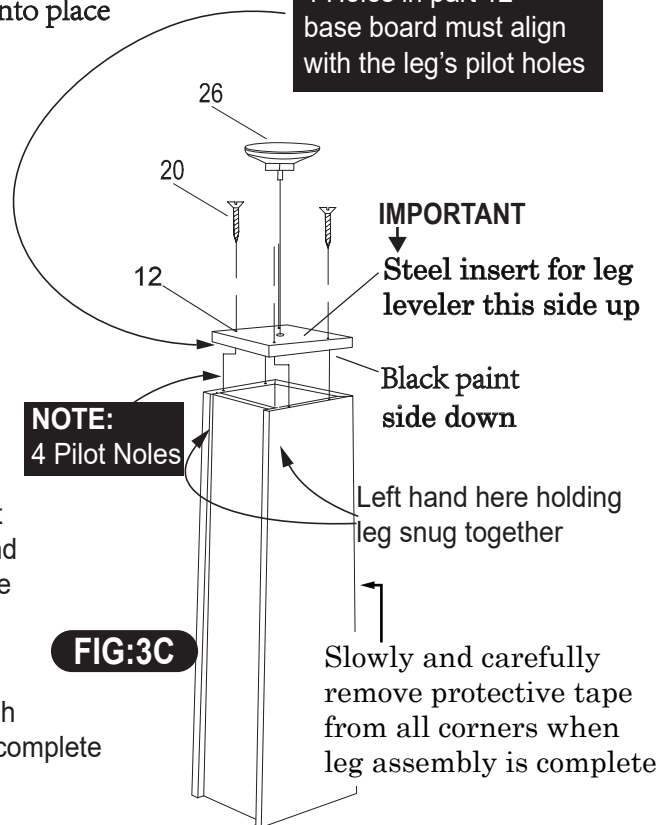


FIG:3A

Assemble the legs (#9). Run a thin bead of glue (#27) into the mitered grooves on the inside edges of the leg (#9). Carefully fold leg.

FIG:3B

Carefully slide the leg Panel (#11) down into the grooves in the leg (#9). Make flush, leg + leg panel, at the top of the leg.

FIG:3C

Attach the leg base (#12) to the bottom end of the leg using screws (#20). Screw leg leveler (#26) into the leg base (#12). Repeat this step for all 4 legs, 2 pcs of (#9) & 2 pcs of (#10) . Do not strip out any screws.

PARTS REQUIRED

Leg Top End Panel

4 pcs - **#21** 1/2" Phillips Round Head Screw
8 pcs - **#22** 5/16" * 1-1/2" Allen Head Bolt
8 pcs - **#25** 5/16"*19mm Flat Washer

8 pcs - **#55** 1/2"*9mm Lock Washer
2 pcs - **#3** Leg Top End Panel
2 pcs - **#9** Right Mitre Cut Leg
2 pcs - **#10** Left Mitre Cut Leg

Step 4

With help from a second adult, attach the leg pedestal (#3) to the legs (#9) & (#10). Align the bolt holes on each side of the leg pedestal (#3) to each leg (#9 & #10) using Bolts(#22) with **flat washer (#25)**, and **lock washers (#55)**. Tighten using Allen Wrench (#47). Now attach the steel brackets(#8) to each leg using screws (#21).

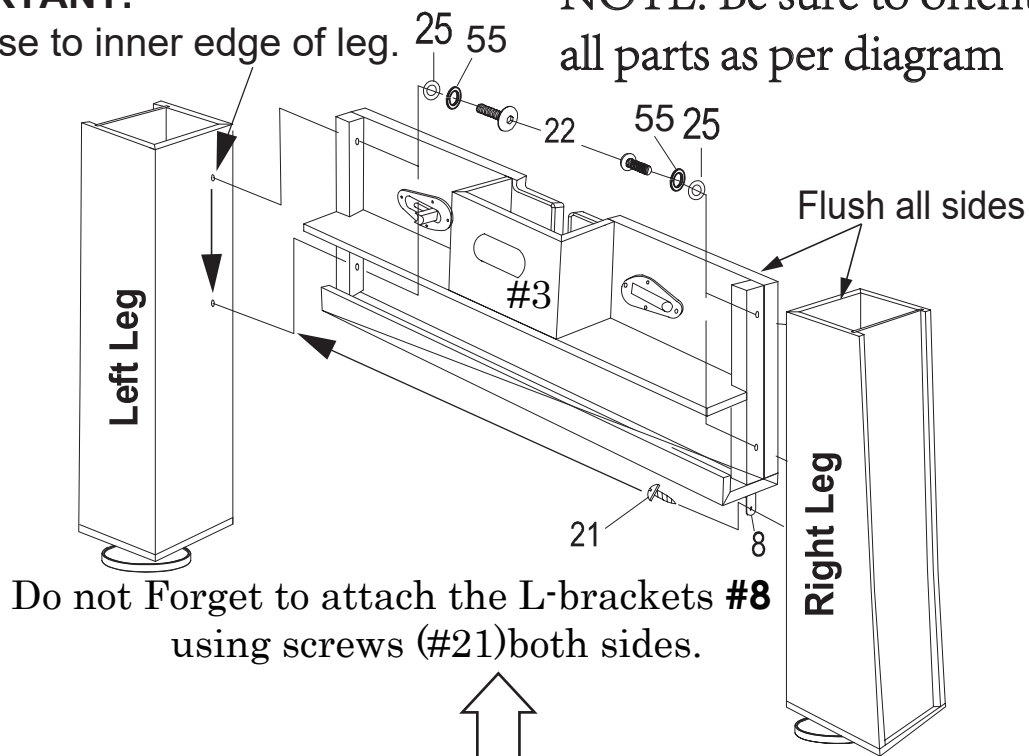
Repeat procedure for the other end panel and legs.



VERY IMPORTANT:

Holes are close to inner edge of leg.

NOTE: Be sure to orientate all parts as per diagram



IMPORTANT

Be careful not to allow leg pedestal assemblies to fall over.

