



56-INCH ATOMIC PRO FORCE 2 PLAYER FOOSBALL

We strive to ensure that our products are of the highest quality and free of manufacturing defects or missing parts. However, if you have any problems with your new product,

DO NOT RETURN IT TO THE STORE,

please contact us toll free @:

1-888-996-2729

FAX: 1-866-873-3531

gameroom@escaladesports.com

Mailing Address: (Correspondence Only)

Escalade Sports
PO Box 889
Evansville, Indiana 47706-0889

Physical Location:

Escalade Sports
817 Maxwell Ave.
Evansville, Indiana 47711

Please visit our Web site at:

www.escaladesports.com

Please have your model number when inquiring about parts.

When contacting Escalade Sports please provide your model number, date code (if applicable) and part number if requesting a replacement part. These numbers are located on the product, packaging, and this owners manual.

Your Model Number: G01343W/F

Date Code: 2 - G01343W/F- - HL

Purchase Date: _____

PLEASE RETAIN THIS INSTRUCTION MANUAL FOR FUTURE REFERENCE

SAFETY INSTRUCTIONS

FAILURE TO FOLLOW THESE SAFETY INSTRUCTIONS MAY RESULT IN SERIOUS INJURY, PROPERTY DAMAGE AND WILL VOID WARRANTY.

Owner must ensure that all players know and follow these rules for safe operation of the system.

To ensure safety, do not attempt to assemble this system without following the instructions carefully. Check entire box and inside packing material for parts and/or additional instruction material. Before beginning assembly, read the instructions and identify parts using the hardware identifier and parts list in this document. Proper and complete assembly, use and supervision is essential for proper operation and to reduce the risk of accident or injury. A high probability of serious injury exists if this system is not installed, maintained, and operated properly.

***Most injuries are caused by misuse and/or not following instructions.
Use caution when assembling and using this system.***

- **DO NOT** sit, climb or lean on the product
- Read and follow all the assembly, operation and safety instructions carefully.
- The table is heavy. Two or more people are required for assembly, flipping the table right side up during assembly, and placing the table into its final location.
- This table shall only be used for its intended purpose.
- This table is designed and intended for indoor use only in a climate controlled environment. Damage to the table can occur if it is exposed to water, dampness, high humidity, freezing temperatures, etc.
- Damaged or worn parts may be dangerous for players as well as the integrity of the table. Replace damaged and or worn parts immediately and do not use the product until these issues have been resolved. Please call the Customer Service number on the front page of the owner assembly manual for parts questions and for any assistance needed for this product.
- Unauthorized repairs or altering the tables design or functions may be dangerous and will void the warranty.
- Periodically, check all screws, bolts, etc. to insure the foosball table is in good working condition and nothing has worked loose over time.
- Please keep the soccer balls and any other small parts out of the reach of children and pets.
- This product is not a toy. Adult supervision is recommended when being used by children.
- Always use care when pushing or pulling the rods so people or objects do not get injured or damaged.

NOTICE

REFER TO [CONTAINER] FOR SAFETY INSTRUCTIONS WHEN USING CLEANING PRODUCTS.

⚠ CAUTION

AT LEAST TWO OR MORE CAPABLE ADULTS ARE REQUIRED TO LIFT AND ROTATE THIS GAME TABLE INTO PLAYING POSITION. DO NOT LEAN THE TABLE ON ITS LEGS AS THIS COULD DAMAGE THEM.

⚠ CAUTION

VERY CAREFULLY TURN THE TABLE OVER AND SET IT ON ITS LEGS. BE CAREFULL. THE TABLE IS VERY HEAVY.

**IMPORTANT! READ EACH STEP
IN THIS MANUAL BEFORE YOU
BEGIN THE ASSEMBLY.**

IMPORTANT!

THE DRAWINGS IN THIS
MANUAL MAY BE
EXAGGERATED OR MODIFIED
TO SHOW DETAILS.



Tools Required:

Allen Wrench (Included)
Furniture Polish and Soft Cloth
Carpenters Level
Phillips Screw Driver

ASSEMBLY TIPS

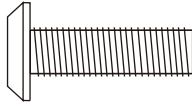
Make sure you understand the following tips before you begin to assemble your game table.

1. Start all bolts by hand before tightening.
2. An electric screwdriver is helpful in assembly. However, please set at low torque and use extreme caution with an electric screwdriver because you could overtighten the hardware and strip the screws.
3. Some drawings or images in this manual may not look exactly like your product. Please read and understand the text before starting each assembly step.
4. Assembly can be made both simpler and less timely by first unpacking all parts, and matching and organizing them to the Parts Identifier. This will greatly help you become familiar with the parts before and during assembly.
5. Some of this assembly can be made easier – by placing the parts and building the assembly on a pair of saw horses. A table can be used also as long as the top is well protected from any scratches that could occur. The table or saw horses would need to be structurally strong enough to support this weight.

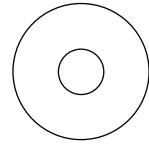
HARDWARE IDENTIFIER (To Scale)



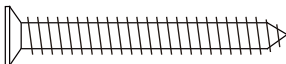
H1 - 3.5 mm x 12 mm
Phillips Round
Head Screw
(24 pcs)



H2 - 6mm x 25 mm
Allen Head Bolt
(16 pcs)



H3 - 6.5mm x 18 mm
Flat Washer
(16 pcs)



H4 - 4mm x 40 mm
Phillips Flat
Head Screw
(8 pcs)



H5 - 3.5mm x 33 mm
Phillips Round
Head Screw
(10 pcs)



H6 - 4mm x 40 mm
Phillips Round
Head Screw
(8 pcs)



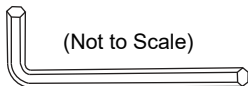
H7 - 4mm x 27 mm
Phillips Round
Head Bolt
(26 pcs)



H8 - M4 Nylock Lock Nut
(26 pcs)



H9 - M6 Lock Washer
(16 pcs)



T1 - Allen Wrench
(1 pc)

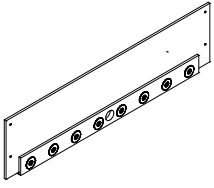
ACCESSORIES IDENTIFIER (Not to Scale)



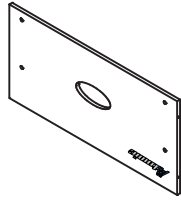
A1- Soccer Ball (4 pcs)

PARTS IDENTIFIER

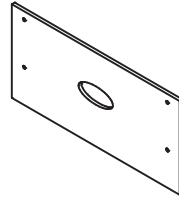
(Not to Scale)



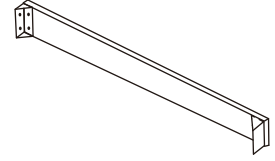
P1 - Side Apron
(2 pcs)



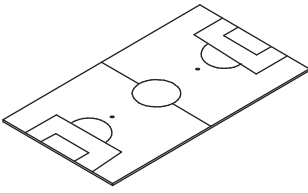
P2 - End Apron-A
(1 pc)



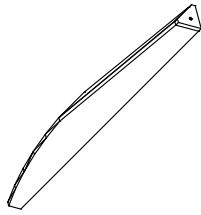
P3 - End Apron-B
(1 pc)



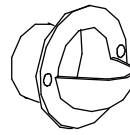
P4 - Playfield Support
Brace
(2 pcs)



