

CONFIDENTIAL COMMERCIAL INFORMATION

MARS-1050PP 14 X 3 X 25
BOTTOM FILL

[illegible]

USA TYPE GAUGE
PER AREA (14 in x 28 in) 280 in²
NET WT 16
+198 - +400 in | 1/4" - 6.4 mm
+645 - +2580 cm²
FOOD FOR
1.176" - 1.6 mm
MANUFACTURED BY:
1.176" - 1.6 mm
Grand Whole Grain Co.,
1.176"

Date Code Note:
Any print color inside code date void area must be maximum 50% grayscale. No text, graphic images, or photos. Any printed patterns or textures inside the code date area must have a maximum contrast of 30% between all colors/values. Consult project lead with any questions to ensure visibility based on production facility.

H2R Note:
H2R holdout area shall be registered left of code date void. H2R sizing must follow most current H2R guidelines. Project leader to provide correct label based on region and packaging substrate. H2R label to be Classic or Classic on Dark style based ink color in H2R holdout area to ensure visibility.

UPC Note:
UPC Holdout area shall be registered to the right of Code Date Void. Refer to print direction and barcode scaling notes for UPC Facing and size requirements. UPC may be placed in another appropriate area if dictated by graphics needs and approved by project team.

EM#	EYE-MARK
AM#	ALIGNMENT MARK
GDM#	GLUE DOT MARK
SEM	SEAM EYE-MARK

APPROVED:

REVISIONS

1	03/09/23VL
3	
4	
5	
6	

MARS

Petcare

CAD DWG

NO MATERIAL

REVISIONS ALLOWED

SIGNATURES	DATE
DESIGN	
DRAWING	
APPROVED	

THIS DOCUMENT AND THE INFORMATION CONTAINED ON IT ARE THE CONFIDENTIAL PROPERTY OF MARS USA, INC. AND ARE NOT TO BE REPRODUCED OR TRANSMITTED IN ANY FORM OR BY ANY MEANS, ELECTRONIC OR MECHANICAL, INCLUDING PHOTOCOPYING, RECORDING, OR BY ANY INFORMATION STORAGE AND RETRIEVAL SYSTEM, WITHOUT THE WRITTEN CONSENT OF MARS USA, INC. IT MUST BE RETURNED AFTER ITS AUTHORIZED USE IS TERMINATED.

TITLE

5416908-001 - HSWPP 14 x 3 x 25"

Polytex

SCALE	1 / 1	DWG. SIZE	DWG. TIT. PAN.
SHEET/FILES		100%	5416908-001

TECHNICAL DRAWING KEY

LEGEND:

—————

Cut Line

Bleed Line

.....