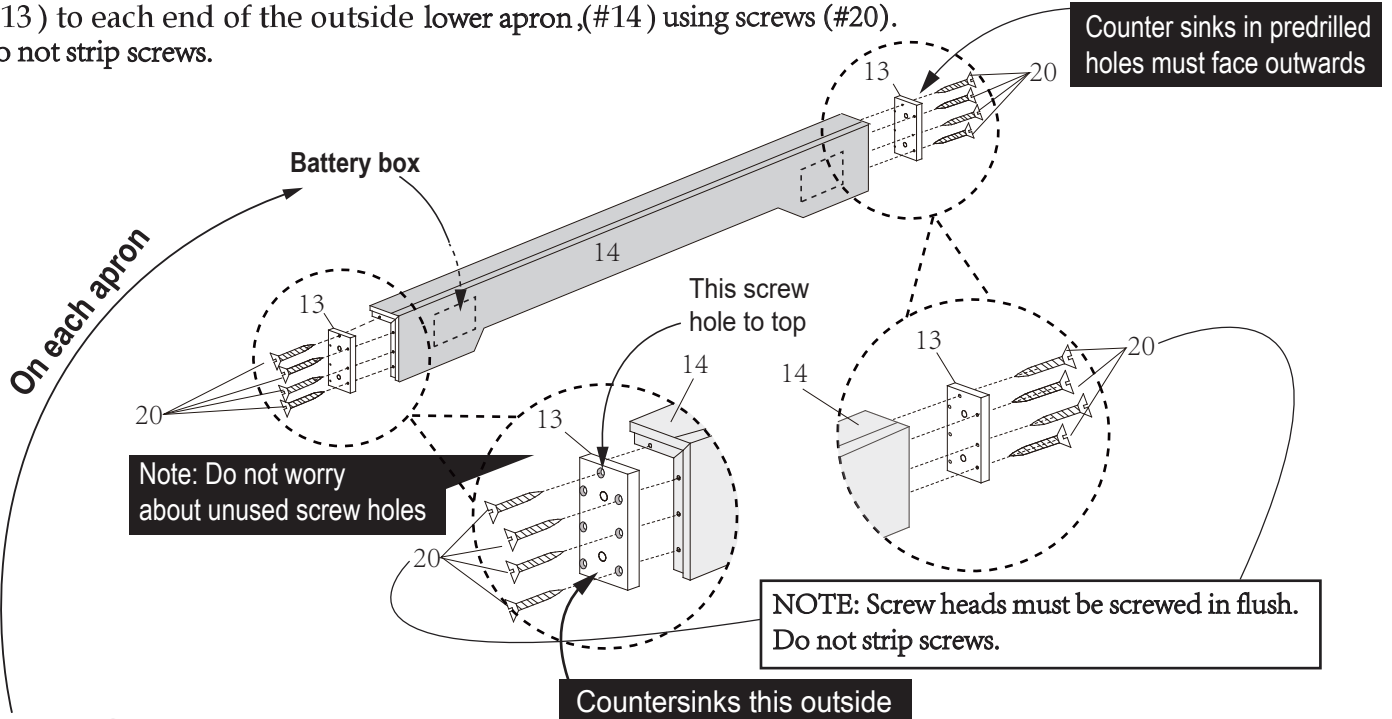
PARTS REQUIRED

4 pcs - **#13** Outside Apron-End Board
2 pcs - **#14** Outside Lower Apron With LED Strip+Battery Box

16 pcs - **#20** 1-3/4"Phillips Flat Countersunk Head Screw
8 pcs AA Batteries (Not Included)

Step 5

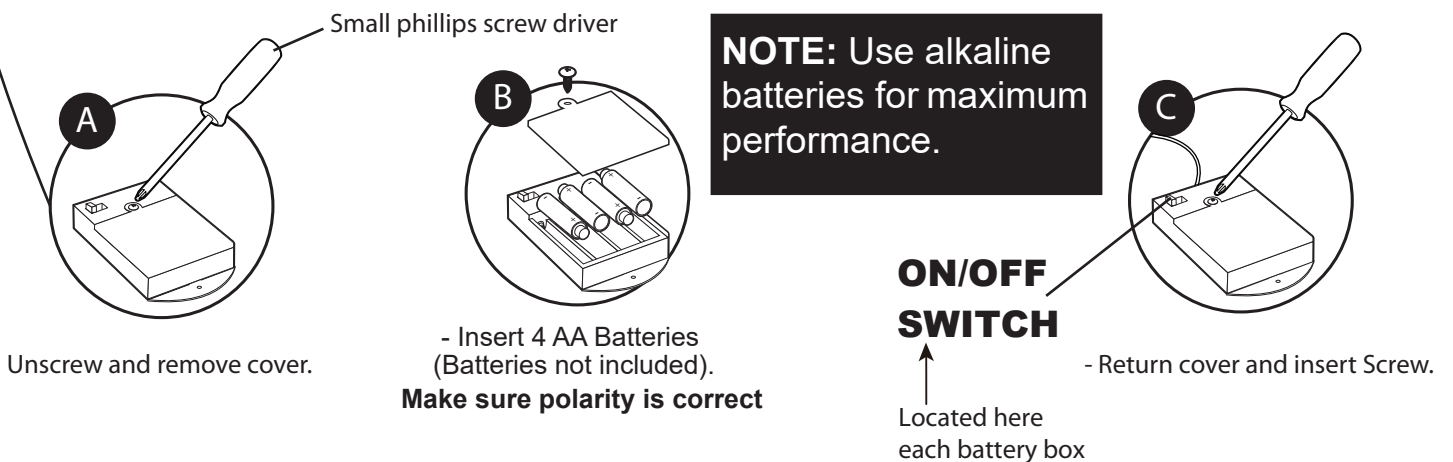
Assemble the outside lower aprons (2 pcs #14), by **attaching** the apron end boards (#13) to each end of the outside lower apron, (#14) using screws (#20).
Do not strip screws.



Step 6

LED Battery Box - inside of each #14 lower apron.

Remove the small screw using a small phillips screwdriver and open the battery box, Insert (4) AA batteries (not included) into the battery box (2 boxes) in the correct order of polarity as shown on the inside of the battery box. Then close using the same screwdriver. Turn on the power by pushing the on/off switch on the battery box to the "ON" position. (If the game will not be used for a long period of the time, we recommend that the batteries be removed)
See " **FIRST TIME BATTERY INSTALLATION AND NOTICE** ", before installing batteries, located on **page 20**.



Should the LED light strip not come on when the switch is on:

Check the battery box to light strip connection and correct battery polarity (+-) inside the battery box.
And lastly, make sure batteries are good.

Turn off LED light strips when not in use to conserve the batteries.

