



BENCHES FOR WESTBROOK BILLIARD TABLE

We strive to ensure that our products are of the highest quality and free of manufacturing defects or missing parts. However, if you have any problems with your new product,

DO NOT RETURN IT TO THE STORE,

please contact us toll free @:

1-800-467-1421

gameroom@escaladesports.com

Mailing Address: (Correspondence Only)

Escalade Sports
PO Box 889
Evansville, Indiana 47706-0889

Physical Location:

Escalade Sports
817 Maxwell Ave.
Evansville, Indiana 47711

Please visit our Web site at:

www.escaladesports.com

Please have your model number when inquiring about parts.

When contacting Escalade Sports please provide your model number, date code (if applicable) and part number if requesting a replacement part. These numbers are located on the product, packaging, and this owners manual.

Your Model Number: **AL3801W/F**

Date Code: **2 - AL3801W/F- - SY**

Purchase Date: _____

PLEASE RETAIN THIS INSTRUCTION MANUAL FOR FUTURE REFERENCE

SAFETY INSTRUCTIONS

FAILURE TO FOLLOW THESE SAFETY INSTRUCTIONS MAY RESULT IN SERIOUS INJURY, PROPERTY DAMAGE AND WILL VOID WARRANTY.

Owner must ensure that all players know and follow these rules for safe operation of the system.

To ensure safety, do not attempt to assemble this system without following the instructions carefully. Check entire box and inside packing material for parts and/or additional instruction material. Before beginning assembly, read the instructions and identify parts using the hardware identifier and parts list in this document. Proper and complete assembly, use and supervision is essential for proper operation and to reduce the risk of accident or injury. A high probability of serious injury exists if this system is not installed, maintained, and operated properly.

*Most injuries are caused by misuse and/or not following instructions.
Use caution when assembling and using this system.*

- Read and follow all the assembly, operation and safety instructions carefully.
- At least two capable adults are required to assemble this product.

CAUTION

AT LEAST TWO OR MORE CAPABLE ADULTS ARE REQUIRED TO LIFT AND ROTATE THIS GAME TABLE INTO PLAYING POSITION. DO NOT LEAN THE TABLE ON ITS LEGS AS THIS COULD DAMAGE THEM.

CAUTION

VERY CAREFULLY TURN THE BENCH OVER AND SET IT ON ITS LEGS. BE CAREFUL. THE TABLE IS VERY HEAVY.

**IMPORTANT! READ EACH STEP
IN THIS MANUAL BEFORE YOU
BEGIN THE ASSEMBLY.**

IMPORTANT!

THE DRAWINGS IN THIS
MANUAL MAY BE
EXAGGERATED OR MODIFIED
TO SHOW DETAILS.



Tools Required:

Socket Head Wrench
A Phillips Screw Driver

ASSEMBLY TIPS

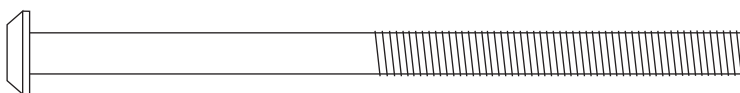
Make sure you understand the following tips before you begin to assemble your bench.

1. Start all bolts by hand before tightening.
2. An electric screwdriver is helpful in assembly. However, please set at low torque and use extreme caution with an electric screwdriver because you could overtighten the hardware and strip the screws.
3. Some drawings or images in this manual may not look exactly like your product. Please read and understand the text before starting each assembly step.
4. Assembly can be made both simpler and less timely by first unpacking all parts, and matching and organizing them to the Parts Identifier. This will greatly help you become familiar with the parts before and during assembly.
5. Some of this assembly can be made easier – by placing the parts and building the assembly on a pair of saw horses. A table can be used also as long as the top is well protected from any scratches that could occur. The table or saw horses would need to be structurally strong enough to support this weight.

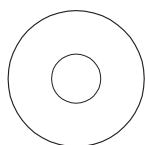
HARDWARE IDENTIFIER (To Scale)



H1 - 6×40mm Allen head Bolt
(32pcs)



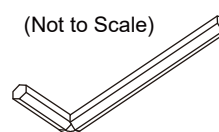
H2 - 6×95mm Allen head Bolt
(4pcs)



H3 - M6 Flat Washer
(36 pcs)

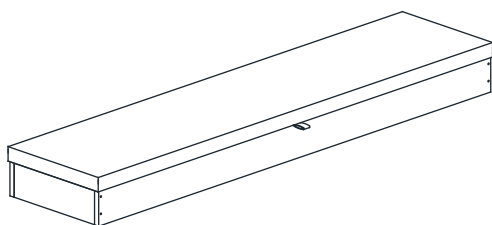


H4 - M6 Lock Washer
(36 pcs)

