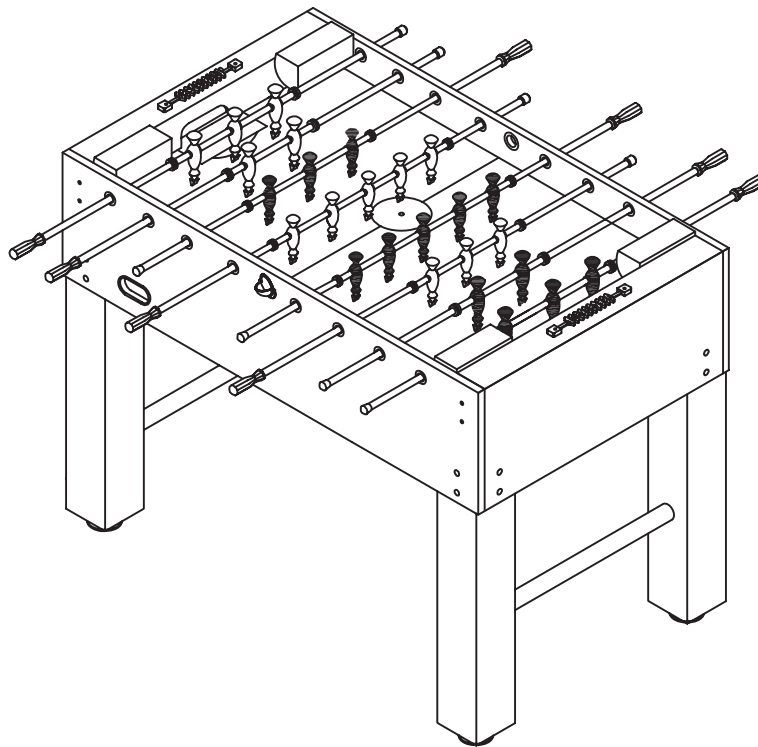


TIRADE MMXI SOCCER TABLE



Replacement Parts

Order direct at www.gldproducts.com
or call our Customer Service department at
(800) 225-7593
8 am to 4:30 pm Central Standard Time

Staple your receipt here.

Important: A copy of your receipt will be needed to activate your warranty (see page 18).



Congratulations and THANK YOU for purchasing the Tirade MMXI Soccer Table. You have chosen a product that should provide years of entertainment. To assist you with customer service and warranty claims, staple your receipt to the inside cover, then keep this manual in a safe place for future reference.

GLD Products

S84 W19093 Enterprise Drive
Muskego, WI 53150 USA
1-800-225-7593
Fax: 1-800-841-6944
Email: gld@gldmfg.com
Web: www.gldproducts.com

This manual may have been updated. For the latest manual visit the GLD Products website.



Place your package near the location where it will be used. Carefully unpack all components and verify you have all the correct pieces.

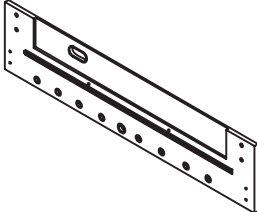
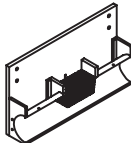
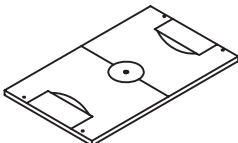
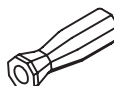
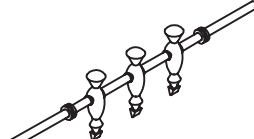
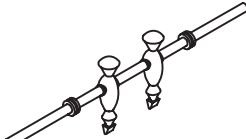
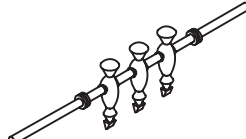
If you notice missing or defective parts, please call us at:
1-800-225-7593 ext. 113

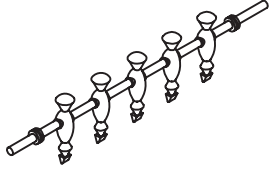
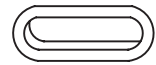
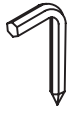
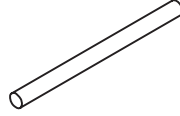
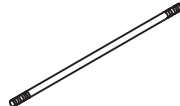


Please read and understand all instructions before beginning assembly.

This assembly will require 2 adults.

This product is not for use by children without adult supervision.