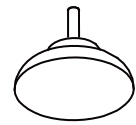
P5 - Playfield
(1 pc)



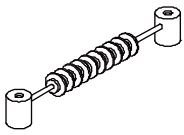
P6 - Leg
(4 pcs)



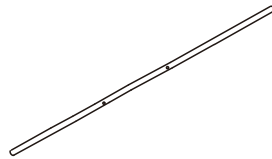
P7 - Ball Entry Cup
(2 pcs)



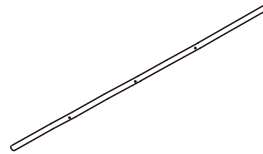
P8 - Leg Leveler
(4 pcs)



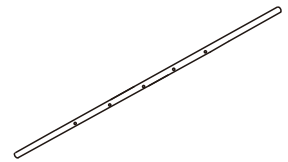
P9 - Manual Scorer
(2 pcs)



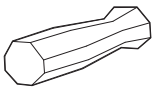
P10 - 2-Hole Player Rod
(2 pcs)



P11 - 3-Hole Player Rod
(4 pcs)



P12 - 5-Hole Player Rod
(2 pcs)



P13 - Rod Handle
(8 pcs)



P14 - Rod Bumper
(16 pcs)



P15 - Rod Washer
(16 pcs)



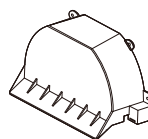
P16 - Rod End Cap
(8 pcs)



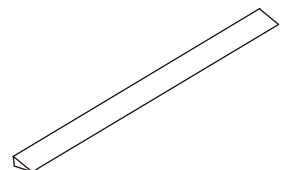
P17 - Black Player
(13pcs)



P18 - White Player
(13 pcs)



P19 - Ball Catcher
(2 pcs)



P20 - Long Playfield Strip
(2 pcs)

PARTS REQUIRED (For Step 1 & Step 2)

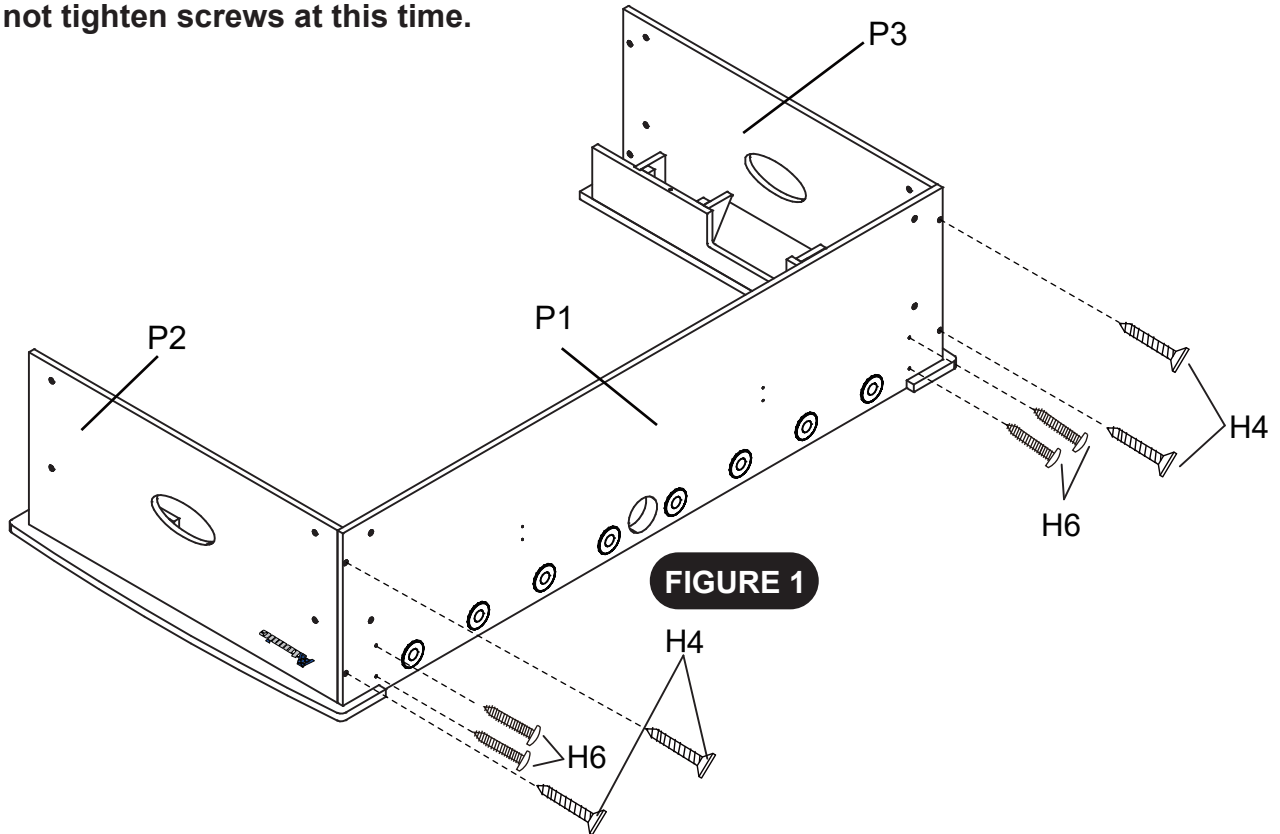
1 pc - **P1** Side Apron
1 pc - **P2** End Apron-A
1 pc - **P3** End Apron-B
1 pc - **P5** Playfield

4 pcs - **H4** Phillips Flat Head Screw
4 pcs - **H6** Phillips Round Head Screw

STEP 1

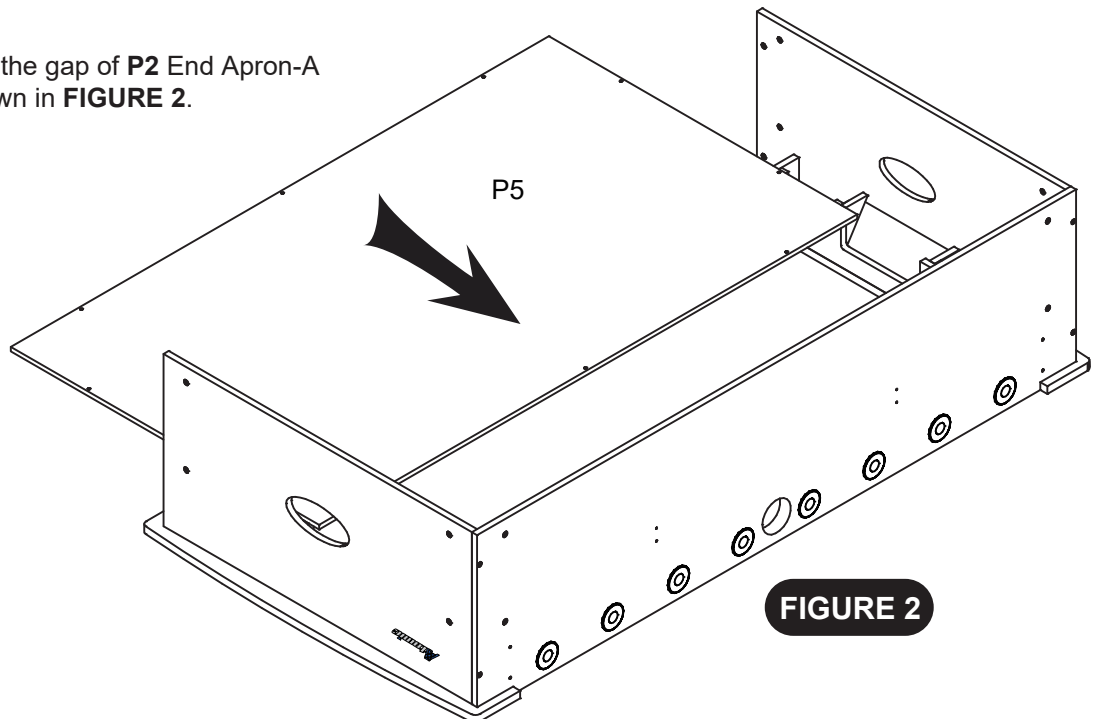
Attach the **P2** End Apron-A & **P3** End Apron-B onto the **P1** Side Apron using the **H4** Phillips Flat Head Screw and **H6** Phillips Round Head Screw as shown in **FIGURE 1**.

