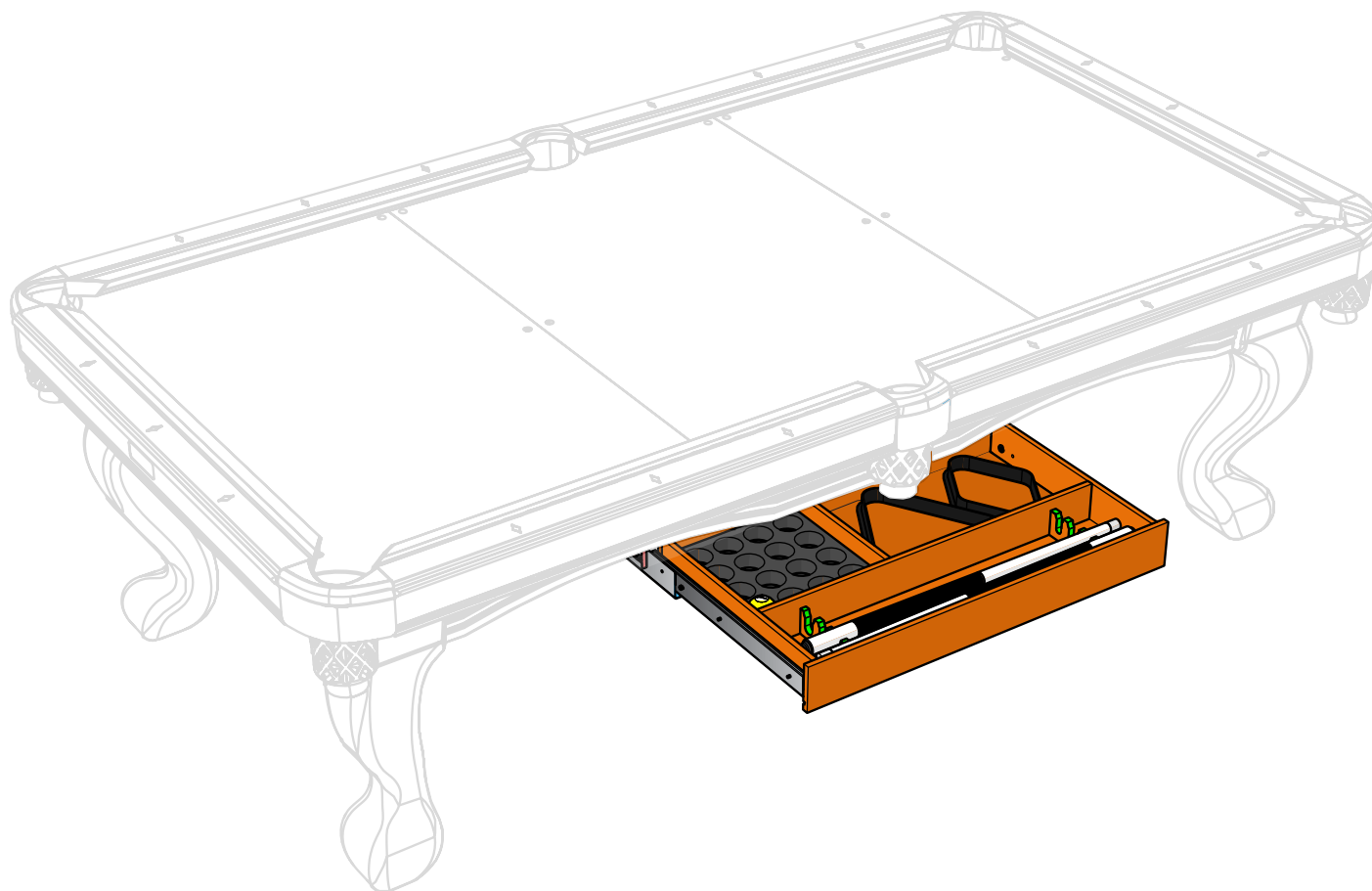




UNIVERSAL BILLIARD ACCESSORY DRAWER

MODEL NO.
P0900



PRE-ASSEMBLY TIPS

1. **Read this manual carefully before starting assembly.** Read each step completely before beginning each step.
2. **Some smaller parts may be shipped inside larger parts. Check inside all parts and cartons before assembling or ordering parts.**
3. **To make assembly easier, use the Hardware Identifier on page 3 to identify and sort all fasteners. Check all cartons for kits. All hardware may not be located in one kit.**
4. **Do not tighten hardware until instructed to do so. If hardware is tightened too soon, mounting holes may not align and parts may not easily fit together. Leave locknuts slightly loose until you are instructed to tighten them.**
5. **Tools required for assembly:** Tape Measure, Carpenter's Square, Sharpie Marker, one 5/16" Wrench or 8 mm Wrench, 7/64" Drill Bit and Cordless Drill. Note: Ratchet and Socket can be substituted for open end wrenches. A portable light or lamp is also helpful to see under table.
6. **Save these instructions and your proof of purchase (receipt) in the event that the manufacturer has to be contacted for replacement parts.**

Please Do Not Return This Product To The Store!

Contact Escalade® Sports customer service department at:

Phone: 1-800-467-1245 Toll – Free !

Fax: 1-866-873-3533 Toll – Free !

E-mail: Pooltables@escaladesports.com

Mailing Address (correspondence only):

Escalade Sports

PO Box 889

Evansville, IN 47706

Please visit our Website at:
www.escaladesports.com

ON-LINE TROUBLE SHOOTING TECHNICAL ASSISTANCE
ON-LINE PARTS REQUESTS FREQUENTLY ASKED QUESTIONS
ADDITIONAL ESCALADE® SPORTS PRODUCT INFORMATION



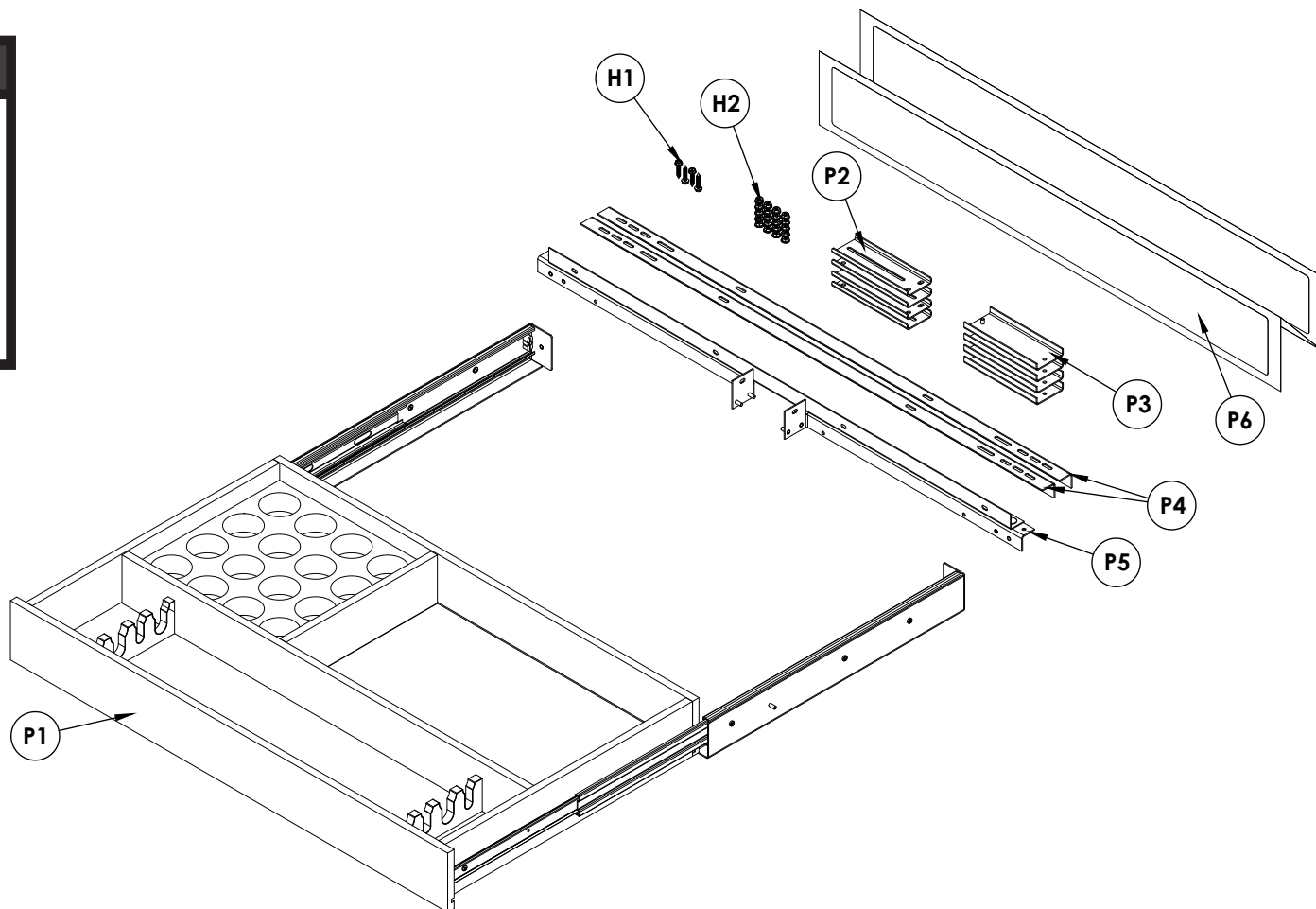
HARDWARE IDENTIFIER:



Part H1
Qty. 4



Part H2
Qty. 20



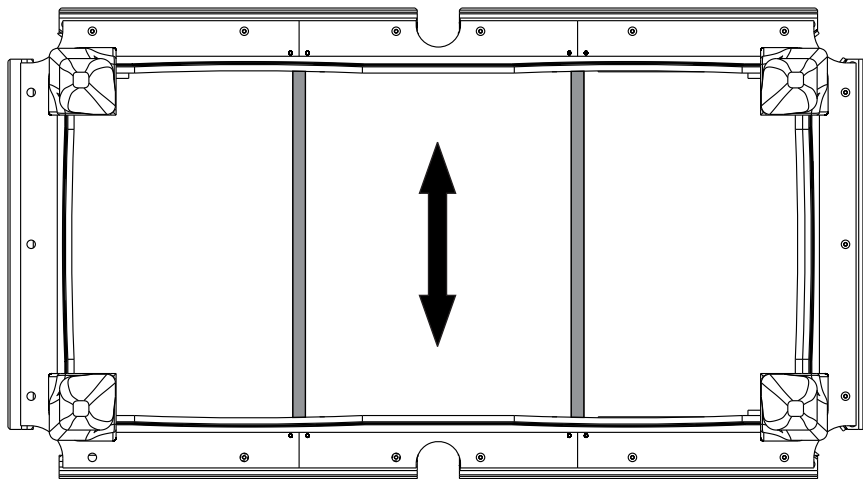
Replacement Parts List for Model Number P0900

Key#	Part #	Description	Qty.
P1	P0900-P1	Drawer, Billiard Accessory	1
P2	P0900-P2	Hanger	4
P3	P0900-P3	Connector	4
P4	P0900-P4	Mounting Rail	2
P5	P0900-P5	Mounting Frame	1
P6	P0900-P6	Drawer Decal Sheet	1
H1	P0900-H1	#10 X 1" Long, Hex Washer Head Sheet Metal Screw	4
H2	P0900-H2	#8-32 Serrated Flange Hex Nut	20
M1	P0900-M1	Instruction Manual	1



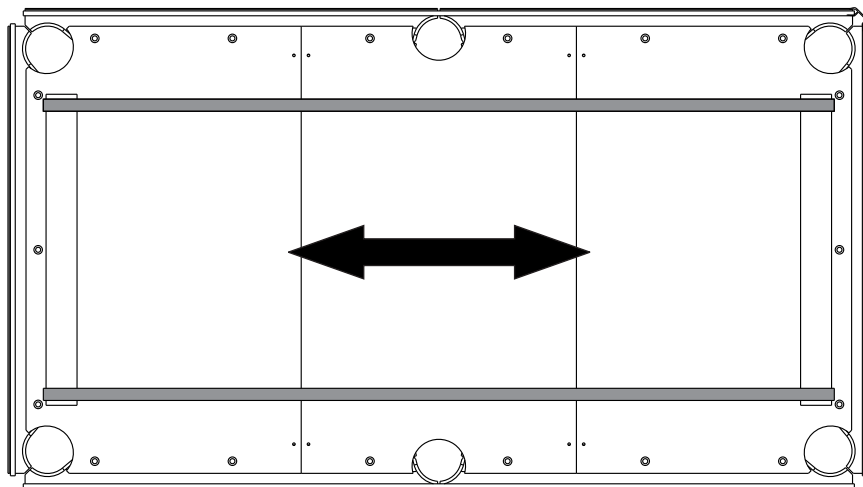
PLEASE LOOK AT YOUR TABLE AND DETERMINE THE POSITIONING OF YOUR BEAMS. INSTALLATION WILL DEPEND ON THE TYPE OF BEAM SUPPORTS YOU HAVE ON YOUR POOL TABLE. IF THE BEAMS RUN THE WIDTH OF THE TABLE SEE PICTURE A. IF THE BEAMS RUN THE LENGTH OF YOUR TABLE SEE PICTURE B.

A



IF BEAMS RUN THE WIDTH OF THE TABLE LIKE IN PICTURE **A** GO TO THE **NEXT PAGE** AND FOLLOW THOSE DIRECTIONS.