Part No./ Qty	Illustration/ Order Number	Part No./ Qty	Illustration/ Order Number	Part No./ Qty	Illustration/ Order Number
1 Qty. 2	 Side Apron Order No. 3-164	2 Qty. 2	 End Apron Order No. 3-165	3 Qty. 1	 Playfield Order No. 3-166
4 Qty. 8	 6 x 55 mm Allen Key Bolt Order No. 3-167	5 Qty. 8	 3.5 x 12 mm Round Head Screw Order No. 3-168	6 Qty. 2	 Ball Return Order No. 3-169
7 Qty. 2	 Goal Box (Pre-Installed) Order No. 3-170	8 Qty. 16	 8 x 40 mm Leg Bolt Order No. 3-171	9 Qty. 8	 Handle Grip Order No. 3-172
10 Qty. 4	 Leg Leveler Order No. 3-173	11 Qty. 16	 22 x 8.5 mm Washer Order No. 3-174	12 Qty. 1	 3 Player Rod - Black (Pre-Assembled)
13 Qty. 1	 2 Player Rod - Black (Pre-Assembled)	14 Qty. 1	 3 Player Rod - Black (Pre-Assembled)	15 Qty. 1	 5 Player Rod - Black (Pre-Assembled)
16 Qty. 1	 3 Player Rod - Ivory (Pre-Assembled)	17 Qty. 1	 2 Player Rod - Ivory (Pre-Assembled)	18 Qty. 1	 3 Player Rod - Ivory (Pre-Assembled)

19  Qty. 1 5 Player Rod - Ivory (Pre-Assembled)	20  Qty. 13 Player - Black (Pre-Installed) Order No. 3-179	21  Qty. 13 Player - Ivory (Pre-Installed) Order No. 3-180
22  Qty. 16 Rubber Bumper (Pre-Installed) Order No. 3-181	23  Qty. 8 End Cap Order No. 3-182	24  Qty. 14 3.5 x 10.5 mm Washer Head Screw Order No. 3-183
25  Qty. 4 3.5 x 21 mm Philips Screw Order No. 3-184	26  Qty. 2 Ball Entry Cup Order No. 3-185	27  Qty. 16 2 Piece Player Rod Bushing (Pre-Installed) Order No. 3-186
28  Qty. 8 18 x 6.5 mm Washer Order No. 3-187	29  Qty. 4 Soccer Ball Order No. 3-188	30  Qty. 2 Side Ball Return Ring (Pre-Installed) Order No. 3-189
31  Qty. 1 Allen Wrench Order No. 3-190	32  Qty. 2 Leg Brace Order No. 3-191	33  Qty. 4 Support Rod Nut Order No. 3-192
34  Qty. 2 Wodden Support Order No. 3-193	35  Qty. 2 Support Rod Order No. 3-194	36  Qty. 1 Scorekeeper - Black Order No. 3-195
37  Qty. 2 F Channel Order No. 3-196	38  Qty. 1 Scorekeeper - Ivory Order No. 3-197	39  Qty. 4 Enterprising Board Order No. 3-198

40 Qty. 4  3 x 7 mm Round Head Screw Order No. 3-199	41 Qty. 2  3.5 x 16 mm Philips Screw Order No. 3-200	42 Qty. 2  Right Leg Order No. 3-201
43 Qty. 2  Left Leg Order No. 3-202		

IF YOU HAVE A WARRANTY CLAIM, CALL US FIRST

Please see page 18.

GLD Products

Available 8 am to 4:30 pm Central Standard Time

S84 W19093 Enterprise Drive

Muskego, WI 53150 USA

1-800-225-7593

Fax: 1-800-841-6944

Email: gld@gldmfg.com

Web: www.gldproducts.com

For all claims, please have your receipt and item number when you call. The product item number can be found on the front cover.

If you are instructed to return the product for service, you are responsible for shipping the unit at your expense.

PRODUCT REGISTRATION

Important: The product registration form on page 19 and a copy of your receipt must be completed and returned within 10 days of purchase to validate your warranty.

Preparing for Assembly

- Be sure to unpack all of the parts included in this package. Check inside any tubes or sleeves. Save all packing material until the product is fully assembled and functional.
- Compare the parts in your package with the Parts Identifier descriptions.
- After unpacking large products, some disassembly may be required prior to beginning the assembly.

Tools Required

- Allen Wrench (#31)
- Phillips screwdriver (not included)
- Level (not included)

Assembly Tips

Make sure you understand the following before you begin to assemble your game table.

1. READ THIS MANUAL all the way through before beginning assembly.
2. When installing parts that have more than one bolt, start ALL bolts in that part by hand before tightening anything.
3. Some drawings or images in this manual may not look exactly like your product. Please read and understand the text before starting each assembly step.

