



We strive to ensure that our products are of the highest quality and free of manufacturing defects or missing parts. However, if you have any problems with your new product,

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Or write to:

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Customer Service Department
P.O. Box 889
Evansville IN 47706

Please visit our Web site at:

www.escaladesports.com

Please have your model number when inquiring about parts.

When contacting Escalade Sports please provide your model number, date code (if applicable), and part number if requesting a replacement part. These numbers are located on the product, packaging, and in this owners manual.

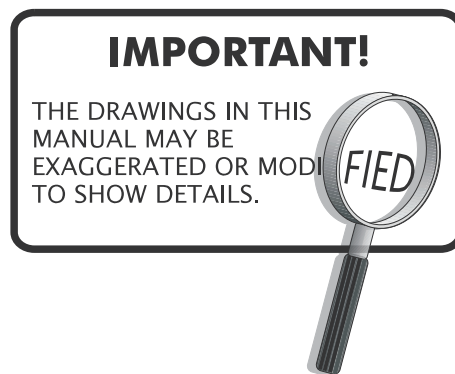
Your Model Number: **AL4000**

Date Code: **2-AL4000- -HL**

Purchase Date: _____

PLEASE RETAIN THIS INSTRUCTION MANUAL FOR FUTURE REFERENCE

**IMPORTANT! READ EACH STEP
IN THIS MANUAL BEFORE YOU
BEGIN THE ASSEMBLY.**



TWO ADULTS ARE REQUIRED TO ASSEMBLE THIS 56" 4 IN1 SWIVEL TABLE

**SOCCER, BILLIARDS, AIR HOCKEY, TABLE TENNIS
PLUS BONUS AIRZONE SOCCER GAME**

Tools Required:

Allen Wrench (Included)
Phillips Screwdriver
Furniture Polish and Cloth

An electric screwdriver is helpful in assembly. However, please set at low torque and use extreme caution with an electric screwdriver because you could overtighten the hardware and strip the screws.

Assembly Tips

Make sure you understand the following tips before you begin to assemble your hockey table.

1. Start all bolts by hand before tightening.
2. Some drawings or images in this manual may not look exactly like your product. Please read and understand the text before starting each assembly step.



WARNING:

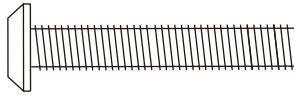
**READ AND FOLLOW ALL ASSEMBLY, OPERATION, AND
SAFETY INSTRUCTIONS CAREFULLY. AT LEAST TWO
ADULTS ARE NEEDED TO ASSEMBLE THIS GAME TABLE**

HARDWARE IDENTIFIER

(To Scale)



H1 = 12 pcs
4 mm x 40 mm
Phillips Flat
Head Screw



H2 = 8 pcs
6 mm x 35 mm
Allen Head Bolt



H3 = 6 pcs
3.5 mm x 28 mm
Phillips Round
Head Screw



H4 = 4 pcs
3.5 mm x 25 mm
Phillips Flat
Head Screw



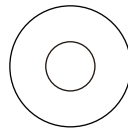
H5 = 8 pcs
3.5 mm x 14 mm
Phillips Round
Head Screw



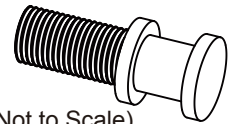
H6 = 12 pcs
3 mm x 14 mm
Phillips Round
Head Screw



H7 = 8 pcs
6 mm x 28 mm
Allen Head Bolt



H8 = 16 pcs
6.5 mm x 18 mm
Flat Washer



(Not to Scale)

H9 = 2 pcs
Plastic Pivot Bolt



H10 = 4 pcs
3.5 mm x 12 mm
Phillips Flat
Head Screw

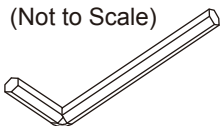


H11 = 8 pcs
3.5 mm x 12 mm
Phillips Round
Head Screw



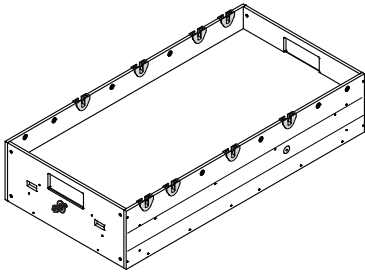
H12 = 16 pcs
4 mm x 40 mm
Phillips Round
Head Screw

(Not to Scale)

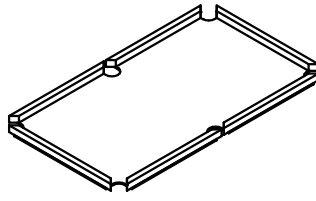


T1 = 1 pc
Allen Wrench

PARTS IDENTIFIER (Not to Scale)



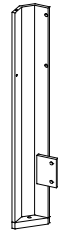
P1 - Main Cabinet
(1 pc)



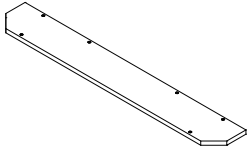
P2 - Billiard Playfield
(1 pcs)



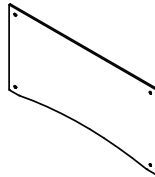
P3 -Right Leg
(2 pcs)



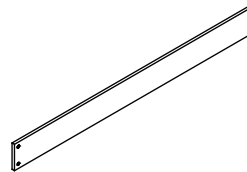
P4 - Left Leg
(2 pcs)



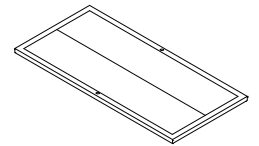
P5 - Leg End Top Panel
(2 pcs)



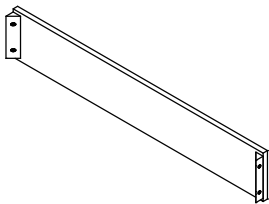
P6 - End Leg Panel
(2 pcs)



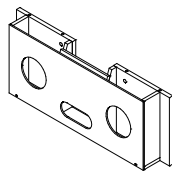
P7 - Side Leg Panel
(2 pcs)



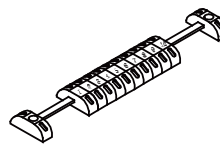
P8 - Table Tennis Top
(1 pc)



P9 - Center Frame Support
with Plastic Brackets attached
(2 pcs)



P10 - Leg Top End Apron
With Latch/Locks installed
(2 pcs)



P11 - Manual Scorer
(2 pcs)



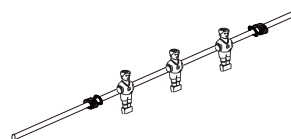
P12 - Corner Pocket
Shield
For Billiard Playfield
(4 pcs)



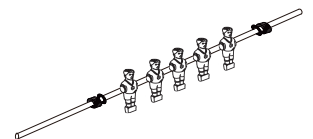
P13 - Side Pocket
Shield
For Billiard Playfield
(2 pcs)



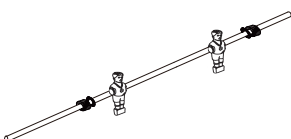
P14 - Leg Leveler
(4 pcs)



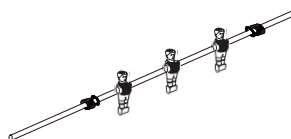
P15 - White 3-player
Rod Assembly
with plastic washers, rod end
caps and bumpers attached
(2 pcs)



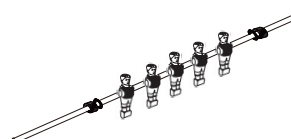
P16 - White 5-player
Rod Assembly
with plastic washers, rod end
caps and bumpers attached
(1 pc)



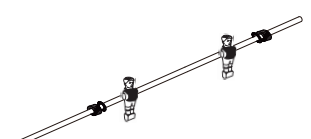
P17 - White 2-player
Rod Assembly
with plastic washers, rod end
caps and bumpers attached
(1 pc)



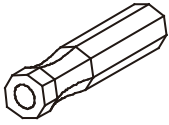
P18 - Blue 3-player
Rod Assembly
with plastic washers, rod end
caps and bumpers attached
(2 pcs)



P19 - Blue 5-player
Rod Assembly
with plastic washers, rod end
caps and bumpers attached
(1 pc)



P20 - Blue-2-player
Rod Assembly
with plastic washers, rod end
caps and bumpers attached
(1 pc)



P21 - Rod Handle
(8 pcs)



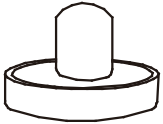
P22 - Entry Cup
(2 pcs)



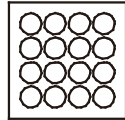
A1 - Soccer Ball
(2 pcs)



A2 - Hockey Puck
(2 pcs)



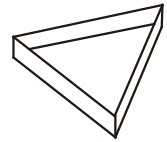
A3 - Hockey Pusher
(with A9 felt pad installed)
(2 pcs)



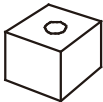
A4 - Billiard Balls
(1 set)



A5 - Cue Stick
(2 pcs)



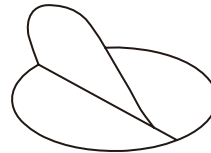
A6 - Triangle
(1 pc)



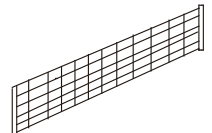
A7 - Cue Chalk
(1 pc)



A8 - Billiards Playfield
Brush
(1 pc)



A9 - Felt Pad
(Factory Installed)
(2 pcs)



