

Item# 45-6797



60" Verona Soccer Table



Please keep this instruction manual for future reference

If you have any problems with your new product, please visit our website www.triumphsportsusa.com for the fastest expedited service possible for your replacement part ordering needs. Please have a copy of your receipt of purchase. For any technical support or warranty issues, please contact Triumph Sports USA at 1-866-815-4173 or email us at csr@triumphsportsusa.com

Limited 90-Day Triumph Sports USA, Inc. Warranty

All Triumph Sports USA, Inc. (TSU) games have a limited 90-day from date of purchase warranty. This warrants the retail purchaser for any TSU game purchased to be free from any defect in materials and construction for 90 days from the date of purchase. The only exceptions to the warranty include main frames, tabletops, playing surfaces, batteries or tools. Damaged main frames, tabletops, playing surfaces need to be returned to the store as we are unable to replace these parts. Normal play wear and usage is not covered under the warranty, nor is wear or damage due to improper use of the TSU game. This will void any and all TSU warranties.

A PURCHASE RECEIPT (or other proof of purchase date) will be required before any warranty service is initiated. All requests for warranty service can be submitted by email, in writing or by contacting our Customer Service Department at: 1-866-815-4173 or email us at csr@triumphsportsusa.com.

Warnings



WARNING: Choking Hazard--Toy contains small balls and/or small parts. Not for children under 3 years of age.



WARNING: Adult Assembly Required.



WARNING: This is not a child's toy. Adult supervision is required for children playing this game. Please read instructions carefully. Proper use of this set can prevent damage or injury.

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BILLIARDS



DARTS



GAME TABLES



CASINO



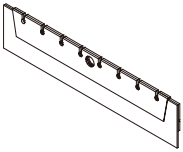
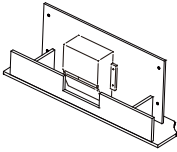
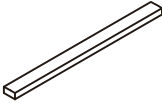
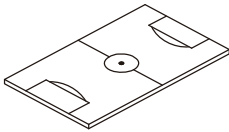
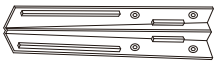
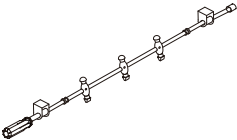
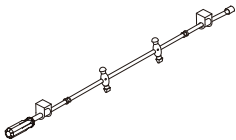
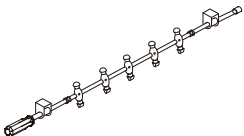
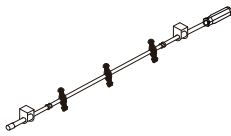
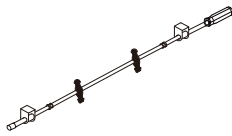
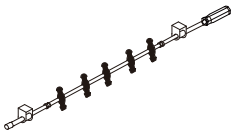
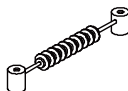
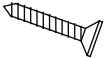
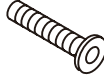
OUTDOOR GAMES

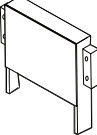
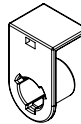
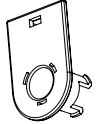


DARTBOARDS

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Parts List

1  SIDE APRON 2 PCS	2  END APRON 2 PCS	3  SUPPORT BRACE 2 PCS	4  PLAYFIELD 1 PC	5  LEG 4 PCS
6  LEG PANEL 4 PCS	7  LEG BASE 4 PCS	8  BALL ENTRY CUP 2 PCS	9  3 PLAYER ROD-IVORY 2 PCS	10  2 PLAYER ROD-IVORY 1 PC
11  5 PLAYER ROD- IVORY 1 PC	12  3 PLAYER ROD-RED 2 PCS	13  2 PLAYER ROD-RED 1 PC	14  5 PLAYER ROD-RED 1 PC	15  PLASTIC BRACKET 4 PCS
16  3.5x14MM SCREW 4 PCS	17  3.5x12MM SCREW 4 PCS	18  SOCCER BALL 4 PCS	19  SCORERS 2 SETS	20  3.5x21MM SCREW 24 PCS
21  3.5x33MM SCREW 40 PCS	22  3.5x10.5MM SCREW 16 PCS	23  ALLEN KEY 1 PC	24  M6x20MM BOLT 16 PCS	25  M6 WASHER 16 PCS
26  SHIM PACK 1 SET	27 PRE-INSTALLED  GRIP - MOLDED 8 PCS	28 PRE-INSTALLED  ROD END CAP 8 PCS	29 PRE-INSTALLED  BUMPER 16 PCS	30 PRE-INSTALLED  ROD WASHER 16 PCS