Note: Save all packing materials until the parts have been inspected and the table is assembled.

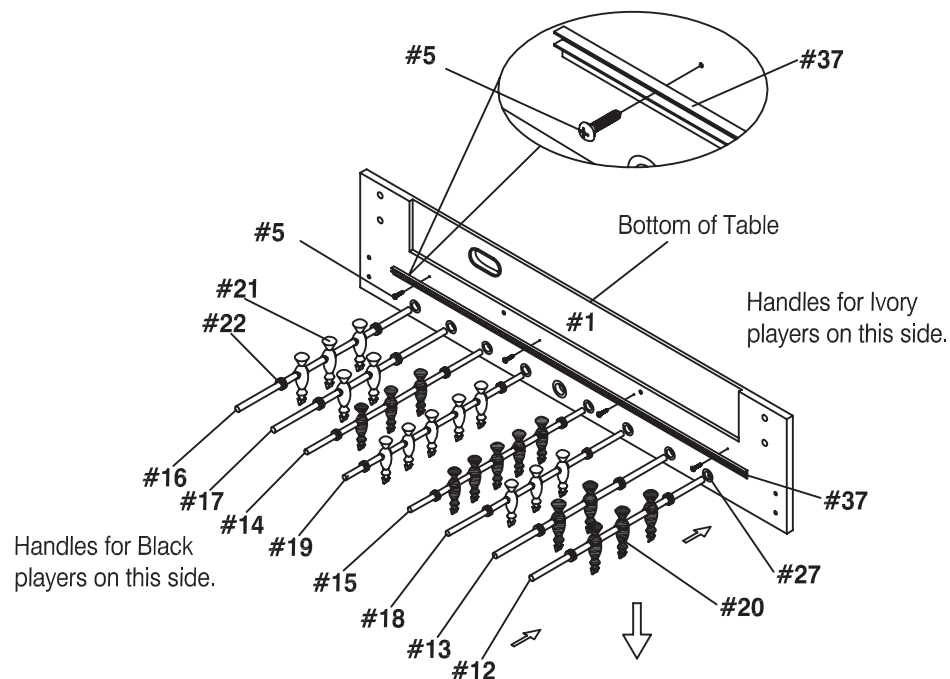
Unpack the Pieces

- Lay the box on a flat surface (floor). You may want this near your area of assembly.
- Unpack the boxes and part bags. Inspect and count the parts. The Parts Identifier page can be used to record your results.
- If any parts are damaged or missing, contact GLD Customer Service.
- Missing fasteners may be purchased at a hardware store using the descriptions on the Parts Identifier page.

STEP 1 - POSITION PLAYER RODS

Start with one of the table sides. The rods have the players attached

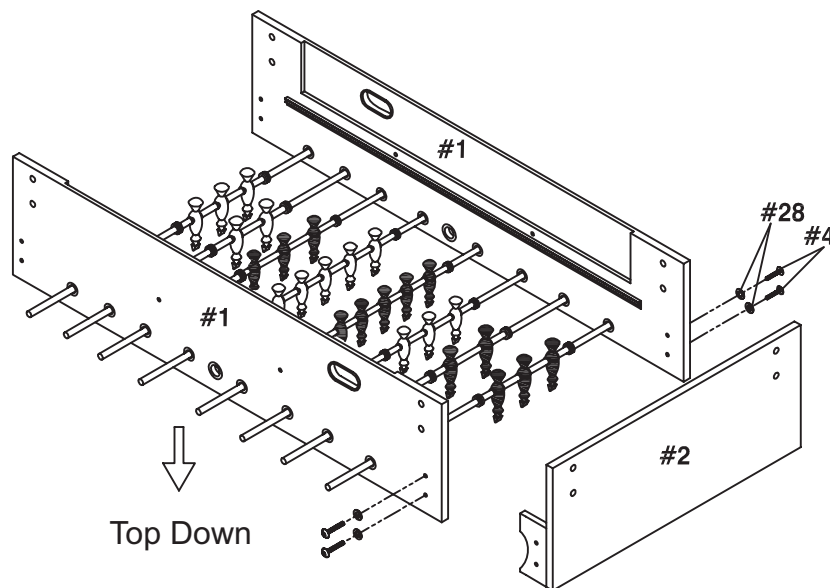
1. Lay the player rods (#12 thru #19) on the floor in the order shown. The color and number of players on each rod should be followed. Player rods #12 and #16 have the players further apart than player rods #14 and #18.
2. The player rods have a bolt hole in one end. Position the ivory player rods so the bolt handle hole is on one side of the table and the holes in the black player rods are on the opposite side.
3. The rod handles and end caps will be installed later.