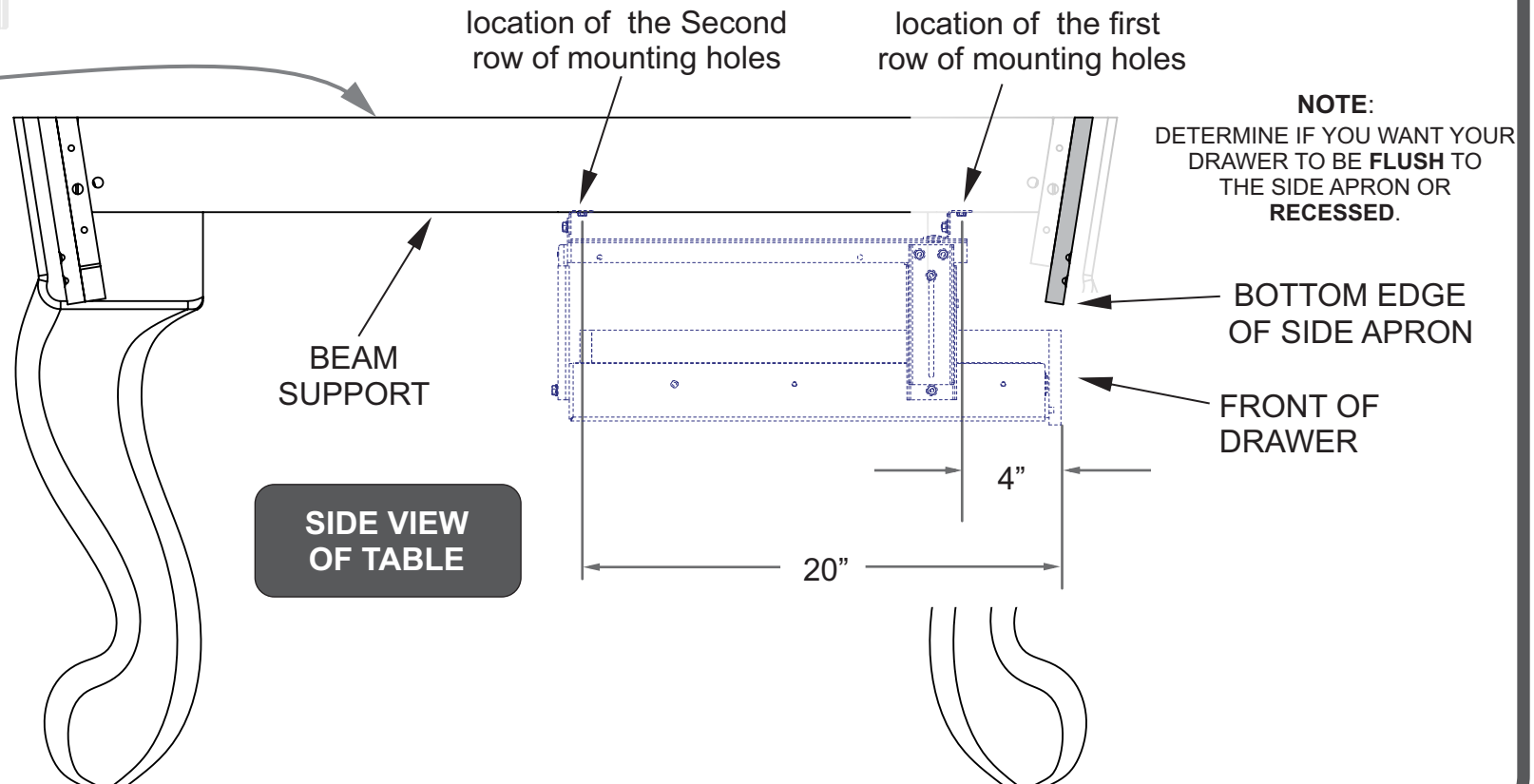
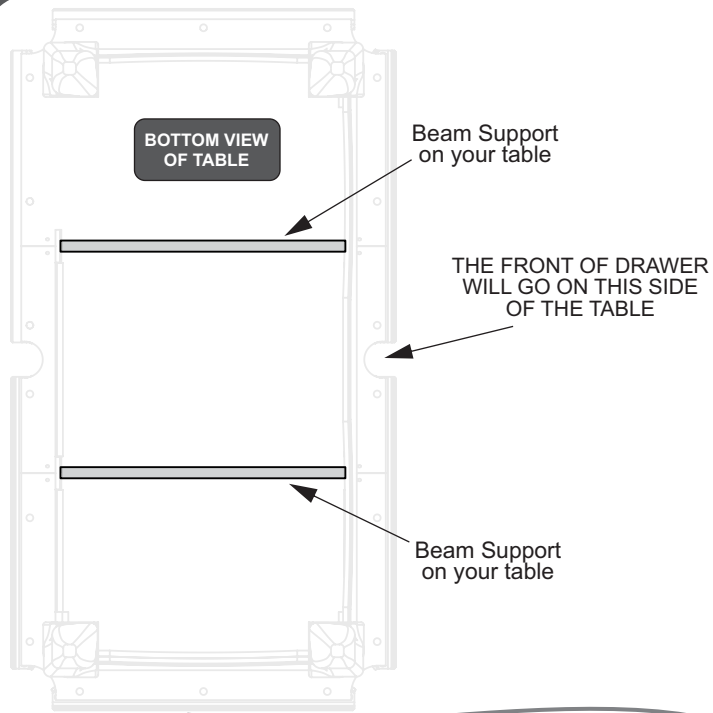
B

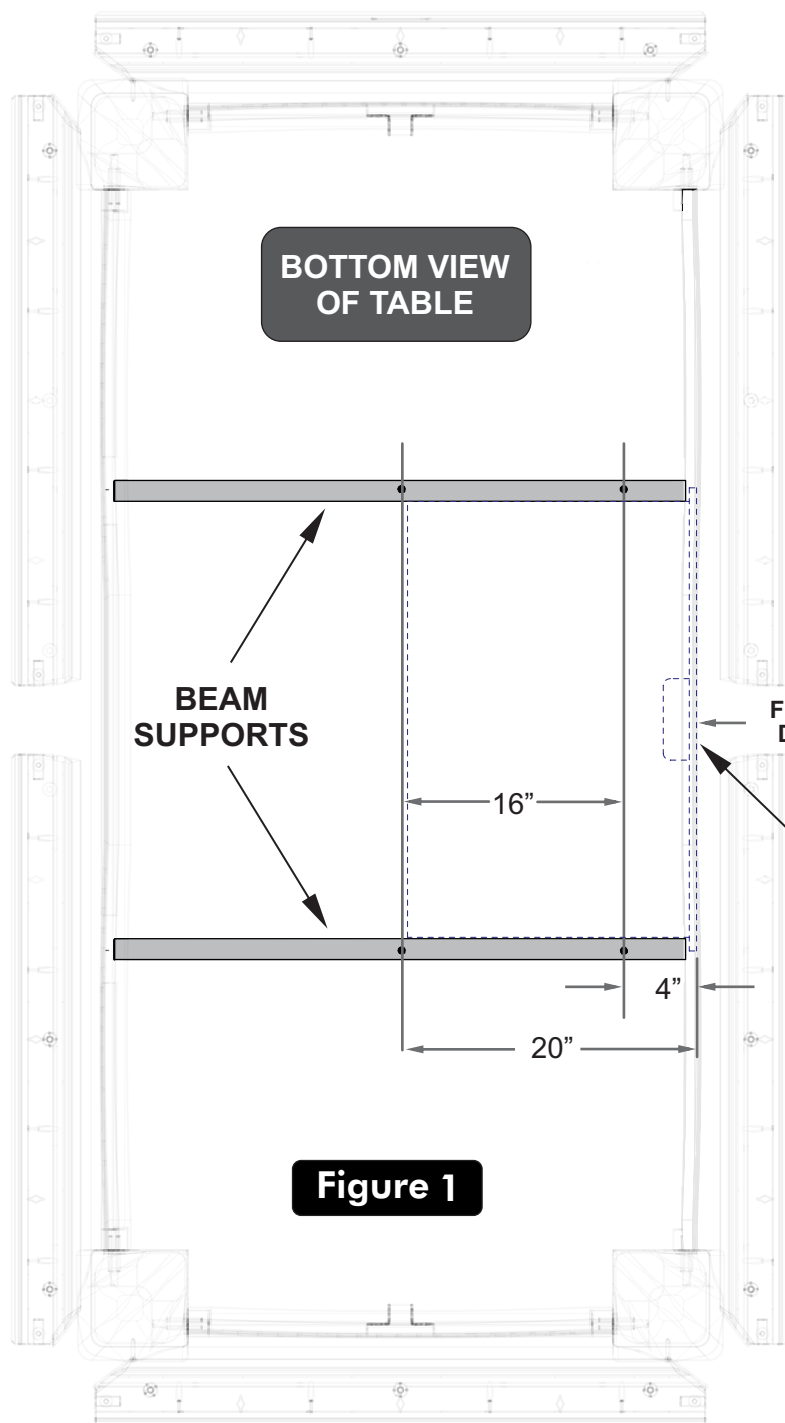


IF THE BEAMS RUN THE LENGTH OF THE TABLE LIKE IN PICTURE **B** SKIP TO **PAGE 16** AND FOLLOW THOSE DIRECTIONS TO INSTALL YOUR ACCESSORY DRAWER.

OVERVIEW OF INSTALLATION PROCEDURE:

Please look at the pictures below and familiarize yourself with your pool table and which side of the table you want to attach your accessory drawer to. When fully assembled the Drawer should be flush to the **bottom edge** of the Side Apron of your table (unless you want the Drawer recessed), this is why its important to measure accurately before pre-drilling your holes. Continue to the next page to start assembly, you will need a cordless drill, a 7/64" drill bit a tape measure and a fine tip marker such as a Sharpie.





**BOTTOM VIEW
OF TABLE**

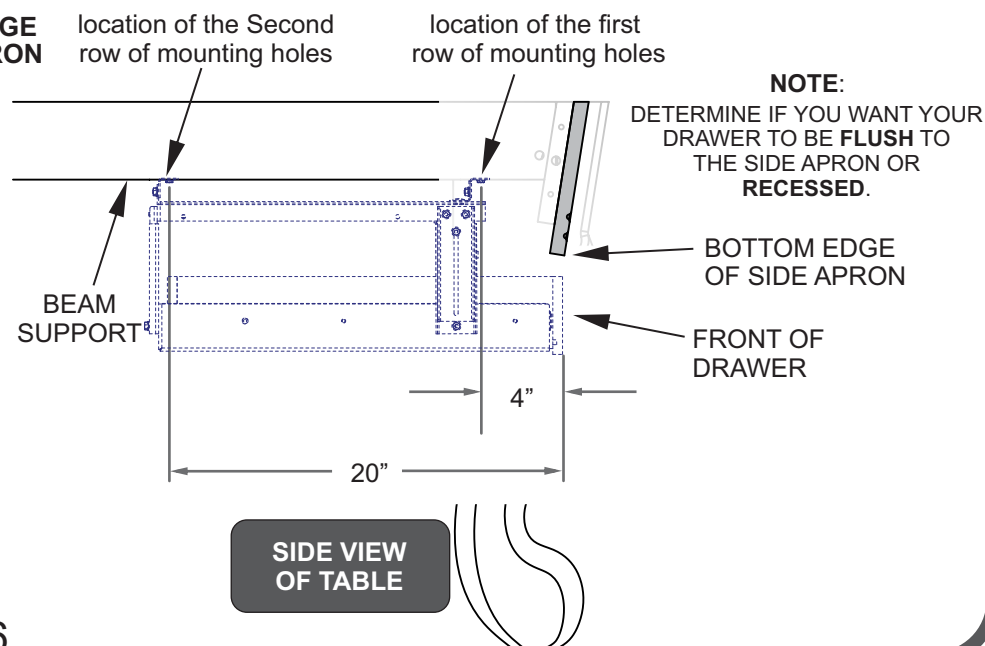
**BEAM
SUPPORTS**

**FRONT OF
DRAWER**

**BOTTOM EDGE
OF SIDE APRON**

Figure 1

1. Determine which side of your pool table you want to attach your Accessory Drawer and how far in (recessed) from the **bottom edge** of Side Apron.
2. Measure 4" from the outside of the front face of the Drawer to the center of the Beams on your table. Mark the location of where you will drill the pilot holes, making sure hole marks are parallel to each other. See **Figure 1**.
3. Measure 20" from the outside of the Front of the Drawer (or 16" from the first set of holes) to the center of the Beams. Mark the location of where you will drill the pilot holes, making sure hole marks are parallel to each other. See **Figure 1**.
4. Double check the markings for the pilot holes before drilling. Hole markings must be centered and square to other hole markings for proper drawer alignment. Using a **7/64" bit**, drill pilot holes about 1" deep into the Beam supports, keep Drill straight when drilling so pilot hole is as straight as possible.



