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Evansville IN 47706

Please visit our Web site at:

www.escaladesports.com

Please have your model number when inquiring about parts.

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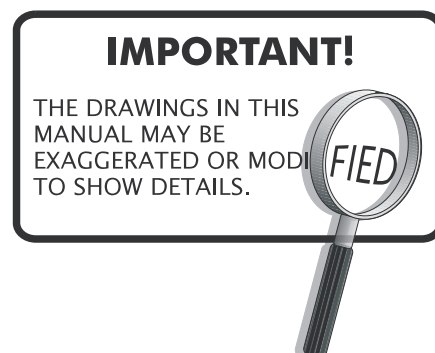
Your Model Number **G01341W**

Date Code **2-G01341W-1210-XD**

Purchase Date _____

PLEASE RETAIN THIS INSTRUCTION MANUAL FOR FUTURE REFERENCE

**IMPORTANT! READ EACH STEP
IN THIS MANUAL BEFORE YOU
BEGIN THE ASSEMBLY.**



TWO ADULTS ARE REQUIRED TO ASSEMBLE THIS REMATCH SOCCER TABLE

Tools Required:

Allen Wrench T1 and Wrench T2 Included with the Hardware Kit
Phillips Screwdriver
Furniture Polish and Cloth

An electric screwdriver is helpful in assembly. However, please set at low torque and use extreme caution with an electric screwdriver because you could overtighten the hardware and strip the screws.

Assembly Tips

Make sure you understand the following tips before you begin to assemble your Rematch Soccer Table.

1. Start all bolts by hand before tightening.
2. Some drawings or images in this manual may not look exactly like your product. Please read and understand the text before starting each assembly step.

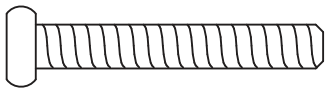


WARNING:

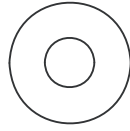
**READ AND FOLLOW ALL ASSEMBLY, OPERATION, AND
SAFETY INSTRUCTIONS CAREFULLY. AT LEAST TWO
ADULTS ARE NEEDED TO PUT THIS REMATCH
SOCCER TABLE TOGETHER.**

HARDWARE IDENTIFIER

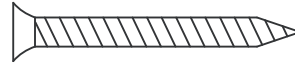
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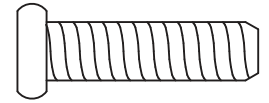
H1 - 6mm x 38mm
Allen Head Bolt (8)



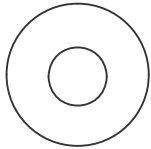
H2 - 6mm x 15mm
Flat Washer (14)



H3 - 4mm x 38mm
Phillips Flat Head
Screw (4)



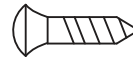
H4 - 8mm x 28mm
Allen Head Bolt (16)



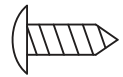
H5 - 8mm x 19mm
Flat Washer (16)



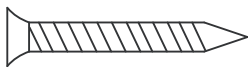
H6 - 3mm x 25mm
Phillips Washer Head
Screw (8)



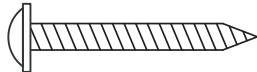
H7 - 3.5mm x 15mm
Phillips Round Head
Screw (6)



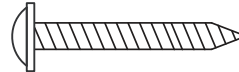
H8 - 4mm x 12mm
Phillips Round Head
Screw (48)



H9 - 4mm x 32mm
Phillips Flat Head
Screw (16)



H10 - 3.5mm x 30mm
Phillips Washer Head
Screw (4)



H11 - 3.5mm x 28mm
Phillips Washer Head
Screw (24)



H12- 6mm
Lock Nut (6)



(Not to Scale)
T1 - Allen Wrench



(Not to Scale)
T2 - Wrench

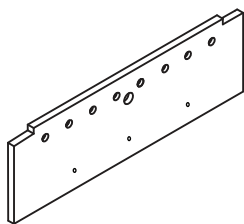
ACCESSORIES IDENTIFIER

(Not to Scale)

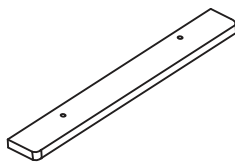


A1- Soccer Ball (2)

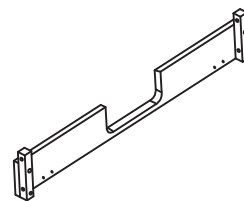
PARTS IDENTIFIER (Not to Scale)



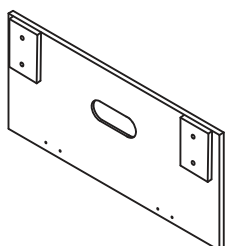
P1-Side Apron (2)



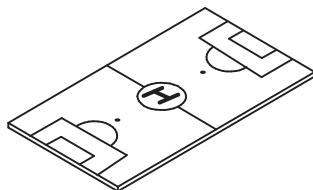
P2-End Top Rail (2)



P3-Goal End Board (2)



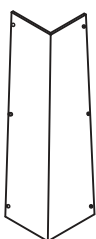
P4-End Apron (2)



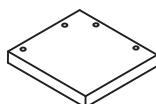
P5-Playfield (1)



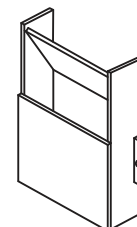
P6-Leg (4)



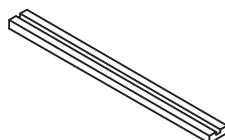
P7-Leg Panel (4)



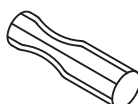
P8-Leg Bottom Board (4)



P9-Wooden Ball Catcher (2)



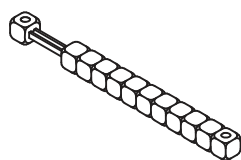
P10-Playfield Support Brace (3)



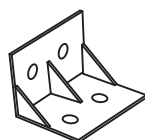
P11-Rod Handle (8)



P12-Plastic Corner Post (4)



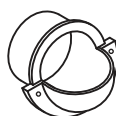
P13A-Black Scorer (1)
P13B-Silver Scorer (1)



P14-Plastic Bracket (8)



P15-Rod End Cap (8)



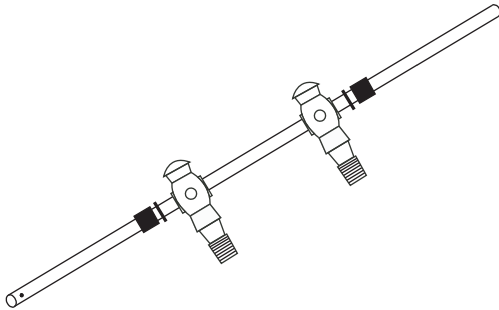
P16-Ball Entry Cup (2)