**STEP 2 - INSTALL PLAYER RODS TO SIDES**

1. Working upside down, position one of the table sides (#1) top edge down next to one end of the player rods.
2. Secure the F channel (#37) to both of the side aprons (#1), using four screws (#5) for each channel side.
3. Each rod hole in the table side must have a pre-installed bushing (#27).
4. Slide the player rods into the holes of the table side (#1). Make sure the pre-installed rubber bumpers (#22) are still in place on both ends of the rod.
5. Position the second table side (#1) top edge down and playing field slot inward on the second side of the player rods.
6. Slide the player rods into the holes of the table side (#1).

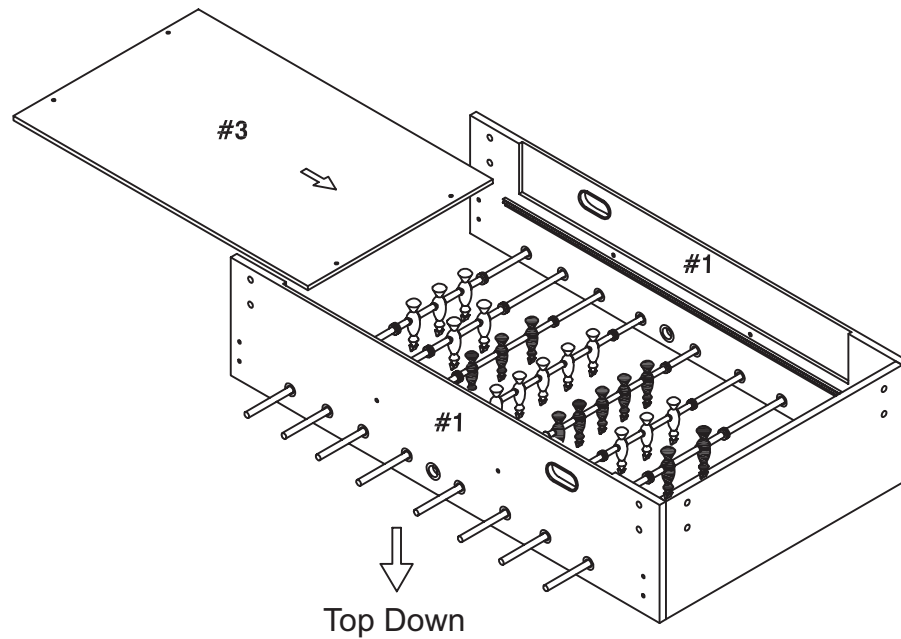
STEP 3 - ATTACH END APRONS

1. Position one of the end aprons (#2) top edge down at one end of the assembly. Position it against one of the sides (#1).
2. Use two of the allen bolts (#4) and two washers (#28) to secure the two pieces. Tighten part way.
3. Use two additional allen bolts (#4) and washers (#28) to secure the opposite side to the same end apron (#2).