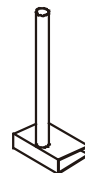
A10 - Table Tennis Net
(1 pc)



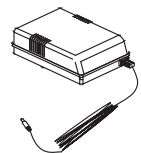
A11 - Table Tennis
Ball
(2 pcs)



A12 - Table Tennis
Paddle
(2 pcs)



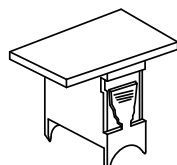
A13 - Table Tennis
Net Post
(2 pcs)



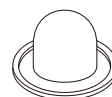
A14 - A/C Adapter
(1 pcs)



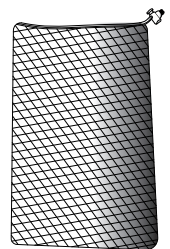
A15 - Cue Holder
(2 pcs)



A16 - Removable Bushing Cap
with Push Lock
(16 pcs)



A17 - Air Soccer Puck
(1 pc)



A18 - Storage Bag
(1 pc)

PARTS REQUIRED:

1 pc - **P1** Main Cabinet

1 pc - **P2** Billiard Playfield

2 pcs - **H9** Plastic Pivot Bolt

Step 1

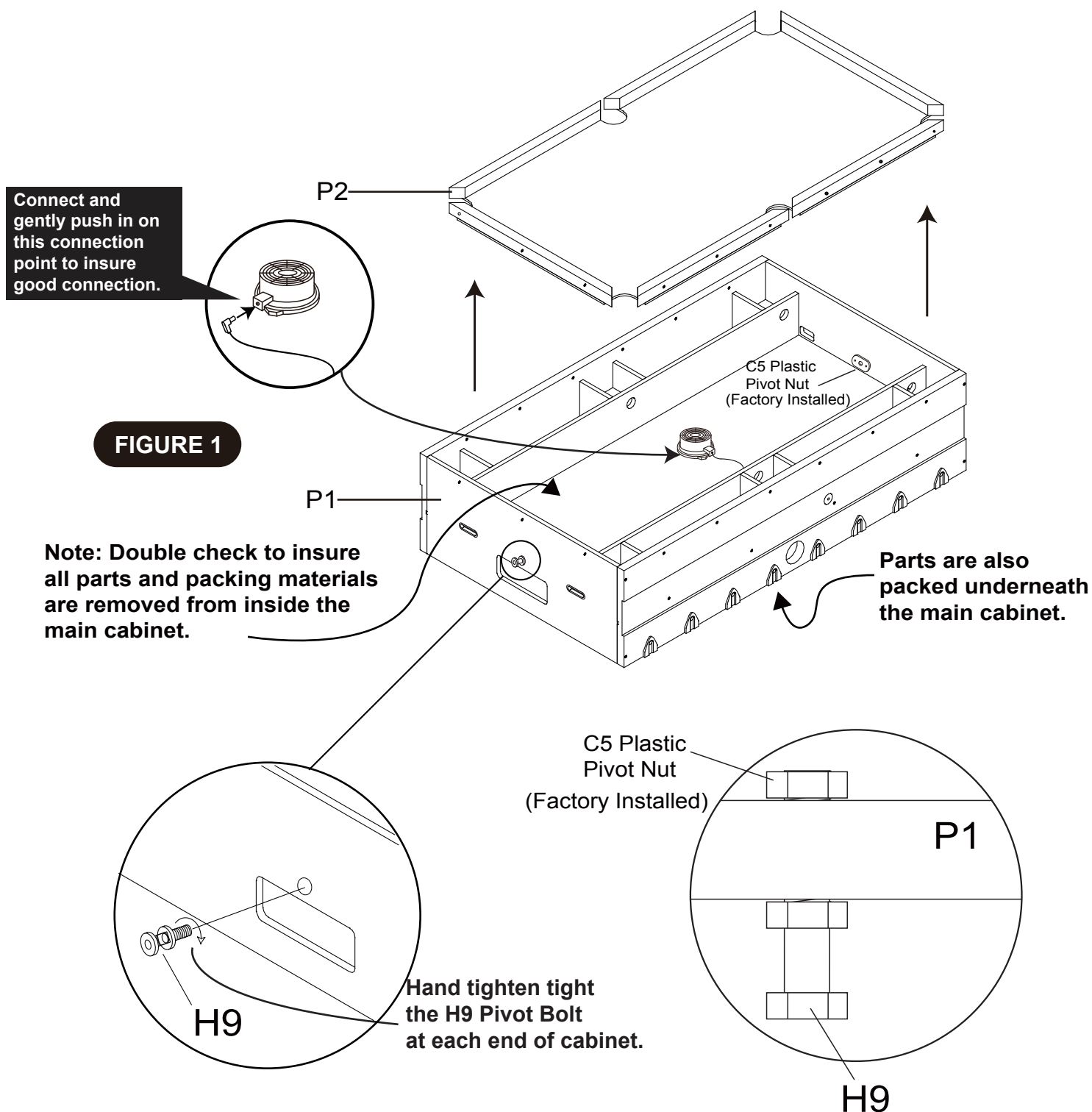
Please inspect the main cabinet and playing surfaces before putting the game together.

Remove all the contents from inside the carton and verify that you have all listed parts as shown on the part list.

NOTE: Parts are packed inside and under the table cabinet. Remove the billiards playfield **P2** from Main Cabinet. Inside the table cabinet you will find parts needed to assemble your table.

Attach the Plastic Pivot Bolts **H9** to the Plastic Pivot Nuts **C5** to each end of Main Cabinet.

Hand tighten the Plastic Pivot Bolts **H9**.

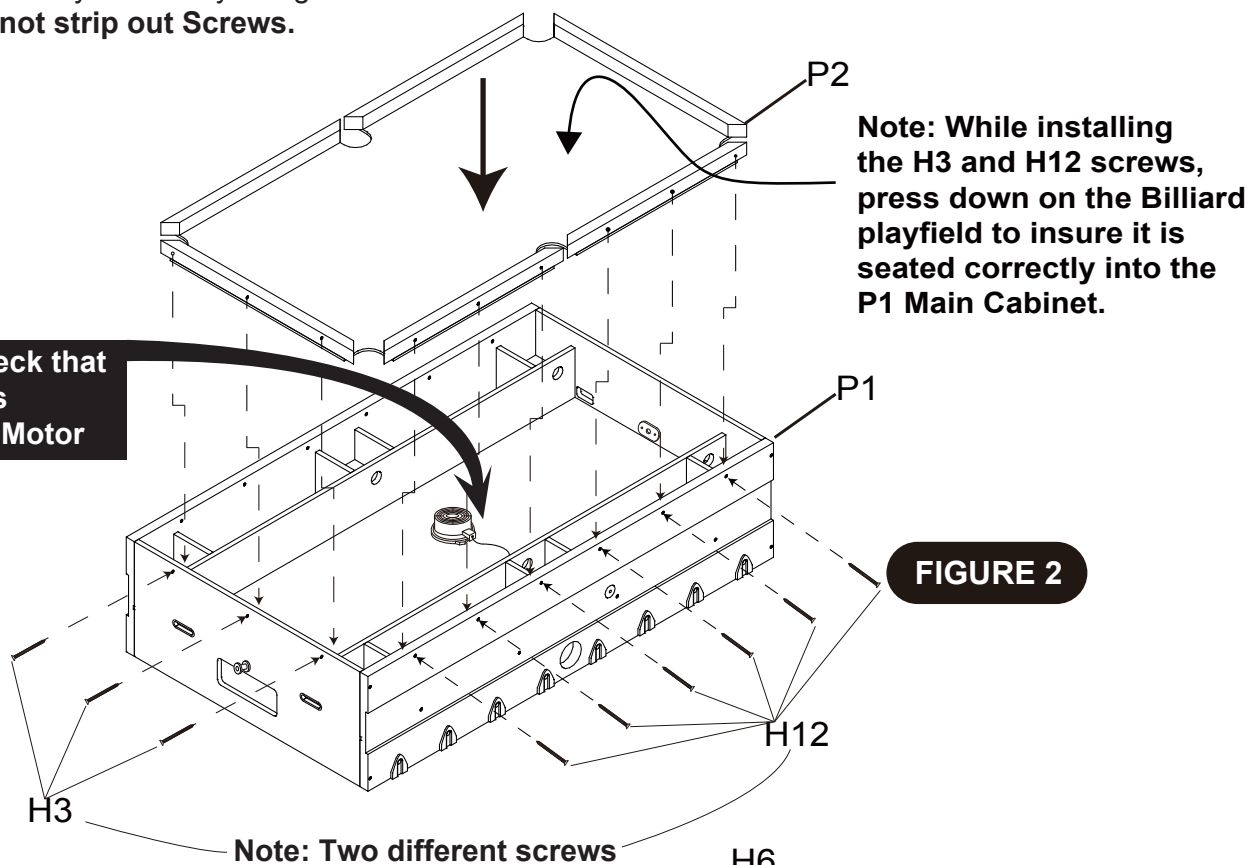


PARTS REQUIRED:

1 pc - **P1** Main Cabinet 1 pc - **P2** Billiard Playfield 2 pcs - **P13** Side Pocket Shield
4 pcs - **P12** Corner Pocket Shield 6 pcs - **H3** 3.5 x 28mm Phillips Round Head Screw
12 pcs - **H12** 4 x 40mm Phillips Round Head Screw
12 pcs - **H6** 3 x 14mm Phillips Round Head Screw

Step 2 Before Starting Step 2, Double Check That All Loose Table Components and Packing Material Are Removed From The Main Table Cabinet.

