



TRIUMPH

We strive to ensure that our products are of the highest quality and free of manufacturing defects or missing parts. However, if you have any problems with your new product,

DO NOT RETURN IT TO THE STORE,

please contact us toll free @:

1-888-996-2729

FAX: 1-866-873-3531

gameroom@escaladesports.com

Or write to:

Escalade Sports

Customer Service Department

P.O. Box 889

Evansville, IN 47706

Please visit our Web site at:

www.escaladesports.com

Please have your date code when inquiring about parts.

When contacting Escalade Sports please provide your model number, date code (if applicable), and part number if requesting a replacement part. These numbers are located on the product, packaging, and in this owners manual.

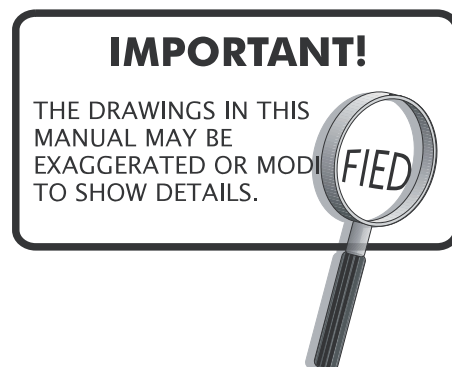
Your Model Number **45-6791F**

Date Code: **2 - 45-6791F - - HL**

Purchase Date: _____

PLEASE RETAIN THIS INSTRUCTION MANUAL FOR FUTURE REFERENCE

**IMPORTANT! READ EACH STEP
IN THIS MANUAL BEFORE YOU
BEGIN THE ASSEMBLY.**



TWO ADULTS ARE REQUIRED TO ASSEMBLE THIS 60" VERONA SOCCER TABLE

Tools Required:

Allen Wrench (Included)
Phillips Screwdriver
Furniture Polish and Cloth

An electric screwdriver is helpful in assembly. However, please set at low torque and use extreme caution with an electric screwdriver because you could overtighten the hardware and strip the screws.

Assembly Tips

Make sure you understand the following tips before you begin to assemble your multi game.

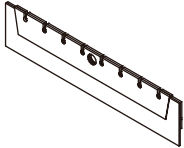
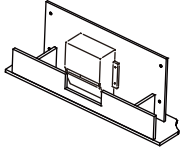
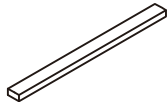
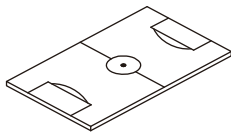
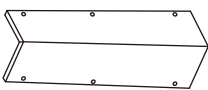
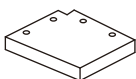
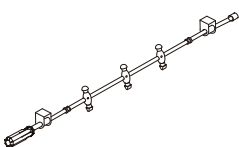
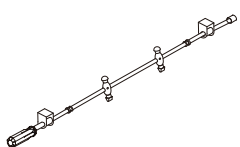
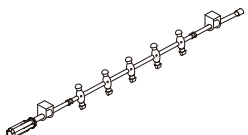
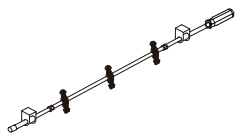
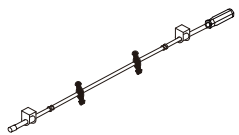
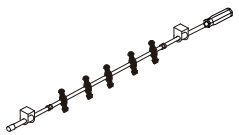
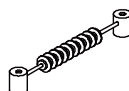
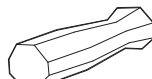
1. Start all bolts by hand before tightening.
2. Some drawings or images in this manual may not look exactly like your product. Please read and understand the text before starting each assembly step.

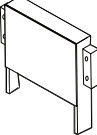
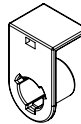
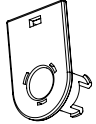


ATTENTION:

**READ AND FOLLOW ALL ASSEMBLY, OPERATION, AND
SAFETY INSTRUCTIONS CAREFULLY. AT LEAST TWO
ADULTS ARE NEEDED TO ASSEMBLE THIS SOCCER TABLE**