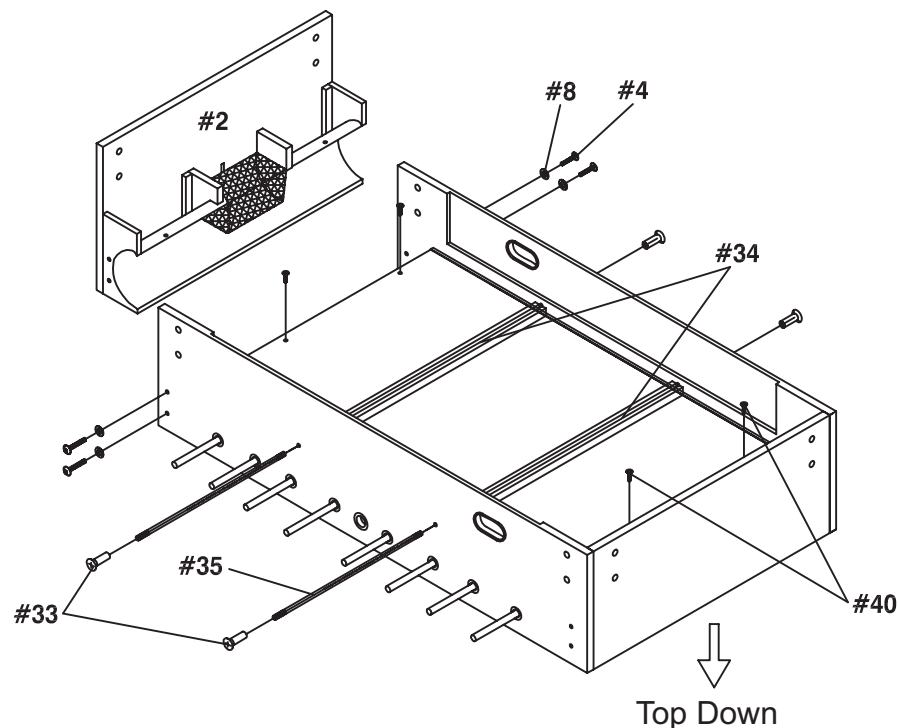
STEP 4 - INSERT PLAYFIELD

1. Turn the playfield (#3) face down. Position the playfield (#3) in the F channel slots (#37) of the sides (#1) and push the two sides toward each other. This will trap the playfield (#3).



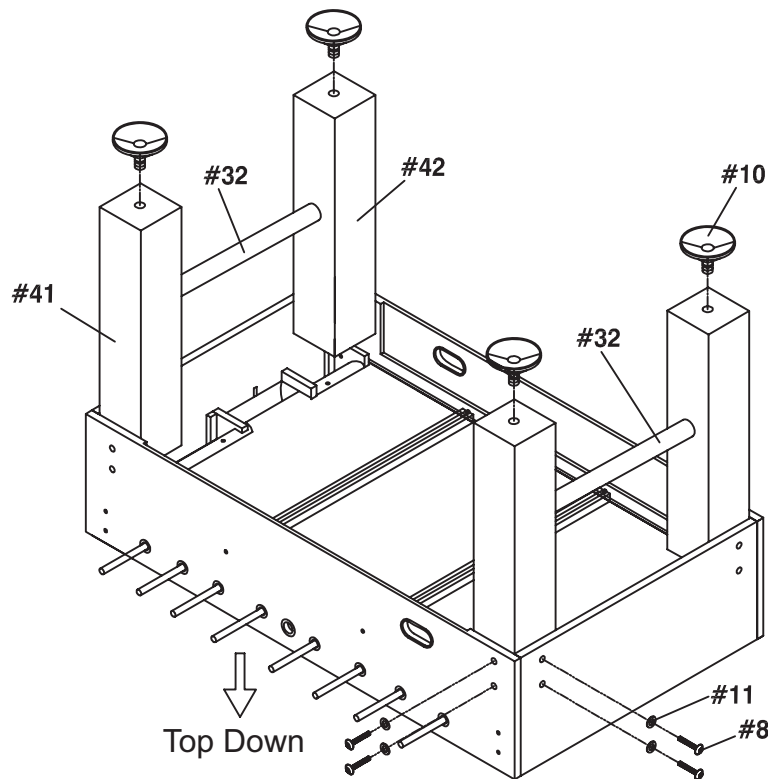
STEP 5 - FINISH TABLE TOP ASSEMBLY

1. Position the second end apron (#2) top edge down at the open end of the table top assembly.
2. Use two allen bolts (#4) and washers (#28) on each side. Tighten part- way.
3. Place the two wooden supports (#34) on the playfield (#3). The open side should face up away from the playing field.
4. Insert the two support rods (#35) into the holes in the table side. Position the wooden supports (#34) so the rods (#35) will be in the slot when the rods are pushed in.
5. Screw one support rod nut (#33) onto the end of each rod (#35). Push the rod inward so the rod goes into the hole on the second side.
6. Screw the second support rod nut (#33) onto the rod. Hold one support rod nut and tighten the other one until the two sides (#1) are tight to the playfield (#3).
7. Secure the end apron (#2) by tightening the eight allen bolts (#4).
8. To secure the ends of the playfield (#3) to the end aprons (#2), use four screws (#40) at each end.