**SIDE VIEW
OF TABLE**

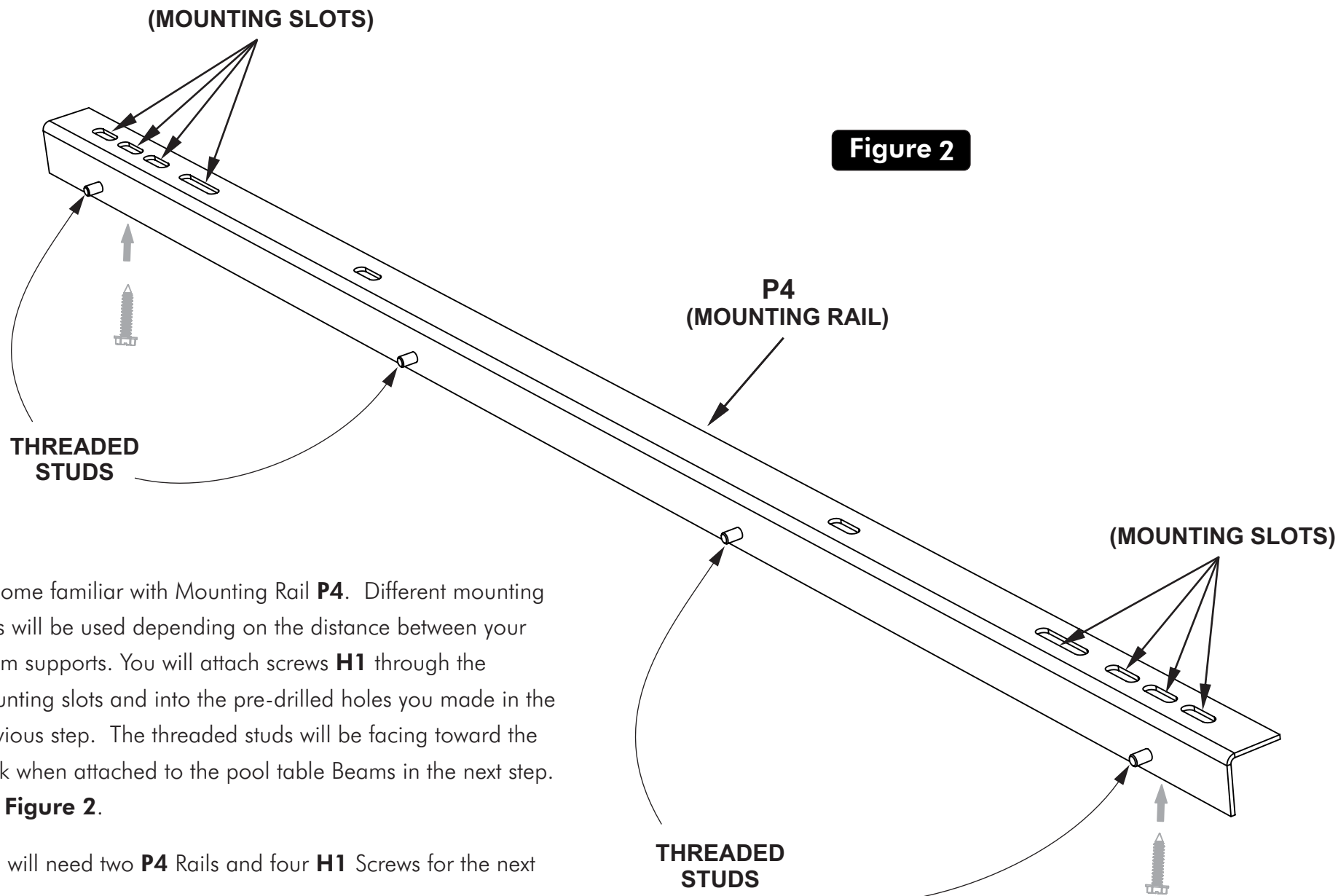


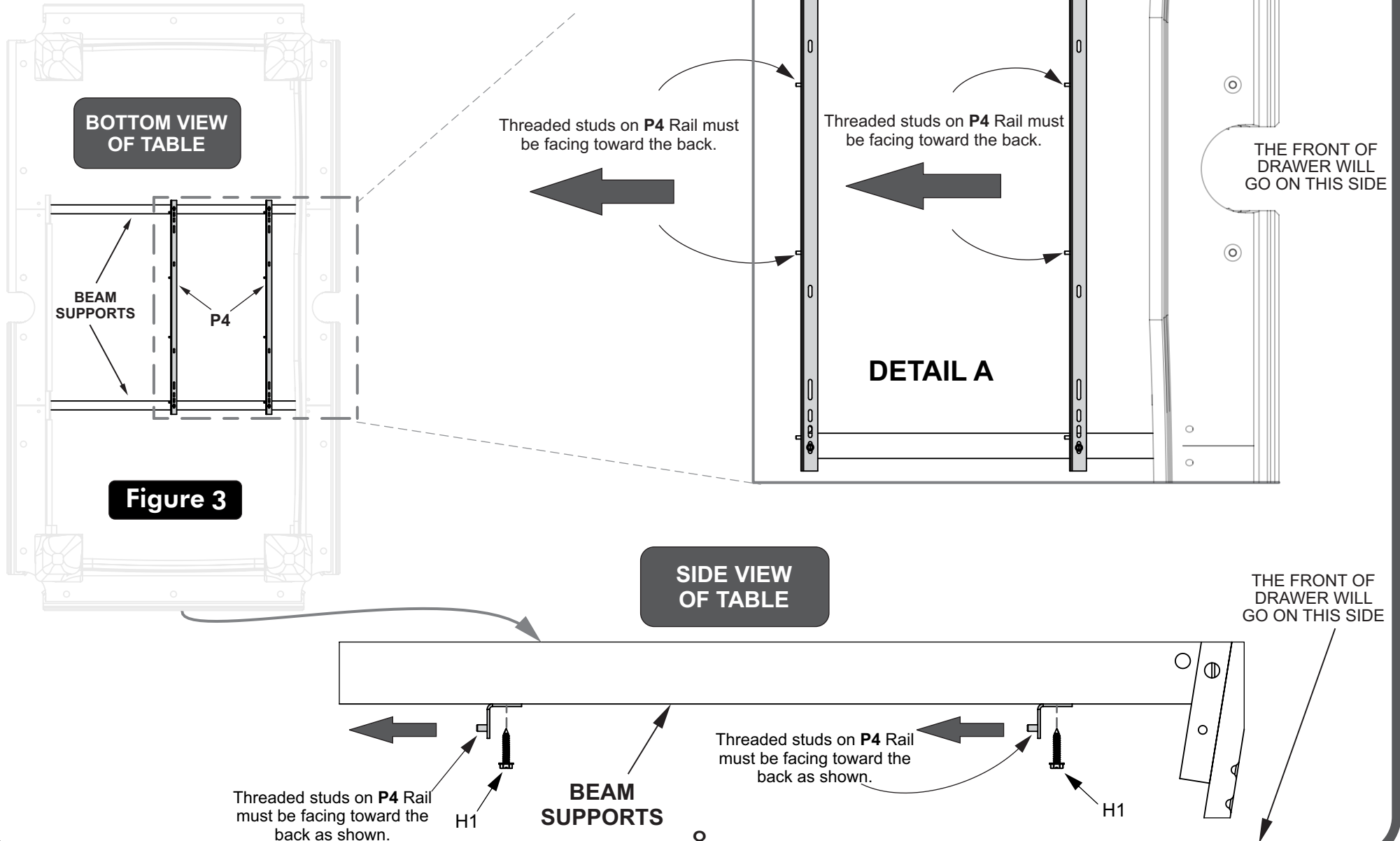
Figure 2

5. Become familiar with Mounting Rail **P4**. Different mounting slots will be used depending on the distance between your Beam supports. You will attach screws **H1** through the mounting slots and into the pre-drilled holes you made in the previous step. The threaded studs will be facing toward the back when attached to the pool table Beams in the next step. See **Figure 2**.
6. You will need two **P4** Rails and four **H1** Screws for the next step.

Note: H1 Screws will attach from the bottom in the next step.

CAUTION: DO NOT OVER TIGHTEN SCREWS! BECAUSE YOU COULD STRIP SCREWS IN THE WOOD BEAMS DOING IRREPARABLE DAMAGE TO THE TABLE.

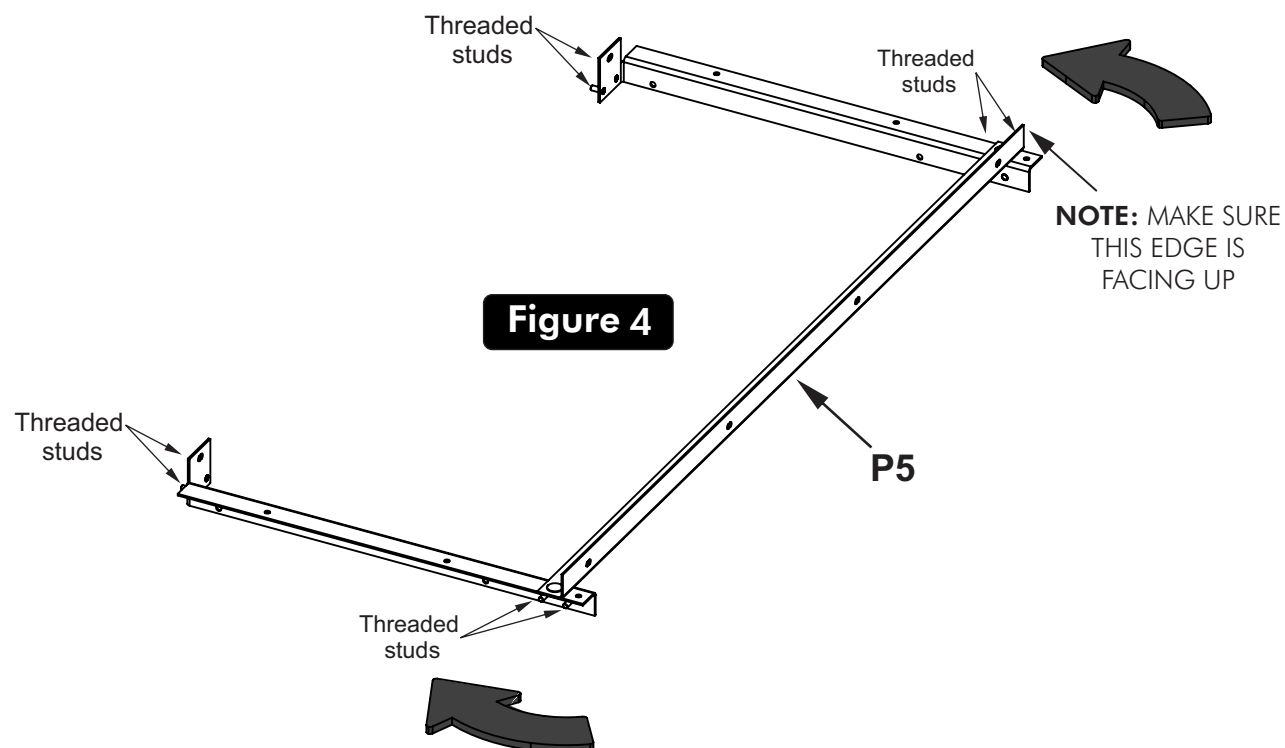
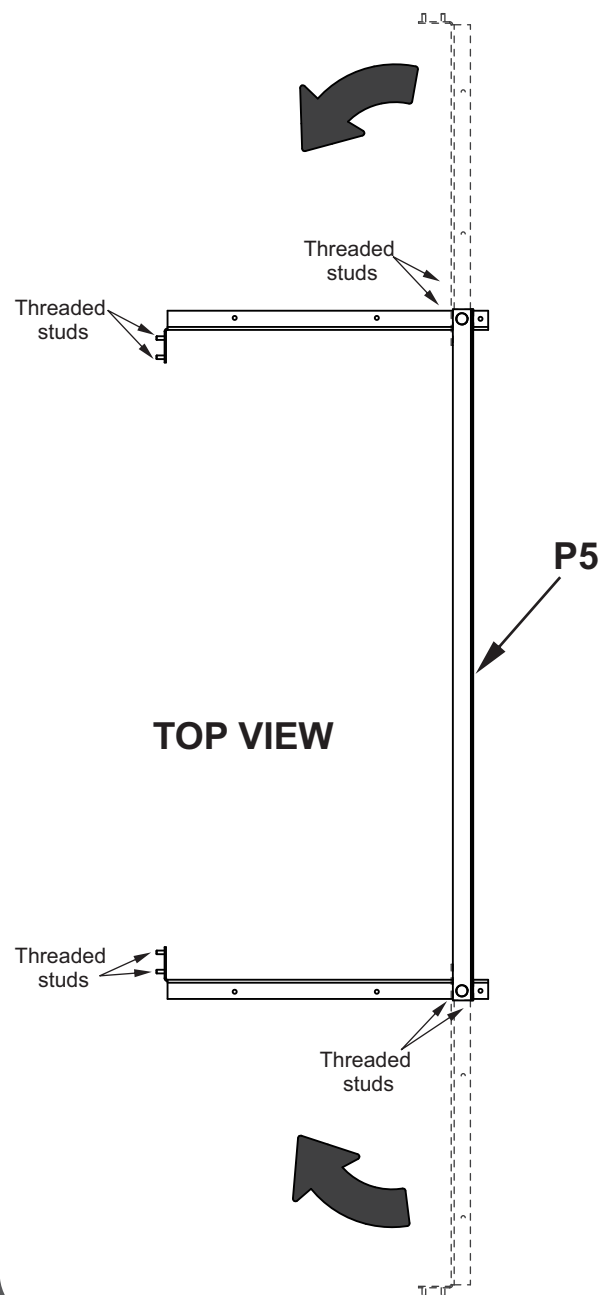
7. Attach Mounting Rails **P4**, to the support Beams with four **H1** screws. Attach screws **H1** through the mounting slots and into the pre-drilled holes you made, check to make sure Mounting Rails square, straight and centered on beams before tightening, **DO NOT** over-tighten screws. The threaded studs should be facing toward the back. See **Figure 3, Detail A & Side View**.



8. Fold Mounting Frame **P5** so that the noted threaded studs face out as shown in **Figure 4** & the **Top View**.

PARTS NEEDED:

1 - (P5) Mounting Frame



9. Attach **P2** hanger to **P3** Connector with **H2** Hex nut as shown in **Figure 5**. Leave nut **H2** loose enough for **P3** to slide freely on **P2**. See **Detail B**. Repeat step for the remaining **P2** & **P3** parts.