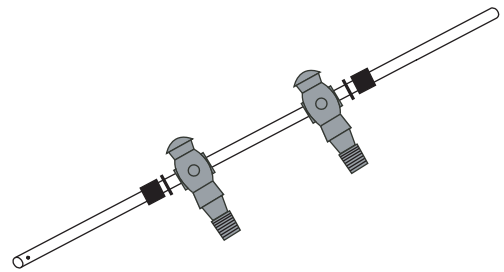
P17-Support Rod (3)

ROD IDENTIFIER

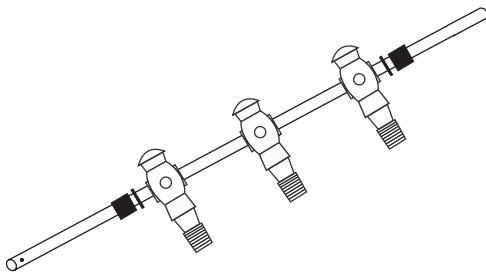
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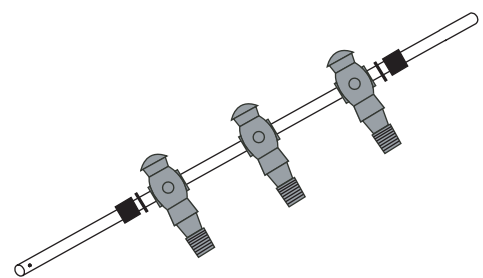
R1-2 Player Rod
Assembly Silver (1)



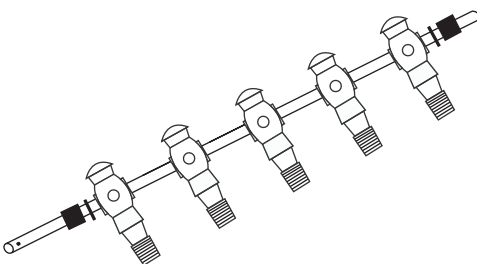
R4-2 Player Rod
Assembly Black (1)



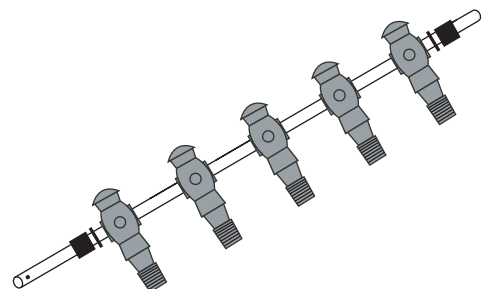
R2-3 Player Rod
Assembly Silver (2)



R5-3 Player Rod
Assembly Black (2)



R3-5 Player Rod
Assembly Silver (1)

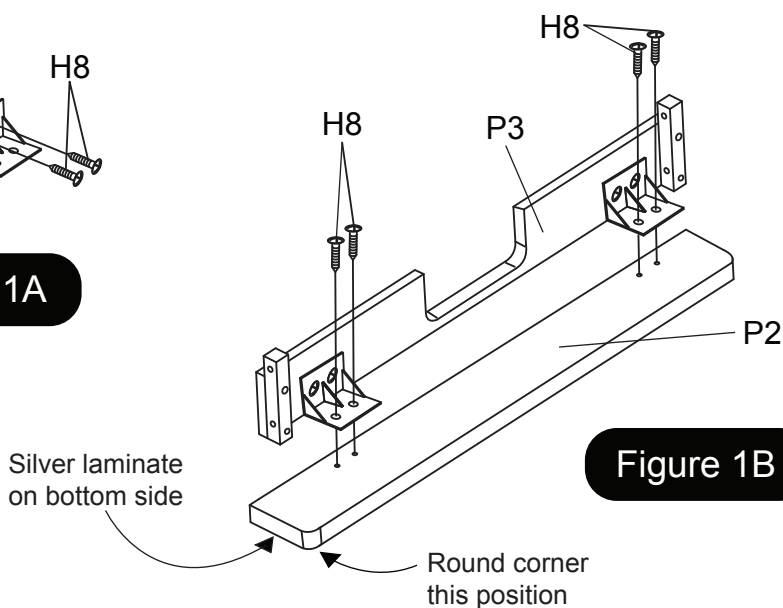
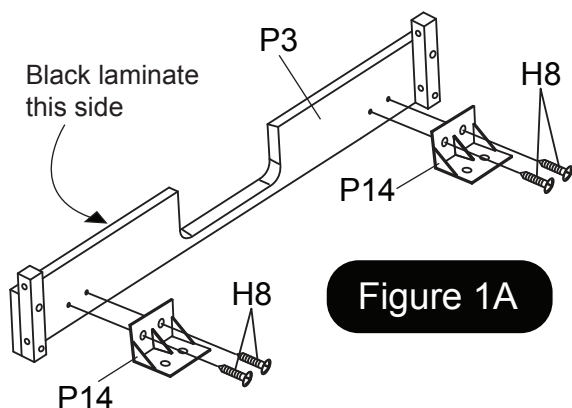


R6-5 Player Rod
Assembly Black (1)

PARTS REQUIRED:

2 pcs - **P2** End Top Rail 4 pcs - **P14** Plastic Bracket
2 pcs - **P3** Goal End Board 16 pcs - **H8** Phillips Round Head Screw

1. Find a clean, level place to begin the assembly of your soccer table. We recommend building the table on the box top to protect the parts during assembly.
2. Place two Plastic Brackets **P14** onto each inside end of Goal End Board **P3** as shown and attach using the pre-drilled pilot holes with Phillips Round Head Screws **H8** as shown in **FIGURE 1A**.
Next, attach this assembly to the End Top Rail **P2** using pre-drilled pilot holes with Phillips Round Head Screws **H8** as shown in **FIGURE 1B**. Repeat procedure for second assembly.

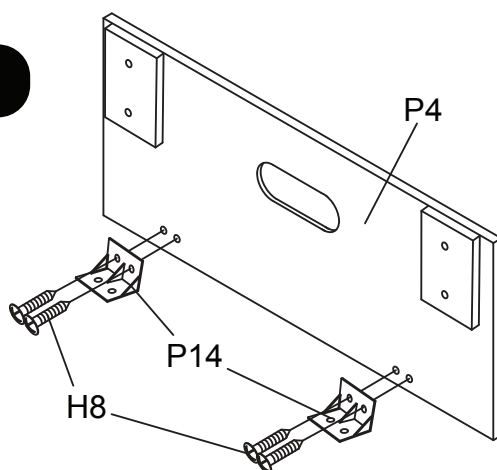


PARTS REQUIRED:

2 pcs - **P4** End Apron 8 pcs - **H8** Phillips Round Head Screw
4 pcs - **P14** Plastic Bracket

3. Attach Plastic Brackets **P14** to End Apron **P4** using the pre-drilled pilot holes with Phillips Round Head Screws **H8** as shown in **FIGURE 2**. Be sure bottom edge of Plastic Brackets is flush with bottom edge of apron. Repeat procedure for second assembly.