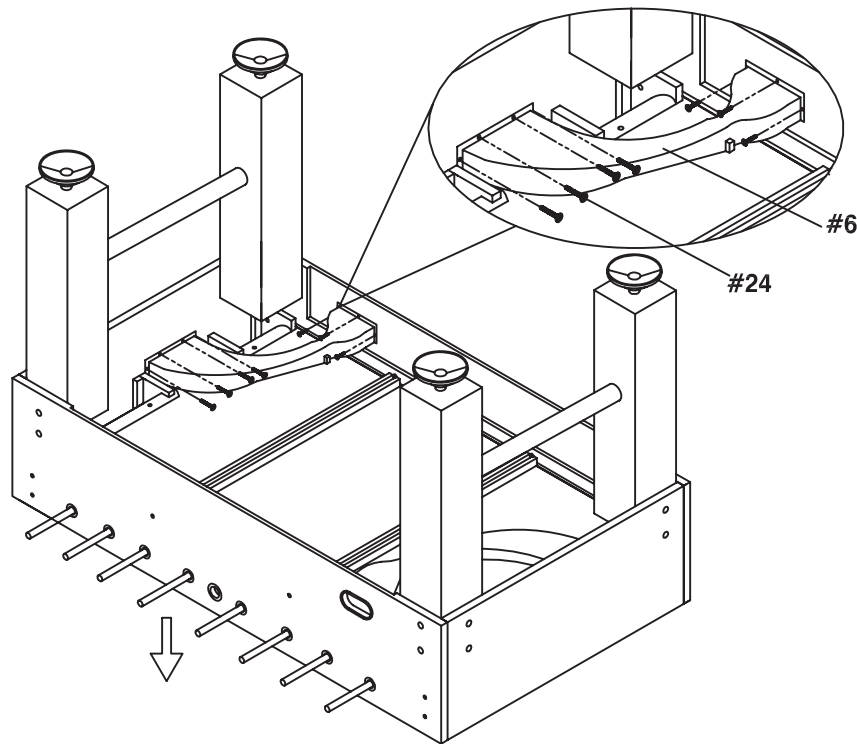
STEP 6 - ASSEMBLE LEGS

1. Position the first leg (#42 or #43) into the proper corner. The hole for the leg brace (#32) faces toward the other leg at the same end and the four screw holes align with the screw holes in the end apron sides.
2. Insert four leg bolts (#8) with washers (#11) into the apron holes and finger start into the legs (#42 and #43).
3. Tighten the leg bolts.
4. Position the second leg (#42 or #43) at the same end.
5. Place the leg brace (#32) in the holes of the two legs.
6. Insert four leg bolts (#8) with washer (#11) into the holes and finger start into the leg (#42 or #43).
7. Tighten the leg bolts.
8. Repeat for other two legs.
9. Screw a leg leveler (#10) halfway into the bottom of each leg.



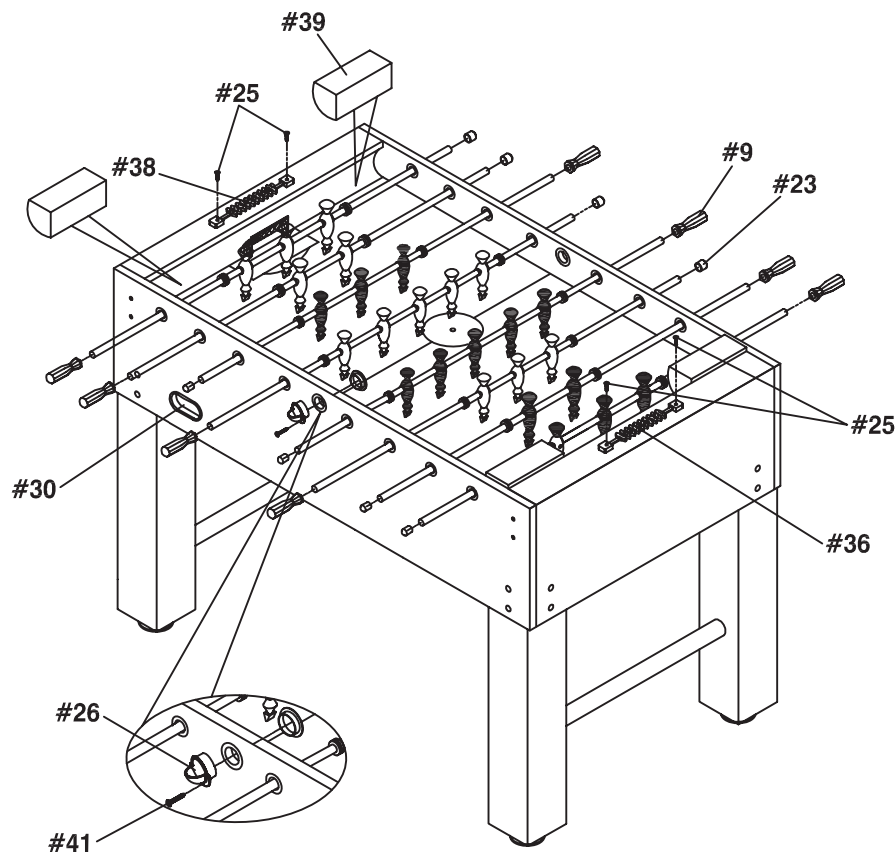
STEP 7 - INSTALL BALL RETURNS

1. Position the ball return (#6). Observe the number and location of the seven screw holes.
2. Insert a screw (#24) in each hole and tighten.
3. Repeat for the second ball return.
4. Turn the table over. Two adults should perform this action. The player rods will shift but will not fall out.