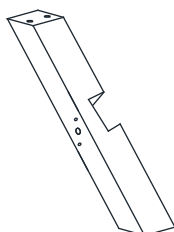


(Not to Scale)
T1 - Allen Wrench
(1 pc)

PARTS IDENTIFIER (Not to Scale)



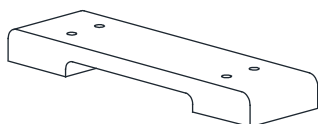
P1 - Main Cabinet With Pockets
(Factory Installed)
(2 PC)



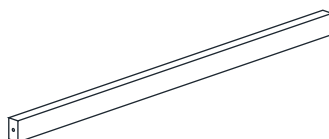
P2 -Universal Leg
(8 pcs)



P3 - Decorative Leg
Wooden Block
(4 pcs)



P4-Leg Base
(4 pcs)



P5 -Cross Beam
(2 pc)

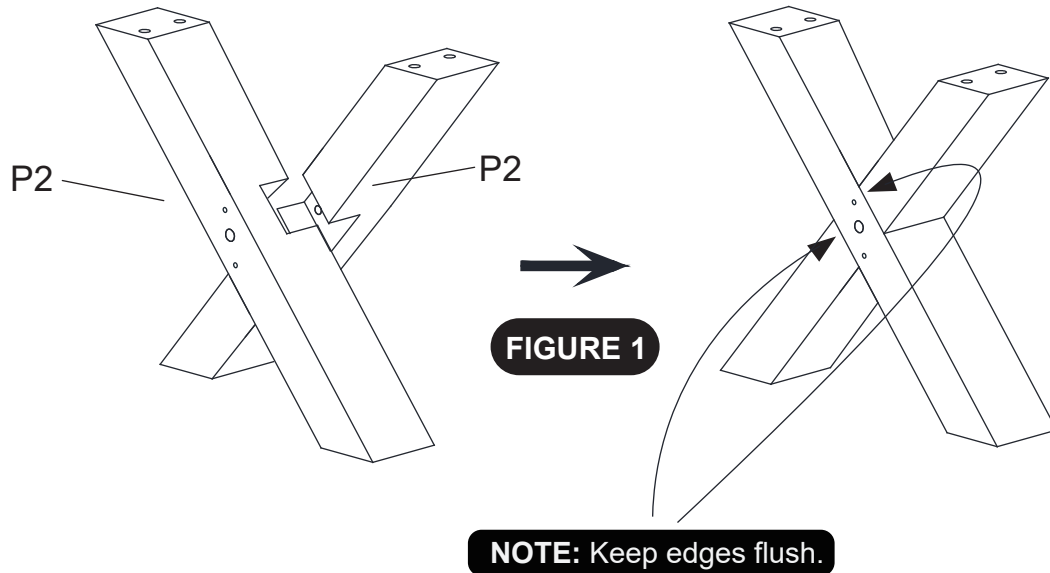
PARTS REQUIRED
(For Step 1 & Step 2)

8pcs - **P2** Universal Leg
4pcs - **P4** Leg Base

16pcs - **H1** Allen head Bolt
16pcs - **H3** Flat Washer
16pcs - **H4** Lock Washer

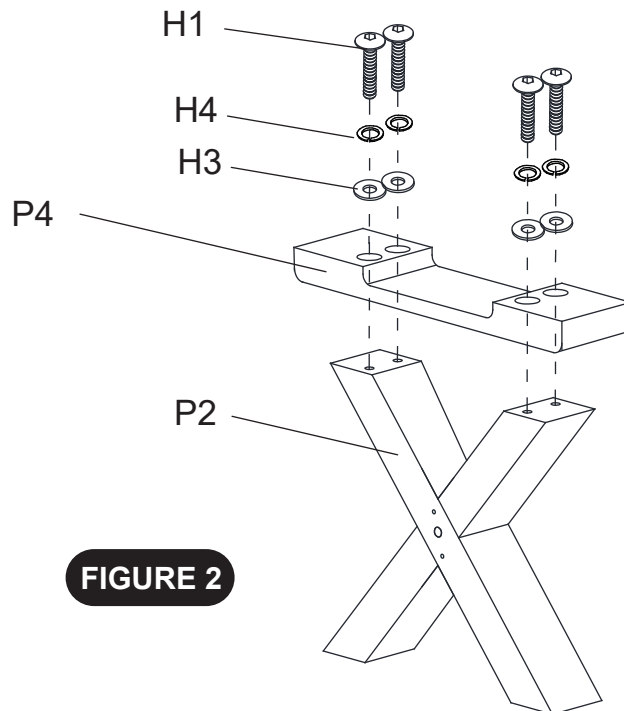
STEP 1

Place together the **P2** Universal Legs as shown in **FIGURE 1**.