Parts List

1  SIDE APRON 2 PCS	2  END APRON 2 PCS	3  SUPPORT BRACE 2 PCS	4  PLAYFIELD 1 PC	5  LEG 4 PCS
6  LEG PANEL 4 PCS	7  LEG BASE 4 PCS	8  BALL ENTRY CUP 2 PCS	9  3 PLAYER ROD-IVORY 2 PCS	10  2 PLAYER ROD-IVORY 1 PC
11  5 PLAYER ROD- IVORY 1 PC	12  3 PLAYER ROD-RED 2 PCS	13  2 PLAYER ROD-RED 1 PC	14  5 PLAYER ROD-RED 1 PC	15  PLASTIC BRACKET 4 PCS
16  3.5 x 18MM SCREW 4 PCS	17  3.5 x 12MM SCREW 4 PCS	18  SOCCER BALL 4 PCS	19  SCORERS 2 SETS	20  3.5 x 33MM SCREW 24 PCS
21  3.5 x 33MM SCREW 40 PCS	22  3.5 x 10.5MM SCREW 16 PCS	23  ALLEN KEY 1 PC	24  M8 x 20MM BOLT 16 PCS	25  M8 WASHER 16 PCS
26  SHIM PACK 1 SET	27 PRE-INSTALLED  GRIP - MOLDED 8 PCS	28 PRE-INSTALLED  ROD END CAP 8 PCS	29 PRE-INSTALLED  BUMPER 16 PCS	30 PRE-INSTALLED  ROD WASHER 16 PCS

31	PRE-INSTALLED	32	PRE-INSTALLED	33	PRE-INSTALLED	34	PRE-INSTALLED	35	PRE-INSTALLED
									
GOAL BOX		PLAYER - RED		PLAYER - IVORY		BUSHING - OUTSIDE		BUSHING - INSIDE	
2 PCS		13 PCS		13 PCS		16 PCS		16 PCS	

Assembly Tips:

Attention: If you are using an electric screwdriver in the assembly, please set at low torque and do not over tighten the hardware. When assembling individual parts, loosely tighten screws until all screws are inserted, then tighten completely

Assembly Instructions

NOTE: We recommend that two adults work together to assemble this game.

STEP 1

Find a clean, level place to begin the assembly of your Soccer Table. The table will be assembled upside down and then turned over on its legs once the assembly is completed

STEP 2

Remove all the parts from the box and verify that you have all of the parts as shown on the parts list above. Carefully cut or tear the four corners of the box so that the bottom of the box can be used as your work surface.

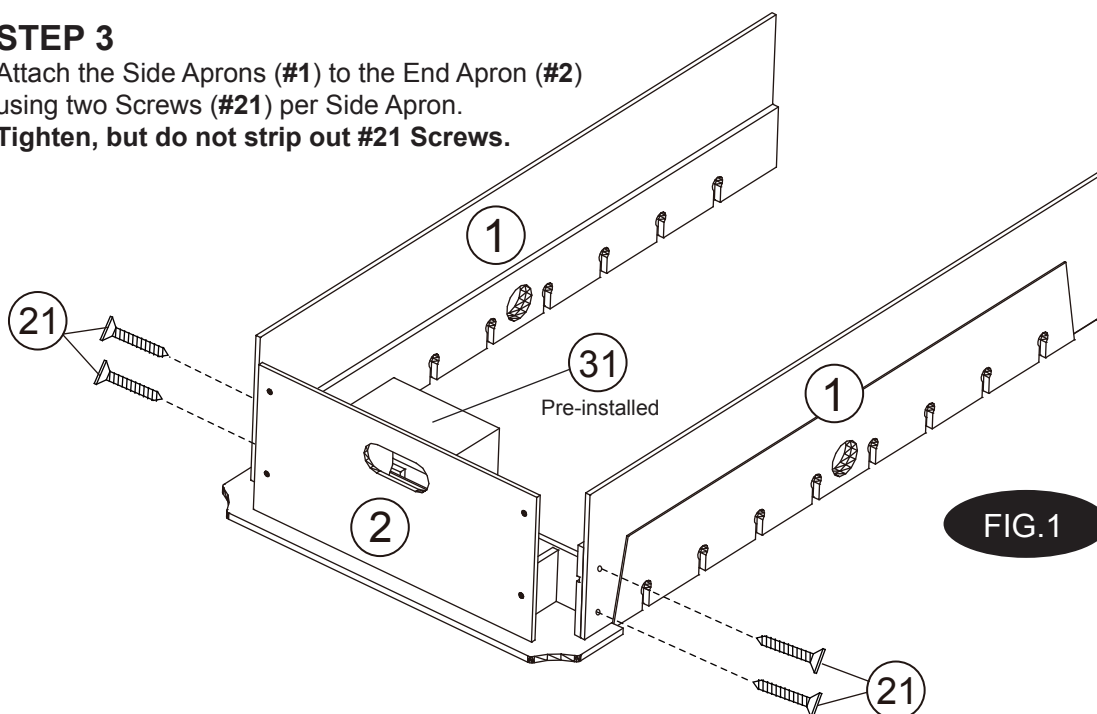
PARTS REQUIRED:

2 pcs - #1 Side Apron 4 pcs - #21 Flat Head Screw
1 pc - #2 End Apron

STEP 3

Attach the Side Aprons (#1) to the End Apron (#2) using two Screws (#21) per Side Apron.

Tighten, but do not strip out #21 Screws.



PARTS REQUIRED:

1 pc - #2 End Apron

4 pcs - #21 Flat Head Screw

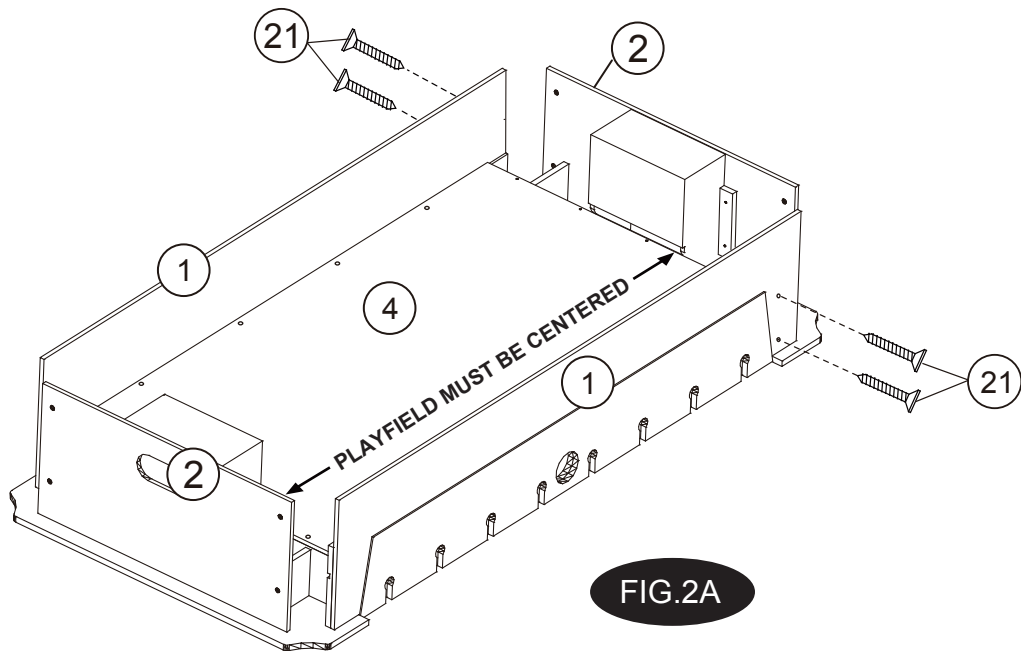
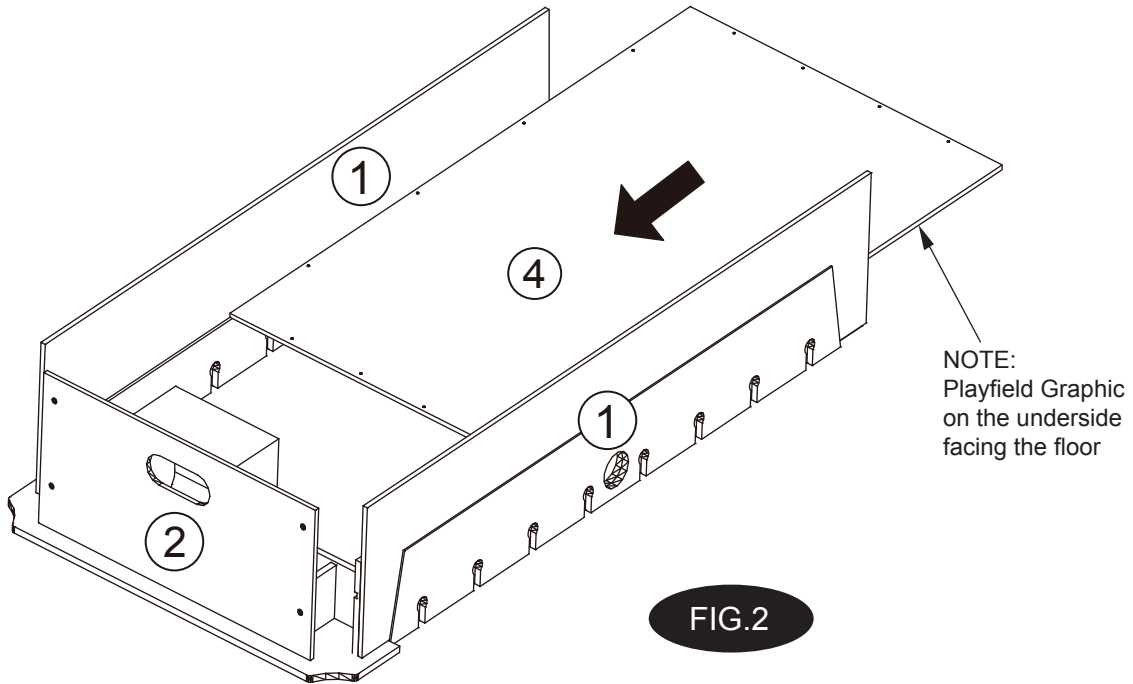
1 pc - #4 Playfield