Do not tighten screws at this time.



STEP 2

Push the **P5** Playfield into the gap of **P2** End Apron-A & **P3** End Apron-B as shown in **FIGURE 2**.



PARTS REQUIRED (For Step 3 & Step 4)

1 pc - **P1** Side Apron

4 pcs - **H4** Phillips Flat Head Screw

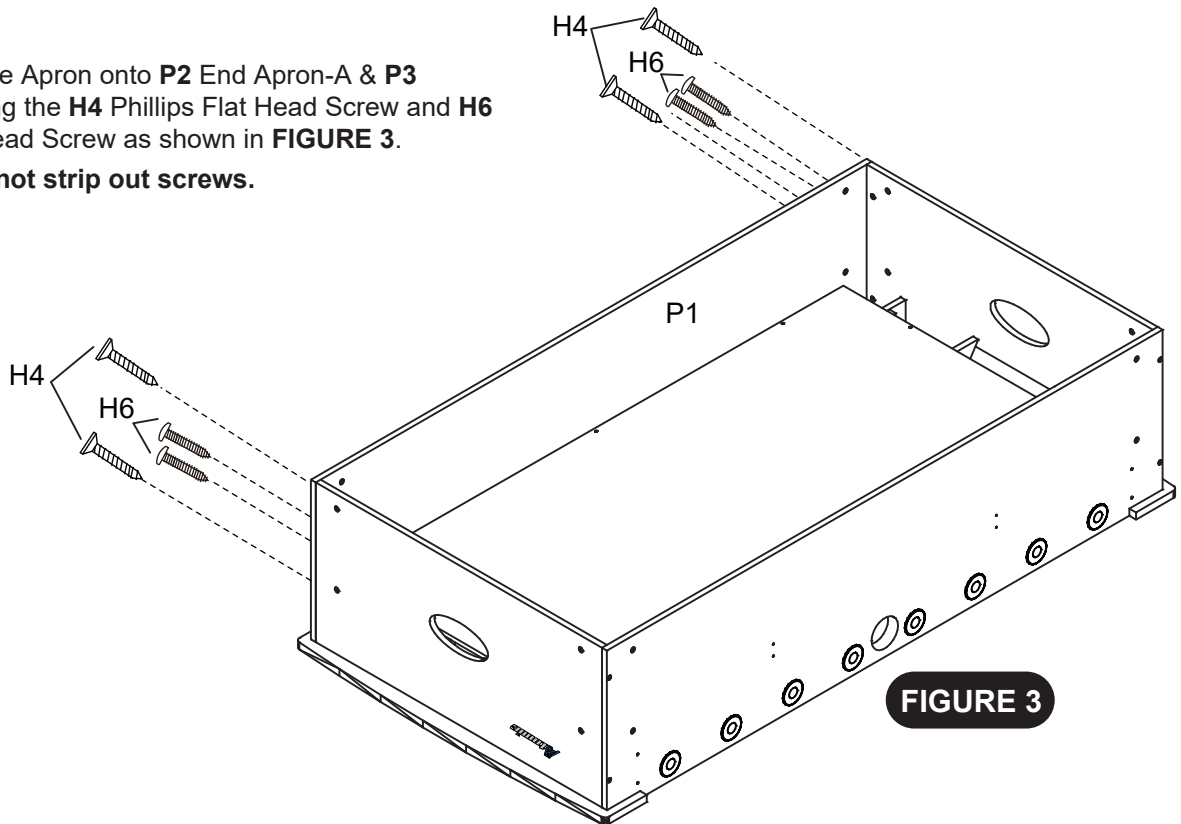
10 pcs - **H5** Phillips Round Head Screw

4 pcs - **H6** Phillips Round Head Screw

STEP 3

Attach the **P1** Side Apron onto **P2** End Apron-A & **P3** End Apron-B using the **H4** Phillips Flat Head Screw and **H6** Phillips Round Head Screw as shown in **FIGURE 3**.

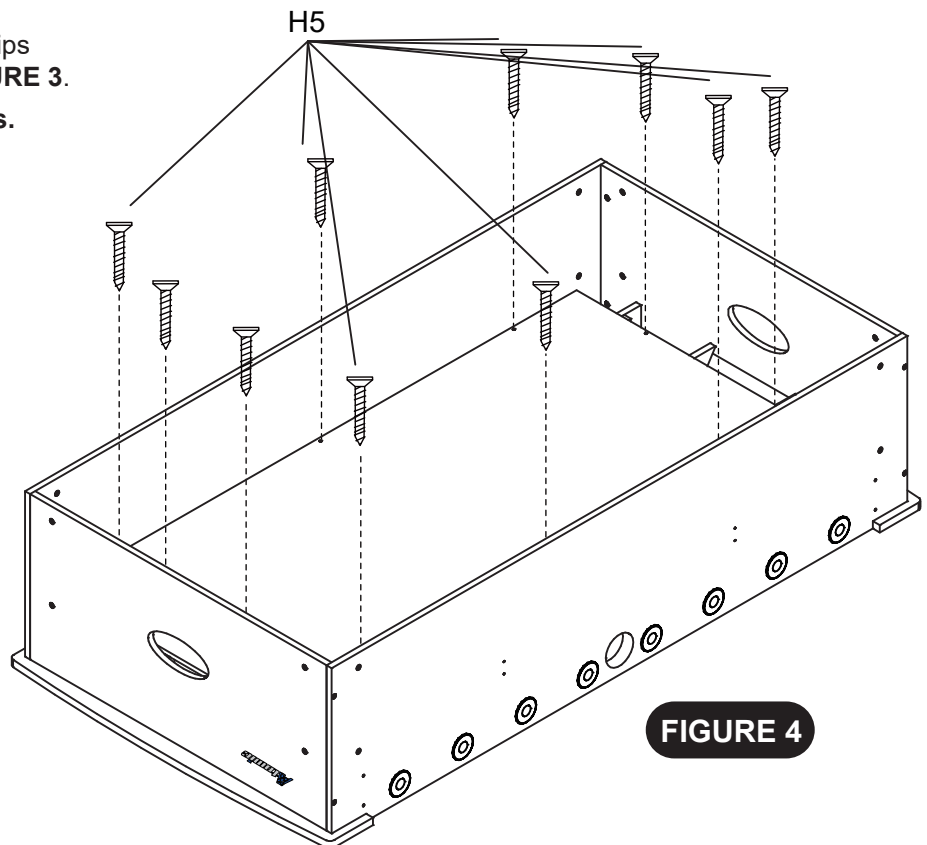
Tighten, but do not strip out screws.