STEP 2

Install the **P4** Leg Base onto the **P2** Universal Legs using the **H1** Allen head Bolt, **H3** Flat Washer and **H4** Lock Washer as shown in **FIGURE 2**.



PARTS REQUIRED

2pcs - **P5** Cross Beam

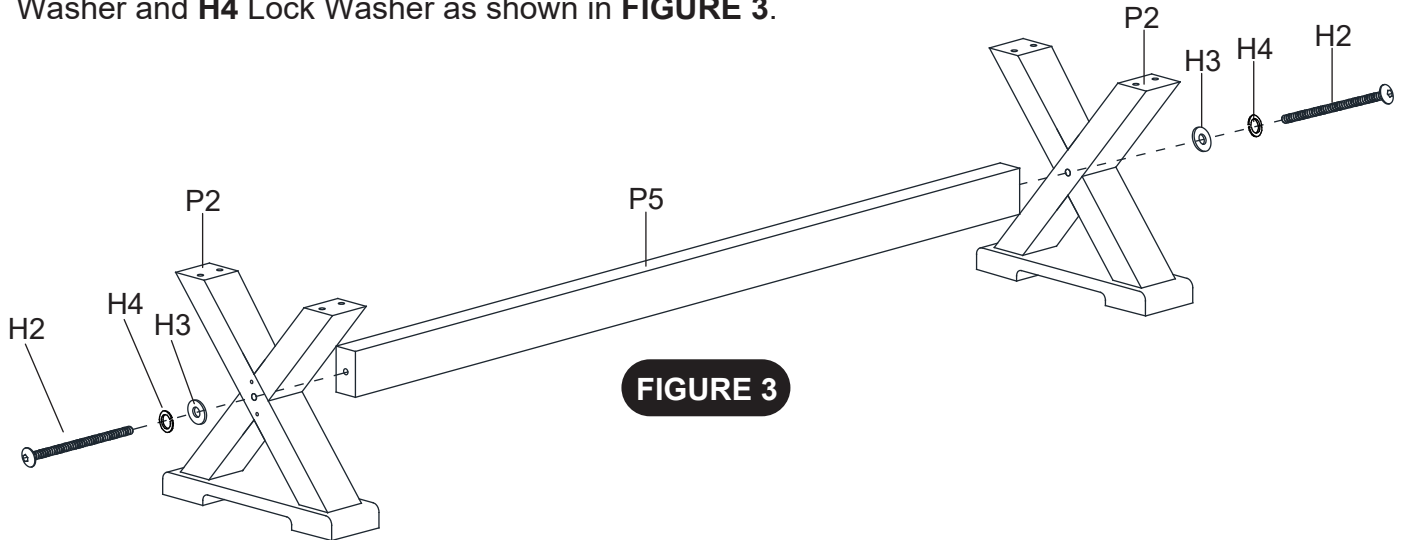
4pcs - **H2** Allen head Bolt

4pcs - **H3** Flat Washer

4pcs - **H4** Lock Washer

STEP 3

Install the **P5** Cross Beam between the two parts of **Step 2** using the **H2** Allen head Bolt, **H3** Flat Washer and **H4** Lock Washer as shown in **FIGURE 3**.