When all the parts are out of the Main Table Cabinet **P1**, replace the Billiards Playfield .
Attach the Billiards Playfield **P2** by using screws **H3** and **H12**
Tighten, but do not strip out Screws.

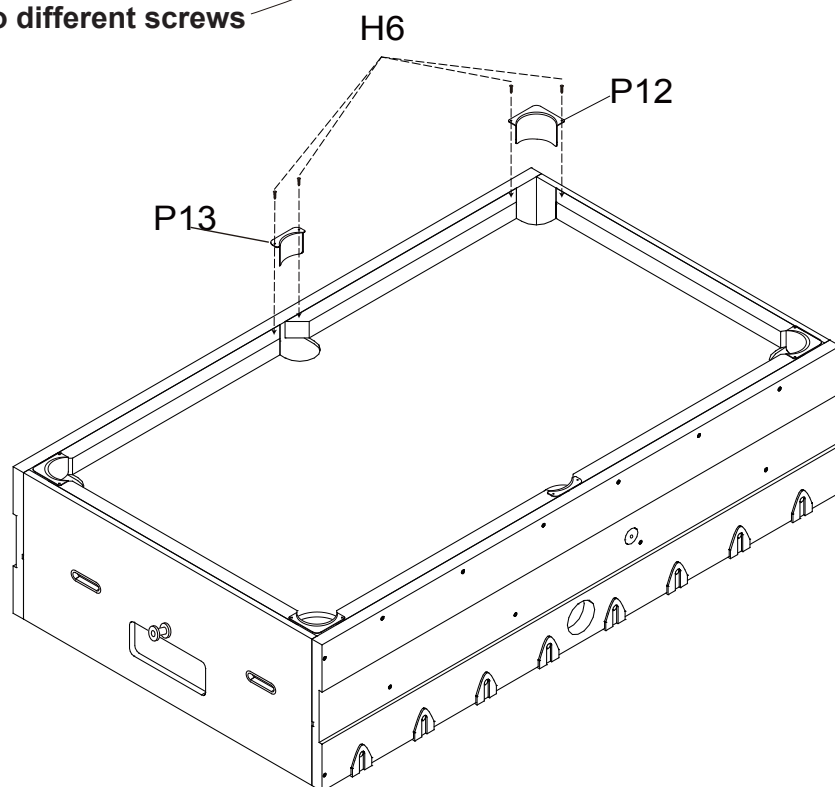


Step 3

Install Corner Pockets Shields **P12** and Side Pocket Shields **P13** into the the cabinet pockets using Screws **H6**.

Tighten, but do not strip out Screws H6

NOTE: Carefully pull and hold each Pocket Shield tight into the pocket for correct screw installation.



PARTS REQUIRED:

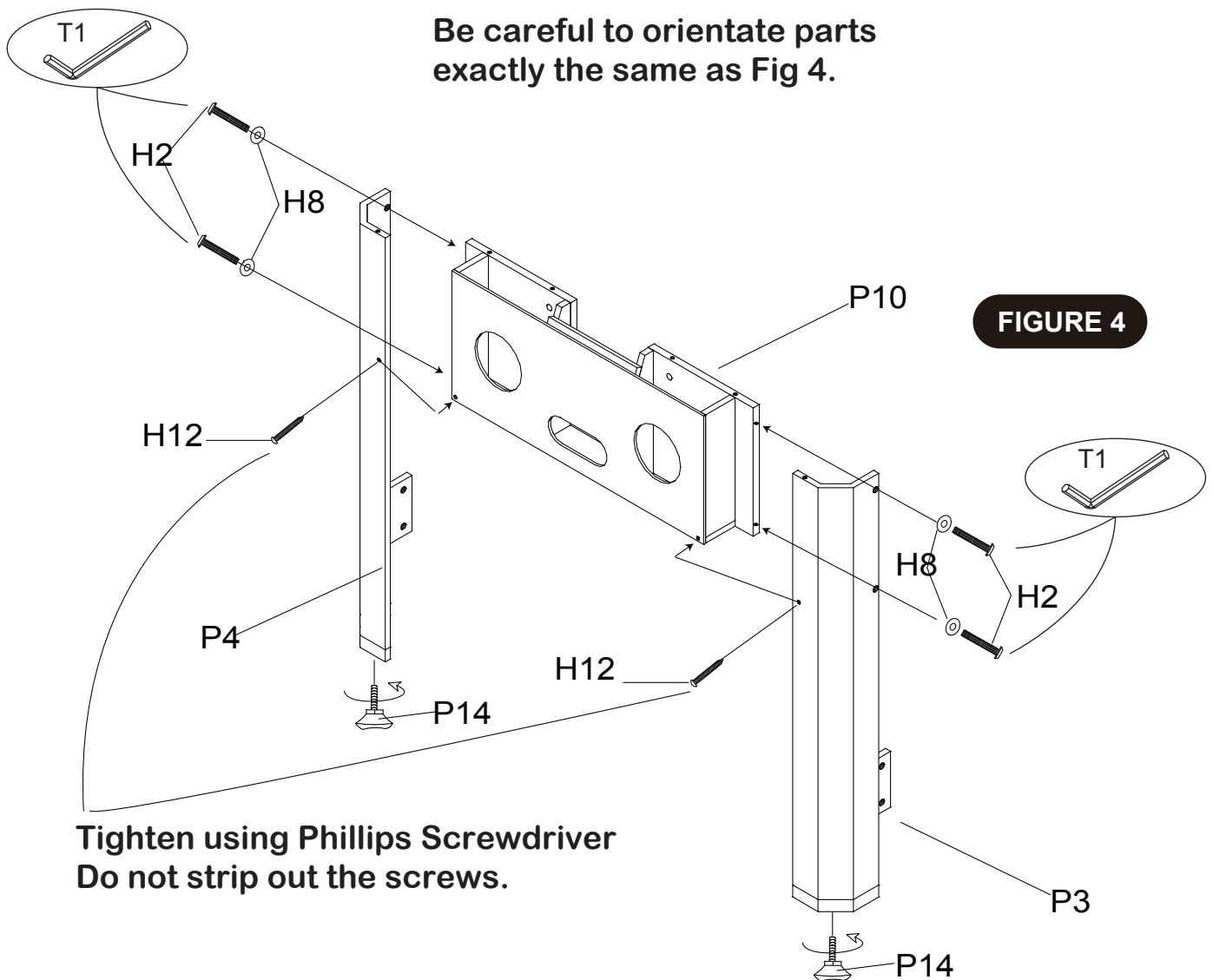
2 pcs - **P10** Leg Top End Apron 2 pcs - **P4** Left Leg 2 pcs - **P3** Right Leg 4 pcs - **P14** Leg Leveler
8 pcs - **H2** 6 x 35mm Allen Head Bolt 8 pcs - **H8** 6.5 x 18mm Flat Washer
4 pcs - **H12** 4 x 40mm Phillips Round Head Screw

Step 4 (Build 2 Identical Assemblies, One For Each End)

Attach the Right leg **P3** and Left Leg **P4** to the Leg Top End Apron **P10** by inserting Bolts **H2** with washers **H8** into the predrilled holes of the legs and into the Barrel Nuts. Tighten using the **T1** Allen Wrench. Screw the Legs **P3 & P4** to the Leg End Apron **P10** using the Screws **H12**.

Tighten, but do not strip out screws H12.

Install leg levelers **P14** to the bottom of each Leg **P3 & P4**.



PARTS REQUIRED:

2 pcs - **P6** End Leg Panel 2 pcs - **P7** Side Leg Panel 8 pcs - **H8** 6.5 x 18mm Flat Washer
8 pcs - **H5** 3.4 x 14mm Phillips Round Head Screw 8 pcs - **H7** 6 x 28mm Allen Head Bolt

Step 6 (Build 2 Identical Assemblies)

Attach the End Leg Panel **P6** to the assembled leg pedestals using screws **H5** into pilot holes.

Tighten, but do not strip out screws H5.

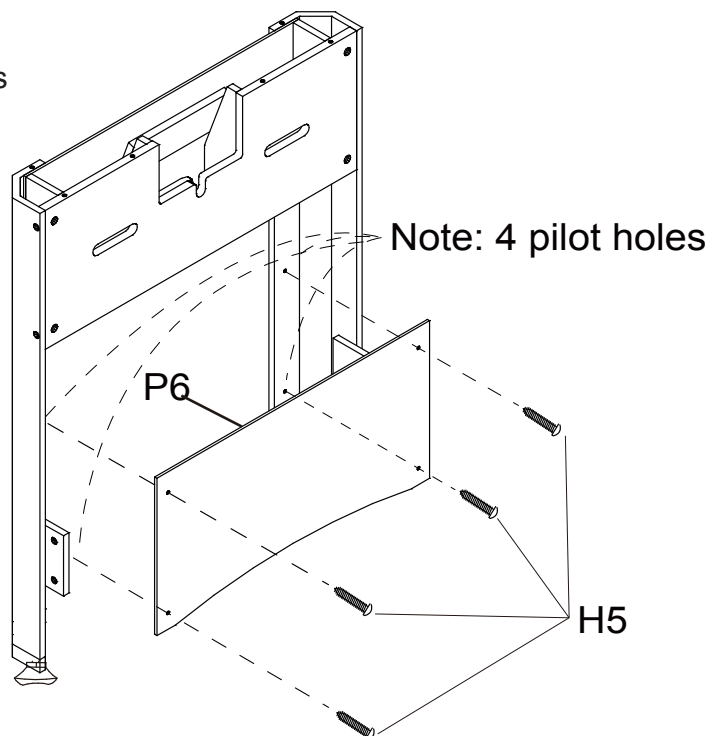


FIGURE 6

Step 7

With the help of another adult, attach the Side Leg Panels **P7** to the assembled leg pedestals by aligning the holes in the corner braces on the leg pedestal with the predrilled holes in the Side Leg Panel **P7** using bolts **H7** and washers **H8**.