STEP 4

Fix the **P5** Playfield using the **H5** Phillips Round Head Screw as shown in **FIGURE 3**.

Tighten, but do not strip out screws.



PARTS REQUIRED

2 pcs - **P4** Playfield Support
2 pcs - **P19** Ball Catcher

16 pcs - **H1** Phillips Round Head Screw

STEP 5

Attach the **P4** Playfield Support onto **P1** Side Apron using the **H1** Phillips Round Head Screw as shown in **FIGURE 5**. Attach the **P19** Ball Catcher onto **P2** End Apron-A & **P3** End Apron-B using the **H1** Phillips Round Head Screw as shown in **FIGURE 5 & DETAIL A**.

Tighten, but do not strip out screws.

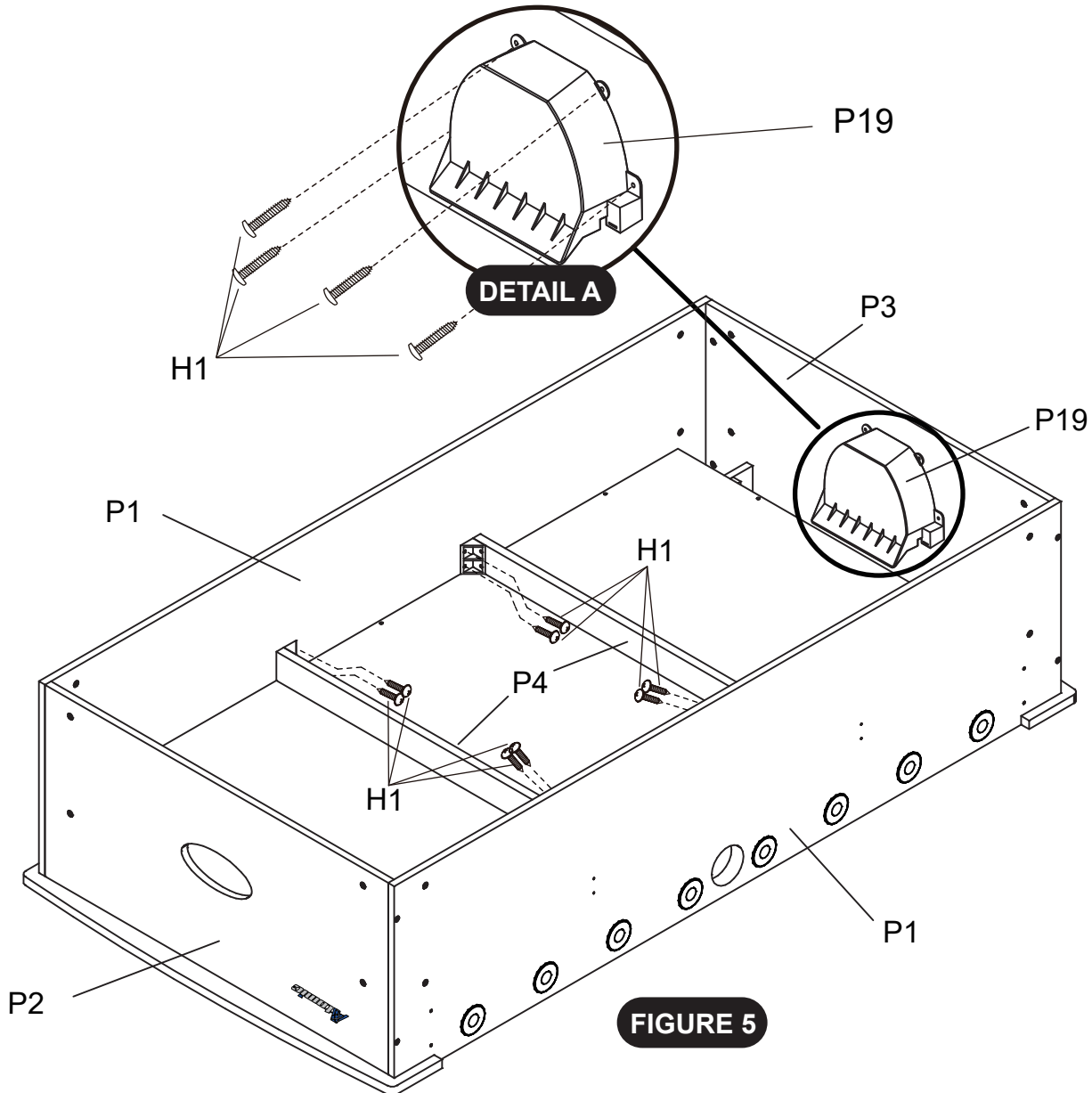


FIGURE 5

PARTS REQUIRED

4 pcs - **P6** Leg
4 pcs - **P8** Leg Leveler

16 pcs - **H2** Allen Head Bolt
16 pcs - **H3** Flat Washer
16 pcs - **H9** Lock Washer
1 pc - **T1** Allen Wrench

STEP 6

Attach the **P6** Leg onto the apron using the **H2** Allen Head Bolt, **H3** Flat Washer, **H9** Lock Washer and **T1** Allen Wrench as shown in **FIGURE 6 & DETAIL B**.

Attach the **P8** Leg Leveler onto **P6** Leg as shown in **FIGURE 6**.

Tighten all the H2 Bolts using the T1 Allen Wrench.