Figure 2





CAUTION:

Please set the rods as shown noting the location of the hole / handle end.

PARTS REQUIRED:

1 pc	- P1	Side Apron
1 pc	- R1	2 Player Rod Assembly Silver
2 pcs	- R2	3 Player Rod Assembly Silver
1 pc	- R3	5 Player Rod Assembly Silver
1 pc	- R4	2 Player Rod Assembly Black
2 pcs	- R5	3 Player Rod Assembly Black
1 pc	- R6	5 Player Rod Assembly Black

4. Place one Side Apron **P1** *UPSIDE DOWN* with the finished side facing out as shown in **FIGURE 3**. The ball entry hole will be closest to the floor.
5. Align the rods as shown in **FIGURE 3**. Please note the location of the hole that is near one end of each rod. This is the handle end of the rod. There will be four handles on each side of the table. It is critical that you set the rods as shown below so the table will be correct when flipped over.

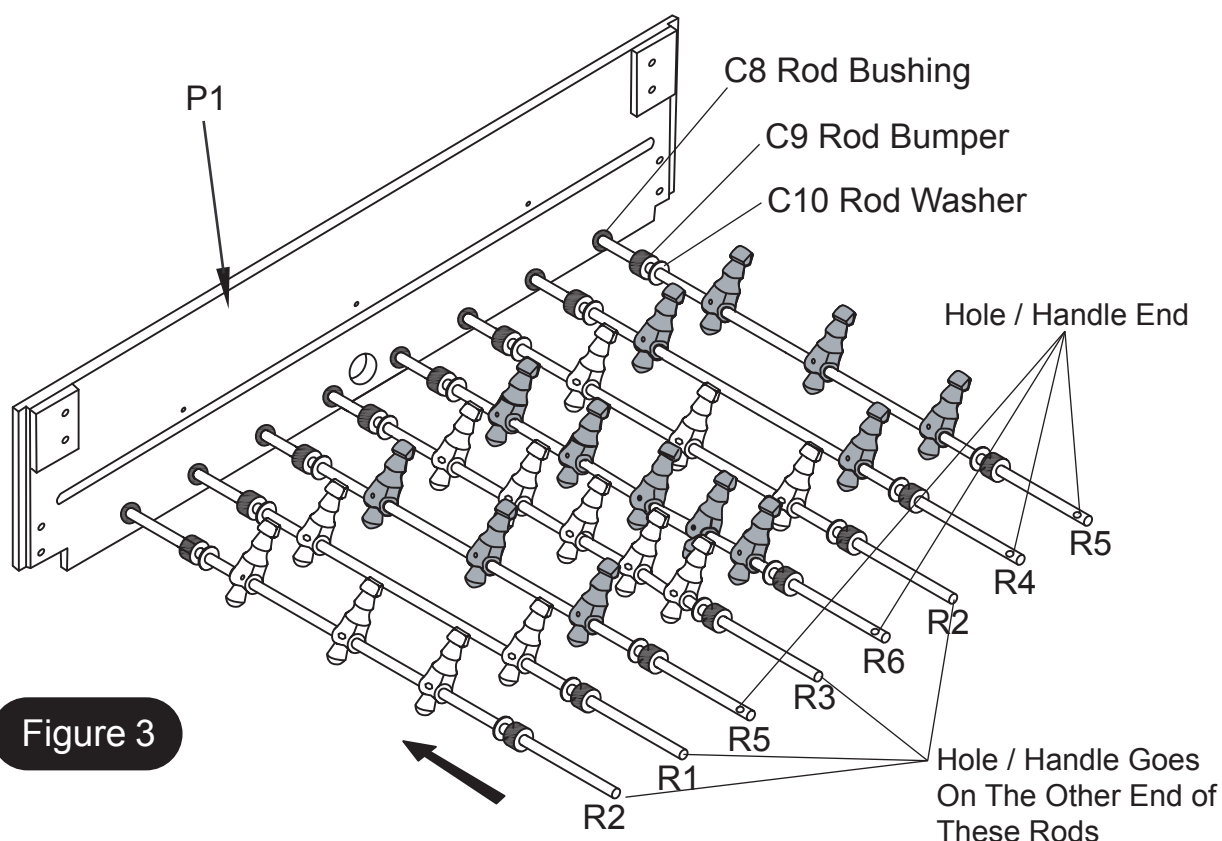


Figure 3

PARTS REQUIRED:

- 1 pcs - **P1** Side Apron
- 1 pcs - **P5** Playfield

6. Once you are sure you have the rods set up correctly, slide the other Side Apron **P1** onto the rods as shown in **FIGURE 4**.
7. Set the Playfield **P5** in the side aprons as shown in **FIGURE 4**.