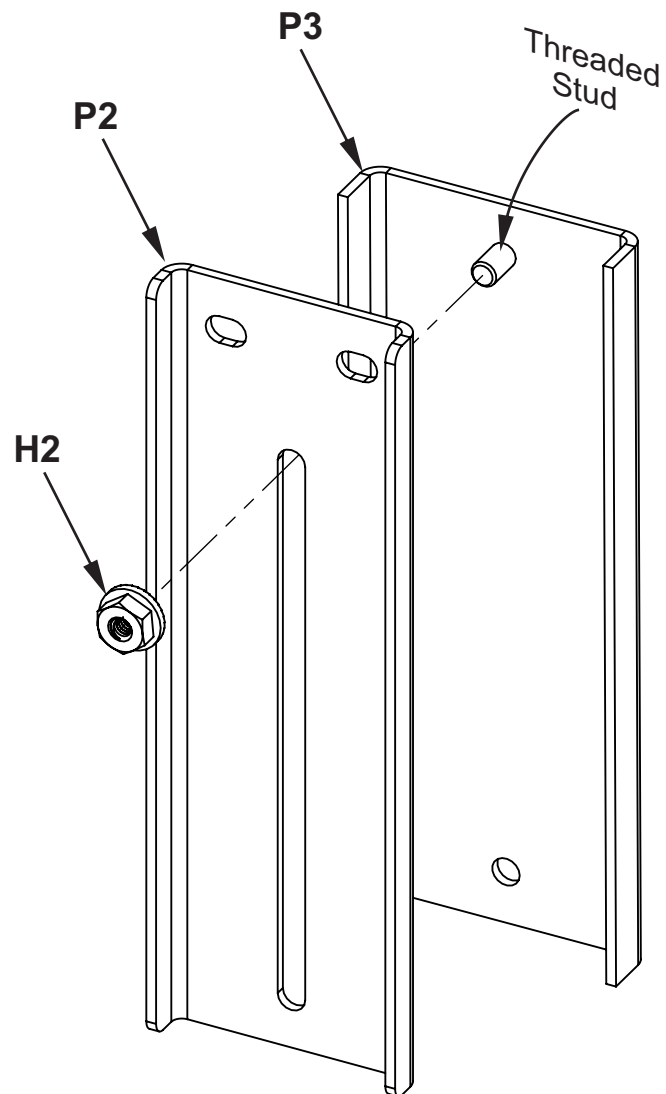
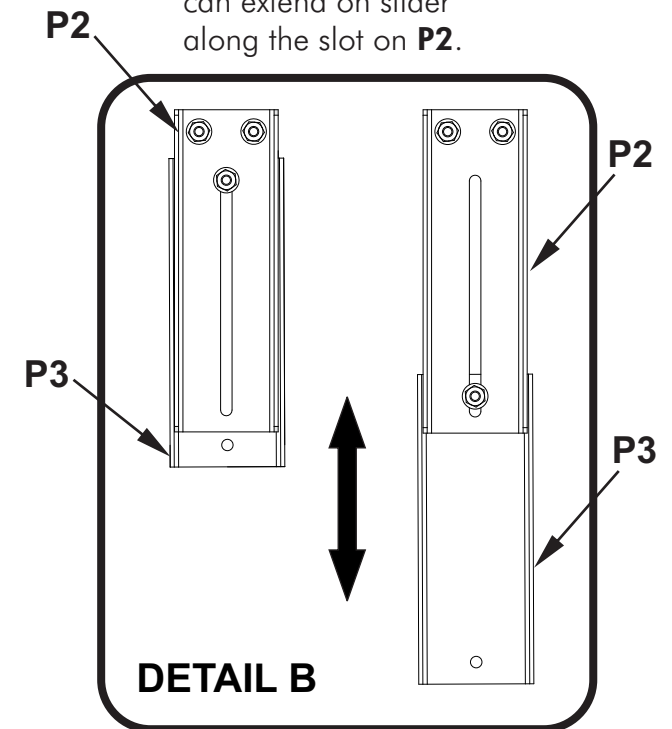


Figure 5

PARTS NEEDED:

- 4 - (P2) Hanger
- 4 - (P3) Connector
- 4 - (H2) Hex Nut

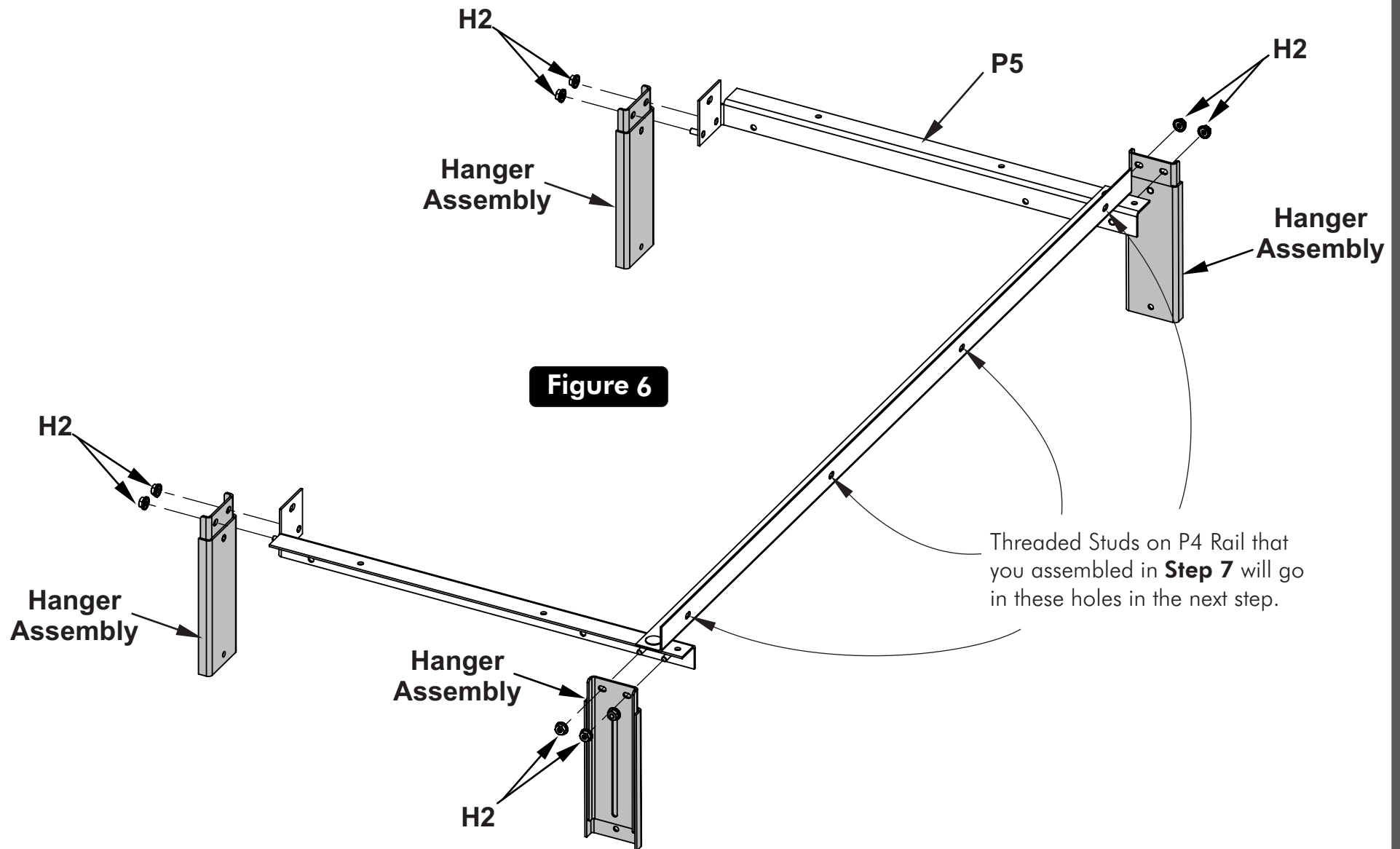
NOTE: **P3** Connector can extend on slider along the slot on **P2**.



10. Attach Hanger assemblies to the threaded studs on Mounting Frame **P5** with Hex Nuts **H2** as **shown in Figure 6**.

PARTS NEEDED:

- 1 - (P5) Mounting Frame
- 4 - Hanger assemblies
- 8 - (H2) Hex Nuts



11. Attach Mounting Frame Assembly from **Step 10** to the threaded studs on **P4 Rails** that were installed in **Step 7**. Use Hex Nuts **H2** to secure assembly as shown in **Figure 7** and **Detail C**.

PARTS NEEDED:

- 1 - Mounting Frame Assembly
- 4 - (H2) Hex Nuts

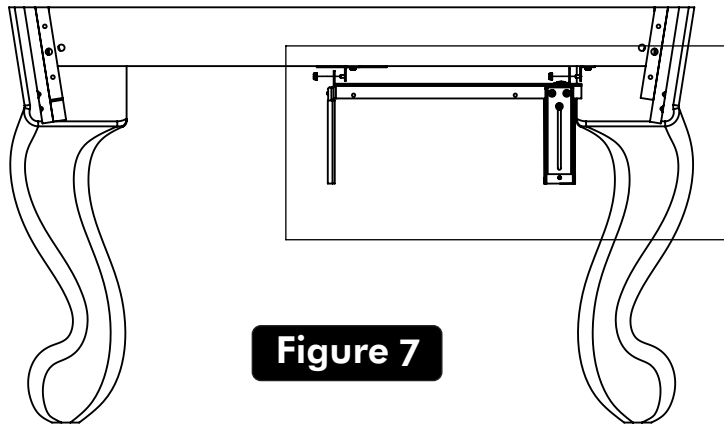
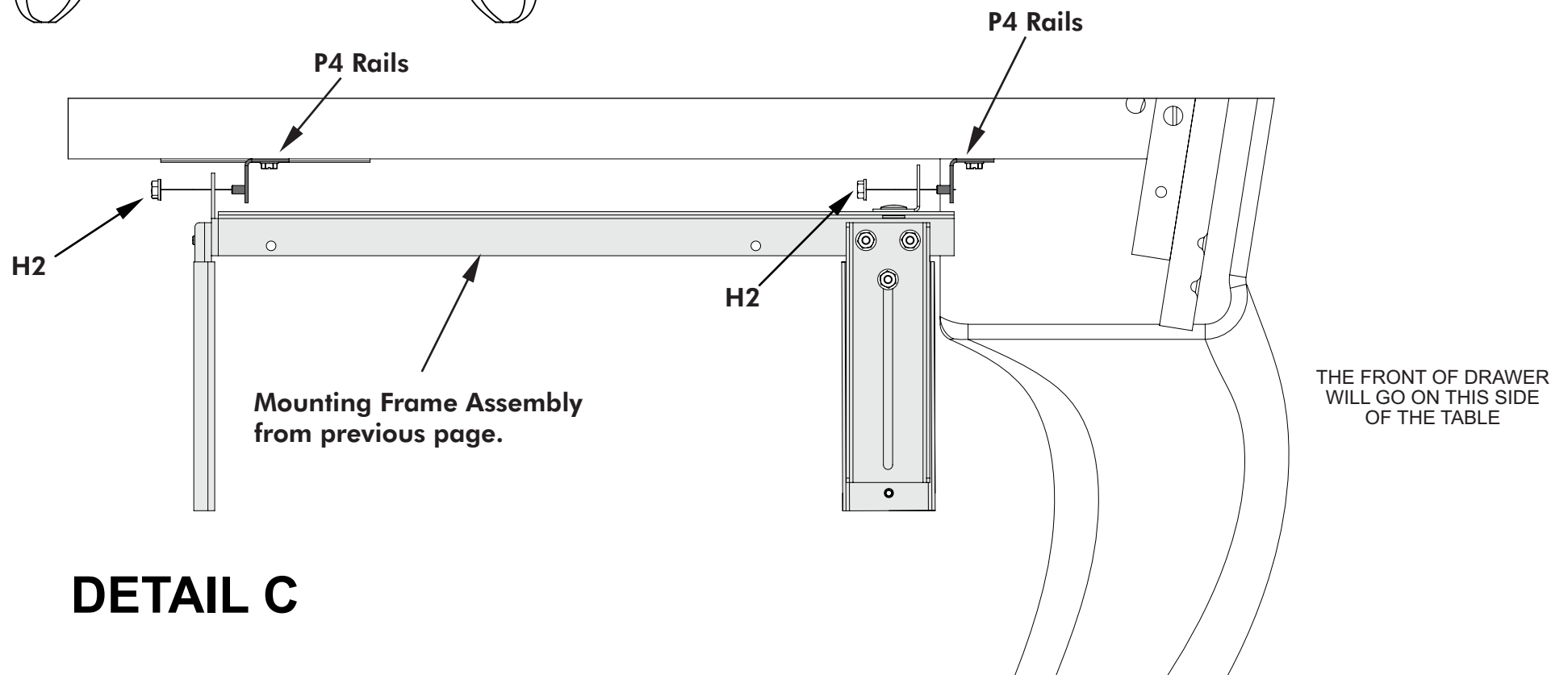


Figure 7



DETAIL C

11. Attach Drawer Assembly by the threaded studs to the **side hanger assemblies** with two **H2** Hex Nuts. See **Figure 8 & Detail D**.