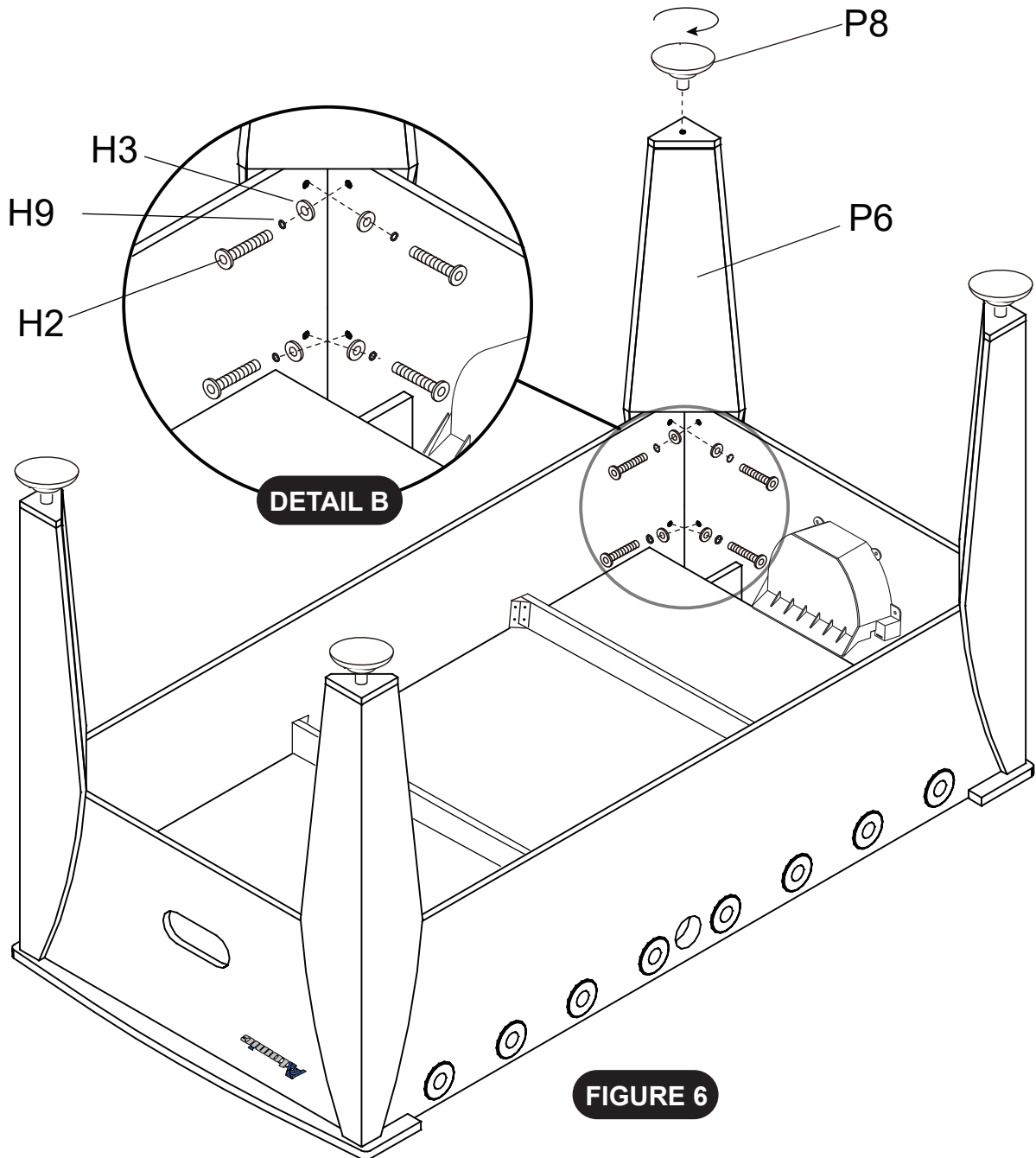


FIGURE 6

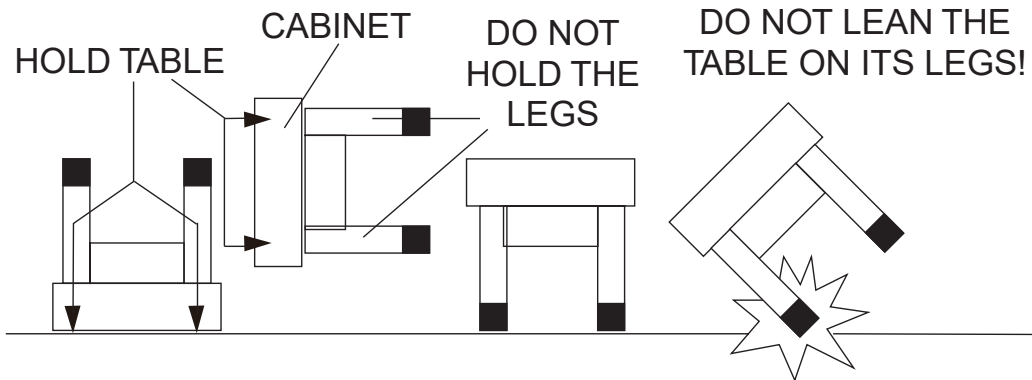
LIFT + ROTATE THE TABLE Always use proper lifting techniques

⚠ CAUTION :

AT LEAST FOUR OR MORE CAPABLE ADULTS ARE REQUIRED TO LIFT AND ROTATE THIS GAME TABLE INTO PLAYING POSITION. DO NOT LEAN THE TABLE ON ITS LEGS AS THIS COULD DAMAGE THEM.

⚠ CAUTION :

VERY CAREFULLY TURN THE TABLE OVER AND SET IT ON ITS LEGS. BE CAREFUL. THE TABLE IS VERY HEAVY.



PARTS REQUIRED

2 pcs - **P20** Long Playfield Strip

STEP 7

Tear off the tape film of **P20** Long Playfield Strip and stick it on the long edge of playfield as shown in **FIGURE 7 & DETAIL C & DETAIL D**.

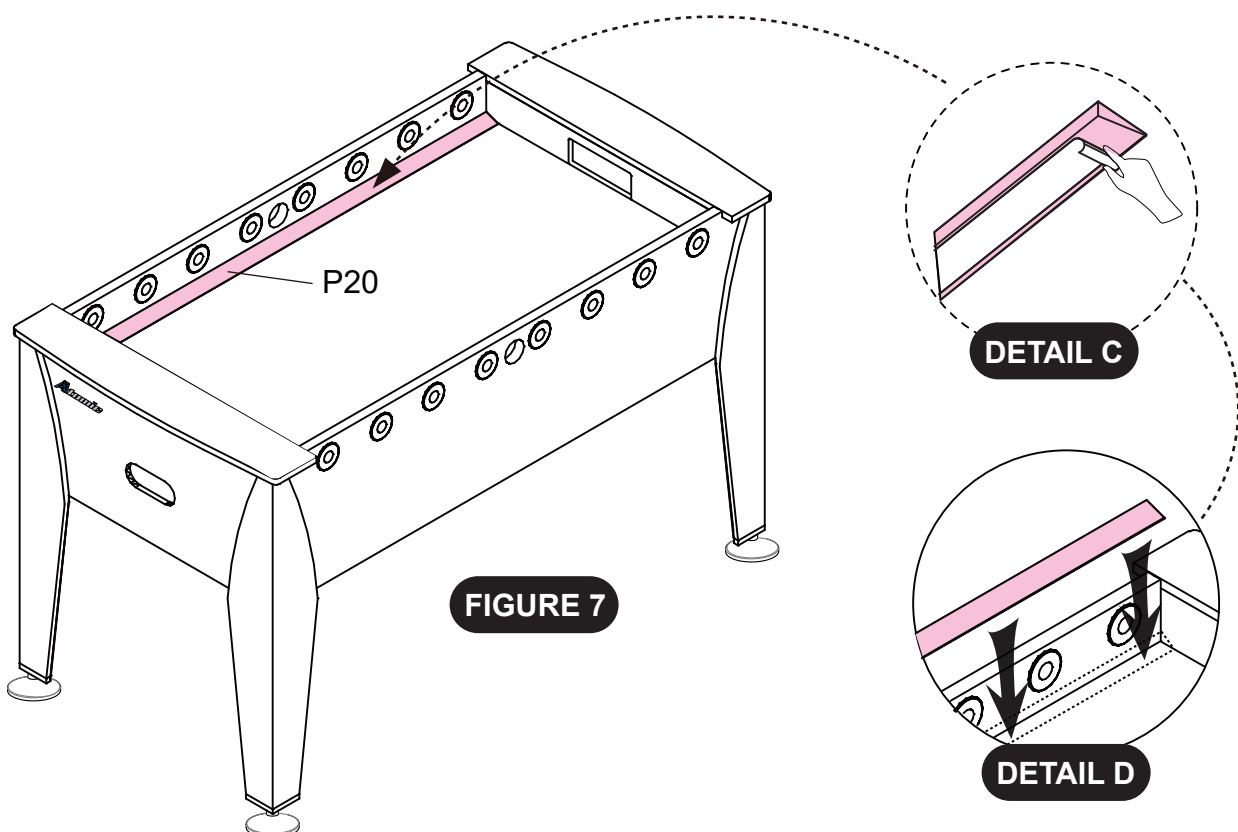


FIGURE 7

PARTS REQUIRED (For Step 8 & Step 9)

2 pcs - P10 2-Hole Player Rod	4 pcs - P11 3-Hole Player Rod	2 pcs - P12 5-Hole Player Rod
16 pcs - P14 Rod Bumper	16 pcs - P15 Rod Washer	13 pc - P17 Black Player
13 pc - P18 White Player	26 pcs - H7 Phillips Round Head Bolt	26 pc - H8 Nylock Lock Nut

STEP 8

Slide **P10** 2-Hole Player Rod, **P11** 3-Hole Player Rod and **P12** 5-Hole Player Rod as shown in **FIGURE 8**.