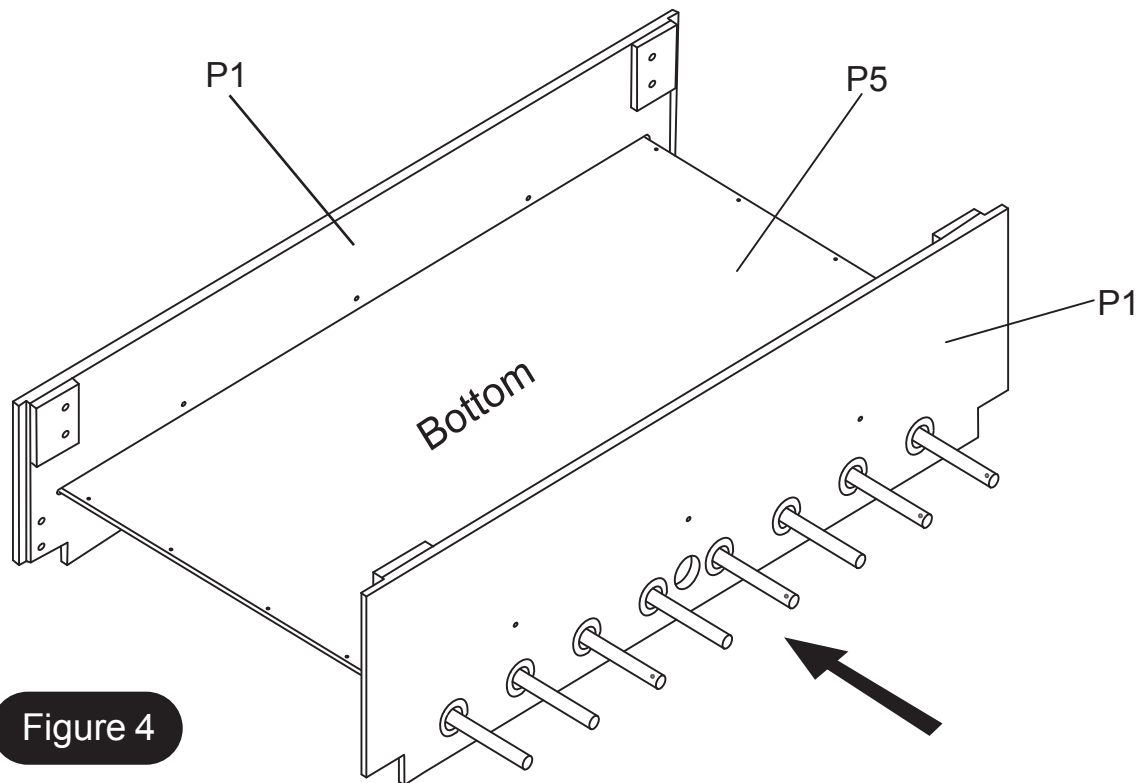


Figure 4

PARTS REQUIRED:

- 8 pcs - **H1** Allen Hex Bolt
- 8 pcs - **H2** Flat Washer
- 8 pcs - **H6** Phillips Washer Head Screw
- 1 pc - **T1** Allen Wrench

8. Place **P2/P3** assemblies that were put together in **STEP 2** into position as shown in **FIGURE 5**.

Attach each corner using Allen Hex Bolts **H1** with Flat Washer **H2** into steel inserts as shown in **FIGURE 5**. Tighten Bolts with Allen Wrench **T1**.

Next, Attach Playfield to this assembly using Phillips Washer Head Screw **H6** as shown in **FIGURE 5**. Be careful not to strip these screws.

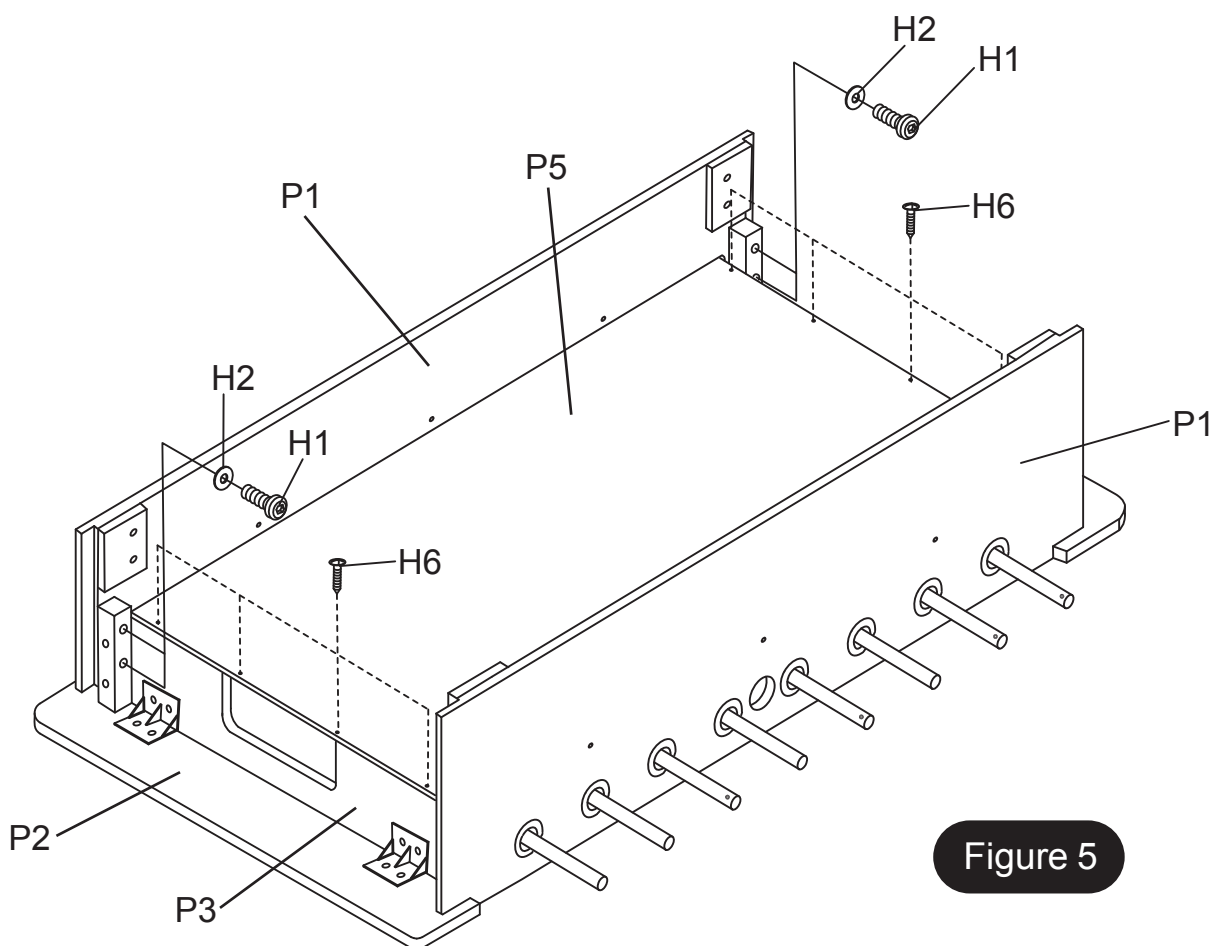
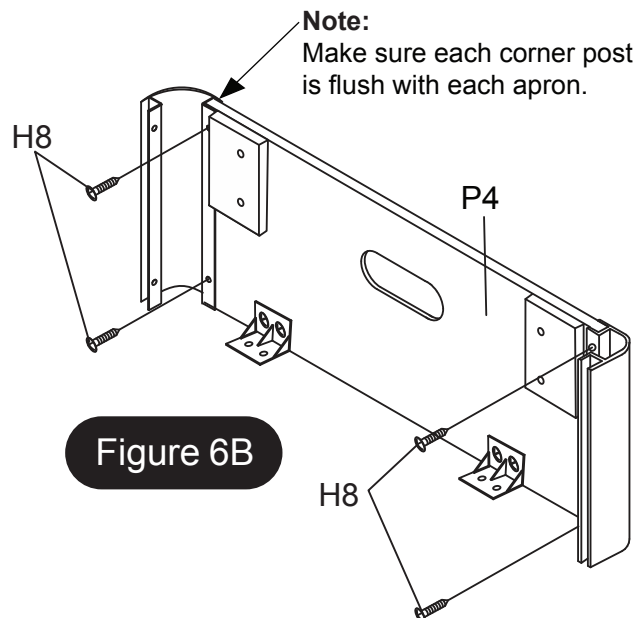
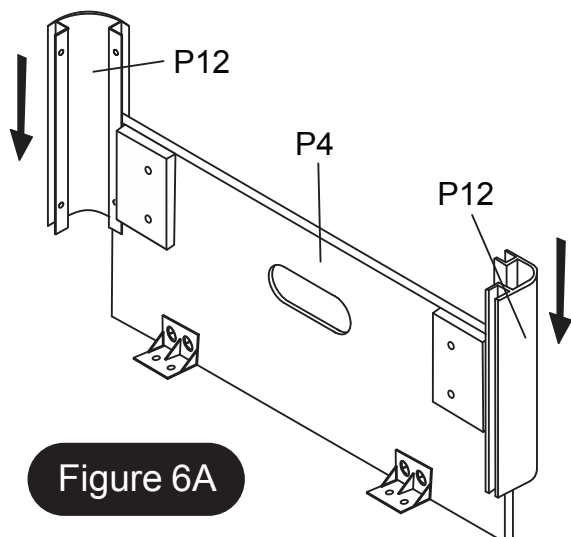