PARTS REQUIRED

8 pcs - **#22** 5/16" * 1-1/2" Allen Head Bolt

1 pc - **#47** Allen wrench

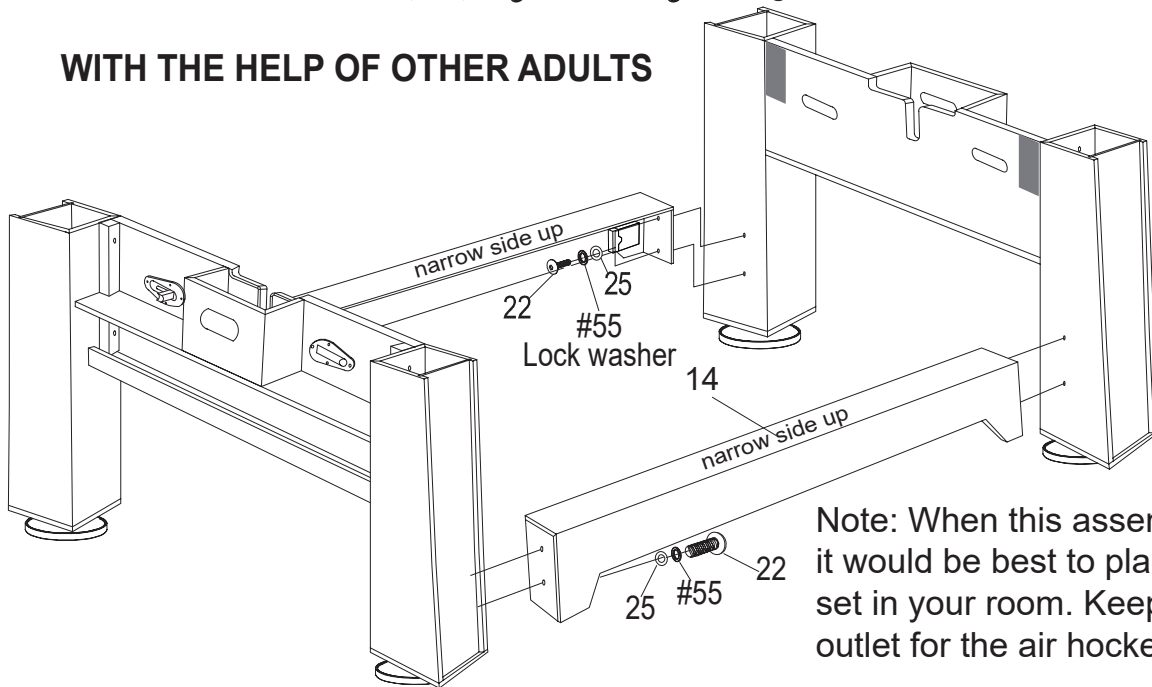
8 pcs - **#25** 5/16"*19mm Flat Washer

8 pcs - **#55** 1/2"*9mm Lock Washer

Step 7 This Step will require 3 or more adults.

With the help of other adults, attach the outside lower aprons(14) (narrow side up) to each assembled leg pedestal by aligning the holes in the outside lower aprons (14) with the holes in the legs using bolts(#22) with washers(#25) and lock washers (#55). Tighten bolts tight, using the #47 Allen Wrench.

WITH THE HELP OF OTHER ADULTS



PARTS REQUIRED

2 pcs - **#49** TT Playfield Storage Board

8 pcs - **#20** 1-3/4"Phillips Flat Countersunk Head Screw

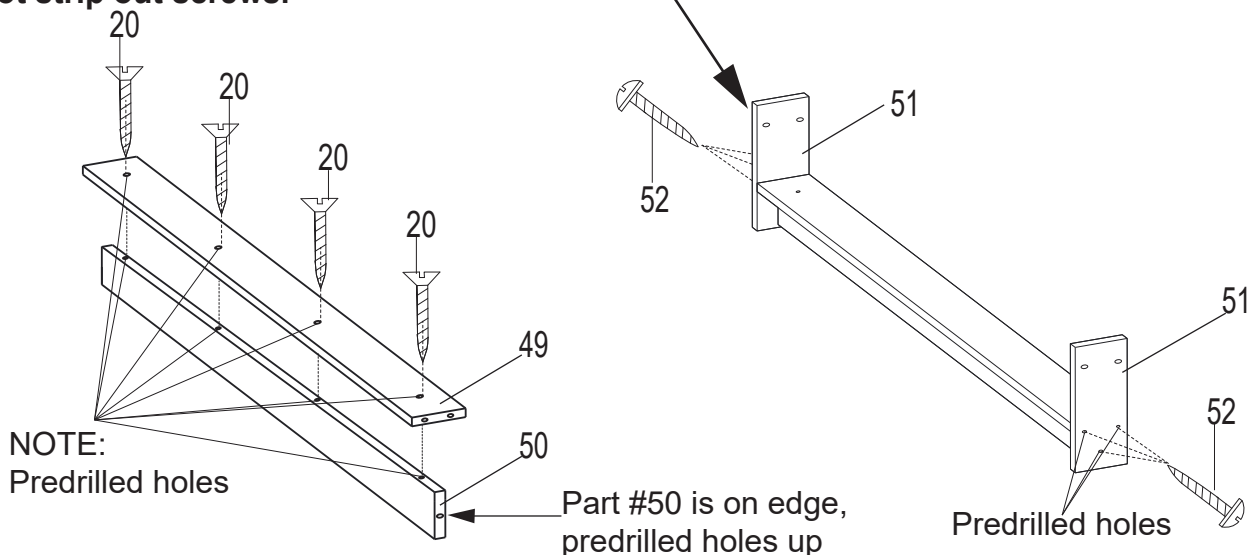
2 pcs - **#50** TT Playfield Storage support Board 12 pcs - **#52** 1-3/4" Phillips Washer Round Head Screw

4 pcs - **#51** TT Storage Connector Block

Step 8

Assemble the TT playfield storage board **#49** and the TT holder storage board **#50** using screws **#20**. Attach TT storage connectors **#51** using screws **#52**. Assemble 2 identical assemblies

Do not strip out screws.



PARTS REQUIRED

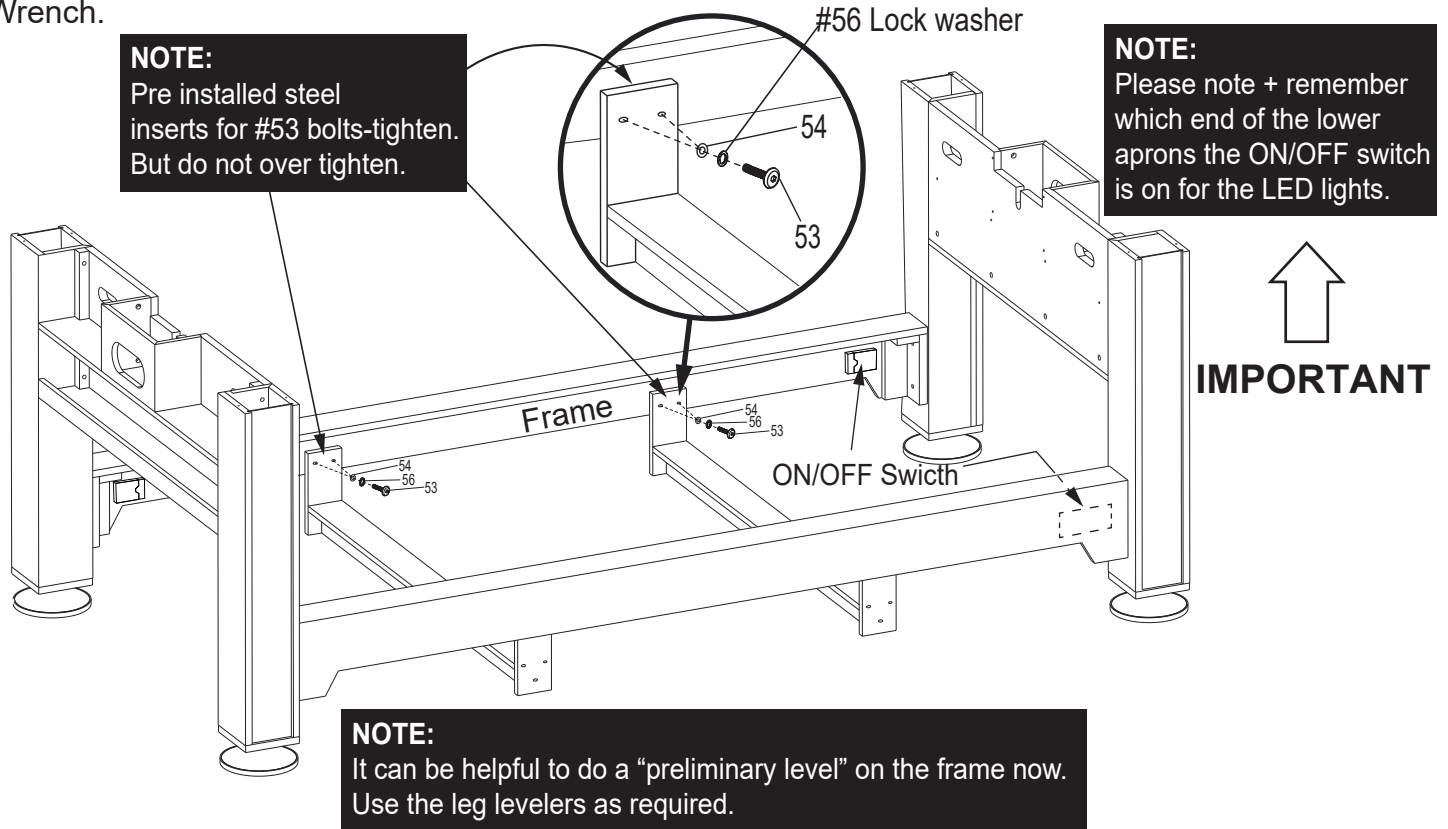
8 pcs - **#53** 1/4" * 1" Allen Head Bolt
8 pcs - **#56** 13/32"*7mm Lock Washer