STEP 4

Slide the Playfield (#4) with the graphic facing down into the cabinet (STEP 3 assembly) as shown in **FIGURE 2**.

Now attach the other End Apron (#2) to the Side Aprons (#1) using two Screws (#21) per Side Apron as shown in **FIGURE 2A**.

Tighten, but do not strip out #21 Screws.



PARTS REQUIRED:

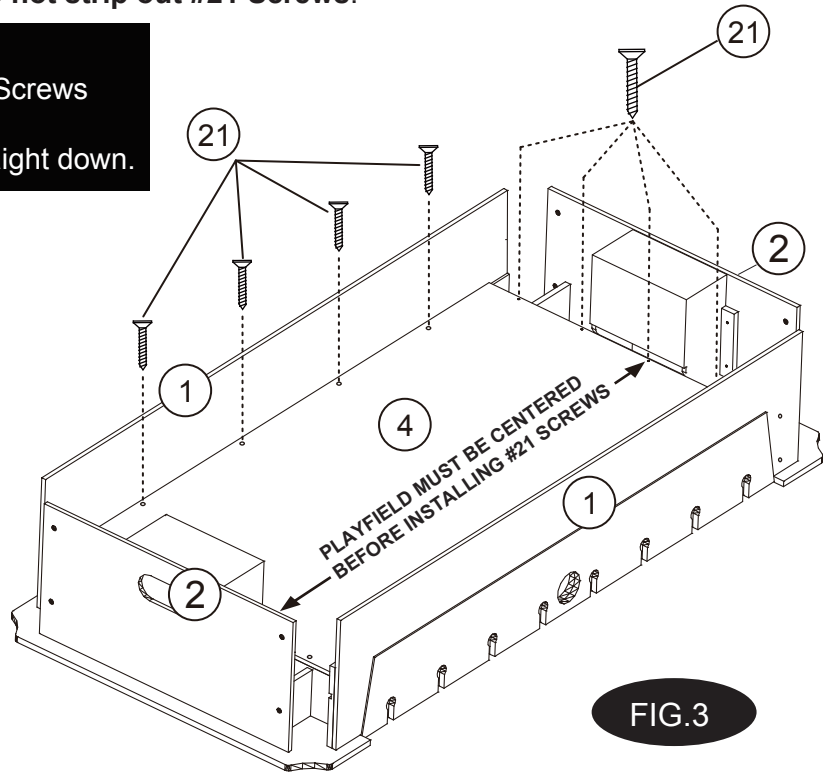
2 pcs - #3 Support Brace	16 pcs - #21 Flat Head Screw
4 pcs - #15 Plastic Bracket	16 pcs - #22 Round Head Screw

STEP 5

Center and attach Playfield (#4) in the cabinet using pre-drilled pilot holes with Screws (#21) as shown in **FIGURE 3**. Tighten, but do not strip out #21 Screws.