Figure 5

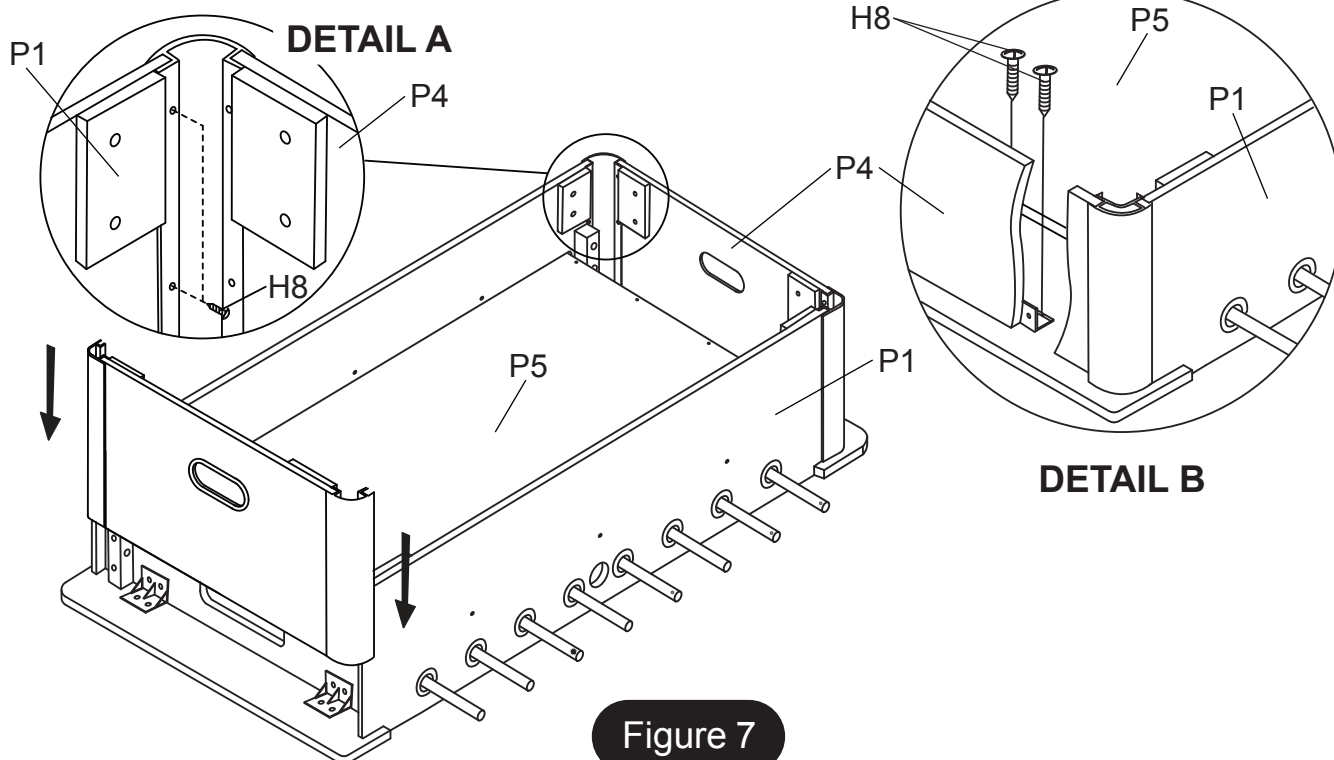
PARTS REQUIRED:

4 pcs - **P12** Plastic Corner Post
24 pcs - **H8** Phillips Round Head Screw

9. First, slide Corner Posts **P12** onto End Apron **P4** as shown in **FIGURE 6A**. Make sure Corner Posts are flush with top and bottom of End Apron. Next, attach Corner Post **P12** using pre-drilled pilot holes with Phillips Round Head Screws **H8** as shown in **FIGURE 6B**.



10. Next, slide assemblies into place as shown in **FIGURE 7**. Attach Corner Posts to Side Aprons **P1** using Phillips Round Head Screws **H8** as shown in **DETAIL A**. Next, using Phillips Round Head Screws **H8**, attach each plastic bracket on End Apron **P4** as shown in **DETAIL B**.

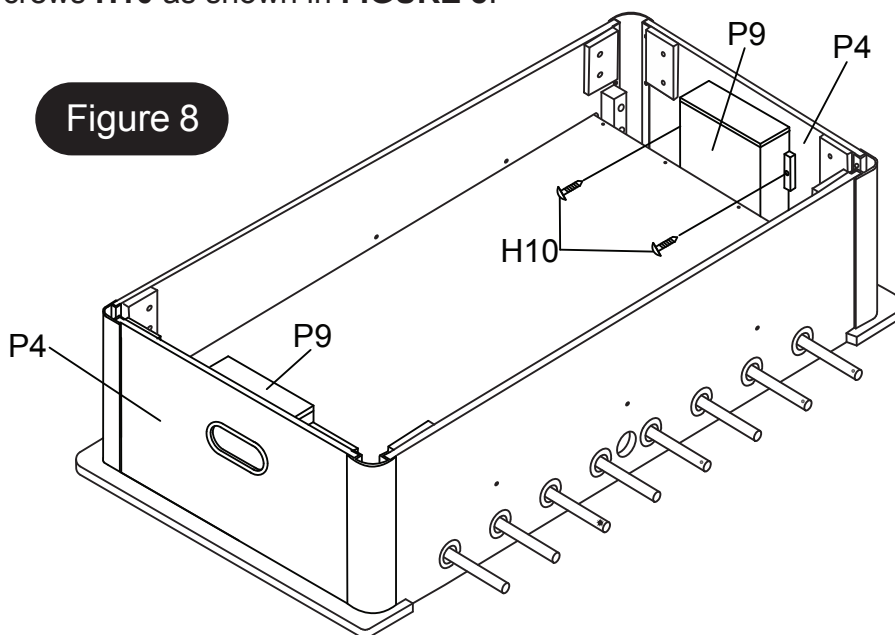


PARTS REQUIRED:

2 pcs - **P9** Wooden Ball Catcher
4 pcs - **H10** Phillips Washer Head Screw

- 11.** Install Wooden Ball Catcher **P9** at the end of each End Apron **P4** using Phillips Washer Head Screws **H10** as shown in **FIGURE 8**.