8 pcs - **#54** 1/4"*19mm Flat Washer

Step 9

WITH THE HELP OF A SECOND ADULT:

Attach the TT playfield storage boards to the inside of the frame by installing the **#53** bolts with **#54** washers and **#56** lock washers, into the preinstalled steel inserts. Tighten tight, using the **#47** Allen Wrench.



PARTS REQUIRED

2 pcs - **#23** 20mm Hex Bolt (Pivot bolt)
2 pcs - **#45** 20mm Plastic Washer

4 pcs - **#24** 20mm Flat Washer

Step 10

These instructions go with the diagram on the next page.

Preparing the pool / air hockey main cabinet for placement into the frame.

The factory installed threaded inserts in the main cabinet, inside of each end, (#1) cannot be removed, First, slide 2 pcs 20mm washers (**#24**) and plastic washer (**#45**) onto the 20mm hex bolt (**#23**) as seen on the next page. Second, install pivot bolts (**#23**) into the steel threaded inserts in the ends of the main cabinet. Screw the bolt into the steel insert leaving approx 1-1/4" of the hex bolt exposed when the bolt is secured into the steel threaded insert.

Placing the pool / air hockey cabinet to the base frame: **NOTE: USE CAUTION NOT TO PINCH FINGERS OR HANDS.**

You are now ready to place the main cabinet (#1) onto the base frame. **With the help of 4 to 5 other adults**, have two adults on each side of the cabinet top, and the others on the ends to help guide the hex bolts (**#23**) into the slots on the leg pedestals.

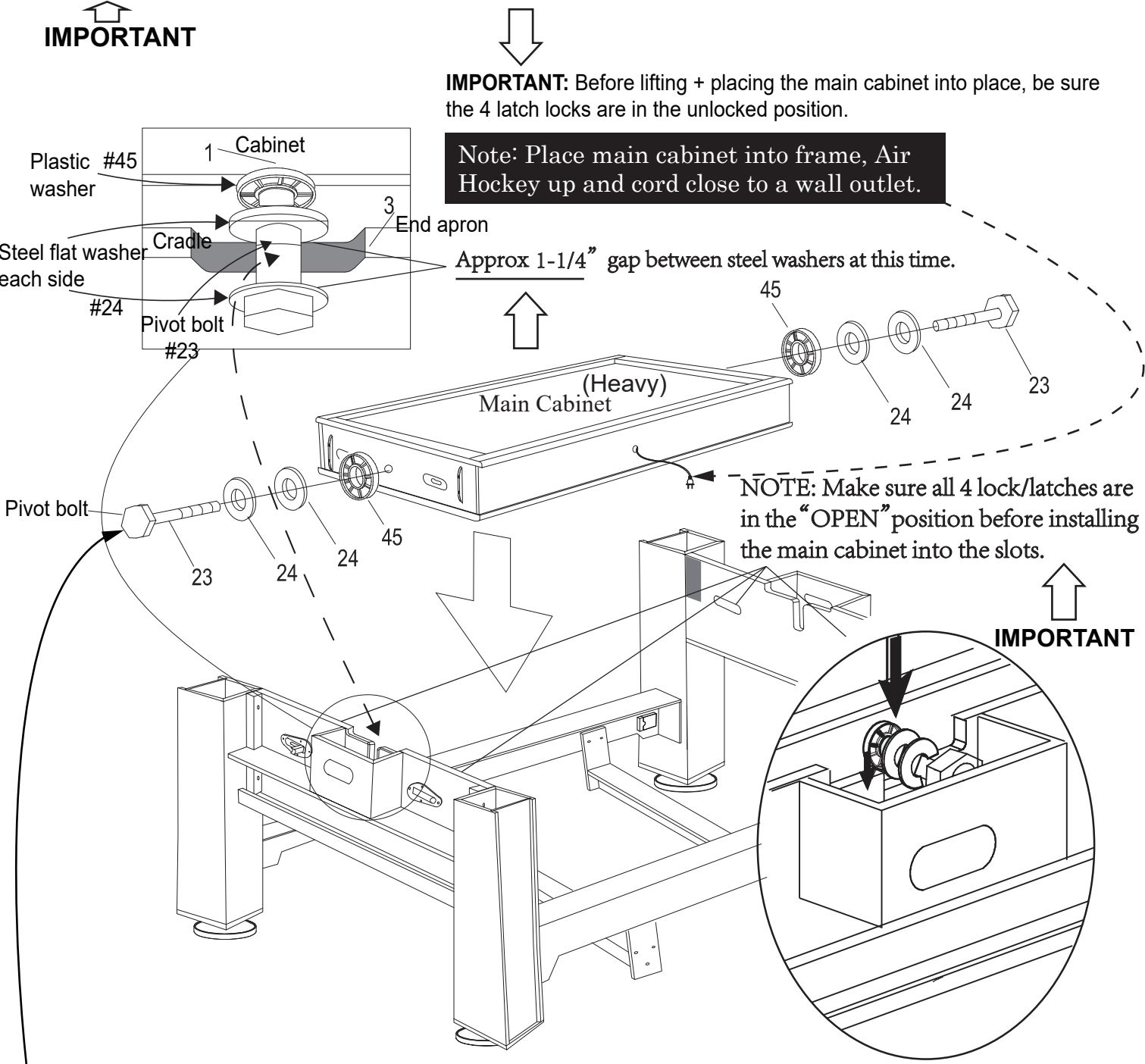
Make sure all 4 latch/locks are in the unlocked open position!

All adults must use proper lifting techniques!

All adults must keep a close eye on their hands + fingers during lifting + placement of the main cabinet into the frame!

Once in place, make sure the head of the hex bolts (#23) and the 20mm washer (#24) are sticking out past the leg panel. Make sure the plastic washer (#45) is against the main cabinet (#1) as it will act as the spacer for the table to rotate freely. To secure the table top to the leg panel use the wrench (#28) provided. Snug each of the 20mm hex bolts (#23) on each end of the leg panel, snug tighten only. This will lock the table top to the base frame, and still allow the table top to rotate freely. When installation is complete, engage and lock all 4 latch/locks.