Tighten H7 Bolts using T1 Allen Wrench.

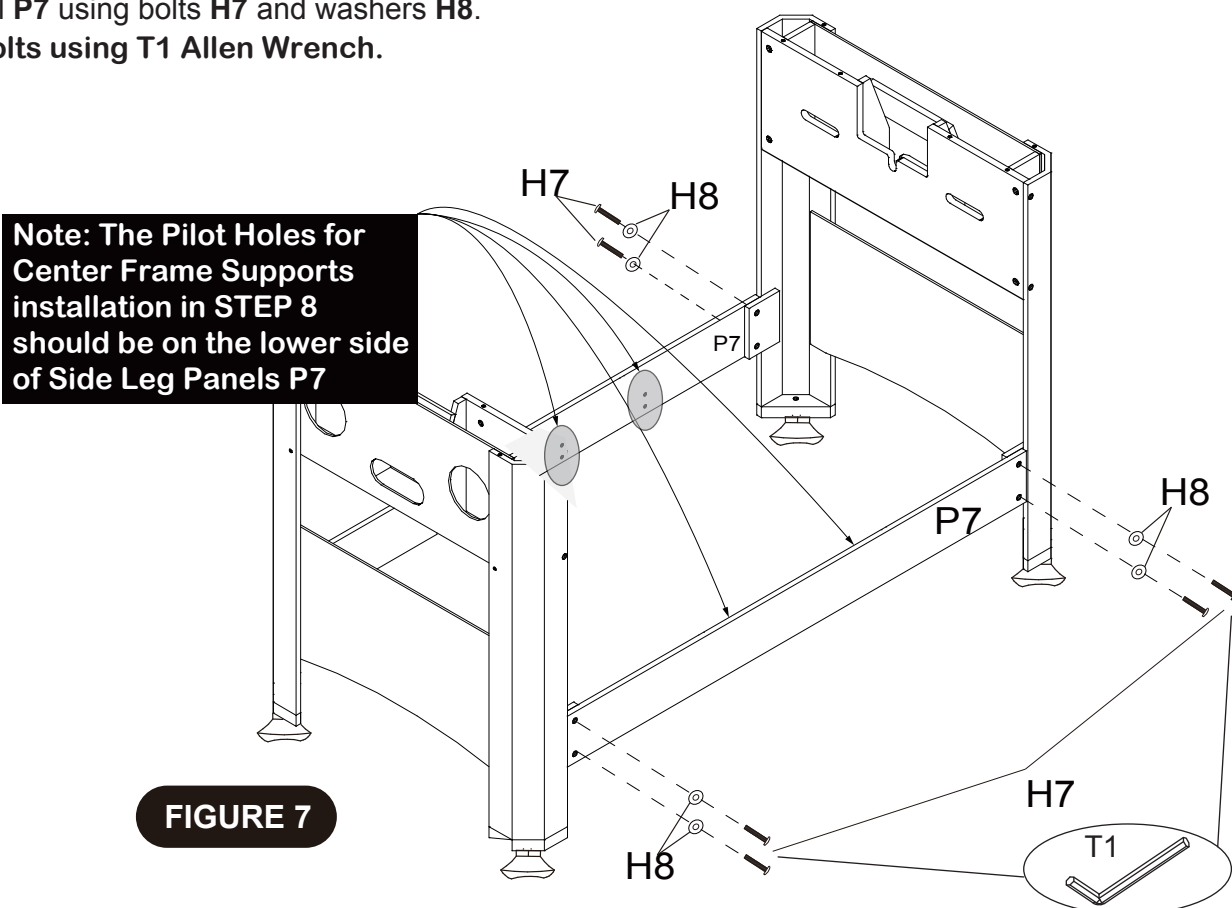


FIGURE 7

PARTS REQUIRED:

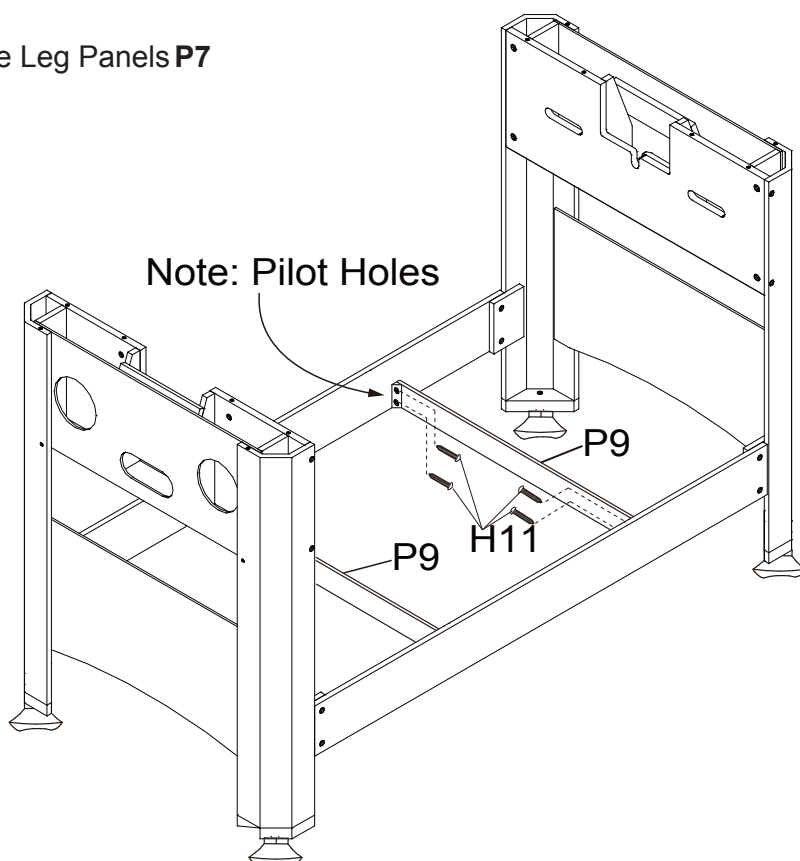
2 pcs - **P9** Center Frame Support

8 pcs - **H11** 3.5 x 12mm Phillips Flat Head Screw

Step 8

Attach the Center Frame Supports **P9** to the Side Leg Panels **P7** using Screws **H11**

Tighten, but do not strip out screws H11.



Step 9

Install the Main Cabinet **P1** by sliding the Plastic Pivot Bolts **H9**, already attached to the end's of the cabinet, into the 2 slots on each Leg End Apron **P10**. Make sure the plastic pivot bolts **H9** rests in the slots on each end of the Leg Top End Apron **P10**.

Note: Make sure all 4 lock / latches are in "open" position before installing the main cabinet into the slots

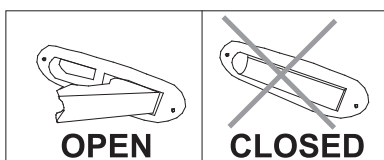
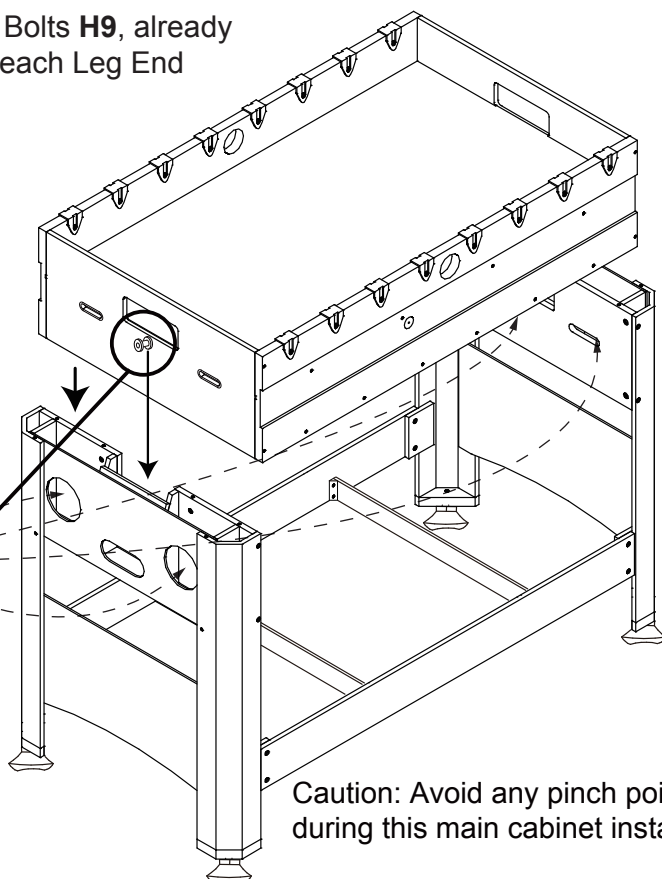
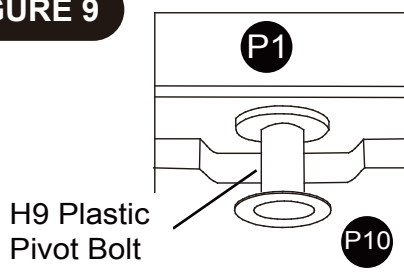