IMPORTANT NOTE:

Please note the location of the small hole that is near one end of each rod. This is the handle end of the rod.

Place one **P14** Rod Bumper on each rod as shown in **FIGURE 8**.

Place **P17** Black Player and **P18** White Player on each rod as shown in **FIGURE 8**.

Place another **P14** Rod Bumper on each rod as shown in **FIGURE 8**.

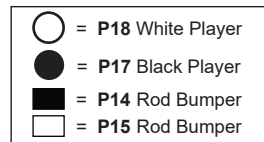
Slide Rods completely through both holes.

IMPORTANT NOTE:

Standing at the side of the table.

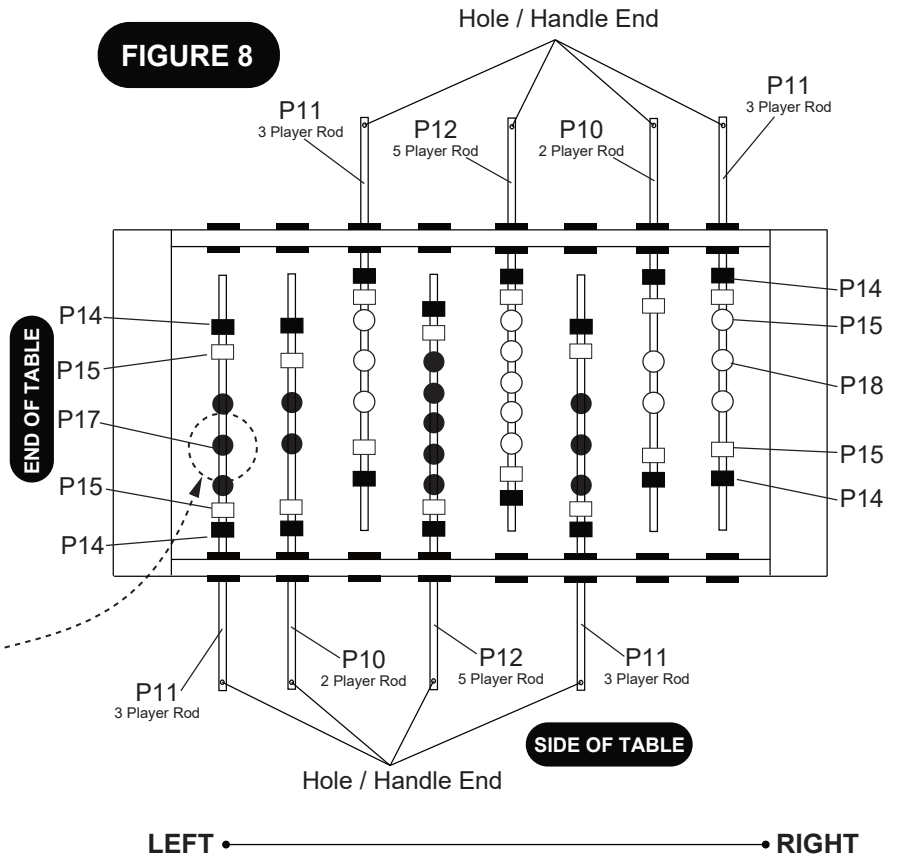
The goalie should be at your left and your team facing to the right.

Looking ahead to Page 12 **FIGURE 10** - will help you with correct rod handle assembly onto rods.



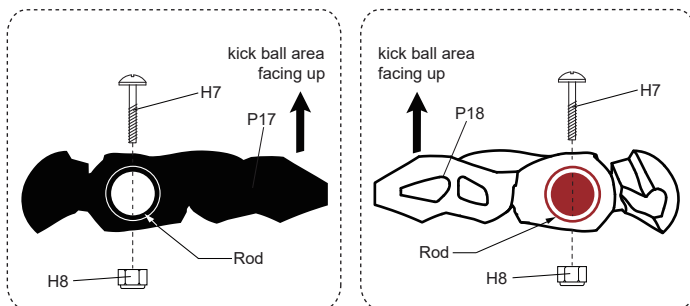
IMPORTANT NOTE: Soccer players should be in vertical

OVERHEAD VIEW LOOKING DOWN ONTO THE TABLE



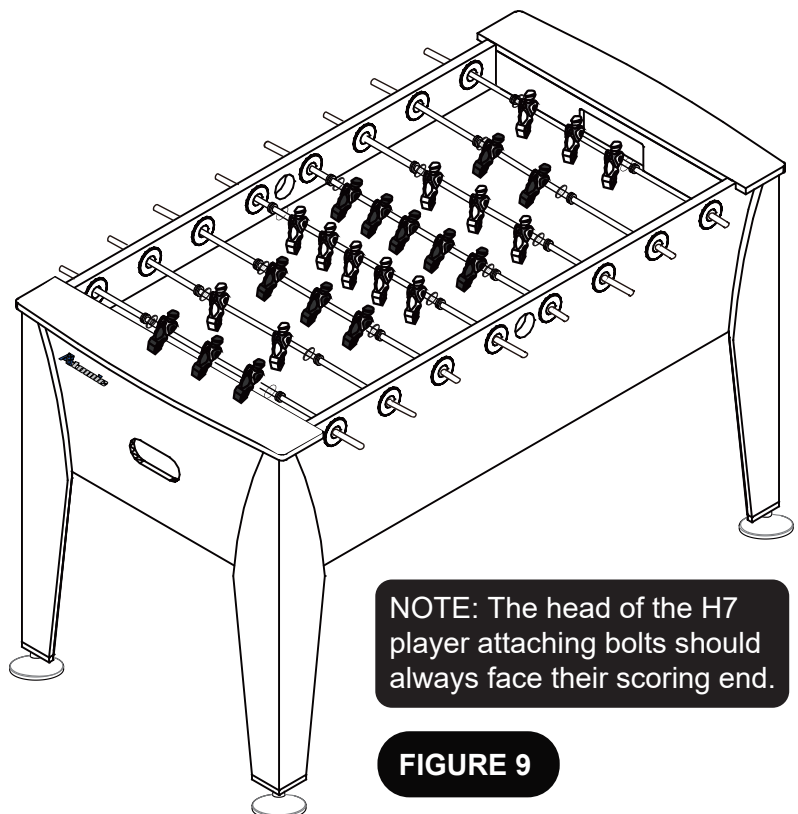
STEP 9

Align **P17** Black Player and **P18** White Player to each player hole and attach using **H7** Phillips Round Head Bolt **H8** Nylock Lock Nut as shown in **FIGURE 9, DETAIL E & F**.



DETAIL E

DETAIL F



NOTE: The head of the H7 player attaching bolts should always face their scoring end.