PARTS NEEDED:

- 1 - (P1) Drawer Assembly
- 2 - (H2) Hex Nuts

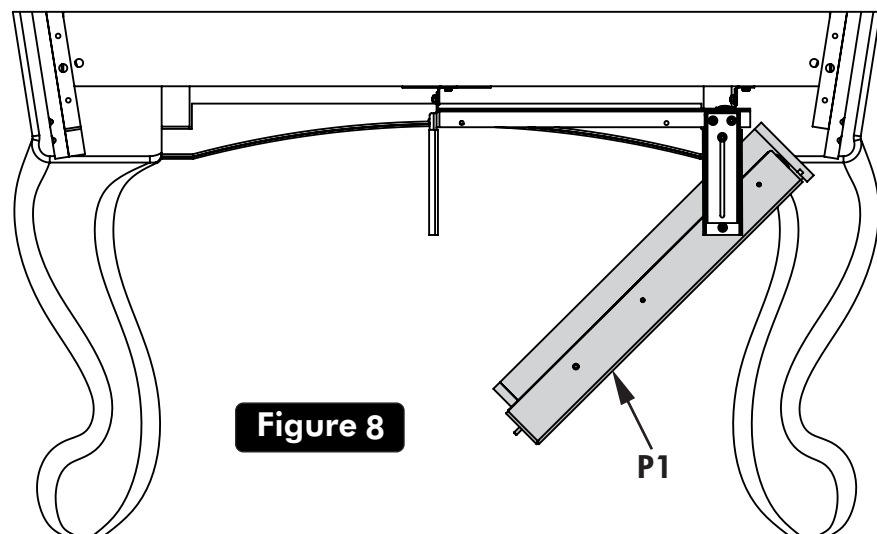
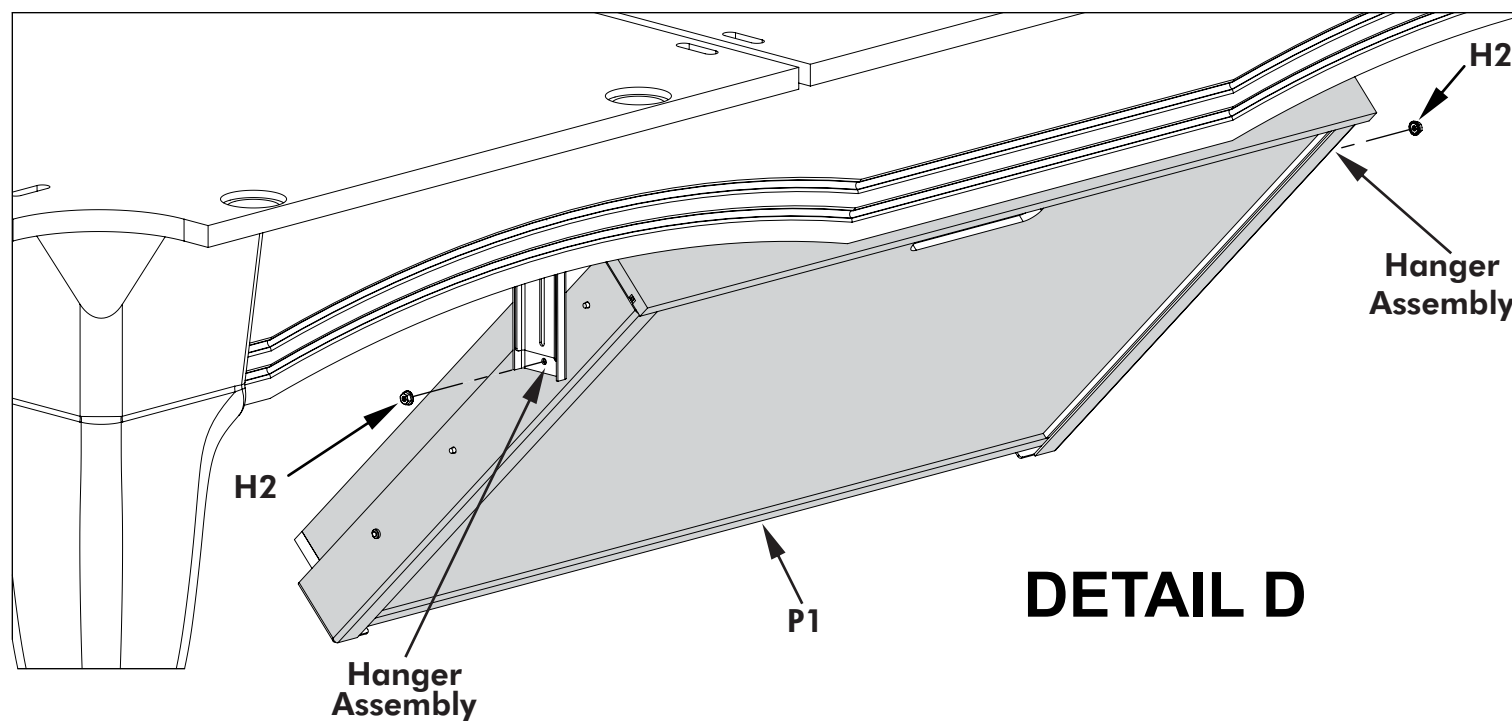


Figure 8

THE FRONT OF DRAWER
WILL GO ON THIS SIDE
OF THE TABLE



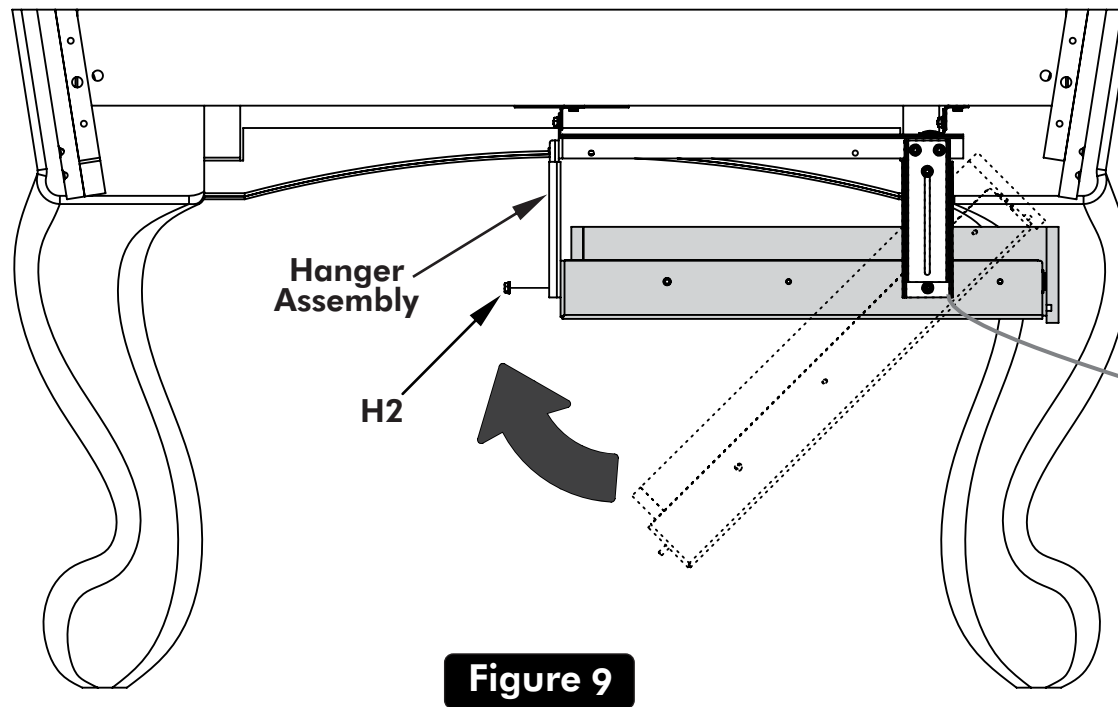
DETAIL D

- 12.** Attach Drawer Assembly by the threaded studs to both **end hanger assemblies** with two **H2** Hex Nuts. See **Figure 9**.
- 13.** Adjust height of your drawer to the desired height with the four Hanger assemblies, making sure that drawer is level and that there is enough clearance to open and close drawer. Once drawer is at the desired height tighten the height adjustment nuts on the Slider Assemblies to hold drawer at that height. Do a final check of all fasteners to ensure all are tight. See **Detail E**.

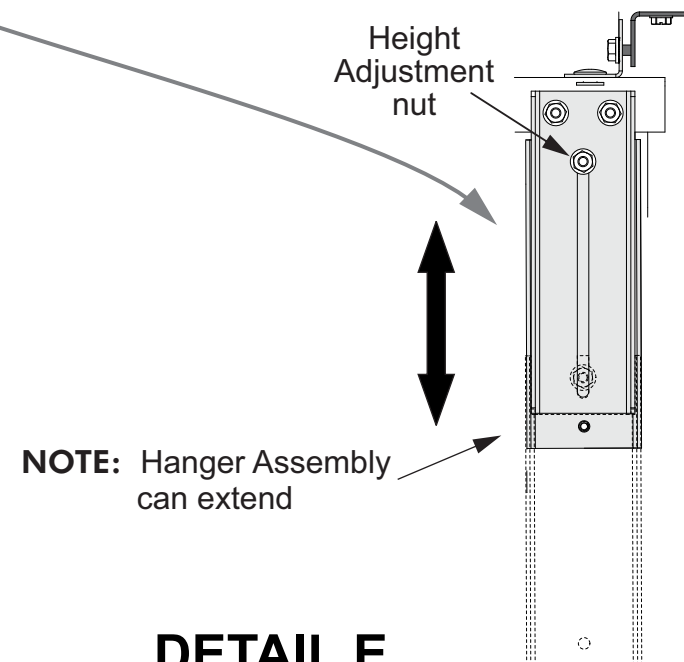
Congratulations your assembly is complete!

PARTS NEEDED:

- 1 - (P1) Drawer Assembly
- 2 - (H2) Hex Nuts



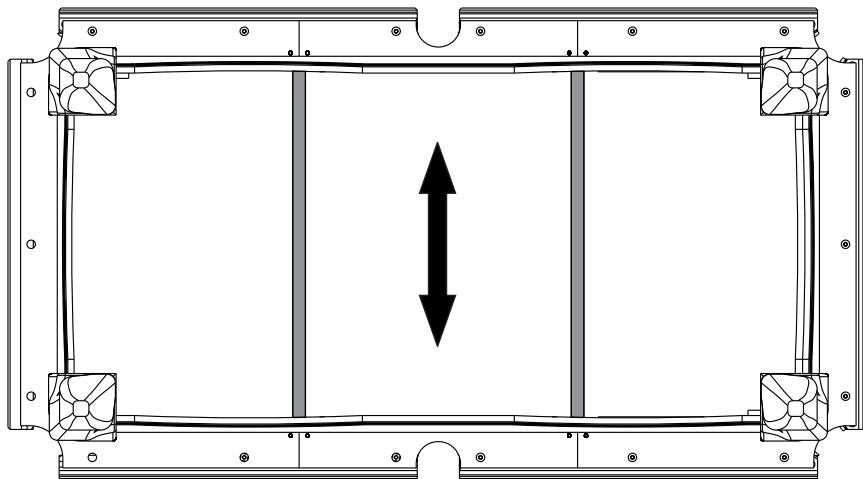
THE FRONT OF DRAWER
WILL GO ON THIS SIDE
OF THE TABLE





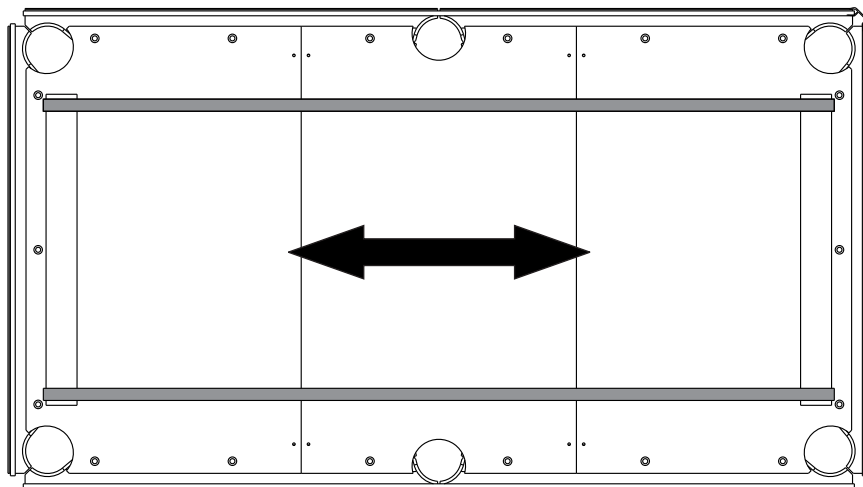
PLEASE LOOK AT YOUR TABLE AND DETERMINE THE POSITIONING OF YOUR BEAMS. INSTALLATION WILL DEPEND ON THE TYPE OF BEAM SUPPORTS YOU HAVE ON YOUR POOL TABLE. IF THE BEAMS RUN THE WIDTH OF THE TABLE SEE PICTURE A. IF THE BEAMS RUN THE LENGTH OF YOUR TABLE SEE PICTURE B.

A



IF BEAMS RUN THE WIDTH OF THE TABLE LIKE IN PICTURE **A** GO BACK TO **PAGE 5** AND FOLLOW THOSE DIRECTIONS.