FIGURE 9



PARTS REQUIRED:

2 pcs - **P22** Entry Cup

12 pcs - **H1** 4 x 40mm Phillips Flat Head Screw

2 pcs - **P5** Leg EndTop Panel

2 pcs - **P11** Manual Scorer

1 pc - **A14** A/C Adapter

4 pcs - **H10** 3.5 x 12mm Phillips Flat Head Screw

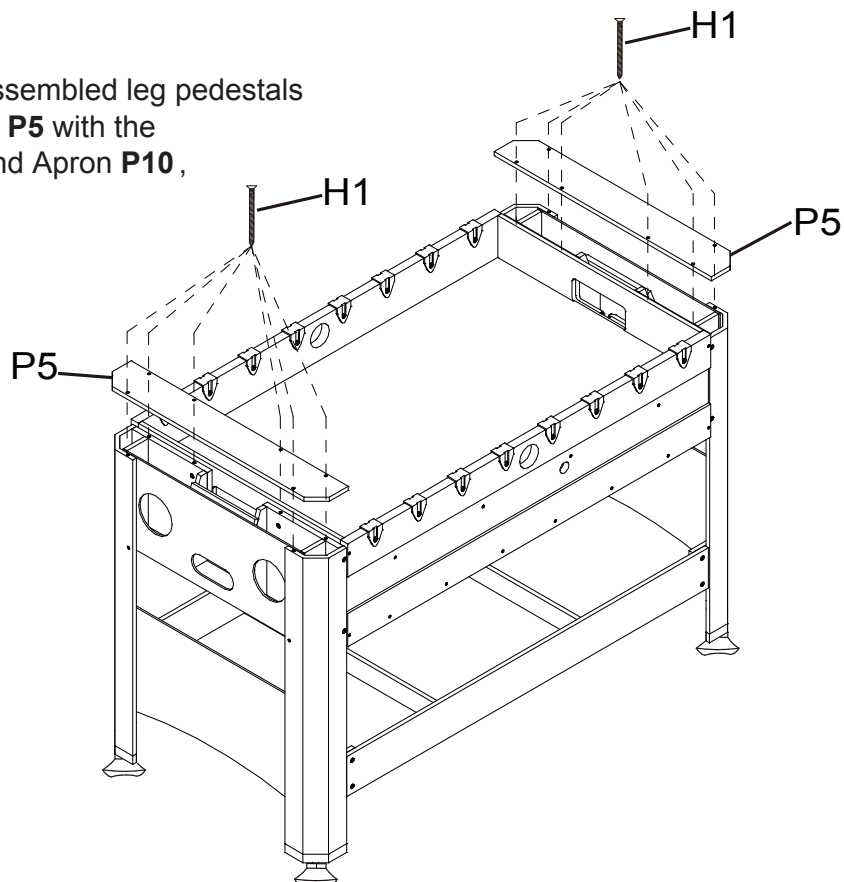
4 pcs - **H4** 3.5 x 25mm Phillips Flat Head Screw

Step 10

Attach the Leg End Top Panels **P5** to the assembled leg pedestals by aligning the holes in the Leg Top Panels **P5** with the predrilled holes in the top of the Leg Top End Apron **P10**, and attach with screws **H1**.

Tighten, but do not strip out screws **H1**.

FIGURE 10



Step 11

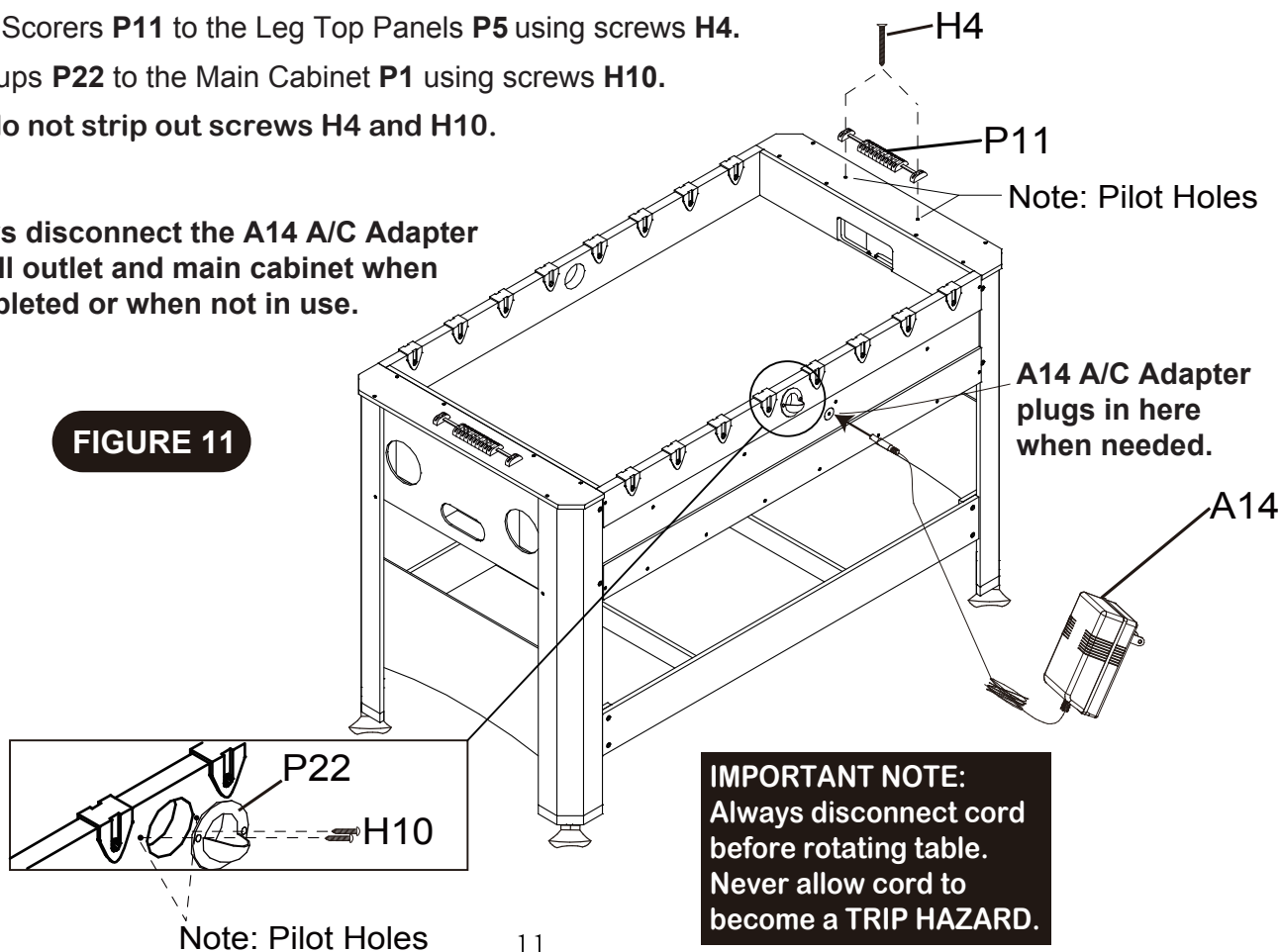
Attach Manual Scorers **P11** to the Leg Top Panels **P5** using screws **H4**.

Attach Entry Cups **P22** to the Main Cabinet **P1** using screws **H10**.

Tighten, but do not strip out screws **H4** and **H10**.

Note: Always disconnect the **A14** A/C Adapter from the wall outlet and main cabinet when play is completed or when not in use.

FIGURE 11



PARTS REQUIRED:

2 pcs - P15 White 3-player Rod Assembly	1 pc - P16 White 5-player Rod Assembly	1 pc - P17 White 2-player Rod Assembly
2 pcs - P18 Blue 3-player Rod Assembly	1 pc - P19 Blue 5-player Rod Assembly	1 pc - P20 Blue- 2-player Rod Assembly
8 pcs - P21 Rod Handle	16 pcs - A16 Removable Bushing Cap with Push Lock	1 pc - A17 Air Soccer Puck

Step 12

FIRST: Insert the Rod Handles **P21** onto the rod ends with the hole as shown in **FIGURE 12A**.

Note: It may be necessary to vertically tap the Rod Handle, end down on the floor, to insure the Rod Handle is all the way on the player rod.

