

2.50

28.75" cylinder

3.00"

S&S & CO	SGS St. Louis 2130 Koenig Lane St. Louis, MO 63114 (314) 987-0000	SGS Contact: Jay Martin JayMartin@sgsgraphics.com	MARS PETCARE US INC UPC: 0232100112152	SGS# 8347145 10229046 - 4064238	FLEXO #OF COLORS 8	DATE 4/20/2026
Description: Padrigue Ground Chopper Dinner Seal & Flirt Mignon ShrimPmK - PA - Wave 3				Printer: TRANSCONTINENTAL US LLC Print Location: Griffin, GA Print Orientation: Reverse Print Substrate: Step Recast: 0 Start Around: 0 Web: Cylinder Repeat: Distortion: 0.0000		Printer No:
File Name: 8347145_PA_V1 End User: MARS PETCARE US INC Dic No: 5187138-002 Upe MAC: 100% Upe BWA:0030 Upe NBW: 0100		PPM ID: 147032 Proofing Profile: 008808E			Total:	
Final Art: _____						
				Black 7687 Cyan 2049 Magenta Yellow ML Yellow 5_007		Marketing Approval _____ Date _____ Purchasing Approval _____ Date _____
				1 2 3 4 5 6 7 8 9 10 11 12 13 14 15 16 17 18 19 20 21 22 23 24 25 26 27 28 29 30		
				1 2 3 4 5 6 7		
Limitation of Liability: The supplied materials must be thoroughly inspected immediately upon receipt by the recipient for all current, apparent and stock accounts. It is also the responsibility of the recipient enter its name and proof used to supply materials before producing press cameras and printing their product. Neither the supplier nor flexo is liable for loss or damage caused by SGS representative's negligence. The liability of SGS shall remain limited to correcting its own production. SGS will not be responsible for any loss or damage resulting but not limited to the cost of product, lost image camera, press down, or other costly error.						

USA TYPE GAUGE	
PDP AREA: (9 in x 5.8 in)	52.2 in ²
TOTAL NET WT 9 kg	
>25 <100 in ² >161 <564 cm ²	3/16" - 4.8 mm
Minimum Copy Sizes	
FOOD FOR DOGS	
1/16" - 1.6 mm	
INGREDIENTS: Chicken, Meat, Meat By-Products	
1/16" - 1.6 mm	
Distributed by Mars Petcare USA	
1/16" - 1.6 mm	