B

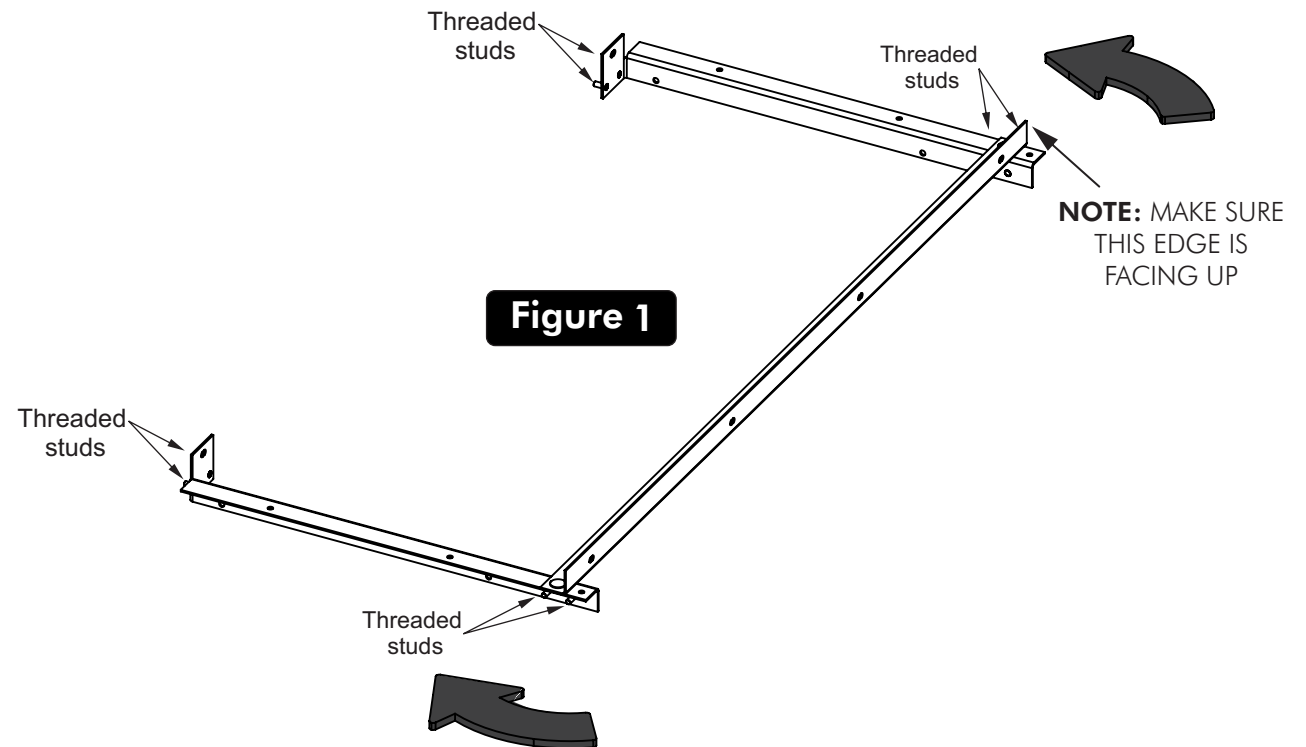
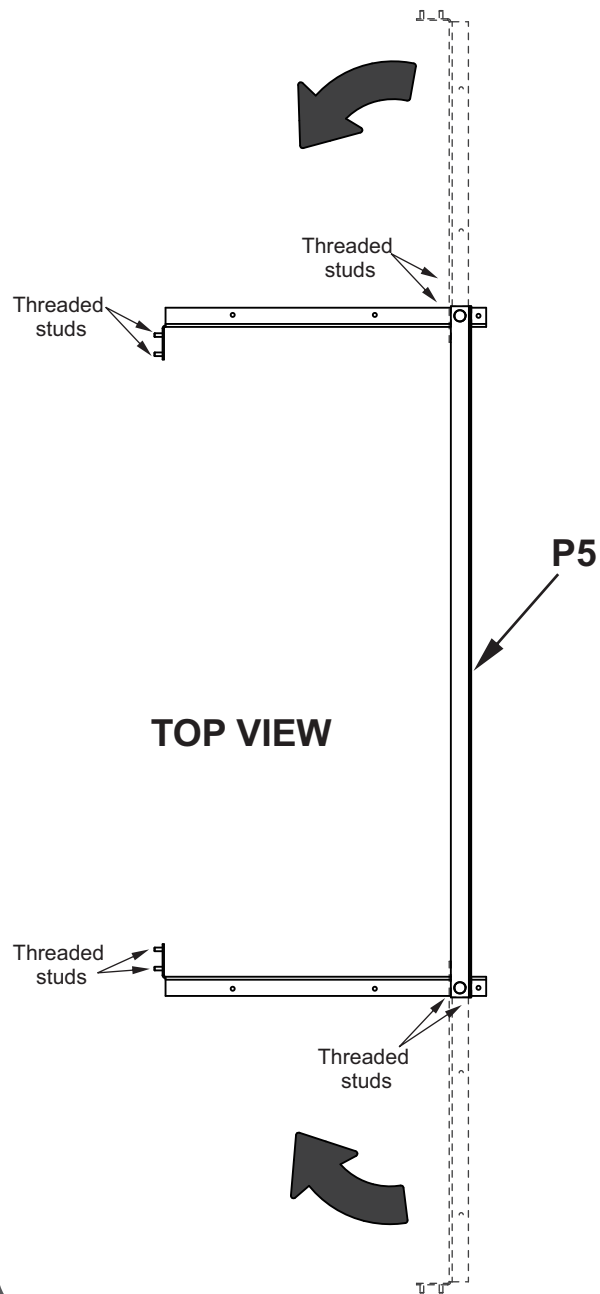


IF THE BEAMS RUN THE LENGTH OF THE TABLE LIKE IN PICTURE **B** CONTINUE **TO THE NEXT PAGE** AND FOLLOW THOSE DIRECTIONS TO INSTALL YOUR ACCESSORY DRAWER.

1. Fold Mounting Frame **P5** with the noted threaded studs facing out as shown in **Figure 1 & the Top View**.

PARTS NEEDED:

1 - (P5) Mounting Frame



2. Attach **P2** hanger to **P3** Connector with **H2** Hex nut as shown in **Figure 2**. Leave nut **H2** loose enough for **P3** to slide freely on **P2**. See **Detail A**. Repeat step for the remaining **P2** & **P3** parts.

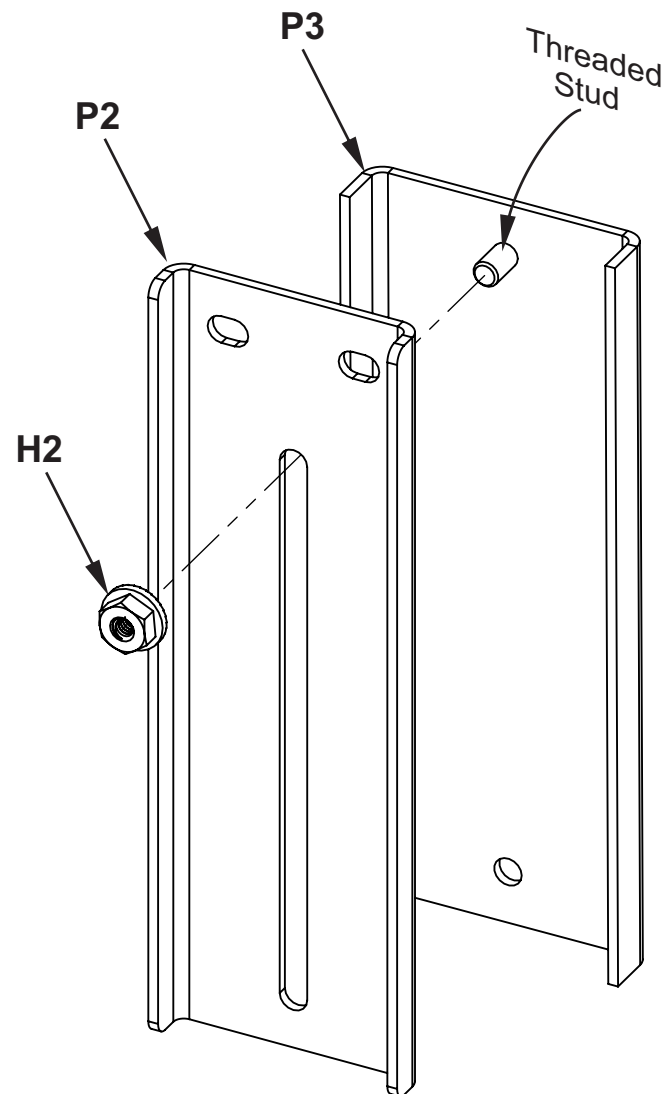
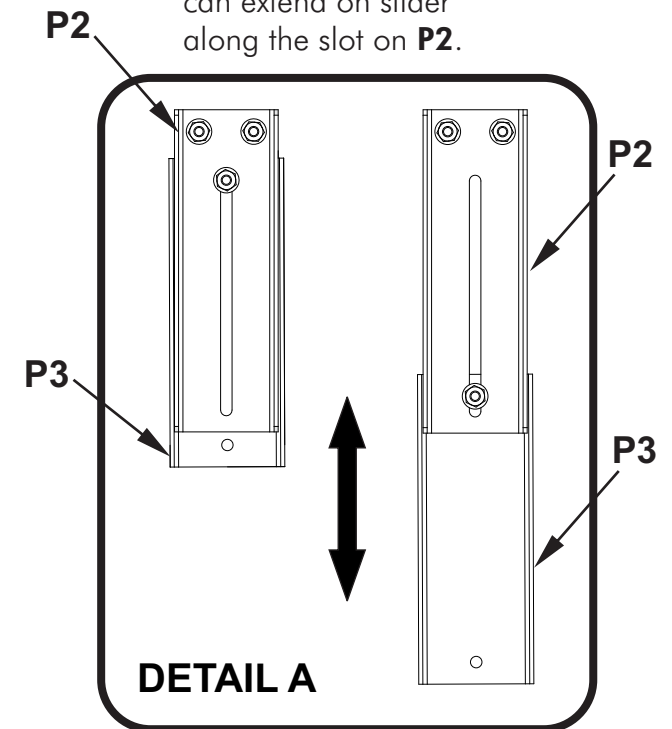


Figure 2

PARTS NEEDED:

- 4 - (P2) Hanger
- 4 - (P3) Connector
- 4 - (H2) Hex Nut

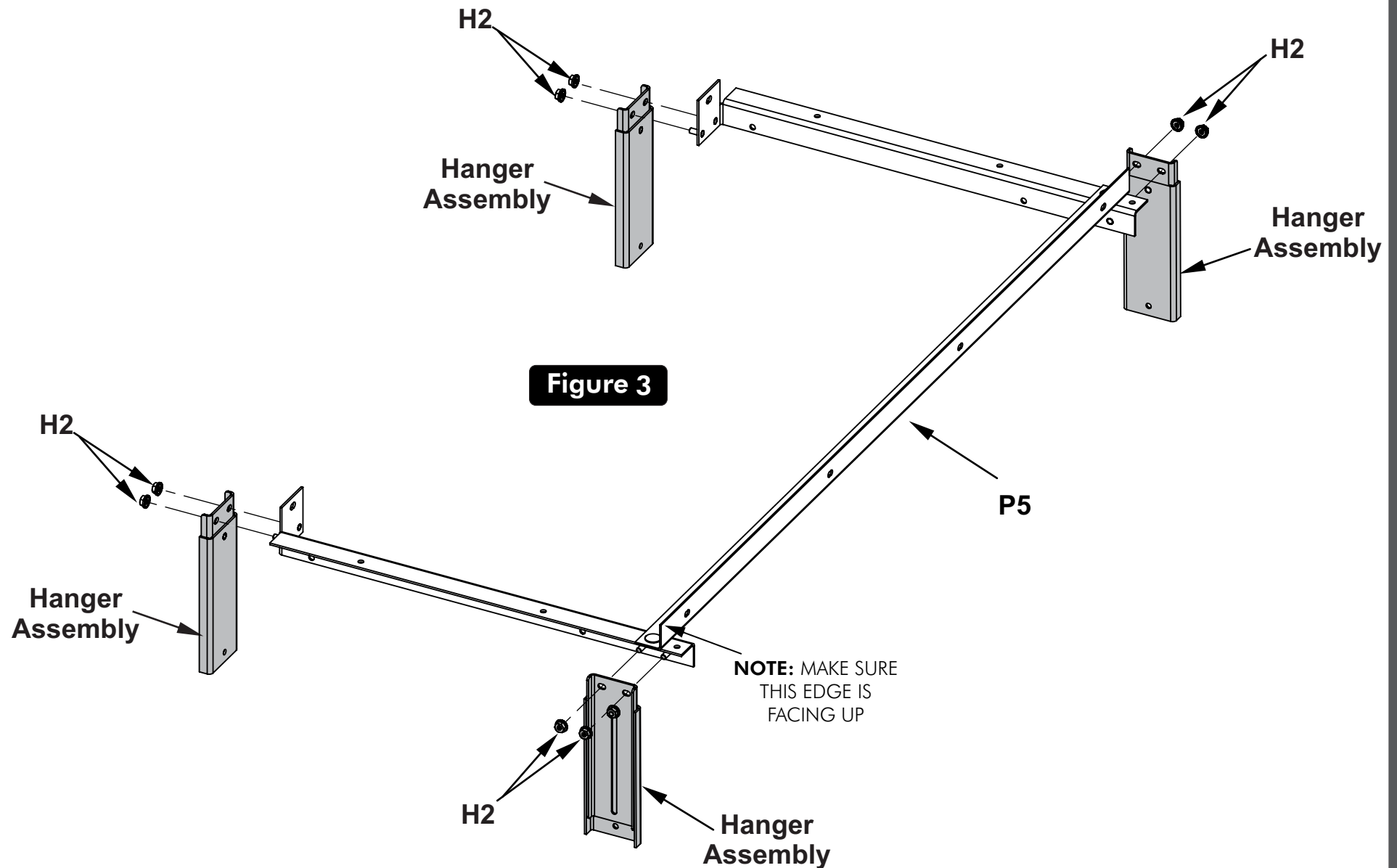
NOTE: **P3** Connector can extend on slider along the slot on **P2**.



3. Attach Hanger assemblies from **Step 2** to the threaded studs on Mounting Frame **P5** with Hex Nuts **H2** as shown in **Figure 3**.