STEP 8 - FINISHING TOUCHES

1. Slide a handle grip (#9) onto the player rod.
2. Repeat for the remaining player rods on both sides of the table.
3. Place an end cap (#23) on the opposite ends of the player rods and press in place.
4. Install the two ball entry cups (#26) one on each side and finger start one screw (#41).
5. The cup is on the outside of the table and the opening faces up. Screw the two pieces together.
6. Install the black scorekeeper (#36) on the top of the table behind the black goalie.
7. Position the scorekeeper (#36) and finger start two screws (#25).
8. Tighten the screws.
9. Repeat for the ivory scorekeeper (#38).
10. Install the four optional enterprising boards (#39).
11. Position the table in the room and level. To level the table place a carpenters level on the top edges and turn the leg levelers (#10) in or out as needed.



Care and Use of your Table

- This product is intended for INDOOR use only.
- DO NOT sit, climb, or lean on the table.
- DO NOT drag the table when moving it. This will damage the legs.
- Keep clean with a damp cloth.
- Apply silicon to a rag and wipe rods for better play.

90-DAY LIMITED WARRANTY

The Manufacturer warrants to the original retail purchaser that this product is free from defects in material and workmanship under normal use and conditions for a period of ninety (90) days from the date of original purchase. The Manufacturer's liability is limited to the repair or replacement, at its option, of any defective product and shall not include any liability for indirect, incidental or consequential damages of any kind. Should this product become defective due to material or workmanship within the warranty period, contact our Customer Service Department. This warranty is not transferable and does not cover normal wear and tear or damage caused by improper usage, negligence, misuse, abuse, transportation damage, acts of nature, or accident (including failure to follow the instructions in this manual). It does not cover expendable items such as batteries, light bulbs, fuses, accessories, cosmetic parts and other items that wear out due to normal usage, including felt covered areas of the playing surface. This warranty is also void if the product is disassembled and reassembled, damaged, modified from its original state, or used for other than indoor personal residential use (no commercial or rental applications).

This warranty gives you specific legal rights, and you may have other rights which vary from state to state.

IF YOU HAVE A WARRANTY CLAIM, CALL US FIRST (8 - 4:30 CST)

Please have your receipt and item number (found on the front cover) when you call.

GLD Products

S84 W19093 Enterprise Drive
Muskego, WI 53150 USA

1-800-225-7593

Fax: 1-800-841-6944

Email: gld@gldmfg.com

Web: www.gldproducts.com

If you are instructed to return the product for service, you are responsible for shipping the unit at your expense to the above address in packaging that will protect against further damage. All warranty or repair requests require a Return Authorization Number prior to returning the item.

PRODUCT REGISTRATION

Important: The product registration form on page 19 must be completed and returned along with a copy of your receipt within 10 days of purchase to validate your warranty.

REGISTER YOUR PRODUCT

Place postage here

Complete this form, include a copy of your receipt, fold, tape (do not staple) and return within 10 days of purchase. This protects your warranty and will help us develop new products!

GLD Products

Warranty Department
S84 W19093 Enterprise Drive
Muskego, WI 53150 USA

Cut here.

Fold here second.



GAME TABLES

GAMES AND ACCESSORIES

BILLIARD ACCESSORIES

SOFT-TIP DARTS

FLIGHTS AND SHAFTS

HOME CASINO

BILLIARD CUES

DARTBOARDS

STEEL-TIP DARTS

DART CASES AND ACCESSORIES

Fold here first.

Name	Date of Purchase
Address	Phone-Day
City	Phone-Evening
State Zip	Email
Purchase Price:	Item: 64-0908 Tirade MMXI Soccer Table
Store Name:	

1. What are the top two reasons that influenced the purchase of this product? Select two.

☐	Brand reputation	☐	Prior experience with another GLD product
☐	Saw in an advertisement	☐	Color/appearance
☐	Quality/durability	☐	Other
☐	Value for price		

2. How did you become aware of this product? Select two.

☐	Saw in an advertisement	☐	Saw it in the store
☐	Saw or used a friend's or relative's	☐	Recommended by another person
☐	Received as a gift	☐	Other

3. Rate your satisfaction with each of the following?

	Excellent	Good	Fair	Poor
Assembly instructions				
Ease of assembly				
Packaging				
Overall product satisfaction				