FIGURE 9

PARTS REQUIRED (For Step 10, 11 & 12)

2 pcs - **P7** Ball Entry Cup
8 pcs - **P16** Rod End Cap

2 pcs - **P9** Manual Scorer
8 pcs - **H1** Phillips Round Head Screw

8 pcs - **P13** Rod Handle

STEP 10

Slide **P13** Rod Handle onto each rod end with the small hole as shown in **FIGURE 10**.

IMPORTANT NOTE:

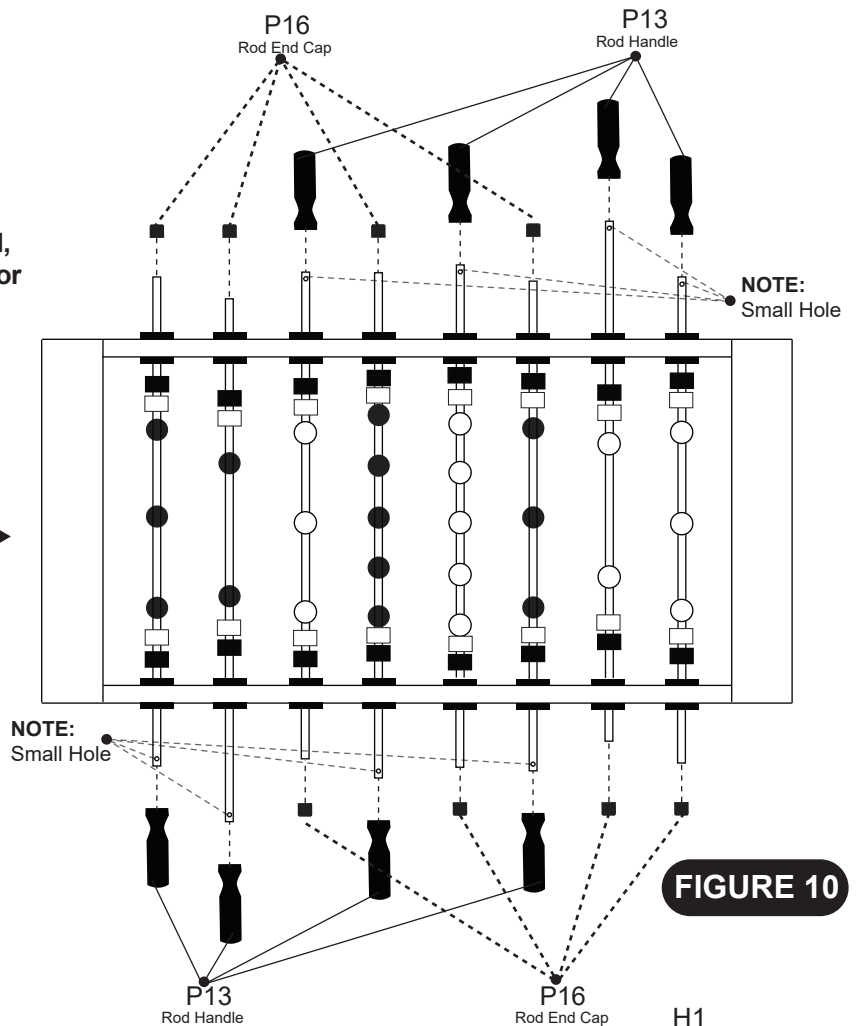
Hold **P7** in one hand and player in the other hand, and rotate both hands in the opposite direction for easy installation and removal.

Attach **P16** Ball Entry Cup to the rods as shown in **FIGURE 10**.

OVERHEAD VIEW
LOOKING DOWN ONTO TABLE

IMPORTANT NOTE:

Please note the location of the small hole that is near one end of each rod. This is the handle end of the rod.



STEP 11

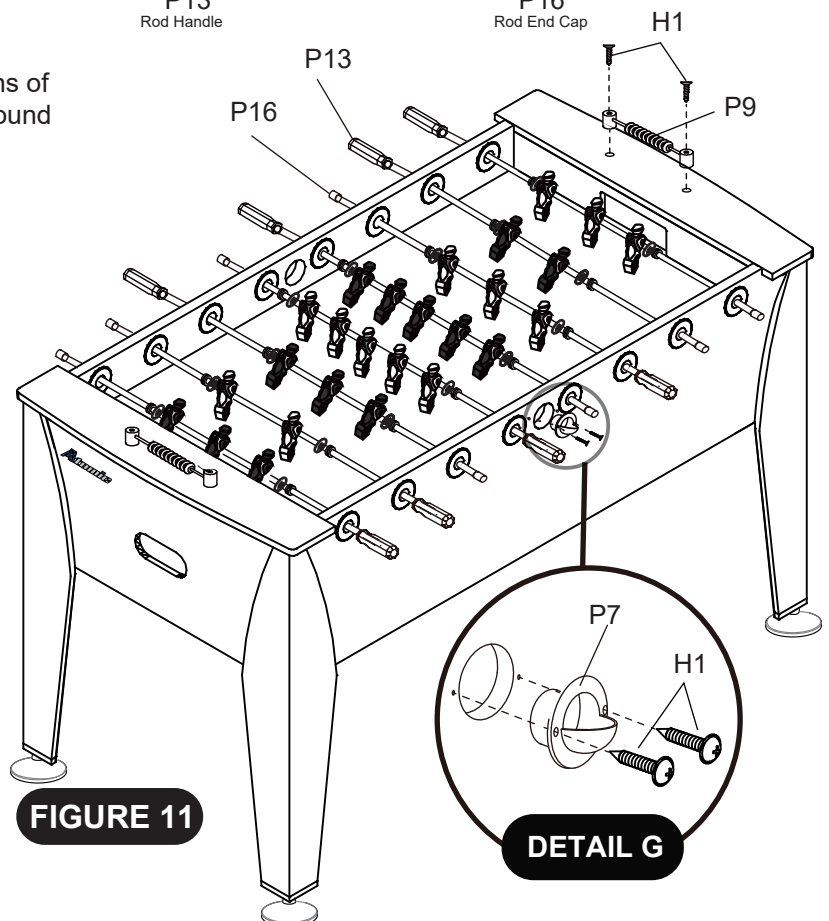
Attach the **P9** Manual Scorer to the top of End Aprons of main cabinet using pilot holes with the **H1** Phillips Round Head Screw as shown in **FIGURE 11**.

Tighten, but do not strip out screws.

STEP 12

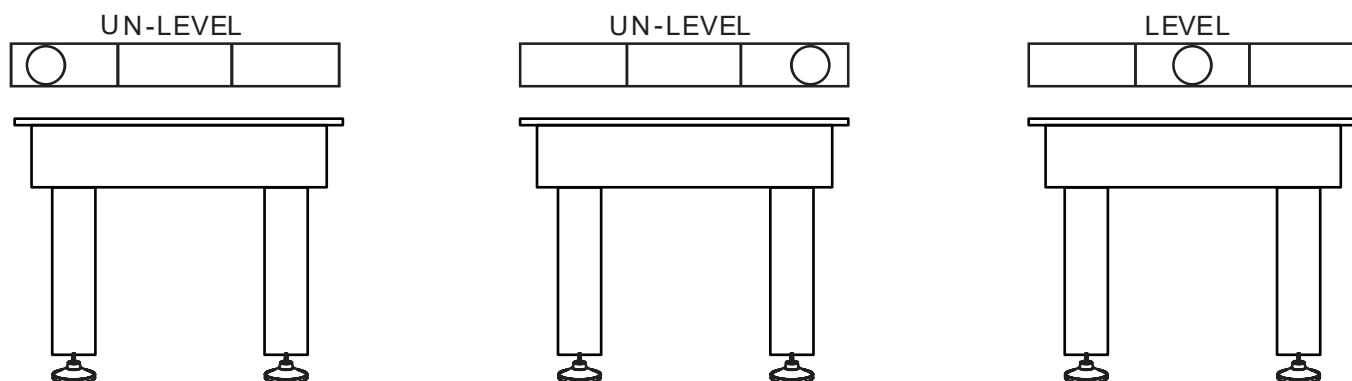
Attach the **P7** Ball Entry Cup onto the side aprons using pilot holes with the **H1** Phillips Round Head Screw as shown in **FIGURE 11** **DETAIL G**.