31	PRE-INSTALLED	32	PRE-INSTALLED	33	PRE-INSTALLED	34	PRE-INSTALLED	35	PRE-INSTALLED
									
GOAL BOX		PLAYER - RED		PLAYER - IVORY		BUSHING - OUTSIDE		BUSHING - INSIDE	
2 PCS		13 PCS		13 PCS		16 PCS		16 PCS	

Assembly Tips:

Attention: If you are using an electric screwdriver in the assembly, please set at low torque and do not over tighten the hardware. When assembling individual parts, loosely tighten screws until all screws are inserted, then tighten completely

Assembly Instructions

NOTE: We recommend that two adults work together to assemble this game.

Step.1

Find a clean, level place to begin the assembly of your Soccer Table. The table will be assembled upside down and then turned over on its legs once the assembly is completed

Step.2

Remove all the parts from the box and verify that you have all of the parts as shown on the parts list above. Carefully cut or tear the four corners of the box so that the bottom of the box can be used as your work surface.

Step.3

Attach the Side Apron (#1) to the End Aprons (#2) using four Screws (#21) per Side Apron.

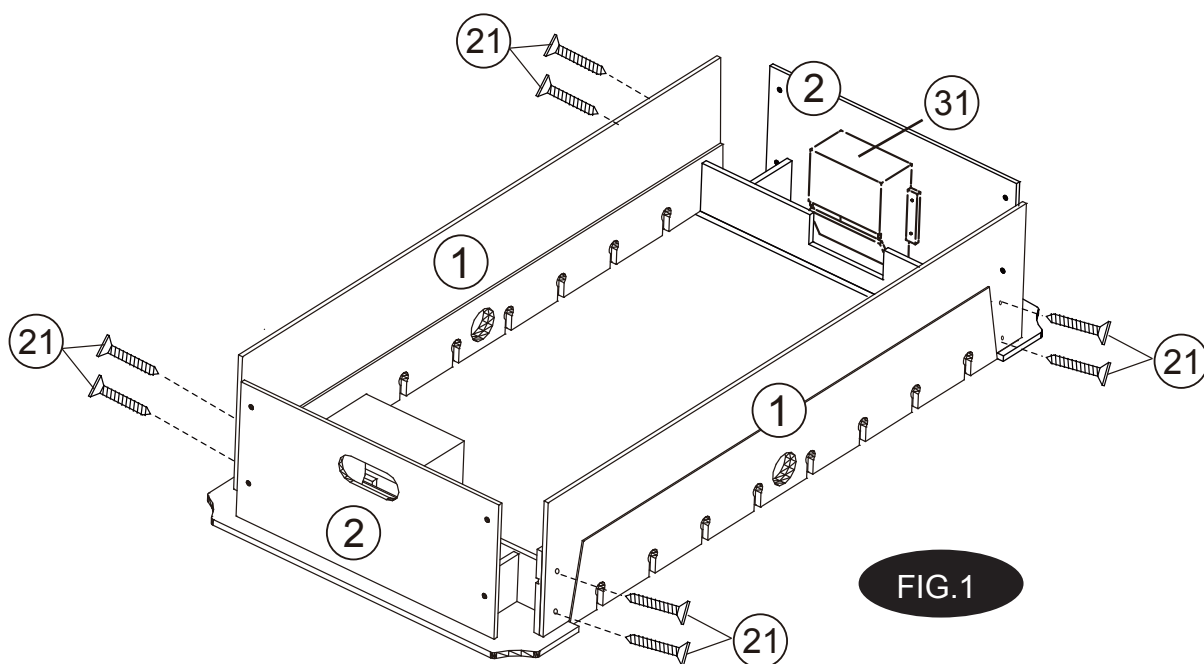
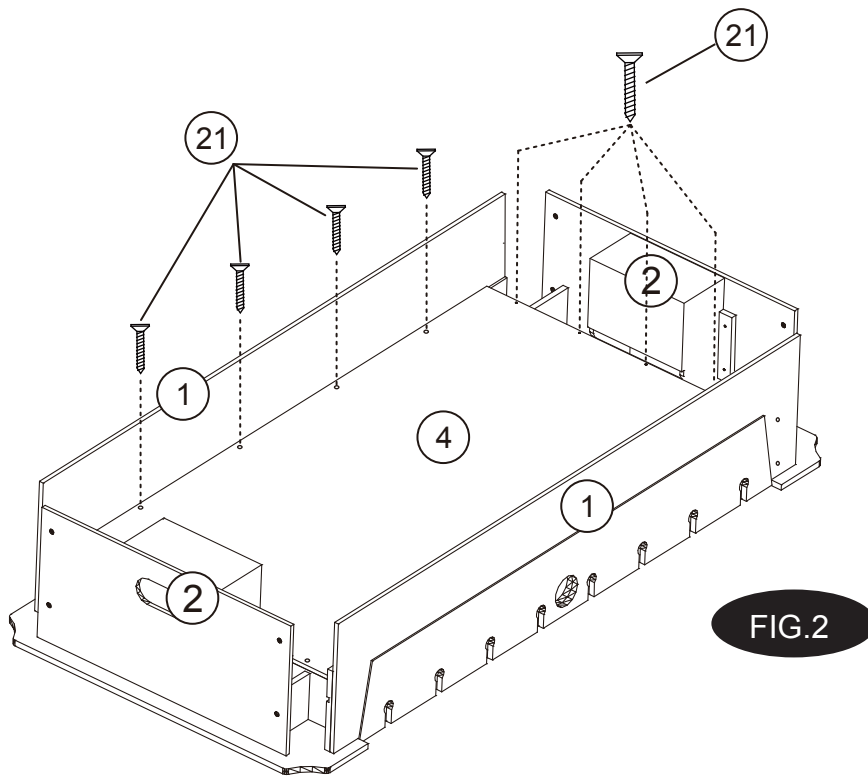