4. Were there any parts missing?

☐ Yes ☐ No If so, which ones? Order No. _____

5. Based on your experience, would you buy another GLD product?

☐ Yes ☐ No

6. Is this the first GLD product that you've owned? If No, what other product have you owned?:

☐ Yes ☐ No _____

7. Have you owned products from:

☐ Sportcraft ☐ Harvard ☐ Classic Sport ☐ Other

8. When did you decide to purchase this product?

☐ Before entering the store. ☐ While in the store/impulse purchase

9. How many times per month will you use it?

☐ 1 to 3 ☐ 4 to 8 ☐ 9 to 15 ☐ 16 +

10. Are you the intended user of this product?

☐ Yes ☐ No, indicate who: _____

11. Where will you use this product?

☐ Home ☐ Other: _____

12. Please tell us your gender?

☐ Male ☐ Female

13. And your marital status?

☐ Married ☐ Single

14. Age?

☐ Under 25 ☐ 25 - 40 ☐ 40 - 60 ☐ Over 60

15. Which best describes your family income?

☐ Under \$25,000	☐ \$25,000 - \$49,999	☐ \$50,000 - \$99,999
☐ \$100,000 - 149,999	☐ \$150,000 - \$199,999	☐ Over \$200,000

16. Education:

☐ Some high school	☐ College degree
☐ Completed high school	☐ Graduate degree

Remember to attach a copy of your receipt.

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 Muskego, WI 53150 USA
 1-800-225-7593 • FAX 800-841-6944
 Email: gld@gldmfg.com
 Web Site: www.gldproducts.com

Tirade MMXI Soccer Table

Item 64-0908

Parts Re-Order Form

Name		Date
Address		Phone-Day
City		Phone-Evening
State	Zip	Email

Order No.	Description	Unit Price (each)	Qty.	Total Amount
3-164	Side Apron	50.00		
3-165	End Apron	40.00		
3-166	Playfield	30.00		
3-167	6 x 55 mm Allen Key Bolt	0.50		
3-168	3.5 x 12 mm Round Head Screw	0.25		
3-169	Ball Return	10.00		
3-170	Goal Box	15.00		
3-171	8 x 40 mm Leg Bolt	0.50		
3-172	Handle Grip	10.00		
3-173	Leg Leveler	10.00		
3-174	22 x 8.5 mm Washer	0.50		
3-175	3 Player Rod - Goalie Position	16.00		
3-176	2 Player Rod	16.00		
3-177	3 Player Rod	16.00		
3-178	5 Player Rod	16.00		
3-179	Player Black	5.00		
3-180	Player Ivory	5.00		
3-181	Rubber Bumper	1.50		
3-182	End Cap	1.00		
3-183	3.5 x 10.5 mm Washer Head Screw	0.25		
3-184	3.5 x 21 mm Philips Screw	0.25		
3-185	Ball Entry Cup	7.50		
3-186	2 Piece Player Rod Bushing	7.50		
3-187	18 x 6.5 mm Washer	0.50		
3-188	Soccer Ball, 4 pk	5.00		
3-189	Side Ball Return Ring	7.50		
3-190	Allen Wrench	1.00		
3-191	Leg Brace	15.00		
3-192	Support Rod Nut	0.50		
3-193	Wooden Support	10.00		
3-194	Support Rod	6.00		
3-195	Scorekeeper - Black	10.00		
3-196	F Channel	6.00		
3-197	Scorekeeper - Ivory	10.00		
3-198	Enterprising Board	10.00		
3-199	3 x 7 mm Round Head Screw	0.25		

3-200	3.5 x 16 mm Philips Screw	0.25		
3-201	Right Leg	20.00		
3-202	Left Leg	20.00		
Shipping will be added. If paid by Check or Money Order, call for quote. 5.1% Waukesha Wisconsin tax will apply (subject to change).		Subtotal		
		S/H		
		Tax		
		Total		

Method of Payment

_____ Check or Money Order

_____ Credit Card

_____ Visa _____ MasterCard _____ Discover _____ American Express

Card # _____

Security Code # _____ Billing Address Zip code _____

Signature _____ Exp. Date _____

Shipping Address

Name _____

Address _____ Phone _____

City _____ State _____ Zip _____



www.gldproducts.com

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PROUD MANUFACTURER OF



S84 W19093 Enterprise Drive • Muskego, WI 53150 USA
262.679.8730 or 1.800.225.7593 tele
262.679.8738 or 1.800.841.6944 fax
262.679.8739 international fax
Email: gld@gldmfg.com
www.gldproducts.com