PARTS REQUIRED

2pcs - **P1** Main Cabinet

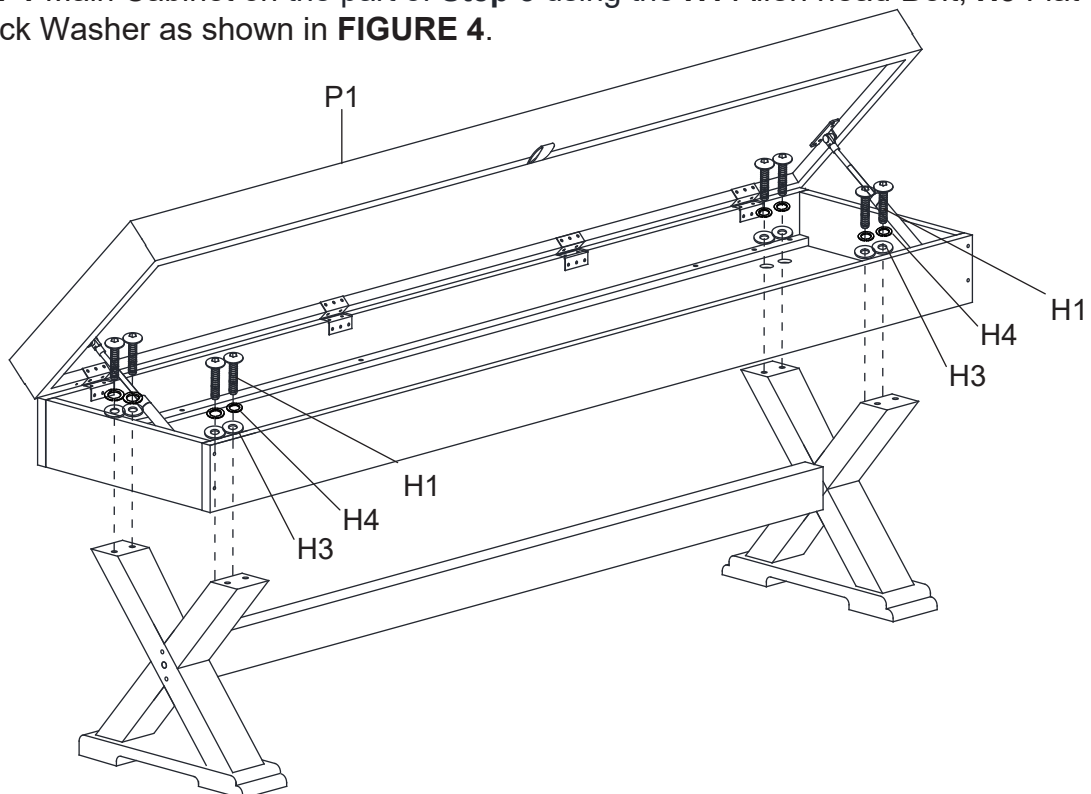
16pcs - **H1** Allen head Bolt

16pcs - **H3** Flat Washer

16pcs - **H4** Lock Washer

STEP 4

Install the **P1** Main Cabinet on the part of **Step 3** using the **H1** Allen head Bolt, **H3** Flat Washer and **H4** Lock Washer as shown in **FIGURE 4**.



PARTS REQUIRED

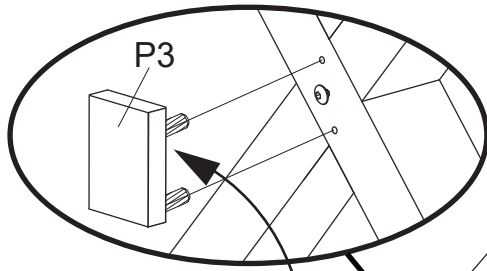
4pcs - **P3** Decorative Leg Wooden Block

STEP 5

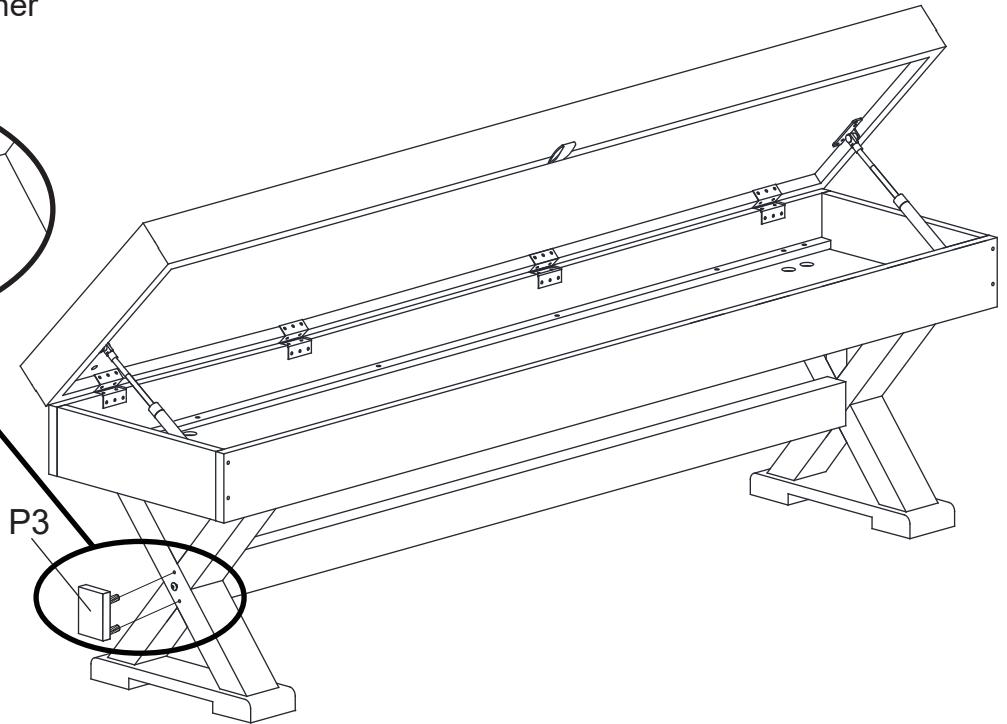
Insert the **P3** Decorative Leg Wooden Blocks onto the “X” Legs as shown in **FIGURE 5**.