Figure 8

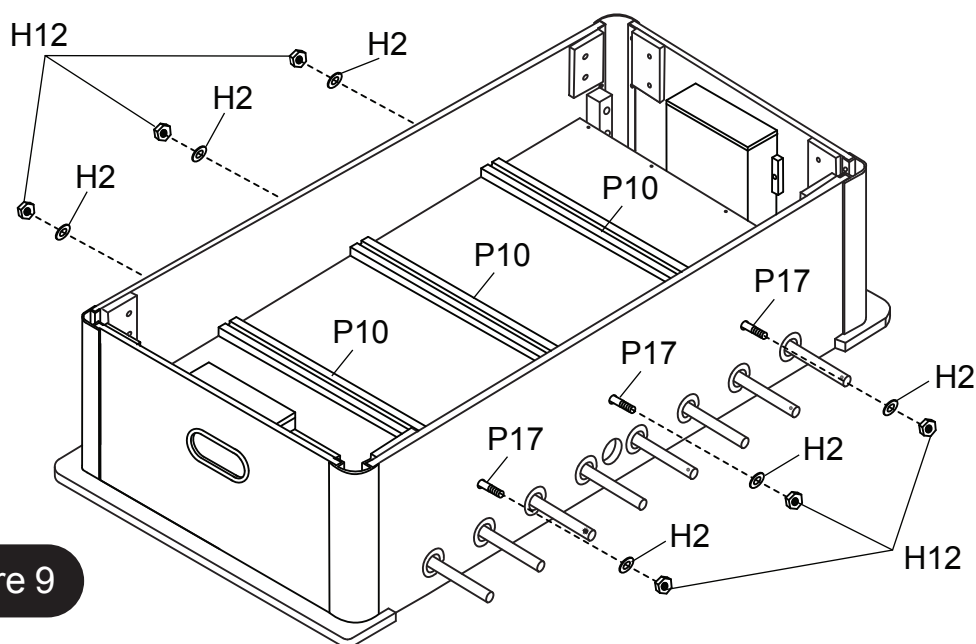


PARTS REQUIRED:

3 pcs - **P10** Playfield Support Brace
3 pcs - **P17** Support Rod
6 pcs - **H2** Flat Washer
6 pcs - **H12** Locknut
1 pc - **T2** Wrench

- 12.** Place Playfield Support Braces **P10** onto bottom side of playfield. Slide Support Rods **P17** into braces as shown and attach each end of rods using Flat Washers **H2** and Locknut **H12** as shown in **FIGURE 9**. **Do not overtighten this hardware.**

Figure 9

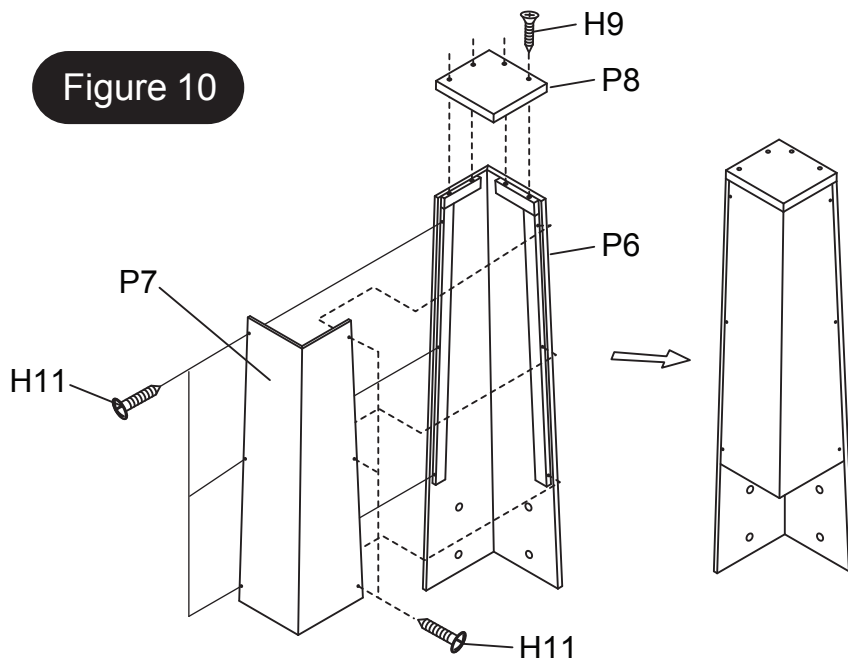


PARTS REQUIRED:

- | | |
|------------------------------------|--|
| 4 pcs - P6 Leg | 16 pcs - H9 Phillips Flat Head Screw |
| 4 pcs - P7 Leg Panel | 24 pcs - H11 Phillips Washer Head Screw |
| 4 pcs - P8 Leg Bottom Board | |

13. Carefully unfold and attach Leg Panels **P7** to Legs **P6** using pre-drilled holes with Phillips Washer Head Screws **H11** as shown in **FIGURE 10**.