FIG.1

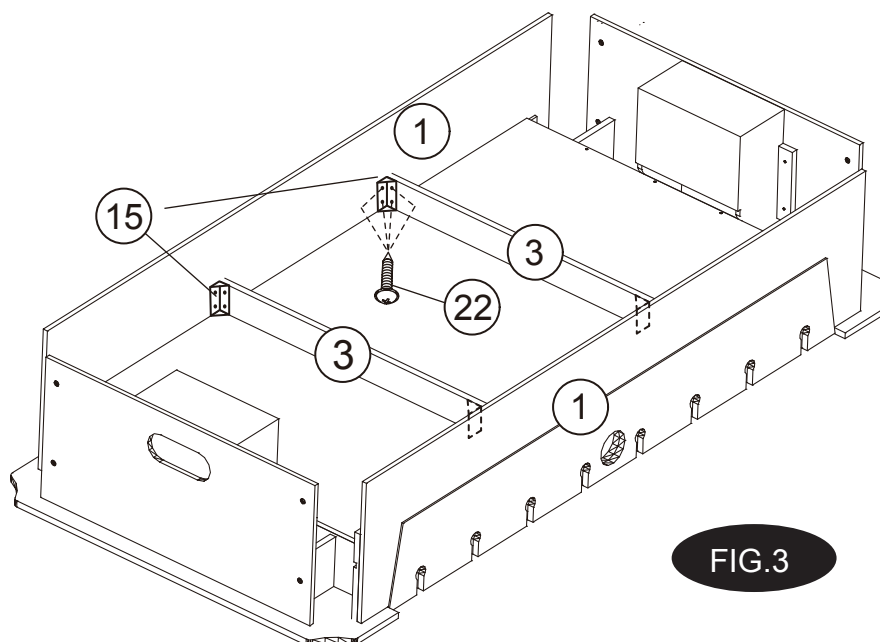
Step.4 .

Attach Playfield (#4) to the Side apron (#1) and End apron (#2) with sixteen screws(#21)



Step.5.

Attach Support Brace (#3) to the Side Apron (#1) with two Bracket (#15) and eight screws (#22) per Support brace. See Fig.3, Repeat the same for the other Support Brace.