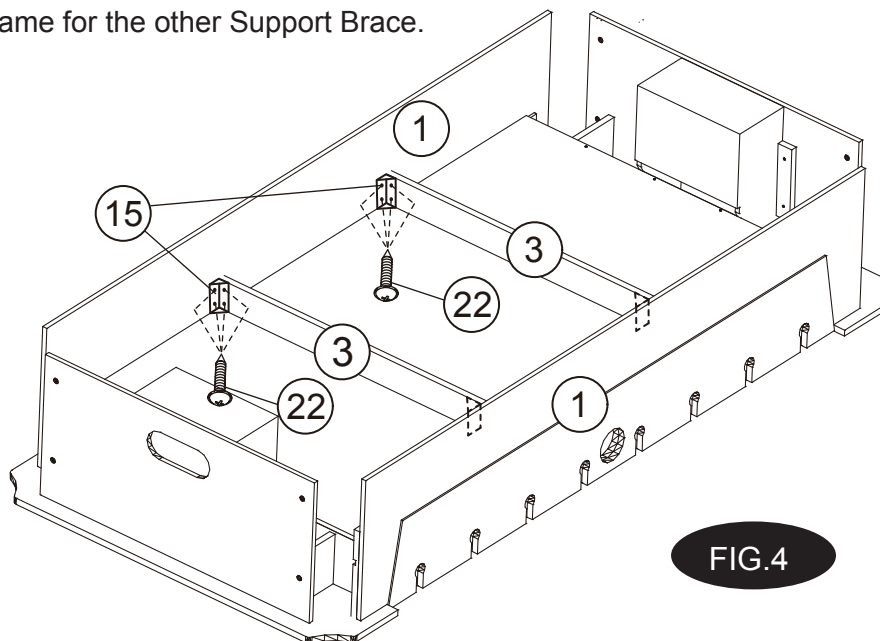
IMPORTANT NOTE:

Please be sure to install #21 Screws exactly as per **FIGURE 3**. Screws must be screwed straight down.

**STEP 6**

Attach Support Brace (#3) to the Side Apron (#1) using pre-drilled pilot holes with two Bracket (#15) and eight screws (#22) per Support Brace (#3). See **FIGURE 4**. Tighten, but do not strip out #22 Screws.

Repeat the same for the other Support Brace.



PARTS REQUIRED:

4 pcs - #5 Leg 4 pcs - #7 Leg Base 16 pcs - #21 Flat Head Screw
4 pcs - #6 Leg Panel 24 pcs - #20 Round Head Screw

STEP 7

Attach the Leg Panel (#6) to the Leg (#5) with six screws (#20) as shown in **FIGURE 5**.
Attach the Leg Base (#7) to the Leg (#5) with four screws (#21) as shown in **FIGURE 5A**.

Tighten, but do not strip out #20 and #21 Screws.

Repeat procedure for other legs.

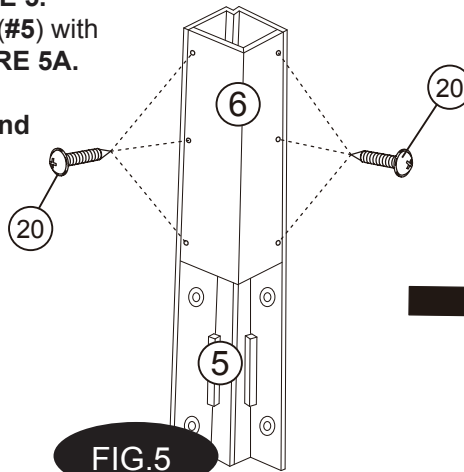


FIG.5

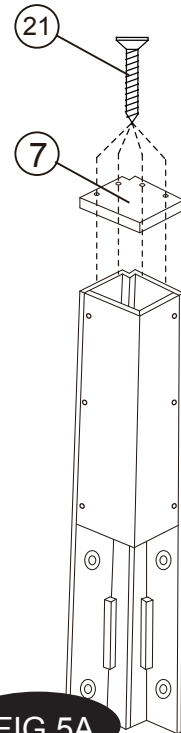


FIG.5A

PARTS REQUIRED:

1 pc - #23 Allen Wrench
16 pcs - #24 Allen Head Bolt
16 pcs - #25 Flat Washer

STEP 8

Attach the Legs between the Side Apron (#1) and End Apron (#2) with four Bolts (#24) and four Washers (#25) per Leg.
Use (#23) Allen Wrench to tighten all Bolts (#24)

Repeat procedure for other legs.