**CAREFULLY LIFT THE MAIN CABINET FROM EACH SIDE (NOT ENDS) TO PLACE INTO THE END PEDISTAL LEGS
4 TO 5 CAPABLE ADULTS REQUIRED!**



Note: Bolt #23 may start into the wood of the End Panel. Be sure to keep turning the bolt until it is well started into the inner steel insert.

PARTS REQUIRED

2 pcs - **#15** Top Leg End Panel

14 pcs - **#20** 1-3/4"Phillips Flat Countersunk Head Screw

1 pc - **#48** Stick On Fan Motor Cord Holder

Step 11

Attach the top end panels(#15) onto the assembled leg pedestals(#3) by aligning the **predilled** holes in the end panel (#15) with the predrilled holes in the top of the leg pedestal,(#3) with screws (#20). Do not strip screws.

Peel the backing off the Cord Clip (#48) and attach to the side of the table, for use with the air hockey fan motor cord.

Note: Be careful not to overtighten or strip the #20 screws make them flush with the #15 top end panel.

Note: On/off fan switch is located on the fan cord

Note: Push excess cord back into hole when not in use. Gently pull out as needed.Be careful not to create a trip hazard.

PEEL & ATTACH

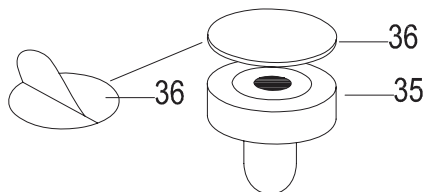
48

Never allow the cord to be a trip hazard

Note: Always make sure the cord is in this storage position before rotating the main cabinet.

Step 12

Assemble the air hockey striker (#35) by attaching the hockey felt (#36). Remove the protective paper and adhere the hockey felt (#36) to the striker (#35).



Note: #36 Hockey striker felt may or may not be installed by factory

PARTS REQUIRED

2 pcs - #16 Table Tennis End Playfield	2 pcs - #38 Table Tennis Net Post
1 pc - #17 Table Tennis Middle Playfield	8 pcs - #39 Table Tennis Net
2 pcs - #29 Anti Sag TT Playfield Support Board	12 pcs - #46 Adhesive Table Tennis Playfield Cushions

Step 13

Place the 2 pcs anti sag tennis top playfield -supports(#29) onto the center of the Air Hockey Playfield. Place the table tennis playfield (#17) and table tennis playfields (#16) onto the **cabinet top**.

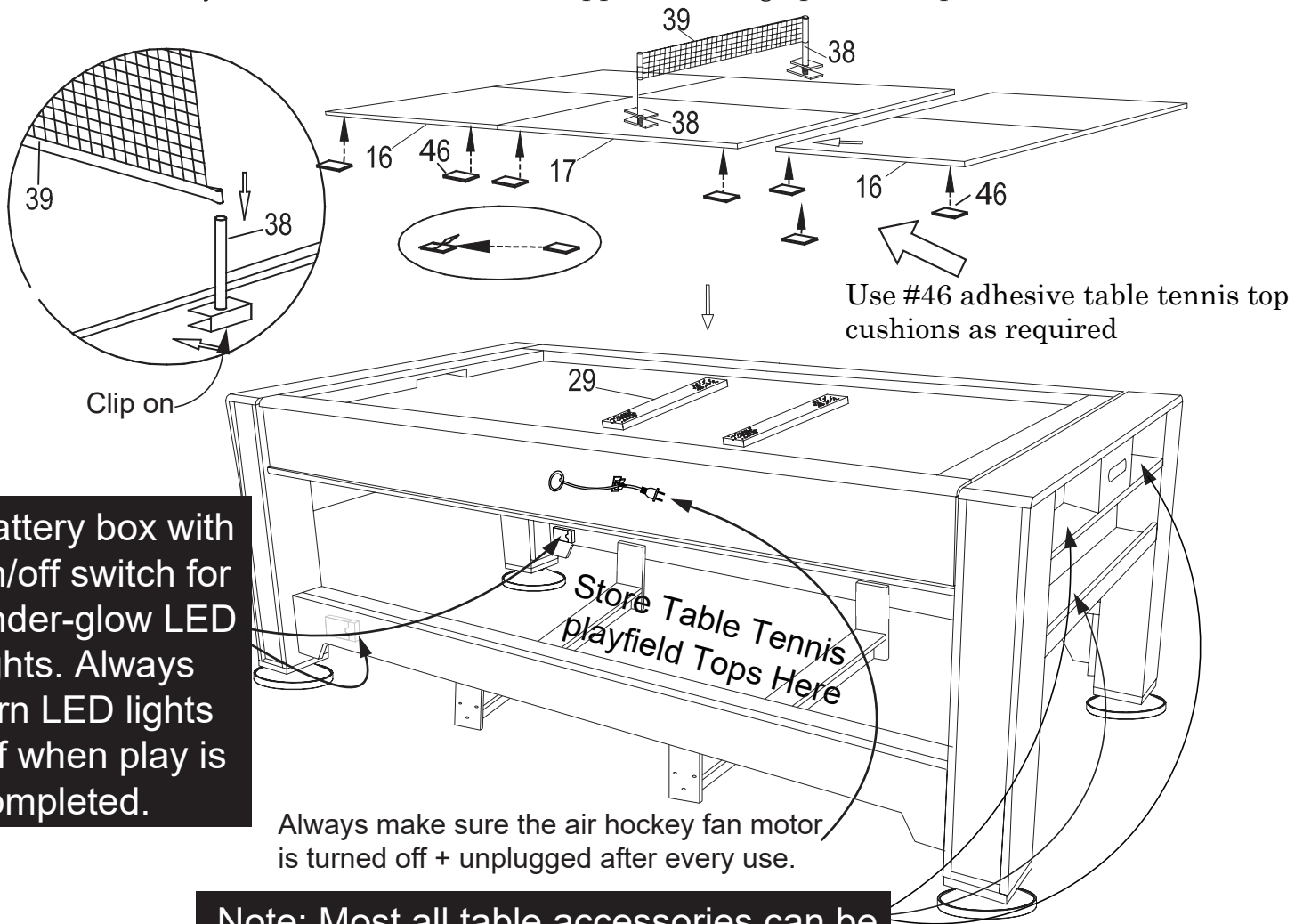
Attach the Net Posts (#38) to the Middle Board (#17), **and** slide the table tennis net (#39) onto the Net Posts (#38).

WARNING: Table Tennis tops must be removed before rotating main cabinet!

← IMPORTANT

Trouble Shooting:

If the pool table side is not level, first try to level by using the leg levelers on each leg. Most of the time the table can be easily leveled using this method. If the tennis top surface needs adjustments, shims may be used on the #29 cross supports to bring up the low spots.



Battery box with on/off switch for under-glow LED lights. Always turn LED lights off when play is completed.

Note: Most all table accessories can be stored inside the ends of the table.

Note: Always make sure all (4) latch/locks are correctly locked in place during the leveling process and during any play.

Lastly, using a carpenter's level and the (4) leg levelers - level the table for best play.