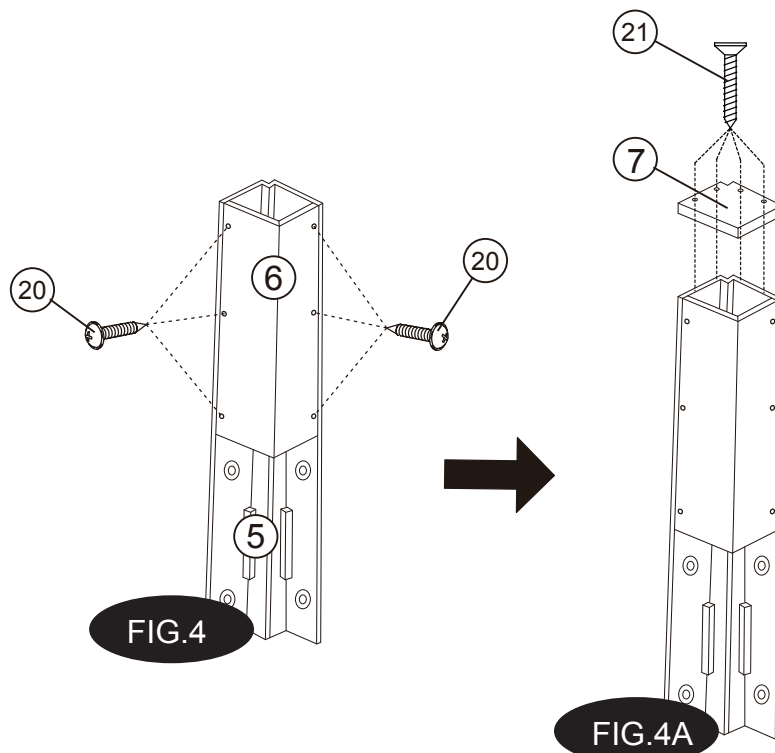


Step.6

Attach the Leg Panel (#6) to the Leg (#5) with six screws (#20) per Leg Panel

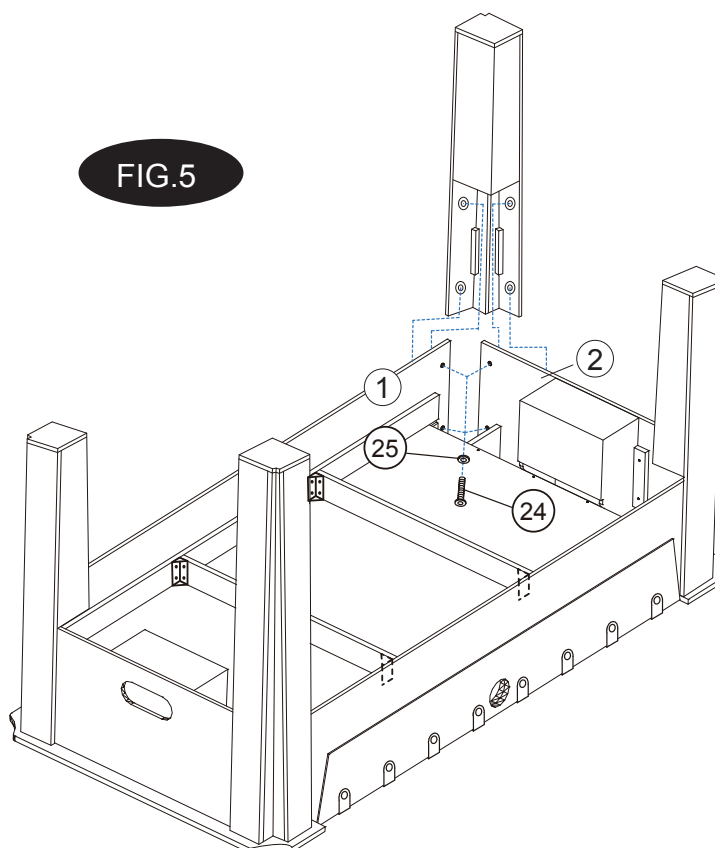
Attach the Leg Base (#7) to the Leg (#5) with four screws (#21) per Leg Base

Repeat for all 4 legs



Step.7.

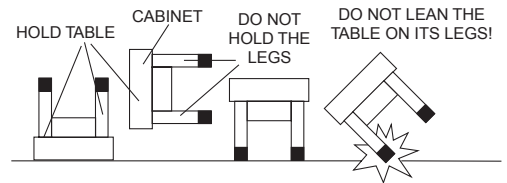
Attach the Legs between the Side Apron (#1) and End Apron (#2) with four Bolts (#24) and four Washers (#25) per Leg.



Step.8 . Lift the table assembly from the floor with at least two strong adults, turn it over,and set the table assembly on its legs in the location where you play.

CAUTION: Two strong adults are recommended to turn the table over as shown.