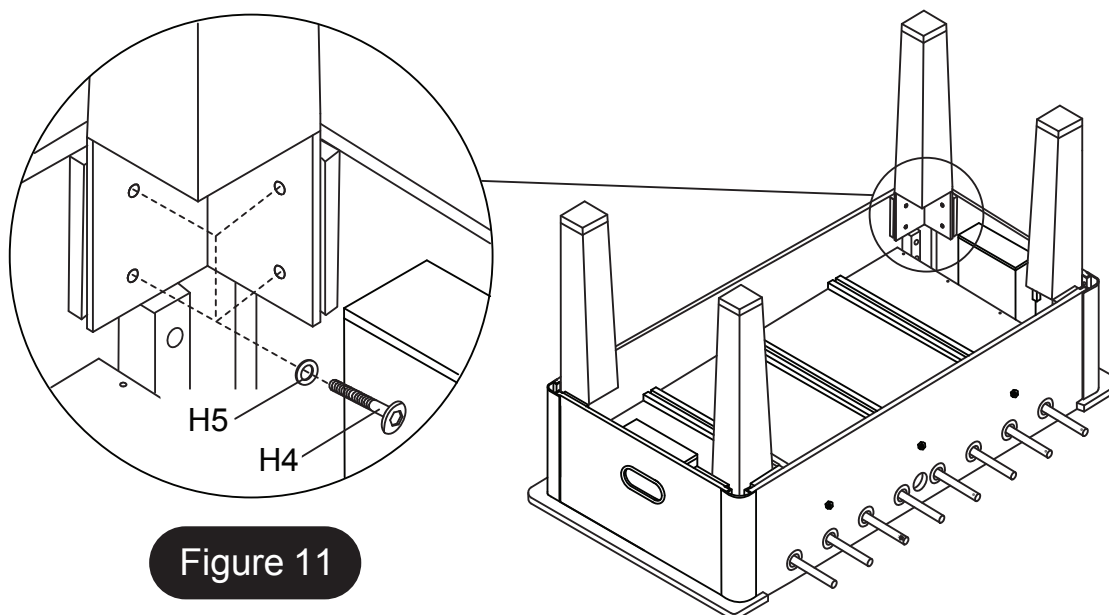
Next, Attach Leg Bottom Boards **P8** to Leg assembly using Phillips Flat Head Screws **H9** as shown in **FIGURE 10**. Repeat procedure for other 3 Legs.



PARTS REQUIRED:

- | | |
|------------------------------------|-------------------------------|
| 16 pcs - H4 Allen Head Bolt | 1 pc - T1 Allen Wrench |
| 16 pcs - H5 Flat Washer | |

14. Attach each Leg assembly to cabinet assembly using Allen Head Bolts **H4** with Flat Washers **H5** as shown in **FIGURE 11**. Use Allen Wrench **T1** to tighten Bolts.



⚠ WARNING:

THIS STEP REQUIRES TWO OR MORE ADULTS.
VERY CAREFULLY TURN THE TABLE OVER AND SET IT ON ITS LEGS. BE CAREFUL, THE TABLE IS VERY HEAVY AND THE RODS WILL SLIDE. DO NOT LIFT THE TABLE BY HOLDING ONTO THE RODS.

PARTS REQUIRED:

8 pcs - P11 Rod Handle	4 pcs - H3 Phillips Flat Head Screw
1 pc - P13A Black Scorer	
1 pc - P13B Silver Scorer	6 pcs - H7 Phillips Round Head Screw
8 pcs - P15 Rod End Cap	
2 pcs - P16 Ball Entry Cup	

15. Attach Scorers **P13A** and **P13B** using Screws **H3** as shown in **FIGURE 12**.
16. Slide Rod Handle **P11** onto each rod end with the hole closest to the end of each rod. A drop of liquid soap onto hole end of rod will help with rod handle installation.
17. Attach each Rod End Cap **P15** to each rod as shown in **FIGURE 12**.
18. Attach each Ball Entry Cup **P16** to each side panel with Screw **H7** as shown in **DETAIL C**.

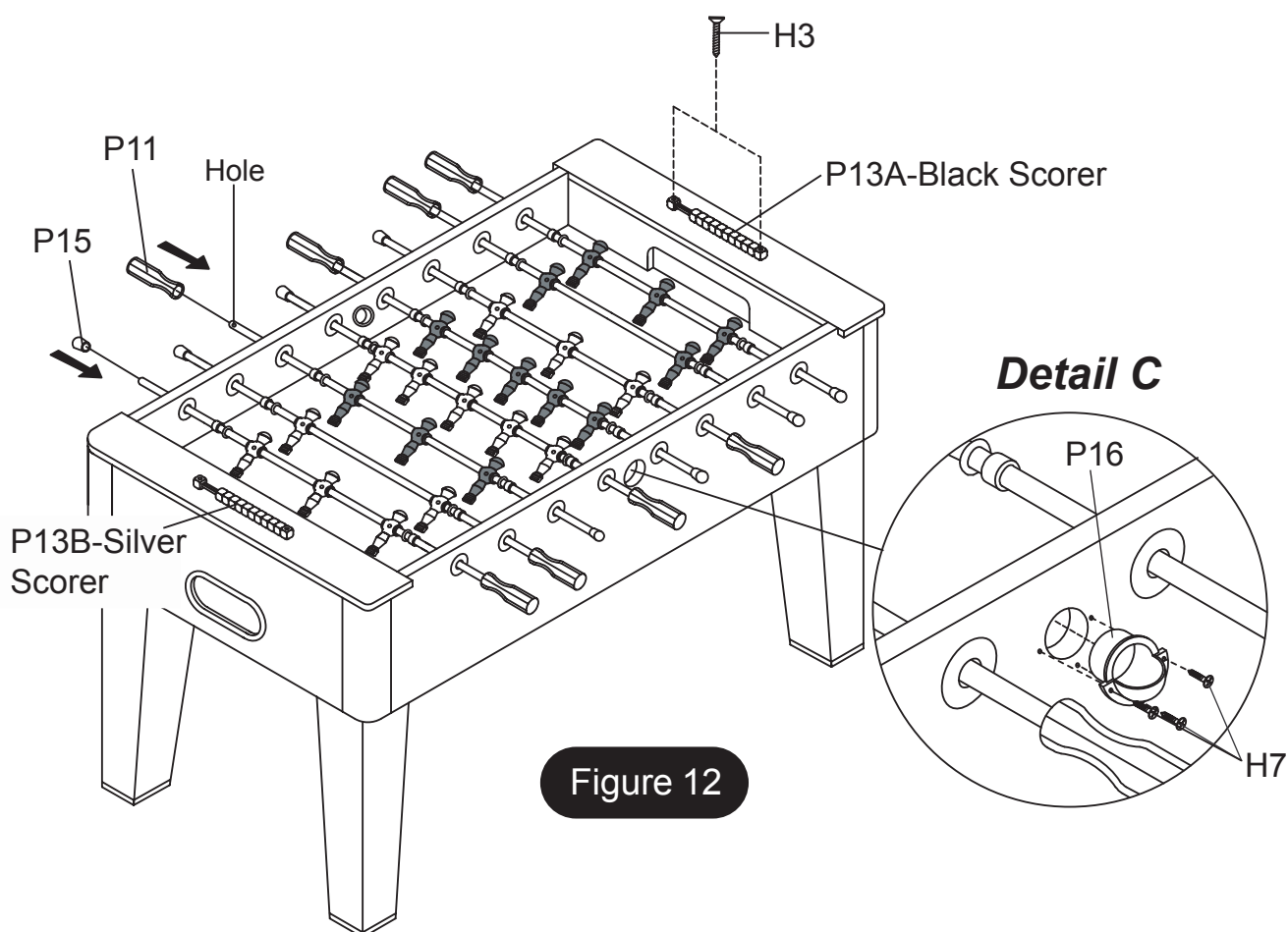


Figure 12

Congratulations! You have now assembled your soccer table. Please note the Care and Use instructions below to insure many years of trouble free use of your game table.