Replacement of LED Light Strip(s)

STEP ONE :

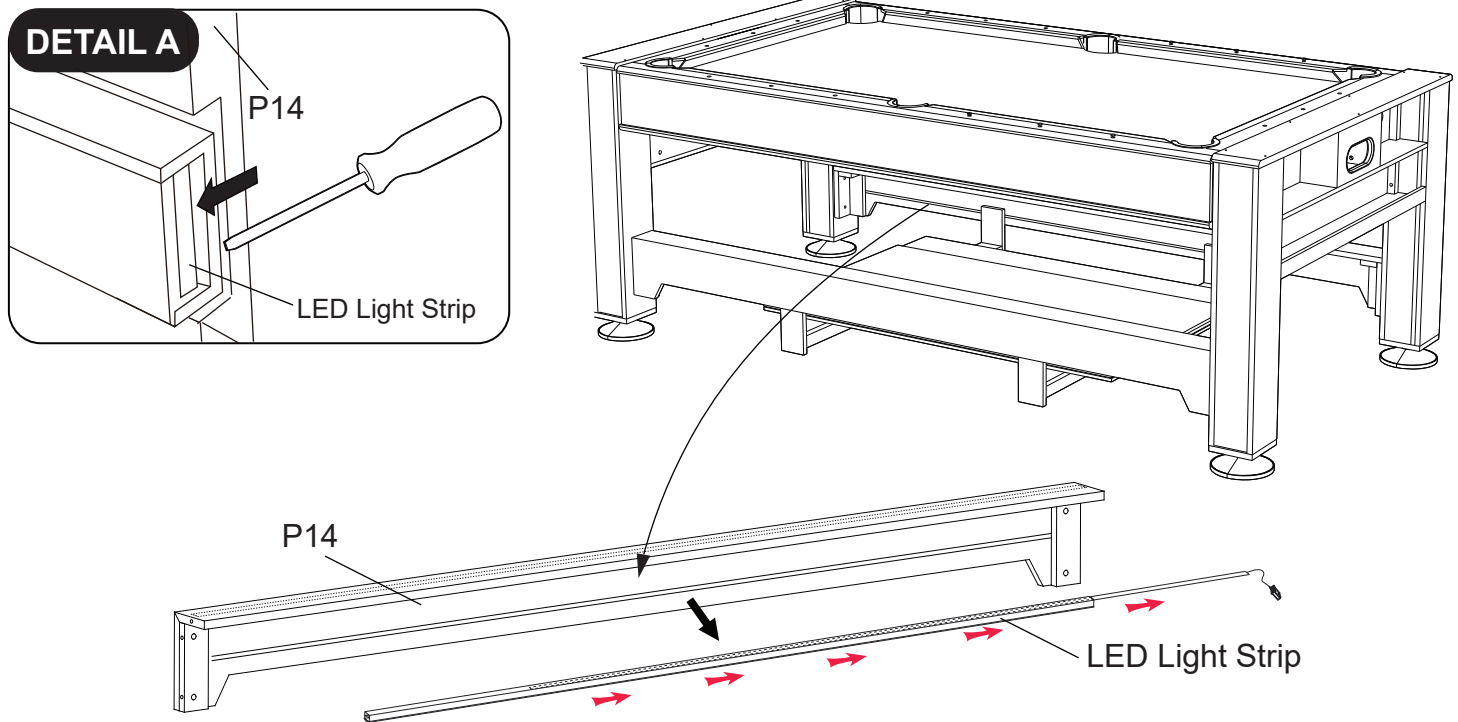
Should the LED lights not be working in the Outside Lower Apron (**P14**) - Firstly , make sure the wall outlet cord is plugged in to a live outlet properly. Secondly , make sure the Plug is tightly plugged in to its outlet under the table . Lastly, make sure all LED Rail light connections are snugly plugged into the Battery Box. At this point, if the LED Rail Lights still not be working , please disconnect the power to the table before proceeding .

A call will be required to our Customer Service Department to acquire the necessary replacement part(s).

STEP TWO :

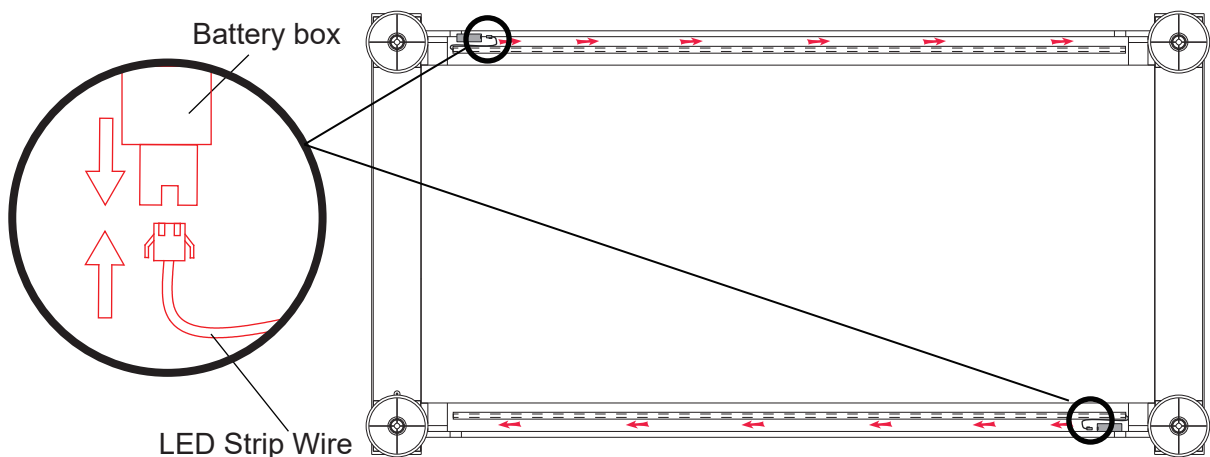
If the LED Light Strip needs to be replaced on the Outside Lower Apron (**P14**), **carefully pry the LED Light Strip out of the apron with the help of a flat blade screwdriver as shown in DETAIL A**, then extract the LED Light Strip from the **LED Light**.

The LED Light Wire Connection will need to be disconnected first , the connection is in the battery box.



STEP THREE:

Install the replacement LED Light Strip back to the Outside Lower Apron. Align the male and female connectors of the Lighting LED Strip. Connect the plug of LED Strip with Battery Box.



Notice:

NOTE: Remove all billiard balls from the playfield pockets before rotating the billiards table.



IMPORTANT

BILLIARDS:

After the break, regardless of whether any balls were pocketed on the break, the table is Open, with the choice of stripes or solids determined by the next legally pocketed ball.

In the course of play, a player must call each shot in advance, by indicating the ball to be made and the pocket into which it will be made. It is not necessary to indicate details such as cushions, banks, caroms, etc. Failure to make the shot as called results in a loss of turn. If the shot is made as called, then any other balls pocketed remain pocketed. However, if the called shot is not made and any other balls are pocketed, then the shooter's ball(s) that were pocketed would be spotted and any of the opponent's balls would remain pocketed.

In order to execute a Legal Shot, the first ball hit must be one of the balls in the shooter's group (stripes or solids) and the object ball must be pocketed or the cue ball or any object ball must come into contact with a rail. (Note: It is legal for the shooter to bank the cue ball off a rail before hitting the object ball.) A player who legally pockets a ball continues play until missing or committing a Foul. Once a player's ball group (stripes or solids) is pocketed, the player may play the 8 ball. Again, the player must clearly indicate the intended pocket, even if it appears obvious. A player who legally pockets all of his ball group and the 8 ball is the winner.