PARTS NEEDED:

- 1 - (P5) Mounting Frame
- 4 - Hanger assemblies
- 8 - (H2) Hex Nuts

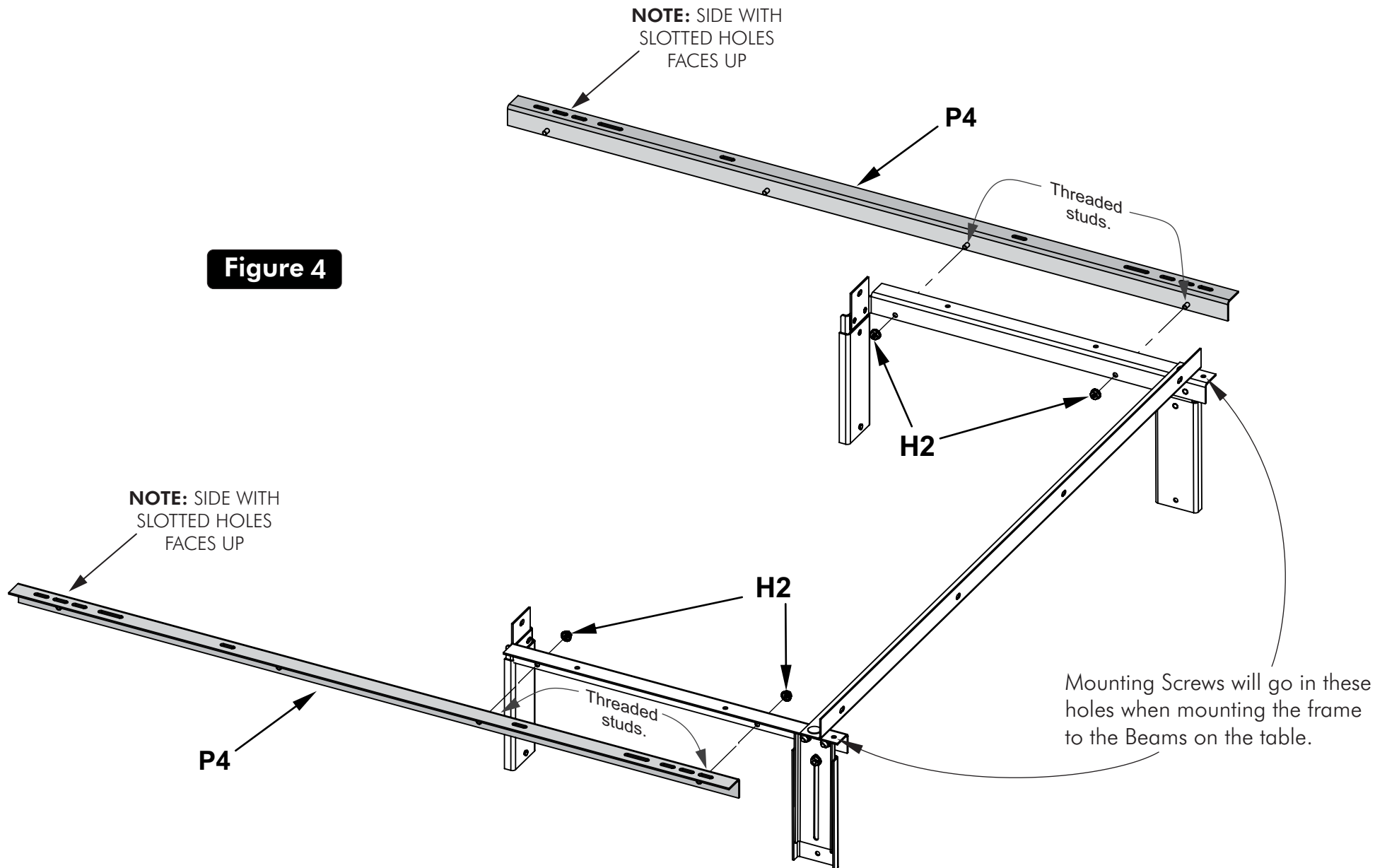


4. Attach **P4** Mounting Rails to Mounting Frame assembly from **Step 3**. Insert Threaded Studs in the **P4** Rails through the Mounting assembly and secure with Hex Nuts **H2** as **shown in Figure 4**.

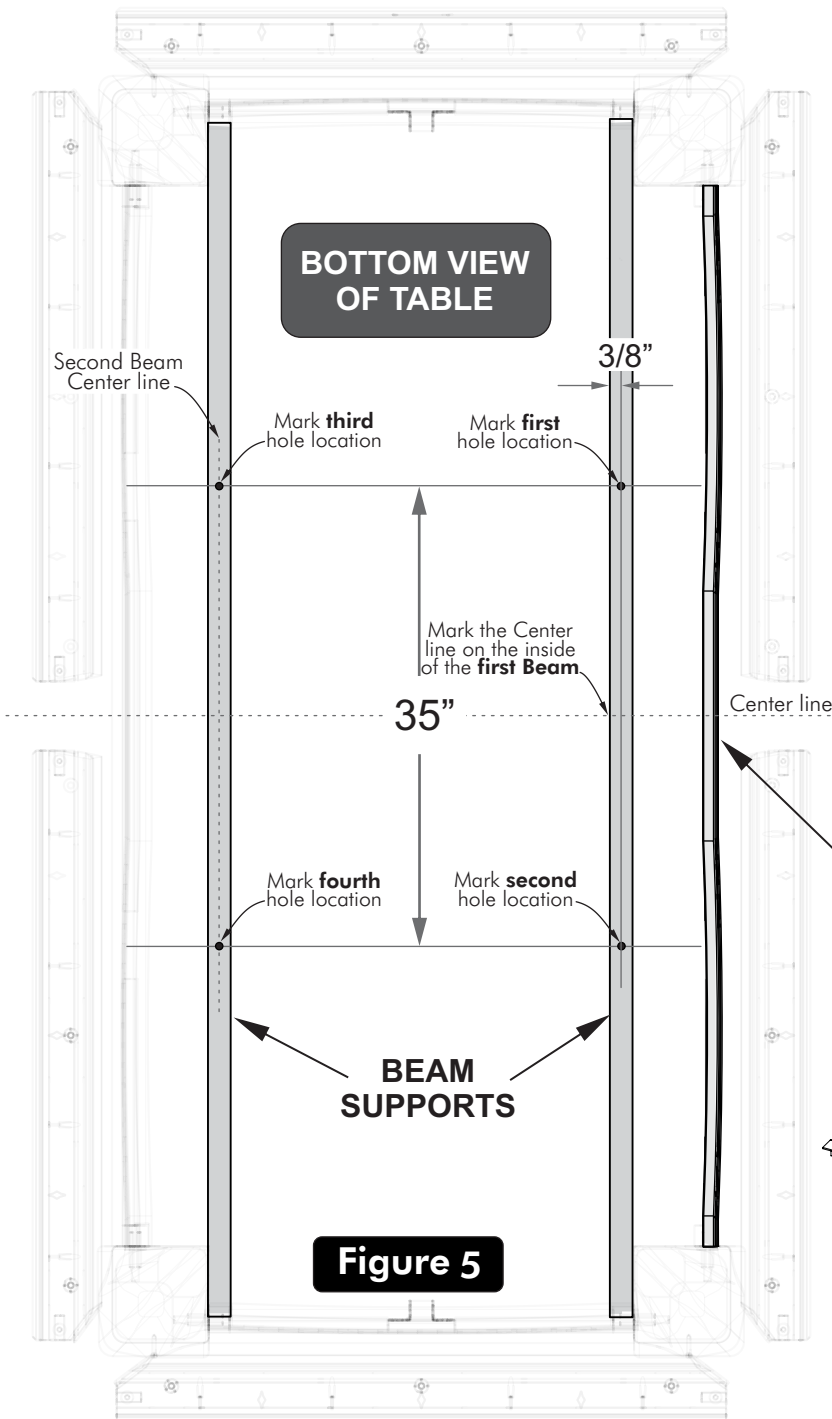
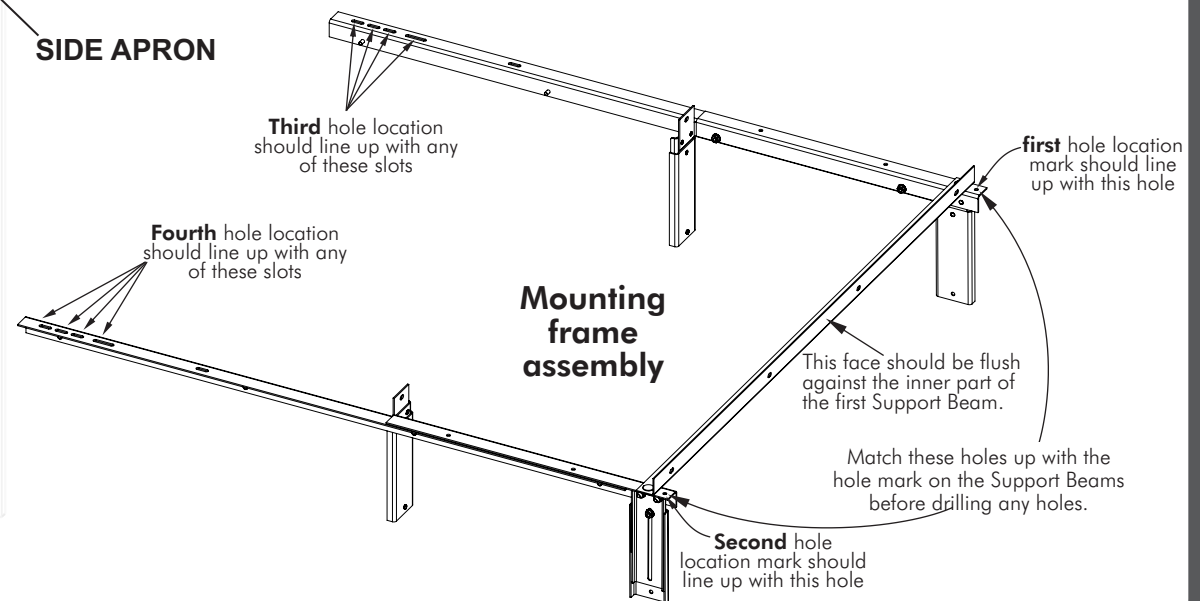
PARTS NEEDED:

- 1 - Mounting Frame Assembly
- 2 - (P4) Mounting Rail
- 4 - (H2) Hex Nuts

Figure 4



5. Determine which side of your pool table you want to attach your Accessory Drawer.
6. Determine where the middle of the table is and mark a centerline on the inside of the **first Beam Support**. Measure 17.5" to either side from the centerline and 3/8" in from inner face of Support Beam and mark **first** hole location. Measure 35" from the first hole location and mark the second hole location as shown in **Figure 5**.
7. Mark the third hole location to the **center** of the **Second** Support Beam exactly straight across from the first hole Mark. Repeat for fourth hole location but with Second hole mark. See **Figure 5**.
8. Using your Mounting Frame double check that the markings for the pilot holes line up before drilling. Hole markings must be centered and square to other hole markings for proper drawer alignment. Using a **7/64" bit**, drill pilot holes about **1" deep** into the Beam supports, keep Drill straight when drilling so pilot hole is as straight as possible.

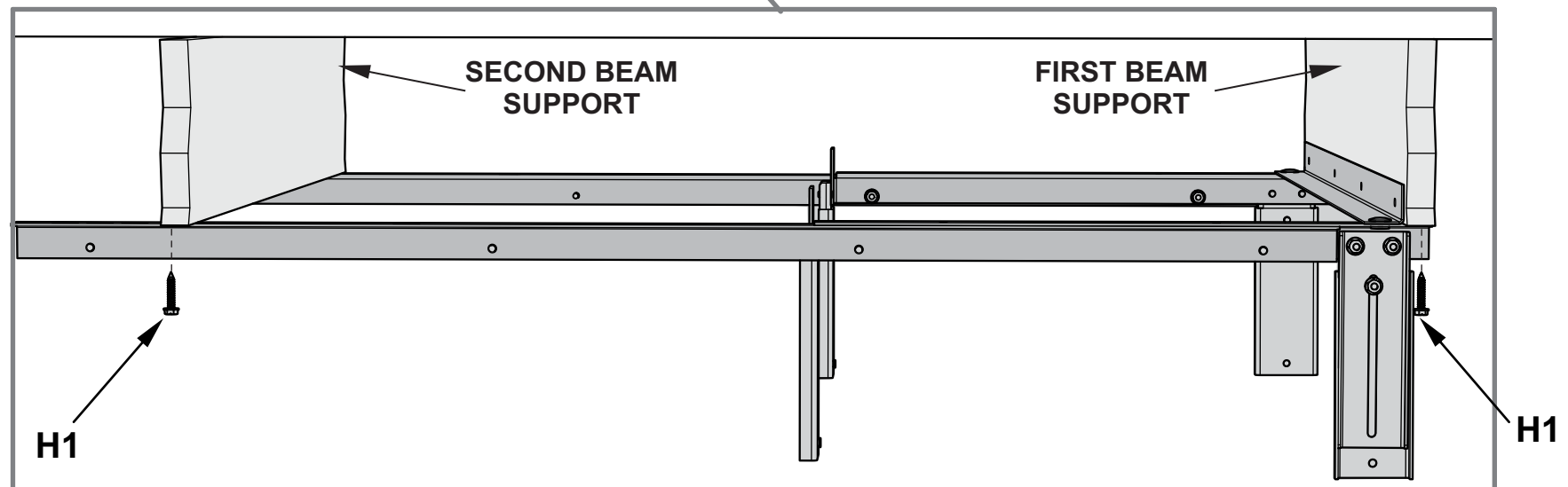
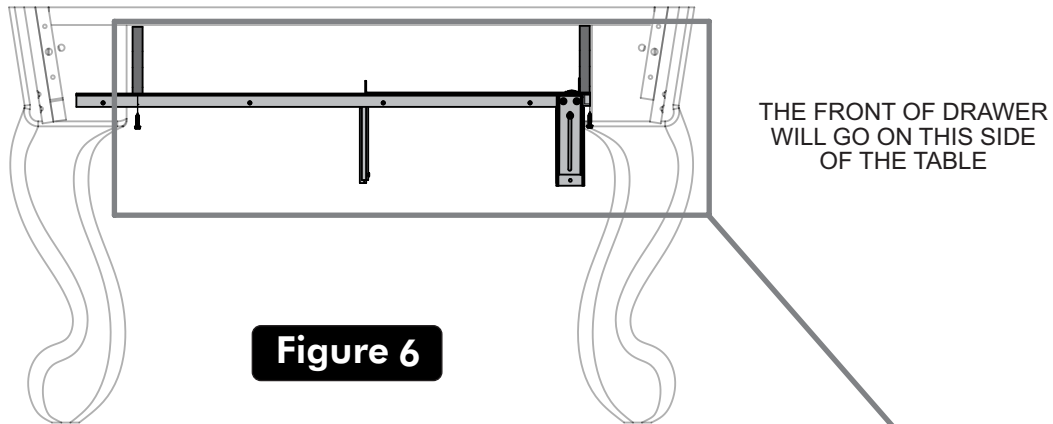


CAUTION: DO NOT OVER TIGHTEN SCREWS! BECAUSE YOU COULD STRIP SCREWS IN THE WOOD BEAMS DOING IRREPARABLE DAMAGE TO THE TABLE.