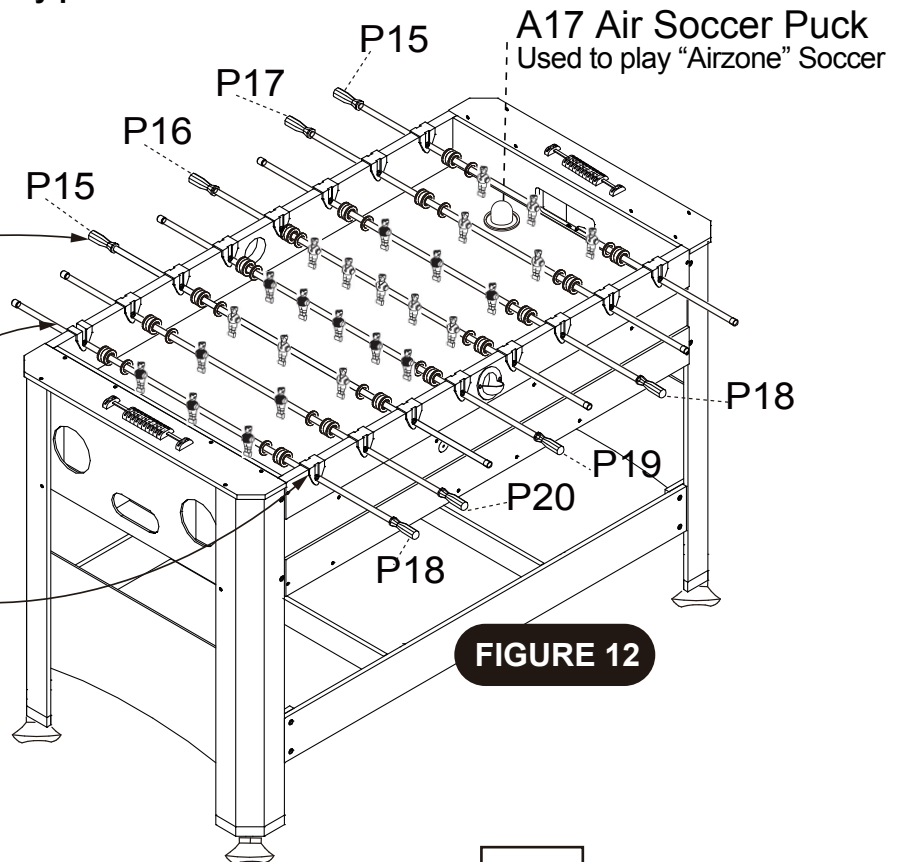
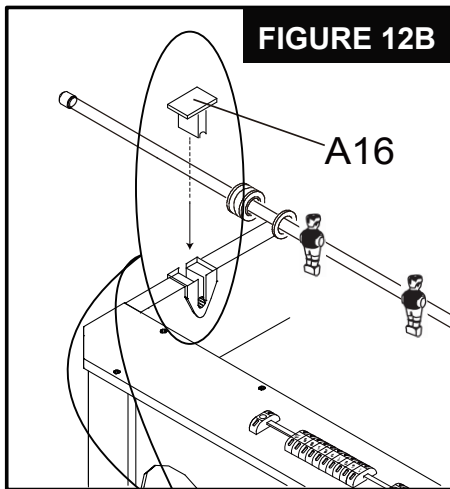
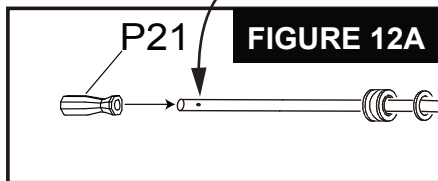
Second: Place the Player Rods into the cabinet bushings as per the player placement diagram below.

Third: Snap the Removable Bushing Cap **A16** into the female bushing as shown in **FIGURE 12B**.

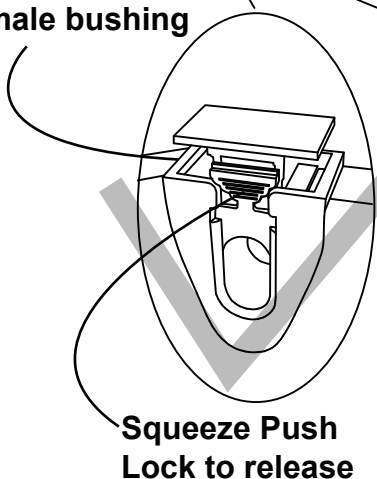
When you finish playing the Soccer Game and want to play a different game, squeeze the Push Lock of the Removable Bushing Caps **A16** and remove the Bushings.

NOTE: There will be four rod handles on each side of the table. It is critical that you set the rods as shown below so the players will be correctly placed.

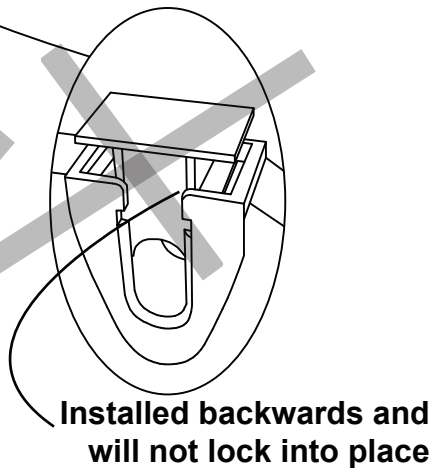
NOTE: Rod Handle should be placed on rod end **WITH THE HOLE OR DIMPLE**.



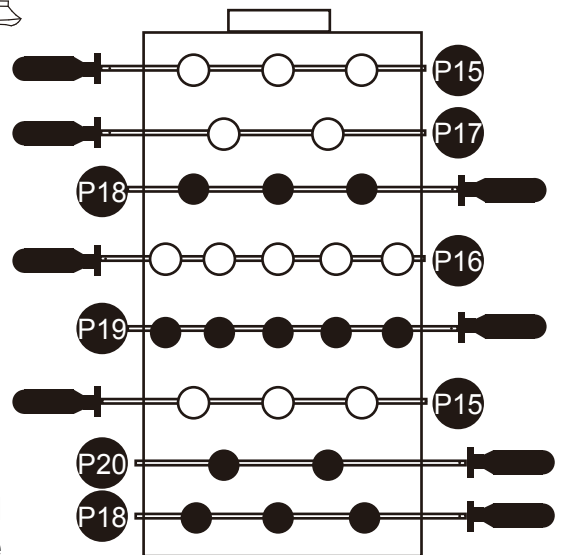
Must "Lock" into female bushing



Squeeze Push Lock to release



Installed backwards and will not lock into place



Upright / Top View

PARTS REQUIRED:

1 pc - **A10** Table Tennis Net

2 pcs - **A13** Table Tennis Net Post

2 pcs - **A5** Cue Stick

2 pcs - **A15** Cue Holder

Step 13 (Rotate Table To Play Billiards)

To swivel table, first - remove all 16 pcs Removable Bushing Caps **A16**.

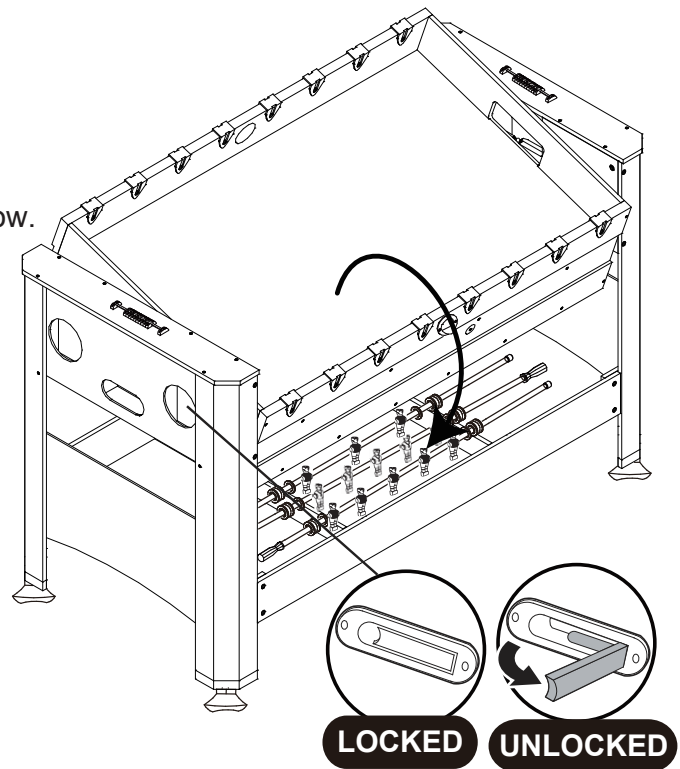
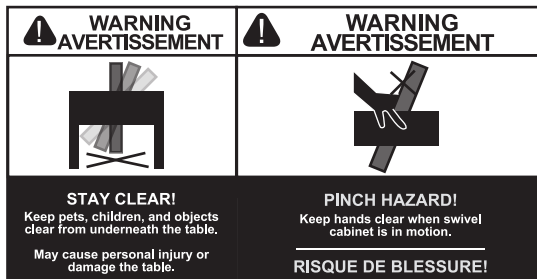
Second - remove and stow all Player Rods as per Diagram below.

Third - replace all 16 pcs Removable Bushing Caps **A16**.

Open or unlock all 4 Lock /Latches. And very carefully swivel the main cabinet.

Close or lock all 4 Lock /Latches to play the Billiards Game.

NOTE: All Soccer Rods must be removed before rotating the table. Also make sure A/C adapter cord is disconnected from the table.