FOULS

1. Failure to execute a legal shot as defined above.
2. A scratch shot (shooting the cue ball into a pocket or off the table)
3. Moving or touching any ball by means other than legal play.
4. Shooting an intentional jump shot over another ball by scooping the cue stick under the cue ball.
A jump shot executed by striking the cue ball above center is legal.
5. Using the 8 ball first in a combination shot when the table is not open.

AIR HOCKEY:

Plug in and turn on the air motor to play. Turn off and unplug when not playing.

- 1) This game is designed to be played with two (2) players, one at each end.
- 2) Play begins when the puck is placed on the playing surface. Players must hit the puck with the hand-held pushers and attempt to shoot into the opponent's goal.
- 3) One point is given when a puck is shot into the opponent's goal.
- 4) Winning: the winning goal is accomplished by being the first player to reach a predetermined score or by being the player to score the most points within a given period.

**Never allow cord to become a trip hazard.
Always unplng + store the air motor cord before rotating main cabinet.**



Notice:

TABLE TENNIS:

In singles, the server first makes a good service and then the receiver makes a good return. Thereafter, server and receiver alternately each make a good return. In doubles, the server first makes a good service and the receiver returns the ball. Then the partner of the server makes a good return, followed by the partner of the receiver returning the ball. Thereafter, each player alternately in that sequence makes a good return.

Serving

After hitting it, the ball must first touch the server's own court and pass directly over the net or around the net assembly, then touching the receiver's court. In doubles, the ball must first touch the server's right half-court or center line, pass over the net, and then touch the receiver's right half-court or center line. If, in attempting to serve, a player fails to strike the ball while it is in play, he loses a point. Return After the ball is served or returned in play, it is struck so that it passes directly over the net and its assembly and touches the opponent's court. A returned ball which touches the net or its supports on the way over to the other side, is considered a good return. The ball is in play from the last moment at which it is stationary on the palm of the server's free hand before being projected in service until:

- a point is scored.
- it touches the same court twice consecutively.
- it has been volleyed.
- it touches a player, or anything he wears or carries, other than his racket or his racket hand below his wrist.
- it touches any object other than the net or its support (referred to above).
- it is struck by a player more than once consecutively.
- it touches, in a doubles service, the left half-court of the server or receiver.
- it is struck, in doubles, by a player out of sequence, except where there has been a genuine error in playing order.

-- **Always remove and store the table tennis playfields before rotating the main cabinet.**

Congratulations! You have now assembled your Swivel Table. Please note the Care and Use instructions below to ensure many years of trouble free use of your Swivel Table.

CARE AND USE OF YOUR SWIVEL TABLE

1. Use only a suitable 120v AC household outlet, and insure the cord is not a trip hazard.
2. For long life and best play from your swivel table, apply spray furniture polish to clean cloth and wipe down the air hockey playfield with air motor running to make the pucks slide faster before first play and frequently thereafter.
3. Use spray furniture polish to clean all exterior surfaces of your game table.
4. Use the Billiards Playfield brush provided to clean the cloth on the billiards table.
5. Use a carpenters level to properly level table using the leg levelers.
6. This product is intended for **INDOOR** use only.
7. **DO NOT** operate the air motor if the cord is damaged in any way.
8. **DO NOT** sit, climb or lean on the table.
9. **DO NOT** drag the table when moving it. This will damage the legs.
10. **DO NOT** set drinks on the table.
11. It is suggested that this table be placed close to a wall thus allowing the air motor cord to **NOT** be a trip hazard. Always turn air motor off when table is not in use.
12. If possible, cover table with a pool table cover or sheet when not used to keep playfield clean preventing any dust build up.
13. Clean the table tennis playfield with a soft, slightly damp (water) cloth. Do not use furniture polish.

First Time Battery Installation:

Locate battery compartments for this product (there are two).

Use alkaline batteries for maximum performance .

Using a small Phillips head screwdriver – loosen and remove the battery compartment cover screw(s).

Remove battery compartment cover .

Install new batteries only after reading the “ Battery Information NOTICE“ !

Replace compartment cover and secure cover with the cover screw . Do not over tighten and strip out the screw .

IMPORTANT: BATTERY INFORMATION

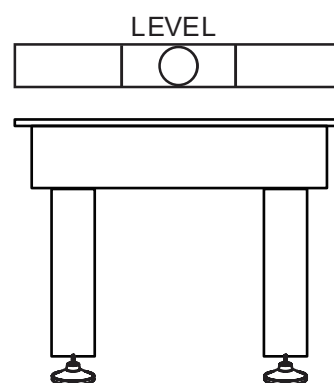
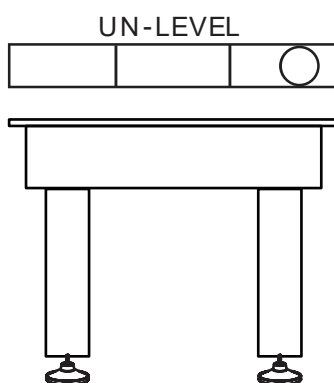
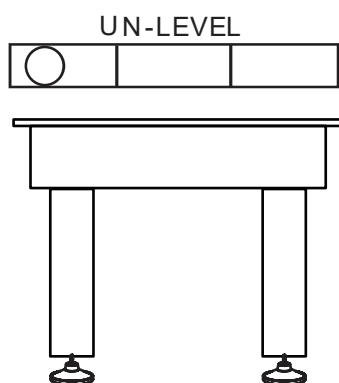
Please retain this information for future reference. Batteries must be installed / replaced by an adult .

Notice:

1. Remove and replace batteries when the electrical features of this product work slowly or are not functional .
2. Do not mix old and new batteries .
3. Do not mix different types of batteries : Alkaline , Standard (Carbon-Zinc) , or rechargeable (Nickel-Cadmium batteries) .
4. Use Alkaline Batteries for maximum performance .
5. Do not use damaged batteries .
6. Use only batteries of the same or equivalent type as recommended.
7. Install new batteries as per matching the battery polarity guide (+ & - , positive and negative) inside of the battery compartment . Correct battery polarity installation is critical as to not damage the internal electrical components as well as insuring the correct functionality of the product .
8. Do not short circuit the battery terminals .
9. Always remove exhausted , leaking, weak , and batteries from long periods of nonuse from the product . Battery leakage and corrosion can cause damage .
10. Check the battery terminals are clean and bright before installing new batteries.
11. Dispose of old batteries safely and per local battery disposal codes .
12. Do not dispose of batteries into a fire as they may explode or leak.
13. If removable rechargeable batteries are used , they are to be charged under adult supervision .
14. Rechargeable batteries are to removed from the product before they are charged .
15. If you use a battery charger, it should be examined regularly for damage to the cord , plug, enclosure, and other parts. Do not use a damaged or malfunctioning charger until it is properly repaired.
16. Non rechargeable batteries must not be recharged .
17. Always remove batteries from this product for extended storage and or non-use .
18. Should this product cause , or be affected by, local electrical interference , move it away from other electrical equipment . Reset (switching off and back on again and or removing and reinserting the batteries) if necessary .