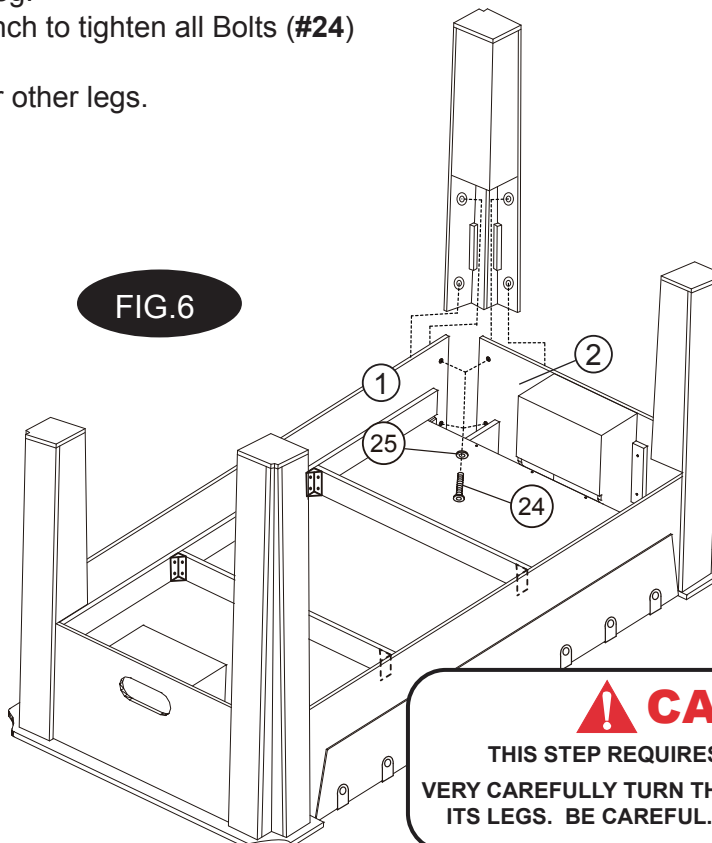


FIG.6



CAUTION:

**THIS STEP REQUIRES TWO OR MORE ADULTS.
VERY CAREFULLY TURN THE TABLE OVER AND SET IT ON
ITS LEGS. BE CAREFUL. THE TABLE IS VERY HEAVY.**

2 pcs - **#8** Ball Entry Cup
4 pcs - **#16** 3.5 x 18 mm Flat Head Screw
4 pcs - **#17** 3.5 x 12 mm Flat Head Screw
2 pcs - **#19** Manual Scorer
1 set - **#26** Shim Pack

8

Congratulations! You have now assembled your soccer table. Please note the Care and Use instructions below to insure many years of trouble free use of your soccer table.

CARE AND USE OF YOUR 60" VERONA SOCCER TABLE

1. **Apply a few drops of lubricant (not provided) to the rods and the bushings. Rotate rods to make sure you spread lubricant evenly.**
2. Use spray furniture polish to clean all exterior surfaces of your soccer table.
3. Use a carpenters level to properly level table using the leg levelers.
4. This product is intended for **INDOOR** use only.
5. **DO NOT** sit, climb or lean on the table.
6. **DO NOT** drag the table when moving it. This will damage the legs.
7. **DO NOT** set drinks on the table.