CARE AND USE OF YOUR REMATCH SOCCER TABLE

1. Apply spray furniture polish to a clean cloth and wipe down the rods to make them slide easier in the bushings.
2. Use spray furniture polish to clean all exterior surfaces of your game table.
3. This product is intended for **INDOOR** use only.
4. **DO NOT** sit, climb or lean on the table.
5. **DO NOT** drag the table when moving it. This will damage the legs.
6. **DO NOT** set drinks on the table.

PRODUCT PARTS LIST

G01341W

Part #	Description	Qty	Part #	Description	Qty
01341XDH1	6 mm x 38 mm Allen Hex Bolt	8	01341XDP11	Rod Handle	8
01341XDH2	6 mm x 15mm Flat Washer	14	01341XDP12	Plastic Corner Post	4
01341XDH3	4 mm x 38 mm Phillips Flat Head Screw	4	01341XDP13A	Black Scorer	1
01341XDH4	8 mm x 28 mm Allen Head Bolt	16	01341XDP13B	Silver Scorer	1
01341XDH5	8 mm x 19mm Flat Washer	16	01341XDP14	Plastic Bracket	8
01341XDH6	3 mm x 25 mm Phillips Washer Head Screw	8	01341XDP15	Rod End Cap	8
01341XDH7	3.5 mm x 15 mm Phillips Round Head Screw	6	01341XDP16	Ball Entry Cup	2
01341XDH8	4 mm x 12 mm Phillips Round Head Screw	48	01341XDP17	Support Rod	3
01341XDH9	4 mm x 32 mm Phillips Flat Head Screw	16	01341XDA1	Soccer Ball	2
01341XDH10	3.5 mm x 30 mm Phillips Washer Head Screw	4	01341XDR1	2 Player Rod Assembly Silver	1
01341XDH11	3.5 mm x 28 mm Phillips Washer Head Screw	24	01341XDR2	3 Player Rod Assembly Silver	2
01341XDH12	6 mm Locknut	6	01341XDR3	5 Player Rod Assembly Silver	1
01341XDT1	Allen Wrench	1	01341XDR4	2 Player Rod Assembly Black	1
01341XDT2	Wrench	1	01341XDR5	3 Player Rod Assembly Black	2
01341XDP1	Side Apron	2	01341XDR6	5 Player Rod Assembly Black	1
01341XDP2	End Top Rail	2	01341XDC1	5 Player Rod Only	2
01341XDP3	Goal End Board	2	01341XDC2	3 Player Rod Only	4
01341XDP4	End Apron	2	01341XDC3	2 Player Rod Only	2
01341XDP5	Playfield	1	01341XDC4	4mm x 28mm Bolt	26
01341XDP6	Leg	4	01341XDC5	4mm Locking Nut	26
01341XDP7	Leg Panel	4	01341XDC6	Silver Player	13
01341XDP8	Leg Bottom Board	4	01341XDC7	Black Player	13
01341XDP9	Wooden Ball Catcher	2	01341XDC8	Rod Bushing	16
01341XDP10	Playfield Support Brace	3	01341XDC9	Rod Bumper	16
			01341XDC10	Rod Washer	16
			01341XDK1	Hardware Kit	1
			01341XDM1	Owners Manual	1

PLEASE RETAIN THIS MANUAL FOR FUTURE REFERENCE.

TABLE SOCCER

Table soccer is also called “foosball.” It can be played by two teams of four players each or by two individuals:

The Object of the Game

To be the first team (or player) to score a predetermined number of points or to score the most points in given amount of time.

Serving

The server rolls the ball through the serving hole to start the game, after a point is scored, or after a ball leaves the table. The server can spin the ball to influence the serve, but the ball must be struck by one of the serving team’s (or server’s) player figures. Once the ball is in play, it remains in play until it is hit off the table, a dead ball is declared, time out is called, or a point is scored.

Passing

If a ball is pinned on the 5-man rod, it cannot be passed to the 3-man rod of the same team without touching at least two player figures as it is being passed.

Scoring

When a ball enters the opposing team’s goal, a point is scored. If the ball enters the goal, but bounces back onto the playing surface or leaves the table, it still counts as a goal.

Spinning Rods

Spinning the rods is illegal.

Ball Off the Table

If the ball leaves the playing surface and strikes any object that is not part of the table, it is declared “off the table” and should be put back into play by a serve from the team (or player) that

originally served that ball. If the ball rolls into the serving cup and then returns to the playing surface, it is still considered “in play.”

Dead Ball

If a ball has completely stopped its motion and cannot be reached by any player figure, it is declared a “dead ball.” If the ball is declared dead between the goal and the 2-man rod, it should be put back into play by placing it in nearest corner and releasing it. If the ball is declared dead anywhere else on the playing surface, it should be put back into play by a serve from the team that originally served the ball. If a ball is spinning in place, it is not considered a dead ball.

90 DAY LIMITED WARRANTY

This consumer warranty extends to the original consumer purchase of any ESCALADE SPORTS Product (hereinafter referred as the "Product").

WARRANTY DURATION: This Product is warranted to the original consumer purchase of a period of 90 days from the original purchase.

WARRANTY COVERAGE: ESCALADE SPORTS warrants to the original Consumer Purchaser that any Product of its manufacture is free from defects in material and workmanship when used for the intended purpose under normal use and conditions. THIS WARRANTY IS VOID IF THE PRODUCT HAS BEEN DAMAGED BY ACCIDENT, UNREASONABLE USE, NEGLIGENCE, IMPROPER SERVICE, FAILURE TO FOLLOW INSTRUCTIONS PROVIDED WITH THE PRODUCT OR OTHER CAUSES NOT ARISING OUT OF DEFECTS IN MATERIAL AND WORKMANSHIP.

WARRANTY PERFORMANCE: During the above 90 day warranty period, ESCALADE SPORTS shall repair or replace with a comparable model, and Product, or component thereof, which may prove defective under normal use and proper care, and which our examination shall disclose to our satisfaction to be thus please contact our Warranty Dept.

1-866-556-2759 / Warranty Dept.

Or Write us at:

Escalade® Sports, Inc. - P.O. Box 889, Evansville, IN 47706

Attn: Warranty Dept.

Or E-mail us at:

foosball@escaladesports.com

Other than shipping requirements no charge will be made for such repair or replacement of in-warranty Products. ESCALADE SPORTS strongly recommends that the Product is insured for value prior to mailing.

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