INSTRUCTIONS FOR LEVELING A POOL TABLE

- Assemble pool table according to the instructions, and place in it's desired location.
- Any type of level would be sufficient to perform this procedure. However, a two-foot level is recommended.
- Before leveling, make sure level is placed on the playing surface, not the rails.
- Level the ends between the corner pockets: Place the level on the playing surface between the two corner pockets and adjust the leg leveler under the leg opposite of which the bubble in the level favors until the bubble rests in the middle of the level.



- Repeat the step above to the opposite corner pockets.
- Next, level the length of the table. Place the level next to the side pocket and adjust the height to position the bubble in the middle of the level, using the shims beneath the leg opposite of which the bubble in the level favors.
- Repeat the step above to the opposite length of the table.
- Recheck both short ends to ensure bubble is in the middle on the level.
- Depending on the surface the pool table sits, especially deep pile carpeting and pad, the pool table may need to settle for 24 hours. Recheck the level on each side of the table after 24 hours.

KEY#	PART#	DESCRIPTION	QTY
1	AL6300WJ1	Billards -Cabinet	1
2	AL6300WJ2	Air Hockey Playfield with air motor	1
3	AL6300WJ3	Leg Top End Panel	2
4	AL6300WJ4	Puck Catcher Box	2
5	AL6300WJ5	Latch/ Lock	4
6	AL6300WJ6	End Panel Support Board	2
7	AL6300WJ7	Ball Storage Board	2
8	AL6300WJ8	Steel L-Bracket	4
9	AL6300WJ9	Right Mitre Cut Leg	2
10	AL6300WJ10	Left Mitre Cut Leg	2
11	AL6300WJ11	Leg Panel	4
12	AL6300WJ12	Leg Base Board	4
13-R	AL6300WJ13	Outside Apron- End Board	4
14-R	AL6300WJ14	Outside Lower Apron with LED light strips+battery box	2
15	AL6300WJ15	Top End Panel	2
16	AL6300WJ16	Table Tennis End Playfield	2
17	AL6300WJ17	Table Tennis Middle Playfield	1
18	AL6300WJ18	1-1/4"Phillips Washer Head Screw	20
19	AL6300WJ19	3/4" Phillips Flat Head Screw	16
20	AL6300WJ20	1-3/4" Phillips Flat Head Screw	82
21	AL6300WJ21	1/2" Phillips Round Head Screw	8
22	AL6300WJ22	5/16" * 1-1/2"Allen Head Bolt	16
23	AL6300WJ23	20mm Hex Bolt (Pilot bolt)	2
24	AL6300WJ24	20mm Pivot Washer	4
25	AL6300WJ25	5/16"*19mm Washer	16
26	AL6300WJ26	Leg Leveler	4
27	AL6300WJ27	Wood Glue	1
28	AL6300WJ28	For Pivot Bolts Wrench	1
29	AL6300WJ29	Tennis Top- Support	2
30	AL6300WJ30	Billiard Balls	1
31	AL6300WJ31	Cue Stick	2
32	AL6300WJ32	Triangle	1
33	AL6300WJ33	Chalk	2
34	AL6300WJ34	Pool Playfield Brush	1
35	AL6300WJ35	Air Hockey Striker	2
36	AL6300WJ36	Air Hockey Striker Felt Pad	2
37	AL6300WJ37	Air Hockey Puck	2
38	AL6300WJ38	Table Tennis Net Post	2
39	AL6300WJ39	Table Tennis Net	1
40	AL6300WJ40	Table Tennis Paddle	2
41	AL6300WJ41	Table Tennis Ball	2
42	AL6300WJ42	Plastic Rub Strip	4
43	AL6300WJ43	3/4" Phillips Round Head Screw	8
44	AL6300WJ44	End Panel Inner Cushion	4
45	AL6300WJ45	20mm Plastic Washer	2
46	AL6300WJ46	Table Tennis Top Cushion	12
47	AL6300WJ47	Allen Wrench	1
48	AL6300WJ48	Cord Holder	1

KEY#	PART#	DESCRIPTION	QTY
49	AL6300WJ49	TT playfield holder board	2
50	AL6300WJ50	TT playfield holder support board	2
51	AL6300WJ51	TT holder connector Block	4
52	AL6300WJ52	1-3/4" Phillips Washer Head Screw	12
53	AL6300WJ53	1/4"*1" Allen key bolt	8
54	AL6300WJ54	1/4"*19mm Washer	8
55	AL6300WJ55	1/2"*9mm Lock Washer	16
56	AL6300WJ56	13/32"*7mm Lock Washer	8
57	AL6300WJ57	LED Light Strip	2
58	AL6300WJ58	Battery Box	2

90 DAY LIMITED WARRANTY

This consumer warranty extends to the original consumer purchase of any ESCALADE SPORTS Product (hereinafter referred as the "Product").

WARRANTY DURATION: This Product is warranted to the original consumer purchase of a period of 90 days from the original purchase.

WARRANTY COVERAGE: ESCALADE SPORTS warrants to the original Consumer Purchaser that any Product of its manufacture is free from defects in material and workmanship when used for the intended purpose under normal use and conditions. THIS WARRANTY IS VOID IF THE PRODUCT HAS BEEN DAMAGED BY ACCIDENT, UNREASONABLE USE, NEGLIGENCE, IMPROPER SERVICE, FAILURE TO FOLLOW INSTRUCTIONS PROVIDED WITH THE PRODUCT OR OTHER CAUSES NOT ARISING OUT OF DEFECTS IN MATERIAL AND WORKMANSHIP.

WARRANTY PERFORMANCE: During the above 90 day warranty period, ESCALADE SPORTS shall repair or replace with a comparable model, and Product, or component thereof, which may prove defective under normal use and proper care, and which our examination shall disclose to our satisfaction to be thus defective, please contact our Warranty Dept.

1-888-996-2729 / Warranty Dept.

Or Write us at:

Escalade® Sports, Inc. - P.O. Box 889, Evansville, IN 47706

Attn: Warranty Dept.

Or E-mail us at:

gameroom@escaladesports.com

Other than shipping requirements no charge will be made for such repair or replacement of in-warranty Products. ESCALADE SPORTS strongly recommends that the Product is insured for value prior to mailing.

WARRANTY DISCLAIMERS: ANY IMPLIED WARRANTIES ARISING OUT OF THIS SALE, INCLUDING BUT NOT LIMITED TO THE IMPLIED WARRANTIES OF MERCHANTABILITY AND FITNESS FOR A PARTICULAR PURPOSE, ARE LIMITED IN DURATION TO THE ABOVE 90 DAY PERIOD. ESCALADE SPORTS SHALL NOT BE LIABLE FOR LOSS OF USE OF THE PRODUCT OR OTHER CONSEQUENTIAL OR INCIDENTAL COSTS, EXPENSES OR DAMAGES INCURRED BY THE CONSUMER OF ANY OTHER USE.

Some states do not allow the exclusion or limitation of implied warranties or consequential or incidental damages, so the above limitations or exclusions may not apply to you.

LEGAL REMEDIES: This warranty gives you specific legal rights and you may also have other rights which may vary from state to state.

NOT COVERED BY THIS WARRANTY

- Product not intended to be in places of public assembly, such as, but not limited to, schools, parks, public or private recreational facilities
- Any product subjected to Non-residential abuse, negligence, improper installation, vandalism, acts of God, alteration of product, or any other events beyond the control of ESCALADE SPORTS.