PRODUCT PARTS LIST FOR MODEL # 45-6791

Key #	Part #	Description	Qty.
1	45-6791HL1	Side Apron	2
2	45-6791HL2	End Apron	2
3	45-6791HL3	Support Brace	2
4	45-6791HL4	Playfield	1
5	45-6791HL5	Leg	4
6	45-6791HL6	Leg Panel	4
7	45-6791HL7	Leg Base	4
8	45-6791HL8	Ball Entry Cup	2
9	45-6791HL9	3 Player Rod - Ivory	2
10	45-6791HL10	2 Player Rod - Ivory	1
11	45-6791HL11	5 Player Rod - Ivory	1
12	45-6791HL12	3 Player Rod - Red	2
13	45-6791HL13	2 Player Rod - Red	1
14	45-6791HL14	5 Player Rod - Red	1
15	45-6791HL15	Plastic Bracket	4
16	45-6791HL16	3.5 mm x 18 mm Phillips Flat Head Screw	4
17	45-6791HL17	3.5 mm x 12 mm Phillips Flat Head Screw	4
18	45-6791HL18	Soccer Ball	4
19	45-6791HL19	Manual Scorer	2
20	45-6791HL20	3.5 mm x 33 mm Phillips Round Head Screw	40
21	45-6791HL21	3.5 mm x 33 mm Phillips Flat Head Screw	24
22	45-6791HL22	3.5 mm x 10.5 mm Phillips Round Head Screw	16
23	45-6791HL23	Allen Wrench	1
24	45-6791HL24	M8 x 20 mm Allen Head Bolt	16
25	45-6791HL25	M8 Flat Washer	16
26	45-6791HL26	Shim Pack Set	1
27	45-6791HL27	Grip - Molded (Pre-Installed)	8
28	45-6791HL28	Rod End Cap (Pre-Installed)	8
29	45-6791HL29	Bumper (Pre-Installed)	16
30	45-6791HL30	Rod Washer (Pre-Installed)	16
31	45-6791HL31	Goal Box (Pre-Installed)	2
32	45-6791HL32	Player - Red (Pre-Installed)	13
33	45-6791HL33	Player - Ivory (Pre-Installed)	13
34	45-6791HL34	Bushing - Outside (Pre-Installed)	16
35	45-6791HL35	Bushing - Inside (Pre-Installed)	16

90 DAY LIMITED WARRANTY

This consumer warranty extends to the original consumer purchase of any ESCALADESPORTS Product (hereinafter referred as the "Product").

WARRANTY DURATION: This Product is warranted to the original consumer purchase of a period of 90 days from the original purchase.

WARRANTY COVERAGE: ESCALADE SPORTS warrants to the original Consumer Purchaser that any Product of its manufacture is free from defects in material and workmanship when used for the intended purpose under normal use and conditions. THIS WARRANTY IS VOID IF THE PRODUCT HAS BEEN DAMAGED BY ACCIDENT, UNREASONABLE USE, NEGLIGENCE, IMPROPER SERVICE, FAILURE TO FOLLOW INSTRUCTIONS PROVIDED WITH THE PRODUCT OR OTHER CAUSES NOT ARISING OUT OF DEFECTS IN MATERIAL AND WORKMANSHIP.

WARRANTY PERFORMANCE: During the above 90 day warranty period, ESCALADESPORTS shall repair or replace with a comparable model, and Product, or component thereof, which may prove defective under normal use and proper care, and which our examination shall disclose to our satisfaction to be thus defective, please contact our Warranty Dept.

1-888-996-2729 / Warranty Dept.

Or Write us at:

Escalade® Sports, Inc. - P.O. Box 889, Evansville, IN 47706

Attn: Warranty Dept.

Or E-mail us at:

gameroom@escaladesports.com

Other than shipping requirements no charge will be made for such repair or replacement of in-warranty Products. ESCALADE SPORTS strongly recommends that the Product is insured for value prior to mailing.

WARRANTY DISCLAIMERS: ANY IMPLIED WARRANTIES ARISING OUT OF THIS SALE, INCLUDING BUT NOT LIMITED TO THE IMPLIED WARRANTIES OF MERCHANTABILITY AND FITNESS FOR A PARTICULAR PURPOSE, ARE LIMITED IN DURATION TO THE ABOVE 90 DAY PERIOD. ESCALADE SPORTS SHALL NOT BE LIABLE FOR LOSS OF USE OF THE PRODUCT OR OTHER CONSEQUENTIAL OR INCIDENTAL COSTS, EXPENSES OR DAMAGES INCURRED BY THE CONSUMER OF ANY OTHER USE.

Some states do not allow the exclusion or limitation of implied warranties or consequential or incidental damages, so the above limitations or exclusions may not apply to you.

LEGAL REMEDIES: This warranty gives you specific legal rights and you may also have other rights which may vary from state to state.