Center Lines

Copy Limit

~~~~~

Live Graphics

----

Glue Area

White Area

Date Code Area

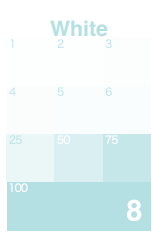
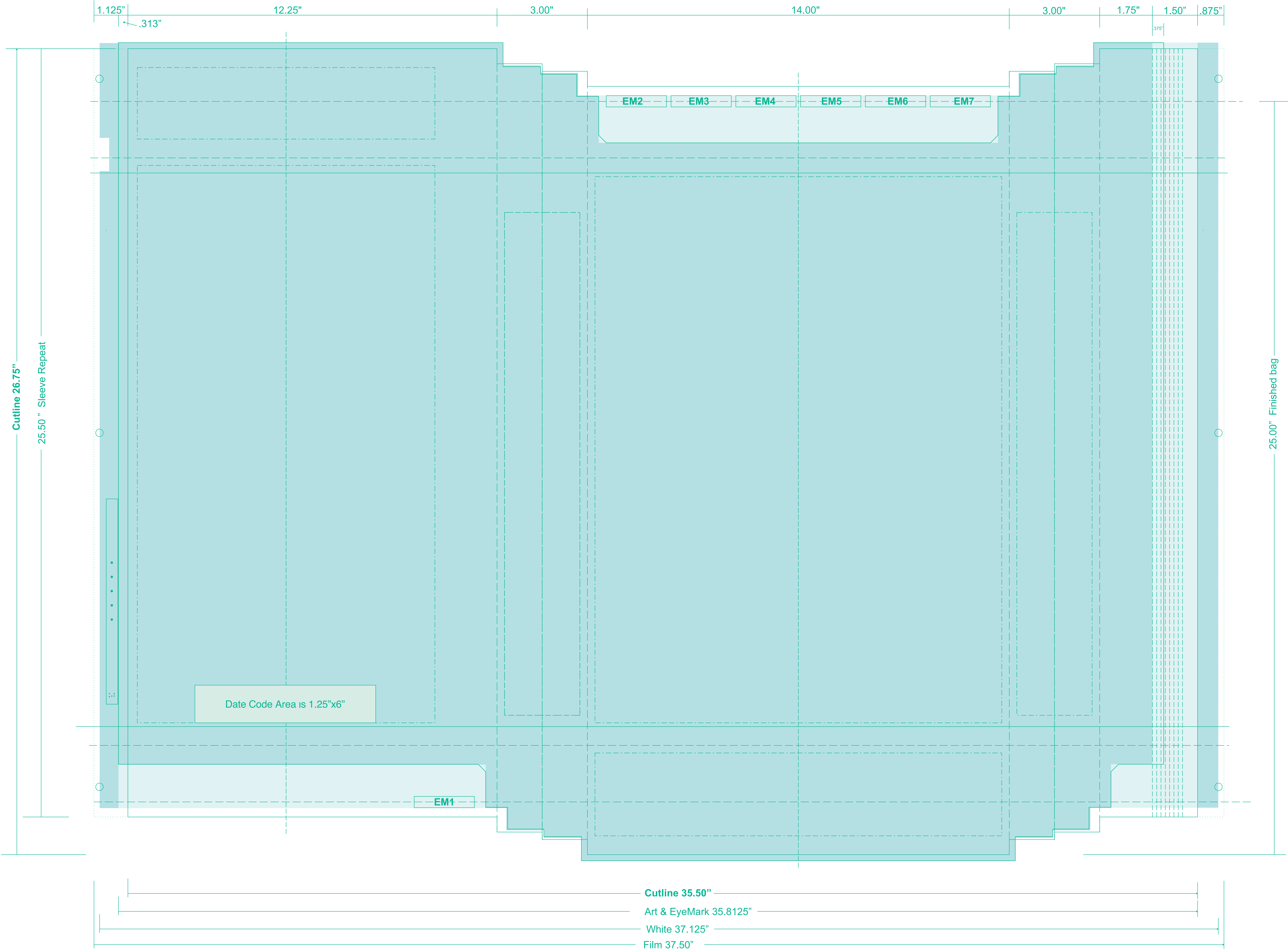
Eye-Mark

Scale 1:1

Source File: POL\_MARS 008\_PPB#\_14X3X25

Source File: POL\_MARS 008\_PPBF\_14X3X25

MARS-1050PP 14 X 3 X 25  
BOTTOM FILL



| USA TYPE GAUGE                   |                                 |
|----------------------------------|---------------------------------|
| 20P ANSI (24 x 3.00)             | 200 LP                          |
| 1.00\" x .50\" (25.4 x 12.7 mm)  | 1.00\" x .50\" (25.4 x 12.7 mm) |
| Minimum Copy Size                |                                 |
| 1.00\" x 1.00\" (25.4 x 25.4 mm) |                                 |
| 1.00\" x 1.00\" (25.4 x 25.4 mm) |                                 |
| 1.00\" x 1.00\" (25.4 x 25.4 mm) |                                 |

**Date Code Note:**  
Any print color inside code date void area must be maximum 50% grayscale. No text, graphic images, or photos. Any printed patterns or textures inside the code date area must have a maximum contrast of 30% between all colors/values. Consult project lead with any questions to ensure visibility based on production facility.

**H2R Note:**  
H2R holdout area shall be registered left of code date void. H2R sizing must follow most current H2R guidelines. Project leader to provide correct label based on region and packaging substrate. H2R label to be Classic or Classic on Dark style based ink color in H2R holdout area to ensure visibility.

**UPC Note:**  
UPC Holdout area shall be registered to the right of Code Date Void. Refer to print direction and barcode scaling notes for UPC facing and size requirements. UPC may be placed in another appropriate area if dictated by graphics needs and approved by project team.

**EM#** EYE-MARK  
**AM#** ALIGNMENT MARK  
**GDM#** GLUE DOT MARK  
**SEM** SEAM EYE-MARK

| REVISIONS |            | APPROVED:                   |  | SGS_STL 7255360-1                |  |
|-----------|------------|-----------------------------|--|----------------------------------|--|
| 1         | 03/09/23VL | <b>MARS</b><br>Petcare      |  | TITLE                            |  |
| 2         |            | NO MANUAL REVISIONS ALLOWED |  | 5416908-001 - HSWPP 14 x 3 x 25" |  |
| 3         |            | SIGNATURES                  |  | DATE                             |  |
| 4         |            | DATE                        |  | Polytex                          |  |
| 5         |            | DATE                        |  | 1 / 1                            |  |
| 6         |            | DATE                        |  | 100%                             |  |
| APPROVED  |            | DATE                        |  | 5416908-001                      |  |

TECHNICAL DRAWING KEY

| LEGEND: |                  | Bleed Line |               | Date Code Area |  |
|---------|------------------|------------|---------------|----------------|--|
| ---     | Cut Line         | ---        | Center Lines  |                |  |
| ---     | Fold/Crease Line | ---        | Live Graphics |                |  |
| ---     | Copy Limit       | ---        | White Area    |                |  |
| ---     | Glue Area        | ---        |               |                |  |

Scale 1:1

Source File: POL\_MARS 008\_PPBF\_14X3X25