9. Attach Mounting Frame Assembly from **Step 4** to the Support Beams. Use the pre-drilled holes and **H1** Screws to secure assembly as **shown in Figure 6** and **Detail B**.

PARTS NEEDED:

1 - Mounting Frame Assembly
4 - (H1) Screws



**SIDE VIEW
OF TABLE**

10. Attach Drawer Assembly by the threaded studs to the **side hanger assemblies** with two **H2** Hex Nuts. See **Figure 7 & Detail C**.

PARTS NEEDED:

- 1 - (P1) Drawer Assembly
- 2 - (H2) Hex Nuts

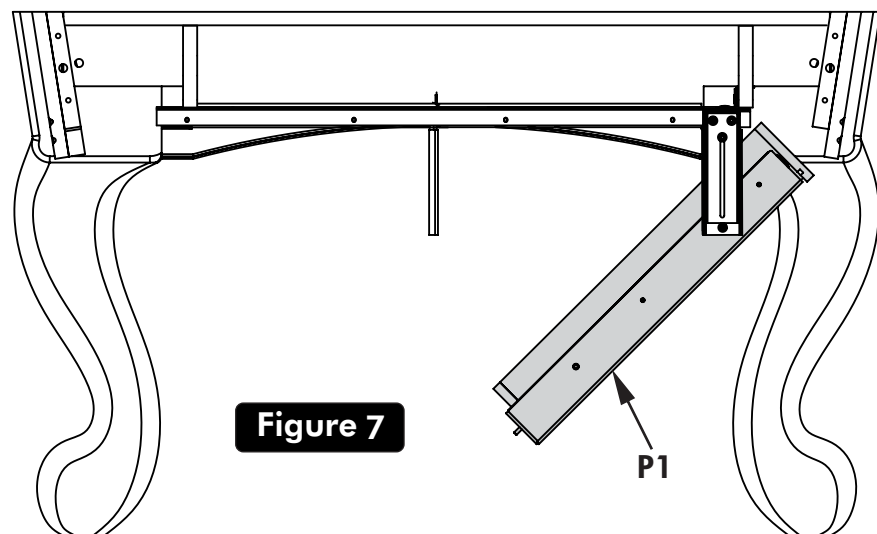
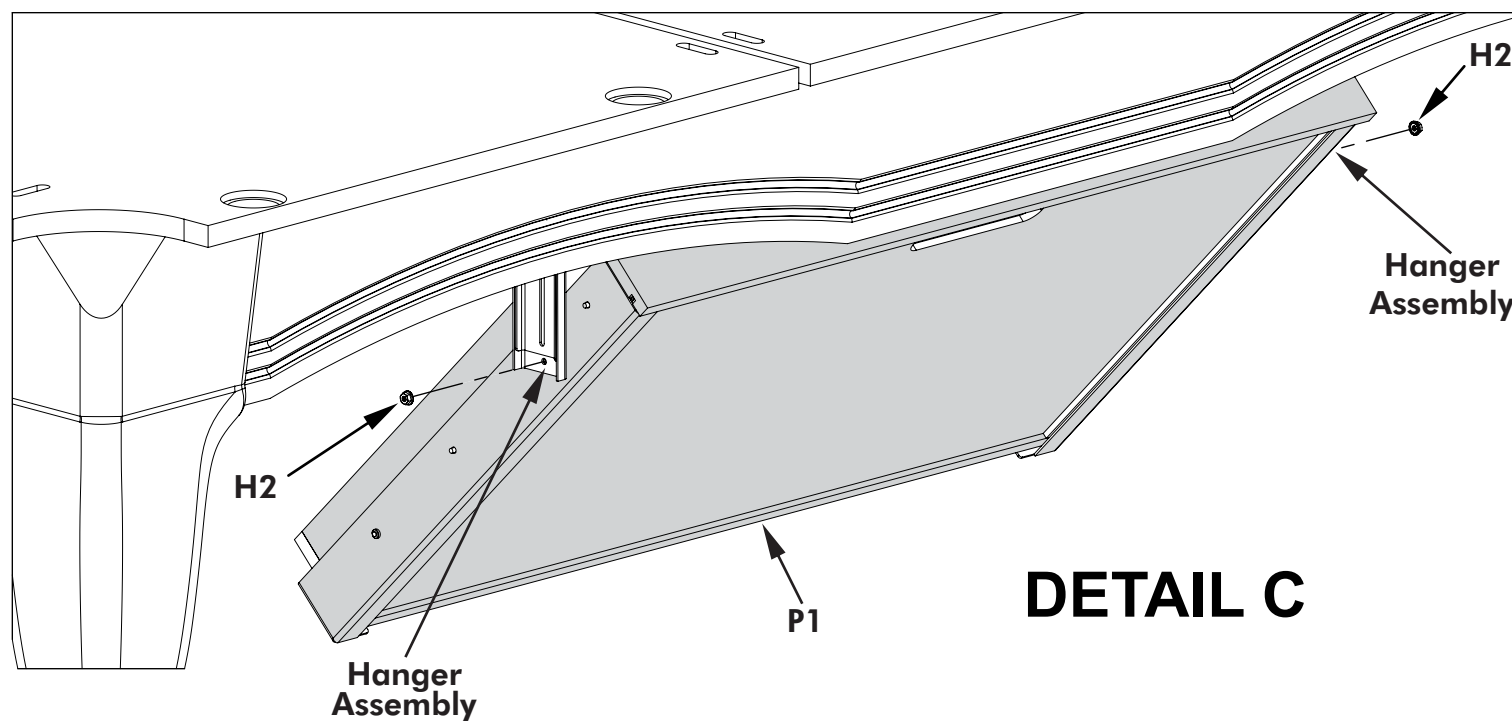


Figure 7

THE FRONT OF DRAWER
WILL GO ON THIS SIDE
OF THE TABLE



DETAIL C

11. Attach Drawer Assembly by the threaded studs to both **end hanger assemblies** with two **H2** Hex Nuts. See **Figure 8**.
12. Adjust height of your drawer to the desired height with the four Hanger assemblies, making sure that drawer is level and that there is enough clearance to open and close drawer. Once drawer is at the desired height tighten the height adjustment nuts on the Slider Assemblies to hold drawer at that height. Do a final check of all fasteners to ensure all are tight. See **Detail D**.

Congratulations your assembly is complete!

PARTS NEEDED:

- 1 - (P1) Drawer Assembly
- 2 - (H2) Hex Nuts

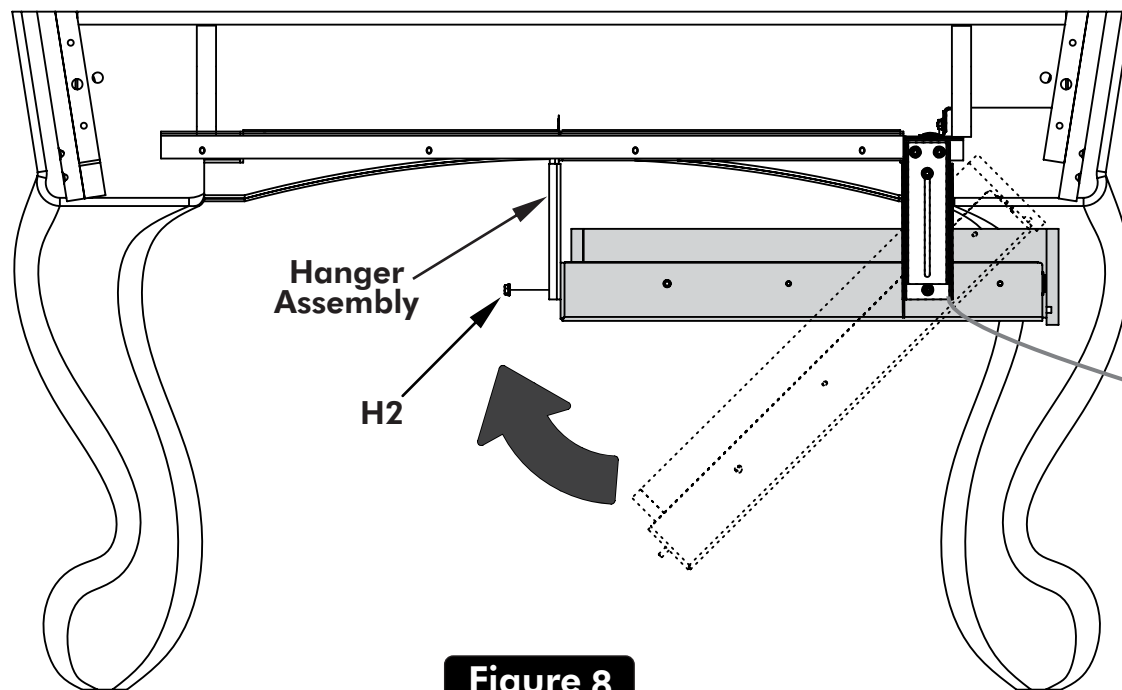


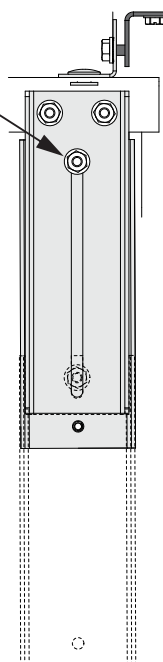
Figure 8

THE FRONT OF DRAWER
WILL GO ON THIS SIDE
OF THE TABLE

Height
Adjustment
nut

NOTE: Hanger Assembly
can extend

DETAIL D



90 DAY LIMITED WARRANTY

This consumer warranty extends to the original consumer purchase of any ESCALADE® SPORTS Product (hereinafter referred as the "Product").

WARRANTY DURATION: This Product is warranted to the original consumer purchase of a period of ninety (90) days from the original purchase.

WARRANTY COVERAGE: ESCALADE SPORTS warrants to the original Consumer Purchaser that any Product of its manufacture is free from defects in material and workmanship when used for the intended purpose under normal use and conditions. THIS WARRANTY IS VOID IF THE PRODUCT HAS BEEN DAMAGED BY ACCIDENT, UNREASONABLE USE, NEGLIGENCE, IMPROPER SERVICE, FAILURE TO FOLLOW INSTRUCTIONS PROVIDED WITH THE PRODUCT OR OTHER CAUSES NOT ARISING OUT OF DEFECTS IN MATERIAL AND WORKMANSHIP.

WARRANTY PERFORMANCE: During the above ninety (90) day warranty period, ESCALADE SPORTS shall repair or replace with a comparable model, and Product, or component thereof, which may prove defective under normal use and proper care, and which our examination shall disclose to our satisfaction to be thus defective, please contact our Warranty Dept.

1-866-873-3528 / Warranty Dept.

Or Write us at:

Escalade® Sports, Inc. - P.O. Box 889, Evansville, IN 47706 - Attn: Warranty Dept.

Or E-mail us at:

customerservice@escaladesports.com

Other than shipping requirements no charge will be made for such repair or replacement of in-warranty Products. ESCALADE® SPORTS strongly recommends that the Product is insured for value prior to mailing.

WARRANTY DISCLAIMERS: ANY IMPLIED WARRANTIES ARISING OUT OF THIS SALE, INCLUDING BUT NOT LIMITED TO THE IMPLIED WARRANTIES OF MERCHANTABILITY AND FITNESS FOR A PARTICULAR PURPOSE, ARE LIMITED IN DURATION TO THE ABOVE NINETY (90) DAY WARRANTY PERIOD. ESCALADE® SPORTS SHALL NOT BE LIABLE FOR LOSS OF USE OF THE PRODUCT OR OTHER CONSEQUENTIAL OR INCIDENTAL COSTS, EXPENSES OR DAMAGES INCURRED BY THE CONSUMER OF ANY OTHER USE.

Some states do not allow the exclusion or limitation of implied warranties or consequential or incidental damages, so the above limitations or exclusions may not apply to you.

LEGAL REMEDIES: This warranty gives you specific legal rights and you may also have other rights which may vary from state to state.