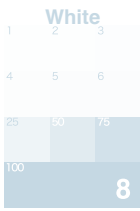
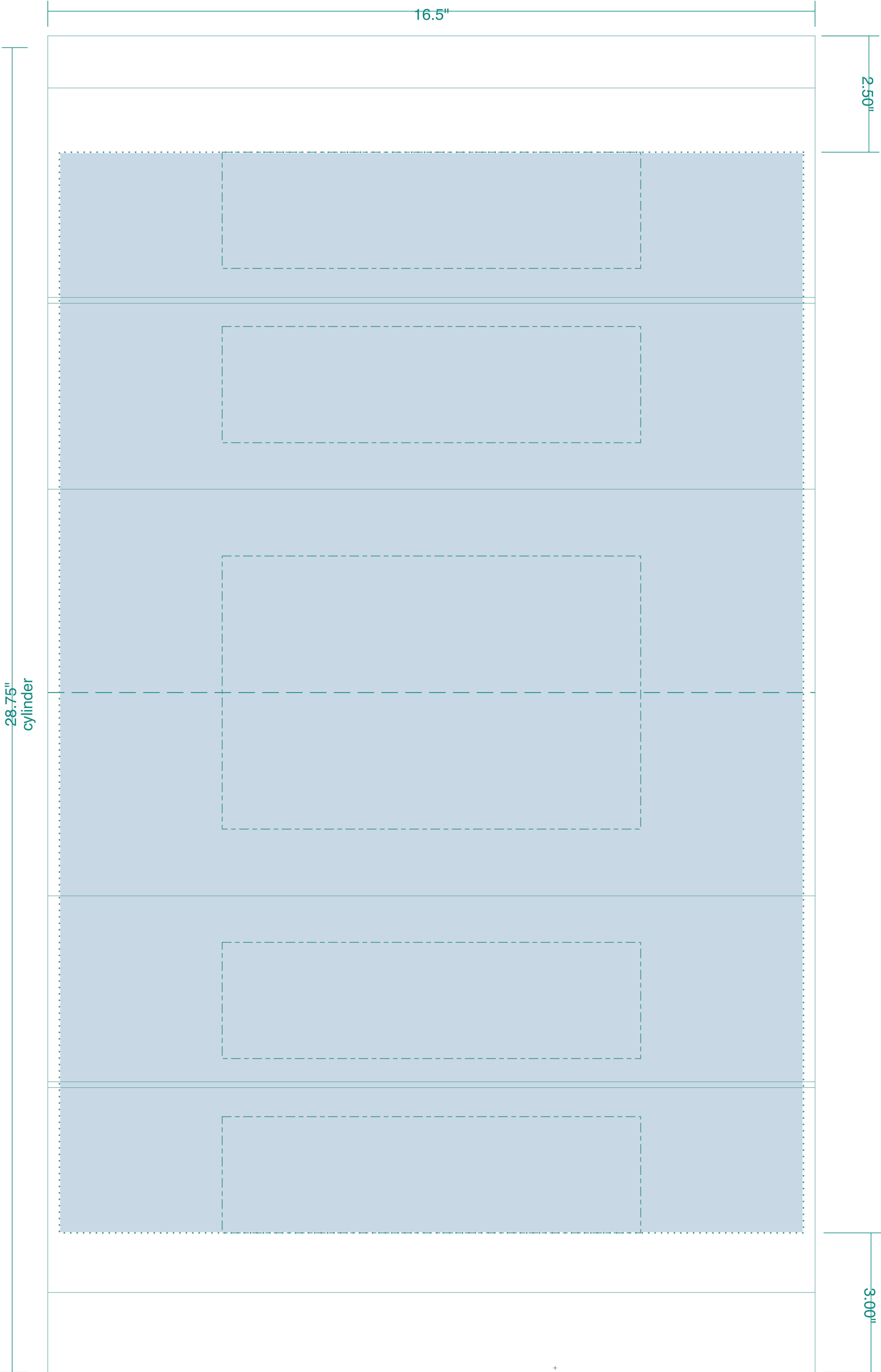
SGS_STL 7730448-1

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1	06/21/23VL			TITLE		Shrink Wrap Large Can - 12pk (28.75" X 16.5")		
2	06/26/23VL	CAD DWG. NO MANUAL REVISIONS ALLOWED						
3	08/28/24AC							
4		SIGNATURES	DATE					
5		DRAWN						
6		CHECKED						
		APPROVED		SCALE	1 / 1		DWG. SIZE	DWG./PART No.
				SUPERCEDES			100%	5187138-002

LEGEND:

—————	Cut Line	— — —	Center Lines		Eyemark
- - - - -	Fold & Cutoff Lines	- - - - -	Copy Limit		
· · · · ·	Bleed Line				

Scale 1:1



APPROVED:

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1	06/21/23 VL		TITLE			
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4		SIGNATURES	DATE	DWG. SIZE	DWG./PART No.	
5		DRAWN		100%	5187138-002	
6		CHECKED		SUPERCEDES		
		APPROVED				

TECHNICAL DRAWING KEY

- LEGEND:

 - Cut Line
 - - - - - Fold & Cutoff Lines
 - • • • • Bleed Line
 - — — Center Lines
 - - - - Copy Limit
 - Eyemark

Scale 1:1

USA TYPE GAUGE		USA TYPE GAUGE	
PDP AREA: (9 in x 5.8 in)	52.2 in²	PDP AREA: (9 in x 2.5 in)	22.5 in²
>25 - ≤100 in²	3/16" - 4.8 mm	>5 - ≤25 in²	1/8" - 3.2 mm
>101 - ≤445 in²		>32 - ≤161 in²	
Minimum Copy Sizes		Minimum Copy Sizes	
1/16" - 1.6 mm		1/16" - 1.6 mm	
1/16" - 1.6 mm		1/16" - 1.6 mm	
1/16" - 1.6 mm		1/16" - 1.6 mm	