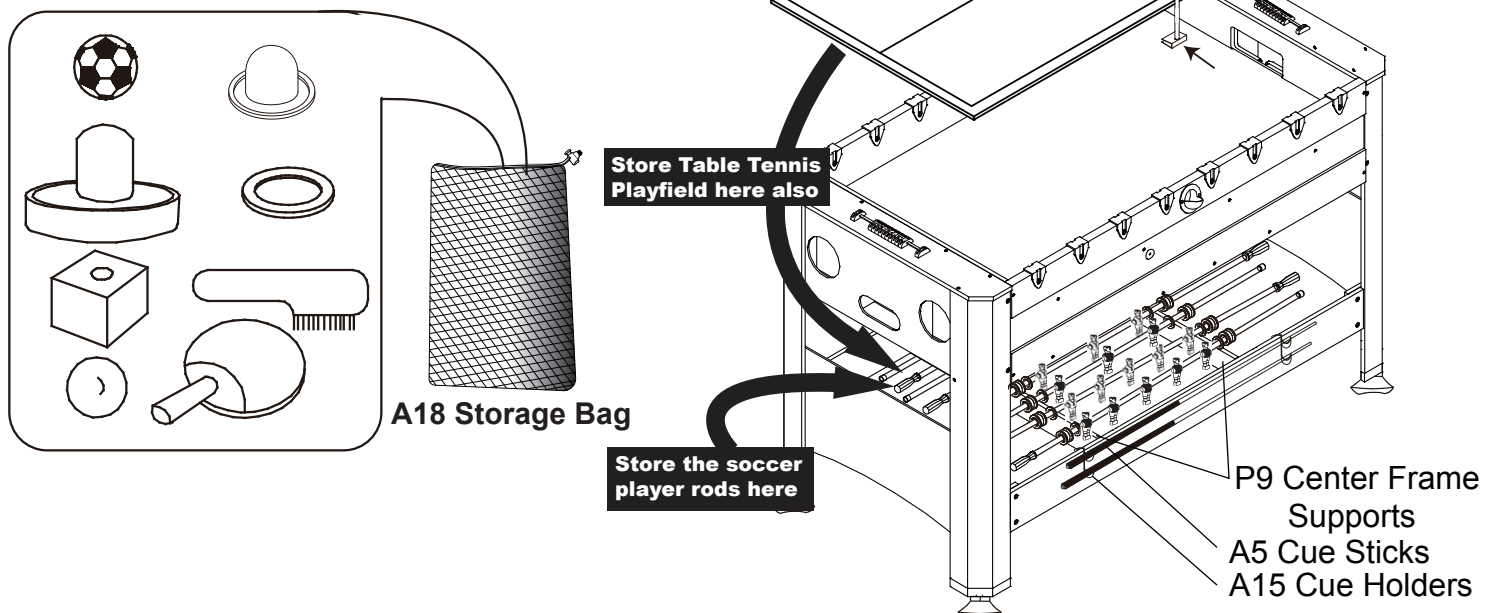
Step 14 (Remove Player Rods, But Do Not Rotate Table To Play Air Hockey or Table Tennis)

Store the soccer player rods on the Center Frame

Supports **P9** under the table to play the Air Hockey Game.

Place the Table Tennis Board **P8** onto the Soccer Top Aprons and insert the net posts **A13** and net **A10** to play the Table Tennis Game.

Store the accessories into the **A18** Storage bag when not in use.



AIR POWERED HOCKEY:

1. This game is designed to be played with two (2) players, one at each end. Plug in A/C Adapter.
2. Play begins when the puck is placed on the playing surface. Players must hit the puck with the hand-held pushers and attempt to shoot into the opponent's goal.
3. One point is given when a puck is shot into the opponent's goal.
4. Winning: the winning goal is accomplished by being the first player to reach a predetermined score or by being the player to score the most points within a given period. Unplug A/C Adapter when not in use.

SOCCER:

1. This game is intended for 2-4 players. Competing teams will be on opposite sides of the table from one another.
2. Players must use the player rods to maneuver the ball into your opponent's goal to score one point.
3. Spinning the rods with uncontrollable force is not allowed.
4. If a ball comes to a complete stop, a timeout occurs and the ball is dropped into the middle to start play back up again.

Note: Use the ball entry cup for this if provided on your game table

BILLIARDS:

In the course of play, a player must call each shot in advance, by indicating the ball to be made and the pocket into which it will be made. It is not necessary to indicate details such as cushions, banks, caroms, etc. Failure to make the shot as called results in a loss of turn. If the shot is made as called, then any other balls pocketed remain pocketed. However, if the called shot is not made and any other balls are pocketed, then the shooter's ball(s) that were pocketed would be spotted and any of the opponent's balls would remain pocketed.

In order to execute a Legal Shot, the first ball hit must be one of the balls in the shooter's group (stripes or solids) and the object ball must be pocketed or the cue ball or any object ball must come into contact with a rail. (Note: It is legal for the shooter to bank the cue ball off a rail before hitting the object ball.) A player who legally pockets a ball continues play until missing or committing a Foul. Once a player's ball group (stripes or solids) is pocketed, the player may play the 8 ball. Again, the player must clearly indicate the intended pocket, even if it appears obvious. A player who legally pockets all of his ball group and the 8 ball is the winner.

FOULS

1. Failure to execute a legal shot as defined above.
2. A scratch shot (shooting the cue ball into a pocket or off the table)
3. Moving or touching any ball by means other than legal play.
4. Shooting an intentional jump shot over another ball by scooping the cue stick under the cue ball. (A jump shot executed by striking the cue ball above center is legal.)
5. Using the 8 ball first in a combination shot when the table is not open.

TABLE TENNIS:

In singles, the server first makes a good service and then the receiver makes a good return. Thereafter, server and receiver alternately each make a good return. In doubles, the server first makes a good service and the receiver returns the ball. Then the partner of the server makes a good return, followed by the partner of the receiver returning the ball. Thereafter, each player alternately in that sequence makes a good return

BONUS AIRZONE SOCCER GAME:

Your 4 in 1 multi game table includes a new bonus game called "AirZone" Soccer.

A new exciting twist on the games of air hockey and foosball.

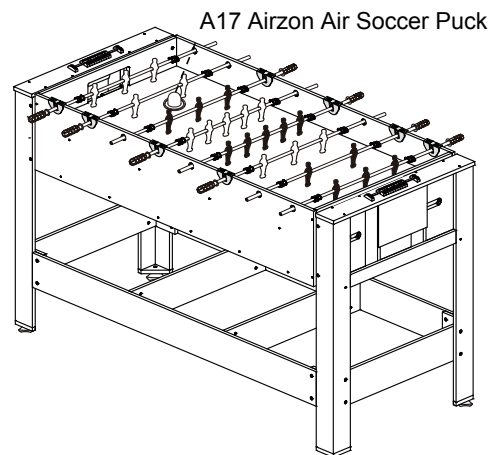
Using the included Air soccer puck (A17) you can now play Air rod soccer on the air hockey playfield.

The "AirZone" playfield provides a cushion of air for a new gaming experience. Plug in A/C Adapter.

The game rules are the same as traditional foosball.

Younger novice players may find this version of air soccer a little easier to play than foosball.

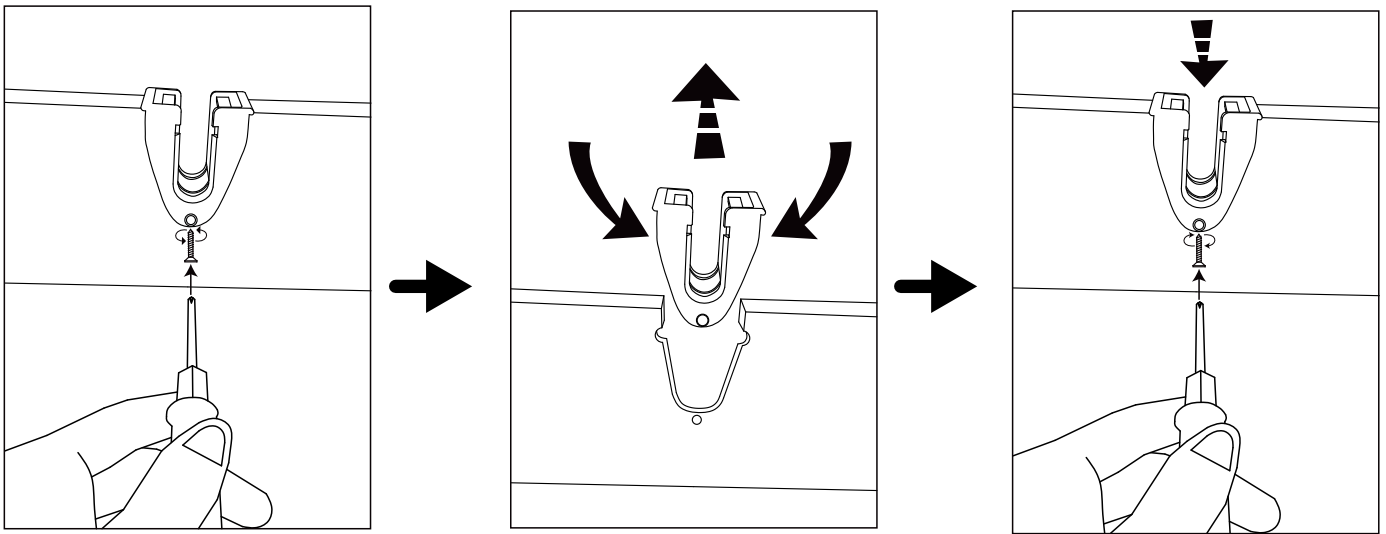
Always unplug A/C Adapter when not in use.