Gently tap with a rubber hammer if necessary

Repeat procedure for the other Bench Seat Cabinet.



NOTE: A small amount of wood glue (not included) can be placed on the dowel pins before assembly.



Congratulations! You have now assembled your bench. Please note the Care and Use instructions below to ensure many years of trouble free use of your bench.

CARE AND USE FOR YOUR PRODUCT

- 1. This product is intended for **INDOOR** use only.
- 2. **DO NOT** drag the benches when moving it. This will damage the legs.

PRODUCT PARTS LIST FOR MODEL # AL3801W/F

Key #	Part #	Description	Qty.
H1	AL3801SYH1	6×40mm Allen head Bolt	32
H2	AL3801SYH2	6×95mm Allen head Bolt	4
H3	AL3801SYH3	M6 Flat Washer	36
H4	AL3801SYH4	M6 Lock Washer	36
T1	AL3801SYT1	Allen Wrench	1
P1	AL3801SYP1	Main Cabinet	2
P2	AL3801SYP2	Universal Leg	8
P3	AL3801SYP3	Decorative Leg Wooden Block	4
P4	AL3801SYP4	Leg Base	4
P5	AL3801SYP5	Cross Beam	2
K1	AL3801SYK1	Hardware Kit	1
M1	AL3801SYM1	Owner's Manual	1

90 DAY LIMITED WARRANTY

This consumer warranty extends to the original consumer purchase of any ESCALADE SPORTS Product (hereinafter referred as the "Product").

WARRANTY DURATION: This Product is warranted to the original consumer purchase of a period of 90 days from the original purchase.

WARRANTY COVERAGE: ESCALADE SPORTS warrants to the original Consumer Purchaser that any Product of its manufacture is free from defects in material and workmanship when used for the intended purpose under normal use and conditions. THIS WARRANTY IS VOID IF THE PRODUCT HAS BEEN DAMAGED BY ACCIDENT, UNREASONABLE USE, NEGLIGENCE, IMPROPER SERVICE, FAILURE TO FOLLOW INSTRUCTIONS PROVIDED WITH THE PRODUCT OR OTHER CAUSES NOT ARISING OUT OF DEFECTS IN MATERIAL AND WORKMANSHIP.

WARRANTY PERFORMANCE: During the above 90 day warranty period, ESCALADE SPORTS shall repair or replace with a comparable model, and Product, or component thereof, which may prove defective under normal use and proper care, and which our examination shall disclose to our satisfaction to be thus defective, please contact our Warranty Dept.

1-800-467-1421 / Warranty Dept.

Or Write us at:

Escalade® Sports, Inc. - P.O. Box 889, Evansville, IN 47706

Attn: Warranty Dept.

Or E-mail us at:

gameroom@escaladesports.com

Other than shipping requirements no charge will be made for such repair or replacement of in-warranty Products. ESCALADE SPORTS strongly recommends that the Product is insured for value prior to mailing.

WARRANTY DISCLAIMERS: ANY IMPLIED WARRANTIES ARISING OUT OF THIS SALE, INCLUDING BUT NOT LIMITED TO THE IMPLIED WARRANTIES OF MERCHANTABILITY AND FITNESS FOR A PARTICULAR PURPOSE, ARE LIMITED IN DURATION TO THE ABOVE 90 DAY PERIOD. ESCALADE SPORTS SHALL NOT BE LIABLE FOR LOSS OF USE OF THE PRODUCT OR OTHER CONSEQUENTIAL OR INCIDENTAL COSTS, EXPENSES OR DAMAGES INCURRED BY THE CONSUMER OF ANY OTHER USE.

Some states do not allow the exclusion or limitation of implied warranties or consequential or incidental damages, so the above limitations or exclusions may not apply to you.

LEGAL REMEDIES: This warranty gives you specific legal rights and you may also have other rights which may vary from state to state.

NOT COVERED BY THIS WARRANTY

- Product not intended to be in places of public assembly, such as, but not limited to, schools, parks, public or private recreational facilities
- Any product subjected to Non-residential abuse, negligence, improper installation, vandalism, acts of God, alteration of product, or any other events beyond the control of ESCALADE SPORTS.