1. Lift the table off the ground.
2. Turn the table over.
3. Place it on all four feet at the same time on the ground.

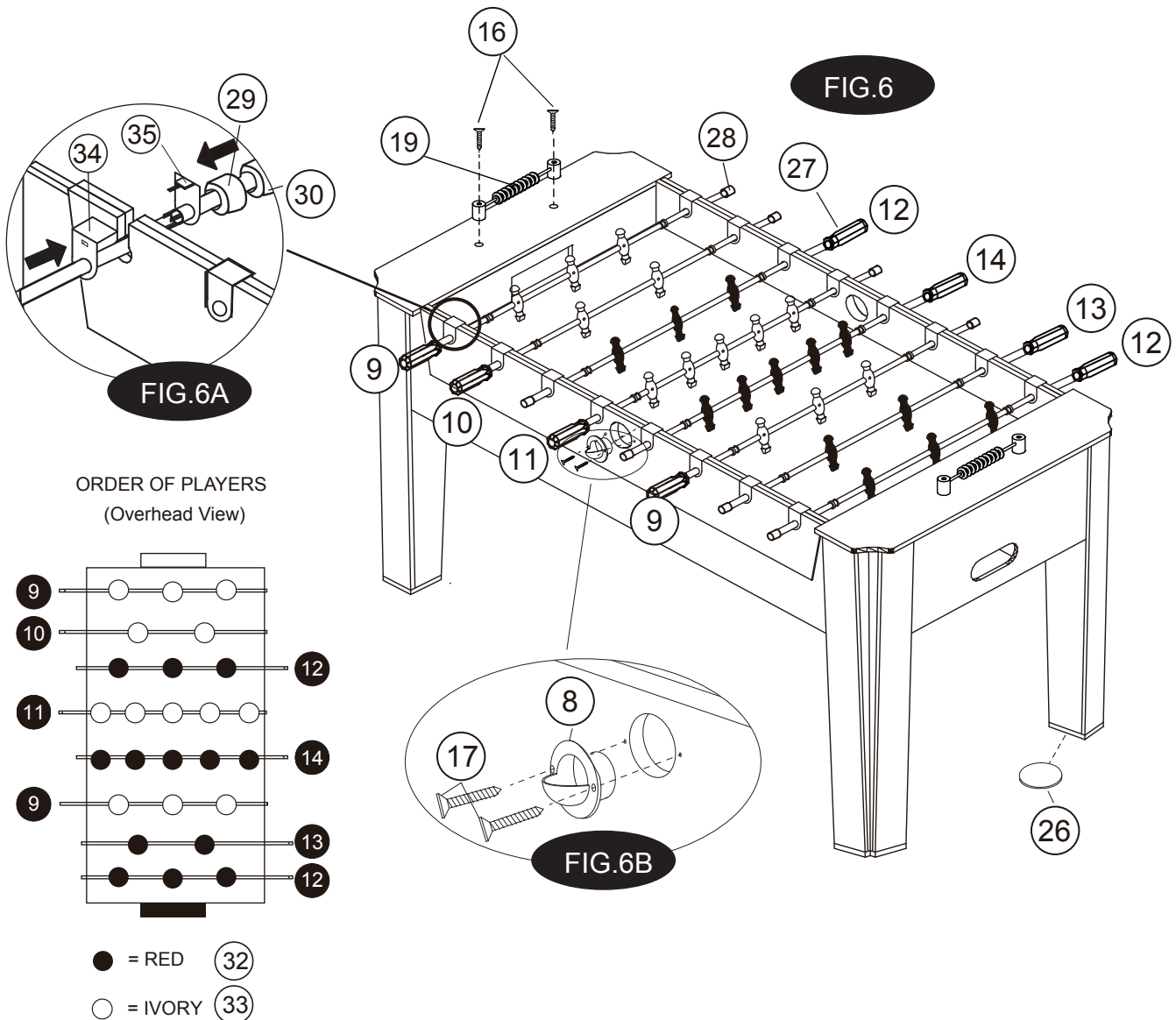


Step.9.

Lay the Player Rods (#9, #10, #11, #12, #13, #14) into the open channels on the Side aprons in the order shown in FIG 6. Secure the Player Rods to the table by connecting the Outer Bushing (#34) to the Inner bushing (#35) by snapping them together to lock as shown in FIG 6A, Bumper (#29) should be slid over towards the wall side of the rod as shown after the bushings are locked into place. Repeat for all of the Player Rods.

Attach each Ball Entry Cup (#8) to the outside of the Side Apron using two Screws (#17) per Ball Entry Cup. See Fig.6 and Fig.6B.

Attach the Scorer Assemblies (#19) in the middle of each end top Slat Board using two Screws (#16) per Scorer.



YOU ARE NOW READY TO PLAY.