Female Bushing Replacement

In the remote chance that the female rod bushing may need to be replaced , please follow these replacement directions.

1. Call our Customer Service Department at 1-888 on the front of your assembly manual and request the bushing replacement.
2. Locate and remove the Philips screw in the bushing , as per the diagram.
3. Pinch the bushing together and pull the bushing up and out of it's slot , per the diagram.
4. Install the new bushing , and replace the screw. Tighten , but do not strip out the screw.



Congratulations! You have now assembled your Swivel Table. Please note the Care and Use instructions below to ensure many years of trouble free use of your Swivel Table.

CARE AND USE OF YOUR SWIVEL TABLE

1. Use only a suitable 120v AC household outlet, and insure the cord is not a trip hazard.
2. For long life and best play from your air hockey table, apply spray furniture polish to clean cloth and wipe down the playfield with air motor running to make the pucks slide faster before first play and frequently thereafter.
3. Use spray furniture polish to clean all exterior surfaces of your billiards table.
4. Use the Billiards Playfield brush provided to clean the cloth on the billiards table.
5. Use a carpenters level to properly level table using the leg levelers.
6. This product is intended for **INDOOR** use only.
7. **DO NOT** operate the motor if the cord is damaged in any way.
8. **DO NOT** sit, climb or lean on the table.
9. **DO NOT** drag the table when moving it. This will damage the legs.
10. **DO NOT** set drinks on the table.
11. It is suggested that this table be placed close to wall thus allowing the air motor cord to **NOT** be a trip hazard. Always turn air motor off when table is not in use.
12. If possible, cover table with a pool table cover or sheet when not used to keep playfield clean preventing any dust build up.

PRODUCT PARTS LIST FOR MODEL AL4000

Part #	Description	Qty	Part #	Description	Qty
AL4000HLH1	4 x 40 mm Phillips Flat Head Screw	12	AL4000HL P17	White 2-player Rod Assembly	1
AL4000HLH2	6 x 35 mm Allen Head Bolt	8	AL4000HL P18	Blue 3-player Rod Assembly	2
AL4000HLH3	3.5 x 28 mm Phillips Round Head Screw	6	AL4000HL P19	Blue 5-player Rod Assembly	1
AL4000HLH4	3.5 x 25 mm Phillips Flat Head Screw	4	AL4000HL P20	Blue 2-player Rod Assembly	1
AL4000HLH5	3.5 x 14 mm Phillips Round Head Screw	8	AL4000HL P21	Rod Handle	8
AL4000HLH6	3 x 14 mm Phillips Round Head Screw	12	AL4000HL P22	Entry Cup	2
AL4000HLH7	6 x 28 mm Allen Head Bolt	8	AL4000HL A1	Soccer Ball	2
AL4000HLH8	6.5 x 18 mm Flat Washer	16	AL4000HL A2	Hockey Puck	2
AL4000HLH9	Plastic Pivot Bolt	2	AL4000HL A3	Pusher	2
AL4000HLH10	3.5 x 12 mm Phillips Flat Head Screw	4	AL4000HL A4	Billiard Balls	1
AL4000HLH11	3.5 x 12 mm Phillips Round Head Screw	8	AL4000HL A5	Cue Stick	2
AL4000HLH12	4 x 40 mm Phillips Round Head Screw	16	AL4000HL A6	Triangle	1
AL4000HLT1	Allen Wrench	1	AL4000HL A7	Cue Chalk	2
AL4000HL P1	Main Cabinet	1	AL4000HL A8	Billiards Playfield Brush	1
AL4000HL P2	Billiard Playfield	1	AL4000HL A9	Felt Pad	2
AL4000HL P3	Right Leg	2	AL4000HL A10	Table Tennis Net	1
AL4000HL P4	Left Leg	2	AL4000HL A11	Table Tennis Ball	2
AL4000HL P5	Leg End Top Panel	2	AL4000HL A12	Table Tennis Paddle	2
AL4000HL P6	End Leg Panel	2	AL4000HL A13	Table Tennis Net Post	2
AL4000HL P7	Side Leg Panel	2	AL4000HL A14	A/C Adapter	1
AL4000HL P8	Table Tennis Top	1	AL4000HL A15	Cue Holder	2
AL4000HL P9	Center Frame Support	2	AL4000HL A16	Removable Bushing Cap with Push Lock	16
AL4000HL P10	Leg Top End Apron	2	AL4000HL A17	Air Soccer Puck	1
AL4000HL P11	Manual Scorer	2	AL4000HL A18	Storage Bag	1
AL4000HL P12	Corner Pocket Shield	4	AL4000HL C1	Lock /Latch (factory installed)	4
AL4000HL P13	Side Pocket Shield	2	AL4000HL C2	Rod Washer (factory installed)	16
AL4000HL P14	Leg Leveler	4	AL4000HL C3	Rod Bumper (factory installed)	16
AL4000HL P15	White 3-player Rod Assembly	2	AL4000HL C4	Rod End Cap (factory installed)	8
AL4000HL P16	White 5-player Rod Assembly	1	AL4000HL C5	Plastic Pivot Nut (factory installed)	2
AL4000HL K1	Hardware Kit	1	AL4000HL C6	Removable Bushing -female part (factory installed)	16
AL4000HL M1	Instruction Manual	1	Note: The Soccer Player Rods all have the Players, Washers, Bumpers and Rod End Cap all pre-attached.		

90 DAY LIMITED WARRANTY

This consumer warranty extends to the original consumer purchase of any ESCALADESPORTS Product (hereinafter referred as the "Product").

WARRANTY DURATION: This Product is warranted to the original consumer purchase of a period of 90 days from the original purchase.

WARRANTY COVERAGE: ESCALADE SPORTS warrants to the original Consumer Purchaser that any Product of its manufacture is free from defects in material and workmanship when used for the intended purpose under normal use and conditions. THIS WARRANTY IS VOID IF THE PRODUCT HAS BEEN DAMAGED BY ACCIDENT, UNREASONABLE USE, NEGLIGENCE, IMPROPER SERVICE, FAILURE TO FOLLOW INSTRUCTIONS PROVIDED WITH THE PRODUCT OR OTHER CAUSES NOT ARISING OUT OF DEFECTS IN MATERIAL AND WORKMANSHIP.

WARRANTY PERFORMANCE: During the above 90 day warranty period, ESCALADESPORTS shall repair or replace with a comparable model, and Product, or component thereof, which may prove defective under normal use and proper care, and which our examination shall disclose to our satisfaction to be thus defective, please contact our Warranty Dept.

1-888-996-2729 / Warranty Dept.

Or Write us at:

Escalade® Sports, Inc. - P.O. Box 889, Evansville, IN 47706

Attn: Warranty Dept.

Or E-mail us at:

gameroom@escaladesports.com

Other than shipping requirements no charge will be made for such repair or replacement of in-warranty Products. ESCALADE SPORTS strongly recommends that the Product is insured for value prior to mailing.

WARRANTY DISCLAIMERS: ANY IMPLIED WARRANTIES ARISING OUT OF THIS SALE, INCLUDING BUT NOT LIMITED TO THE IMPLIED WARRANTIES OF MERCHANTABILITY AND FITNESS FOR A PARTICULAR PURPOSE, ARE LIMITED IN DURATION TO THE ABOVE 90 DAY PERIOD. ESCALADE SPORTS SHALL NOT BE LIABLE FOR LOSS OF USE OF THE PRODUCT OR OTHER CONSEQUENTIAL OR INCIDENTAL COSTS, EXPENSES OR DAMAGES INCURRED BY THE CONSUMER OF ANY OTHER USE.

Some states do not allow the exclusion or limitation of implied warranties or consequential or incidental damages, so the above limitations or exclusions may not apply to you.

LEGAL REMEDIES: This warranty gives you specific legal rights and you may also have other rights which may vary from state to state.

Congratulations!

We hope you will enjoy many hours of competition and fun from your new Foosball Table!

Please Carefully read all safety instructions, all assembly directions, and all care and maintenance suggestions before proceeding.

- 1) The foosball table is heavy. Two or more people are required for assembly, flipping the table right side up during assembly, and placing the table into it's final location.
- 2) This foosball table shall only be used for its intended purpose.
- 3) This foosball table is designed and intended for indoor use only in a climate controlled environment. Damage to the table can occur if it is exposed to water, dampness, high humidity, freezing temperatures, etc.
- 4) Damaged or worn parts may be dangerous for players as well as the integrity of the foosball table. Replace damaged and or worn parts immediately and do not use the product until these issues have been resolved. Please call the Customer Service number on the front page of the owner assembly manual for parts questions and for any assistance needed for this product.
- 5) Unauthorized repairs or altering the tables design or functions may be dangerous and will void the warranty.
- 6) Periodically, check all screws, bolts, etc. to insure the foosball table is in good working condition and nothing has worked loose over time.
- 7) Please keep the soccer balls, player rod lubricant and any other small parts out of the reach of children and pets.
- 8) This product is not a toy. Adult supervision is recommended when being used by children.
- 9) Always use care when pushing or pulling the rods so people or objects do not get injured or damaged.