Tighten, but do not strip out screws.



INSTRUCTIONS FOR LEVELING A GAMETABLE

- Assemble game table according to the instructions, and place in it's desired location.
- Any type of level would be sufficient to perform this procedure. However, a two-foot level is recommended.
- Before leveling, make sure level is carefully placed on the playing surface, not the rails.
- Level the ends Place the level on the playing surface and adjust the height by adjusting the leg leveler opposite of which the bubble in the level favors until the bubble rests in the middle of the level.



- Repeat the step above to the opposite corners.
- Next, level the length of the table. Place the level next to the side and adjust the height to position the bubble in the middle of the level, adjusting the leg leveler beneath leg opposite of which the bubble in the level favors.
- Repeat the step above to the opposite length of the table.
- Recheck both short ends to ensure bubble is in the middle on the level.
- Depending on the surface the game table sits, especially deep pile carpeting and pad, the game table needs to settle for 24 hours. Recheck the level on each side of the table after 24 hours.

Congratulations! You have now assembled your table. Please note the Care and Use instructions below to insure many years of trouble free use of your game table.

CARE AND USE FOR YOUR PRODUCT

1. **Apply a few drops of lubricant (not provided) to the rods and the bushings. Rotate rods to make sure your spread lubricant evenly.**
2. Use spray furniture polish to clean all exterior surfaces of your table.
3. This product is intended for **INDOOR** use only.
4. The purchase of a table cover will both protect and help keep clean the entire top of the table.
5. **DO NOT** drag the table when moving it. This will damage the legs.
6. **DO NOT** set drinks on the table.
7. **DO NOT** sit, climb or lean on the table.

NOTICE

REFER TO [CONTAINER] FOR SAFETY
INSTRUCTIONS WHEN USING
CLEANING PRODUCTS.

PRODUCT PARTS LIST FOR MODEL # G01343W/F

Key #	Part #	Description	Qty.
H1	G01343HLH1	3.5 mm x 12 mm Phillips Round Head Screw	24
H2	G01343HLH2	6mm x 25 mm Allen Head Bolt	16
H3	G01343HLH3	6.5mm x 18 mm Flat Washer	16
H4	G01343HLH4	4mm x 40 mm Phillips Flat Head Screw	8
H5	G01343HLH5	3.5mm x 33 mm Phillips Round Head Screw	10
H6	G01343HLH6	4mm x 40 mm Phillips Round Head Screw	8
H7	G01343HLH7	4mm x 27 mm Phillips Round Head Bolt	26
H8	G01343HLH8	M4 Nylock Lock Nut	26
H9	G01343HLH9	M6 Lock Washer	16
T1	G01343HLT1	Allen Wrench	1
A1	G01343HLA1	Soccer Ball	4
P1	G01343HLP1	Side Apron	2
P2	G01343HLP2	End Apron-A	1
P3	G01343HLP3	End Apron-B	1
P4	G01343HLP4	Playfield Support Brace	2
P5	G01343HLP5	Playfield	1
P6	G01343HLP6	Leg	4
P7	G01343HLP7	Ball Entry Cup	2
P8	G01343HLP8	Leg Leveler	4
P9	G01343HLP9	Manual Scorer	2
P10	G01343HLP10	2-Hole Player Rod	2
P11	G01343HLP11	3-Hole Player Rod	4
P12	G01343HLP12	5-Hole Player Rod	2
P13	G01343HLP13	Rod Handle	8
P14	G01343HLP14	Rod Bumper	16
P15	G01343HLP15	Rod Washer	16
P16	G01343HLP16	Rod End Cap	8
P17	G01343HLP17	Black Player	13
P18	G01343HLP18	White Player	13
P19	G01343HLP19	Ball Catcher	2
P20	G01343HLP20	Long Playfield Strip	2
K1	G01343HLK1	Hardware Kit	1
M1	G01343HLM1	Owner's Manual	1

90 DAY LIMITED WARRANTY

This consumer warranty extends to the original consumer purchase of any ESCALADE SPORTS Product (hereinafter referred as the "Product").

WARRANTY DURATION: This Product is warranted to the original consumer purchase of a period of 90 days from the original purchase.

WARRANTY COVERAGE: ESCALADE SPORTS warrants to the original Consumer Purchaser that any Product of its manufacture is free from defects in material and workmanship when used for the intended purpose under normal use and conditions. THIS WARRANTY IS VOID IF THE PRODUCT HAS BEEN DAMAGED BY ACCIDENT, UNREASONABLE USE, NEGLIGENCE, IMPROPER SERVICE, FAILURE TO FOLLOW INSTRUCTIONS PROVIDED WITH THE PRODUCT OR OTHER CAUSES NOT ARISING OUT OF DEFECTS IN MATERIAL AND WORKMANSHIP.

WARRANTY PERFORMANCE: During the above 90 day warranty period, ESCALADE SPORTS shall repair or replace with a comparable model, and Product, or component thereof, which may prove defective under normal use and proper care, and which our examination shall disclose to our satisfaction to be thus defective, please contact our Warranty Dept.

1-888-996-2729 / Warranty Dept.

Or Write us at:

Escalade® Sports, Inc. - P.O. Box 889, Evansville, IN 47706

Attn: Warranty Dept.

Or E-mail us at:

gameroom@escaladesports.com

Other than shipping requirements no charge will be made for such repair or replacement of in-warranty Products. ESCALADE SPORTS strongly recommends that the Product is insured for value prior to mailing.

WARRANTY DISCLAIMERS: ANY IMPLIED WARRANTIES ARISING OUT OF THIS SALE, INCLUDING BUT NOT LIMITED TO THE IMPLIED WARRANTIES OF MERCHANTABILITY AND FITNESS FOR A PARTICULAR PURPOSE, ARE LIMITED IN DURATION TO THE ABOVE 90 DAY PERIOD. ESCALADE SPORTS SHALL NOT BE LIABLE FOR LOSS OF USE OF THE PRODUCT OR OTHER CONSEQUENTIAL OR INCIDENTAL COSTS, EXPENSES OR DAMAGES INCURRED BY THE CONSUMER OF ANY OTHER USE.

Some states do not allow the exclusion or limitation of implied warranties or consequential or incidental damages, so the above limitations or exclusions may not apply to you.

LEGAL REMEDIES: This warranty gives you specific legal rights and you may also have other rights which may vary from state to state.

NOT COVERED BY THIS WARRANTY

- Product not intended to be in places of public assembly, such as, but not limited to, schools, parks, public or private recreational facilities
- Any product subjected to Non-residential abuse, negligence, improper installation, vandalism, acts of God, alteration of product, or any other events beyond the control of ESCALADE SPORTS.